

CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/or policy memoranda.



CATEGORY A - CONCRETE PIPE PRODUCTS

CATEGORY B - MANHOLES, INLETS, CATCH BASINS

CATEGORY C - BOX CULVERTS, WALL PANELS, TEMP. BARRIERS

*CATEGORY D - CONCRETE BRICK/BLOCK, RETAINING WALL BLOCK



Requirements for Inclusion on WisDOT Pre-qualified List for Concrete Pipe and Precast Elements:

Department Pre-Qualification - WisDOT pre-qualification is required to be placed on the Department's list of approved fabricators for Concrete Pipe and Precast Elements. On an annual basis, each plant shall provide required documentation by the date below. WisDOT also conducts annual Quality Verification audits on selected production facilities. QV audits also inform the following year's approval.

Audit Requirements - Initial or continuing approval to fabricate any given item requires that a full-scale sample of at least one product type within that item's Category to be available for inspection during the qualifying third-party audit. The qualifying third-party audit must occur during the calendar year prior to the year for which approval is sought. Sample(s) must have been manufactured within the 18 months prior to the third-party audit, at the plant seeking approval. Every approved plant placed in operation during any given year must receive a QV audit during that year, regardless of whether product is delivered to WisDOT. Intermittent operations are required to contact the Department to coordinate a QV audit during production.

Notification Requirements - The plant must contact the department regarding plant name changes, ownership changes, plant certification disqualification by the third-party certifier, primary contact changes, plant closings, or any other issues related to the pre-qualification requirements.

Statement on Material Acceptance - Materials in Category A are accepted based on the criteria presented in Sections 5.1.1 of AASHTO M170/ASTM C76, AASHTO M206/ASTM C506, and AASHTO M207/ASTM C507, as applicable. See test frequency requirements in the plant certification form below. Materials in Categories B, C, & D are accepted based on concrete strength testing as required below and by the applicable Special Provision. Compliance of approved vendors with Title 23 CFR 635.410 "Buy America" is managed as part of the approval process; no documentation specifically for Buy America needs to be collected at the project level for materials covered by these lists.

- Applications due **JANUARY 31** of any year for plants prequalifying for that calendar year. See application form and documentation requirements on the last 5 pages of this file.

- Application documents shall be submitted electronically as a **SINGLE FILE*** in Adobe pdf format.
* If file size precludes direct electronic transmittal, a CD can be sent by regular post to the address below

- File name shall contain: Year applying for certification, Company Name, and WisDOT Trade Location (see lists)

- SUBMITTALS CONTAINING MULTIPLE, SECURED, ENCRYPTED, PROTECTED, OR OTHERWISE ACCESS OR REPRODUCIBILITY-LIMITED FILES WILL BE REJECTED WITHOUT NOTICE.

*CATEGORY D - ACCEPT CONCRETE BLOCK AND BLOCK BY MANUFACTURER'S CERTIFICATE OF COMPLIANCE, ACCEPT BLOCK UNDER THE "WALL MODULAR BLOCK GRAVITY" BY TESTING AS NOTED IN THE SPV

Department Contact : Please direct all inquiries and email all application materials to:

Precast Concrete
Bureau of Technical Services
Wisconsin Dept. of Transportation
3502 Kinsman Blvd.
Madison, WI 53704
DOTProductSubmittal@wisconsin.gov

