



Legend

PASSING LANE ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

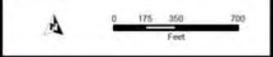
CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

PROJECT ID 1440-13/15-00
**WISCONSIN STATE
 HIGHWAY 23**

FOND DU LAC TO
 PLYMOUTH

WISCONSIN DEPARTMENT
 OF TRANSPORTATION

FOND DU LAC AND
 SHEBOYGAN COUNTIES,
 WISCONSIN

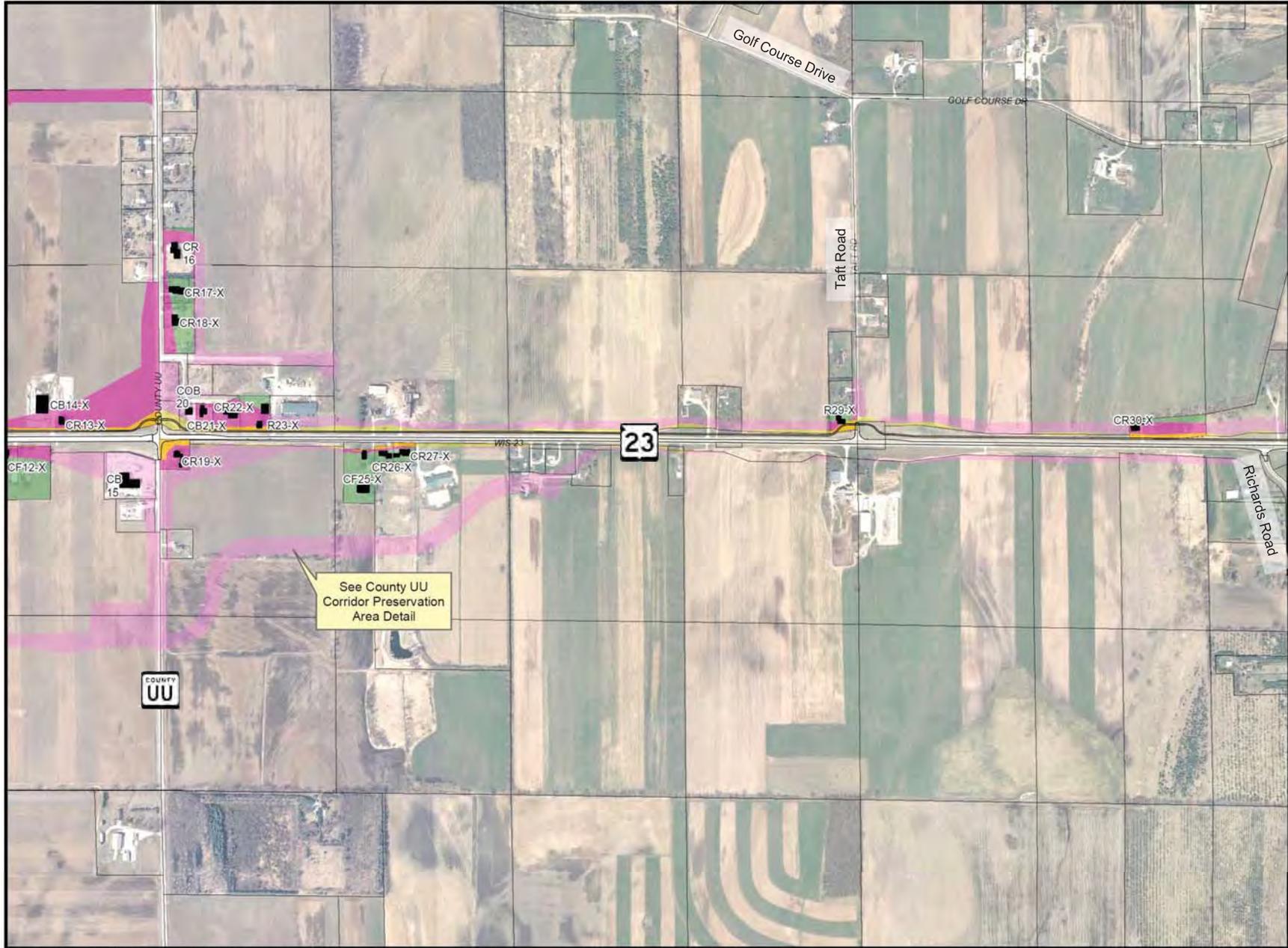


1

Passing Lane Alternative

Figure 2.9-1

2-40



Legend
PASSING LANE ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN

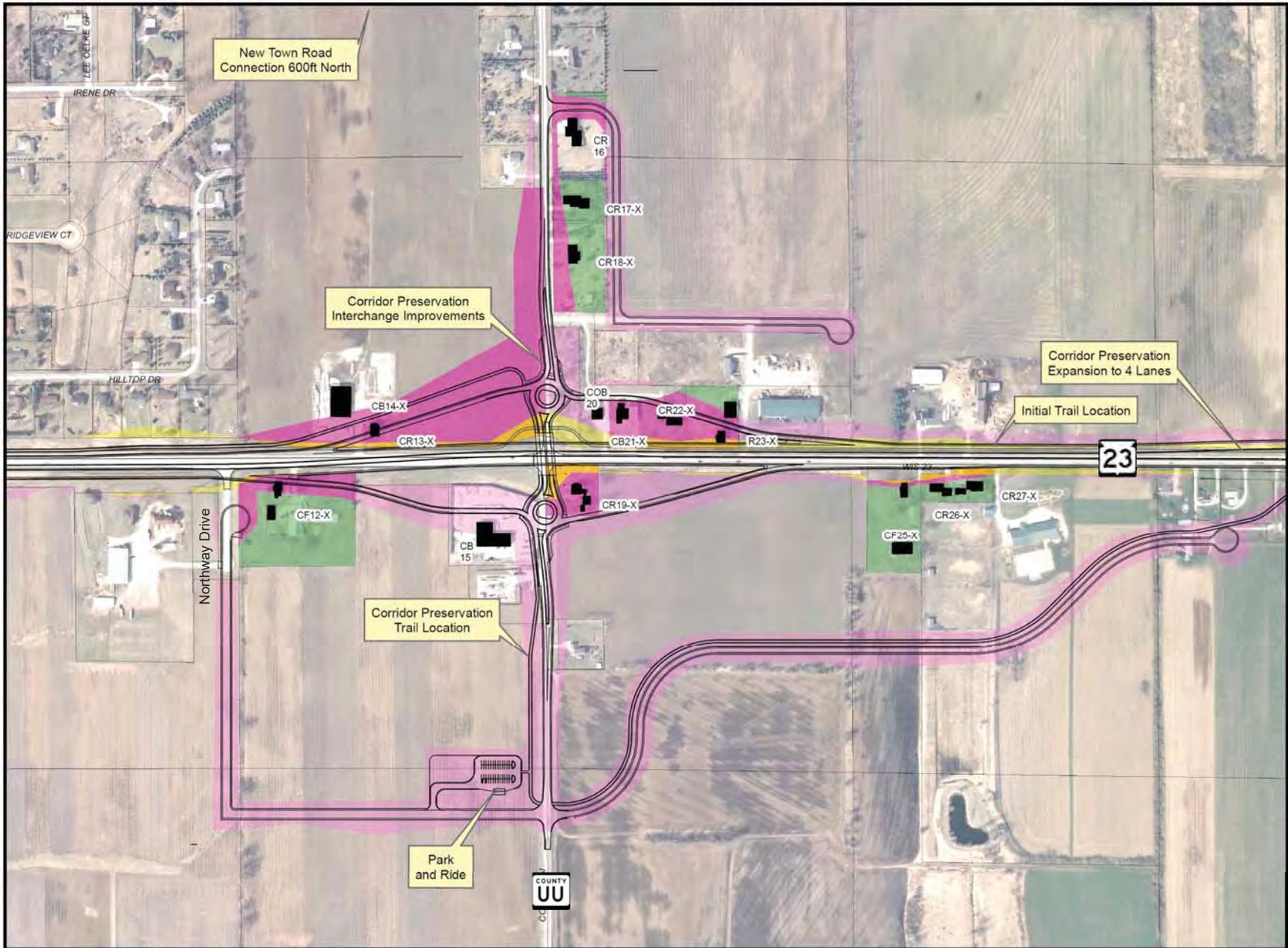


2

Passing Lane Alternative

Figure 2.9-2

2-41



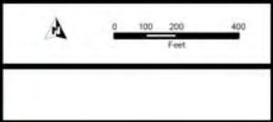
Legend
CORRIDOR PRESERVATION FOR PASSING LANE COUNTY UU DETAIL

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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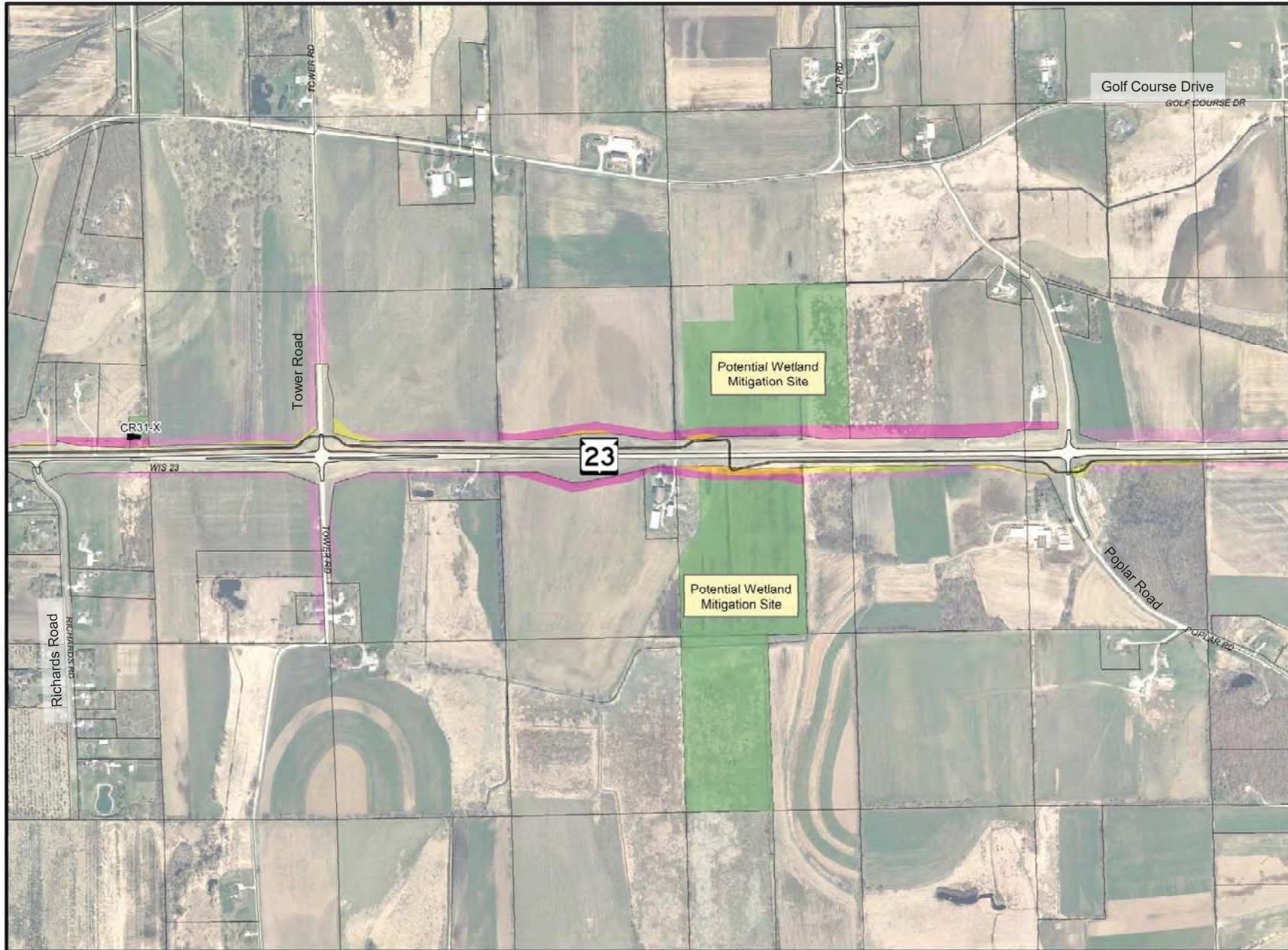
PROJECT ID 1440-13/15-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



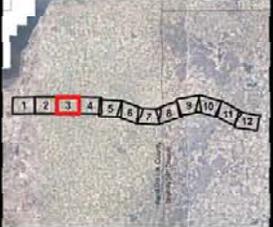
Passing Lane Alternative

Figure 2.9-3

2-42



- Legend**
- PASSING LANE ALTERNATIVE**
- █ Excess R/W Purchased
 - █ Corridor Preservation Already Purchased
 - █ Corridor Preservation Not Purchased
 - █ R/W Needed Already Purchased
 - █ R/W Needed
 - █ Relocated Buildings
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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN

