Wisconsin Freeway Designations (84.295)						
No.	**Date**	**Hwy.**	**Location**	**County**	**Length Of Miles**	**Acc. Freeway Miles**
1	8-14-62	12	Illinois Line-Elkhorn	Walworth	17.5	17.5
2	8-14-62	* I-43 (Old 15)	East Troy-Milwaukee	Walworth Waukesha Milwaukee	21.8	***
3	8-23-62	** I-39 51	Mosinee-Wausau (I-39 Ends at STH 29)	Marathon	14.7	***
4	1-22-63	I-43 (Old 141)	New Port Washington Road	Milwaukee	3.4	***
5	9-18-63	29	Chippewa Falls-E. CTH "X" Interchange	Chippewa	8.8	26.3
6	9-18-63	** I-39 51	Stevens Point Bypass	Portage	10.9	37.2
7	9-26-63	53	Chippewa Falls-New Auburn	Chippewa	20.8	58.0
8	11-13-63	14	Oregon-Madison	Dane	9.0	67.0
9	11-13-63	** I-39 51	S. Line Marquette Co. – Wausau (A Point South of Wausau Near Mosinee, Southern Terminus of No. 3, Also Excludes No. 6, the Stevens Point Bypass)	Marquette Waushara Portage Marathon	73.5	***
10	12-11-63	145-41	W. Fond du Lac Avenue	Milwaukee	5.2	72.2
11	12-13-64	I-43 (Old 141)	New Port Washington Road	Milwaukee	2.8	***
12	3-12-64	** I-39 (Old 78) 51	I-90, I-94 Junction S.E. of Portage to Columbia – Marquette Co. Line	Columbia	11.4	***
13	3-24-64	151-30	E. Washington Ave.-STH 30	Dane	2.3	74.5
14	6-16-64	I-43 (Old 141)	Ozaukee Co. Line-Grafton Interchange	Ozaukee	10.2	***
15	7-6-65	53	I-94-U.S.H. 12 (Clairemont Ave)	Eau Claire	2.6	77.1

* Designated Interstate 43 under 23 U.S. C. 139(a), Nov. 24, 1987
** Designated Interstate 39 under 23 U.S. C. 139(a), Jan. 11, 1996
*** Freeway miles that have become Interstate miles. See Wisconsin Interstate Freeways table.

Wisconsin Freeway Designations (84.295)						
No.	**Date**	**Hwy.**	**Location**	**County**	**Length Of Miles**	**Acc. Freeway Miles**
16	11-15-65	I-43 (Old 141)	Sheboygan Bypass	Sheboygan	9.3	***
17	(Department of Transportation Rescinded Item No. 17, March 19-1990)					
18	12-21-67	2-53	City of Superior South – to JCT. 2 & 53	Douglas	6.8	83.9
19	5-23-68	151	I-90, I-94-Dane, Columbia Co. Line	Dane	15.0	98.9
20	8-29-68	16	STH I90 -CTH “P”	Waukesha	11.0	109.9
21	4-1-69	I-43 (Old 141)	Amsterdam Curve – CTH “OK”	Sheboygan	6.5	***
22	10-3-69	* I-43 (Old 15)	Elkhorn to East Troy	Walworth	12.0	***
23	5-10-71	I-43 (Old 141)	Grafton Interchange to Saukville Interchange	Ozaukee	4.7	***
24	6-8-72 3-31-83	53	Bloomer – Haugen	Chippewa Barron	32.6	142.5
25	6-8-72	29	USH 51 – Bus. 51	Marathon	1.5	144.0
26	6-8-72	* I-43 (Old 15)	I-90 – Elkhorn	Rock Walworth	27.1	***
27	6-8-72	41	Milwaukee – Waukesha Co. Line – Suamico	Waukesha Washington Dodge Fond du Lac Winnebago Outagamie Brown	129.8	***
28	6-8-72	51	Wausau - CTH “K”	Marathon Lincoln Oneida	49.0	193.0
29	9-14-72	16	Pewaukee – I-94	Waukesha	2.5	195.5
30	(Highway Commission Rescinded Item No. 30, January 12, 1976)					

* Designated Interstate 43 under 23 U.S. C. 139(a), Nov. 24, 1987
** Designated Interstate 39 under 23 U.S. C. 139(a), Jan. 11, 1996
*** Freeway miles that have become Interstate miles. See Wisconsin Interstate Freeways table.

