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CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

YEAR 2014



Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/ or Policy Memoranda.



CONCRETE PIPE PRODUCTS

PRECAST MANHOLES, INLETS, CATCH BASINS

PRECAST BOX CULVERTS, WALL PANELS, TEMPORARY BARRIERS

Review New Pre-qualification Policy



[Click Here to Print the Concrete/Precast Registration Application Form](#)

Requirements for Inclusion on WisDOT Pre-qualified List for Concrete Pipe and Precast Elements

1. A one-time pre-qualification is required to be placed on the department's pre-qualified list for Concrete Pipe and Precast Elements. On an annual basis, each plant is subject to be evaluated by a comprehensive department audit. Failure to comply with the audit requirements is reason to be removed from the department's pre-qualified list for Concrete Pipe and Precast Elements. (*Note: If your manufacturing plant facility is currently on the Concrete/Pipe pre-qualified list you are not required to re-apply.*)
2. The manufacturer/concrete plant must contact the department if there are any changes to the list for Concrete Pipe and Precast Elements being fabricated, plant name changes, plant certification disqualification by qualifying agency, plant closings, or any other issues related to the initial manufacturer/ Concrete Plant pre-qualification requirements.
3. Pre-qualification requirements for each producer plant shall include:
(*Note: The department has the right to request the Concrete Pipe pre-qualification information at anytime once the Concrete Pipe Plant is pre-qualified.*)

- Supply a copy of the audit inspection report from the qualifying agency (NPCA, ACPA, WCPA, PCI as applicable)
- Supply a copy of the qualifying agencies certification document
- A list of the types and sizes of pipe and precast items certified for production
- Certification to "Buy America" requirements:

Important note: All iron and steel products supplied must be in compliance with "Buy America" provisions.

Certification documentation is required and shall state the iron and steel used in the product was:

- Melted and manufactured in the US
- Was coated, galvanized, or painted in the US
- All fabrication, such as rolling, bending, forming, drilling, machining, extruding etc. was done in the US
- Certification requires a signature to legally bind the document. Mill and manufacturer certification is expected to be on file and can be provided on request.

Note: "Buy America" is a mandate of the Federal Highway Administration (FHWA)

The below citation is from the State of Wisconsin, Department of Transportation Standard Specifications for Highway and Bridge Construction, 2014 Edition

106.3.3.3 Plant Certifications

106.3.3.3.1 Precast Concrete Products

(1) The department specifies precast concrete components and will allow precast alternates for cast-in-place concrete components.

Ensure that precast concrete conforms to all of the following:

1. All specific contract requirements for individual components.
2. Components are manufactured in a plant certified, at the time of the letting and during production of components provided under the contract, to produce those specific components. Certification is provided by one of the following organizations:
 - Wisconsin Concrete Pipe Association.
 - American Concrete Pipe Association.
 - National Precast Concrete Association.
 - Precast/Prestressed Concrete Institute.

Department Contact : Please direct all inquiries and send all application materials to:

Keith H. Lundin

Quality Assurance Unit

Bureau of Technical Services

Division of Transportation System Development

Wisconsin Dept. of Transportation

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2014 CONCRETE PIPE PRODUCTS**Date Last Edited: 1/16/14**