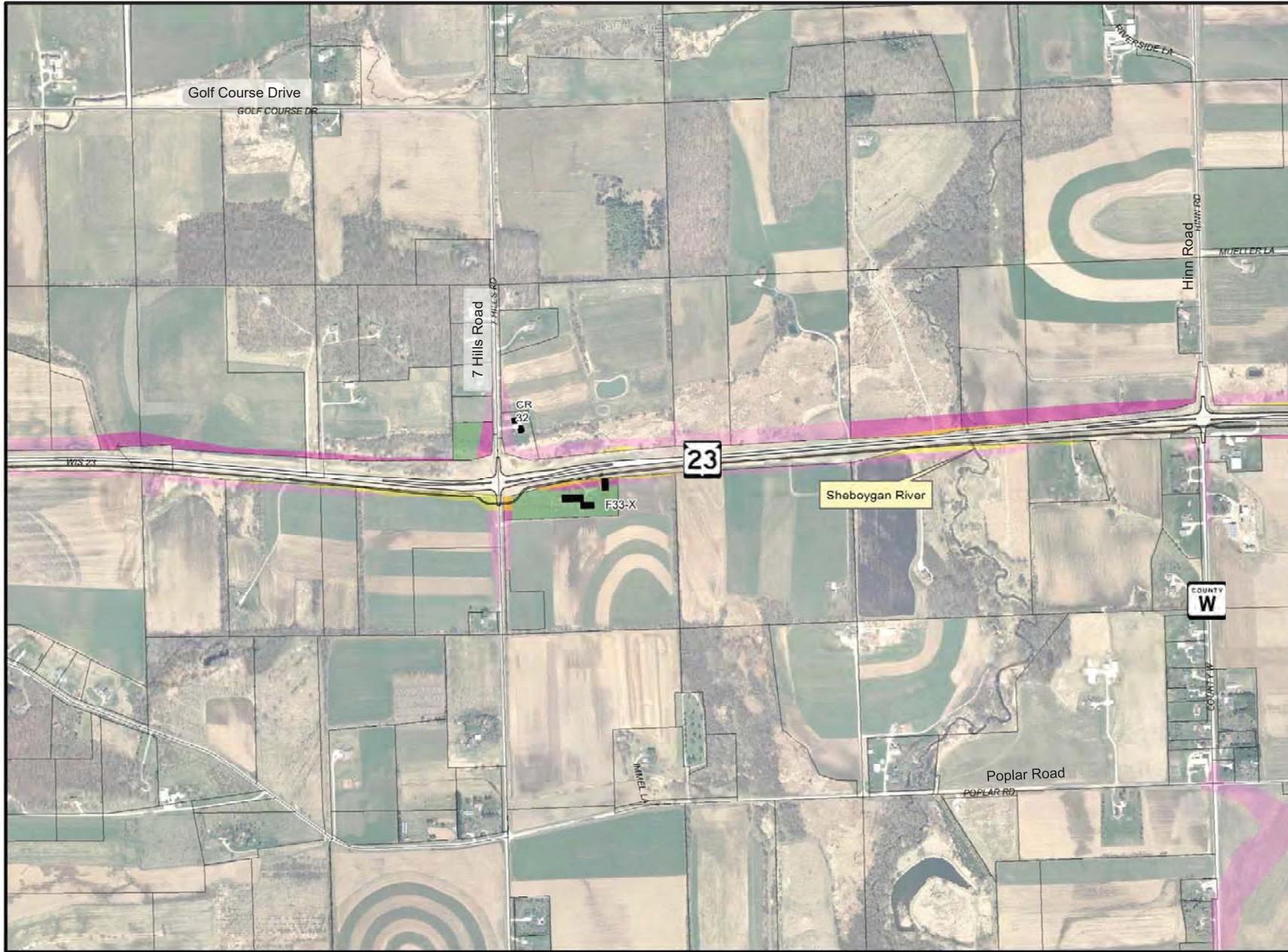


3

Passing Lane Alternative

Figure 2.9-4

2-43



Legend
PASSING LANE ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

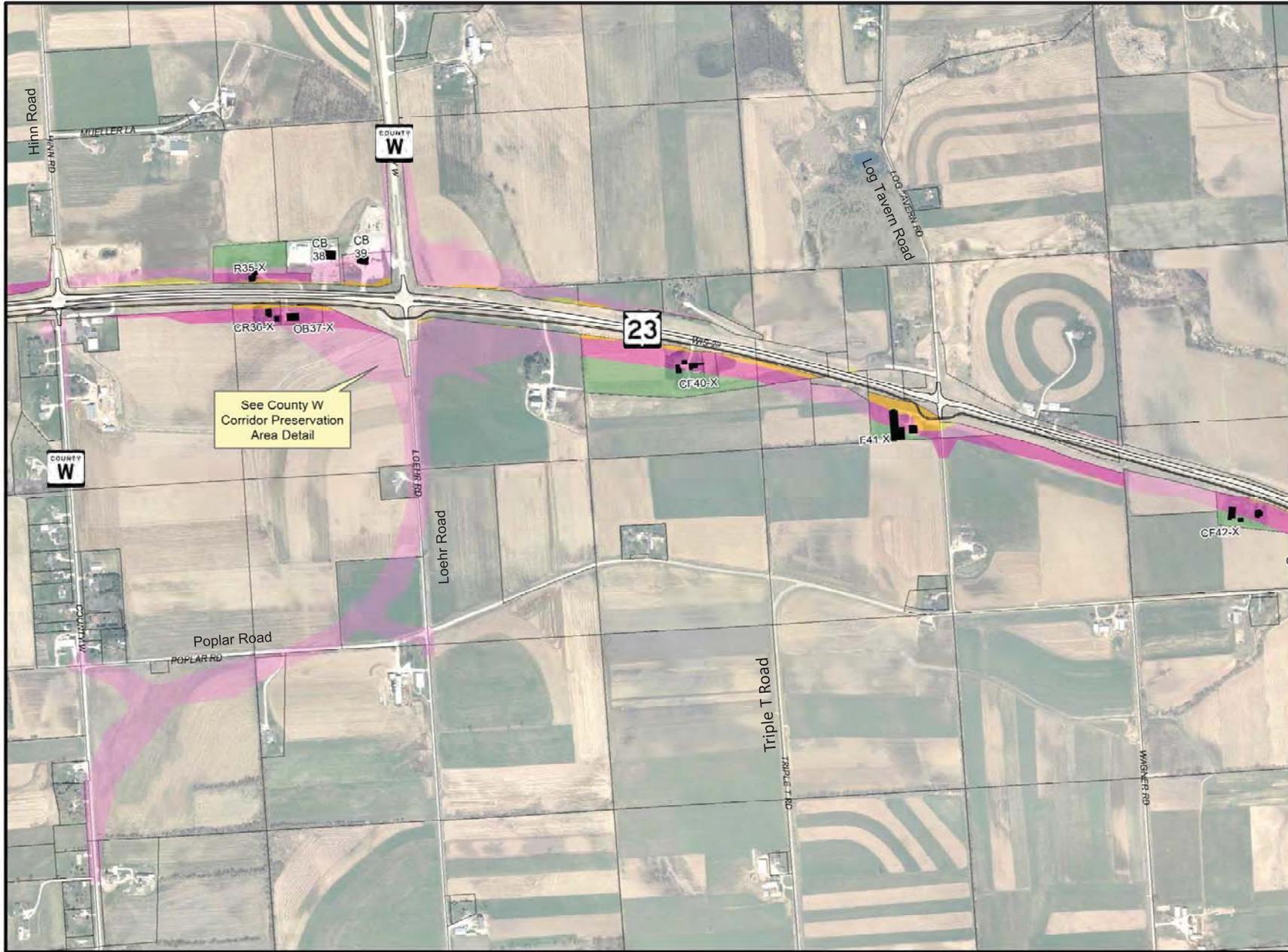
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



4

Passing Lane Alternative

Figure 2.9-5

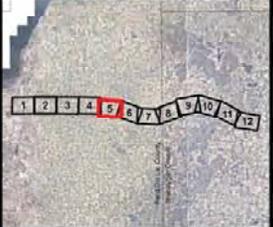


Legend
PASSING LANE ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

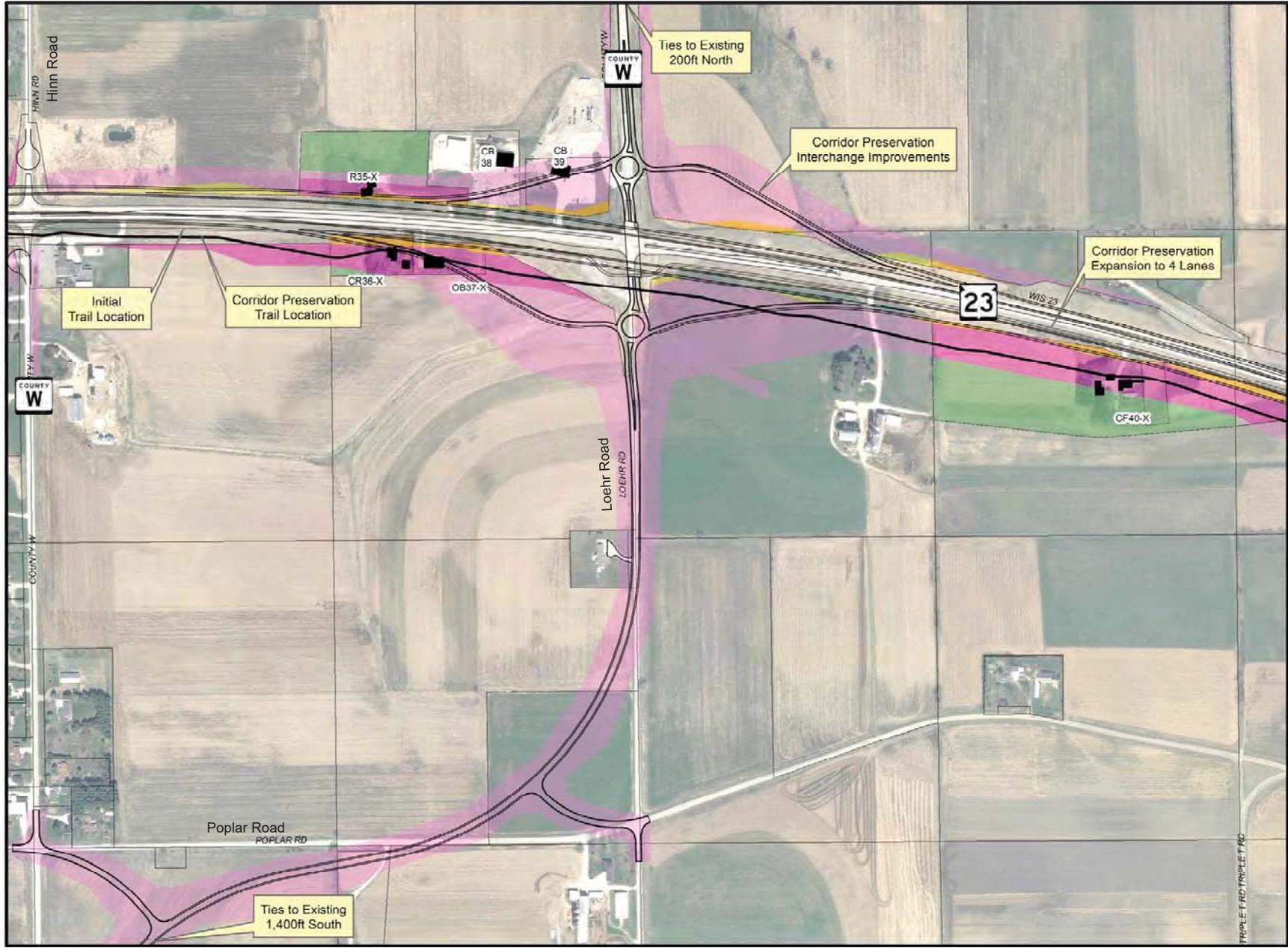
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



5

Passing Lane Alternative

Figure 2.9-6



Legend
CORRIDOR PRESERVATION FOR PASSING LANE COUNTY W DETAIL

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
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 CF = Farm Property within Preservation Area
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PROJECT ID 1440-13/15-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH

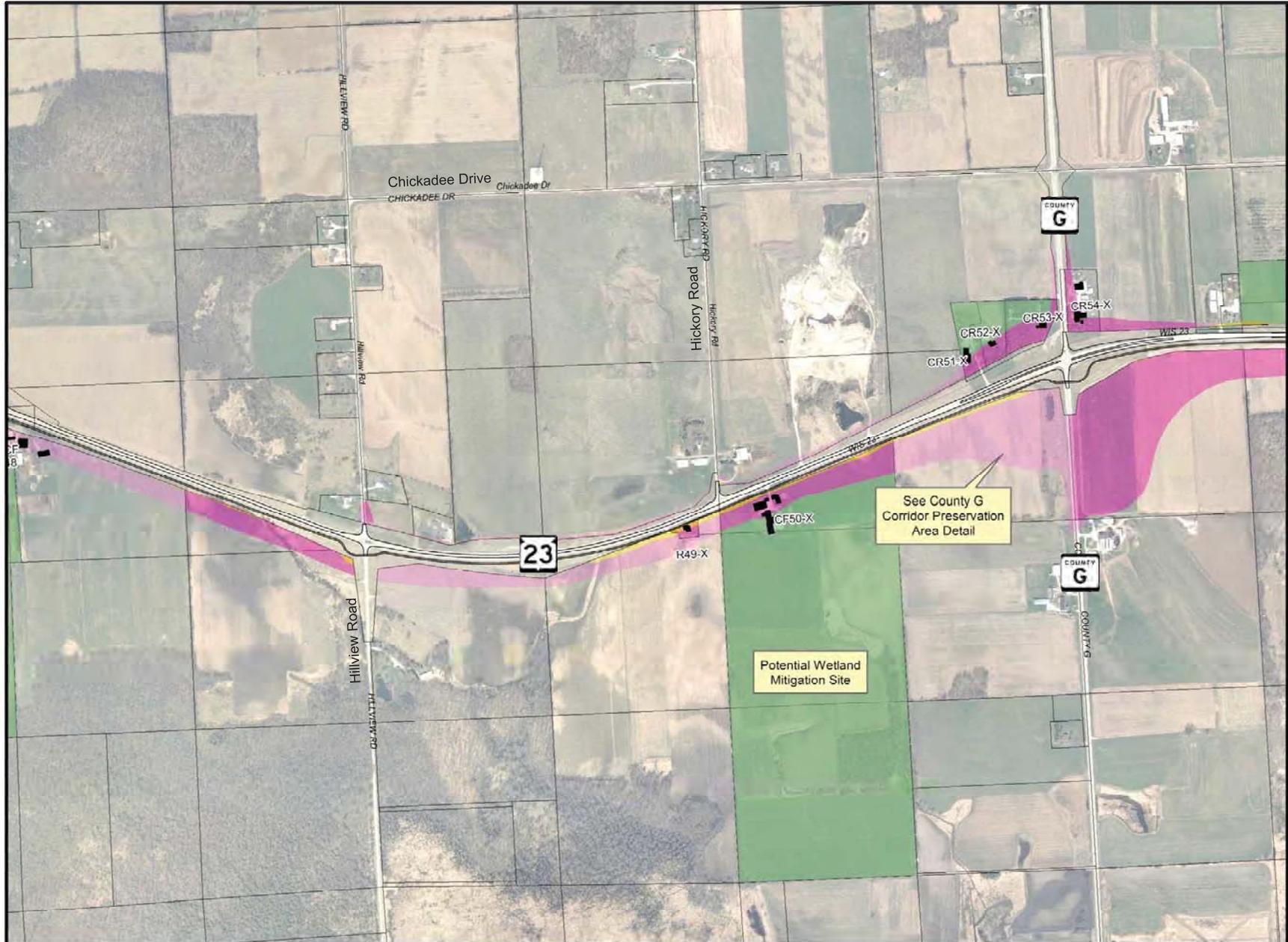
WISCONSIN DEPARTMENT OF TRANSPORTATION

FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



Passing Lane Alternative

Figure 2.9-7

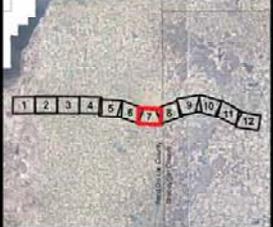


Legend
PASSING LANE ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

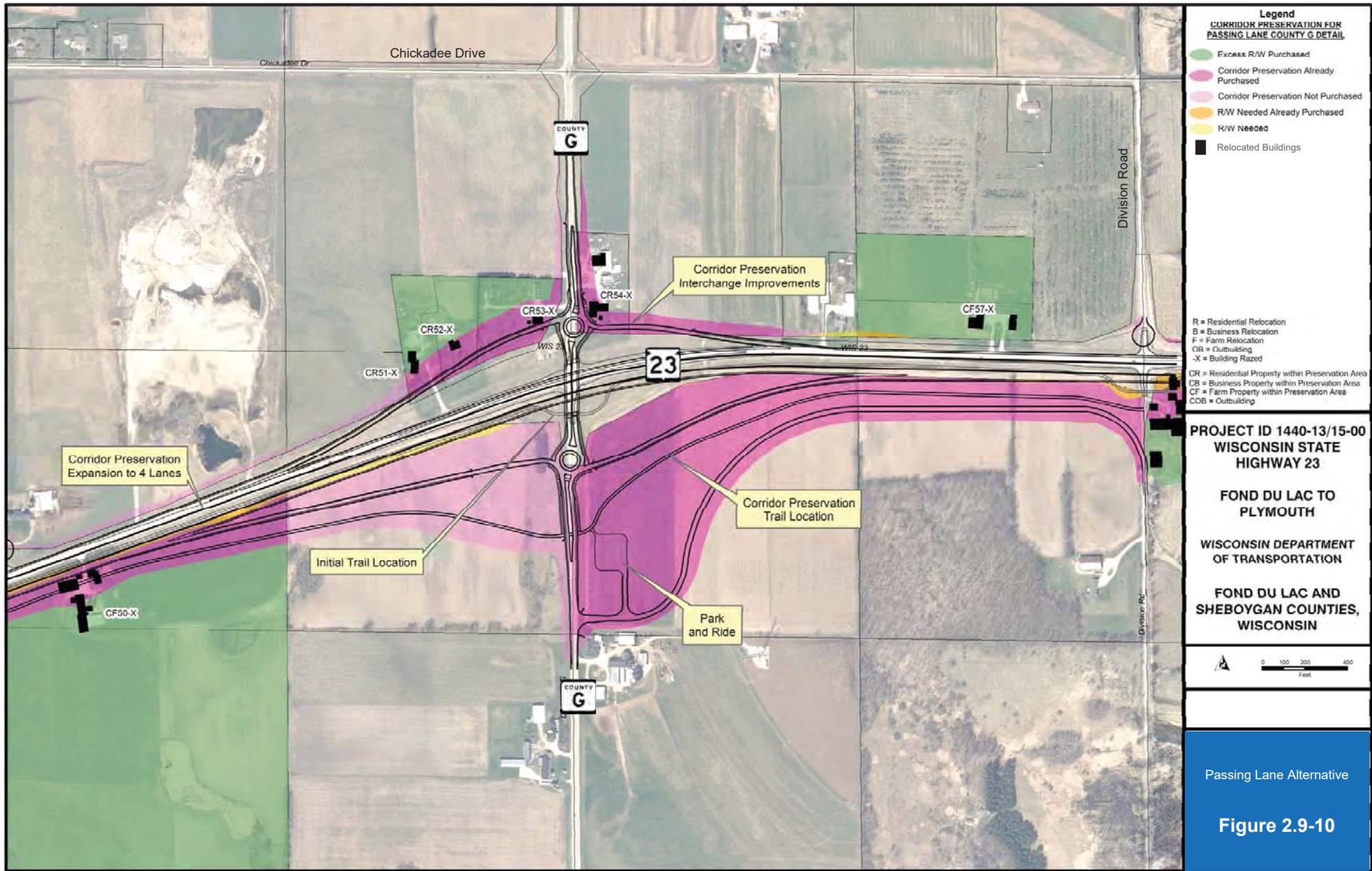
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Passing Lane Alternative

