# Corrugated Metal Pipe Products

**Date last edited:** 7/29/2019  
Includes metal apron endwalls

<table>
<thead>
<tr>
<th>Company</th>
<th>Location</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contech Construction Products, Inc.</td>
<td>Shakopee, MN</td>
</tr>
<tr>
<td>Contech Construction Products, Inc.</td>
<td>Portage, WI</td>
</tr>
<tr>
<td>TrueNorth Steel</td>
<td>Fargo, ND</td>
</tr>
<tr>
<td>TrueNorth Steel</td>
<td>Huron, SD</td>
</tr>
<tr>
<td>Metal Culverts, Inc.</td>
<td>Evansville, WI</td>
</tr>
<tr>
<td>Metal Culverts, Inc.</td>
<td>Albert Lea, MN</td>
</tr>
<tr>
<td>Jensen Bridge and Supply Company</td>
<td>Sandusky, MI</td>
</tr>
<tr>
<td>J&amp;J Drainage Products Co.</td>
<td>Hutchinson, KS (Apron End Walls Only)</td>
</tr>
</tbody>
</table>

Contact:

DOTProductSubmittal@dot.wi.gov

**AS OF 1/1/2019 PLANT APPROVAL REQUIRES SUBMITTAL OF ANNUAL APPLICATION ATTACHED BELOW.**  
ANNUAL APPLICATIONS DUE 1/31 OF ANY GIVEN YEAR. APPLICATION FOR FOLLOWING YEAR WILL BE POSTED BY 11/30. EMAIL APPLICATION TO CONTACT ABOVE.
Wisconsin Department of Transportation
CORRUGATED METAL PIPE PRODUCTS PLANT

2021 Certified Producer Plant Pre-Qualification Application – Due 1/31/2021

SUBMIT APPLICATION VIA EMAIL TO CONTACT POSTED ON LIST ABOVE

Application Date: _____________________________

Plant Name: ________________________________

Location: ____________________________ (Use Municipality of Physical Address)

Plant Physical Address: ________________________________

________________________________________

Plant Status:

Is this plant currently approved – Yes ☐ No ☐

Did this plant produce any material during 2019 - Yes ☐ No ☐

Date of most recent WisDOT QV audit - ________________ (N/A if not currently approved)

Applicable Third-Party QC Certification, if any (NCSPA or other) ___________________

Specific product types to be pre-qualified:

☐ Corrugated steel pipe (AASHTO M36)
☐ Polymer-coated corrugated steel pipe (AASHTO M245)
☐ Corrugated aluminum pipe (AASHTO M196)
☐ Steel structural plate pipe/arch (AASHTO M167)
☐ Aluminum structural plate pipe/arch (AASHTO M219)

Plant contact and quality control personnel qualifications:

Primary Plant Contact, phone, email

Name: ______________________________________

Phone No.: __________________________________

Cell Phone: _________________________________

Email Address: ______________________________
Plant Mailing Address:
______________________________________________
______________________________________________

QC Manager and Certifications

• ______________________________________________

QC Testing Personnel and Certifications

• ______________________________________________
• ______________________________________________
• ______________________________________________
• ______________________________________________
• ______________________________________________
• ______________________________________________

Submit the following with all applications:

➢ **Buy America certification:**
  • Producer certification that all product and incorporated materials were manufactured in compliance with Title 23 Code of Federal Regulations Section 635.410, see form below.

➢ **Sheet metal suppliers**
  • List Name & Location of producer mill, and Name of distributor if applicable
    □ Vendor #1
    □ Vendor #2
    □ Vendor #3
    □ Vendor #4
    □ Vendor #5
    □ Vendor #6
    □ Vendor #7

    □ Buy America Certifications on file for all (Check if internal records are complete, do not attach vendor certs.)
WisDOT 2021 Metal Pipe Materials Certification

THIS CERTIFICATION MUST BE SIGNED AND SCANNED FOR ELECTRONIC SUBMITTAL

Metal pipe producer _________________________________ (insert facility name and location)

Herewith certifies the following:

- All materials incorporated into products manufactured at the above-named facility for delivery to WisDOT contracts were produced in compliance with Title 23 Code of Federal Regulations Section 635.410, “Buy America”.

- All materials are tested in accordance with the following requirements at the frequencies indicated:

<table>
<thead>
<tr>
<th>Measurement (Test)</th>
<th>Minimum Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Workmanship (AASHTO M36)</td>
<td>one per pipe run*</td>
</tr>
<tr>
<td>Corrugation Measurement (annular or helical**)</td>
<td>one per tooling change</td>
</tr>
<tr>
<td>Lock Seam (AASHTO T249)</td>
<td>one per tooling change</td>
</tr>
<tr>
<td>Welded Seams (AASHTO T241)</td>
<td>one per pipe run</td>
</tr>
</tbody>
</table>

* A pipe run is defined as the amount of pipe produced of a certain diameter, corrugation profile and gage on a specific fabrication machine during a defined work shift.

** M36 or other applicable fabrication spec.

Signed ________________________________________ Date _____________________

Print name _______________________________________

Must be signed by a member of management with authority to legally bind the precast contractor operating the facility