

# SAW CUT -LITHUZE EXIST. CURB REPAIR 1" BEHIND — REBAR OR TO SOUND CONCRETE.

# **CURB REPAIR DETAIL**

PROTECTIVE SURFACE TREATMENT RESEAL 502.3215

# PARAPET REPAIR DETAIL

PROTECTIVE SURFACE TREATMENT RESEAL 502.3215 502.3205 PIGMENTED SURFACE SEALER RESEAL CONCRETE SURFACE REPAIR

# NOTES

PROTECTIVE SURFACE TREATMENT RESEAL SHALL BE APPLIED TO THE (INSERT LOCATIONS). SURFACE PREPARATION IS INCLUDED IN THE BID ITEM "PROTECTIVE SURFACE TREATMENT RESEAL"

PIGMENTED SURFACE SEALER RESEAL SHALL BE APPLIED TO THE (INSERT LOCATIONS). SURFACE PREPARATION IS INCLUDED IN THE BID ITEM "PIGMENTED SURFACE SEALER RESEAL"

# **DESIGNER NOTES**

DETAILS MAY BE SHOWN ON PLANS IF NECESSARY FOR CLARITY.

INCLUDE APPLICABLE CONCRETE MASONRY BID ITEM TO FILL REPAIRS.

REFER TO STANDARD 17.02 FOR TYPICAL SEALING LOCATIONS

THE "RESEAL" QUANTITY SHOULD INCLUDE THE REPAIRED CONCRETE SURFACES. FOR EXAMPLE, "PIGMENTED SURFACE SEALER RESEAL" SHOULD BE APPLIED TO THE EXISTING AND REPAIRED PARAPET SURFACES, AS SHOWN.

# NOTE

ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS. (PROVIDE NOTE WHEN THE ADHESIVE ANCHOR BID ITEM IS NOT USED, BUT ARE ALLOWED AS AN ALTERNATIVE ANCHORAGE)

(CHOOSE ONE OF THE FOLLOWING AND PLACE ON PLAN)

ADHESIVE ANCHORS X/X-INCH. EMBED X" IN CONCRETE.

ADHESIVE ANCHORS NO. X BAR EMBED X" IN CONCRETE.

ADHESIVE ANCHORS X/X-INCH. EMBED XX" IN CONCRETE. ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE

ADHESIVE ANCHORS NO. X BAR. EMBED XX" IN CONCRETE. ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE.

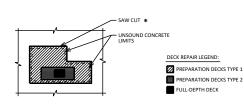
# **ANCHOR DETAIL (EXAMPLE)**

ADHESIVE ANCHORS \_-INCH ADHESIVE ANCHORS NO. \_BAR BAR STEEL REINFORCEMENT HS COATED STRUCTURES FACH

# **DESIGNER NOTES**

THE DESIGN ENGINEER SHALL PROVIDE ANCHOR DETAILS AS NEEDED. PLANS SHALL INCLUDE ANCHOR "NOTES" WHEN ADHESIVE ANCHORS ARE USED.

ANCHOR DETAIL EXAMPLE APPLICABLE FOR ADHESIVE ANCHORS LOCATED IN UNCRACKED CONCRETE SEE CHAPTER 40.16 FOR ADDITIONAL GUIDANCE.



# EXISTING DECK - SAW CUT \* PREPARATION DECKS TYPE 1 PREPARATION DECKS TYPE 2 REMOVE EXISTING PATCHING AND REMOVE TO SOUND CONCRETE CONCRETE OVERLAY FULL DEPTH DECK REPAIR

# SAW CUT \* - EXISTING DECK

**FULL-DEPTH DECK REPAIR DETAIL** 

# **DECK REPAIR DETAIL - PLAN**

509.0301 509.0301 509.0302 ★ 509.0310.S 509.2000 ▲ 509.2500

PREPARATION DECKS TYPE 1 PREPARATION DECKS TYPE 2 SAWING PAVEMENT DECK PREPARATION AREAS FULL-DEPTH DECK REPAIR CONCRETE MASONRY OVERLAY DECKS

# **DECK REPAIR DETAIL - SECTION**

\* 509.0310.S SAWING PAVEMENT DECK PREPARATION AREAS 509.2000 **1** 509.2500 FULL-DEPTH DECK REPAIR
CONCRETE MASONRY OVERLAY DECKS

# **DESIGNER NOTES**

DETAILS APPLICABLE TO ALL OVERLAY METHODS AND DECK REPAIRS WITHOUT OVERLAYS.

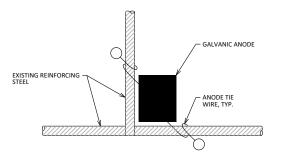
- \* "SAWING PAVEMENT DECK PREPARATION AREAS" NOT REQUIRED FOR CONCRETE OVERLAYS.
- ▲ USE "CONCRETE MASONRY DECK REPAIR" (509.2100.S) FOR DECK REPAIRS UNDER POLYMER, ASPHALTIC, OR POLYMER MOD. ASPHALTIC OVERLAYS. USE "CONCRETE MASONRY DECK REPAIR" FOR DECK REPAIRS WITHOUT OVERLAYS.

RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO REINFORCING STEEL.

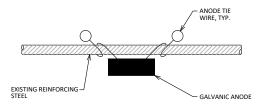
# **CONCRETE REPAIR DETAILS**



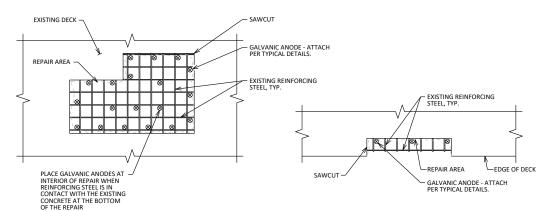
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# TYPICAL INSTALLATION FOR BAR STEEL



# PART. PLAN TYPICAL REPAIR DETAIL

509.1500 CONCRETE SURFACE REPAIR SF SPV.0060 EMBEDDED GALVANIC ANODES EACH

# **NOTES**

SURFACE REPAIR AREAS WITH CATHODIC PROTECTION ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. THE PLAN QUANTITY FOR THE BID ITEM "EMBEDDED GALVANIC ANODES" IS BASED ON A MAXIMUM SPACING OF 24-INCHES AROUND THE SURFACE REPAIR PERIMETER. THE ACTUAL QUANTITY SHALL BE BASED ON THE FIELD CONDITIONS AND AS RECOMMENDED BY THE GALVANIC ANODE SUPPLIER.

SURFACE REPAIRS SHALL BE FILLED WITH REPAIR MATERIALS COMPATIBLE WITH CATHODIC PROTECTION, AS RECOMMENDED BY THE ANODE SUPPLIER.

EXISTING REINFORCING STEEL TO BE COMPLETELY CLEANED OF CORRODED MATERIAL AND CONCRETE TO PROVIDE SUFFICIENT ELECTRICAL CONNECTION AND BOND. CATHODIC PROTECTION PREPARATIONS ARE INCLUDED IN THE BID ITEM "EMBEDDED GALVANIC ANODES".

ANODES NEAREST TO EDGE OF REPAIR TO BE WITHIN 6" OF EDGE.

AFTER PLACEMENT, GALVANIC ANODES SHOULD MAINTAIN A MINIMUM TOP COVER OF  $1\frac{1}{2}$  and a minimum bottom cover of  $\frac{3}{4}$  "

# **DESIGNER NOTES**

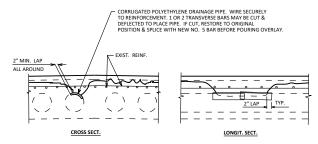
CATHODIC PROTECTION SHALL BE USED ONLY AT THE REQUEST OF THE REGIONAL BRIDGE MAINTENANCE ENGINEER.

INCLUDE APPLICABLE CONCRETE MASONRY BID ITEM TO FILL REPAIRS.

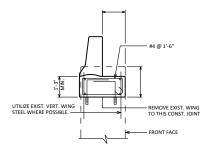
**CATHODIC PROTECTION** 



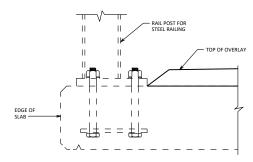
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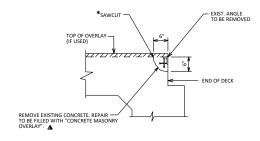
# **RUPTURED VOID REPAIR**



# SECTION THRU PARAPET ON WING



# **SECTION THRU RAILING**



# **SECTION AT END OF SLAB**

5	09.0301	PREPARATION DECKS TYPE 1	SY
5	09.0302	PREPARATION DECKS TYPE 2	SY
* 5	09.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF
5	09.2000	FULL-DEPTH DECK REPAIR	SY
- 1 5	09.2500	CONCRETE MASONRY OVERLAY DECKS	C

# **DESIGNER NOTES**

- \* "SAWING PAVEMENT DECK PREPARATION AREAS" NOT REQUIRED FOR CONCRETE OVERLAYS.
- ▲ USE "CONCRETE MASONRY DECK REPAIR" (SPV.0035) FOR DECK REPAIRS UNDER POLYMER, ASPHALTIC, OR POLYMER MOD. ASPHALTIC OVERLAYS. USE "CONCRETE MASONRY DECK REPAIR" FOR DECK REPAIR WITHOUT OVERLAYS.

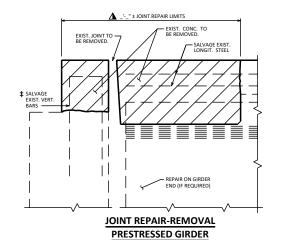
PROVIDE (IF AVAILABLE) THE MOST CURRENT DECK CONDITION ASSESSMENT SURVEY ON PLANS. INCLUDE SURVEY TYPE AND DATE COMPLETED. THERMOGRAPHY DATA CAN BE FOUND IN HSIS WITHIN GENERAL INVENTORY/FILE/INSPECTION PATE/INSPECTION SPECIAL REPORT. DECK CONDITION ASSESSMENT SURVEY DATES CAN BE FOUND WITHIN INSPECTION/HISTORY UNDER THE "DEVAL" ACTIVITY TYPE.

ATTACHING PARAPETS OR RAILINGS TO BRIDGE DECKS WITH EPOXY ANCHORS IS NOT ALLOWED BY FHWA.

**OVERLAY DETAILS** 



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# # SALVAGE EXIST. DINT TO BE REMOVED. # SALVAGE EXIST. LONGIT. STEEL # SALVAGE EXIST. PLATE AND ANGORES CONSTRUCT HEND DEFAIL "STEEL GROER WITH END DIAPHRAGM". # SALVAGE # S

# LEGEND

- EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING CONCRETE REMOVAL SALVAGE AND INCORPORATE AS MUCH REBAR AS PRACTICAL. SUPPLEMENT WITH THE BARS INDICATED BY
- ADHESIVE ANCHORS NO. 5 BAR. EMBED 1'-0" IN CONCRETE. SPACE AT 1'-0".
  TURN 10" LEG AS NECESSARY TO FIT.
- OPT. CONST. JT. 1" MIN. BELOW EXIST. REINF.

# **DESIGNER NOTES**

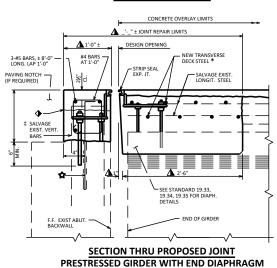
SEE STANDARD 28.01 FOR SUPPORTS USED FOR STRIP SEAL STEEL EXTRUSIONS.

\* FOR SKEWS > 20°, WHERE ORIGINAL TRANSVERSE DECK REINFORCEMENT WAS PLACED NORMAL TO THE GIRDERS, SAVE AND INCORPORATE 1'-6" MIN. OF TRANSVERSE REINFORCING BARS. NEW TRANSVERSE BARS ARE PLACED ALONG THE

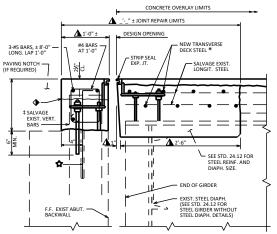
BARS IN JOINT REPAIR SHALL MATCH EXISTING REINFORCEMENT TYPE (COATED OR UNCOATED).

ALL REPLACEMENT PAVING BLOCK DIMENSIONS SHALL MATCH EXISTING PLAN DIMENSIONS UNLESS DESIGNER DETERMINES OTHERWISE, TYP. FOR ALL SECTIONS SHOWN ON THIS STANDARD.

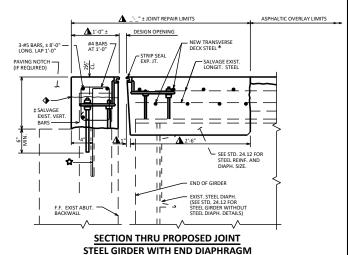
FOR STEEL GIRDERS, USE BID ITEM "PREPARATION AND COATING OF TOP FLANGES (STRUCTURE)" FOR JOINT REPAIRS OR DECK REPLACEMENTS.



CONCRETE OVERLAY



SECTION THRU PROPOSED JOINT
STEEL GIRDER WITH END DIAPHRAGM
CONCRETE OVERLAY



ASPHALTIC OVERLAY

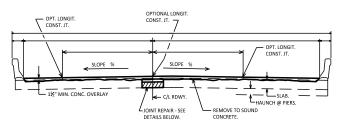
# **TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
502.3101	EXPANSION DEVICE	LF	
502.4205	ADHESIVE ANCHORS NO. 5 BAR	EACH	
509.1000	JOINT REPAIR	LF	
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
	POSSIBLE ADDITIONAL BID ITEMS		
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	
517.0901.S	PREPARATION AND COATING OF TOP FLANGES (STRUCTURE)	EACH	

STRIP SEALS & DIAPH.
DETAILS FOR OVERLAYS



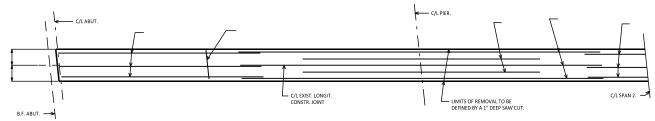
APPROVED: Laura Shadewald



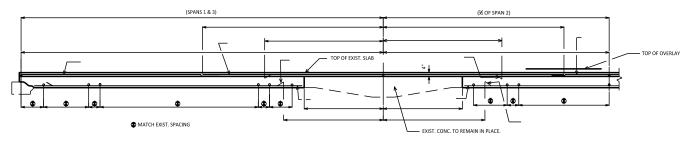
# REMOVAL LIMIT OR CONST. JOINT FOR PULL DEPTH DECK REPAIR. LEAVE CONST. JOINT ROUGH. CONCRETE IN THIS AREA TO BE INCLUDED IN BIO ITEM "CONCRETE MASONEY BRIDGES" IF JOB REQUIRES OTHER "CONCRETE MASONEY BRIDGES" OTHERWISE INCLUDE IN BID ITEM "CONCRETE MASONEY BRIDGES" OTHERWISE INCLUDE IN BID ITEM "CONCRETE MASONEY OVERLAY DECKS". CONCRETE IN THIS AREA TO BE REMOVED IF FULL DEPTH DECK REPAIR IS REQUIRED.

# CROSS SECTION THRU ROADWAY LOOKING EAST

# TYP. SECTION THRU JOINT



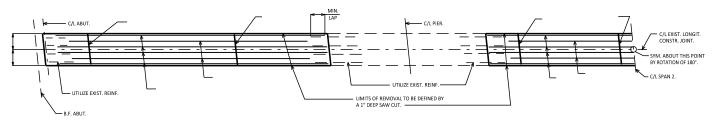
# HALF PLAN SHOWING TOP BAR STEEL REINF.



# TOTAL ESTIMATED QUANTITIES

BID ITEMS	
JOINT REPAIR ———	SY
BAR STEEL REINFORCEMENT HS COATED STRUCTURES ———	LB
CONCRETE MASONRY BRIDGES ————	CY
CONCRETE MACONDY OVERLAY DECKE	cv

# HALF LONGIT. SECTION



# HALF PLAN SHOWING BOTTOM BAR STEEL REINF

(REQUIRED ONLY FOR FULL DEPTH DECK REPAIR)

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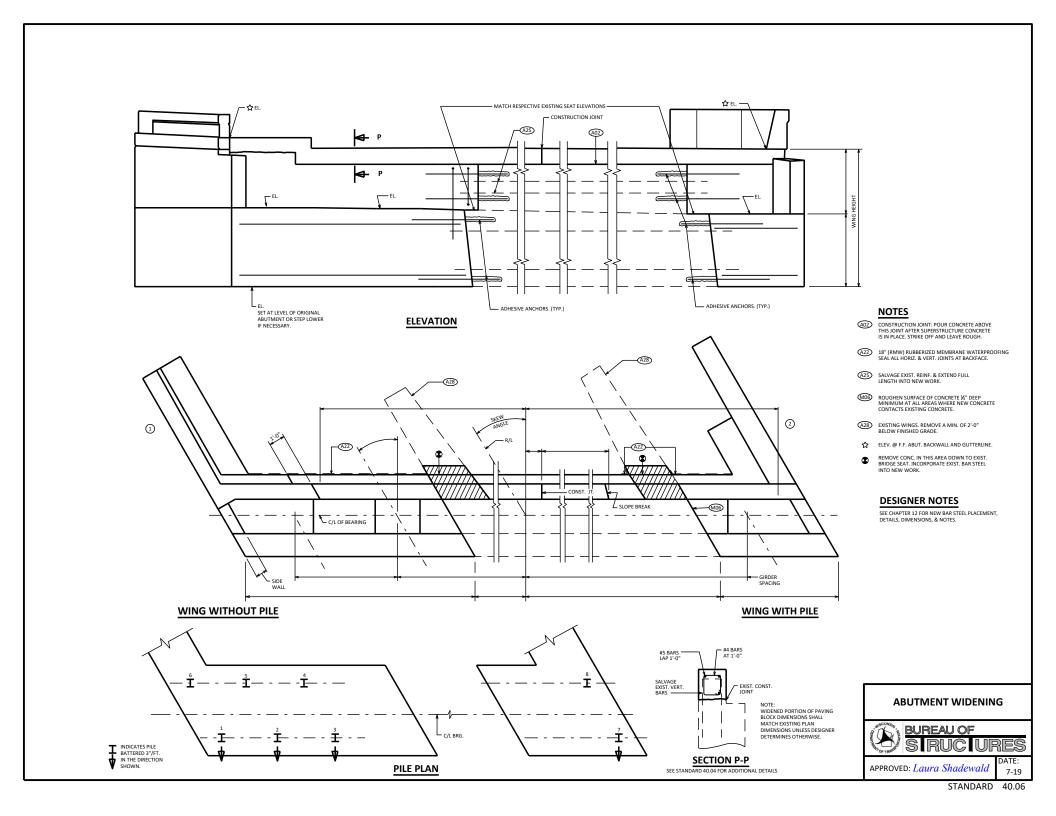
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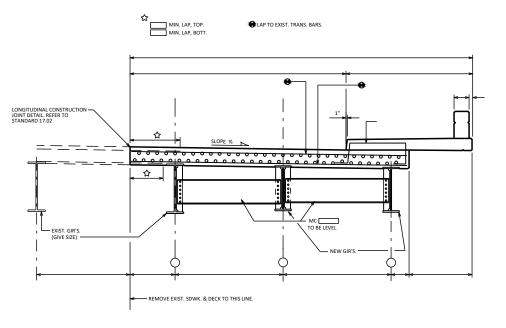
DATE:
7.16

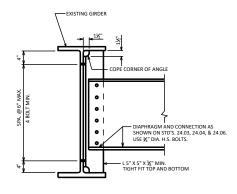
LONGIT. CONST.