Figure 2.9-9

2-49



Legend
CORRIDOR PRESERVATION FOR PASSING LANE COUNTY G DETAIL

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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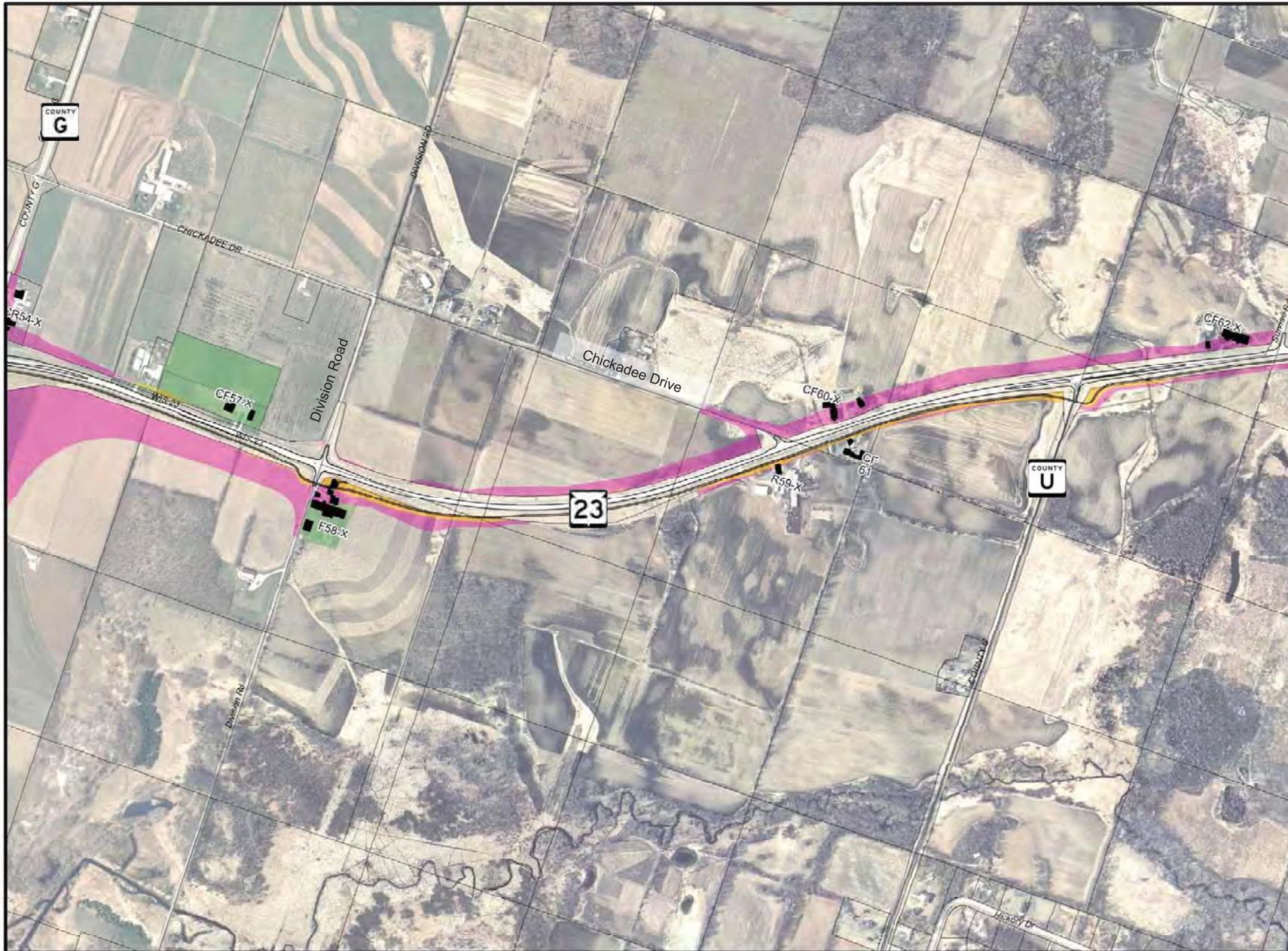
PROJECT ID 1440-13/15-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN

0 100 200 400
 Feet

Passing Lane Alternative

Figure 2.9-10

2-50

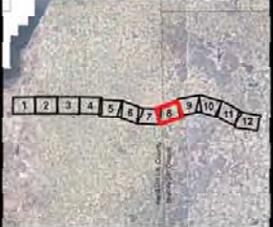


Legend
PASSING LANE ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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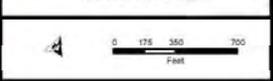


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HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

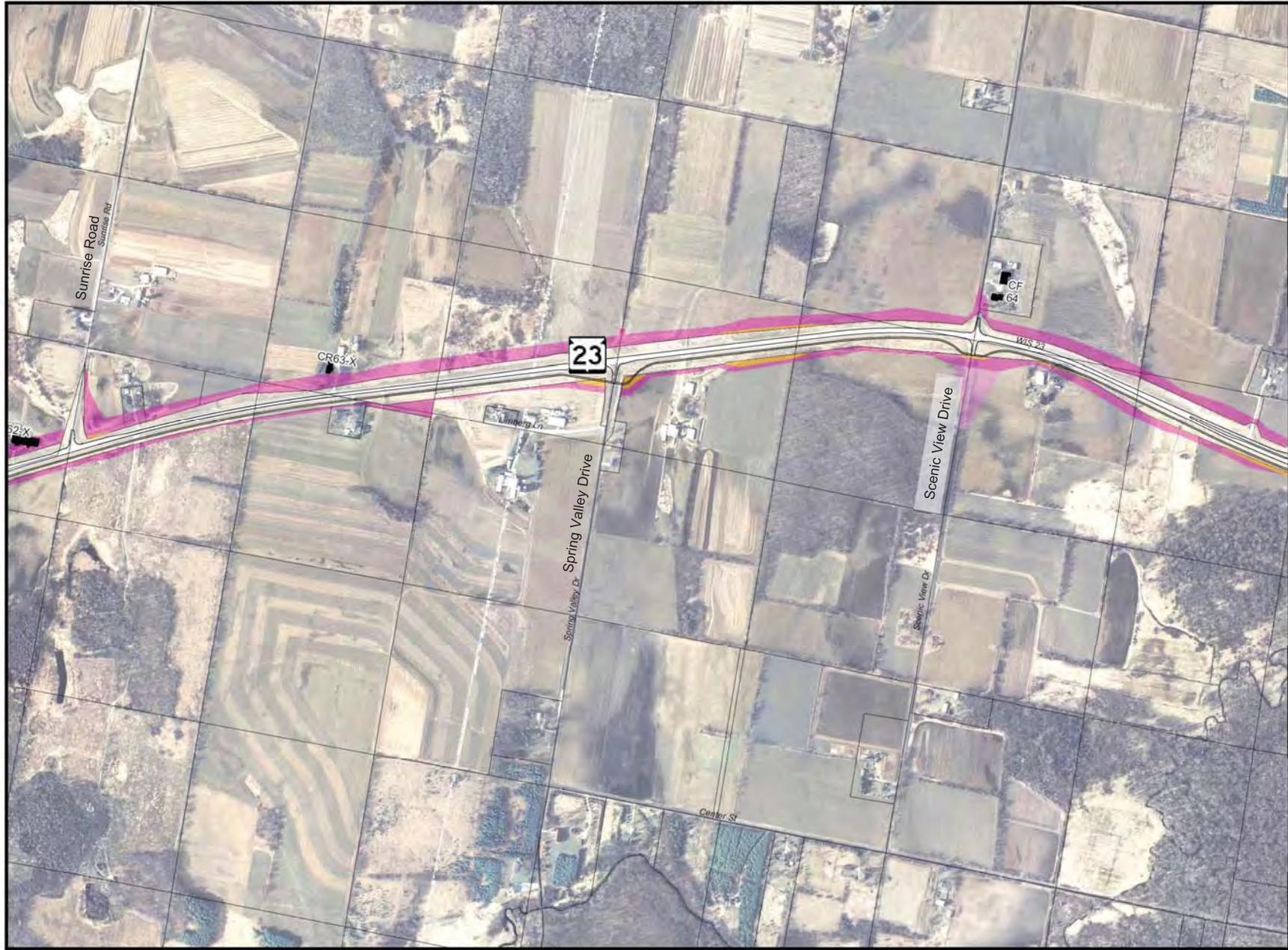
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



8

Passing Lane Alternative

Figure 2.9-11



Legend
PASSING LANE ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Passing Lane Alternative

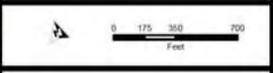
Figure 2.9-12



- Legend**
- PASSING LANE ALTERNATIVE**
- Excess R/W Purchased
 - Corridor Preservation Already Purchased
 - Corridor Preservation Not Purchased
 - R/W Needed Already Purchased
 - R/W Needed
- Relocated Buildings
 - R = Residential Relocation
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 - X = Building Razed
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 CF = Farm Property within Preservation Area
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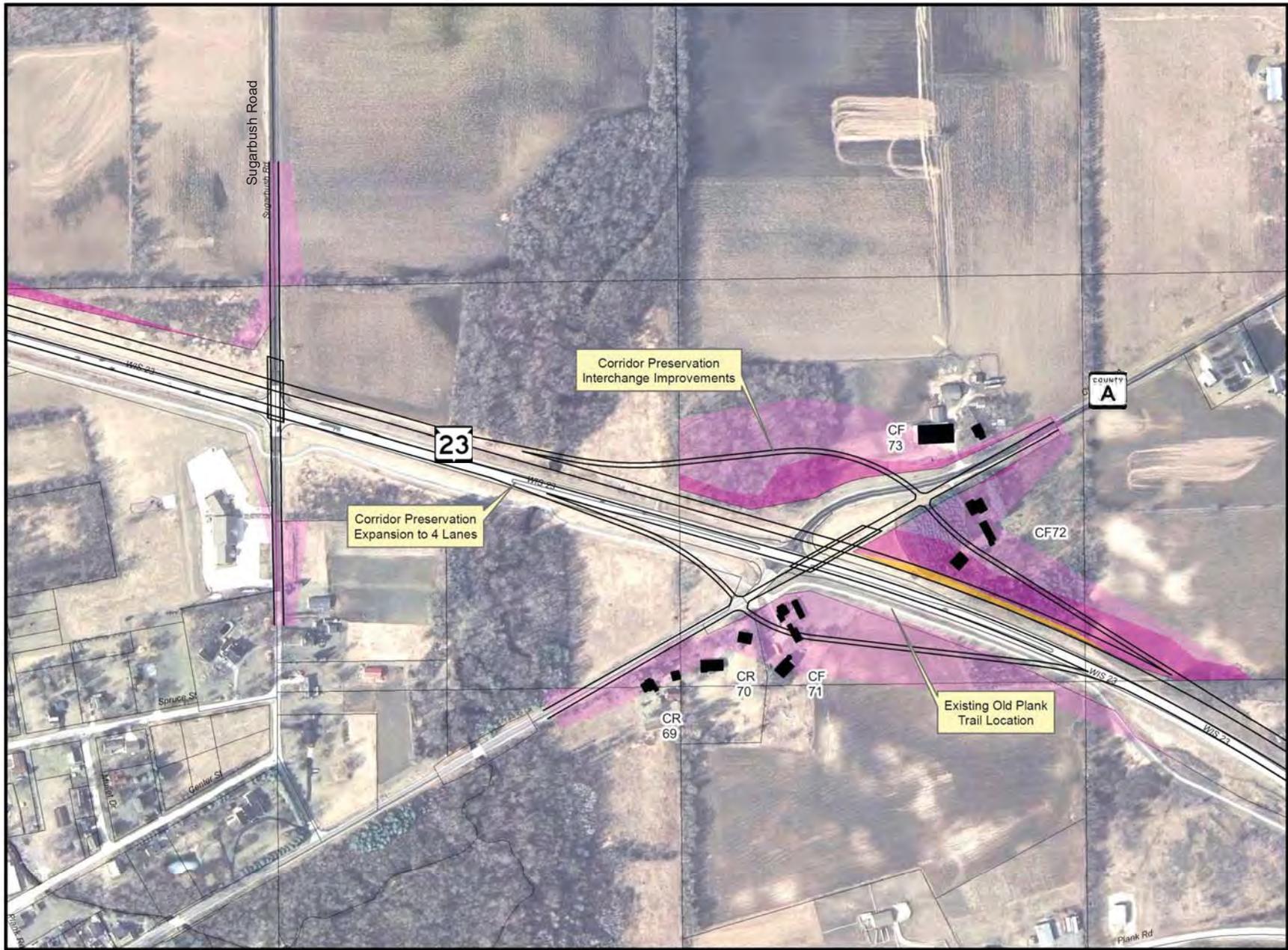
PROJECT ID 1440-13/15-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



10

Passing Lane Alternative

Figure 2.9-13



Legend
CORRIDOR PRESERVATION FOR PASSING LANE COUNTY A DETAIL

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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 CF = Farm Property within Preservation Area
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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO PLYMOUTH

