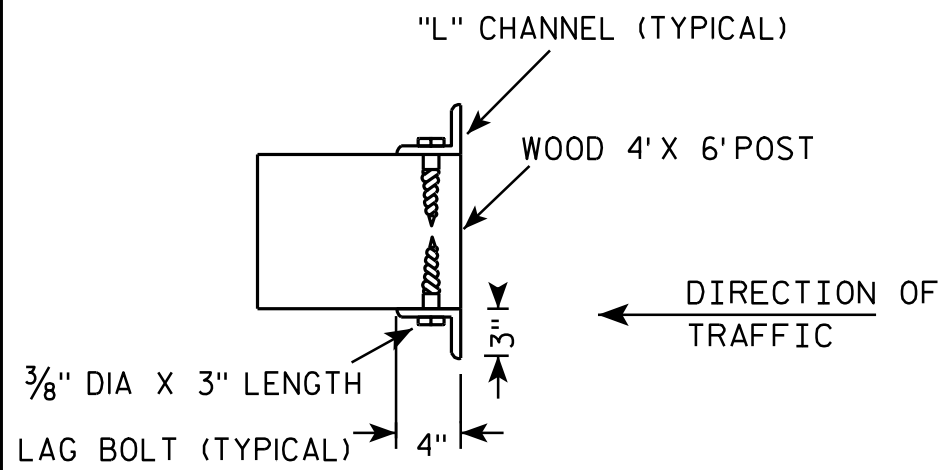
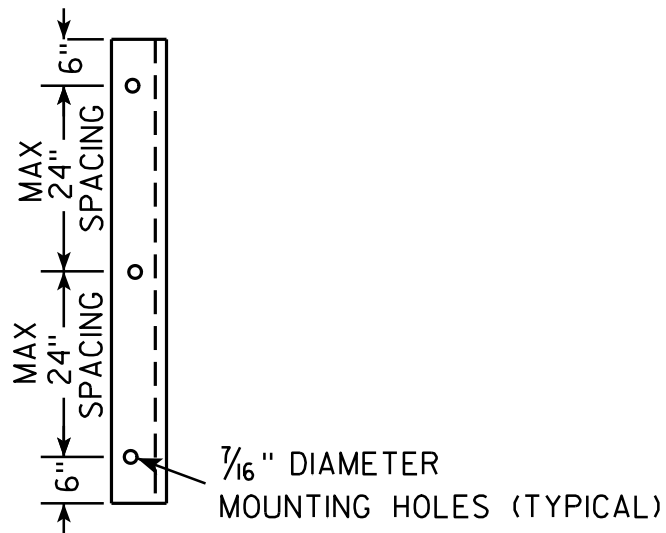


TYPE I SIGN MOUNTING ON WOOD 4" X 6" POSTS

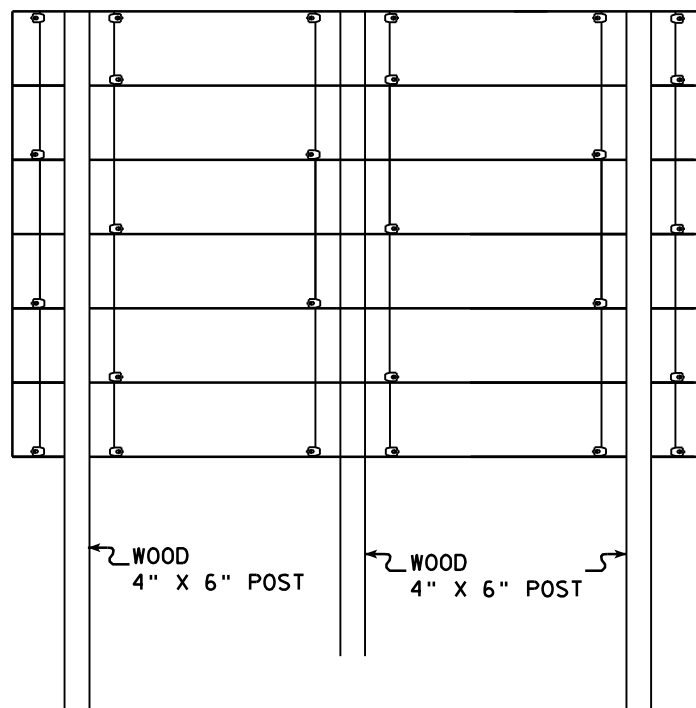


TOP VIEW OF INSTALLATION

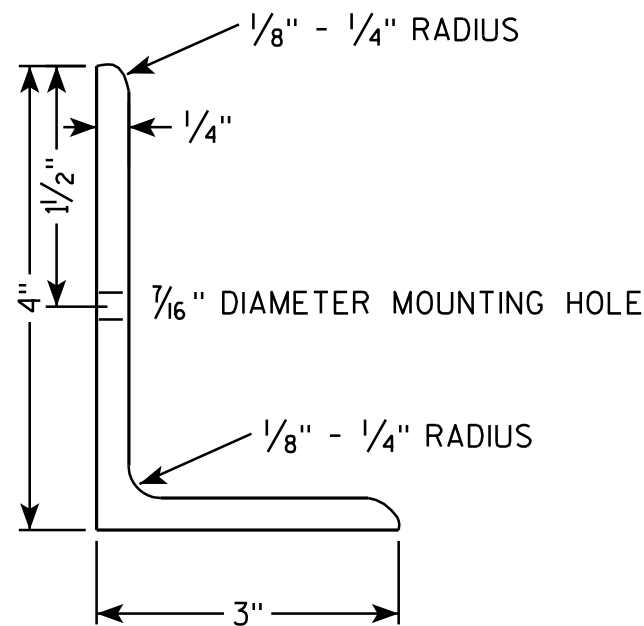


MOUNTING HOLE LOCATIONS
(IN 4" FACE OF "L" CHANNEL)

1. "L" CHANNEL MATERIAL SHALL BE GALVANIZED STEEL, IN ACCORDANCE WITH SEC 635 OF THE STANDARD SPECIFICATIONS. ALUMINUM "L" BRACKETS MAY BE USED, CONFORMING TO ASTM B221, ALLOY 6061-T6, 6063-T5, OR 6063-T6.
2. THE LENGTH OF THE ALUMINUM "L" CHANNEL SHALL BE THE SAME AS THE HEIGHT OF THE SIGN.
3. TWO "L" CHANNEL BRACKETS SHALL BE ATTACHED TO EACH WOOD 4" X 6" POST AS SHOWN ON THE DETAIL.
4. TYPE I SIGNS SHALL BE ATTACHED TO THE "L" CHANNEL BRACKETS IN ACCORDANCE TO THE A4-6 SIGN PLATE.
5. LAG BOLTS SHALL BE FURNISHED IN ACCORDANCE TO THE A4-8 SIGN PLATE.



BACK OF SIGN



END VIEW OF "L" CHANNEL BRACKET

TYPE I SIGN MOUNTING ON WOOD POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 10/7/10	PLATE NO. A5-7.1