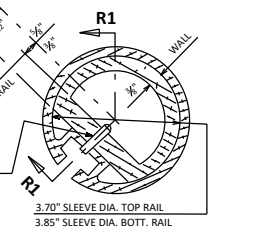
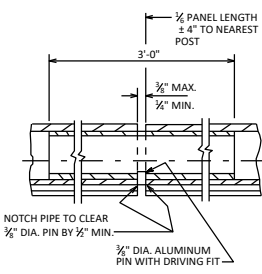


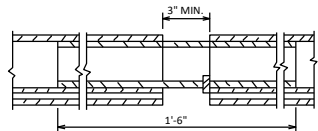
**ALUMINUM POST CASTING**



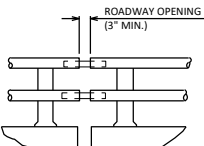
**RAIL SPICE DETAIL**



**SECTION R1**

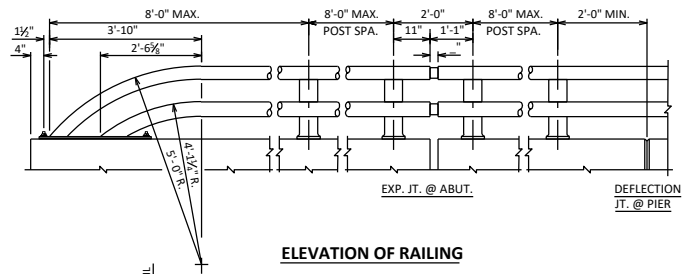


**SLEEVE DETAIL AT ABUTMENT**

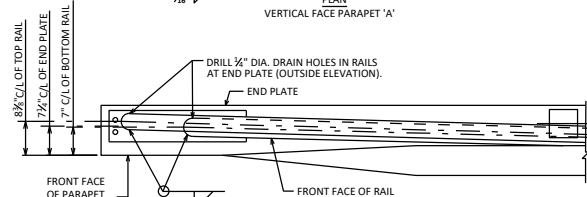
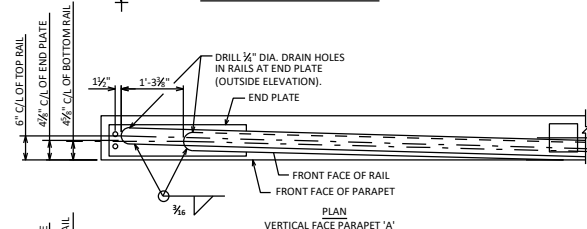


**DETAIL AT RAIL OPENINGS**

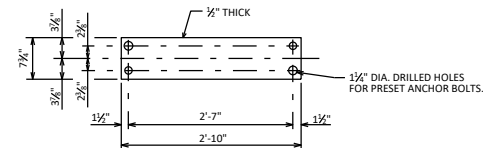
ALL SLEEVE DETAILS SAME AS "RAIL SPICE DETAIL" UNLESS SHOWN OTHERWISE



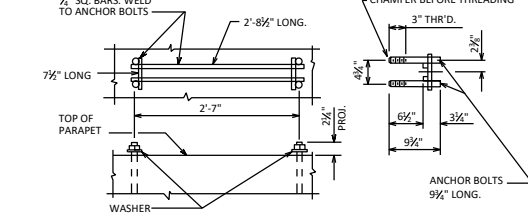
**ELEVATION OF RAILING**



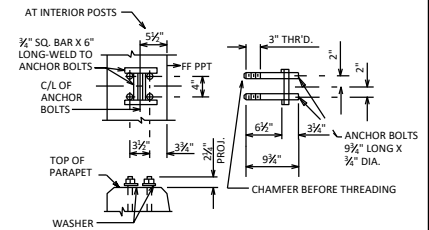
**DETAIL OF RAIL BEND AT ABUTMENTS**



**ANCHOR BOLTS AT END PLATE**



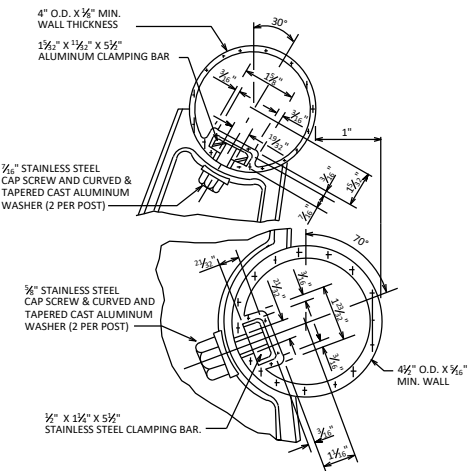
**ANCHOR BOLTS AT POSTS**



**POST SHIM DETAILS**

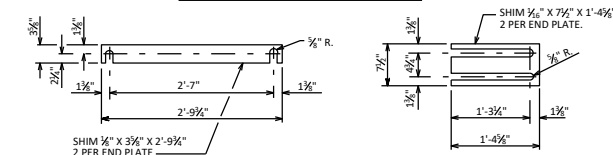
**NOTES**

- BID ITEM SHALL BE "RAILING TUBULAR TYPE 'H' WHICH INCLUDES ALL ITEMS SHOWN.
- SHIMS SHALL CONFORM TO SAME MATERIAL AS POSTS.
- ANCHOR BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL.
- RAILINGS SHALL BE FABRICATED IN 2 AND 3 PANEL LENGTHS.
- RAILING POSTS SHALL BE SET NORMAL TO GRADE LINE.
- ALL POST SPACINGS ARE MEASURED HORIZONTALLY ALONG CENTERLINE OF THE POST BASE.
- SHIMS SHALL BE USED UNDER POSTS AND END PLATES WHERE REQ'D. FOR ALIGNMENT.
- FILL ALL EXPOSED OPENINGS BETWEEN SHIMS AND POST ANCHOR BOLT HOLES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- RAILS SHALL BE BUILT STRAIGHT AND SPRUNG INTO PLACE FOR STRUCTURES CURVED UP TO 3". FOR STRUCTURES CURVED GREATER THAN 3", RAILS SHALL BE CURVED TO FIT.
- RAILING WEIGHT = 20 LB/FT

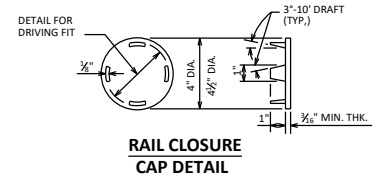


**DETAIL OF ATTACHMENT TO POST**

NOTES: MAX. REDUCTION IN DIAMETER OF BENT SECTION SHALL BE 3%  
WALL THICKNESS OF TUBING SHOWN ABOVE SHALL BE MIN. NOMINAL AVERAGE WALL THICKNESS.  
MAX. REDUCTION IN SLOT WIDTH IN BENT TUBING SHALL BE 1/8\"/>



**END PLATE SHIM DETAILS**



**RAIL CLOSURE CAP DETAIL**

**TUBULAR RAILING TYPE 'H' (ALUM.)**

APPROVED: *Laura Shadewald* DATE: 7-19