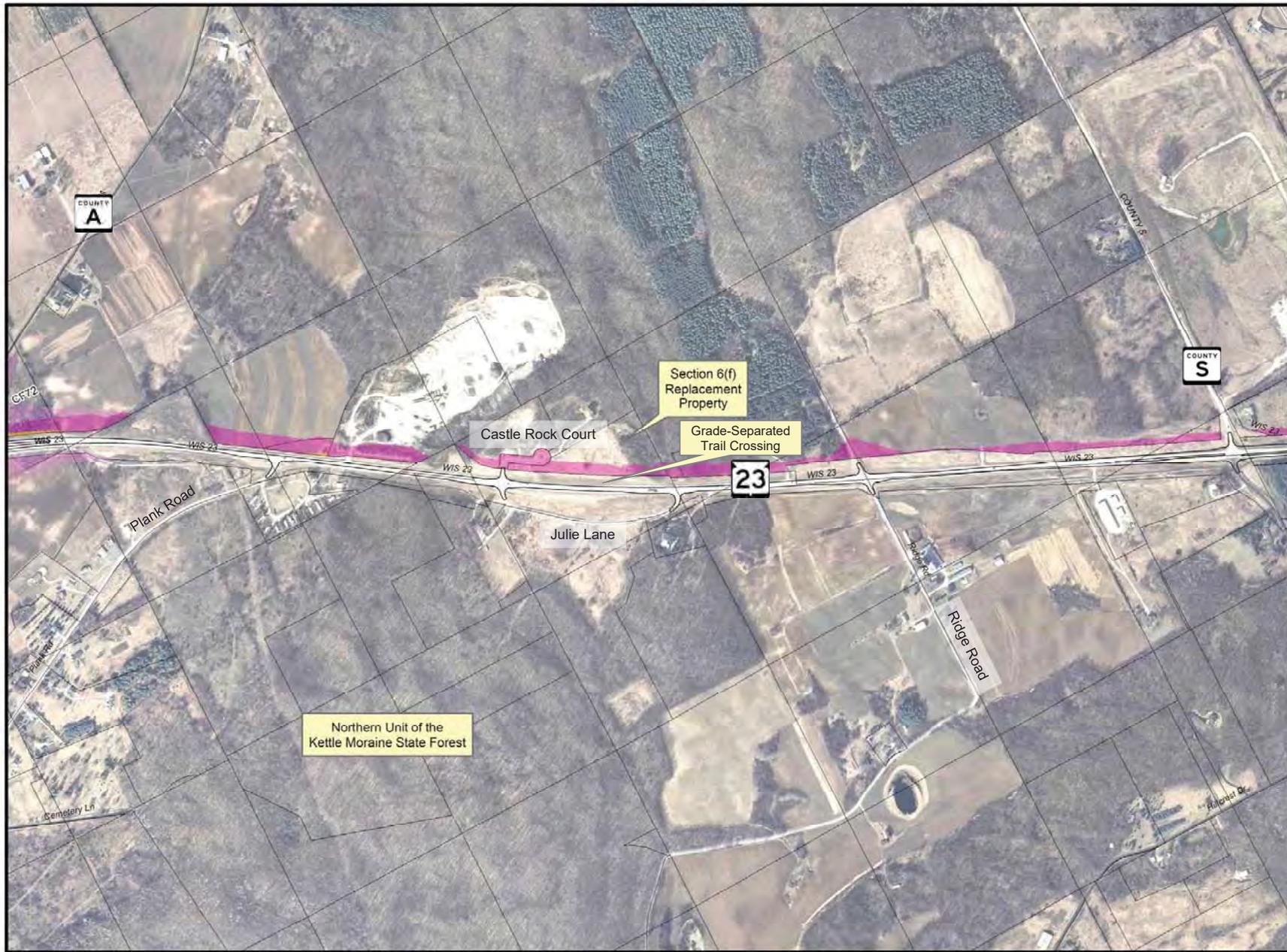
WISCONSIN DEPARTMENT OF TRANSPORTATION

FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



Passing Lane Alternative

Figure 2.9-14



Legend

PASSING LANE ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

R = Residential Relocation
 B = Business Relocation
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PROJECT ID 1440-13/15-00
WISCONSIN STATE
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FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Passing Lane Alternative

Figure 2.9-15



Legend
PASSING LANE ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

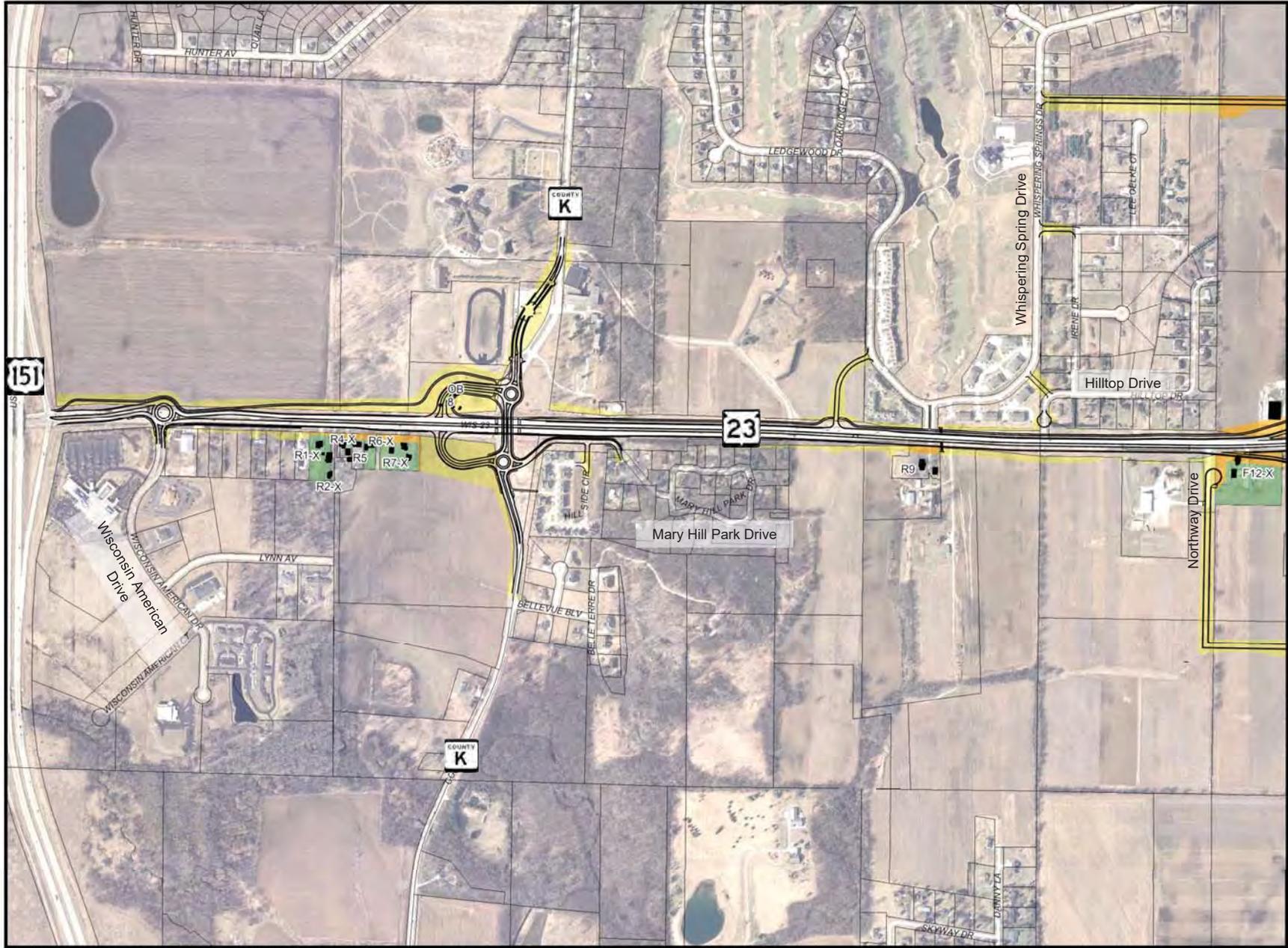
WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Passing Lane Alternative

Figure 2.9-16



Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
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 -X = Building Razed

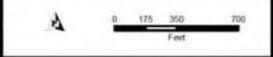
CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

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PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN

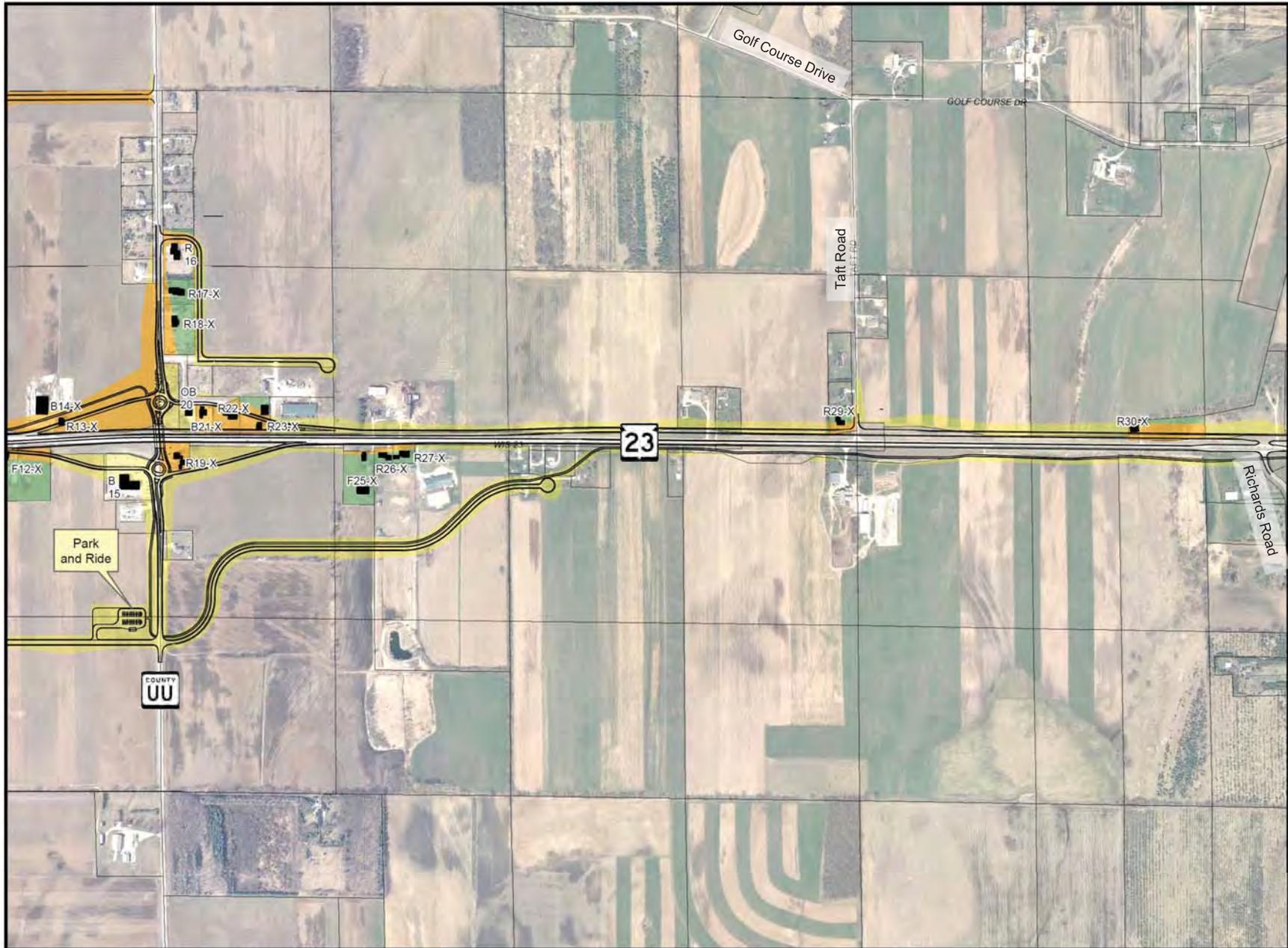


1

Hybrid Alternative

Figure 2.9-17

2-57



Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



2

Hybrid Alternative

Figure 2.9-18



Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

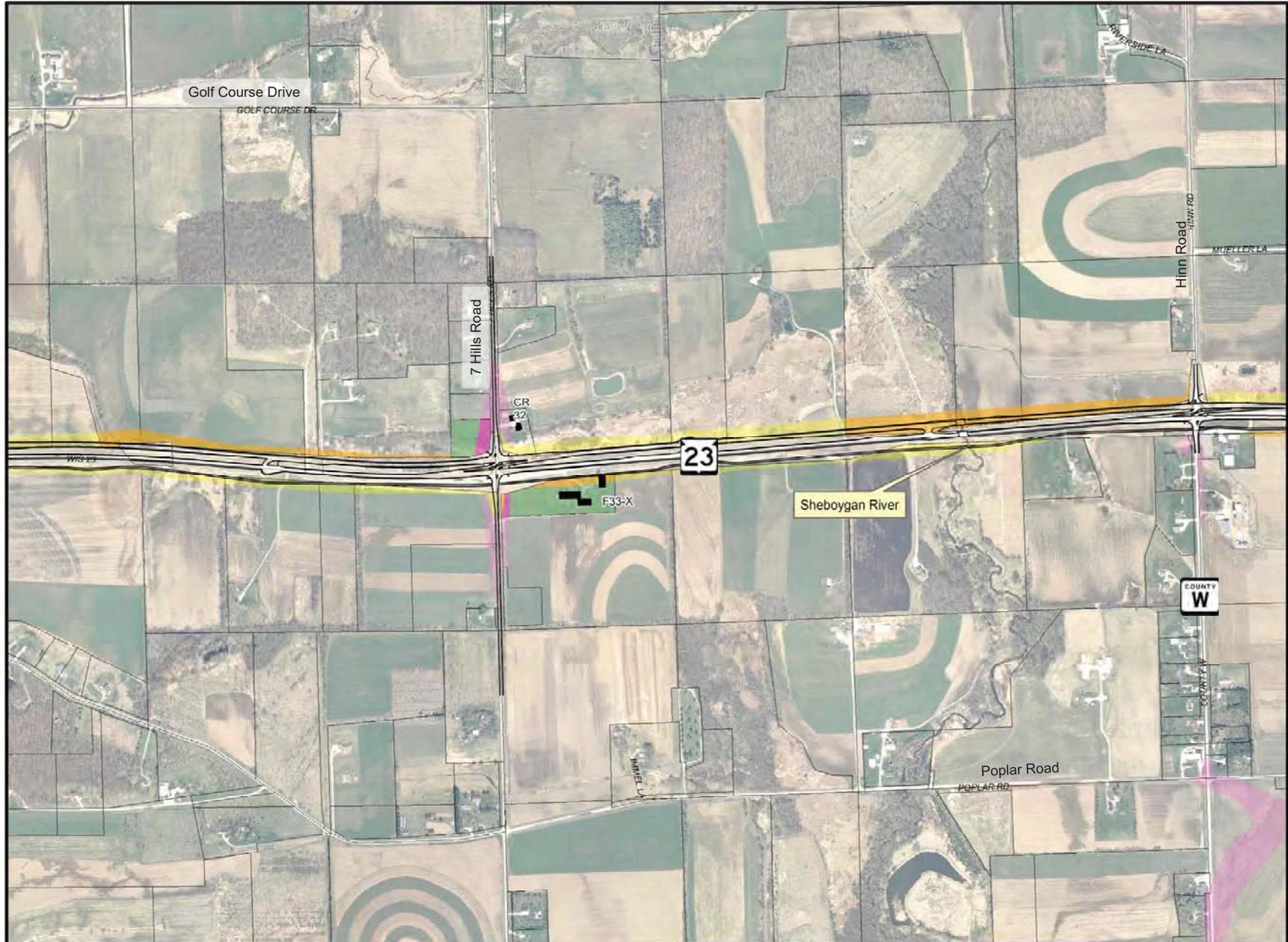
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



3

Hybrid Alternative

Figure 2.9-19



Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

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FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



