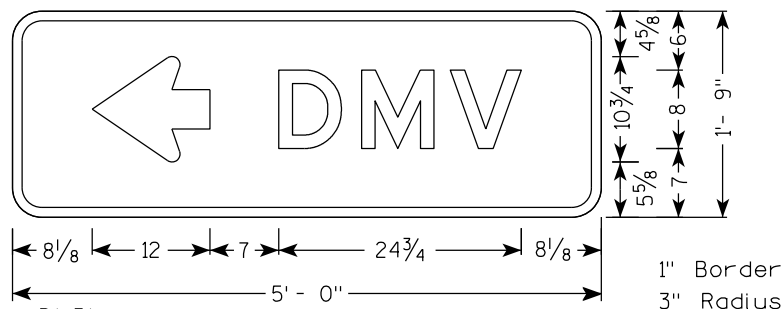
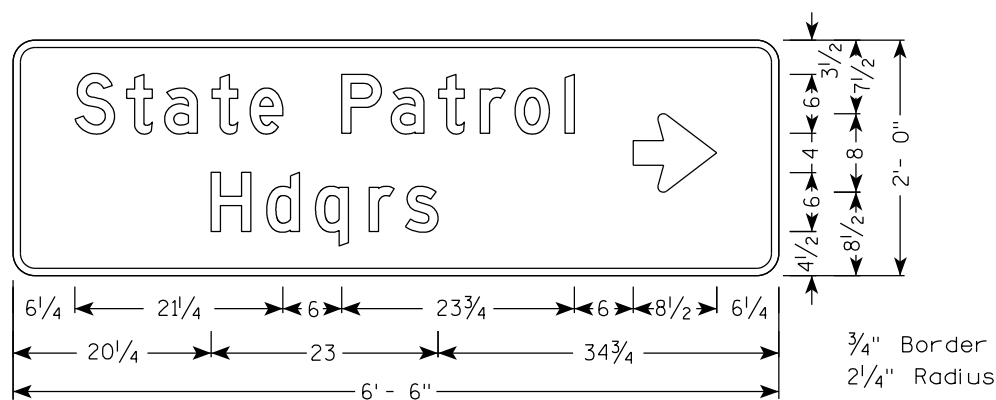