JOINT REPAIRS

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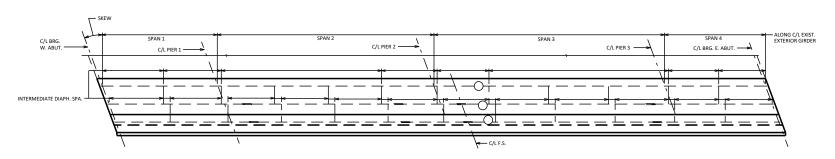






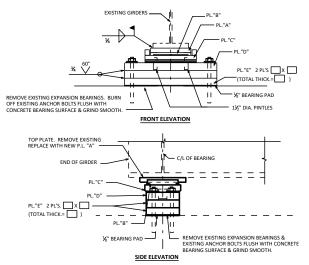
DIAPHRAGM CONNECTION TO **EXISTING STEEL GIRDER** 

# CROSS SECT. THRU RDWY.



PLAN

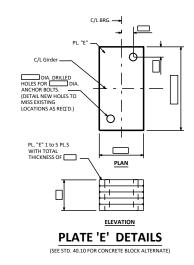


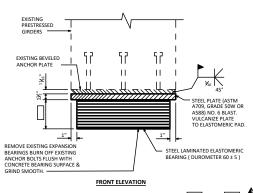


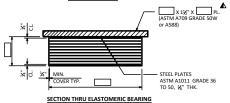
# **EXPANSION BEARING REPLACEMENT - STEEL GIRDERS**

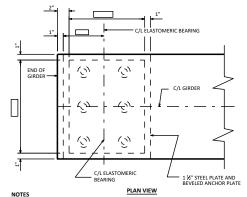
**STEEL BEARINGS** 

SEE STANDARD 27.08 FOR BEARING DETAILS









ALL MATERIAL USED FOR BEARINGS SHALL BE PAID AT THE UNIT PRICE BID FOR "BEARING PADS ELASTOMERIC LAMINATED."

GRIND EXIST. WELD THAT ATTACHED EXIST. TOP PLATE TO EXIST. BOT. FLANGE. GRIND AFFECTED AREAS SMOOTH.

# DESIGNER NOTES

THE STEEL TOP PLATE THICKNESS MAY BE REDUCED ( ½" MIN.) TO MATCH THE OVERALL EXISTING BEARING HEIGHT. WHEN THE THICKNESS IS REDUCED, THE FOLLOWING NOTE SHALL BE LOCATED ON THE PLANS:

ICATED ON THE PLANS:
"WELDING PROCEDURES SHALL BE ESTABLISHED BY THE CONTRACTOR TO
RESTRICT THE MAXIMUM TEMPERATURE REACHED BY SURFACES IN
CONTACT WITH ELASTOMER TO 200°F (93°C). TEMPERATURES SHALL BE
CONTROLLED BY TEMPERATURE INDICATING WAX PENCILS OR OTHER SUITABLE MEANS APPROVED BY THE ENGINEER.

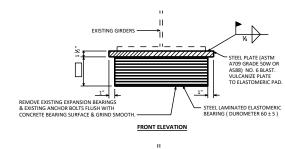
TOP STEEL PLATE MAY NOT BE OMITTED.

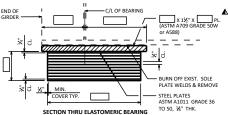
 $\spadesuit$  CHECK 27.2.1 ELASTOMERIC BEARINGS IN THE BRIDGE MANUAL FOR REQUIREMENTS TO SEE IF THIS PLATE SHOULD BE TAPERED.

DO NOT INCLUDE PRESTRESSED GIRDER SHRINKAGE WHEN DESIGNING BEARINGS FOR BRIDGE REHABILITATION PROJECTS.

SEE STANDARD 27.07 FOR ADDITIONAL INFORMATION.

# **EXPANSION BEARING REPLACEMENT - PRESTRESSED GIRDERS ELASTOMERIC BEARINGS**





# **EXPANSION BEARING REPLACEMENT - STEEL GIRDERS ELASTOMERIC BEARINGS**

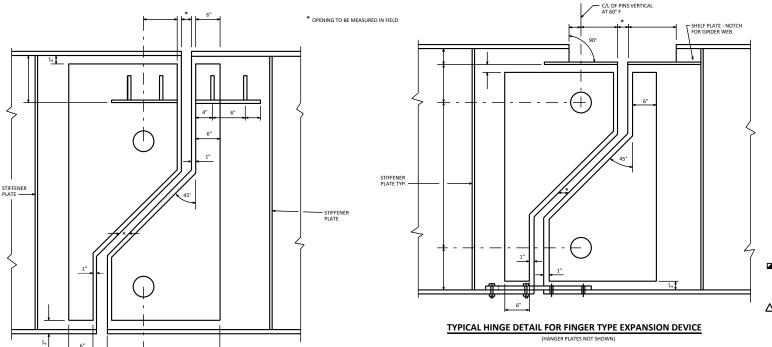
**NOTES & DESIGNER NOTES** 

SEE "EXPANSION BEARING REPLACMENT - PRESTRESSED

**EXPANSION BEARING** REPLACEMENT DETAILS

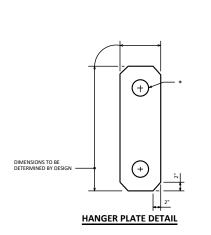


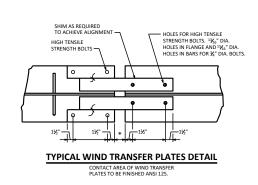
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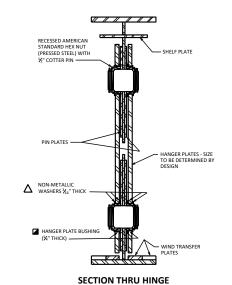


# TYPICAL HINGE DETAIL FOR WATERTIGHT EXPANSION DEVICE

NOTE: DETAILS NOT SHOWN ARE IDENTICAL TO DETAILS SHOWN FOR "FINGER TYPE EXPANSION DEVICE".







# NOTES

INSIDE HOLES OF HANGER PLATES SHALL BE COATED WITH "BLODDE" OR AN APPROVED EQUAL AFTER FINISHING. THE BUSHINGS SHALL HAVE A PRESS FIT INTO HANGER PLATES. THE HISTODE DAMETER FOO THE BUSHING SHALL PROVIDE A CLEARANCE OF 0.005" MINIMUM AND 0.010" MAXIMUM OVER THE FINISHED DAMETER OF THE PIN. NOTE THAT THE HOLE DIAMETER SHALL BE SMALLER THAN THE BUSHING O.D. BY AT LEAST 0.001". FINISH ANS 125.

REMOVE EXISTING HANGER PLATES, PINS, AND WIND TRANSFER PLATES AND REPLACE WITH NEW MATERIALS.

BID ITEM SHALL BE "HINGE REPLACEMENT", EACH.
ALL MATERIAL AND WORK INVOLVED SHALL BE PAID FOR
UNDER "HINGE REPLACEMENT".

NEW PINS SHALL MATCH THE DIAMETER OF THE EXISTING PINS. CONTRACTOR TO CONTACT ENGINEER IF CORROSSION AT EXISTING PIN IS PRESENT.

BLAST CLEAN GIRDER WEB AND FLANGES WITHIN 2'-0" OF C/L OF HINGE IN ACCORDANCE WITH THE STEEL STRUCTURES PAINTING COUNCIL'S SPECIFICATION SSPC-SP6. PAINT AREA CLEANED WITH ORGANIC ZINC RICH PAINT SYSTEM.

HANGER PLATES AND WIND TRANSFER PLATES SHALL

BUSHINGS SHALL BE THE SAME LENGTH AS THE HANGER PLATE THICKNESS.

NON-METALLIC WASHERS SHALL HAVE AN INSIDE DIAMETER OF BETWEEN 0.005" AND 0.010" LARGER THAN THE PIN DIAMETER.

STEEL FOR PINS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS SECTION 6.4.2 AND ASTM A276. PINS TO BE FINISHED ANSI 63.

■ BUSHINGS SHALL BE GAR-MAX AS MANUFACTURED BY GARLOCK BEARINGS, INC. OR DURALON JOURNAL BEARINGS AS MANUFACTURED BY REXNORD BEARING DIVISION, OR APPROVED EQUAL BUSHINGS SHALL HAVE A NORMAL WALL THICKNESS OF ½".

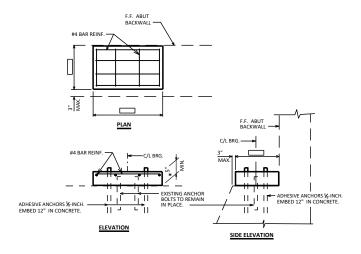
NON-METALLIC WASHERS REQUIRED FOR USE AS SPACERS BETWEEN THE PIN PLATES AND THE HANGER PLATES AND NUTS SHALL BE MADE FROM ONE OF THE FOLLOWING MATERIALS:

- 1. PHENOLIC, CANVAS REINFORCED, MIL-P-15035
- 2. POLYETHYLENE, HIGH DENSITY, ASTM D4976, CLASS 3
- 3. ACETAL, FEDERAL SPECIFICATION L-P-392
- 4. TEFLON TFE, MIL-P-22241A



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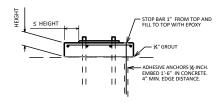


# **CONCRETE BEARING BLOCK DETAILS**

(MAY BE USED IN LIEU OF PLATE 'E' AS SHOWN ON STD. 40.08)

# **GIRDER REACTIONS AT BEARINGS (KIPS)**

		C/L BRG. SUPPORT NAME	C/L BRG. SUPPORT NAME	C/L BRG. SUPPORT NAME
	DL			
INTERIOR GIRDER				
	LL			
EXTERIOR GIRDER	DL			
EXTERIOR GIRDER	LL			



# PRECAST CONCRETE BLOCK DETAIL

DEPTH = MIN. 5", MAX. 1'-0"\*

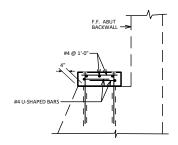
ANCHOR IN AT LEAST 4 LOCATIONS (ANCHORS INCLUDE ADHESIVE ANCHORS, ANCHOR BOLTS OR COMBINATION).

GROUT  $\chi_i^{\mu}$  beneath precast element - Eliminate stress concentration

PRECAST BLOCK (OR ANY CONCRETE BLOCK) MUST EXTEND BEYOND BEARING A DISTANCE EQUAL TO, OR GREATER THAN, THE HEIGHT OF THE CONCRETE BLOCK \*. THIS IS TO ACCOUNT FOR 45-DEGREE BOVONWARDA AND OUTWARD STRESS DISTRIBUTION. THIS PROVISION CAN BE DISREGARDED IF A PULL-DEPTH CONCRETE DIAPHRAGM IS USED IN CONJUNCTION WITH A 2"THICK ELASTOMERIC PLOT [FINE] STRESS TO STRESS DISTRIBUTION.

REINFORCEMENT SHOULD BE IN BOTH DIRECTIONS UTILIZING #4 @ 1'-0" MAXIMUM SPACING.

BURN EXISTING ANCHOR BOLTS OFF FLUSH WITH BEAM SEAT.



\*ALTERNATE DETAIL

TO BE USED FOR CASES WHERE HEIGHT EXCEEDS 1'-0" OR INSUFFICIENT EDGE DISTANCE (PRECAST OPTION SHOWN)

# **NOTES**

THE THEORETICAL SERVICE LOADS (UNFACTORED) SHOWN IN THE TABLE ARE BASED ON THE BRIDGE IN ITS FINAL CONFIGURATION. ADDITIONAL LOAD RESULTING FROM STAGING AND/OR CONTRACTOR OPERATIONS, SUCH AS UNEVEN JACKING OF ADJACENT SUBSTRUCTURE UNITS, IS NOT INCLUDED.

THE LL REACTIONS ARE BASED ON (HS-20/HL-93) AND INCLUDE IMPACT.

EXTERIOR GIRDER DEAD LOAD REACTIONS WERE INCREASED 10% TO ACCOUNT FOR VARIABILITY IN COMPOSITE DL DISTRIBUTION METHODS.

IT IS THE CONTRACTOR'S RESPONSIBILITY TO DETERMINE THE ADEQUACY OF THE GIRDER AT THE JACKING LOCATION.

# **DESIGNER NOTES**

THE BID ITEM FOR JACKING GIRDERS AND REMOVING EXISTING BEARINGS IS STSP "REMOVING BEARINGS".

THE BID ITEM FOR JACKING BRIDGES ONLY IS STSP "BRIDGE JACKING".

ADD 10% TO THE EXTERIOR GIRDER DL TO ACCOUNT FOR VARIABILITY IN COMPOSITE DL DISTRIBUTION METHODS.

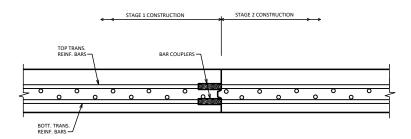
INDICATE WHETHER HS-20 OR HL-93 LOADING WAS USED TO DETERMINE THE LL REACTIONS, WHICH INCLUDE IMPACT.

DO NOT INCLUDE LL REACTIONS FOR JACKING SITUATIONS THAT WILL NOT BE UNDER TRAFFIC.

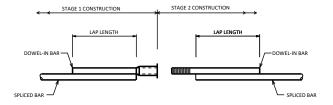
CONCRETE BEARING
BLOCK DETAILS



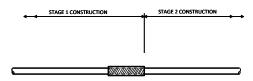
APPROVED: Laura Shadewald



# SECTION THRU DECK



DOWEL BAR COUPLER STAGE 2 DOWEL SCREWS INTO COUPLER PLACED IN STAGE 1



ONE-PIECE THREADED COUPLER

# **BAR COUPLER ALTERNATIVES**

# NOTES

FOR DOWEL BAR COUPLERS, ALL DOWEL BARS SHALL BE LAPPED AND TIED TO THE REINFORCEMENT BARS.

# **DESIGNER NOTES**

ON THE PLANS PROVIDE LOCATION, STAGING, SIZE AND QUANTITY REQ'D. DO NOT GIVE SPECIFIC INFORMATION REGARDING THE COUPLER AS THIS IS COVERED BY THE BID ITEM "BAR COUPLERS (SIZE)".

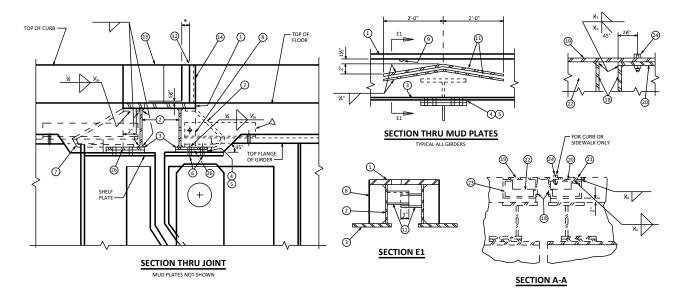
ON THE PLANS SHOW DETAILS SIMILAR TO "SECTION THRU DECK" AND "  $\mbox{\footnotesize BAR}$  COUPLER ALTERNATIVES".