4

Hybrid Alternative

Figure 2.9-20

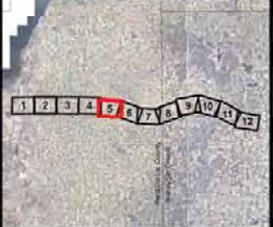


Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
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PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

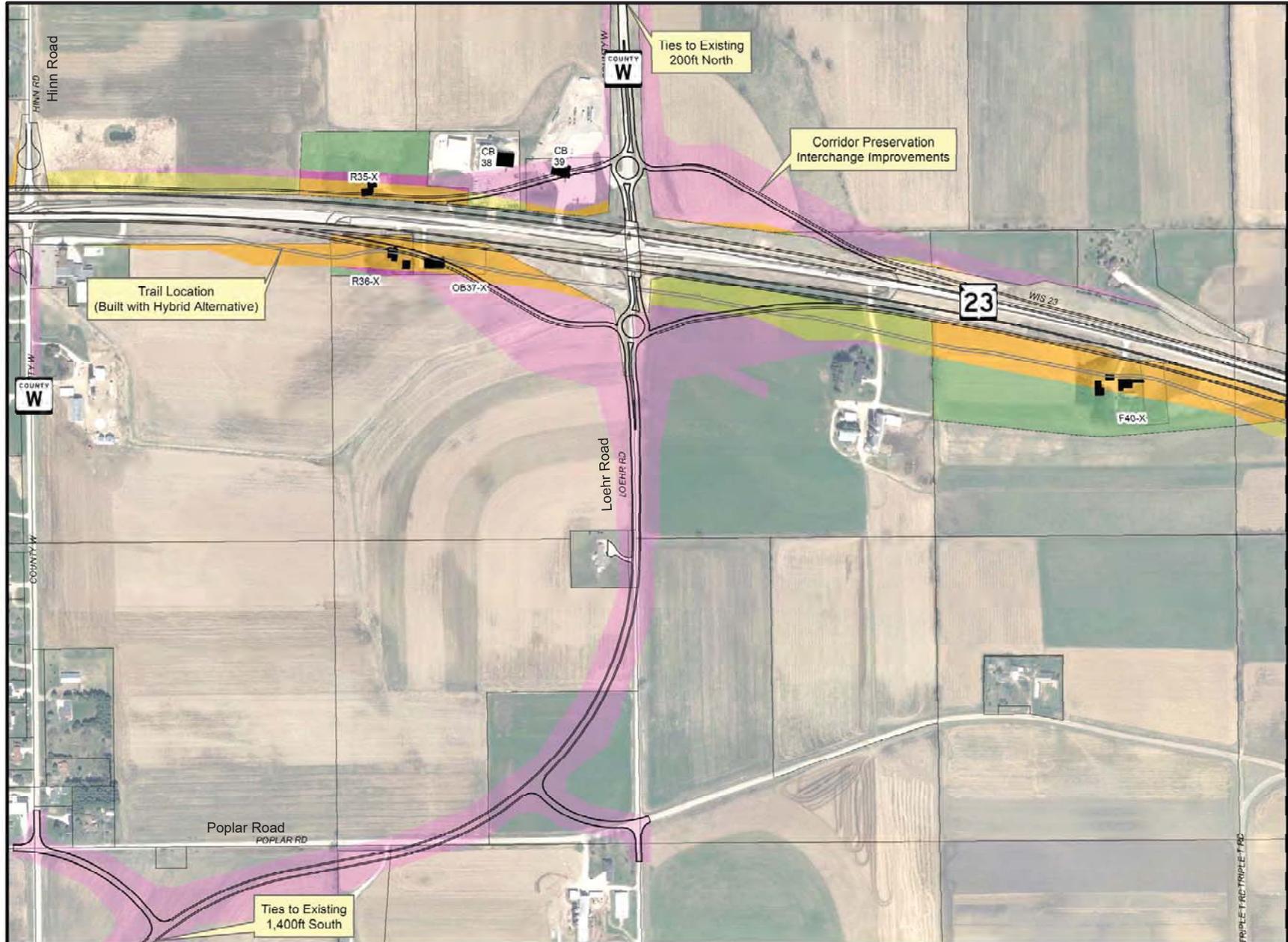
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



5

Hybrid Alternative

Figure 2.9-21



Legend
CORRIDOR PRESERVATION FOR HYBRID ALTERNATIVE COUNTY W DETAIL

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ R/W Needed Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed
- █ Relocated Buildings

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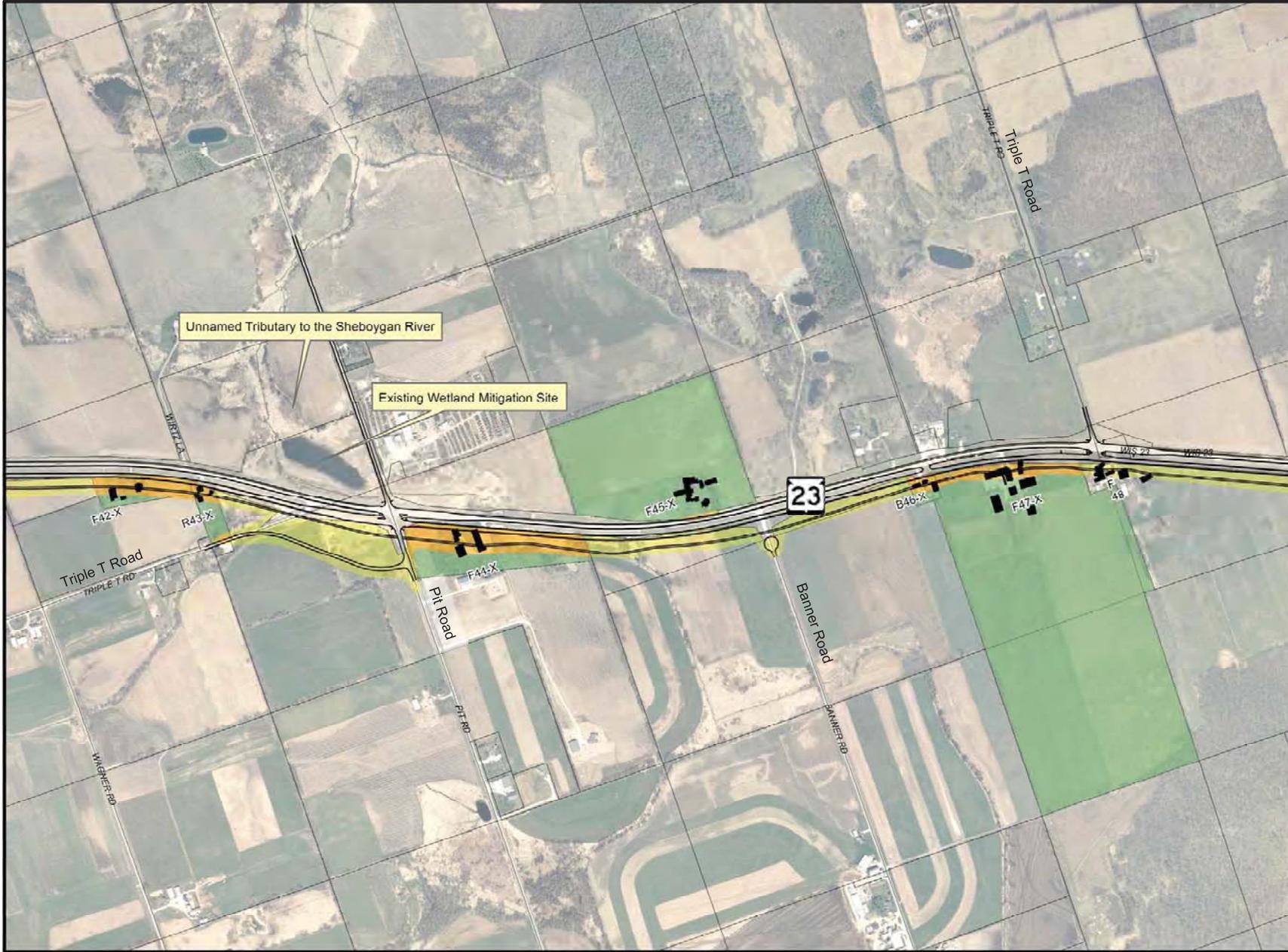
PROJECT ID 1440-13/15-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



Hybrid Alternative

Figure 2.9-22

2-62

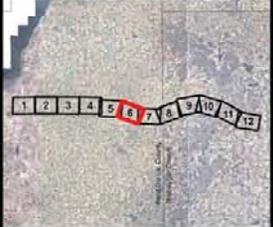


Legend
HYBRID ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
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WISCONSIN STATE
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FOND DU LAC TO
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WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN

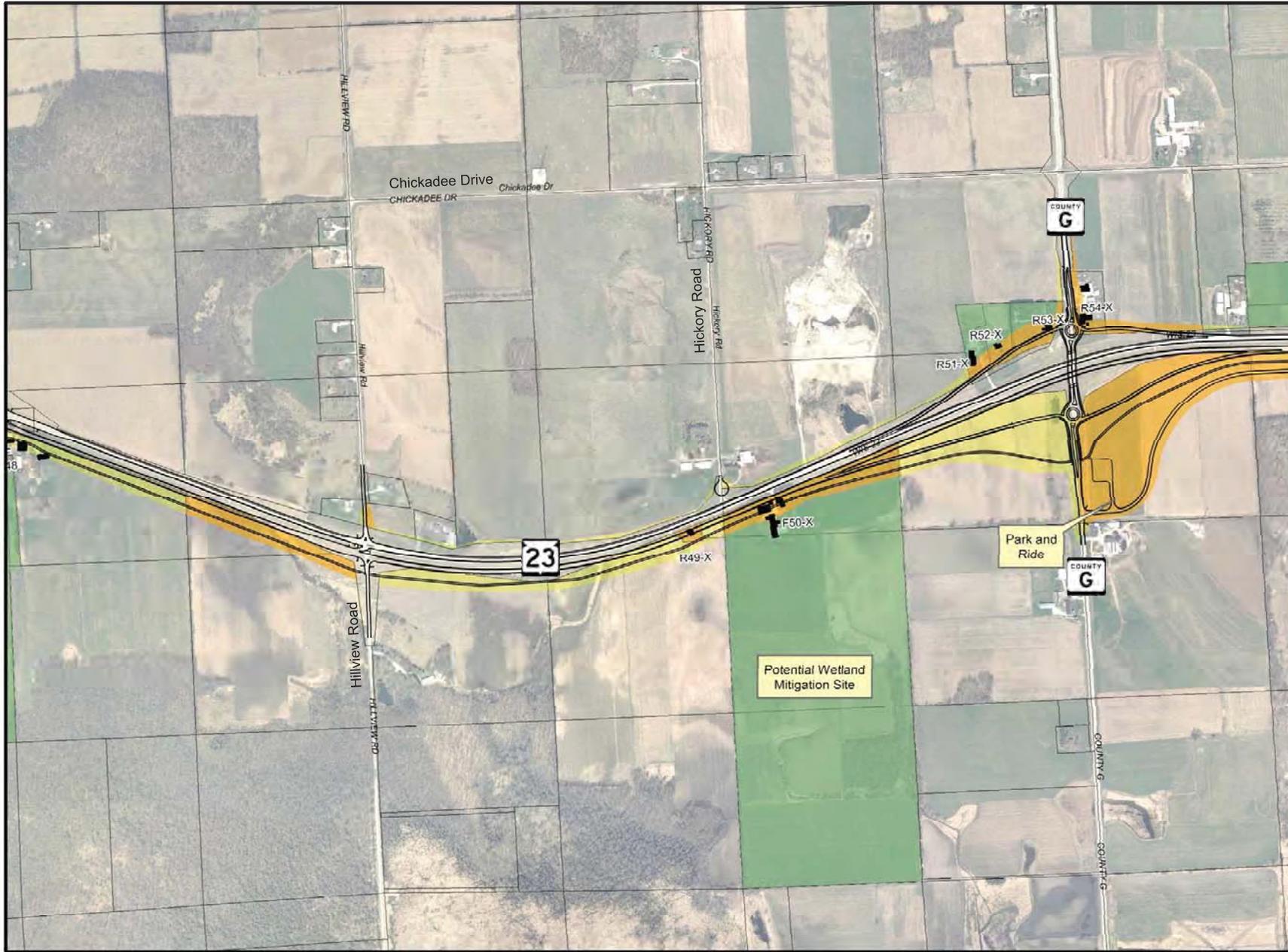


6

Hybrid Alternative

Figure 2.9-23

2-63

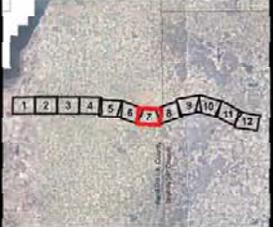


Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

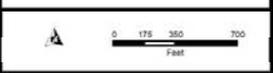
CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding



PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23
FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



7

Hybrid Alternative

Figure 2.9-24



Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
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 CF = Farm Property within Preservation Area
 COB = Outbuilding



PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

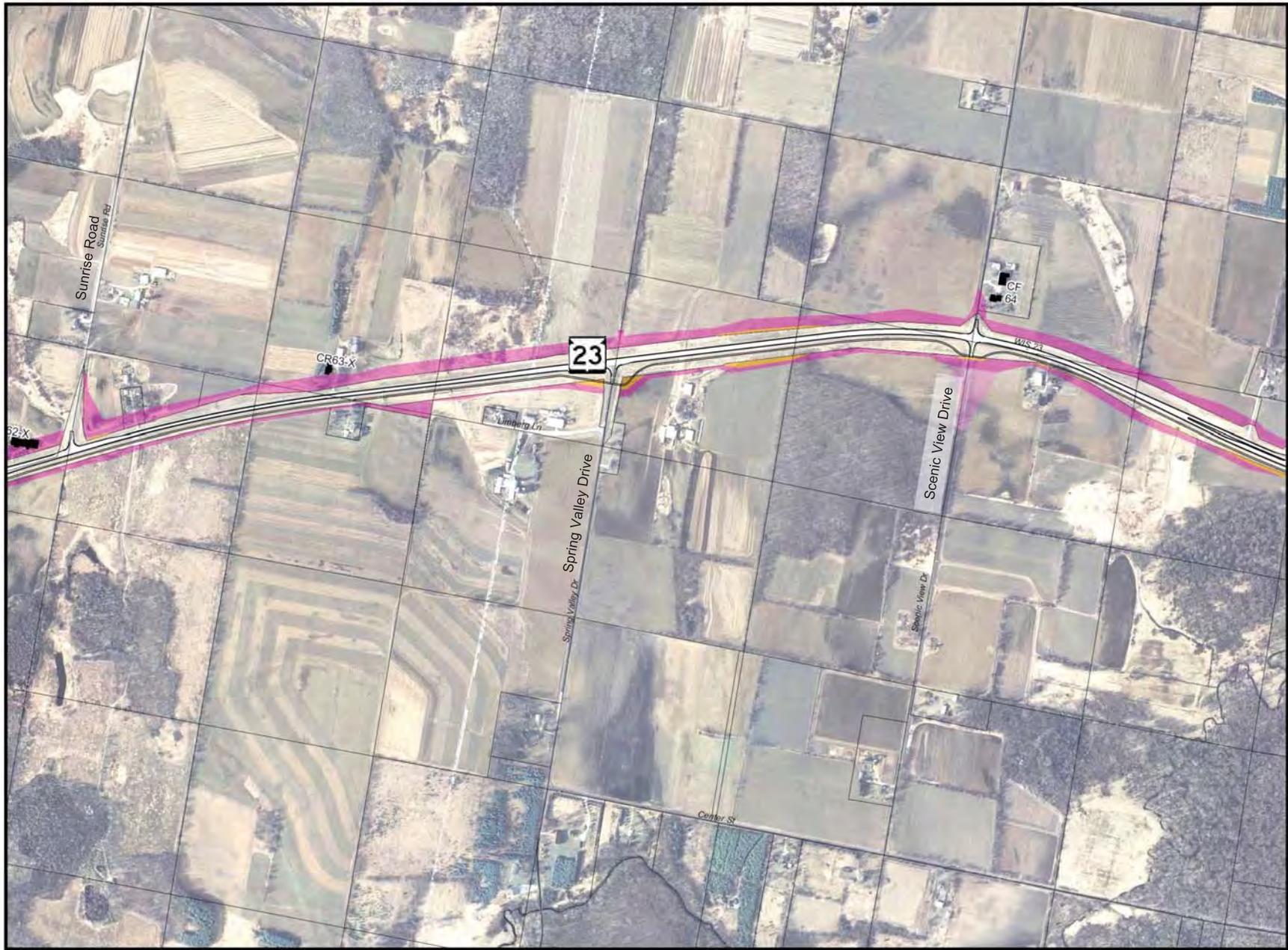
WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Hybrid Alternative

