Contractor’s Field Welding Plan

Wisconsin Department of Transportation

DT2337 mm/yyyy

Instructions: To be completed by the Contractor. This form and all its attachments must be submitted yearly to the Engineer for review and acceptance. Field welding may not be performed by the contractor without a current, accepted DT2337 on record.

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| Date |  |
| Contractor Representative |  |
| Contractor Company |  |

List all Weld Procedure Specification (WPS) numbers to be used for field welding operations within the next year. Attach all WPSs listed as well as any referenced Procedure Qualification Records (PQR).

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List all certified welders who will perform field welding operations. Attach all welder qualification records, continuity records and certifications.

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Select all welding codes for which contractor welders/operators are qualified:

AWS D1.1 STRUCTURAL WELDING CODE – STEEL (Sign Structures / Steel Pile Splices / High Mast Light Poles / Railing)

AWS D1.2 STRUCTURAL WELDING CODE – ALUMINUM

AWS D1.4 STRUCTURAL WELDING CODE – REINFORCING STEEL

AWS D1.5 BRIDGE WELDING CODE (Highway Bridge Main Members / Attachments to Highway Bridge tension zones / Railing)

AWS D1.6 STRUCTURAL WELDING CODE – STAINLESS STEEL

List all individuals qualified to perform field welding Quality Control (QC) inspections. Attach proof of inspector qualification. Proof of qualification can be one of the following: (1) (Certified Welding Inspector) CWI Certification (2) Welding Qualification test results and welding continuity record/logs (must have welded within the past 12 months) (3) Experience in field/shop fabrication inspection (min. 2 years, list projects and position held)

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Save the form with all attachments as: dtxxxx\_yyyy-mm-dd\_companyname.pdf

Email to [DOTDLStructuresFabrication@dot.wi.gov](mailto:DOTDLStructuresFabrication@dot.wi.gov)

Welding shall not begin without review of all attachments and acceptance of form DT2337 by the Department.