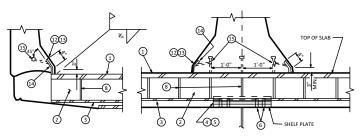
AT THE PLAN BILL OF BARS, INDICATE WHICH BARS REQUIRE BAR COUPLERS BY USE OF A SYMBOL USING THE SAME SYMBOL, ADD A MOTE TATING THAT BAR COUPLER IS REQUIRED. BAR LENGTHS ARE COMPUTED TO THE C/L OF THE CONSTRUCTION DINIT AND SHALL BE MODIFIED BY THE BAR COUPLER MANUFACTURERS RECOMMENDATIONS. DOWEL BARS ARE NOT TO BE OFFILIED, AS THOSE BARS ARE INCLUDED IN THE BAR COUPLER BAILD THE SHOULD THE OWNEL OPPOSITE ON THE OWNEL OF THE SHOULD THE OWNEL OPPOSITE ON THE OWNEL OF THE SHOULD THE OWNEL OPPOSITE ON THE OWNEL OF THE OWNEL OPPOSITE ON THE OWNEL OF THE OWNEL OPPOSITE ON THE OWNEL OPPOSITE OWNEL OPPOSITE OWNEL OPPOSITE OWNEL OF THE OWNEL OPPOSITE OWNEL OF THE OWNEL OPPOSITE OWNEL OPPOSITE OWNEL OPPOSITE OWNEL OF THE OWNEL OPPOSITE OWNEL OF THE OWNEL OPPOSITE OWNEL OPPOSITE OWNEL OWNELOW OWNEL OWNEL





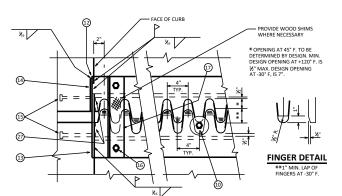
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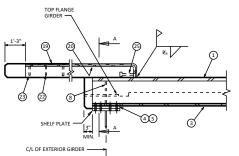


**DETAIL AT PARAPET** 

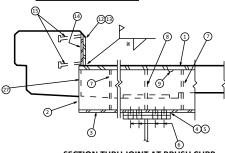




PART PLAN OF FINGER PLATE AT BRUSH CURB



# SECTION THRU SIDEWALK



SECTION THRU JOINT AT BRUSH CURB

MUD PLATES NOT SHOWN

 $\Delta \ \ \ \text{ANGLE 31/2" X 31/2" X 1/36" FIELD DRILL 1/4" DIA. ERECTION BOLT HOLES OR WELD TO STIFFENER OR TOP FLG.$ 

# LEGEND

- 1. FINGER PLATE. SIZE TO BE DETERMINED BY DESIGN.
- 2. WEB PLATE. SIZE TO BE DETERMINED BY DESIGN
- 3. FLANGE PLATE. SIZE TO BE DETERMINED BY DESIGN.
- 4. BEVELED SHIM PLATE ¾" THICK. ½6" DIA. HOLES FOR NO. 6.
- 5. ¾" LAMINATED SHIM WITH SLOTTED OPENINGS
- 6.  $\mbox{\ensuremath{\cancel{\mbox{$\chi$}}}}{}^{\mbox{\tiny "}}$  dia. Erection Bolts. Drill holes in Shelf plate in the field.
- 7. ANCHOR BAR ¾" DIA. AT 1'-0" CENTERS. BEND AS SHOWN.
- 8. STIFFENER BAR ¾" THICK . ¼" FILLET WELD ALL AROUND.
  PLACE AT C/L OF GIRDER AND AT +2'-0" CENTERS BETWEEN GIRDERS.
- 10.  $\chi^u$  dia. Adjusting bolt at approx. 4'-0" centers with two  $\%_6$  " dia. X  $^3\!\!\chi^u$  plate washers. One on each side of finger plate.
- 11. MUD PLATE ¾" THICK
- 12. ¾" PLATE. BEND AS SHOWN
- 13. ¾" PLATE. BEND AS SHOWN.
- 14. ¾" PLATE. BEND AS SHOWN.
- 15.  $\frac{1}{8}$ " DIA. STUDS X 6 $\frac{1}{16}$ " LONG. WELD TO PLATES NO. 13 AND NO. 14.
- 16.  $\frac{1}{4}$ " DIA. BOLT FOR SHIPPING. TACK WELD NUT TO BOTTOM OF PLATE NO. 1.
- 17. 3" DIA. X 3" DIA. X  $\frac{1}{2}$ " + 5'-0" SPACING. SLOTTED HOLE  $\frac{1}{2}$ " X  $2\frac{1}{8}$ " IN ONE END OF ANGLE AS SHOWN. FOR BOLT NO. 16.
- 18. CLOSING PLATE  $\frac{3}{8}$ " CUT AS SHOWN. SEE WELD DETAIL.
- 19. ¾" PLATE. BEND AS SHOWN.
- 20. ¾" PLATE. BEND AS SHOWN
- 21. ¾" PLATE. BEND AS SHOWN
- 22.  $\frac{1}{3}$ " PLATE. WELD ALL AROUND,  $\frac{1}{3}$ " FILLET WELD TO PLATES NO. 18, 19, AND 20.
- 23.  $\frac{1}{2}$ " DIA. STUDS X  $6\frac{1}{2}$ 6" LONG. BEND AFTER WELD.
- 24.  $\frac{1}{4}$ " Dia. Bolt with Sq. nut. Grease for easy removal.  $\frac{1}{4}$ " x  $1\frac{1}{4}$ " slotted hole in Pl. no. 19. Long dimension of hole parallel to C/L of Roadway. Tack weld nut to plate no. 20 + 2'-0" SPA.
- 25.  $\frac{1}{8}$ " DIA. STUDS X  $6\frac{1}{16}$ " LONG. WELD TO PLATE NO. 20.
- 26. FLANGE PLATE. SAME THICKNESS AS PLATE NO. 3 AND SAME WIDTH AS SHELF PLATE. SHOP BUTT WELD TO PLATE NO. 3.
- 27. 3/2" CLOSING PLATE. WELD TO PLATES NO. 1 AND NO. 2.

# **NOTES**

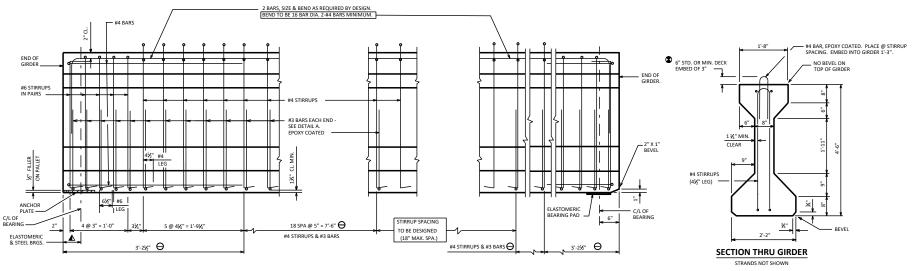
REMOVE ANGLE NO. 17 AND ADJUSTING BOLT NO. 10 AFTER VERTICAL AND HORIZONTAL ALIGNMENT IS SECURE IN FIELD. FILL HOLES WITH HOT POURED JOINT SEALER.

IN SOME CASES THE GIRDER FLANGES AND WEB PLATES DO NOT HAVE TO BE CUT TO ACCOMMODATE THE FINGER JOINT SECTION, THE SLAB DEPTH MAY BE UTILIZED EFFECTIVELY.

> FINGER TYPE EXPANSION JOINT - PLATE GIRDER



APPROVED: Laura Shadewald



SUPPORT WITH STEEL OR ELASTOMERIC BRGS.

# SIDE VIEW OF GIRDER

# SUPPORT WITH " FLASTOMERIC BRG. PA

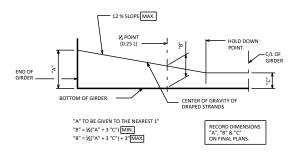
# ½ " ELASTOMERIC BRG. PAD

MA BAR, EPOXY COATED, PLACE @
STIRRUPS SPACING FOURIED FOR
NON WWF STIRRUPS. EMBED
INTO GIRDER 1'-3".

AREA OF HORIZ. WIRE
SHALL BE 2\* 40% of
VERT. WIRE AREA
(ASTM A1064)

HORIZ. WIRES SHALL
BE LOCATED IN TOP
AND BOTT. FLANGES
AND NOT IN THE
WEB.

CLEARANCE
11/4" MIN.,
2" MAX.,
2" MAX.



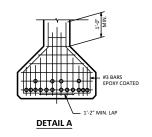
# LOCATION OF DRAPED STRANDS

# 3'-O" #4 BAR AT TOP OF GIRDER #4 BAR AT BOTTOM OF GIRDER

**PLAN VIEW** 

# SECTION THRU GIRDER

SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS ASTM A1064 (FY = 70 KSI)



# DESIGNER NOTES

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 54-INCH."

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI. MAXIMUM RELEASE STRENGTH IS 6800 PSI. USE 0.5" DIA. OR 0.6" DIA. STRANDS FOR ALL PATTERNS AS REQUIRED. THE MAX. NUMBER OF DRAPED O.5" DIA. STRANDS IS 12 AND THE MAX. NUMBER FOR 0.6" DIA. STRANDS IS 10.

REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 4.1 A AND THE SPAN LENGTHS SHOWN IN TABLE 40.7-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

O DETAIL TYPICAL AT EACH END

THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDION FILE CAMBER MUILTPIER OF 1-A. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH, PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND 2½" CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR ½" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

# NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FIRSH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER, FOR GIRDER ENDS EMBEDDED COMMETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER, FOR GIRDER ENDS THAT ARE FIRMALY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED FORDY CONFORMING TO ADASTIO MAZS TYPE III, GRADE 2, CLASS OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLIED AT LEAST 3.

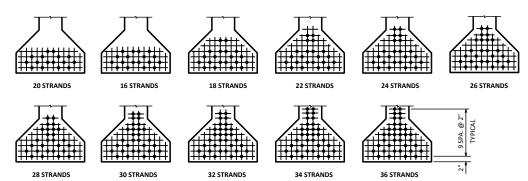
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

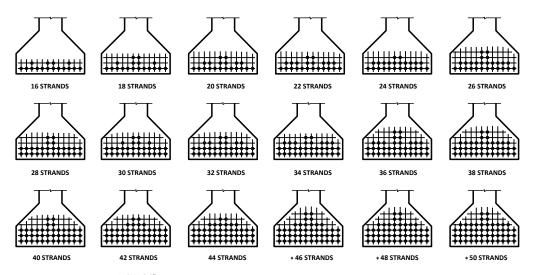
AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE ( DIA.)-7-WIRE LOW RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.





# STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF 0.5" DIA.AND 0.6" DIA. STRANDS

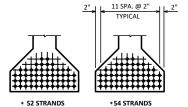


	PRE-TENSION	
54" GIRDER	f's = 270,000 P.S.I.	
A = 789 SQ. IN.	f <sub>s</sub> = 0.75 X 270,000 = 202,500 P.S.I.	
r <sup>2</sup> = 330.46 IN. <sup>2</sup>	FOR LOW RELAXATION STRANDS.	
y <sub>T</sub> = 29.27 IN.	PI PER 0.5" DIA. STRAND = 0.1531 X 202,500 PI PER 0.6" DIA. STRAND = 0.217 X 202,500 =	
y <sub>B</sub> = -24.73 IN.		(5)
I = 260,730 IN. <sup>4</sup>		$f_B (INIT.) = \frac{(4)}{(3)}$
S <sub>T</sub> = 8,908 IN. <sup>3</sup>	$\frac{y_B}{r^2} = \frac{-24.73}{330.46} = -0.07484 \text{ IN./IN.}^2$	(K/SQ. IN.)

 $S_B = -10,543 \text{ IN.}^3$ WT. = 822 #/FT.

(COMPRESSION IS POSITIVE)

N	(1)	(2)	(3)	(4)	(4)	(5)	(5)
			$P(INIT.) = A_S f_S$	$P(INIT.) = A_S f_S$	f <sub>R</sub> (INIT.)=(4)/(3)	f <sub>R</sub> (INIT.)=(4)/(3)	
NO.	es	(1+ -376 )	( A/(2) )	0.5" DIA. STRANDS	0.6" DIA. STRANDS	0.5" DIA. STRANDS	0.6" DIA. STRAND
STRANDS	(INCHES)		( SQ. IN.)	(KIPS)	(KIPS)	(K/SQ. IN.)	(K/SQ. IN.)
	1	STA	NDARD I	PATTERNS FOR U	NDRAPED STRAN	NDS	
16	-20.23	2.514	313.84	496	703	1.580	2.240
18	-19.84	2.485	317.51	558	791	1.757	2491
20	-19.13	2.432	324.42	620	879	1.911	2.709
22	-18.37	2.375	332.21	682	967	2.053	2.911
24	-17.55	2.313	341.12	744	1055	2.181	3.093
26	-17.18	2.286	345.14	806	1143	2.335	3.312
28	-17.02	2.274	346.97	868	1230	2.502	3,545
30	-16.33	2.222	355.09	930	1318	2.619	3.712
32	-16.23	2.215	356.21	992	1406	2.785	3.947
34	-15.54	2.163	364.77	1054	1494	2.889	4.096
36	-15.50	2.160	365.28	1116	1582	3.055	4.331
16	-22.23	2.664	296.17	496	DRAPED STRAN	1.675	2.374
18	-21.84 -21.73	2.634	299.54	558	791 879	1.863 2.064	2.641 2.926
20	-21.73	2.626 2.619	300.46 301.26	620 682	967	2.264	3.210
24	-21.57	2.614	301.26	744	1055	2.465	3.495
26	-21.37	2.586	305.10	806	1143	2.642	3.746
28	-21.16	2.584	305.34	868	1230	2.843	4.028
30	-20.99	2.571	306.88	930	1318	3.031	4.295
32	-20.85	2.560	308.20	992	1406	3.219	4.562
34	-20.73	2.551	309.29	1054	1494	3.408	4.830
36	-20.39	2.526	312.35	1116	1582	3.573	5.065
38	-20.31	2.520	313.10	1178	1670	3.762	5.334
40	-20.23	2.514	313.84	1240	1758	3.951	5.602
42	-20.06	2.501	315.47	1302	1846	4.127	5.852
44	-19.91	2.490	316.87	1364	1933	4.305	6.100
46	-19.60	2.467	319.82	1426	2333	4,459	
48	-19.48	2.458	320.99	1488		4,636	
50	-19.37	2.450	322.04	1550		4.813	
52	-19.19	2.436	323.89	1612		4.977	
	_	2.424	325.50	1674	i	5.143	

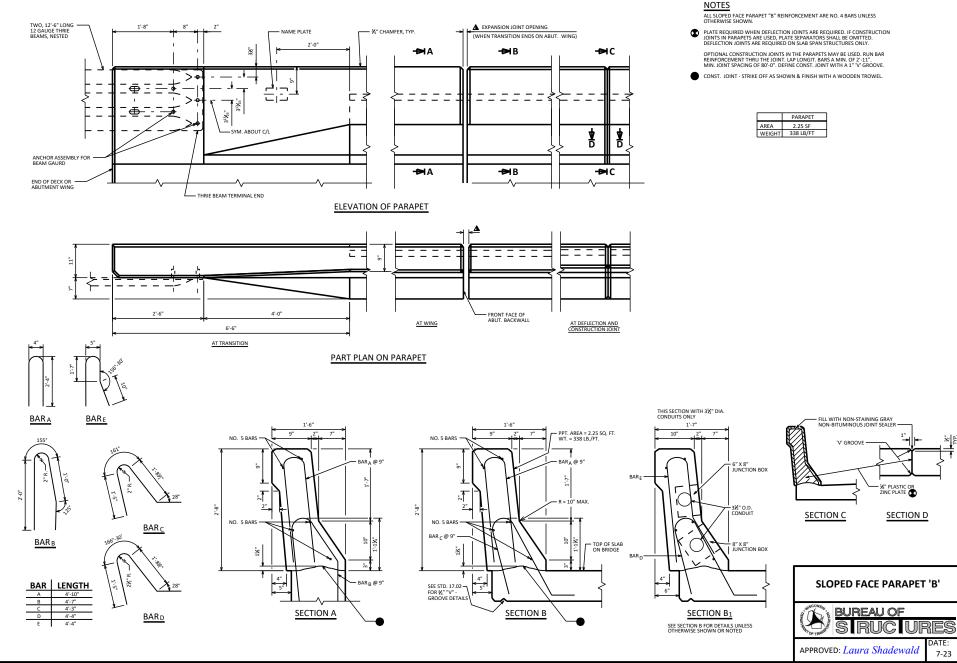


ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.5" DIA. AND 0.6" DIA. STRANDS

\* 0.5" DIA. STRANDS ONLY

**54" PRETENSIONED GIRDER DESIGN DATA** 





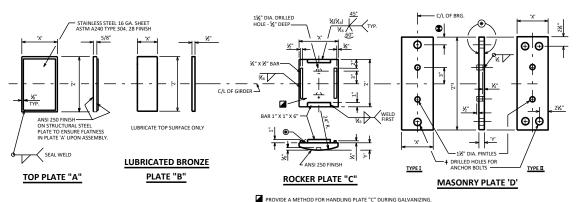


PLATE "A"

PLATE "B"

PLATE "D"

LOCATE ANCHOR BOUTS AS INDICATED FOR MASONRY PLATE "D". FOR SIZE. LENGTH, AND NUMBER SEE ANCHOR BOLT NOTE BELOW.

# EXPANSION BEARING ASSEMBLY

# NOTES

FOR BEARING NOTES, CLEARANCE DIAGRAM, AND WHEN TO BEVEL ROCKER PLATES, SEE STANDARD 27.02.

₱ FINISH THESE SURFACES ANSI 250 IF DIMENSION 'Y'
IS GREATER THAN 2".

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AS REQUIRED BY ASTM DESIGNATION A153, CLASS "C. PLATE "C." & "D" SHALL BE GALVANIZED. FOR UNPAINTED STRUCTURES PLATE "C." & "D" SHALL BE SHOP PAINTED AFTER GALVANIZING. PLATE "A" SHALL BE SHOP PAINTED. USE WELDABLE PRIMER ON PLATE "A".

AT ABUTMENTS WHEN THE "X" DIMENSION OF PLATE "A" EXCEEDS 11" INCREASE STANDARD DISTANCE FROM C/L BRG. TO END OF GIRDER.

ALL MATERIAL INCLUDING SHIMS, BUT EXCLUDING STAINLESS STEEL SHEET, BRONZE PLATE, PINTLES, ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

- ★ WELD SIZE, REFER TO STANDARD 24.2.
- ▲ ADJUST HEIGHT IF TAPERED BEARINGS ARE REQUIRED.

  FABRICATOR MAY INCREASE PLATE "A" OR PLATE "D"
  THICKNESS AS AN ALTERNATE TO SHIMS.
- DIMENSION IS 2" WHEN 1½" DIA. ANCHOR BOLTS ARE USED AND 2½" WHEN 1½" DIA. ANCHOR BOLTS ARE USED.

FOR NEW OR REPLACEMENT STEEL BEARINGS, INCLUDING STEEL BEARINGS USED FOR BRIDGE WIDENINGS, USE TYPE "A-T" AS SHOWN ON STANDARD 27,08. THIS STANDARD IS FOR INFORMATIONAL PURPOSES ONLY.

