1. Flanged channel steel posts shall conform to size and material above, and shall be considered as incidental to other items in the contract.

2. Number of flanged channel steel supports varies with length of panel and shall be spaced as shown:
   - PANEL LENGTH 8'-0" OR LESS = 2 CHANNELS
   - PANEL LENGTH 9'-0" - 12'-0" = 3 CHANNELS
   - PANEL LENGTH 13'-0" OR MORE = 4 CHANNELS
   If the flanged channel steel posts cannot be horizontally spaced as shown, they can be moved so as to securely hold the sign.

3. The EXIT NUMBER PANEL shall normally be positioned above the guide sign aligned with the right edge of the guide sign. If the guide sign indicates a left exit, the EXIT NUMBER PANEL shall be aligned with the left edge of the guide sign.

4. If the bolt holes in the top panel (EXIT NUMBER), or sub panel (NEXT EXIT) line up with holes in main sign panel, stitch bolts shall be used in addition to the channels.

5. Provide post clips for each sign as shown. (Please note the differences between a ground mounted versus sign bridge mounted sign as far as number of clips required on the main supports or beams)

6. Structural steel sign supports shall extend to the top of the main signs, as shown on the above details.