Wisconsin Freeway Designations (84.295)						
No.	**Date**	**Hwy.**	**Location**	**County**	**Length Of Miles**	**Acc Freeway Miles**
(31)	10-11-73	45	Richfield Interchange – North To CTH "D"	Washington	13.0	208.5
(32)	4-28-76	53	Co. Hwy. "AA", USH 53, Junction to USH 2 Interchange	Douglas	6.2	214.7
(33)	8-23-77	23	STH 32-Taylor Drive In Sheboygan	Sheboygan	4.3	219.0
(34)	6-28-77	53	Onalaska I-90 to Town Road N. of STH 93	La Crosse	11.0	230.0
(35)	8-16-84	12-18	Fish Hatchery Road-I-90	Dane	6.2	236.2
(36)	9-26-85	29	Bus. 51-1.5 Mi. E. of Ringle	Marathon	10.8	247.0
(37)	6-26-86	441	USH 41-Winnebago Co. USH 41-Outagamie Co.	Calumet Outagamie Winnebago	10.0	257.0
(38)	8-14-86	12-14 18-151	Paramenter Street – Middleton to Fish Hatchery Rd. – Madison	Dane	9.4	266.4
(39)	10-27-89	151	Columbia S. Co. Line – (Columbus Bypass) STH 73 Dodge Co.	Columbia Dodge	7.5	273.9
(40)	6-9-93	172	USH 41- I-43	Brown	7.1	281.0
(41)	10-11-95	61/151	Burlington Northern RR STR. E.& N. to Eagle Pt. Rd.	Grant	3.6	284.6
(42)	10-11-95	18/151	W. of CTH "G" (Verona Bypass) to Fitchrona Road	Dane	6.8	291.4
(43)	9-23-99	29	STH 29-50th Street	Chippewa	11.7	303.1
(44)	9-15-99	53	USH 12-STH 124	Chippewa & Eau Claire	8.2	311.3
(45)	6-25-97	41	Suamico-USH 41/141 Interchange	Brown & Oconto	10.6	321.9
(46)	12-14-04	29	I 94 in Dunn Co. – CTH "T" in Chippewa Co.	Chippewa & Dunn	8.2	330.1
(47)	3-18-08	10	West Co. Line – IH 39	Portage	12.0	342.1
(48)	2-3-06	35	I94 – STH 65	St. Croix	7.6	349.7
(49)	5-21-07	29	Co. Hwy. "X" to East Co. Line	Chippewa	14.5	364.2
(50)	5-21-07	29	West Co. Line – Bruce Mound Ave.	Clark	7.0	371.2

Wisconsin Freeway Designations (84.295)						
No.	**Date**	**Hwy.**	**Location**	**County**	**Length Of Miles**	**Acc. Freeway Miles**
(51)	3-18-08	29	Shawano-Brown Co. Line – CTH "FF"	Brown Outagamie	7.5	378.7
(52)	9-9-08	45	IH-94 – STH 145	Milwaukee	9.6	388.3
(53)	10-27-09	53	26th Ave. – Barron-Washburn Co. Line	Barron	4.8	393.1
(54)	10-5-10	29	¼ mile West CTH "J" – USH 41	Brown	1.9	395.0
(55)	7-25-11	29	Blue Mound Ave. – East County Line	Clark	23.2	418.2
(56)	9-1-11	45	USH 41 – North County Line	Winnebago	16.7	434.9
(57)	9-1-11	10	STH 96/ STH 110 – USH 41	Waupaca Winnebago	19.9	454.8
(58)	6-18-12	29	USH 45 North – Brown County Line	Shawano	52.6	507.4
(59)						
(60)	2-20-14	41	USH 41 – CTH "T"	Oconto Marinette	9.9	517.3
(61)	2-20-14	64	St. Croix River Crossing	St. Croix	3.7	521.0
(62)	9-25-14	151	CTH "D" – STH 23	Fond du Lac	7.9	528.9

Wisconsin Expressway Designations (84.295)						
No.	**Date**	**Hwy.**	**Location**	**County**	**Length Of Miles**	**Acc. Express-way Miles**
1	6-28-77	18-151	Dodgeville – Mt. Horeb	Iowa, Dane	30.0	30.0
2	3-31-83	53	Haugen – Trego	Barron Washburn	26.5	56.5
3	3-23-90	18-151	Mt. Horeb – Verona	Dane	7.2	63.7
4	3-19-90	29	Marathon City – Wausau	Marathon	11.5	75.2
5	12-30-92	53	Trego – CTH “AA”	Washburn Douglas	42.9	118.1
6	10-11-95	61-151	Eagle Pt. Rd., Northerly to CTH “HH”	Grant	4.5	122.6
7	10-11-95	151	STH 73 to North of STH 49 Interchange	Dodge	25.5	148.1
8	6-6-10	10	STH 80/USH 10 Intersection to Portage County Line	Wood	16.8	164.9
9	2-20-14	41	USH 141 – CTH “T”	Oconto Marinette	22.7	187.6
10	9-25-14	15	USH 45 – Julius Drive	Outagamie	9.8	197.4
11	6-26-15	37	I-94 – USH 12	Eau Claire	1.8	199.2
12	6-26-15	141	USH 41 – STH 64	Oconto Marinette	25.0	224.2