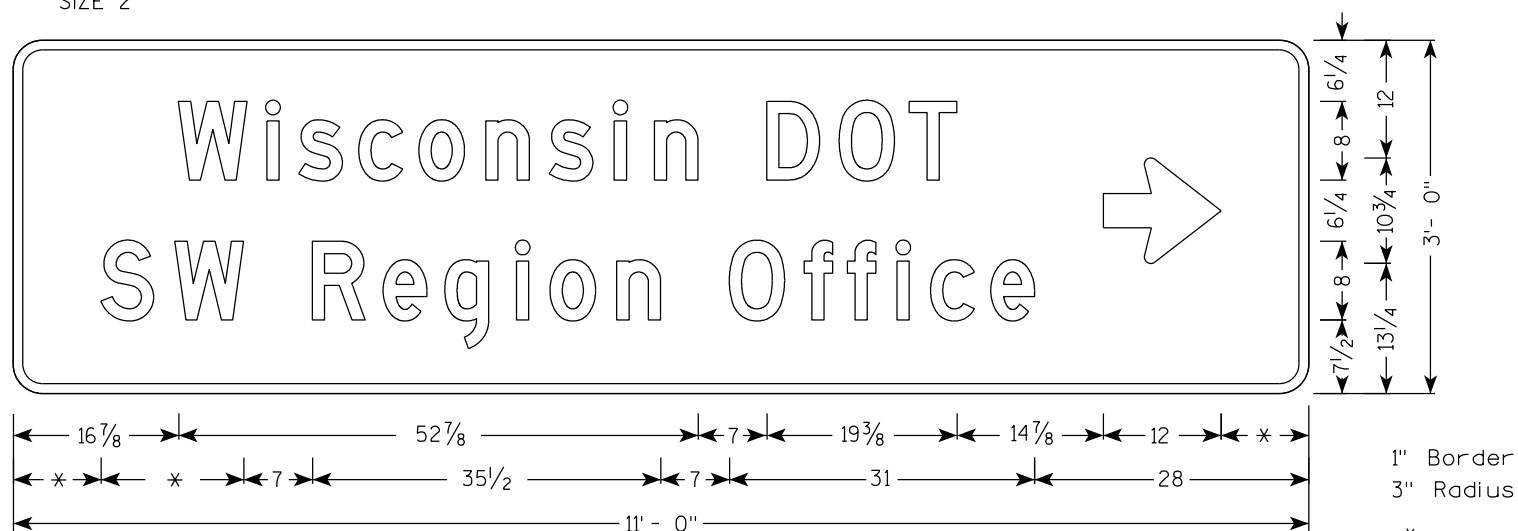
D1-51
SERIES E, SIZE 2



D1-51
SERIES E, SIZE 3



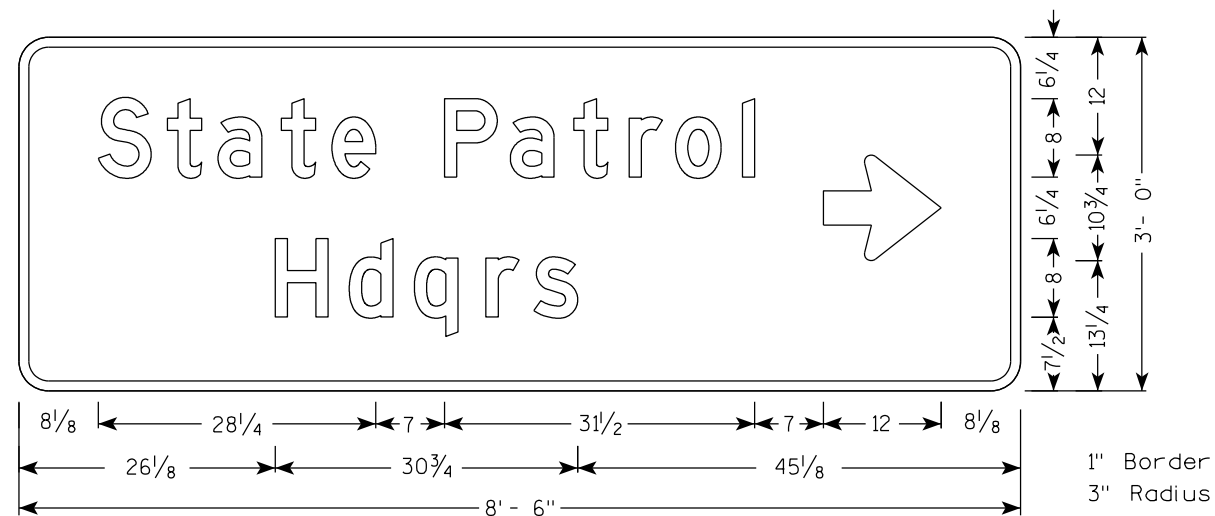
D1-53
SIZE 2



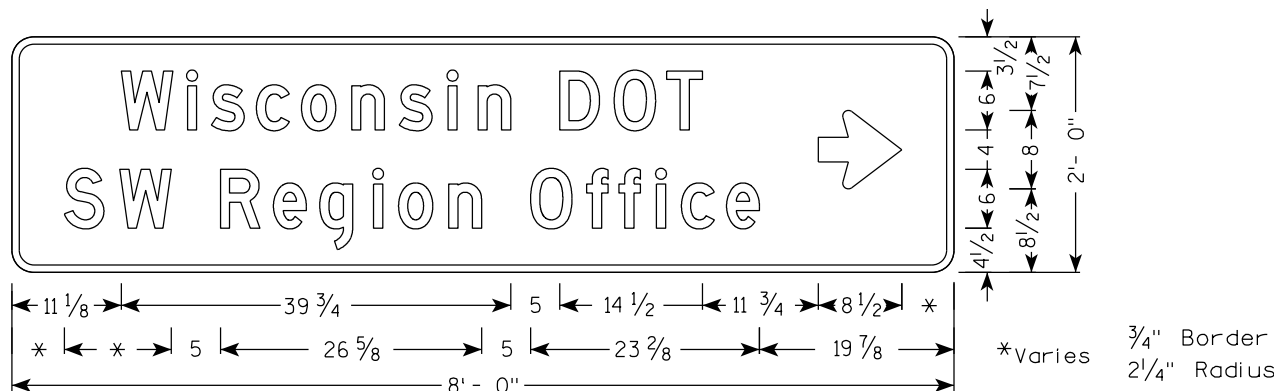
D1-54
SIZE 3

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - Green
Message - White
3. Message Series - D, except as noted.
4. For Region Offices Substitute appropriate message and adjust horizontal spacing as needed.



D1-53
SIZE 3



D1-54
SIZE 2

TYPICAL STANDARD
D1-51 THRU D1-54

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/14/19 PLATE NO. D1-51.4