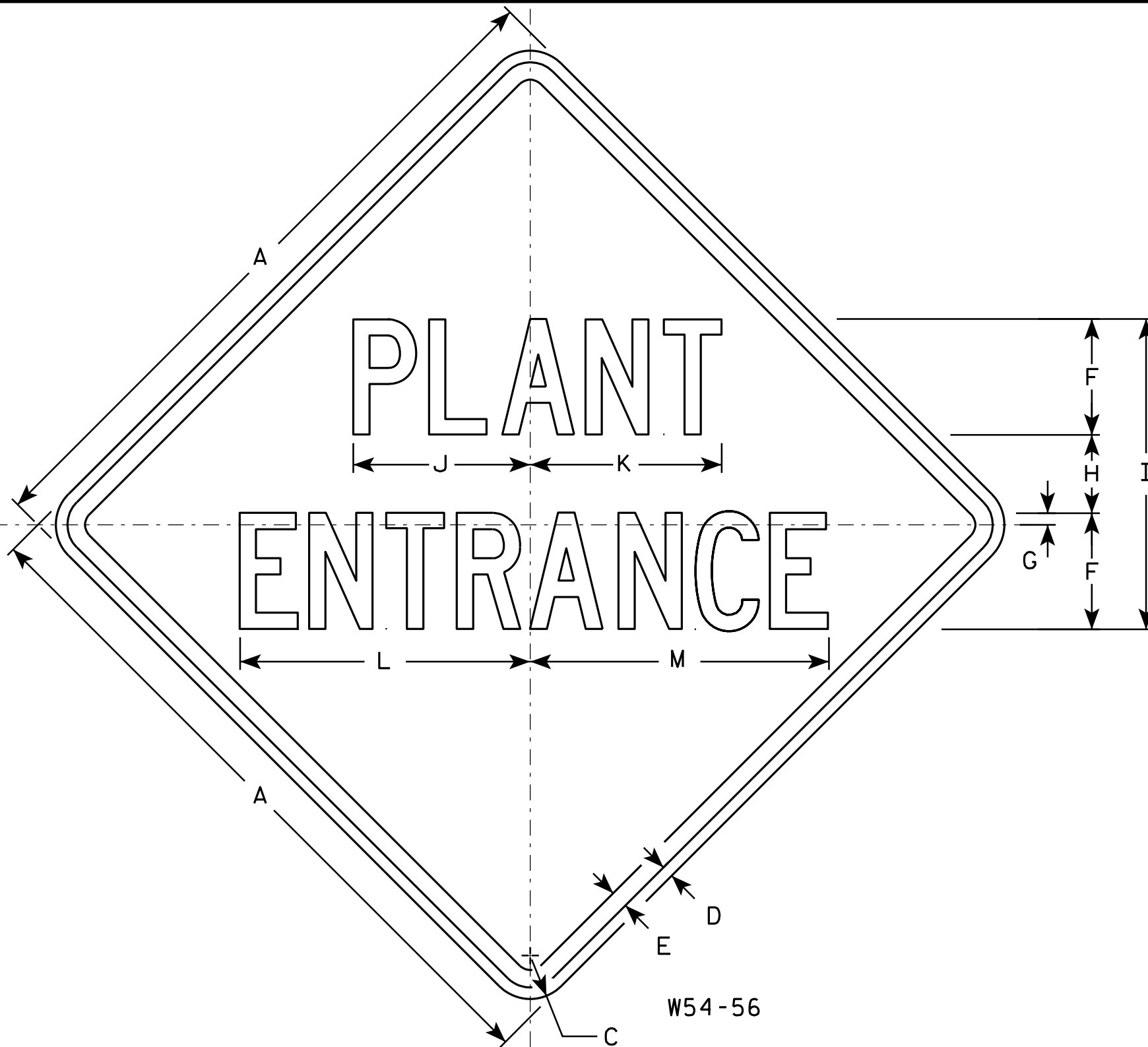


NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



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W54-56

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	3/8	2 3/4	10 3/4	6 1/8	6 5/8	10	10 3/8														4.00
2S	30		1 3/8	1/2	5/8	5	1/2	3 3/8	13 3/8	7 5/8	8 1/4	12 1/2	12 7/8														6.25
2M	36		1 5/8	5/8	3/4	6	5/8	4 1/8	16 1/8	9 1/8	9 7/8	15	15 3/8														9.00
3	36		1 5/8	5/8	3/4	6	5/8	4 1/8	16 1/8	9 1/8	9 7/8	15	15 3/8														9.00
4																											
5																											

STANDARD SIGN
W54-56

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W54-56.8

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ **E**