

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 15" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 15" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.4 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE EMBEDDED COMPLETELY IN CONCERTE, END OF STRANDS SHALL BE COATED WITH NON-RITUMINOUS DISTRAIRE, FOR GUIDERENDS THAT AND ALL NON-BONDING SUBFACTS WITHIN 2 FEET OF THE GINDER ENDS WITH A NON-PROMINETED EPCRYC CONFORMING TO AASTRIT MO-235 TYPE II, GRADE 2, CLASS B OR C. THE EPORY SHALL BE APPLIED AT LEAT 3 DAS, AFTER MORT CLUMINE, HAS CLEARED AND PRIOR TO THE BAS, AFTER MORT CLUMINE, HAS CLEARED AND PRIOR TO THE APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DESION SECTION, IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL

PRESTRESSING STRANDS SHALL BE 0.6" DIA.-7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

DESIGNER NOTES

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 54W-INCH".

SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM SPECIFY CONCRETE STRENGTH AS REQUIRED BY DESIGN FROM A MINIMUM OF 6,000 PSI TO A MAX OF 8,000 PDI. MAXIMUM RELEASE STRENGTH IS 6,800 PSI. USE 0.6" DIA. STRAND FOR ALL PATTERNS. THE MAX. NUMBER OF DRAPED 0.6" DIA. STRANDS IS 8.

REINFORCEMENT IN STANDARD END SECTION OF THE GIRDER IS BASED ON THE STANDARD STRAND PATTERNS LISTED ON STANDARD 19.16 AND THE SPAN LENGTHS SHOWN IN TABLE 19.3-1. USING DIFFERENT STRAND PATTERNS OR LONGER SPANS WILL REQUIRE A COMPLETE DESIGN OF THIS REINFORCEMENT, WHICH REQUIRES PRIOR APPROVAL FROM THE BUREAU OF STRUCTURES.

▲ VARIES FOR ELASTOMERIC BRGS. (STD. 27.07) AND STEEL BRGS. (STD. 27.09)

O DETAIL TYPICAL AT EACH END

THE DESIGN ENGINEER DETERMINES THIS VALUE BASED ON 2" MIN. THE DESIGN ENGINEER DETERMINES THIS VALUE BOADED ON 2 MIN. HAUNCH AT EDGE OF GIRDER, X-SLOPE, PROFILE GRADE LINE AND CALCULATED RESIDUAL GIRDER CAMBER, INCLUDING THE CAMBER MULTIPUER OF 1.4. THIS VALUE CAN VARY AND SHOULD BE GIVEN FOR EACH 1/3 OF THE GIRDER LENGTH. PROVIDE VALUES THAT MAINTAIN 3" MIN. DECK EMBEDMENT AND 22/ " CLEAR FROM TOP OF DECK WHILE ACCOUNTING FOR ±²/₄" VARIANCE IN ACTUAL CAMBER VERSUS THE CALCULATED RESIDUAL CAMBER.

PROVIDE STIRRUP SPACING THAT IS SYMMETRICAL ABOUT THE C/L OF GIRDER.

