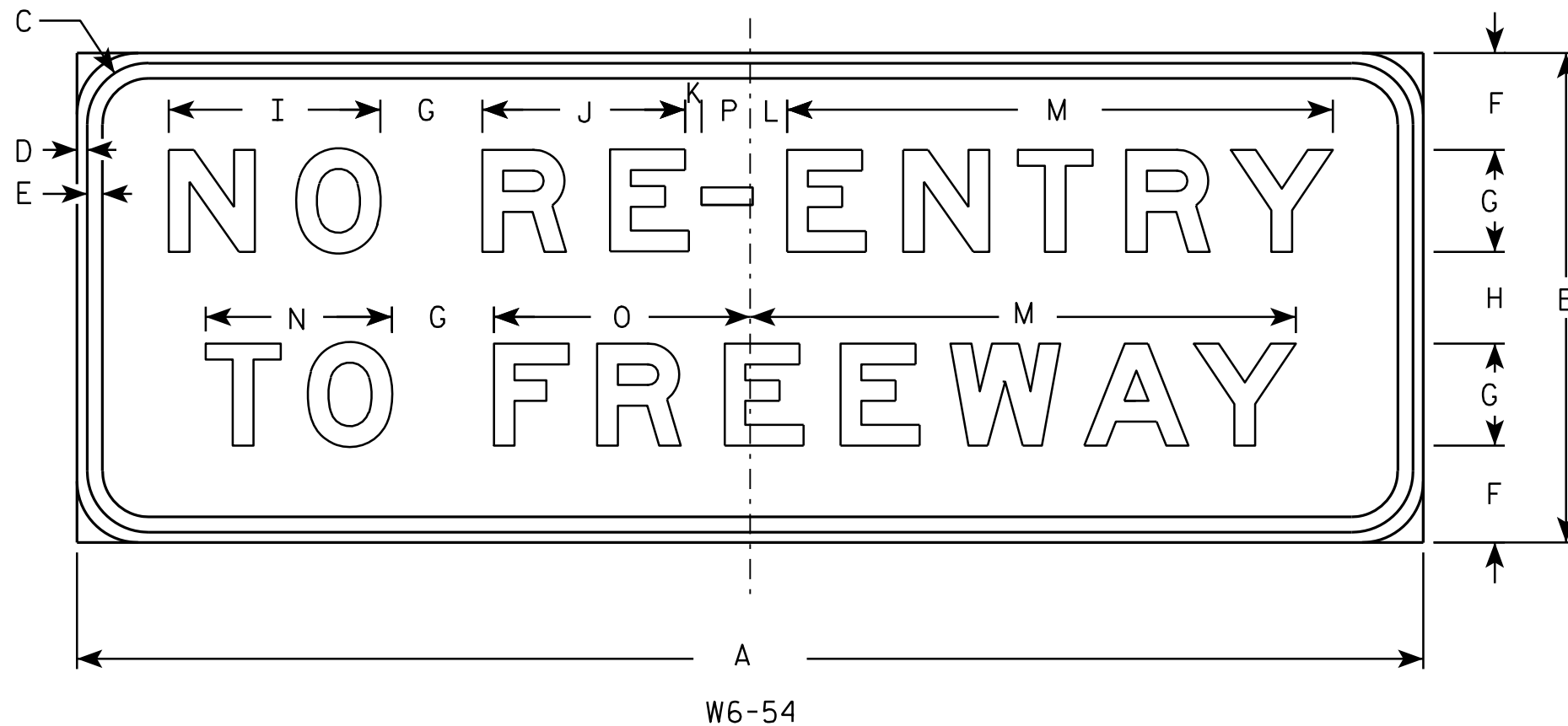


NOTES

1. All Signs are Type I - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Message - BLACK
3. Message Series - E



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S																											
2M																											
3																											
4	132	48	6	1	1 1/2	9 1/2	10	9	20 3/8	19 7/8	1 5/8	3 3/8	53 1/2	18 1/4	25 1/8	5											44.0
5	132	48	6	1	1 1/2	9 1/2	10	9	20 3/8	19 7/8	1 5/8	3 3/8	53 1/2	18 1/4	25 1/8	5											44.0

STANDARD SIGN
W6-54

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/19/13 PLATE NO. W6-54.5

PROJECT NO: _____ SHEET NO: **E**