# 10" BEARING

CAP.	PLA <sup>*</sup>	TE A	PLAT	EΒ		PLATE (	-		PLATE E	)	HEIGHT
KIPS	Х	Z	Х	Z	Х	Υ	Z	Х	Υ	Z	FEET
75	9"	10"	5"	10"	7"	17/16"	1'-01/4"	8"	1½"	1'-8"	.354
105	11"	10"	7"	10"	9"	111/16"	1'-01/4"	8"	1½"	1'-8"	.375
135	1'-1"	10"	9"	10"	11"	1 <sup>1</sup> / <sub>16</sub> "	1'-01/4"	8"	1½"	1'-8"	.396
160	1'-3"	10"	11"	10"	1'-1"	23/8"	1'-01/4"	9"	1½"	1'-8"	.432
190	1'-5"	10"	1'-1"	10"	1'-3"	27∕8"	1'-01/4"	10"	1¾"	1'-8"	.495
220	1'-7"	10"	1'-3"	10"	1'-5"	37∕8"	1'-01/4"	1'-0"	2"	1'-8"	.599
250	1'-9"	10"	1'-5"	10"	1'-7"	3⅓"	1'-01/4"	1'-1"	2⅓"	1'-8"	.630
280	1'-11"	10"	1'-7"	10"	1'-9"	47/s"	1'-01/4"	1'-3"	21/8"	1'-8"	.755
310	2'-1"	10"	1'-9"	10"	1'-11"	47/8"	1'-01/4"	1'-4"	21/8"	1'-8"	.755

# 12" BEARING

CA	P.	PLA <sup>1</sup>	TE A	PLAT	ΈB		PLATE (			PLATE E	)	HEIGHT
KII	PS	Х	Z	Х	Z	Х	Υ	Z	Х	Υ	Z	FEET
9	90	9"	1'-0"	5"	1'-0"	7"	17/16"	1'-21/4"	8"	1½"	1'-10"	.354
12	25	11"	1'-0"	7"	1'-0"	9"	111/16"	1'-21/4"	8"	1½"	1'-10"	.375
16	60	1'-1"	1'-0"	9"	1'-0"	11"	11½"	1'-21/4"	8"	1½"	1'-10"	.396
19	95	1'-3"	1'-0"	11"	1'-0"	1'-1"	23/8"	1'-21/4"	9"	1½"	1'-10"	.432
23	30	1'-5"	1'-0"	1'-1"	1'-0"	1'-3"	27/8"	1'-21/4"	11"	2"	1'-10"	.516
26	55	1'-7"	1'-0"	1'-3"	1'-0"	1'-5"	37/8"	1'-21/4"	1'-1"	2¾"	1'-10"	.630
30	00	1'-9"	1'-0"	1'-5"	1'-0"	1'-7"	31/8"	1'-21/4"	1'-2"	2¾"	1'-10"	.630
33	35	1'-11"	1'-0"	1'-7"	1'-0"	1'-9"	4%"	1'-21/4"	1'-4"	27/8"	1'-10"	.755
37	70	2'-1"	1'-0"	1'-9"	1'-0"	1'-11"	47/8"	1'-21/4"	1'-5"	27∕8"	1'-11"	.755

# 14" BEARING

							_				
CAP.	PLA <sup>1</sup>	TE A	PLAT	EΒ		PLATE (			PLATE E	)	HEIGHT
KIPS	Х	Z	Х	Z	Х	Υ	Z	Х	Υ	Z	FEET
105	9"	1'-2"	5"	1'-2"	7"	17/16"	1'-41/4"	8"	1½"	2'-0"	.354
145	11"	1'-2"	7"	1'-2"	9"	111/16"	1'-41/4"	8"	1½"	2'-0"	.375
185	1'-1"	1'-2"	9"	1'-2"	11"	115/16"	1'-41/4"	8"	1½"	2'-0"	.396
225	1'-3"	1'-2"	11"	1'-2"	1'-1"	23/8"	1'-41/4"	10"	1¾"	2'-0"	.453
270	1'-5"	1'-2"	1'-1"	1'-2"	1'-3"	27/8"	1'-41/4"	1'-0"	2"	2'-0"	.516
310	1'-7"	1'-2"	1'-3"	1'-2"	1'-5"	3%"	1'-41/4"	1'-1"	2¾"	2'-0"	.630
350	1'-9"	1'-2"	1'-5"	1'-2"	1'-7"	31/8"	1'-41/4"	1'-3"	2%"	2'-1"	.672
390	1'-11"	1'-2"	1'-7"	1'-2"	1'-9"	4%"	1'-41/4"	1'-4"	2⅓"	2'-1"	.755
435	2'-1"	1'-2"	1'-9"	1'-2"	1'-11"	47∕8"	1'-4¼"	1'-6"	3%"	2'-1"	.838

# 16" BEARING

CAP.	PLA	TE A	PLAT	EΒ		PLATE (			PLATE E	)	HEIGHT
KIPS	Х	Z	Х	Z	Х	Υ	Z	Х	Υ	Z	FEET
120	9"	1'-4"	5"	1'-4"	7"	17/16"	1'-61/4"	8"	1½"	2'-2"	.354
165	11"	1'-4"	7"	1'-4"	9"	11½"	1'-61/4"	8"	1½"	2'-2"	.375
215	1'-1"	1'-4"	9"	1'-4"	11"	1 <sup>1</sup> 7/ <sub>16</sub> "	1'-61/4"	9"	1½"	2'-2"	.396
260	1'-3"	1'-4"	11"	1'-4"	1'-1"	2⅓"	1'-61/4"	11"	2"	2'-2"	.474
310	1'-5"	1'-4"	1'-1"	1'-4"	1'-3"	2⅓"	1'-61/4"	1'-0"	2"	2'-2"	.516
355	1'-7"	1'-4"	1'-3"	1'-4"	1'-5"	37/8"	1'-61/4"	1'-2"	23/8"	2'-3"	.630
400	1'-9"	1'-4"	1'-5"	1'-4"	1'-7"	31/8"	1'-61/4"	1'-3"	2⅓"	2'-3"	.672
450	1'-11"	1'-4"	1'-7"	1'-4"	1'-9"	47∕8"	1'-61/4"	1'-5"	27/8"	2'-3"	.755
500	2'-1"	1'-4"	1'-9"	1'-4"	1'-11"	47/8"	1'-61/4"	1'-7"	3⅓"	2'-3"	.838

# 18" BEARING

CAP.	PLA*	TE A	PLAT	EΒ		PLATE (	2		PLATE D	)	HEIGHT	ı
KIPS	х	Z	Х	Z	Х	Υ	Z	Х	Υ	Z	FEET	
135	9"	1'-6"	5"	1'-6"	7"	17/16"	1'-81/4"	8"	1½"	2'-4"	.354	
185	11"	1'-6"	7"	1'-6"	9"	111/16"	1'-81/4"	8"	1½"	2'-4"	.375	
240	1'-1"	1'-6"	9"	1'-6"	11"	1 <sup>15</sup> / <sub>16</sub> "	1'-81/4"	9"	1½"	2'-4"	.396	
295	1'-3"	1'-6"	11"	1'-6"	1'-1"	2¾"	1'-81/4"	11"	2"	2'-4"	.474	l
350	1'-5"	1'-6"	1'-1"	1'-6"	1'-3"	27∕8"	1'-81/4"	1'-1"	2¾"	2'-5"	.547	
400	1'-7"	1'-6"	1'-3"	1'-6"	1'-5"	3½"	1'-81/4"	1'-2"	23/8"	2'-5"	.630	
455	1'-9"	1'-6"	1'-5"	1'-6"	1'-7"	37∕8"	1'-81/4"	1'-4"	27/8"	2'-5"	.672	
505	1'-11"	1'-6"	1'-7"	1'-6"	1'-9"	4%"	1'-81/4"	1'-6"	3%"	2'-5"	.838	l
560	2'-1"	1'-6"	1'-9"	1'-6"	1'-11"	47∕8"	1'-81/4"	1'-8"	31/8"	2'-5"	.838	

# 20" BEARING

CAP.	PLA"	TE A	PLAT	EВ		PLATE (	C		PLATE [	)	HEIGHT
KIPS	Х	Z	Х	Z	х	Υ	Z	х	Υ	Z	FEET
150	9"	1'-8"	5"	1'-8"	7"	17/16"	1'-101/4"	8"	1½"	2'-6"	.354
210	11"	1'-8"	7"	1'-8"	9"	111/16"	1'-101/4"	8"	1½"	2'-6"	.375
270	1'-1"	1'-8"	9"	1'-8"	11"	1 <sup>15</sup> / <sub>16</sub> "	1'-101/4"	10"	1¾"	2'-6"	.417
325	1'-3"	1'-8"	11"	1'-8"	1'-1"	2¾"	1'-101/4"	11"	2"	2'-6"	.474
385	1'-5"	1'-8"	1'-1"	1'-8"	1'-3"	2⅓"	1'-101/4"	1'-1"	2¾"	2'-7"	.547
445	1'-7"	1'-8"	1'-3"	1'-8"	1'-5"	37/8"	1'-101/4"	1'-3"	27/8"	2'-7"	.672
505	1'-9"	1'-8"	1'-5"	1'-8"	1'-7"	3⅓"	1'-101/4"	1'-5"	2⅓"	2'-7"	.672
565	1'-11"	1'-8"	1'-7"	1'-8"	1'-9"	47/8"	1'-101/4"	1'-7"	3%"	2'-7"	.838
625	2'-1"	1'-8"	1'-9"	1'-8"	1'-11"	4⅓"	1'-101/4"	1'-9"	37/8"	2'-7"	.838

# **ANCHOR BOLT NOTES:**

FOR SPAN LENGTHS UP TO 100'-0", USE A TYPE I MASONRY PLATE "D" WITH (2) 1½" DIA. X 1'-5" LONG ANCHOR BOLTS.

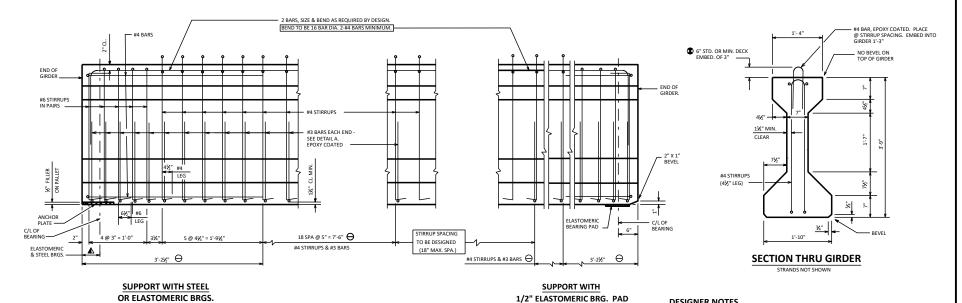
FOR SPAN LENGTHS FROM 100'-0" TO 150'-0", USE A TYPE I MASONRY PLATE "D" WITH (2)  $1\frac{1}{2}$ " DIA. X 1'-10" LONG ANCHOR BOLTS.

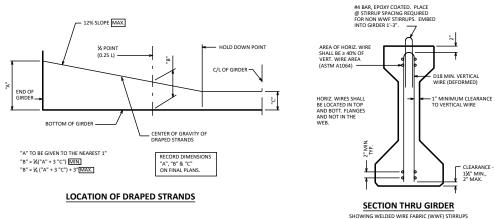
FOR SPAN LENGTHS GREATER THAN 150'-0", USE A TYPE II MASONRY PLATE "D" WITH (4)  $1\frac{1}{2}$ " DIA. X 1'-10" LONG ANCHOR BOLTS.

♦ DRILLED HOLES FOR ANCHOR BOLTS IN MASONRY PLATE "D" SHALL HAVE A DIAMETER ¾" LARGER THAN ANCHOR BOLT. EXPANSION BEARING DETAILS TYPE 'A' - STEEL GIRDERS

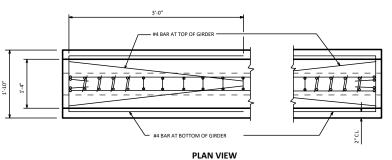


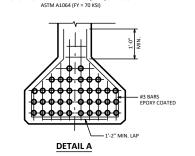
APPROVED: Laura Shadewald





SIDE VIEW OF GIRDER





#### **DESIGNER NOTES**

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 45-INCH."

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI. MAXIMUM RELEASE STRENGTH IS 6800 PSI. USE 0.5" OR 0.6" DIA. STRANDS FOR THE DRAPED PATTERN AS REQUIRED. THE MAX. NUMBER OF DRAPED 0.5" DIA. STRANDS IS 1.0 AND THE MAX. NUMBER FOR 0.6" DIA. STRANDS IS 8. FOR THE STRAIGHT PATTERN USE ONLY 0.6" DIA. STRANDS.

REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 40.15 AND THE STAN LENGTHS SHOWN IN TABLE 40.7-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

O DETAIL TYPICAL AT EACH END

THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER MULTIPLIER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH. PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND 2½" CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR ±¾" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

#### NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SUFFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III. GRADE 2. CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

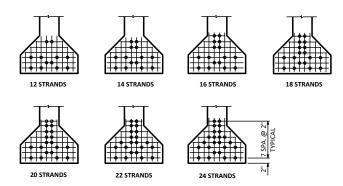
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

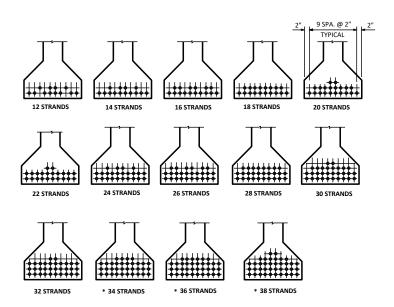
PRESTRESSING STRANDS SHALL BE ( DIA.)-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF

**45" PRESTRESSED GIRDER DETAILS** 

APPROVED: Laura Shadewald



# STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF 0.6" DIA. STRANDS



WT. = 583 #/FT.

(COMPRESSION IS POSITIVE)

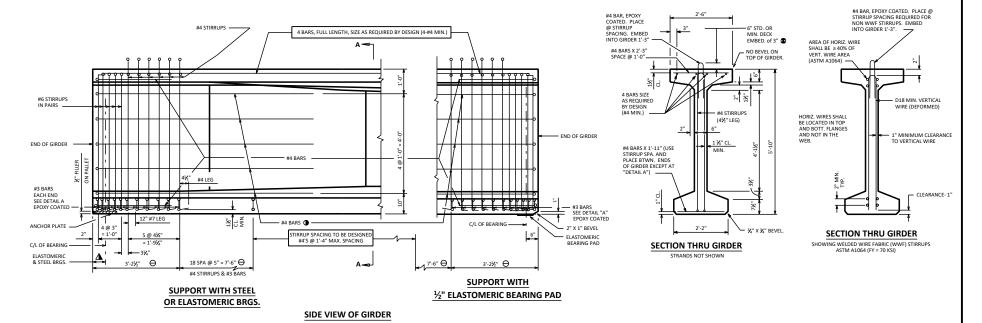
N NO.	(1) e <sub>s</sub>	$(2)$ $(1 + \frac{e_S y_B}{r^2})$	(3) (A/(2))	(4) P(INIT.) = A <sub>S</sub> f <sub>S</sub> 0.5" DIA. STRANDS	(4) P(INIT.) = A <sub>S</sub> f <sub>S</sub> 0.6" DIA. STRANDS	(5) f <sub>B</sub> (INIT.)=(4)/(3) 0.5" DIA. STRANDS	(5) f <sub>B</sub> (INIT.)=(4)/(3) 0.6" DIA. STRANDS				
STRANDS	(INCHES)		(SQ. IN.)	(KIPS)	(KIPS)	(K/SQ.IN.)	(K/SQ.IN.)				
		STA	NDARD PATTERN	S FOR UNDRAPED	STRANDS						
12	-14.94	2.352	238.10		527		2.213				
14	-14.27	2.292	244.33		615		2.517				
16	-13.27	2.201	254.43		703		2.763				
18	-13.15	2.190	255.71		791		3.093				
20	-12.27	2.111	265.28		879		3.313				
22	-12.27	2.111	265.28		967		3.645				
24	-12.10	2.095	267.30		1055		3.947				
	STANDARD PATTERNS FOR DRAPED STRANDS										
12	-17.60	2.593	215.97	372	527	1.722	2.440				
14	-17.70	2.602	215.22	434	615	2.017	2.858				
16	-17.52	2.586	216.55	496	703	2.290	3.246				
18	-17.38	2.573	217.64	558	791	2.564	3.634				
20	-17.07	2.545	220.04	620	879	2.818	3.995				
22	-17.01	2.540	220.47	682	967	3.093	4.386				
24	-16.77	2.518	222.40	744	1055	3.345	4.744				
26	-16.58	2.501	223.91	806	1143	3.600	5.105				
28	-16.41	2.486	225.26	868	1230	3.853	5.460				
30	-16.13	2.460	227.64	930	1318	4.085	5.790				
32	-16.02	2.450	228.57	992	1406	4.340	6.151				
34	-15.80	2.430	230.45	1054		4.574					
36	-15.60	2.412	232.17	1116		4.807					
38	-15.32	2.387	234.60	1178		5.021					

ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.5" DIA. AND 0.6" DIA. STRANDS

\* 0.5" DIA. STRANDS ONLY

45" PRESTRESSED GIRDER DESIGN DATA





**DESIGNER NOTES** 

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 70-INCH."

GIRDER LENGTHS IN EXCESS OF 140 FEET MAY BE CONTROLLED BY TRANSPORTATION LIMITATIONS AND REQUIRE APPROVAL BY THE PRESTRESS GIRDER MANUFACTURERS AND CONCURRANCE BY THE

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI. MAXIMUM RELEASE

REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED

NOT THE STANDARD STANDARD END SELTION OF THE GISTORE IS BASED ON THE STANDARD 40.20 AND THE SPAN LENGTHS SHOWN IN TABLE 40.7-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

(INCREASE THE SIZE OF THESE BARS IF REQUIRED BY AASHTO LRFD 5.8.3.5 THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER

MULTIPLIER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR

EACH 1/3 OF THE GIRDER LENGTH. PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND  $2 \cline{k}$  " CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR  $\pm \cline{k}$  " VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

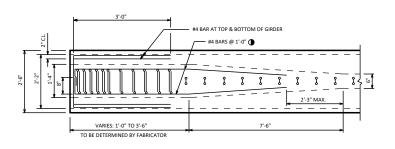
STRENGTH IS 6800 PSI. USE 0.5" OR 0.6" DIA. STRANDS FOR ALL PATTERNS AS REQUIRED. USE ONLY ONE STRAND SIZE IN EACH PATTERN. THE MAX. NUMBER OF DRAPED 0.6" DIA. STRANDS IS 8.

SHOW ONLY ONE STRAND SIZE ON THE PLANS

STRUCTURES DEVELOPMENT SECTION.

FROM THE BUREAU OF STRUCTURES.

O DETAIL TYPICAL AT EACH END



PLAN VIEW ⊖

# - 12% SLOPE MAX. ¥ POINT HOLD DOWN POINT C/L OF GIRDER END OF GIRDER BOTTOM OF GIRDER CENTER OF GRAVITY OF "A" TO BE GIVEN TO THE NEAREST 1" RECORD DIMENSION ON FINAL PLANS. LOCATION OF DRAPED STRANDS

SECTION A-A

# **EPOXY** COATED **DETAIL A**

# **NOTES**

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANCE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

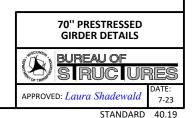
STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH MON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III. GRADE 2. CLASS B OR C. THE FPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

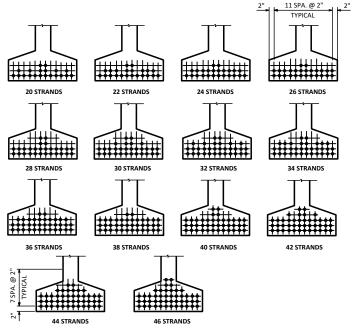
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

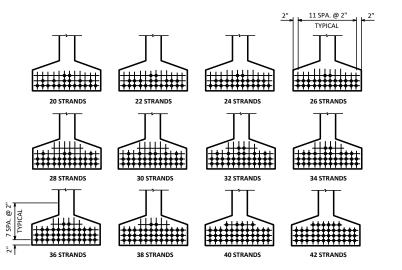
AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE ( DIA.)-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.