Figure 2.9-25



Legend
HYBRID ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 CB = Outbuilding
 -X = Building Razed

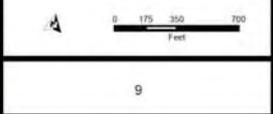
CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Hybrid Alternative

Figure 2.9-26



Legend
HYBRID ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

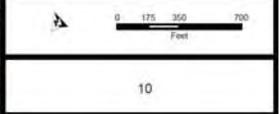
CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

PROJECT ID 1440-13/15-00
WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

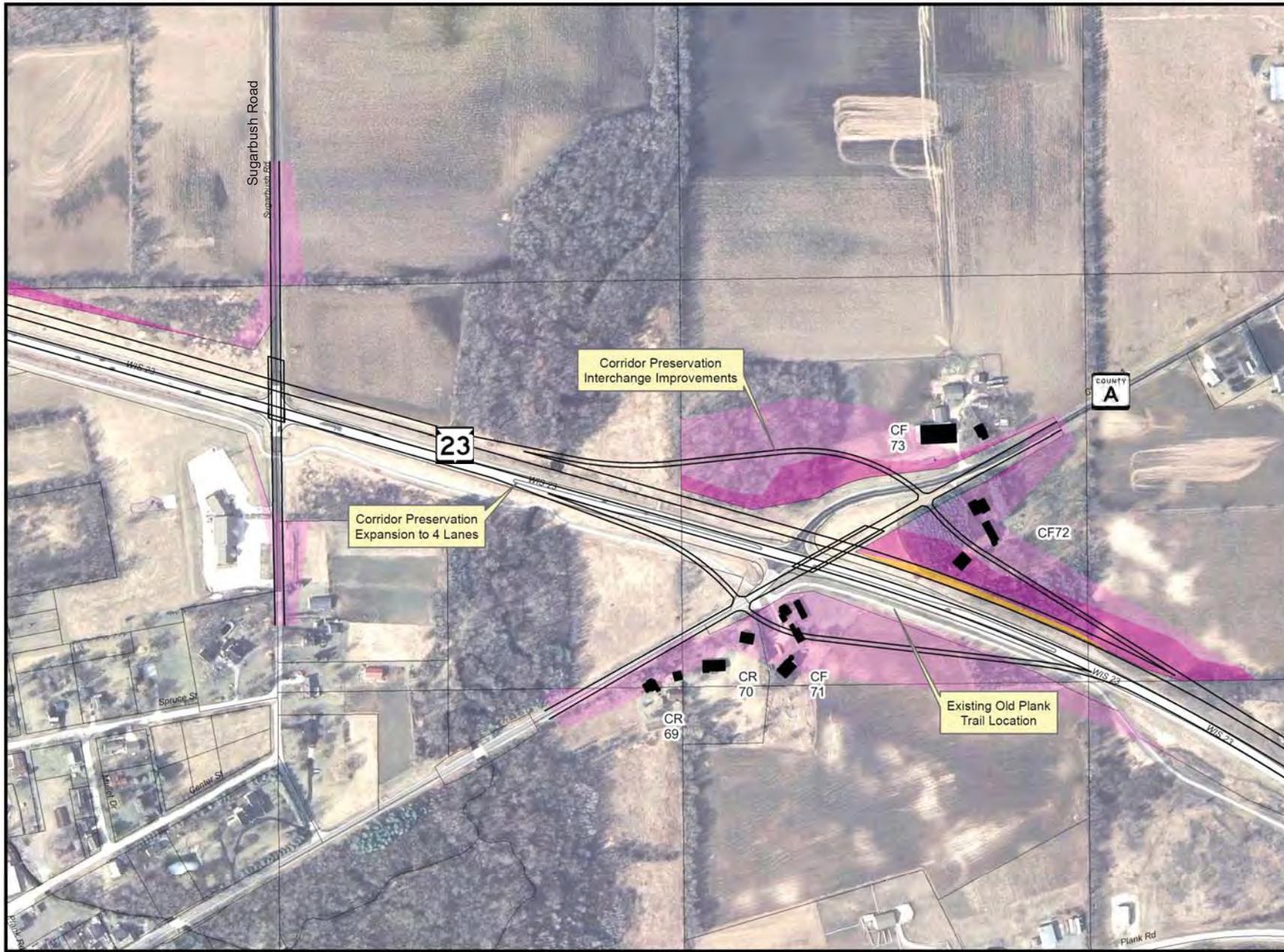
WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Hybrid Alternative

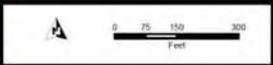
Figure 2.9-27



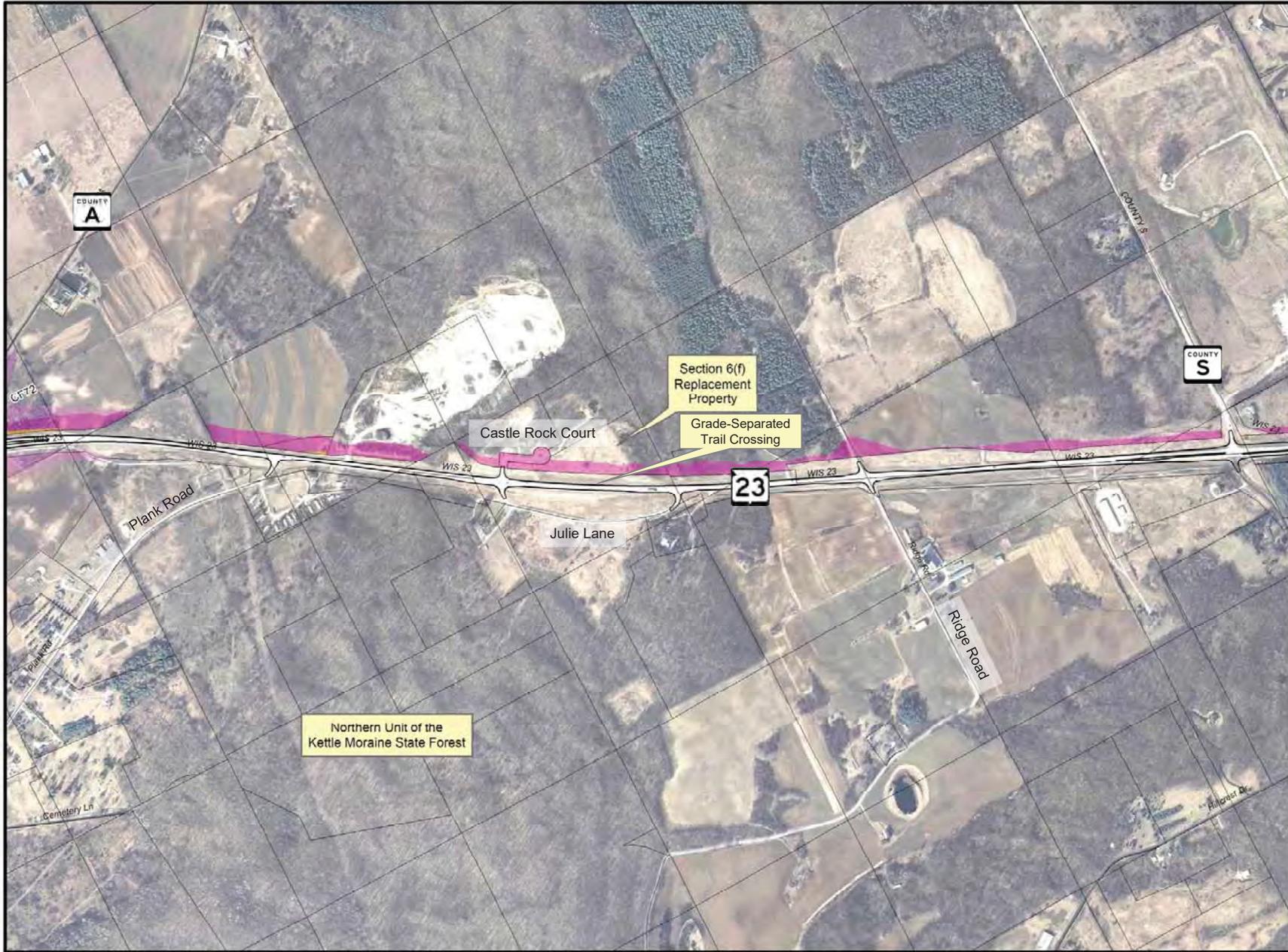
- Legend**
CORRIDOR PRESERVATION FOR HYBRID ALTERNATIVE COUNTY A DETAIL
- Excess R/W Purchased
 - Corridor Preservation Already Purchased
 - Corridor Preservation Not Purchased
 - R/W Needed Already Purchased
 - R/W Needed
 - Relocated Buildings

- R = Residential Relocation
- B = Business Relocation
- F = Farm Relocation
- OB = Outbuilding
- X = Building Razed
- CR = Residential Property within Preservation Area
- CB = Business Property within Preservation Area
- CF = Farm Property within Preservation Area
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WISCONSIN STATE
HIGHWAY 23
FOND DU LAC TO
PLYMOUTH
WISCONSIN DEPARTMENT
OF TRANSPORTATION
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Hybrid Alternative
Figure 2.9-28



Legend
HYBRID ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings
- R = Residential Relocation
- B = Business Relocation
- F = Farm Relocation
- OB = Outbuilding
- X- = Building Razed

CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

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WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
 WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



11

Hybrid Alternative

Figure 2.9-29

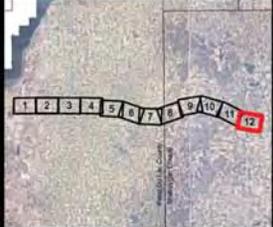


Legend
HYBRID ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

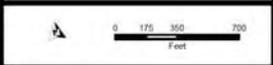


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WISCONSIN STATE
HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

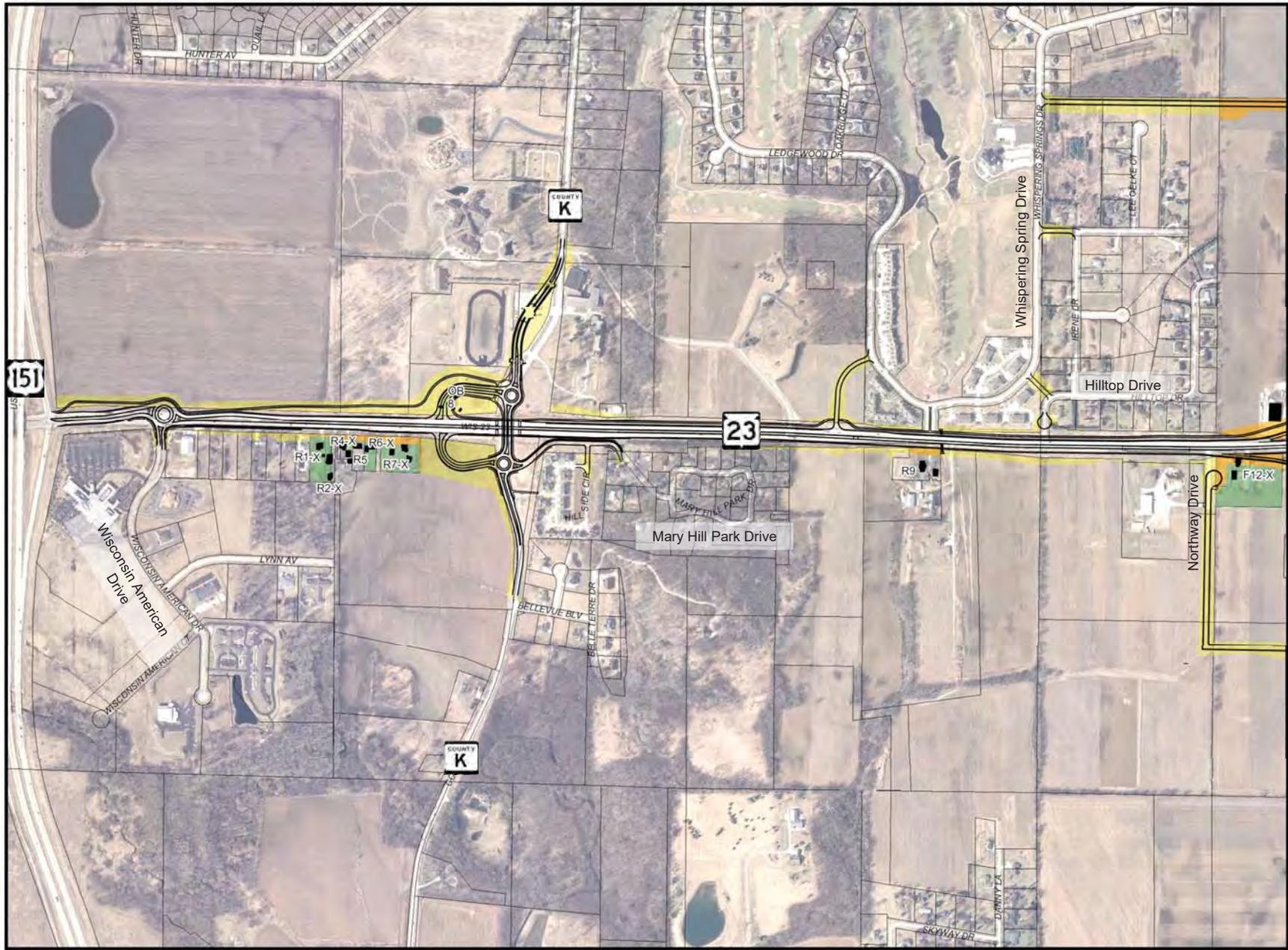
WISCONSIN DEPARTMENT
OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



Hybrid Alternative

Figure 2.9-30



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

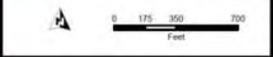
CR = Residential Property within Preservation Area
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WISCONSIN STATE
HIGHWAY 23

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WISCONSIN DEPARTMENT
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FOND DU LAC AND
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WISCONSIN



4-lane On-alignment
 Alternative

Figure 2.9-31

2-71



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
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OF TRANSPORTATION

FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN

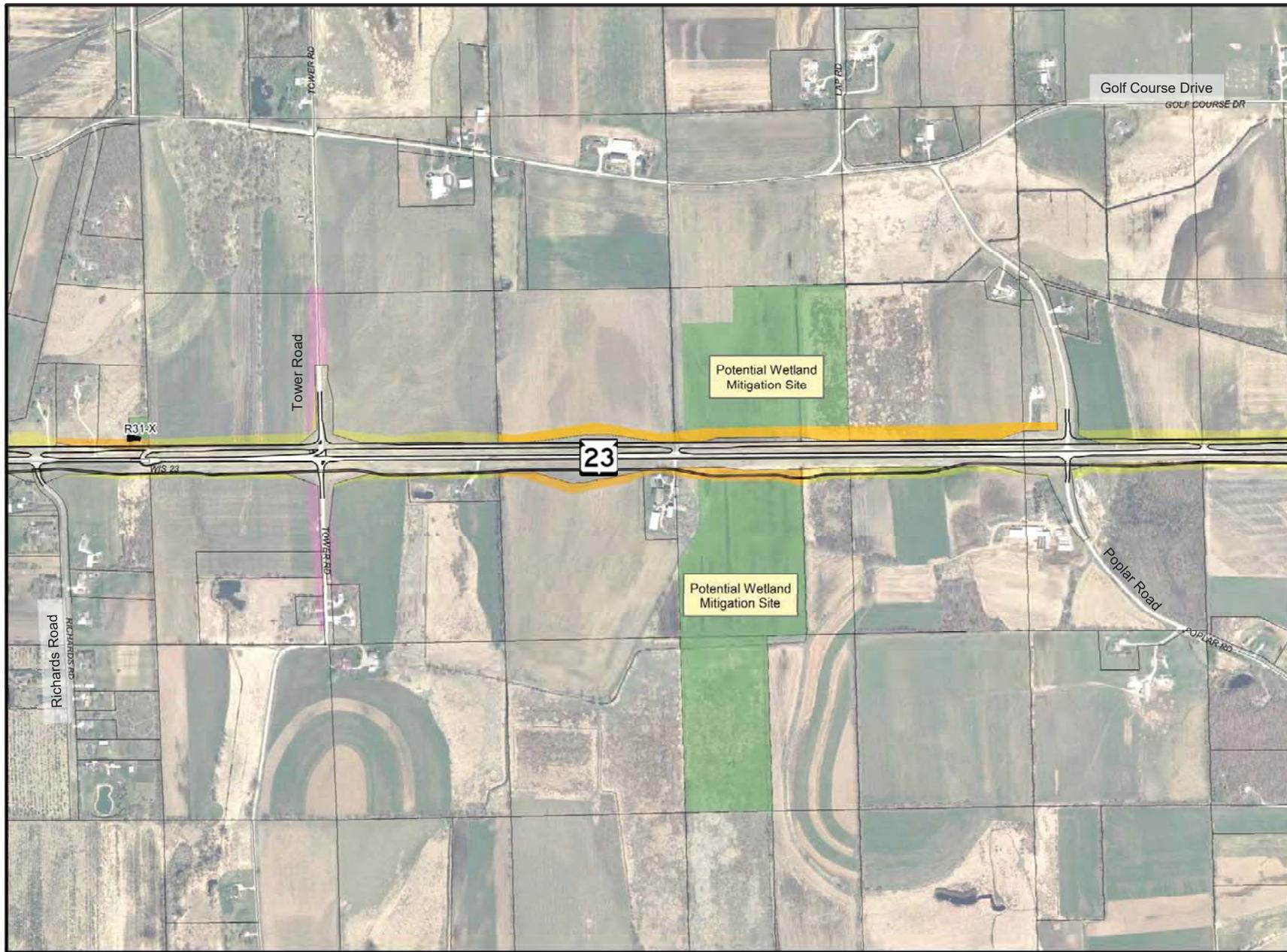


2

4-lane On-alignment
 Alternative

Figure 2.9-32

2-72

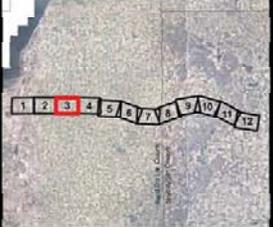


Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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 CF = Farm Property within Preservation Area
 COB = Outbuilding

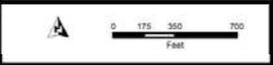


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HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

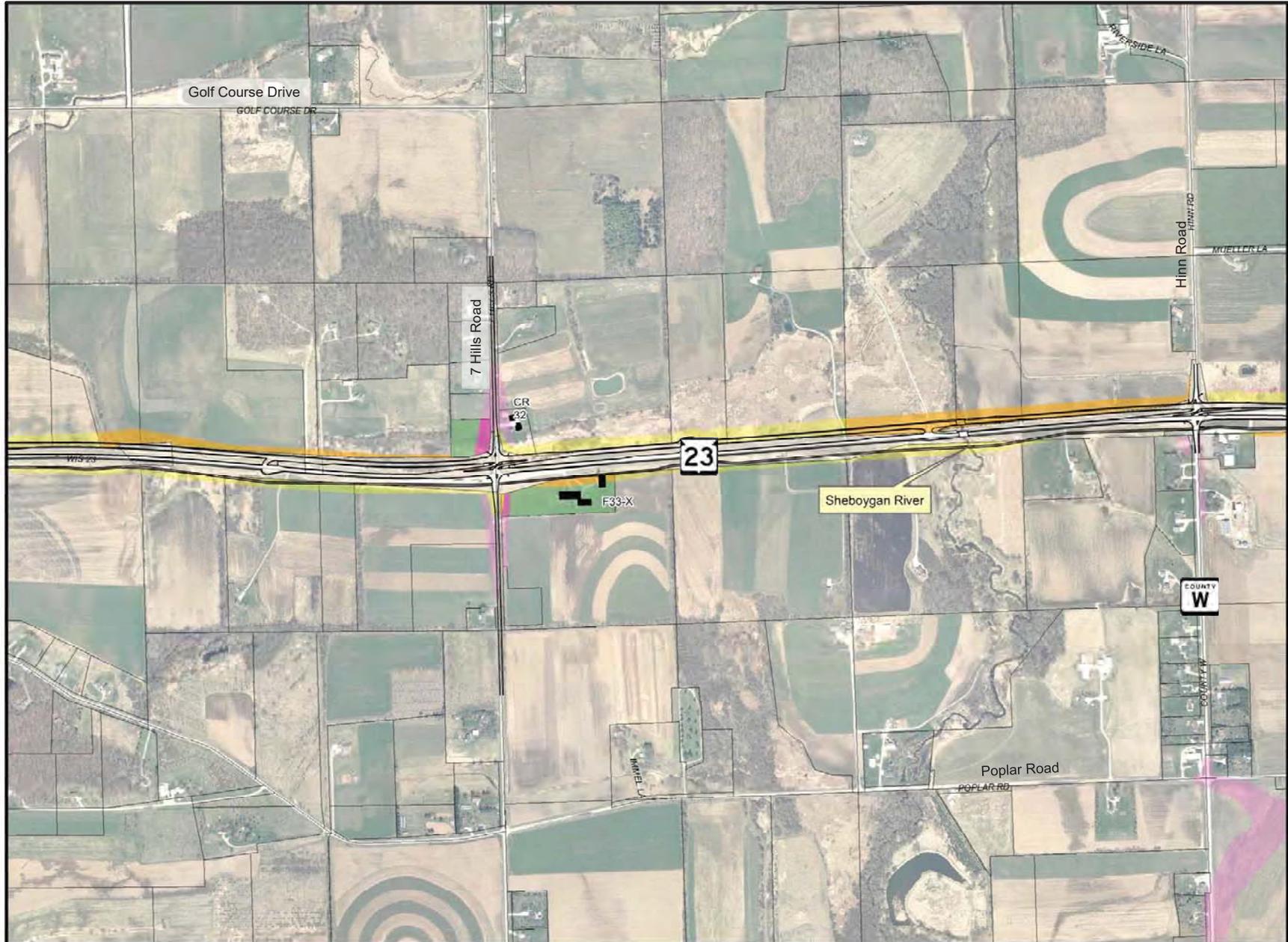
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



3

4-lane On-alignment
 Alternative

Figure 2.9-33

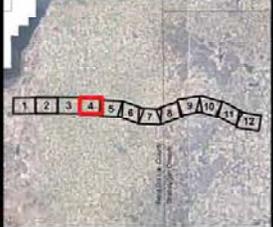


Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- RW Needed Already Purchased
- RW Needed
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FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

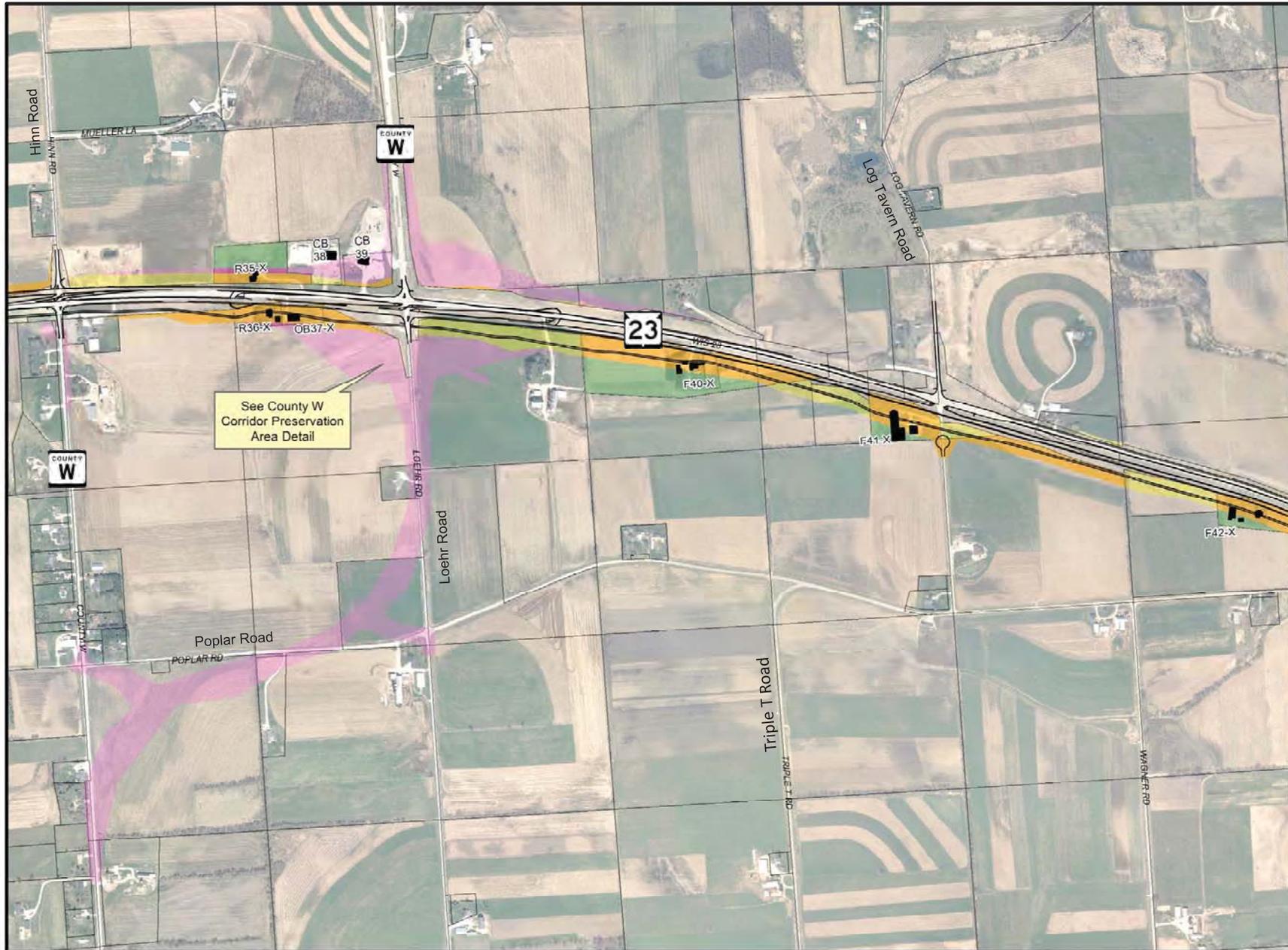
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



4

4-lane On-alignment
 Alternative

Figure 2.9-34

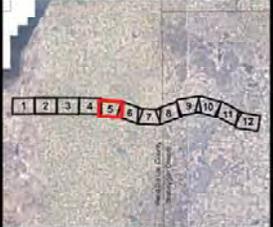


Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ RW Needed Already Purchased
- █ RW Needed
- █ Relocated Buildings

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FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

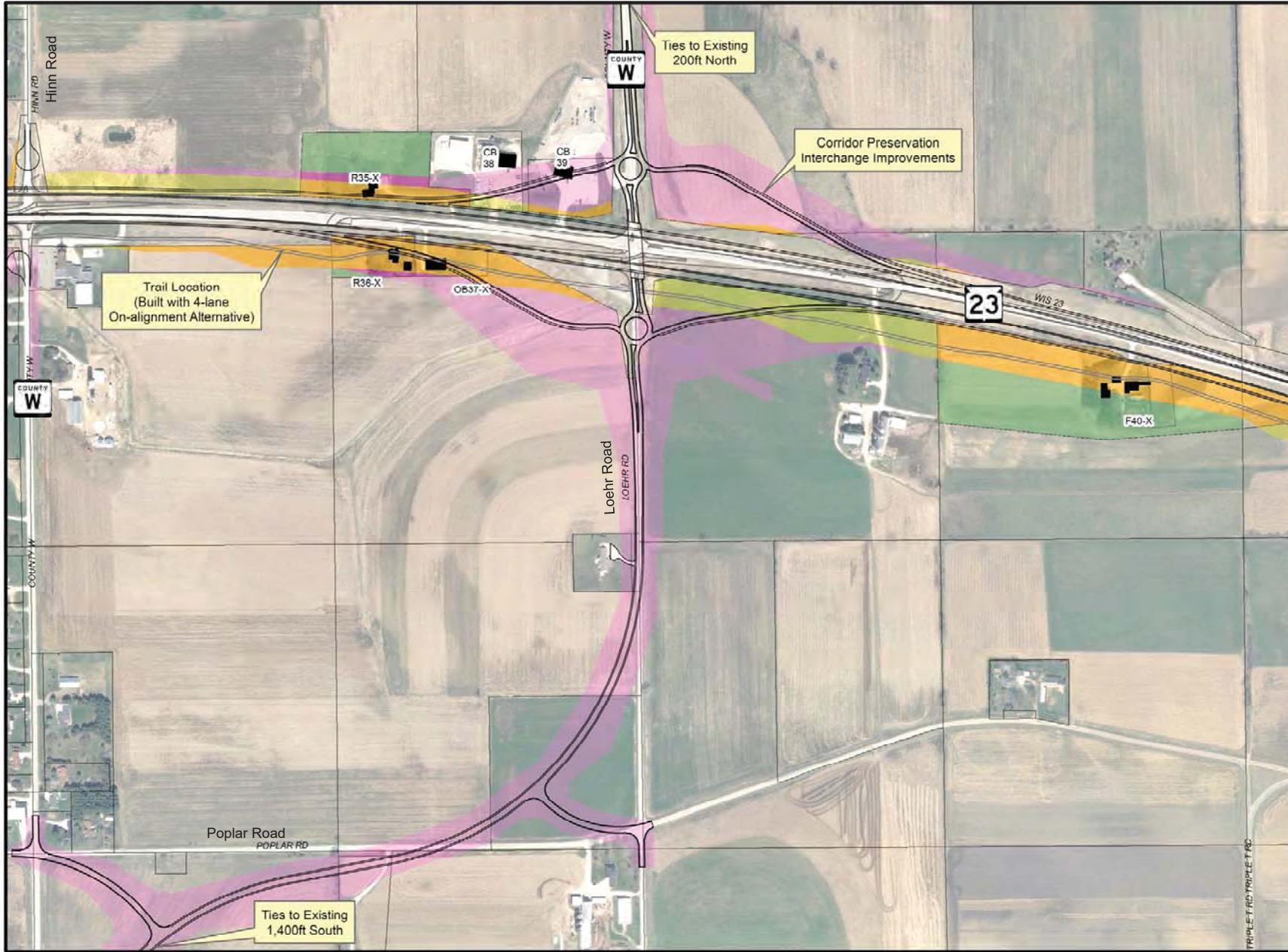
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



