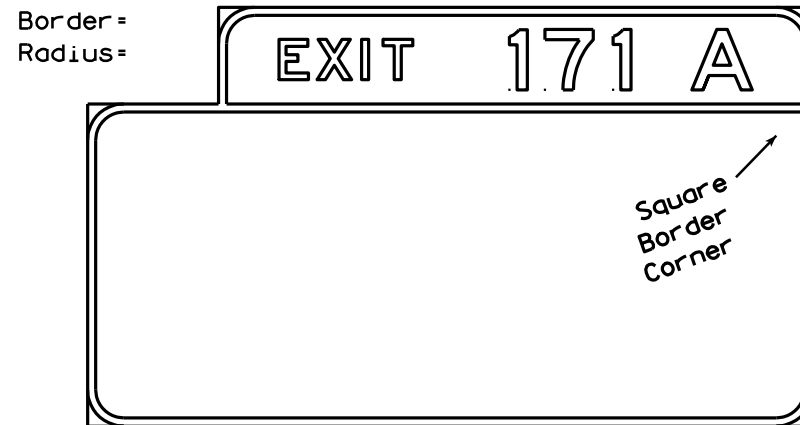


GENERAL RULES

1. The border and radius for each sign shall be determined from the table parameters.
2. Every sign detail sheet shall have notes. Refer to the sample for examples.
3. Every sign shall have a radius and border size designation. Signs with an exit number will require two as shown in the example.
4. Exit number panel shall go on right side or left side of sign depending upon a right or left exit situation.
5. Overall length of signs is in one foot increments.
6. Overall height of signs is in 6 inch increments.

SIGNS WITH EXIT NUMBERS & BORDER - RADIUS NOTES



BORDER-RADIUS TABLE

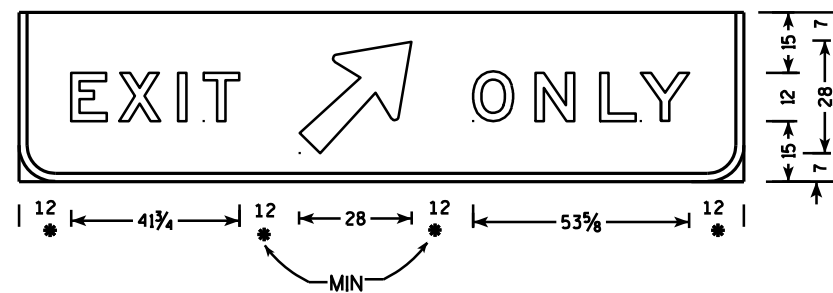
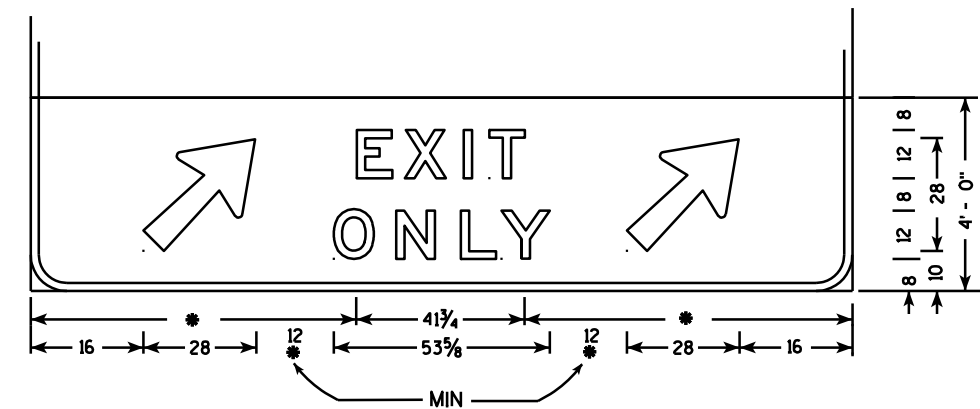
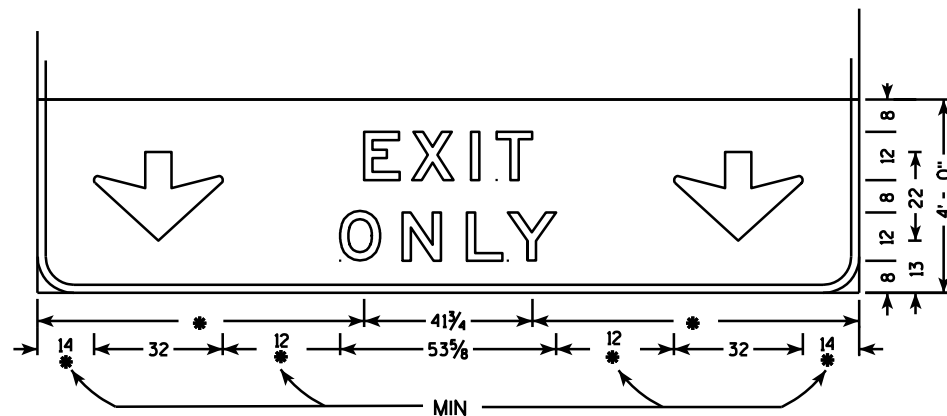
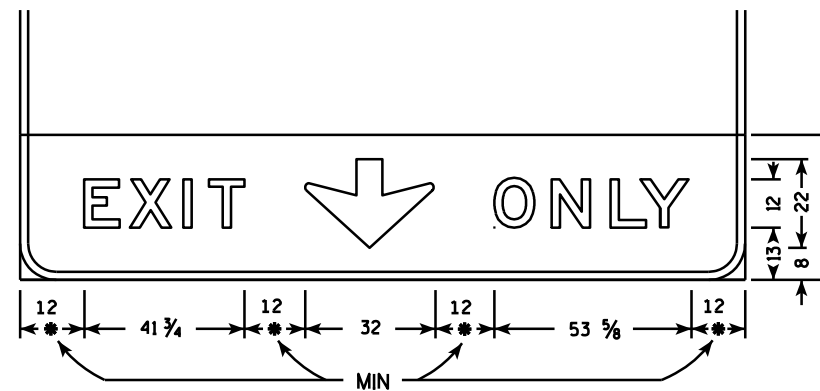
BORDER	
60 - 150 sq. ft.	= 2" Border
Over 150 sq. ft.	= 3" Border

CORNER RADIUS	
6' - 8' High	= 9" Radius
Over 8' High	= 12" Radius

NOTES

1. All Signs are Type I - Type SH Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Message Series - E
4. Exit Only panel is Black non-reflective message on a Type F Yellow reflective background.

SIGNS WITH EXIT ONLY PANELS



* Adjust spacing to achieve proper balance

GENERAL GUIDANCE AND INFORMATION SHEET

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/23/10 PLATE NO. A11-1.7

PROJECT NO:

SHEET NO:

E