

CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

YEAR 2013



Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/ or Policy Memoranda.

CONCRETE PIPE PRODUCTS

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PRECAST MANHOLES, INLETS, CATCH BASINS

PRECAST BOX CULVERTS, WALL PANELS, TEMPORARY BARRIERS

Department’s Registration Application Process for the 2013 Season

“CONCRETE PIPE AND PRE-CAST PRODUCTS PLANT Certified Producer Plant Pre-Qualification Application”.

[Click Here to Print 2013 Registration Application Form](#)

The CONCRETE PIPE AND PRE-CAST PRODUCTS PLANT Certified Producer Plant Pre-Qualification Application Form must accompany your pre-qualification credentials.

Upon Department review, your firm will be notified when successfully meeting the requirements for the “CONCRETE PIPE AND PRE-CAST PRODUCTS PLANT Certified Producer Plant Pre-Qualification”.

Producers must comply with the following to be listed as a certified plant:
Producers plants are approved on an annual basis -effective date of approval is as noted on the lists

106.3.3.3 Plant Certifications
106.3.3.3.1 Precast Concrete Products
(1) The department will allow precast concrete alternates for cast-in-place concrete components the contract shows if those precast alternates conform to all of the following:
1. All specific contract requirements for individual components.
2. Components are manufactured in a plant certified , at the time of the letting and during production of components provided uder the contract, to produce those specific components. Certification is provided by one of the following organizations:
American Concrete Pipe Association.
National Precast Concrete Association.
Wisconsin Concrete Pipe Association.
Precast/Prestressed Concrete Institute



If you have questions or are seeking more information please contact:

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2013 CONCRETE PIPE PRODUCTS

Date Last Edited: 10/1/13

Company	Plant Acronym	Location	Certified By	Products	Date Approved
Concrete Industries, Inc.		Green Bay, WI	ACPA	1,3	6/1/2012
Concrete Specialities Company	CSR	Romeoville, IL	WCPA	1,3	12/21/2012
County Materials Corporation	CMGB	Green Bay, WI	WCPA	1,2,3,5	12/21/2012
County Materials Corporation	CMCH	Holmen, WI	WCPA	1,3,5	12/21/2012
County Materials Corporation	CMMP	Madison, WI	WCPA	1,3,5	12/21/2012
County Materials Corporation	CMCM	Milwaukee, WI	WCPA	1,2,5	12/21/2012
County Materials Corporation	CMC	Rib Falls-Marathon, WI	WCPA	1,2,3,4,5	12/21/2012
County Materials Corporation	CMCR	Roberts, WI	NPCA	1,3,4	7/30/2012
Cretex Concrete Products		Bonner Springs, KS	ACPA	1,3,4,5	12/6/2011
Cretex Concrete Products		Cedar Rapids, IA	ACPA	1,3,4,5	11/23/2011
Cretex Concrete Products		Des Moines, IA	ACPA	1,3,4,5	8/1/2012
Cretex Concrete Products		Duluth, MN	ACPA	1,3,4,5	8/20/2012
Cretex Concrete Products		Elk River, MN	ACPA	1,3,4,5	7/10/2012
Cretex Concrete Products		Humboldt, IA	ACPA	1,3,4,5	8/1/2012
Cretex Concrete Products		Marshalltown, IA	ACPA	1,3,4,5	11/29/2011
Cretex Concrete Products		Plattsmouth, NE	ACPA	1,3,4,5	11/22/2011
Cretex Concrete Products		Shakopee, MN	ACPA	1,3,4,5	6/25/2012
Royal Concrete Pipe, INC.		Stacy, MN	NPCA	1,4	4/2/2013
U.P. Concrete Pipe Co.		Escanaba, MI	NPCA	1,2,3,4,5	11/14/2012
Welch Brothers, Inc.	WBB	Belvidere, IL	WCPA	1,3,5	11/13/2012
Welch Brothers, Inc.		Bartlett, IL	WCPA	1,5	6/19/2012

Product Key

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|---|
| <ul style="list-style-type: none"> 1-Circular reinforced concrete pipe 2- Circular Non-reinforced concrete pipe 3- Horizontal and vertical elliptical concrete pipe 4-Concrete pipe arch 5- Concrete cattle pass |
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2013 Precast Catch Basin, Inlets, Manholes

