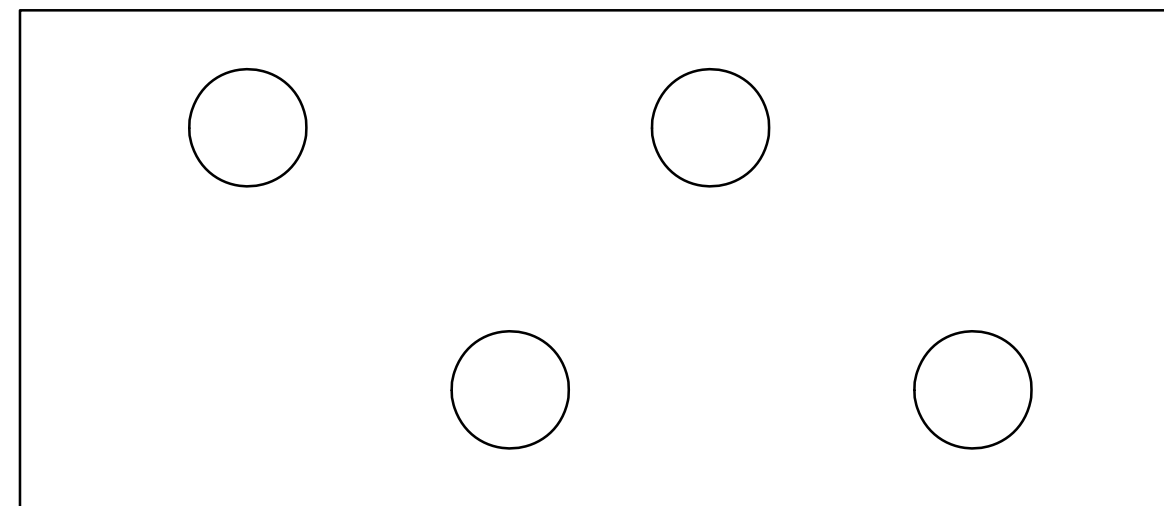


W1-51L

NOTES

1. Sign is Type II - Non Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Four holes are to be cut in each sign at indicated locations, with flasher units mounted in each hole.
5. All electrical equipment and materials will be furnished and installed by the state.



W1-51R

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S																											
2M																											
3																											
4	84	36					34	33 1/2	16 1/2	8 1/2	19	15	35 1/2	4 1/4													21.0
5	84	36					34	33 1/2	16 1/2	8 1/2	19	15	35 1/2	4 1/4													21.0

**STANDARD SIGN**  
**W1-51**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W1-51.8