CATEGORY A - Pipe Products

Date last edited: 4/8/2019

<u>Company</u>	<u>Trade Location</u>	<u>Certified By</u>	<u>Products</u>	<u>Date Approved</u>	<u>Notes</u>
Concrete Industries	Green Bay, WI	ACPA	1,2	6/1/2012	
Concrete Specialities	Franklin Park, IL	WCPA	1,2,4	4/8/2019	
Concrete Specialities	Romeoville, IL	WCPA	1,2,4	12/21/2012	
County Materials	Roberts, WI	NPCA	1,2,3,4	7/30/2012	
County Materials	Holmen, WI	WCPA	1,2,3,4	12/21/2012	
County Materials	Marathon, WI	WCPA	1,2,3,4	12/21/2012	
County Materials	Madison, WI	WCPA	1,2,4	12/21/2012	
County Materials	Green Bay, WI	WCPA	1,2,4	12/21/2012	
County Materials	Springfield, IL	NPCA	1,2	7/24/2018	
Forterra Pipe & Precast	Cedar Rapids, IA	ACPA	1	11/23/2011	
Forterra Pipe & Precast	Marshalltown, IA	ACPA	1,2,3,4	11/29/2011	
Forterra Pipe & Precast	Elk River, MN	ACPA	1,2,3,4	7/14/2017	Reinstated 7/14/2017
Forterra Pipe & Precast	Shakopee, MN	ACPA			Removed 3/30/2018
Forterra Pipe & Precast	Hawley, MN	ACPA	1,2,3,4	4/1/2016	
Forterra Pipe & Precast	Stacy, MN	NPCA	1,3	4/2/2013	
Hancock Concrete Products	Hancock, MN	ACPA	1,3	4/24/2017	
U.P. Concrete Pipe	Escanaba, MI	NPCA	1,2,3,4	11/14/2012	
Welch Brothers	Belvidere, IL	WCPA	1,2,4	11/13/2012	
Welch Brothers	Bartlett, IL	WCPA	1,2,4	6/19/2012	

Product Key

- 1-Circular reinforced concrete pipe
- 2- Horizontal and vertical elliptical concrete pipe
- 3-Concrete pipe arch
- 4- Concrete cattle pass

WisDOT no longer accepts AASHTO M86/ASTM C14 non-reinforced concrete pipe, contact central office for approval if contract was let prior to 12/31/15.

CATEGORY B - Catch Basins, Inlets, Manholes

Date last edited: 4/9/2019

Company	Trade Location	Certified By	Products	Date Approved	Notes
Concrete Industries	Green Bay, WI	ACPA	1,2,3,4,5,6	5/11/2017	
Concrete Specialities	Franklin Park, IL	WCPA	6	4/8/2019	
Concrete Specialities	Kenosha, WI	WCPA	1,2,3,4,5,6	11/7/2012	added endwalls 2019
Concrete Specialities	Romeoville,IL	WCPA	6	12/4/2014	
County Materials	Roberts, WI	NPCA	1,2,4,5,6	7/30/2012	
County Materials	Holmen, WI	WCPA	1,2,3,4,5,6	12/21/2012	
County Materials	Marathon, WI	WCPA	1,2,3,4,5,6	12/21/2012	
County Materials	Madison, WI	WCPA	1,2,3,4,5,6	12/21/2012	
County Materials	Green Bay, WI	WCPA	1,2,3,4,5,6	12/21/2012	
Crest Precast	LaCrescent, MN	NPCA/PCI	1,2,3,4,5,6	8/2/2012	
Eull's Manufacturing	St. Michael, MN	WCPA	3	1/2/2013	
Forterra Pipe & Precast	Des Moines, IA	ACPA	6	3/30/2018	
Forterra Pipe & Precast	Marshalltown, IA	ACPA	1,2,3,4,5,6	11/29/2011	
Forterra Pipe & Precast	Elk River, MN	ACPA	1,2,3,4,5,6	7/14/2017	Reinstated 7/14/2017
Forterra Pipe & Precast	Shakopee, MN	ACPA			Removed 3/30/2018
Forterra Pipe & Precast	Hawley, MN	ACPA	1,2,4,5,6	4/1/2016	
Forterra Pipe & Precast	Stacy, MN	NPCA	1,2,3,4,5,6	3/30/2018	Reinstated 3/30/2018
Hancock Concrete Products	Hancock, MN	ACPA	1,2,4	4/24/2017	
U.P. Concrete Pipe	Escanaba, MI	NPCA	1,2,3,4,5,6	11/14/2012	
Utility Concrete Products	Morris, IL	NPCA/PCI	1,2,3,4,5,6	4/1/2016	
Welch Brothers	Belvidere, IL	WCPA	1,2,3,4,5,6	11/13/2012	
Welch Brothers	Bartlett, IL	WCPA	1,2,3,4,5,6	6/19/2012	
Wieser Concrete Products	Maiden Rock, WI	NCPA	1,2,3,4,5,6	3/29/2012	
Wieser Concrete Products	Portage, WI	NCPA	1,2,3,4,5	3/29/2012	