Date last edited: 10-8-13

Company	Plant Acronym	Location	Certified By	Products	DATE APPROVED
Concrete Industries, Inc.		Green Bay, WI	ACPA	1,2,3,4,5	6/1/2012
Concrete Specialities Company	CSE	Elgin, IL	WCPA	1,2,3,4,5,6	12/21/2012
Concrete Specialities Company	CSK	Kenosha, WI	WCPA	1,2,3,4,5,6	11/7/2012
County Materials Corporation	CMGB	Green Bay, WI	WCPA	1,2,4,5,6	12/21/2012
County Materials Corporation	CMCH	Holmen, WI	WCPA	1,2,3,4,5,6	12/21/2012
County Materials Corporation	CMCK	Kiel, WI	WCPA	1,2,3,4,5	12/21/2012
County Materials Corporation	CMMP	Madison, WI	WCPA	1,2,3,4,5,6	12/21/2012
County Materials Corporation	CMCM	Milwaukee, WI	WCPA	1,2,4,5	12/21/2012
County Materials Corporation	CMC	Rib Falls-Marathon, WI	WCPA	1,2,3,4,5,6	12/21/2012
County Materials Corporation	CMCR	Roberts, WI	NPCA	1,2,5,6	7/30/2012
Crest Precast, Inc.		LaCrescent, MN	NPCA/PCI	3,5	8/2/2012
Cretex Concrete Products		Bonner Springs, KS	ACPA	1,2,3,4,5,6	12/6/2011
Cretex Concrete Products		Duluth, MN	ACPA	1,2,3,4,5,6	8/20/2012
Cretex Concrete Products		Elk River, MN	ACPA	1,2,3,4,5,6	7/10/2012
Cretex Concrete Products		Marshalltown, IA	ACPA	1,2,3,4,5,6	11/29/2011
Cretex Concrete Products		Plattsmouth, NE	ACPA	1,2,3,4,5,6	11/22/2011
Cretex Concrete Products		Shakopee, MN	ACPA	1,2,3,4,5,6	6/25/2012
Eull's Manufacturing Co., Inc.	Eulls MH	St. Michael, MN	WCPA	3	1/2/2013
Royal Concrete Pipe, INC.		Stacy, MN	NPCA	1,2,4,5,6	4/2/2013
U.P. Concrete Pipe Co.		Escanaba, MI	NPCA	1,2,3,4,5,6	11/14/2012
Welch Brothers, Inc.	WBB	Belvidere, IL	WCPA	1,2,3,4,5,6	11/13/2012
Welch Brothers, Inc.		Bartlett, IL	WCPA	1,2,3,4,5,6	6/19/2012
Wieser Concrete Products, Inc.		Maiden Rock, WI	NPCA	1,2,3,4,5,6	3/29/2012
Wieser Concrete Products, Inc.		Portage, WI	NPCA	1,2,3,4,5,6	3/29/2012

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Product Key

- 1- Manholes
- 2- Manhole components
- 3-Riser Rings(grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

2013 Precast Box Culverts, Wall Panels, Temporary Barrier Walls

Date last edited: 10-28-13

Company	Plant Acronym	Location	Certified By	Products	DATE APPROVED
Concrete Specialities Company	CSE	Elgin, IL	WCPA	1,4	12/21/2012
Concrete Specialities Company	CSR	Romeoville, IL	WCPA	1,4	12/21/2012
County Materials Corporation	CMGB	Green Bay, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCH	Holmen, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCJ	Janesville, WI	PCI	3	4/5/2013
County Materials Corporation	CMCK	Kiel, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMMP	Madison, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCM	Milwaukee, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCR	Roberts, WI	NPCA	1,3	7/30/2012
County Materials Corporation	CMC	Rib Falls-Marathon, WI	WCPA	1,3	12/21/2012
Crest Precast, Inc.		LaCrescent, MN	NPCA/PCI	1,2,3,4	8/2/2012
Cretex Concrete Products		Bonner Springs, KS	ACPA	1,2,4	12/6/2011
Cretex Concrete Products		Des Moines, IA	ACPA	1,2,4	8/1/2012
Cretex Concrete Products		Elk River, MN	ACPA	1,2,4	7/10/2012
Cretex Concrete Products		Humboldt, IA	ACPA	1,4	8/1/2012
Cretex Concrete Products		Iowa Falls, IA	PCI	1,2,4	12/19/2012
Cretex Concrete Products		Marshalltown, IA	ACPA	1,2,4	11/29/2011
Cretex Concrete Products		Plattsmouth, NE	ACPA	2,4	11/22/2011
Cretex Concrete Products		Shakopee, MN	ACPA	2,4	6/25/2012
Dukane Precast Inc.		Aurora, IL	PCI	2,4	7/1/2013
Royal Concrete Pipe, INC.		Stacy, MN	NPCA	1,4	4/2/2013
Sanders Pre-Cast Concrete Systems		Whitestown, IN	NPCA	2,4	2/12/2013
Spancrete		Valders, WI	PCI	2,4	4/1/2012
U.P. Concrete Pipe Co.		Escanaba, MI	NPCA	1,2,3,4	11/14/2012
Welch Brothers, Inc.	WBB	Belvidere, IL	WCPA	1,4	11/13/2012
Welch Brothers, Inc.		Bartlett, IL	WCPA	1,4	6/19/2012
Wieser Concrete Products, Inc.		Maiden Rock, WI	NCPA	1,2,3,4	3/29/2012
Wieser Concrete Products, Inc.		Portage, WI	NCPA	1,2,3,4	3/29/2012
Zignego Ready Mix	ZRM	Richfield, WI	WCPA	3	4/29/2013

Product Key

1-Box Culverts
2-Wall Panels
3-Temporary Traffic Barrier
4-Special Structures (Pre-Cast Slabs)

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