**GENERAL NOTES**

- **ALL SIGNS OVER 60" IN WIDTH SHALL HAVE A 3" RADIUS ON THE OUTSIDE CORNERS OF THE ALUMINUM BLANK.**
- **MOUNTING HOLES SHALL BE 3⁄8" DIAMETER.**
- **SEE CHART FOR HOLE SPACING REQUIREMENTS.**
- **FOR SIGN PANELS WITH DIMENSION (H) 36" AND OVER, DIMENSION E SHALL BE 6"**
- **FOR SIGN PANELS WITH DIMENSION (H) UNDER 36", DIMENSION E SHALL BE 4"**
- **SIGN STRINGER MATERIAL SHALL CONSIST OF STEEL CHANNEL POST SECTIONS, WEIGHING 1.12 LBS/FT IN ACCORDANCE WITH SECTION 633.2.1 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.**
- **SEE SIGN PLATE A4-8 FOR SIGN STRINGER BOLTING REQUIREMENTS.**

### SIGN STRINGER MOUNTING REQUIREMENTS

**WISCONSIN DEPT OF TRANSPORTATION**

- **STATE TRAFFIC ENGINEER**

**DATE 4/26/16** **PLATE NO. A4-18.1**

**WISCONSIN DEPT OF TRANSPORTATION**

**APPROVED**

**Matthew P. Rauh**

**State Traffic Engineer**

**PROJECT NO:**

**HWY:**

**COUNTY:**

**SHEET NO:**

**FILE NAME:** C:\CAEfiles\Projects\tr_stdplate\A418.dgn

**PLOT DATE:** 27-APR-2016 13:56

**PLOT BY:**

**PLOT SCALE:** 1:1

**PLT NAME:**

**PLT NO.:**

**PLT SCALE:** 1:1

**CAE/CAADS SHEET 42**