<u>Company</u>	<u>Plant Acronym</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>	<u>Date Approved</u>
Concrete Industries, Inc.		Green Bay, WI	ACPA	1,3	6/1/2012
Concrete Specialities Company	CSR	Romeoville, IL	WCPA	1,3	12/21/2012
County Materials Corporation	CMGB	Green Bay, WI	WCPA	1,2,3,5	12/21/2012
County Materials Corporation	CMCH	Holmen, WI	WCPA	1,3,5	12/21/2012
County Materials Corporation	CMMP	Madison, WI	WCPA	1,3,5	12/21/2012
County Materials Corporation	CMCM	Milwaukee, WI	WCPA	1,2,5	12/21/2012
County Materials Corporation	CMC	Rib Falls-Marathon, WI	WCPA	1,2,3,4,5	12/21/2012
County Materials Corporation	CMCR	Roberts, WI	NPCA	1,3,4	7/30/2012
Cretex Concrete Products		Bonner Springs, KS	ACPA	1,3,4,5	12/6/2011
Cretex Concrete Products		Cedar Rapids, IA	ACPA	1,3,4,5	11/23/2011
Cretex Concrete Products		Des Moines, IA	ACPA	1,3,4,5	8/1/2012
Cretex Concrete Products		Duluth, MN	ACPA	1,3,4,5	8/20/2012
Cretex Concrete Products		Elk River, MN	ACPA	1,3,4,5	7/10/2012
Cretex Concrete Products		Humboldt, IA	ACPA	1,3,4,5	8/1/2012
Cretex Concrete Products		Marshalltown, IA	ACPA	1,3,4,5	11/29/2011
Cretex Concrete Products		Plattsmouth, NE	ACPA	1,3,4,5	11/22/2011
Cretex Concrete Products		Shakopee, MN	ACPA	1,3,4,5	6/25/2012
Royal Concrete Pipe, INC.		Stacy, MN	NPCA	1,4	4/2/2013
U.P. Concrete Pipe Co.		Escanaba, MI	NPCA	1,2,3,4,5	11/14/2012
Welch Brothers, Inc.	WBB	Belvidere, IL	WCPA	1,3,5	11/13/2012
Welch Brothers, Inc.		Bartlett, IL	WCPA	1,5	6/19/2012

Product Key

- | |
|---|
| <ul style="list-style-type: none"> 1-Circular reinforced concrete pipe 2- Circular Non-reinforced concrete pipe 3- Horizontal and vertical elliptical concrete pipe 4-Concrete pipe arch 5- Concrete cattle pass |
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2014 Precast Catch Basin, Inlets, Manholes

Date last edited: 1-24-14

Company	Plant Acronym	Location	Certified By	Products	DATE APPROVED
Concrete Industries, Inc.		Green Bay, WI	ACPA	1,2,3,4,5	6/1/2012
Concrete Specialities Company	CSE	Elgin, IL	WCPA	1,2,3,4,5,6	12/21/2012
Concrete Specialities Company	CSK	Kenosha, WI	WCPA	1,2,3,4,5,6	11/7/2012
Concrete Specialities Company	CSK	Romeoville, IL	WCPA	6	12/4/2014
County Materials Corporation	CMGB	Green Bay, WI	WCPA	1,2,4,5,6	12/21/2012
County Materials Corporation	CMCH	Holmen, WI	WCPA	1,2,3,4,5,6	12/21/2012
County Materials Corporation	CMCK	Kiel, WI	WCPA	1,2,3,4,5	12/21/2012
County Materials Corporation	CMMP	Madison, WI	WCPA	1,2,3,4,5,6	12/21/2012
County Materials Corporation	CMCM	Milwaukee, WI	WCPA	1,2,4,5	12/21/2012
County Materials Corporation	CMC	Rib Falls-Marathon, WI	WCPA	1,2,3,4,5,6	12/21/2012
County Materials Corporation	CMCR	Roberts, WI	NPCA	1,2,5,6	7/30/2012
Crest Precast, Inc.		LaCrescent, MN	NPCA/PCI	3,5	8/2/2012
Cretex Concrete Products		Bonner Springs, KS	ACPA	1,2,3,4,5,6	12/6/2011
Cretex Concrete Products		Duluth, MN	ACPA	1,2,3,4,5,6	8/20/2012
Cretex Concrete Products		Elk River, MN	ACPA	1,2,3,4,5,6	7/10/2012
Cretex Concrete Products		Marshalltown, IA	ACPA	1,2,3,4,5,6	11/29/2011
Cretex Concrete Products		Plattsmouth, NE	ACPA	1,2,3,4,5,6	11/22/2011
Cretex Concrete Products		Shakopee, MN	ACPA	1,2,3,4,5,6	6/25/2012
Eull's Manufacturing Co., Inc.	Eulls MH	St. Michael, MN	WCPA	3	1/2/2013
Royal Concrete Pipe, INC.		Stacy, MN	NPCA	1,2,4,5,6	4/2/2013
U.P. Concrete Pipe Co.		Escanaba, MI	NPCA	1,2,3,4,5,6	11/14/2012
Welch Brothers, Inc.	WBB	Belvidere, IL	WCPA	1,2,3,4,5,6	11/13/2012
Welch Brothers, Inc.		Bartlett, IL	WCPA	1,2,3,4,5,6	6/19/2012
Wieser Concrete Products, Inc.		Maiden Rock, WI	NPCA	1,2,3,4,5,6	3/29/2012
Wieser Concrete Products, Inc.		Portage, WI	NPCA	1,2,3,4,5,6	3/29/2012