ARRANGEMENT AT C/L SPAN FOR GIRDERS WITH DRAPED 0.5" DIA. STRANDS



ARRANGEMENT AT C/L SPAN FOR GIRDERS WITH DRAPED 0.6" DIA. STRANDS

#### (COMPRESSION IS NEGATIVE)

N	(1)	(2)	(3)	(4)	(5)
NO. STRANDS	e <sub>s</sub> 0.5" DIA. STRANDS (INCHES)	$(1 + \frac{e_S y_B}{r^2})$ 0.5" DIA. STRANDS	(A/(2)) 0.5" DIA. STRANDS (SQ.IN.)	P(INIT.) = A <sub>S</sub> f <sub>S</sub> 0.5" DIA. STRANDS (KIPS)	f <sub>B</sub> (INIT.) = (4)/(3) 0.5" DIA. STRANDS (K/SQ.IN)

# STANDARD PATTERNS - 0.5" DIA. DRAPED STRANDS

20	-31.62	2.659	291.090	620	2.130
22	-31.53	2.655	291.530	682	2.339
24	-31.45	2.650	292.080	744	2.547
26	-31.39	2.647	292.410	806	2.756
28	-31.05	2.629	294.410	868	2.948
30	-30.89	2.621	295.310	930	3.149
32	-30.75	2.614	296.100	992	3.350
34	-30.62	2.607	296.890	1054	3.550
36	-30.51	2.601	297.580	1116	3.750
38	-30.41	2.596	298.150	1178	3.951
40	-30.12	2.581	299.880	1240	4.135
42	-29.95	2.572	300.930	1302	4.327
44	-29.80	2.564	301.870	1364	4.519
46	-29.49	2.548	303.770	1426	4.694

(1)

0.6" DIA.

STRANDS

-31.62

-31.39

-31.19

-31.02

-30.74

-30.62

-30.41

-30.22

NO

STRANDS

22

24

26

28

32

34

36

(2)

 $(1 + \frac{e_S y_B}{r^2})$ 

0.6" DIA.

STRANDS

2.659

2.655

2.650

2.647

2.637

2.628

2.614

2 607

2.601

2.596

2.586

2.577

(3)

0.6" DIA.

STRANDS

(SQ.IN.)

291.090

292.410

293.520

296.100

296.890

297.580

298.150

299.300

STANDARD PATTERNS - 0.6" DIA. DRAPED STRANDS

(4)

 $P(INIT.) = A_S f_S$ 

0.6" DIA.

STRANDS

879

1143

1230

1318

1406

1494

1582

1758

1846

# 70" GIRDER

A = 774 SQ. IN.

 $r^2 = 659.70 \text{ IN.}^2$ 

 $y_T = 35.38 \text{ IN}.$ 

y<sub>B</sub> = -34.62 IN.

I = 510,613 IN.4

 $S_T = 14,430 \text{ IN.}^3$ 

 $S_B = -14,750 \text{ IN.}^3$ 

WT. = 0.806 KIPS/FT. +

6.6 KIPS FOR BOTH END BLOCKS

# (COMPRESSION IS NEGATIVE)

(5)

 $f_B(INIT.) = (4)/(3)$ 

0.6" DIA.

STRANDS

(K/SQ.IN)

3.020

3.612

3.909

4.191

4.475

4.748

5.032

5.316

5.601

5.874

PRE-TENSION f's = 270,000 P.S.I.

f<sub>S</sub> = 0.75 X 270,000 = 202,500 P.S.I. FOR LOW RELAXATION STRANDS

PI PER 0.5" DIA. STRAND = 0.1531 X 202,500 = <u>31.00 KIPS</u>

PI PER 0.6" DIA. STRAND = 0.217 X 202,500 = 43.94 KIPS

 $\frac{y_B}{r^2} = \frac{-34.62}{659.70} = -0.05248 \text{ IN./IN.}^2$ 

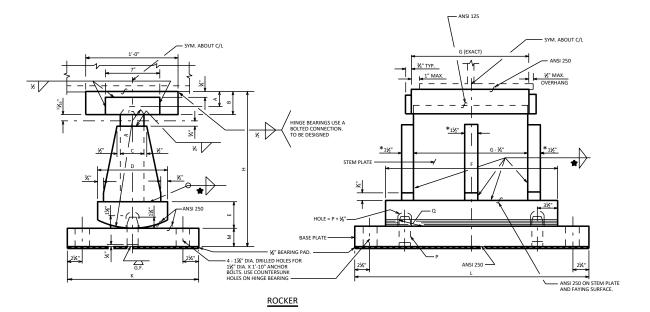
70" PRESTRESSED **GIRDER DESIGN DATA** 



APPROVED: Laura Shadewald

7-16

STANDARD 40.20



# 400 K ≤ REACTION < 1000 K. USE %" WELD. 1000 K ≤ REACTION ≤ 1500 K. USE ¾" WELD. \* FOR REACTION ≥ 1000 KIPS USE 2" STIFFENERS.

# TABLE OF DIMENSIONS

											G VAI	.UES											,	PIN'	TLF
REACTION (KIPS)	Α	В	С	D	E	G=1	L'-7"	G=1	l'-9"	G=1	'-11"	G=2	2'-1"	G=	2'-3"	G=2	2'-5"	н	K	м	R				
(KIF3)						F	L	F	L	F	L	F	L	F	L	F	L					STEM	PLATE	P DIA.	Q
400-499	115/16"	215/16"	3"	1'-2"	27/8"	2'-0"	2'-11"	2'-2"	2'-11"	2'-4"	3'-0"	2'-6"	3'-2"	_	_	_	_	1'-7½"	1'-6"	27/8"	1'-1"	111/16"	145/64"	2"	31/2"
500-599	115/16"	215/16"	3"	1'-2"	27/8"	2'-1"	3'-4"	2'-2"	3'-4"	2'-4"	3'-4"	2'-6"	3'-4"	_	_	_	_	1'-8½"	1'-7"	27/8"	1'-2"	111/16"	141/64"	2"	31∕2"
600-699	115/16"	215/16"	3"	1'-2"	27/8"	_	_	2'-3"	3'-8"	2'-4"	3'-8"	2'-6"	3'-8"	2'-8"	3'-8"	_	_	1'-9½"	1'-8"	27/8"	1'-3"	111/16"	141/64"	2"	3½"
700-799	23/16"	37/16"	3½"	1'-4"	3¾"	_	_	_	_	2'-6"	3'-10"	2'-6"	3'-10"	2'-8"	3'-10"	2'-10"	3'-10"	1'-11½"	1'-10"	3¾"	1'-4"	115/16"	161/64"	2"	3½"
800-899	23/16"	37/16"	31/2,	1'-4"	3¾"	_	_	_	_	2'-7"	3'-11"	2'-7"	3'-11"	2'-8"	3'-11"	2'-10"	3'-11"	2'-0½"	2'-0"	3¾"	1'-5"	115/16"	161/64"	2"	3⅓"
900-999	23/16"	37/16"	3½"	1'-4"	3¾"	_	_	_	_	2'-11"	4'-0"	2'-11"	4'-0"	2'-11"	4'-0"	2'-11"	4'-0"	2'-11/2"	2'-2"	3¾"	1'-6"	115/16"	161/64"	2"	31∕2,
1000-1099	27/16"	315/16"	4"	1'-6"	31/8	_	_	_	_	_	_	3'-1"	4'-1"	3'-1"	4'-1"	3'-1"	4'-1"	2'-3⅓"	2'-4"	37/8"	1'-7"	2¾₁6"	213/64"	2½"	3¾"
1100-1199	27/16"	315/ <sub>16</sub> "	4"	1'-6"	3⅓"	_	_	_	_	_	_	3'-3"	4'-2"	3'-3"	4'-2"	3'-3"	4'-2"	2'-41/2"	2'-6"	37/8"	1'-8"	2¾6"	213/64"	2½"	3¾"
1200-1299	27/16"	315/16"	4"	1'-6"	31/8	_	_	_	_	_	_	_	_	3'-5"	4'-4"	3'-5"	4'-4"	2'-5½"	2'-7"	37/8"	1'-9"	2¾6"	213/64"	2½"	3¾"
1300-1399	27/16"	315/16"	4"	1'-6"	31/8"	_	_	_	_	_	_	_	_	3'-7"	4'-7"	3'-7"	4'-7"	2'-6½"	2'-8"	37/8"	1'-10"	23/16"	213/64"	2½"	3¾"
1400-1500	27/16"	315/16"	4"	1'-6"	31/8"	_	_	_	_	_	_	_	_	3'-9"	4'-9"	3'-9"	4'-9"	2'-7½"	2'-9"	37/8"	1'-11"	23/16"	213/64"	2½"	3¾"
						G=1	'-2"			G=:	1'-3"			G=:	L'-4"										
0-300	115/16"	215/16"	3"	1-0"	2¾"	1'-7"	2'-3"			1'-8"	2'-4"			1'-9"	2'-5"			1'-5"	1'-4"	2¾"	11"	11½"	145/64"	2"	3⅓"

# NOTES

FABRICATOR MAY INCREASE 'BASE PLATE' THICKNESS AS AN ALTERNATE TO SHIMS.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS. ON WELDED BEARINGS, FINAL MACHINING CAN BE PERFORMED BEFORE WELDING IS COMPLETED.

ALL MATERIAL IN TYPE "B" ROCKER BEARINGS, INCLUDING SHIMS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES EXPANSION B. . . "

ALL MATERIALS FOR BEARINGS INCLUDING SHIMS BUT EXCLUDING PINTLES, ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION TYPE A709 GRADE 50W STEEL.

PINTLES SHALL CONFORM TO ASTM SPECIFICATION TYPE A449 
STEEL. PINTLES SHALL BE MACHINED TO A DRIVING FIT.

ALL ANCHOR BOLTS, NUTS, AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION TYPE A709 GRADE 28 <u>MESTEEL ANCHOR BOLTS SHALL</u> BE THERADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HER NUT FER BOLT, PROJECT ANCHOR BOLTS." "PLATE THICKNESS + 2½". ABOU'E TOP OF CONCRETE MASONRY, CHAMFER ANCHOR BOLTS PRIOR TO THERADING.

RADIAL SURFACES ON ROCKER SHALL BE MACHINE FINISHED AFTER WELDING

ALL SURFACES MARKED """ SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS. THE CONTACT AREA OF BOTTOM SURFACE OF THE GIRDER FLANGE SHALL BE MACHINE FINISHED.

ANCHOR BOLT EDGE DISTANCE ALONG "L" MAY BE INCREASED FROM MINIMUM SHOWN WHEN A COMMON GRID DETAIL IS DESIRED FOR SEVERAL BEARINGS.

FOR UNPAINTED STRUCTURES THE UPPER 6" OF ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AS REQUIRED BY ASTM DESIGNATION A153, CLASS C OR B633.

USE AASHTO LRFD SERVICE I LOADS FOR BEARING SELECTION. CONSIDER ONLY DEAD LOAD AND HL-93 LIVE LOADS INCLUDING 33% DYNAMIC LOAD ALLOWANCE: THE BEARINGS ON THIS TANDARD WERE DESIGNED USING THE STANDARD SPECIFICATION.

# ROCKER SETTING DATA

	_							
TEMPERATURE TIME OF SETTING - *F	(+) VERTICAL							
S	PIER	PIER	PIER	PIER				
120								
100								
80								
60								
40								
20								
0								
-20								

ROCKER BEARING SHALL BE SET VERTICAL AT 45° F.

ROCKER BEARING SHALL BE USED WITH A MINIMUM FRICTION VALUE OF 2% AND A MAXIMUM FRICTION VALUE OF 4%.

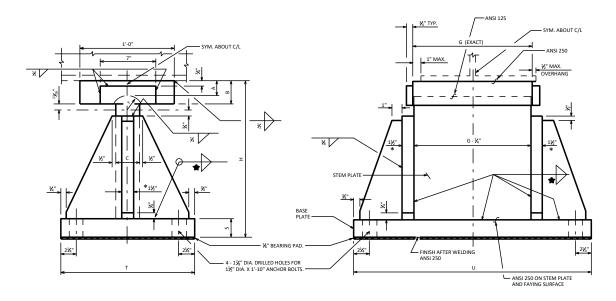
MAXIMUM MOVEMENT FROM 45° F = (D - 1")/2 BUT ACTUAL MOVEMENT NOT TO EXCEED R/3.

OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ROCKER BEARING TYPE 'B'
- STEEL GIRDERS



APPROVED: Laura Shadewald



# FIXED SHOE

**★** 400 K ≤ REACTION < 1000 K, USE ¾" WELD. 1000 K ≤ REACTION ≤ 1500 K, USE ¾" WELD. \* FOR REACTIONS ≥ 1000 KIPS USE 2" STIFFENERS.

# TABLE OF DIMENSIONS

						G VA	LUES					r		
REACTION (KIPS)	A	В	С	G=1'-7"	G=1'-9"	G=1'-11"	G=2'-1"	G=2'-3"	G=2'-5"	н			s	т
				U	U	U	U	U	U		STEM	PLATE		
400-499	115/16"	215/16"	3"	2'-8"	2'-8"	2'-10"	3'-0"	_	_	1'-6"	111/16"	145/64"	2¾"	1'-4"
500-599	115/16"	2 <sup>15</sup> / <sub>16</sub> "	3"	3'-0"	3'-0"	3'-0"	3'-0"	_	_	1'-7"	1 <sup>1</sup> / <sub>16</sub> "	145/64"	2⅓"	1'-5"
600-699	115/16"	215/16"	3"	—	3'-3"	3'-3"	3'-3"	3'-3"	l —	1'-9"	111/16"	145/64"	23/8"	1'-6"
700-799	23/16"	37/16"	3½"	_	_	3'-6"	3'-6"	3'-6"	3'-6"	1'-10"	1 <sup>15</sup> / <sub>16</sub> "	161/64"	27/8"	1'-7"
800-899	2¾6"	37/16"	3⅓"	_	_	3'-9"	3'-9"	3'-9"	3'-9"	2'-0"	115/16"	1 <sup>6</sup> 1⁄64"	21/8"	1'-8"
900-999	2¾,"	37/16"	3½"	_	_	3'-10"	3'-10"	3'-10"	3'-10"	2'-1"	115/16"	161/64"	27/8"	1'-10
1000-1099	27/16"	315/16"	4"	_	_	_	4'-0"	4'-0"	4'-0"	2'-3"	23/16"	213/64"	3¾"	1'-11
1100-1199	27/16"	315/16"	4"	I —	_	_	4'-2"	4'-2"	4'-2"	2'-4"	23/16"	213/64"	3¾"	2'-0"
1200-1299	27/16"	315/16"	4"	_	_	_		4'-4"	4'-4"	2'-5"	23/16"	213/64"	3¾"	2'-1"
1300-1399	27/16"	315/16"	4"	_	_	_	_	4'-6"	4'-6"	2'-6"	2³ <b>/</b> 16"	213/64"	3¾"	2'-2"
1400-1500	27/16"	315/16"	4"	_	_	_	_	4'-8"	4'-8"	2'-7"	23/16"	213/64"	3¾"	2'-3"
														+

# NOTES

FABRICATOR MAY INCREASE 'BASE PLATE' THICKNESS AS AN ALTERNATE TO SHIMS.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS, ON WELDED BEARINGS. FINAL MACHINING CAN BE PERFORMED BEFORE WELDING IS COMPLETED.

ALL MATERIAL FOR BEARINGS INCLUDING SHIMS BUT EXCLUDING ANCHOR BOLTS, NUTS, AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION TYPE A709 GRADE 50W STEEL.

ALL ANCHOR BOLTS, MUTS, AND WASHERS SHALL CONFORM TO ASTM SPECIFICATION TYPE ATOW GRADE 26 @STEEL ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. PROJECT ANCHOR BOLTS "FLATE THICKNESS." + 2X". "ABOVE TOP OF CONCRETE MASONRY, CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

AFTER WELDING SHOE ASSEMBLY, FINISH BOTTOM OF BASE PLATE TO A FLAT SURFACE.

ALL SURFACES MARKED "  $\mathcal F^{\rm o}$  shall be machine finished by an automatic process. The contact area of bottom surface of the girder flange shall be machine finished.

ANCHOR BOLT DISTANCES ALONG "T" OR "U" MAY BE INCREASED FROM MINIMUM SHOWN WHEN A COMMON GRID DETAIL IS DESIRED FOR SEVERAL BEARINGS.

FOR UNPAINTED STRUCTURES THE UPPER 6" OF THE ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AS REQUIRED BY ASTM DESIGNATION A153, CLASS C OR B633.

ALL MATERIALS IN TYPE "B" FIXED SHOE BEARINGS, INCLUDING SHIMS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES FIXED B-\_-".

OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

USE AASHTO LRFD SERVICE I LOADS FOR BEARING SELECTION. CONSIDER ONLY DEAD LOAD AND HL-93 LIVE LOADS INCLUDING 33% DYNAMIC LOAD ALLOWANCE. THE BEARINGS ON THIS STANDARD WERE DESIGNED USING THE STANDARD SPECIFICATION.

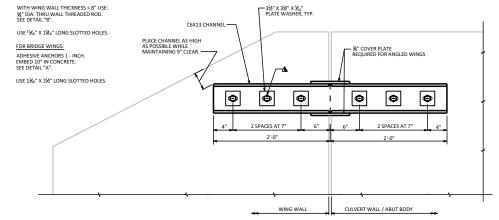
> TYPE 'B' - STEEL GIRDERS FIXED SHOE

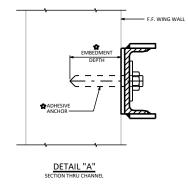


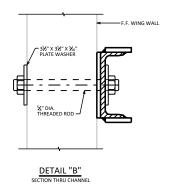
APPROVED: Laura Shadewald



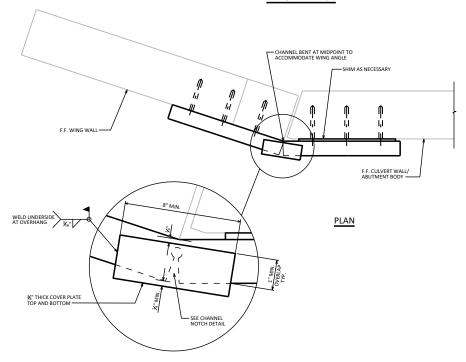
WITH WING WALL THICKNESS ≥ 8" USE: ADHESIVE ANCHORS ¾ - INCH. EMBED 5" IN CONCRETE. SEE DETAIL "A".

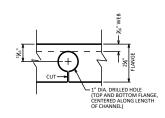






# WING ELEVATION





CHANNEL NOTCH DETAIL

FOR USE WITH ANGLED WINGS ONLY

# **NOTES**

WING STRAPPING DETAIL FOR THE PURPOSE OF MITIGATING INWARD WING TIPPING, AS AN ALTERNATIVE TO THE PREFERRED METHOD OF WING REPLACEMENT.