Wisconsin Interstate Freeways (84.29 & 84.295)						
No.	**Date**	**Hwy**	**Location**	**County**	**Length of Miles**	**Acc. Inter state Miles**
1	6-18-57	I-90	Illinois Line – N. Rock Co. Line	Rock	25.3	25.3
2	11-4-57	I-90, 94	N. Rock Co. Line – N. Dane Co. Line	Dane	39.1	64.4
3	11-4-57	I-90, 94	N. Dane Co. Line – N. Sauk Co. Line	Columbia Sauk	36.5	100.9
4	4-30-59	I-90, 94	N. Sauk Co. Line – N. Juneau Co. Line.	Juneau	33.8	134.7
5	5-15-59	I-90, 94	N. Juneau Co. Line – W. & N. Monroe Co. Line	Monroe	46.9	181.6
6	12-11-58	I-90	La Crosse E. Co. Line – Minn. - Wisc. State Line	La Crosse	20.5	202.1
7	9-16-59	I-94	Jackson S. Co. Line – Tremp. N. Co. Line	Jackson Trempealeau	45.3	247.4
8	7-1-58	I-94	Eau Claire S. Co. Line – CTH "EE"	Eau Claire	27.7	275.1
9	11-2-55	I-94	CTH "EE" – Wisc. – Minn. State Line	Eau Claire Dunn St. Croix	59.0	334.1
10	11-14-55	I-535	Blatnic Bridge – Superior	Douglas	1.2	335.3
11	4-30-59	I-94	JCT. I-90 - Dane Co. Line E.	Dane	14.2	349.5
12	5-6-58	I-94	Jefferson W. Co. Line - Jefferson E. Co. Line	Jefferson	24.6	374.1
13	10-5-59	I-94	W. Waukesha Co. Line - CTH "SS"	Waukesha	12.2	386.3
14	11-14-55	I-94	CTH "SS" - STH 100	Waukesha Milwaukee	13.5	399.8
15	3-19-56	I-94	STH 100 - 11th St.	Milwaukee	6.6	406.4
16	5-27-57	I-94, I-894	11th St. - Racine Co. Line & I-894 Route	Milwaukee	24.1	430.5
17	3-19-56	I-94	Milw. - Racine Co. Line - E. Wisc.- Ill. State Line	Kenosha Racine	24.1	454.6
18	10-30-74	I-43	Marquette Interchange - Milw. N. Co. Line	Milwaukee	11.2	465.8
19	10-30-74	I-43	S. Ozaukee Co. Line – Intersection STH 57	Ozaukee	13.9	479.7
20	3-9-72	I-43	Intersection STH 57 – STH 172	Ozaukee Sheboygan Manitowoc Brown	83.0	562.7

Wisconsin Interstate Freeways (84.29 & 84.295						
No.	**Date**	**Hwy**	**Location**	**County**	**Length of Miles**	**Acc. Inter state Miles**
21	5-10-71	I-43	STH 172 - USH 41	Brown	11.4	574.1
22	3-23-11	I-794	Marquette Interchange-Car Ferry Drive	Milwaukee	3.6	577.7
23	4-7-15	I-41	Illinois State Line to I-43	Various	132.6	710.3
2	8-14-62	* I-43 (Old 15)	East Troy-Milwaukee	Walworth Waukesha Milwaukee	21.8	732.1
3	8-23-62	I-39 51	Mosinee-Wausau (I-39 Ends at STH 29)	Marathon	14.7	746.8
4	1-22-63	I-43 (Old 141)	New Port Washington Road	Milwaukee	3.4	750.2
9	11-13-63	I-39 51	S. Line Marquette Co. – Wausau (A Point South of Wausau Near Mosinee, Southern Terminus of No. 3, Also Excludes No. 6, the Stevens Point Bypass)	Marquette Waushara Portage Marathon	73.5	823.7
11	12-13-64	I-43 (Old 141)	New Port Washington Road	Milwaukee	2.8	826.5
12	3-12-64	I-39 (Old 78) 51	I-90, I-94 Junction S.E. of Portage to Columbia – Marquette Co. Line	Columbia	11.4	837.9
14	6-16-64	I-43 (Old 141)	Ozaukee Co. Line-Grafton Interchange	Ozaukee	10.2	848.1
16	11-15-65	I-43 (Old 141)	Sheboygan Bypass	Sheboygan	9.3	857.4
21	4-1-69	I-43 (Old 141)	Amsterdam Curve – CTH “OK”	Sheboygan	6.5	863.9
22	10-3-69	* I-43 (Old 15)	Elkhorn to East Troy	Walworth	12.0	875.9
23	5-10-71	I-43 (Old 141)	Grafton Interchange to Saukville Interchange	Ozaukee	4.7	880.6
26	6-8-72	* I-43 (Old 15)	I-90 – Elkhorn	Rock Walworth	27.1	907.7