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Product Key

- 1- Manholes
- 2- Manhole components
- 3-Riser Rings(grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

2014 Precast Box Culverts, Wall Panels, Temporary Barrier Walls

Date last edited: 1-16-14

Company	Plant Acronym	Location	Certified By	Products	DATE APPROVED
Concrete Specialities Company	CSE	Elgin, IL	WCPA	1,4	12/21/2012
Concrete Specialities Company	CSR	Romeoville, IL	WCPA	1,4	12/21/2012
County Materials Corporation	CMGB	Green Bay, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCH	Holmen, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCJ	Janesville, WI	PCI	3	4/5/2013
County Materials Corporation	CMCK	Kiel, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMMP	Madison, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCM	Milwaukee, WI	WCPA	1,4	12/21/2012
County Materials Corporation	CMCR	Roberts, WI	NPCA	1,3	7/30/2012
County Materials Corporation	CMC	Rib Falls-Marathon, WI	WCPA	1,3	12/21/2012
Crest Precast, Inc.		LaCrescent, MN	NPCA/PCI	1,2,3,4	8/2/2012
Cretex Concrete Products		Bonner Springs, KS	ACPA	1,2,4	12/6/2011
Cretex Concrete Products		Des Moines, IA	ACPA	1,2,4	8/1/2012
Cretex Concrete Products		Elk River, MN	ACPA	1,2,4	7/10/2012
Cretex Concrete Products		Humboldt, IA	ACPA	1,4	8/1/2012
Cretex Concrete Products		Iowa Falls, IA	PCI	1,2,4	12/19/2012
Cretex Concrete Products		Marshalltown, IA	ACPA	1,2,4	11/29/2011
Cretex Concrete Products		Plattsmouth, NE	ACPA	2,4	11/22/2011
Cretex Concrete Products		Shakopee, MN	ACPA	2,4	6/25/2012
Dukane Precast Inc.		Aurora, IL	PCI	2,4	7/1/2013
Royal Concrete Pipe, INC.		Stacy, MN	NPCA	1,4	4/2/2013
Sanders Pre-Cast Concrete Systems		Whitestown, IN	NPCA	2,4	2/12/2013
Spancrete		Valders, WI	PCI	2,4	4/1/2012
Stress-Con Industries		Kalamazoo, MI	PCI	2,3,4	7/1/2013
U.P. Concrete Pipe Co.		Escanaba, MI	NPCA	1,2,3,4	11/14/2012
Welch Brothers, Inc.	WBB	Belvidere, IL	WCPA	1,4	11/13/2012
Welch Brothers, Inc.		Bartlett, IL	WCPA	1,4	6/19/2012
Wieser Concrete Products, Inc.		Maiden Rock, WI	NPCA	1,2,3,4	3/29/2012
Wieser Concrete Products, Inc.		Portage, WI	NPCA	1,2,3,4	3/29/2012
Zignego Ready Mix	ZRM	Richfield, WI	WCPA	3	4/29/2013

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Product Key

1-Box Culverts
2-Wall Panels
3-Temporary Traffic Barrier
4-Special Structures (Pre-Cast Slabs)