BID ITEM SHALL BE "STRAPPING B-XX-XXX" WHICH INCLUDES ALL ITEMS SHOWN.

WISDOT REGIONAL BRIDGE MAINTENANCE ENGINEER TO APPROVE USE OF DETAIL PRIOR TO INSTALLATION.

ALL PROVIDED STEEL MATERIAL SHALL CONFORM TO ASTM A36.

ALL STRUCTURAL STEEL SHOWN SHALL BE GALVANIZED. THREADED RODS, MASONRY ANCHORS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C.

CUTTING AND DRILLING OF CHANNEL SHALL BE DONE IN FABRICATION SHOP, PRIOR TO GALVANIZING.

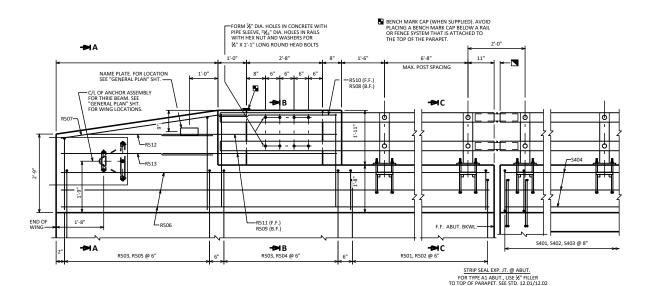
IF WELDING COVER PLATE IN FIELD, PRIOR TO WELDING, REMOVE GALVANIZING FROM AREA TO BE WELDED. TOUCH UP WITH PAINT ALL AREAS LACKING GALVANIZING WHEN COMPLETE.

CAULK AROUND PERIMETER OF CHANNEL AND FILL PORTION OF HOLE AROUND ANCHOR BOLT AND SHIM WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

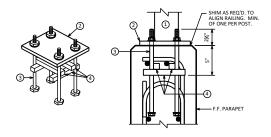
ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.

WING STRAPPING

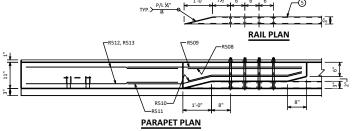




RDWY. OPENING OR 2½" MIN. FOR STRIP SEAL EXP. JOINT & ½" OPENING FOR A1 ABUTMENT

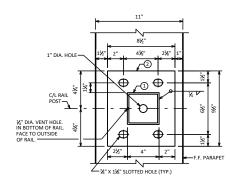


# ANCHOR BOLTS FOR RAIL POSTS



# INSIDE ELEVATION

OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-5". MIN CONSTR. JT. SPACING OF 80'-0". DEFINE CONSTR. JT. WITH A  $\frac{1}{4}$ " "V"-GROOVE.

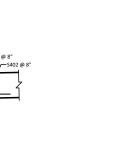




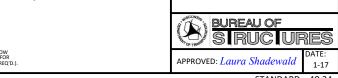
# DESIGNER NOTES

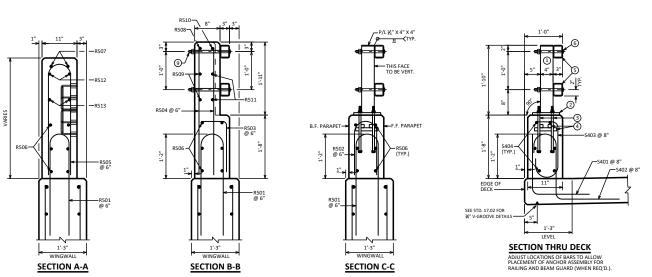
DETAILS LIMITED TO SKEWS < 40°.
SEE STANDARD 40.25 FOR RAILING DETAILS

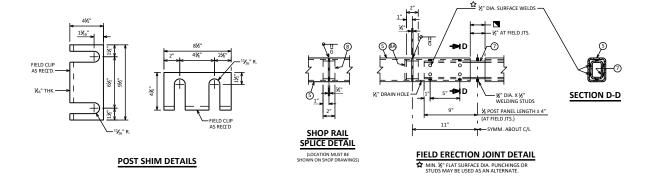
RAILING WEIGHT = 30 LB/FT

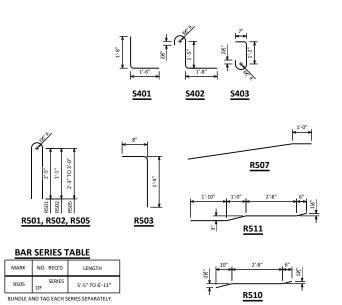


# RAILING TUBULAR TYPE 'PF'









BILI	. 0	FBAR	<u>s</u>			HE FIRST OR FIRST TWO DIGITS OF THE AR MARK SIGNIFIES THE BAR SIZE.
BAR MARK	Ó	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S401	Х		3'-0"	Х		PARAPET VERT.
S402	Х		4'-1"	Х		PARAPET VERT.
S403	Х		2'-9"	Х		PARAPET VERT.
S404	Х					PARAPET HORIZ.
R501	Х		5'-9"	х		PARAPET VERT.
R502	Х		3'-1"	х		PARAPET VERT.
R503	Х		1'-11"	Х		PARAPET VERT.
R504	Х		3'-4"			PARAPET VERT.
R505	Х		6'-2"	Х	<b>V</b>	PARAPET VERT.
R506	Х					PARAPET HORIZ.
R507	Х			Х		PARAPET HORIZ.
R508	Х		4'-0"			PARAPET HORIZ.
R509	Х		5'-8"			PARAPET HORIZ.
R510	Х		4'-0"	Х		PARAPET HORIZ.
R511	Х		6'-0"	Х		PARAPET HORIZ.
R512	Х					PARAPET HORIZ.
R513	Х					PARAPET HORIZ.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

#### NOTES

BID ITEM SHALL BE "RAILING TUBULAR TYPE PF B-\_-\_", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN, AND PAINTING.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

NO. 2, NO. 7 AND NO. 8 SHALL CONFORM TO ASTM A709 GRADE 36. STRUCTURAL TUBING, NO. 1 AND NO. 5, SHALL CONFORM TO ASTM A500 GRADE B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET POSTS NORMAL TO GRADE.

CUT BOTTOM OF POST TO MAKE POST VERTICAL IN TRANSVERSE DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT.

FILL BOLT SLOT OPENINGS IN SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

ALL JOINTS IN CONCRETE PARAPET ARE TO BE VERTICAL.

AFTER FABRICATION, ALL MATERIAL, EXCEPT ANCHORAGE NO. 3 & 4 & SHIMS SHALL BE PAINTED WITH A THREE COAT ZINC-RICH FPOXY SYSTEM PER WISDOT STANDARD SPECIFICATION, SECTION 512, PEOXY SYSTEM. SHIMS SHALL BE GIVEN ONE COAT OF ZINC RICH PRIMER PAINT. THE FINISH COLOR SHALL BE AMS STD. COLOR NO. , . .

¼" DIA. VENT HOLES TO BE LOCATED AT LOW END OF RAILS.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

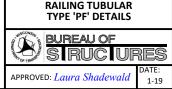
SEE STD. 30.07 FOR BEAM GUARD ANCHOR ASSEMBLY DETAILS.

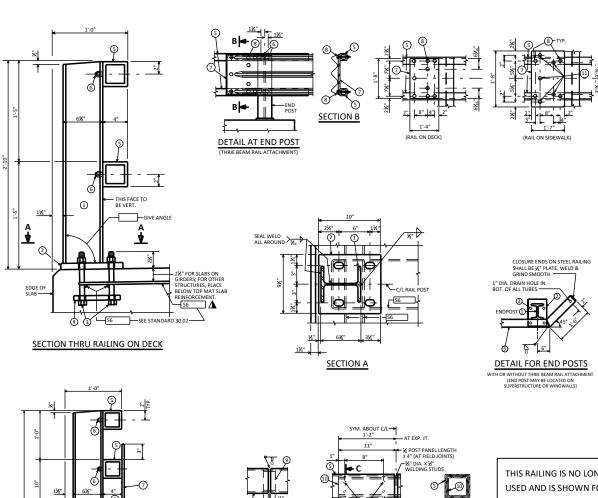
THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 2 (TL-2).

■ RDWY. OPENING OR 2½" MIN. FOR STRIP SEAL EXP. JOINT & ½" OPENING FOR A1 ABUTMENT.

# LEGEND

- TS 4 X 4 X 0.25 X 1'-9½" STRUCTURAL TUBING WITH ½",6" DIA. HOLES FOR BOLT NO. 6. PLACE POSTS VERTICAL IN TRANSVERSE DIRECTION. WELD TO NO. 2. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE ¾" X 8½" X 9½" WITH ¾" X 1½" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- 3 %" DIA. X 1'-1" LONG ASTM A325 HEX BOLTS (GALVANIZED) WITH A325 NUT AND WASHER. 4 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. EMBED A MIN. OF 10". CHAMFER TOP OF BOLTS BEFORE THREADING.
- 4 BAR ¾" SQ. X 7" LONG. WELD TO ANCHOR BOLTS NO. 3 (GALVANIZED).
- $\begin{tabular}{ll} \begin{tabular}{ll} \beg$
- ⑥ ¾" DIA. X 9" LONG ROUND HEAD BOLTS, ASTM A307, WITH HEX NUT AND
  WASHERS AND LOCK WASHER. (1 REQ'D. AT EACH RAIL TO POST LOCATION.)
- → RECTANGULAR SLEEVE FABRICATED FROM ¾" PLATES. 1'-6" LONG.
- (8) RECTANGULAR SLEEVE FABRICATED FROM ½," PLATES. PROVIDE "SLIDING FIT" WITH MIN. OUT TO OUT DIMENSION OF 3<sup>13</sup>/<sub>22</sub>," X 2<sup>13</sup>/<sub>23</sub>.".
- RECTANGULAR SLEEVE FABRICATED FROM ½" PLATES. PROVIDE "SLIDING FIT" WITH
   MIN. OUT TO OUT DIMENSION OF 3<sup>1</sup>½." X 2<sup>1</sup>½." WITH ½." PLATE AT ONE END
   WELDED ALL AROUND TO BLOCK WATER.





THIS RAILING IS NO LONGER
USED AND IS SHOWN FOR
INFORMATIONAL PURPOSES
ONLY:

#### LEGEND

- ① W6 X 25 WITH 1½" DIA. HOLES ON EACH SIDE OF POST FOR STUD NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY (OR SIDEWALK, AS APPLICABLE). PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1" X 9½" X 10" WITH 1½6" X 1½" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- 3 A325 ½" DIA. HEX BOLTS (GALVANIZED) WITH A325 NUT & WASHER.

  14" LONG AT END POSTS AND AT POSTS ON CONCRETE SLAB
  SUPERSTRUCTURES WHERE HE SLAB THICKNESS IS > 15".

  50" E" LONG AT ALL OTHER LOCATIONS. 4 REQ.P. PER POST. THREAD
  35" E" LONG AT LAL OTHER LOCATIONS. 4 REQ.P. PER POST. THREAD
  31" FREADING. NORMAL TO PLATE NO. 2. CHAMFER TO O'O EDUITS BEFORE
  THE PAIDING.
- $\begin{tabular}{ll} \begin{tabular}{ll} \beg$
- (5) TS 4 X 4 X 0.25 STRUCTURAL TUBING, CONFORMING TO ASTM DESIGNATION A501 OR A500 GRADE B. ATTACH TO NO. 1 WITH STUDS NO. 6.
- $\mbox{\fontfamily{16}}\mbox{\fontfamily{16$
- PLATE ½" X 1'-4" (1'-7" ON SDWK.) X 1'-8". BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5.
- 9 SQUARE SLEEVE FABRICATED FROM  $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT" WITH A MINIMUM OUT TO OUT DIMENSION OF  $3^{13}\!\!/_{2}$ ".
- (1) TS 3 X 3 X 0.25 X (2'-4" AT EXPANSION JOINTS) & (1'-10" AT FIELD JOINTS) LONG, PROVIDE ½" DIA, SURFACE WELDS ON ALL SIDES AS SHOWN, GRIND WELDS TO FIT FREE INTO I.D. OF NO. 5, PROVIDE ½" DIA, X',4" WELDING STUDS ON TOP AND BOTTOM SURFACES AT CENTERLINE.

# NOTES

BID ITEM SHALL BE "RAILING TUBULAR TYPE F B-\_-\_", WHICH INCLUDES ALL ITEMS SHOWN.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

FOR RAILING NOT TO BE PAINTED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL NO. 4 SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

FOR RAILING TO BE PAINTED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL NO. 3 & 4, SHALL BE PAINTED WITH A THREE-COAT ZINC RICH EPOXY SYSTEM. PRIOR TO PAINTING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 11 NEAR WHITE BLAST CLEANING BY SSPC SPECIFICATIONS.

ALL MATERIALS USED IN FABRICATION SHALL BE MADE FROM MATERIALS CONFORMING TO ASTM A709 GRADE 36 UNLESS NOTED OTHERWISE.

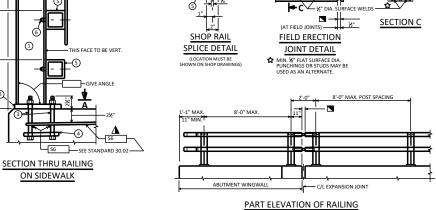
FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

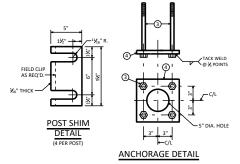
STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.

PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.

FOR 2'-10" RAILING ON DECK:

RAILING WEIGHT = 37 LB/LF (BASED ON 8'-0" POST SPACING.





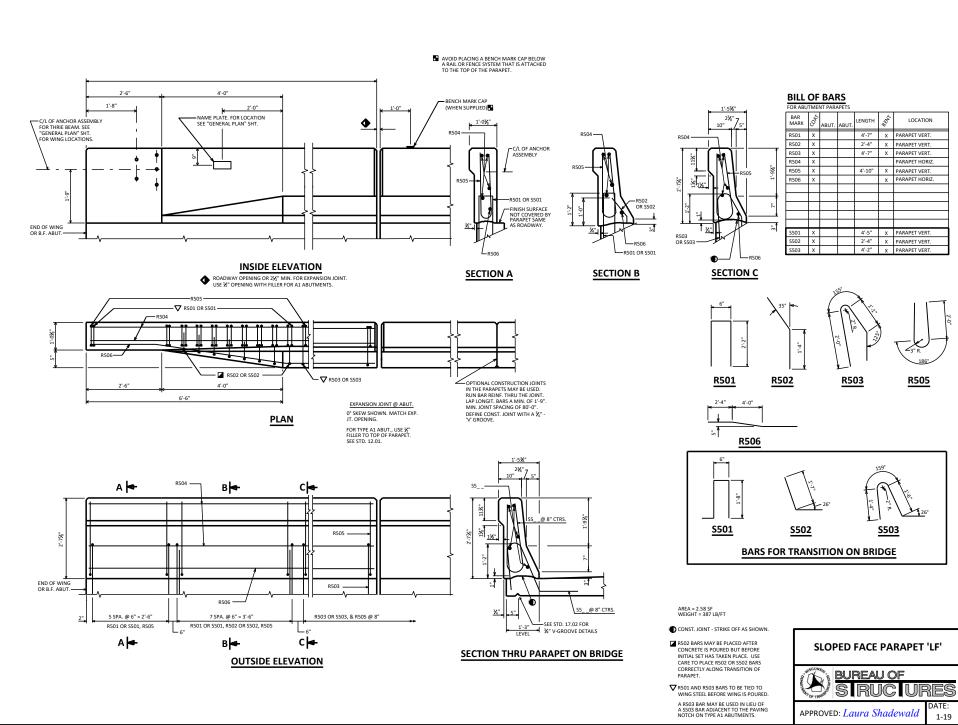
NRDWY. OPENING OR 2½" MIN. FOR STRIP SEAL EXP. JOINT & ½" OPENING FOR A1 ABUTMENTS.

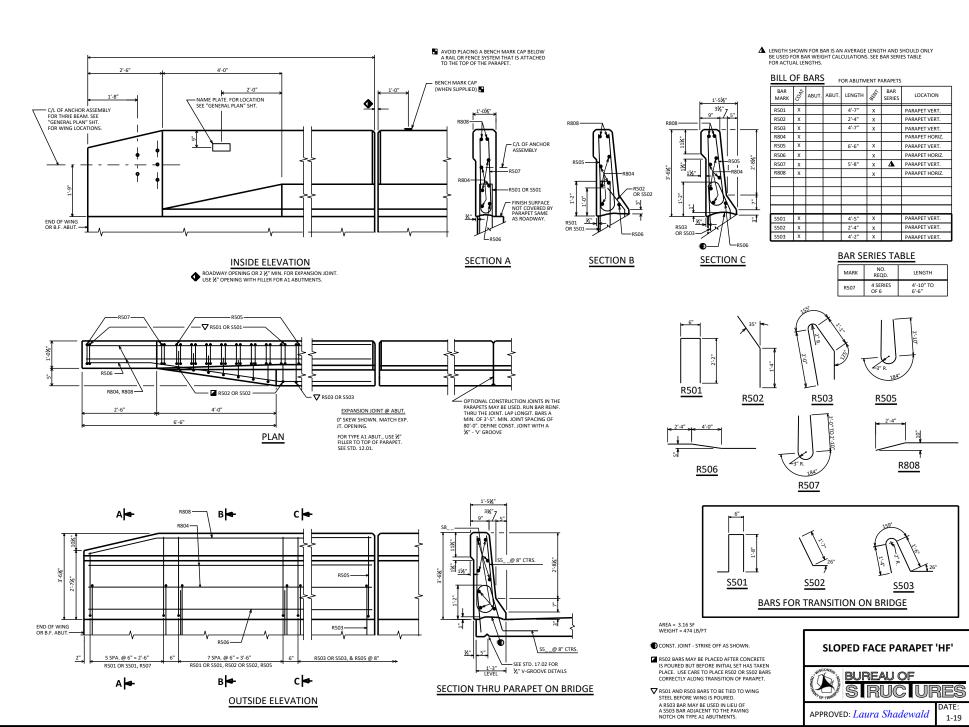
ILE TO TOP MAT OF STEEL.