5

4-lane On-alignment
 Alternative

Figure 2.9-35

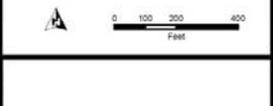


Legend
CORRIDOR PRESERVATION FOR 4-LANE ON-ALIGNMENT COUNTY W DETAIL

- Excess R/W Purchased
- R/W Needed Already Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed
- Relocated Buildings

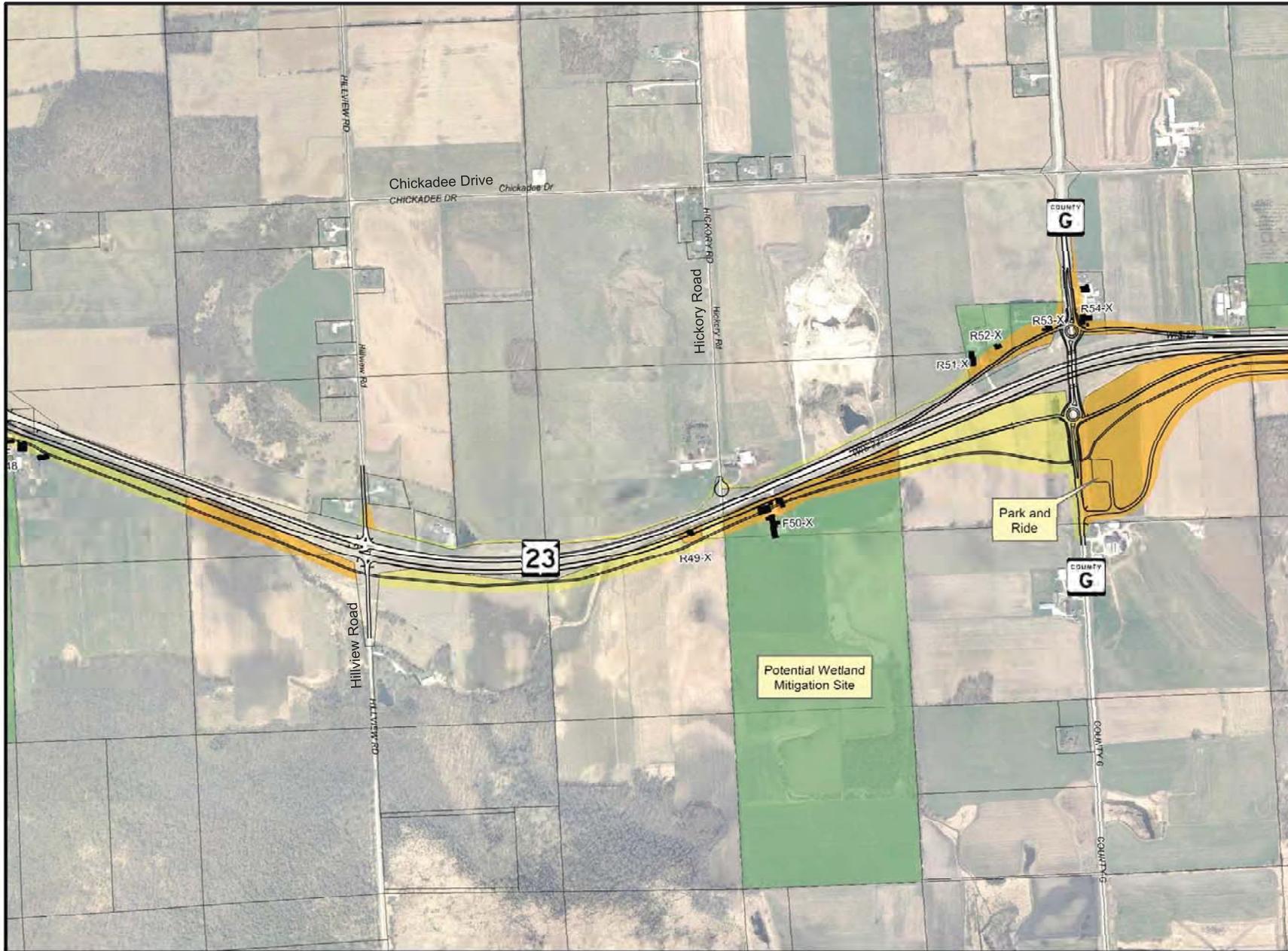
- R = Residential Relocation
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- F = Farm Relocation
- OB = Outbuilding
- X = Building Razed
- CR = Residential Property within Preservation Area
- CB = Business Property within Preservation Area
- CF = Farm Property within Preservation Area
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PROJECT ID 1440-13/15-00
WISCONSIN STATE HIGHWAY 23
FOND DU LAC TO PLYMOUTH
WISCONSIN DEPARTMENT OF TRANSPORTATION
FOND DU LAC AND SHEBOYGAN COUNTIES, WISCONSIN



4-lane On-alignment Alternative
Figure 2.9-36

2-77

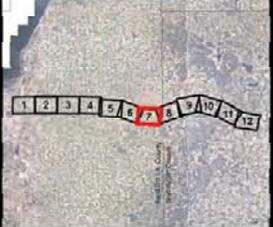


Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

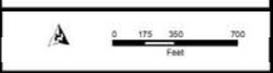
- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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WISCONSIN



7

4-lane On-alignment
 Alternative

Figure 2.9-38



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

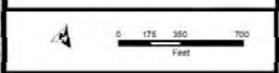


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HIGHWAY 23

FOND DU LAC TO
PLYMOUTH

WISCONSIN DEPARTMENT
OF TRANSPORTATION

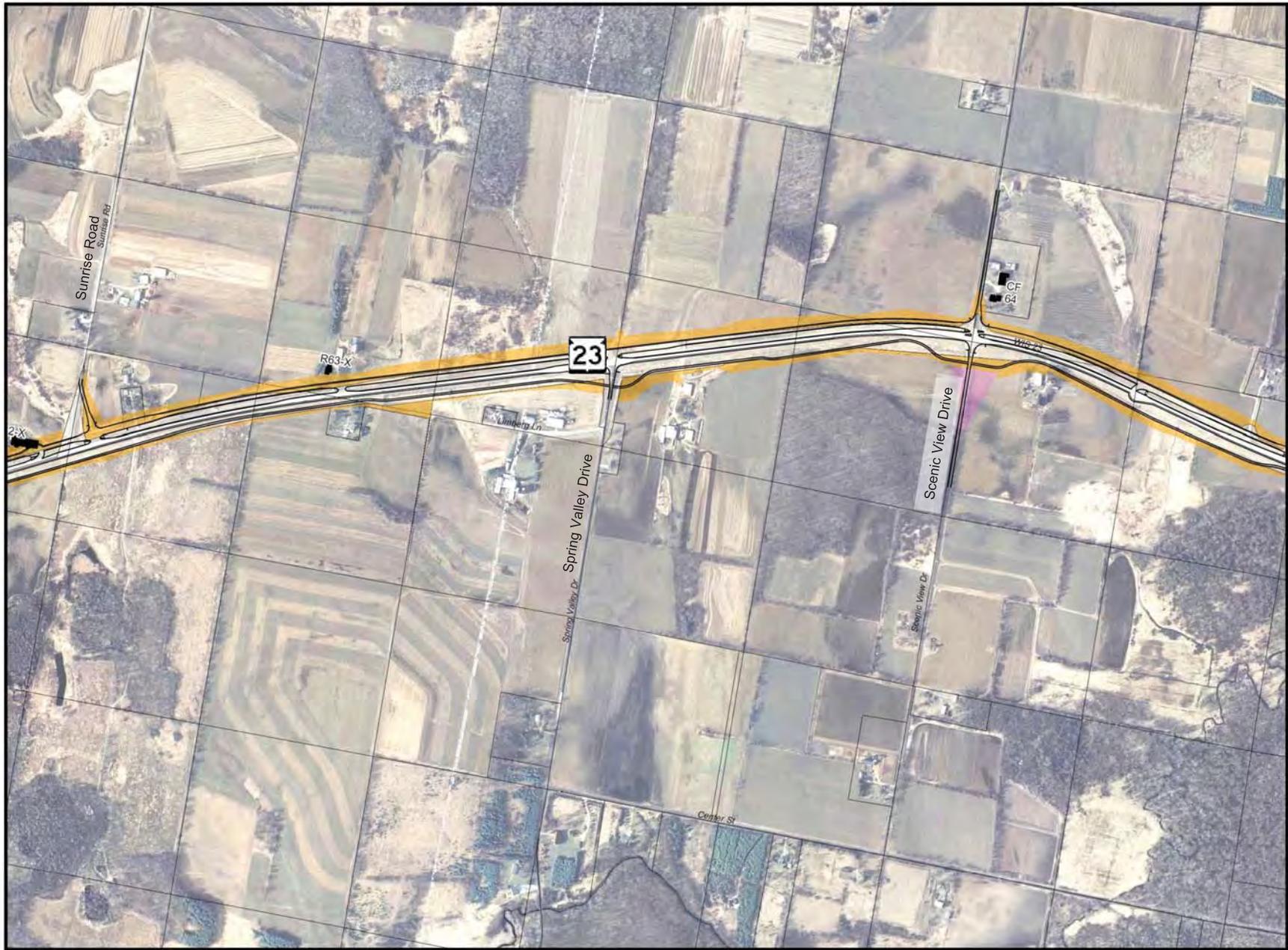
FOND DU LAC AND
SHEBOYGAN COUNTIES,
WISCONSIN



8

4-lane On-alignment
 Alternative

Figure 2.9-39



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- R/W Needed Already Purchased
- R/W Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

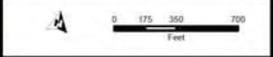


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FOND DU LAC AND
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WISCONSIN



9

4-lane On-alignment
 Alternative

Figure 2.9-40



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

R = Residential Relocation
 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 -X = Building Razed

CR = Residential Property within Preservation Area
 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 COB = Outbuilding

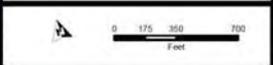


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HIGHWAY 23

FOND DU LAC TO
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FOND DU LAC AND
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WISCONSIN

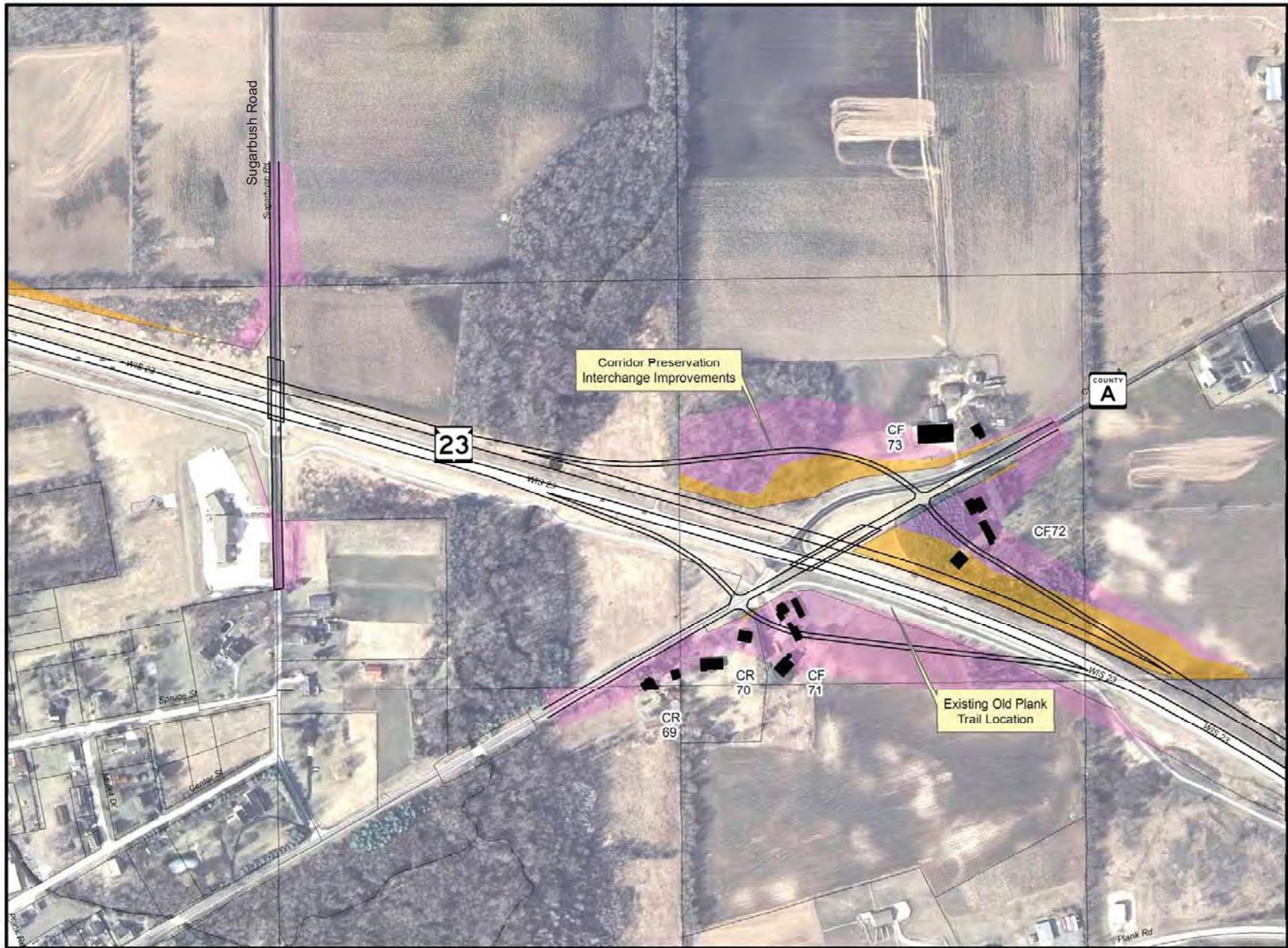


10

4-lane On-alignment
 Alternative

Figure 2.9-41

2-81



Legend
CORRIDOR PRESERVATION FOR 4-LANE ON-ALIGNMENT COUNTY A DETAIL

- RW Needed Already Purchased
- Excess R/W Purchased
- Corridor Preservation Already Purchased
- Corridor Preservation Not Purchased
- RW Needed
- Relocated Buildings

R = Residential Relocation
 B = Business Relocation
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CR = Residential Property within Preservation Area
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WISCONSIN



4-lane On-alignment
Alternative

Figure 2.9-42

2-82



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ RW Needed Already Purchased
- █ RW Needed
- █ Relocated Buildings

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 B = Business Relocation
 F = Farm Relocation
 OB = Outbuilding
 X = Building Razed

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 CB = Business Property within Preservation Area
 CF = Farm Property within Preservation Area
 C/OB = Outbuilding



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WISCONSIN



11

4-lane On-alignment
 Alternative

Figure 2.9-43



Legend
4-LANE ON-ALIGNMENT ALTERNATIVE

- █ Excess R/W Purchased
- █ Corridor Preservation Already Purchased
- █ Corridor Preservation Not Purchased
- █ R/W Needed Already Purchased
- █ R/W Needed
- █ Relocated Buildings

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4-lane On-alignment
 Alternative

Figure 2.9-44

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