Product Key

- 1- Manholes
- 2- Manhole components
- 3-Riser Rings (grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

CATEGORY C - Box Culverts, Wall Panels, Temporary Barrier Walls

Date last edited: 4/9/2019

Company	Trade Location	Certified By	Products	Date Approved	Notes
Concrete Specialties	Franklin Park, IL	WCPA	1	4/8/2019	
Concrete Specialties	Kenosha, WI	WCPA	1,4	4/1/2016	
Concrete Specialties	Romeoville, IL	WCPA	1	12/21/2012	
County Materials	Roberts, WI	NPCA	1,3,4	7/30/2012	
County Materials	Holmen, WI	WCPA	1,2,3,4	12/21/2012	
County Materials	Marathon, WI	WCPA	1,3,4	12/21/2012	
County Materials	Madison, WI	WCPA	1,3,4	12/21/2012	
County Materials	Green Bay, WI	WCPA	1,2,3,4	12/21/2012	
Crest Precast	LaCrescent, MN	NPCA/PCI	1,2,3,4	8/2/2012	
Forterra Pipe & Precast	Iowa Falls, IA	ACPA	1,2,4	12/19/2012	
Forterra Pipe & Precast	Des Moines, IA	ACPA	1,2,4	3/30/2018	Reinstated 3/30/2018
Forterra Pipe & Precast	Marshalltown, IA	ACPA	1,2,4	11/29/2011	
Forterra Pipe & Precast	Elk River, MN	ACPA	1,2,4	7/14/2017	Reinstated 7/14/2017
Forterra Pipe & Precast	Shakopee, MN	ACPA			Removed 3/30/2018
Forterra Pipe & Precast	Hawley, MN	ACPA			Removed 3/30/2018
Forterra Pipe & Precast	Stacy, MN	NPCA	1,2,4	3/30/2018	Reinstated 3/30/2018
Dukane Precast	Aurora, IL	PCI			Removed 3/30/2018
Hancock Concrete Products	Cannon Falls, MN	ACPA	1	4/1/2016	
Hancock Concrete Products	Hancock, MN	ACPA	1	4/24/2017	
Michels	Neenah, WI	WCPA			
S&S Precast	Winamac, IN	NPCA	2	4/1/2016	
Sanders Precast Concrete Systems	Whitestown, IN	NPCA			Removed 3/30/2018
Spancrete	Valders, WI	PCI			Removed 3/30/2018
U.P. Concrete Pipe	Escanaba, MI	NPCA	1,2,3,4	11/14/2012	
Utility Concrete Products	Morris, IL	NPCA/PCI	1,2,3,4	4/1/2016	
Welch Brothers	Belvidere, IL	WCPA	1,4	11/13/2012	
Welch Brothers	Bartlett, IL	WCPA	1,4	6/19/2012	
Wieser Concrete Products	Maiden Rock, WI	NCPA	1,2,3,4	3/29/2012	
Wieser Concrete Products	Portage, WI	NCPA	1,2,3,4	3/29/2012	
Zignego Ready Mix	Richfield, WI	WCPA	3	4/29/2013	

Product Key

1-Box Culverts

2-Wall Panels*

3-Temporary Traffic Barrier

4-Special Structures (Pre-Cast Slabs)

*This list covers non-prestressed wall panels only