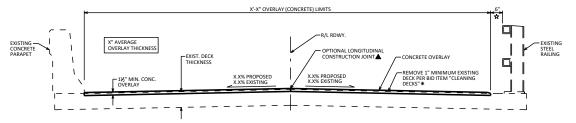




APPROVED: Laura Shadewald

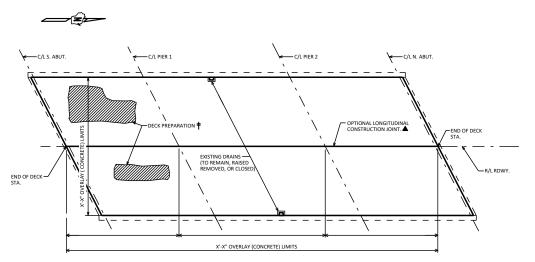






# **CROSS SECTION THRU ROADWAY**

LOOKING NORTH



# SURVEY TYPE: SURVEY COMPLETED DATE: \_ /\_ /\_\_\_

# PLAN TOP OF DECK SHOWN

# **TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
502.3200	PROTECTIVE SURFACE TREATMENT	SY	
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0500	CLEANING DECKS	SY	
509.2000	FULL-DEPTH DECK REPAIR	SY	
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	
	POSSIBLE ADDITIONAL BID ITEMS		
502.3210	PIGMENTED SURFACE SEALER	SY	
509.0505.S	CLEANING DECKS TO REAPPLY CONCRETE MASONRY OVERLAY	SY	
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE)	SY	
514.0900	ADJUSTING FLOOR DRAINS	EACH	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

# **DESIGN DATA**

LIVE LOAD:

INVENTORY RATING: HS-\_ OPERATING RATING: HS-\_ WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) =\_\_\_ KIPS

AATERIAI PROPERTIE

CONCRETE MASONRY OVERLAY DECKS f'c = 4,000 P.S.I.

# NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY.

SEAL OVERLAY CONSTRUCTION JOINTS ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".

THE AVERAGE OVERLAY THICKNESS IS BASED ON THE MINIMUM OVERLAY THICKNESS PLUS ½-INCH TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIRS AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF  $1\frac{1}{2}$ " PLACED ABOVE THE DECK SUBFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS S: 2" (OR AS GWEND ON THE PLANS), IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN  $\frac{1}{2}$ ", CONTACT THE STRUCTURES DESIGN SECTION.

DRAINS REMOVED OR CLOSED IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

#### DESIGNER NOTES

PLAN VIEW APPLICABLE TO ALL OVERLAY METHODS AND DECK REPAIRS WITHOUT OVERLAYS.

FOR CROSS SECTIONS NOT IN SUPERELEVATION TRANSITIONS, THE PREFERRED MINIMUM SLOPE IS 2%.

PROVIDE AN AVERAGE OVERLAY THICKNESS ON THE PLANS. THE AVERAGE OVERLAY THICKNESS IS THE MINIMUM ON VERLAY THICKNESS INS. THE AVERAGE OVERLAY THICKNESS USEFACE. CHANGES IN CROSS-SLOPE INCREASE THE AVERAGE OVERLAY THICKNESS. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS.

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.

DO NOT INCLUDE BID ITEM "SAWING PAVEMENT DECK PREPARATION AREAS" FOR DECK PREPARATION.

- REMOVAL DE 1" DE EXISTING DECK UNDER BID ITEM "CLEANING DECKS" IS NOT INTENDED FOR PREVIOUSLY.
  OVERLAID DECKS EXISTING CONCRETE COVER (1" MIN.) SHALL BE MAINTAINED AND CONSIDERED WHEN
  DETERMINING CONCRETE REMOVALS. INCLIDE THE BID ITEM "CLEANING DECKS TO REAPPLY CONCRETE
  MASORNY OVERLA" "WHEN REMOVING EXISTING OVERLA".
- PROVIDE (IF AVAILABLE) THE MOST CURRENT DECK CONDITION ASSESSMENT SURVEY ON PLANS. INCLUDE
   SURVEY TIPE AND DATE COMPLETED. THERMOGRAPHY DATA CAN BE FOUND IN HISS WITHIN BENERAL
   INVENTORY/FILE/INSPECTION/DATE/INSPECTION SPECIAL REPORT. DECK CONDITION ASSESSMENT SURVEY
   DATE SCAM BE FOUND WITHIN INSPECTION/HISTORY UNDER THE "DEVAL" ACTIVITY TYPE.

JOINT REPAIR AREAS SHOULD NOT BE INCLUDED IN DECK REPAIR AREAS OR OVERLAY QUANTITIES. SEE

INCLUDE THE BID ITEM "ADJUSTING FLOOR DRAINS" WHEN DRAINS ARE TO BE RAISED.

- ★ RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO REINFORCING STEEL.
- ▲ OVERLAY LIMIT SHOULD BE OFFSET FROM EXISTING OPEN STEEL RAILING FOR IMPROVED ACCESS FOR DECK REMOVAL AND OVERLAY PLACEMENT. OVERLAY LIMITS FOR PREVIOUSLY OVERLAID DECKS SHALL BE BASED ON THE EXISTING OVERLAY LIMITS.

OPTIONAL CONSTRUCTION JOINTS SHALL BE LOCATED AT CROWN POINTS AND OTHER GRADE BREAK LOCATIONS. COORDINATE STAGING TO AVOID GRADE BREAKS WITHIN A GIVEN STAGE, WHICH WILL REQUIRE SEPARATE OVERLAY POURS.



# REHABILITATION **OVERLAY**

**PREVENTATIVE OVERLAY** 

# X'-X" - OVERLAY (POLYMER) LIMITS R/L RDWY. 1 OVERLAY - POLYMER OVERLAY X.X% X.X%

# **CROSS SECTION THRU ROADWAY**

# **TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0310.5	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
509.2000	FULL-DEPTH DECK REPAIR	SY	
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
509.5100.S	POLYMER OVERLAY	SY	
	POSSIBLE BID ITEM		
SPV.0035	RAPID SET DECK REPAIR	CY	
SPV.0180	HIGH FRICTION SURFACE TREATMENT POLYMER OVERLAY	SY	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

# **DESIGN DATA**

INVENTORY RATING: HS-\_ OPERATING RATING: HS-WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = \_ \_ KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY - DECK PATCHING f'c = 4,000 P.S.I.

# **NOTES**

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAIR".

DECK REPAIRS SHALL BE FILLED PRIOR TO OVERLAY PLACEMENT. DECK REPAIRS USING A PORTLAND CEMENT BASED CONCRETE REQUIRES A MINIMUM CURE TIME OF 28 DAYS PRIOR TO OVERLAY PLACEMENT.

SHOT BLASTING, DECK SURFACE PREPARATIONS, AND TRANSITIONAL AREAS ARE INCLUDED IN THE BID ITEM "POLYMER OVERLAY".

# **DESIGNER NOTES**

DECK REPAIRS LISING A PORTLAND CEMENT BASED CONCRETE REQUIRES A MINIMUM CLIRETIME OF DECN REPRING OWER A FOLLOWING BASED CONTROL REPRINCED IN STREET WHISTONIA CORE TIME OF 22 DAYS PRIOR OVERLAY PLACEMENT. WHEN DEEMED ABSOLUTELY NECESSARY (BY REGION AND BOS DESIGN STAFF) "RAPID SET DECK REPAIR" MAY BE USED IN LIEU OF "CONCRETE MASONRY DECK REPAIR" TO SHORTEN TIME REQUIRED FOR PLACING OVERLAY.

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.

POLYMER OVERLAYS AND TRANSITIONAL AREAS ARE NOT RECOMMENDED ON CONCRETE APPROACHES.

PROVIDE OVERLAY TRANSITIONAL AREA DETAILS AND IDENTIFY LOCATIONS ON THE PLANS.

WHEN DEEMED NECESSARY (BY REGION AND AGREED UPON BY BOS) "HIGH FRICTION SURFACE TREATMENT POLYMER OVERLAY". SEE BRIDGE MANUAL SECTION 40.5.1.1 FOR ADDITIONAL GUIDANCE.

# X'-X" - OVERLAY (POLYMER) LIMITS - R/I RDWY -EXIST. DECK THICKNESS OPTIONAL LONGITUDINAL CONSTRUCTION JOINT POLYMER OVERLAY CVERLAY **CROSS SECTION THRU ROADWAY**

	TOTAL E	STIMATED QUANTITIES		
	BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
	509.5100.S	POLYMER OVERLAY	SY	
		POSSIBLE BID ITEM		
☆	SPV.0180	HIGH FRICTION SURFACE TREATMENT POLYMER OVERLAY	SY	

# **DESIGN DATA**

LIVE LOAD: DESIGN LOADING: HL-93 INVENTORY RATING FACTOR: RF=1.\_\_
OPERATING RATING FACTOR: RF=1.\_\_
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) =\_\_\_ KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

# NOTES

DRAWINGS SHALL NOT BE SCALED

SHOT BLASTING, DECK SURFACE PREPARATIONS, AND TRANSITIONAL AREAS ARE INCLUDED IN THE BID ITEM "POLYMER OVERLAY".

# **DESIGNER NOTES**

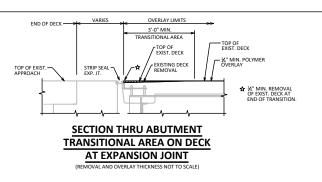
PREVENTATIVE OVERLAY INTENDED FOR USE ON DECKS WITH A MINIMUM AGE OF 28 DAYS AND A MAXIMUM AGE OF 2 YEARS. AN ADDITIONAL CONTRACT MAY BE REQUIRED FOR APPLYING THE OVERLAY DUE TO SCHEDULE AND DECK AGE CONSIDERATIONS.

WHEN BID ITEM "POLYMER OVERLAY" IS USED RATING SHOULD INCLUDE THE 5 PSF OVERLAY.

POLYMER OVERLAYS AND TRANSITIONAL AREAS ARE NOT RECOMMENDED ON CONCRETE APPROACHES.

PROVIDE OVERLAY TRANSITIONAL AREA DETAILS AND IDENTIFY LOCATIONS ON THE PLANS.

WHEN DEEMED NECESSARY (BY REGION AND AGREED UPON BY BOS) "HIGH FRICTION SURFACE TREATMENT POLYMER OVERLAY" MAY BE USED IN LIEU OF "POLYMER OVERLAY". SEE BRIDGE MANUAL SECTION 40.5.1.1 FOR ADDITIONAL GUIDANCE.



OVERLAY LIMITS END OF DECK 3'-0" MIN. TRANSITIONAL AREA TOP OF EXIST. DECK TOP OF EXIST. DECK — ¼" MIN. POLYMER OVERLAY EXISTING DECK REMOVAL TOP OF EXIST. APPROACH

**SECTION THRU ABUTMENT** TRANSITIONAL AREA ON DECK AT SEMI-EXPANSION OR FIXED JOINT

NOTE: TRANSITIONAL AREA REQUIRED WHEN APPROACH PAVEMENT HAS BEEN PLACED PRIOR TO OVERLAY PLACEMENT.

#### POLYMER OVERLAY



APPROVED: Laura Shadewald

# CROSS SECTION THRU ROADWAY

# **DESIGNER NOTES**

CONCRETE OVERLAYS ARE THE CURRENT PREFERRED METHOD TO OVERLAY A BRIDGE.

REPAIRED AREAS REQUIRE A MINIMUM CURE TIME OF 7 DAYS BEFORE PLACING OVERLAY. ALTERNATIVES TO CONCRETE DECK PATCHES MAY BE USED TO SHORTEN TIME REQUIRED FOR

PROVIDE AN AVERAGE OVERLAY THICKNESS ON THE PLANS. THIS AVERAGE OVERLAY THICKNESS VALUE IS BASED ON THE THEORETICAL AVERAGE OVERLAY THICKNESS PLUS 'A'" TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS.

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS

OVERLAYS NOT REQUIRING SHEET MEMBRANE WATERPROOFING ARE PREFERRED.

DESIGNER TO CONTACT THE REGIONAL BRIDGE MAINTENANCE ENGINEER TO DETERMINE IF POLYMER MODIFIED ASPHALTIC MATERIAL IS AVAILABLE.

RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO

\* REMOVAL OF 1" OF EXISTING DECK UNDER BID ITEM "CLEANING DECKS" IS NOT INTENDED FOR PREVIOUSLY OVERLAID DECKS. EXISTING CONCRETE COVER (1" MIN.) SHALL BE MAINTAINED AND CONSIDERED WHEN DETERMINING CONCRETE REMOVALS. 1/2" MINIMUM REMOVAL OF EXISTING DECK IS INCLUDED WITHIN "REMOVING (OVERLAY TYPE) DECK OVERLAY (STRUCTURE)" BID ITEMS.

PROVIDE (IF AVAILABLE) THE MOST CURRENT DECK CONDITION ASSESSMENT SURVEY ON PLANS. INCLUDE SURVEY TYPE AND DATE COMPETED. THERMOGRAPHY DATA CAN BE FOUND IN HSIS WITHIN GENERAL INVENTORY/FILE/INSPECTION/DATE/INSPECTION SPECIAL REPORT. DECK CONDITION ASSESSMENT SURVEY DATES CAN BE FOUND WITHIN INSPECTION/HISTORY UNDER THE "DEVAL" ACTIVITY TYPE

# **TOTAL ESTIMATED QUANTITIES**

	BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
	509.0301	PREPARATION DECKS TYPE 1	SY	
	509.0302	PREPARATION DECKS TYPE 2	SY	
	509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
	509.2000	FULL-DEPTH DECK REPAIR	SY	
	509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
	509.3500.S	HMA OVERLAY POLYMER-MODIFIED	TON	
		POSSIBLE ADDITIONAL BID ITEMS		
*	509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE)	SY	
*	509.9010.S	REMOVING ASPHALTIC CONCRETE DECK OVERLAY (STRUCTURE)	SY	
	THIS IS A DARTIA	LIST OF DOSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED		

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

# **DESIGN DATA**

POLYMER MODIFIED **ASPHALTIC OVERLAY** 

LIVE LOAD: INVENTORY RATING: HS. OPERATING RATING: HS

WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) =\_ \_ KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY - DECK PATCHING f'c = 4.000 P.S.I.

# NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER, DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAIR"

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIR AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "HMA OVERLAY POLYMER-MODIFIED"

THE PLAN QUANTITY FOR THE BID ITEM "HMA OVERLAY POLYMER-MODIFIED" IS BASED ON THE AVERAGE

PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 2" PLACED ABOVE THE DECK SURFACE. EXPECTED AVERAGE OVERLAY THICKNESS IS 2½" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

#### X'-X" OVERLAY (ASPHALTIC) LIMITS X" AVERAGE OVERLAY THICKNESS -OPTIONAL LONGITUDINAL EXIST. DECK CONSTRUCTION JOINT. THICKNESS -ASPHALTIC OVERLAY -REMOVE EXISTING X.X% PROPOSED 2" MIN. ASPHALTIC OVERLAY OVERLAY \* **CROSS SECTION THRU ROADWAY**

# DESIGNER NOTES

CONCRETE OVERLAYS ARE THE CURRENT PREFERRED METHOD TO OVERLAY A BRIDGE.

REPAIRS USING CONCRETE REQUIRE A MINIMUM CURE TIME OF 7 DAYS BEFORE PLACING OVERLAY ALTERNATIVES TO CONCRETE DECK PATCHES MAY BE USED TO SHORTEN TIME REQUIRED FOR

PROVIDE AN AVERAGE OVERLAY THICKNESS ON THE PLANS. THIS AVERAGE OVERLAY THICKNESS VALUE IS BASED ON THE THEORETICAL AVERAGE OVERLAY THICKNESS PLUS  $\frac{1}{N}$ " TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE. QUANTITIES ARE BASED ON THE AVERAGE OVERLAY THICKNESS.

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS

OVERLAYS NOT REQUIRING SHEET MEMBRANE WATERPROOFING ARE PREFERRED.

COORDINATE WITH REGION BRIDGE MAINTENANCE AND ROADWAY ENGINEERS FOR THE ASPHALTIC DESIGN

RESTRICTIONS ON REMOVAL ITEMS SHALL BE PLACED ON THE PLANS TO PREVENT DAMAGE TO REINFORCING STEEL.

\*REMOVAL OF 1" OF EXISTING DECK UNDER BID ITEM "CLEANING DECKS" IS NOT INTENDED FOR PREVIOUSLY OVERLAID DECKS. EXISTING CONCRETE COVER (1" MIN.) SHALL BE MAINTAINED AND CONSIDERED WHEN DETERMINING CONCRETE REMOVALS. "X." MINIMUM REMOVAL OF EXISTING DECK IS INCLUDED WITHIN "REMOVING (OVERLAY TYPE) DECK OVERLAY (STRUCTURE)" BID ITEMS.

PROVIDE (IF AVAILABLE) THE MOST CURRENT DECK CONDITION ASSESSMENT SURVEY ON PLANS. INCLUDE SURVEY TYPE AND DATE COMPLETED. THERMOGRAPHY DATA CAN BE FOUND IN HSIS WITHIN GENERAL INVENTORY/FILE/INSPECTION/DATE/INSPECTION SPECIAL REPORT. DECK CONDITION ASSESSMENT SURVEY DATES CAN BE FOUND WITHIN INSPECTION/HISTORY UNDER THE "DEVAL" ACTIVITY TYPE.

# TOTAL ESTIMATED QUANTITIES

	NUMBER	BID ITEMS	UNIT	TOTAL
	455.0605	TACK COAT	GAL	
	460.1XXX	HMA PAVEMENT (INSERT TYPE)	TON	
	509.0301	PREPARATION DECKS TYPE 1	SY	
	509.0302	PREPARATION DECKS TYPE 2	SY	
	509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
	509.2000	FULL-DEPTH DECK REPAIR	SY	
	509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	
		POSSIBLE ADDITIONAL BID ITEMS		
*	509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE)	SY	
*	509.9010.S	REMOVING ASPHALTIC CONCRETE DECK OVERLAY (STRUCTURE)	SY	

THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED

OR REMOVED TO FIT EACH INDIVIDUAL CASE.

# **DESIGN DATA**

LIVE LOAD:

INVENTORY RATING: HS-

OPERATING RATING: HS-WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = \_ \_ KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY - DECK PATCHING f'c = 4,000 P.S.I.

# NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAIR".

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIR AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "HMA PAVEMENT TYPE E-X"

THE PLAN QUANTITY FOR THE BID ITEM "HMA PAVEMENT TYPE E-X" IS BASED ON THE AVERAGE OVERLAY THICKNESS.

PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 2" PLACED ABOVE THE DECK SURFACE. EXPECTED AVERAGE OVERLAY THICKNESS IS 2½" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN ½"

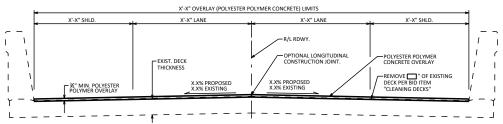
CONTACT THE STRUCTURES DESIGN SECTION.

