

**DESIGNER NOTES FOR PRECAST CONCRETE STRUCTURE**

BID ITEM SHALL BE "THREE-SIDED PRECAST CONCRETE STRUCTURE".

PRECAST BRIDGES WILL BE LIMITED TO SPANS NOT TO EXCEED 42'-0".

SECURE WISDOT BOS AND GEOTECHNICAL (SOILS) ENGINEER'S APPROVAL BEFORE INCORPORATING PRECAST BRIDGES IN ANY PROJECT.

CHECK FOUNDATION PRESSURE, SCOUR AND SETTLEMENT TO ENSURE THAT NO FOUNDATION FAILURE OCCURS. PREFERABLY, PROVIDE FOOTING ON NON-YIELDING FOUNDATION MATERIAL. HOWEVER, ALLOWABLE DIFFERENTIAL SETTLEMENT FOR FOOTING ON SOIL SUPPORTING THE STRUCTURE = 0.002 FT. PER FT. (MAX.) OF THE SPAN. DESIGN STRUCTURE COMPONENTS TO RESIST FORCES CAUSED BY THIS DIFFERENTIAL SETTLEMENT. ADEQUATELY REINFORCE THE ENTIRE FOOTING AS REQUIRED BY THE DESIGN.

WHEN BEAM GUARD POSTS ARE TO BE EMBEDDED IN FILL ABOVE THE PRECAST ARCH UNIT, PROVIDE A DEPTH OF FILL, MEASURED FROM TOP OF ARCH CROWN TO TOP OF ROADWAY, AT LEAST EQUAL TO THE MINIMUM EMBEDMENT DEPTH SHOWN ON SDD 14B42 PLUS 6".

FOR SHORTER SPAN CULVERTS, WHERE BEAM GUARD CROSSES THE LENGTH OF THE STRUCTURE, CONSIDERATION SHALL BE GIVEN TO THE DETAILS SHOWN ON SDD 14B43 PROVIDED ALL REQUIREMENTS ON THIS STANDARD CAN BE MET.

WHEN A CONCRETE BARRIER (SINGLE SLOPE) CROSSES THE LENGTH OF THE STRUCTURE, THE FILL DEPTH MUST BE ADEQUATE TO ACCOMMODATE THE REQUIRED FOOTING DEPTH. SEE SDD 14B32 AND SDD 14B34 FOR CONCRETE BARRIER DETAILS.

PROVIDE A SUITABLE DRAINAGE PIPE ALONG THE CULVERT AND WINGWALLS TO RELEASE HYDROSTATIC PRESSURE. WHERE SIGNIFICANT SEEPAGE OR RELATIVELY RAPID ACCUMULATION OF WATER IS ANTICIPATED BEHIND THE WALL, INCORPORATE PIPE UNDERDRAIN WRAPPED AS SPECIFIED, INTO THE BACKFILL STRUCTURE, BEHIND THE WALL TO IMPROVE DRAINAGE CONDITIONS. DIRECT SEEPAGE FROM DRAINAGE PIPE TO WEEP HOLES ALONG THE EXTERIOR FACE OF THE WALL OR TO THE STORM WATER CONVEYANCES.

PLACE FOOTINGS BELOW SCOUR AND FROST DEPTHS. PLACE BOTTOM OF FOOTING AT A MINIMUM DEPTH EQUAL TO PREVAILING FROST DEPTH OR SCOUR DEPTH BUT NOT LESS THAN 4'-0" BELOW GROUND ELEVATION UNLESS CONSTRUCTED ON ROCK FOUNDATION OR OTHERWISE INDICATED.

PROVIDE DUCTILE JOINT SYSTEM BETWEEN VERTICAL LEG OF THE PRECAST SEGMENT AND FOOTER AS INDICATED ON THE STANDARD DETAIL DRAWINGS.

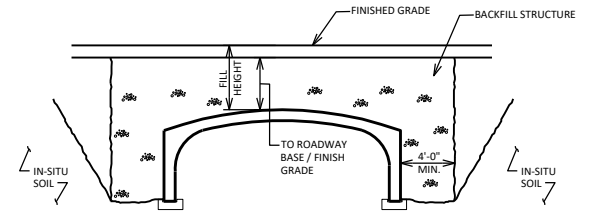
BENDING OF REINFORCEMENT FOR PRECAST BRIDGE UNITS - THE OUTSIDE AND INSIDE CIRCUMFERENTIAL REINFORCING STEEL FOR THE CORNERS OF THE BRIDGE SHALL BE BENT TO SUCH AN ANGLE THAT IS APPROXIMATELY EQUAL TO THE CONFIGURATION OF THE BRIDGE'S OUTSIDE CORNER.

**LRFD DESIGN LOADS**

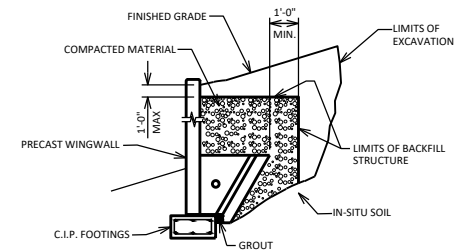
LIVE LOAD: HL-93

HORIZONTAL EARTH PRESSURE: UNIT WEIGHT = 125 PCF

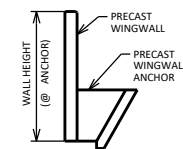
VERTICAL EARTH PRESSURE: UNIT WEIGHT = 120 PCF



**BACKFILL REQUIREMENTS**



**WALL BACKFILL REQUIREMENTS**



APPROXIMATE/GUIDELINE NUMBER OF ANCHORS PER WALL	
LENGTH OF WALL	NO. ANCHORS
L = 14'-0"	2
L = 20'-0"	3
L = 24'-0"	4
24'-0" < L	MULTIPLE-PIECE WINGWALL*

\*NOTE: ADJACENT SEGMENTS SHALL BE ATTACHED TO EACH OTHER TO KEEP FRONT FACES IN ALIGNMENT. PLACE A FILLER AT THESE JOINTS WITH A MEMBRANE ALONG THE JOINT AT THE BACK FACE.

**PRECAST THREE-SIDED BOX CULVERT DESIGN NOTES**



APPROVED: *Laura Shadewald*

DATE: 7-21