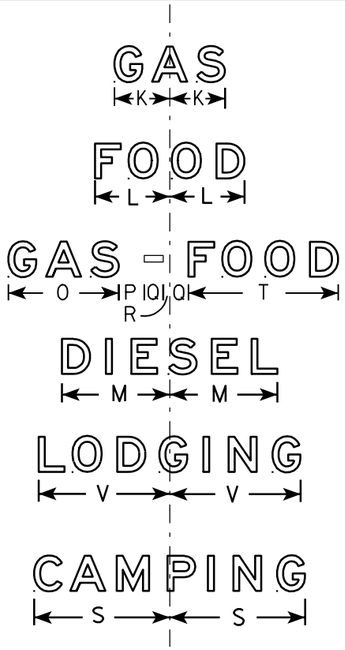
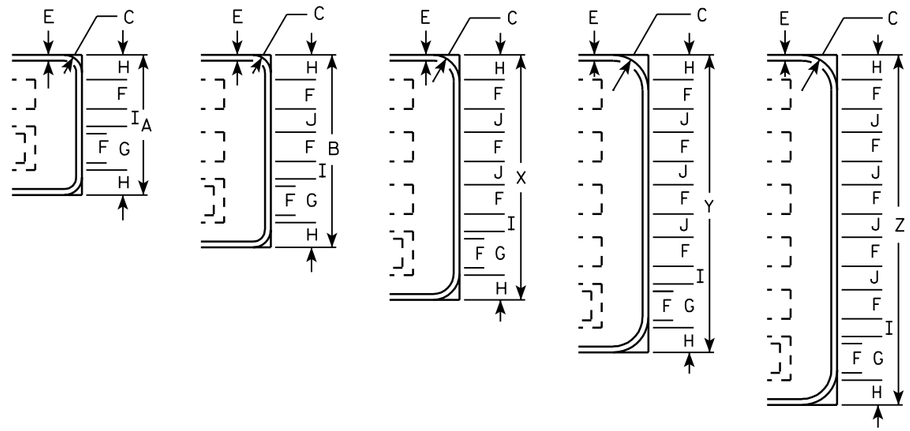
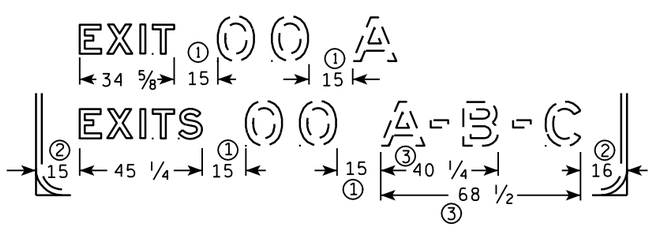


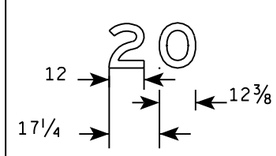




NOTES

1. Sign is Type I - Type SH Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Blue
   Message - White
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, other than extrusions, the corners and borders shall be rounded.
5. A display of approved services is provided at the left. On multiline signs the order is as shown top to bottom.
6. To calculate sign length, insert proper EXIT NUMBER and space to achieve balance. Sign length will be a minimum length of 11' and increase in 1' increments.




EXAMPLE FOR USING SPACING CHART




SPACING CHART FOR 15 INCH NUMERALS

| Numbers | Width | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 0 | 12 3/8 | 18 | 18 | 17 5/8 | 16 7/8 | 17 5/8 | 17 5/8 | 18 | 16 1/2 | 18 3/8 | 18 |
| 1 | 5 | 11 3/4 | 11 3/4 | 11 3/4 | 11 | 10 1/4 | 11 3/4 | 11 3/4 | 10 1/4 | 11 3/4 | 11 3/4 |
| 2 | 12 | 17 1/4 | 17 5/8 | 17 1/4 | 16 1/2 | 16 7/8 | 17 1/4 | 17 1/4 | 15 3/4 | 17 5/8 | 17 1/4 |
| 3 | 12 | 17 1/4 | 17 5/8 | 17 1/4 | 16 7/8 | 16 1/2 | 17 1/2 | 17 1/2 | 16 1/8 | 17 5/8 | 17 1/4 |
| 4 | 13 7/8 | 19 1/8 | 18 3/8 | 18 3/4 | 18 | 18 | 19 1/8 | 19 1/8 | 17 1/4 | 19 1/2 | 19 1/8 |
| 5 | 11 7/8 | 17 1/8 | 17 1/8 | 16 3/4 | 15 5/8 | 15 5/8 | 17 1/8 | 17 1/8 | 15 1/4 | 17 1/8 | 17 1/8 |
| 6 | 11 7/8 | 17 1/2 | 17 1/8 | 17 1/8 | 16 3/8 | 16 | 16 3/4 | 17 1/8 | 15 5/8 | 17 1/8 | 16 3/4 |
| 7 | 11 7/8 | 16 3/8 | 16 3/8 | 16 3/4 | 16 3/8 | 14 1/8 | 16 3/8 | 17 1/8 | 15 5/8 | 17 1/8 | 16 3/8 |
| 8 | 11 7/8 | 17 7/8 | 17 7/8 | 17 1/8 | 16 | 16 3/8 | 17 1/8 | 17 7/8 | 16 3/8 | 17 7/8 | 17 1/8 |
| 9 | 11 7/8 | 17 1/2 | 17 1/2 | 17 1/8 | 16 3/8 | 17 1/8 | 17 1/8 | 17 1/2 | 16 | 17 7/8 | 17 1/2 |

7

Metric equivalent for this sign is:

| SIZE | |
|---|---|
| 1 | |
| 2 | |
| 3 | |
| 4 | |
| 5 | VARIABLE |

① Desirable space

② Variable space - dimensions shown are desirable minimum. Adjust as needed to achieve proper balance.

③ Substitute required letters within the specified dimension.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. / Area m2 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | ALL |
| 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | BID |
| 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | Areas |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | Are |
| 5 | 48 | 66 | 9 | | 2 | 10 | 15 | 8 1/2 | 6 | 8 | 15 3/4 | 21 3/8 | 30 3/4 | | 31 1/2 | 7 1/4 | 5 3/8 | 1 7/8 | 38 5/8 | 42 5/8 | | 37 3/8 | | 84 | 102 | 120 | variable |

TYPICAL SIGNS
E10-60

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 12/8/08 PLATE NO. E10-60.10

7

| PROJECT NO: | HWY: | COUNTY: | | SHEET NO: | E |
|---|---|---|---|---|---|