> POLYMER MODIFIED ASPHALTIC AND ASPHALTIC OVERLAYS

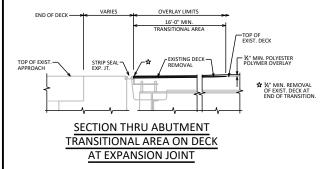
**ASPHALTIC OVERLAY** 

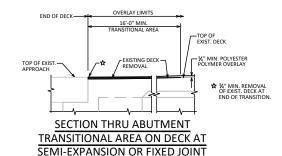


APPROVED: Laura Shadewald



# CROSS SECTION THRU ROADWAY





NOTE: TRANSITIONAL AREA REQUIRED WHEN APPROACH PAVEMENT HAS BEEN PLACED PRIOR TO OVERLAY PLACEMENT.

# **DESIGN DATA**

LIVE LOAD:

INVENTORY RATING: HS-OPERATING RATING: HS-WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = \_ \_ KIPS

# **NOTES**

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

 $\hfill \Box$  -inch of concrete shall be removed from the entire bridge deck under the bid item "cleaning decks".

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER, DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "RAPID SET DECK REPAIR". POLYESTER POLYMER
CONCRETE AND PORTLAND CEMENT BASED CONCRETE PATCHES MAY BE SUBSTITUTED AT NO EXTRA COST, PORTLAND CEMENT BASED CONCRETE PATCHES SHALL BE USED FOR JOINT REPAIRS AND FULL-DEPTH REPAIRS WITH A PLAN AREA LARGER THAN 4 SF, UNLESS APPROVED OTHERWISE BY THE STRUCTURES DESIGN SECTION.

DECK REPAIRS SHALL BE FILLED PRIOR TO OVERLAY PLACEMENT. DECK REPAIRS USING A PORTLAND CEMENT BASED CONCRETE REQUIRES A MINIMUM CURE TIME OF 28 DAYS PRIOR TO OVERLAY PLACEMENT.

SHOT BLASTING, OVERLAY PRIME COAT, DECK SURFACE PREPARATIONS, AND TRANSITIONAL AREAS ARE INCLUDED IN THE BID ITEM "POLYESTER POLYMER CONCRETE OVERLAY"

OVERLAY CONSTRUCTION JOINTS SHALL BE APPROVED BY THE ENGINEER. AVOID PLACING LONGITUDINAL JOINTS NEAR WHEEL PATHS. WHEN REQUIRED. PLACE LONGITUDINAL JOINTS AT LANE LINES OR IN THE MIDDLE OF THE LANE. WHEEL PATHS DURING TEMPORARY TRAFFIC STAGING NEED NOT BE CONSIDERED.

# **DESIGNER NOTES**

USE OF PPC OVERLAYS ARE LIMITED. SEE 40.5 IN THE BRIDGE MANUAL FOR ADDITIONAL GUIDANCE.

PPC OVERLAYS ARE INTENDED TO BE PLACED ON DECKS WITH MINIMAL SURFACE DISTRESS WHERE FULL-DEPTH JOINT REPAIRS, FULL-DEPTH DECK REPAIRS, OR THE NEED TO PARTIALLY REMOVE THE ENTIRE DECK WITH BID ITEM "CLEANING DECKS" IS NOT EXPECTED OR WARRANTED.

PPC OVERLAYS AND TRANSITIONAL AREAS ARE NOT RECOMMENDED ON CONCRETE APPROACHES PLANS SHALL SPECIFY THE MINIMUM TRANSITION TAPER LENGTH. THE PROVIDED TRANSITION LENGTH, AS SHOWN ON THIS SHEET, IS BASED ON A  $\frac{1}{2}$ " OVERLAY THICKNESS. PROVIDE OVERLAY TRANSITIONAL AREA DETAILS AND IDENTIFY LOCATIONS ON THE PLANS. SEE 40.5.6 FOR ADDITIONAL GUIDANCE.

WHEN PARTIAL-DEPTH REMOVAL OF THE ENTIRE EXISTING DECK IS WARRANTED, USE BID ITEM "CLEANING DECKS". PLANS SHALL SPECIFY THE REQUIRED REMOVAL DEPTH

DO NOT PROVIDE A PROFILE GRADE LINE ON THE PLANS.

PROVIDE (IF AVAILABLE) THE MOST CURRENT DECK CONDITION ASSESSMENT SURVEY ON PLANS. INCLUDE SURVEY TYPE AND DATE COMPLETED. THERMOGRAPHY DATA CAN BE FOUND IN HSIS WITHIN GENERAL INVENTORY/FILE/INSPECTION/DATE/INSPECTION SPECIAL REPORT. DECK CONDITION ASSESSMENT SURVEY DATES CAN BE FOUND WITHIN INSPECTION/HISTORY UNDER THE "DEVAL" ACTIVITY TYPE.

# OVERLAY LIMITS END OF DECK REMOVE ¾" OF EXISTING DECK PER BID ITEM TOP OF EXIST. DECK "CLEANING DECKS" -¾" MIN. POLYESTER POLYMER OVERLAY TOP OF EXIST.

#### SECTION THRU ABUTMENT

(WHEN BID ITEM "CLEANING DECKS" IS USED. TRANSITIONAL AREA NOT REQUIRED.)

# TOTAL ESTIMATED QUANTITIES

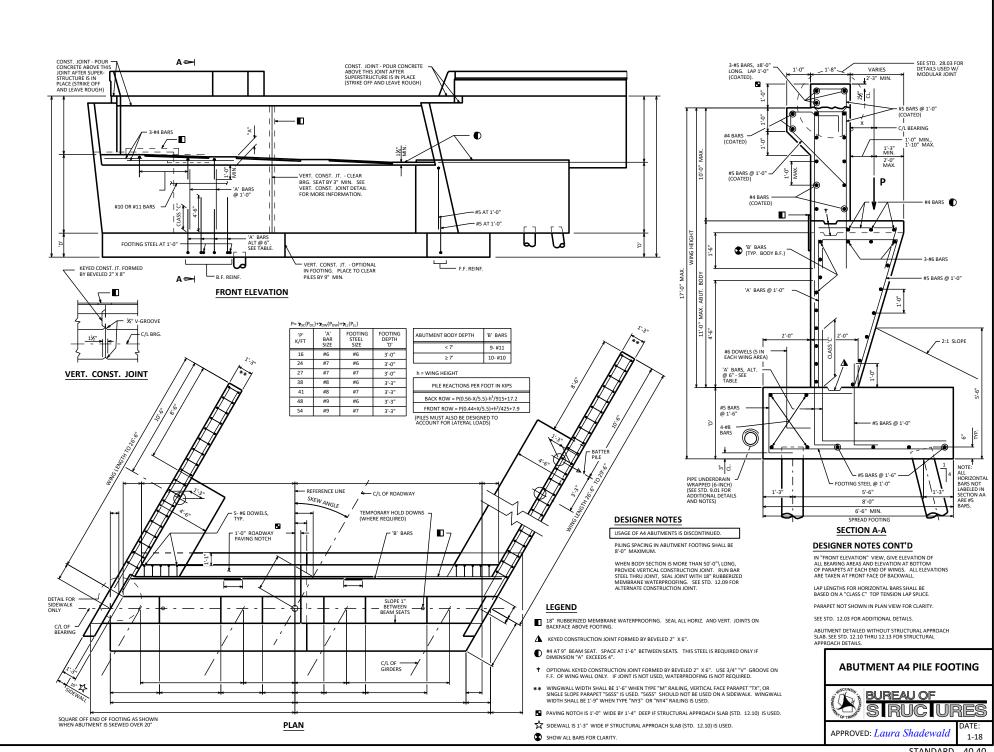
BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.0301	PREPARATION DECKS TYPE 1	SY	
509.0302	PREPARATION DECKS TYPE 2	SY	
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	
509.2000	FULL-DEPTH DECK REPAIR	SY	
SPV.0035	RAPID SET DECK REPAIR	CY	
SPV.0180	POLYESTER POLYMER CONCRETE OVERLAY	SY	
	POSSIBLE ADDITIONAL BID ITEMS		
509.0500	CLEANING DECKS	SY	

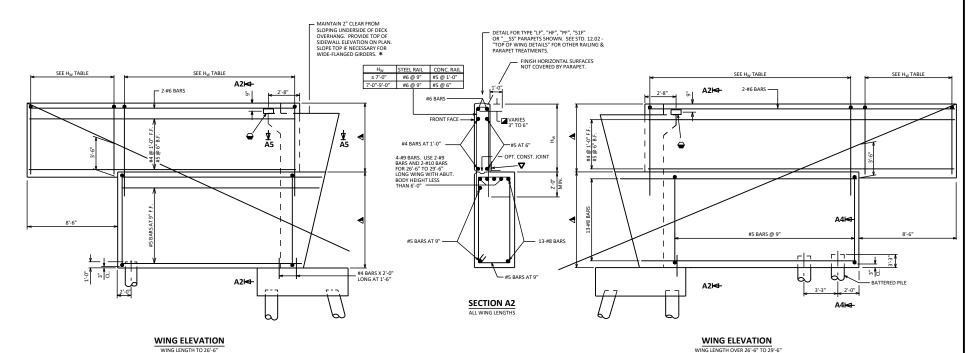
THIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED OR REMOVED TO FIT EACH INDIVIDUAL CASE.

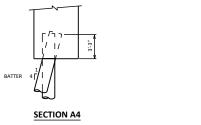
POLYESTER POLYMER CONCRETE OVERLAY

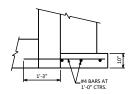


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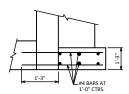






# **SECTION A5**

(WITHOUT STRUCTURAL APPROACH SLAB)



# **SECTION A5**

(WITH STRUCTURAL APPROACH SLAB)

# WING LENGTH OVER 26'-6" TO 29'-6"

# **DESIGNER NOTES** USAGE OF A4 ABUTMENTS IS DISCONTINUED.

BODY DESIGN IS BASED ON AN EQUIVALENT FLUID UNIT WEIGHT OF SOIL OF 40 P.C.F., A 1'-6" SURCHARGE, AND SUPERSTRUCTURE REACTIONS "P".

WING DESIGN IS BASED ON AN EQUIVALENT FLUID UNIT WEIGHT OF SOIL OF 35 P.C.F. AND A 2'-0" SURCHARGE. A 5 KIP LATERAL RESISTANCE IS USED FOR EACH WING PILE.

FRONT ROW PILE DESIGN IS BASED ON AN EQUIVALENT FLUID UNIT WEIGHT OF SOIL OF 40 P.C.F. WITH "JEH = 1.50, AND SUPERSTRUCTURE REACTIONS"". BASE ROW PILE DESIGN IS BASED ON AN EQUIVALENT FLUID UNIT WEIGHT OF SOIL OF 20 P.C.F. WITH 7pEHMIN. = 0.90, AND "P".

UNIT WEIGHT OF SOIL IS ASSUMED AS 120 P.C.F.

BRIDGE SEATS BETWEEN BEARINGS SHALL SLOPE 1" FROM FRONT FACE OF BACKWALL.

PAY LIMITS FOR EXCAVATION FOR STRUCTURES & GRANULAR BACKFILL IS SHOWN IN CHAPTER 12 OF THE BRIDGE MANUAL.

BARS IN WINGS, ABUTMENT BACKWALL, AND PAVING BLOCK SHALL BE EPOXY COATED.

→ NAME PLATE (ONLY FOR TYPE "W", "M", NY3&4 OR TIMBER RAIL AS SHOWN ON STANDARD 30.24), LOCATE NAME PLATE ON FIRST RIGHT WING TRAVELING UP STATION.

FOR MODULAR EXPANSION JOINTS W/CONC. DIAPH. RUNNING TO EDGE OF DECK: IF SIDEWALL IS USED, FORM SIDEWALL 2" BELOW CONC. DIAPH.

#4 DOWELS (COATED), 2'-0" LONG AT 1'-0" CTRS. FROM WING TIP TO PAVING NOTCH. PLACE IN WING ADJACENT TO SURFACE DRAIN

▲ DIMENSIONS TO BE CONSTANT.

▼ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

\* ABUTMENT DETAILED WITHOUT STRUCTURAL APPROACH SLAB. SEE STD. 12.10 THRU 12.13 FOR STRUCTURAL APPROACH DETAILS.

# LRFD DESIGN LOADS

LIVE LOAD

LIVE LOAD

BODY = 1'-6" SURCHARGE

WINGS = 2'-0" SURCHARGE

HORIZ, EARTH LOAD BASE DO.

BODY = 40 P.C.F. EQUIV. FLUID UNIT WGT. OF SOIL

WINGS = 35 P.C.F. EQUIV. FLUID UNIT WGT. OF SOIL

LOAD FACTORS:

**7**<sub>pDC</sub> = 1.25

γ<sub>pOW</sub> = 1.50 γ<sub>pEH</sub> = 1.50 γ<sub>pEH MIN.</sub> = 0.90

γ<sub>pEV</sub> = 1.35 γ<sub>LL</sub> = 1.75

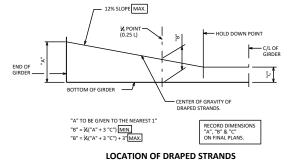
EXPOSURE CLASS 2,  $\gamma_{\rm E}$  = 0.75

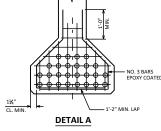
f'<sub>C</sub> = 3,500 P.S.I.

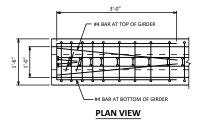
# **ABUTMENT A4 PILE FOOTING**

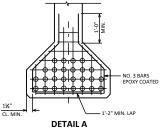


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# NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELT, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH COMPLETELY IN CUMERET, RID OF STRANDS SHALL BE CUATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER RIDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER RIDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, DYON ACCEPTANCE
OF THE STRUCTURES MAINTENANCE SECTION, IF USED, WWF SUBSTITUTION
DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION
LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

PRESTRESSING STRANDS SHALL BE ( DIA.)-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

# **DESIGNER NOTES**

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 36-INCH"

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX. OF 8,000 PSI. MAXIMUM RELEASE STRENGTH IS 6800 PSI. USE ONLY 0.5" DIA. STRAND FOR THE DRAPED PATTERN. THE MAX. NUMBER OF DRAPED 0.5" DIA. STRANDS IS 8. USE 0.6" DIA. FOR THE STRAIGHT PATTERN, UNLESS ONLY 0.5" DIA. WORK FOR KEEPING STRESSES AT ACCEPTABLE LEVELS.

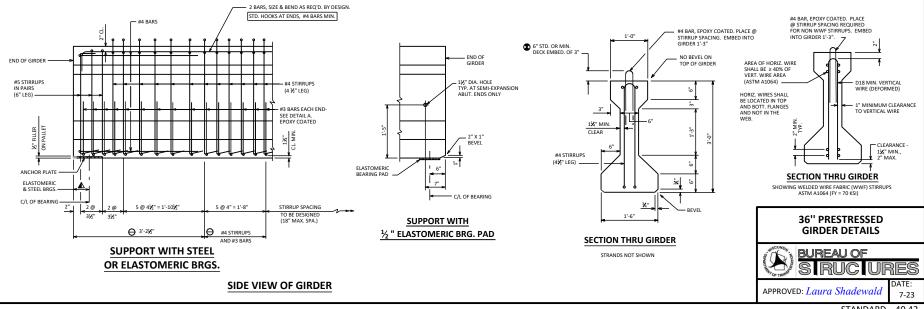
REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 40.43 AND THE SPAN LENGTHS SHOWN IN TABLE 19.3-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

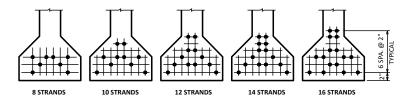
▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

O DETAIL TYPICAL AT EACH END

THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER MULTIPLIER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH. PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND 2½" CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR ±3/2" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

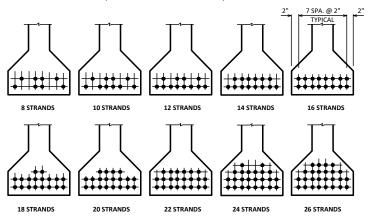
PROVIDE STIRRUP SPACING THAT IS SYMMETRICAL ABOUT THE C/L OF GIRDER.





# STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF 0.6" DIA. STRANDS

(0.5" DIA. STRANDS MAY ALSO BE USED)



ARRANGEMENT AT C/L SPAN - FOR GIRDERS WITH DRAPED 0.5" DIA. STRANDS

# 36" GIRDER

A = 369 SQ. IN.  $r^2$  = 138.15 IN.<sup>2</sup>  $y_T$  = 20.17 IN.  $y_B$  = -15.83 IN. I = 50,979 IN.<sup>4</sup>  $S_T$  = 2,527 IN.<sup>3</sup>

S<sub>B</sub> = -3,220 IN.<sup>3</sup>

WT. = 384 #/FT.

# PRE-TENSION

f'<sub>s</sub> = 270,000 P.S.I.

f<sub>s</sub> = 0.75 X 270,000 = 202,500 P.S.I.

FOR LOW RELAXATION STRANDS

PI PER 0.5" DIA. STRAND = 0.1531 X 202,500 = <u>31.00 KIPS</u> PI PER 0.6" DIA. STRAND = 0.217 X 202,500 = <u>43.94 KIPS</u>

 $\frac{y_B}{r^2} = \frac{-15.83}{138.15} = -0.1146 \text{ IN./IN.}^2$ 

 $f_B \text{ (INIT.)} = \frac{A_S f_S}{A} \left(1 + \frac{e_S y_B}{r^2}\right)$ 

(COMPRESSION IS POSITIVE)

NO. STRANDS	e <sub>s</sub> (INCHES)	P(INIT.)=A <sub>S</sub> f <sub>S</sub> (KIPS)	f <sub>B</sub> (INIT.) (K/SQ.IN.)		
STANDARD STRAND PATTERNS FOR UNDRAPED STRANDS (0.6" DIA.)					
8	-11.33	352	2.192		
10	-10.23	439	2.584		
12	-9.83	527	3.036		
14	-9.26	615	3.435		
16	-9.08	703	3.887		
STANDARD STRAND PATTERNS FOR DRAPED STRANDS (0.5" DIA.)					
8	-12.83	248	1.660		
10	-13.03	310	2.094		
12	-13.16	372	2.528		
14	-12.97	434	2.924		
16	-12.83	496	3.320		
18	-12.50	558	3.678		
20	-12.23	620	4.034		
22	-12.01	682	4.392		
24	-11.66	744	4.710		
26	-11.37	806	5.030		

# **DESIGNER NOTES**

ON THE STRAND PATTERN SHEET, PLACE A BOX AROUND EACH STRAND PATTERN THAT APPLIES TO THE DESIGNED STRUCTURE AND LABEL THE SPAN IT IS USED IN.

36" PRESTRESSED GIRDER DESIGN DATA



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