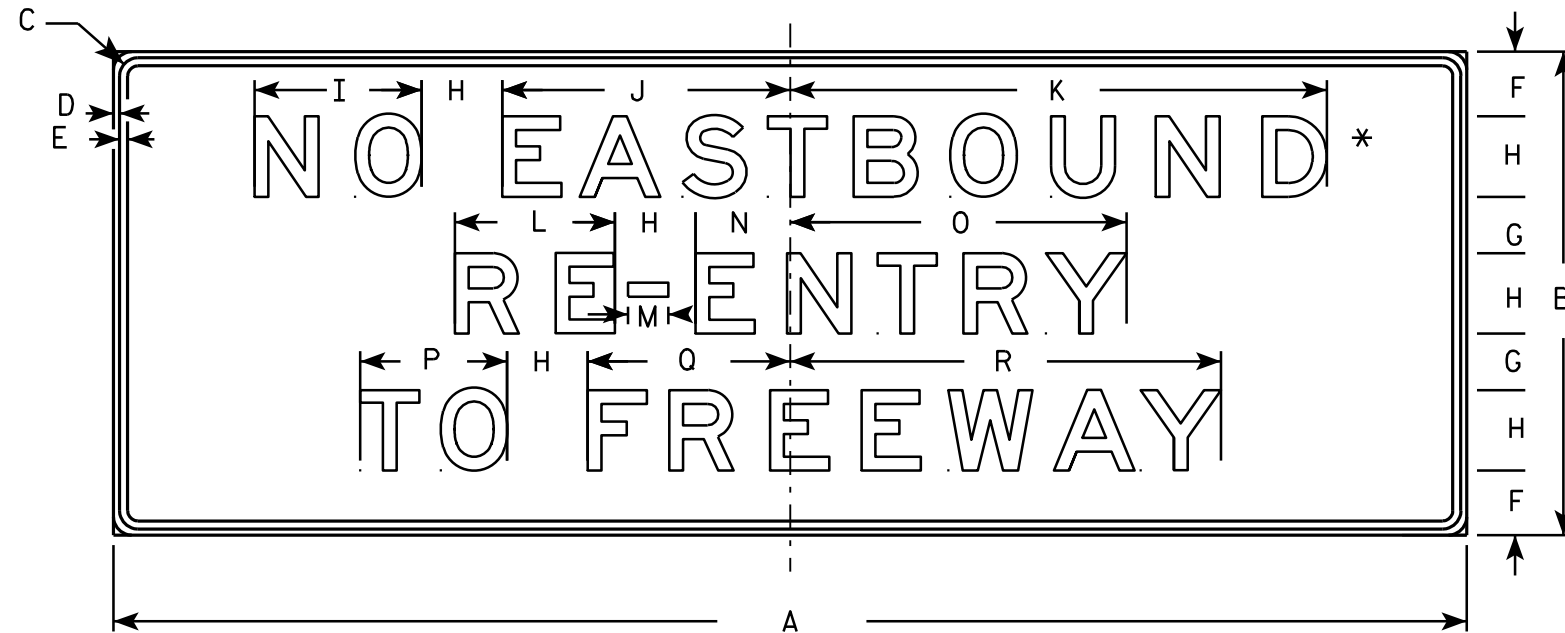
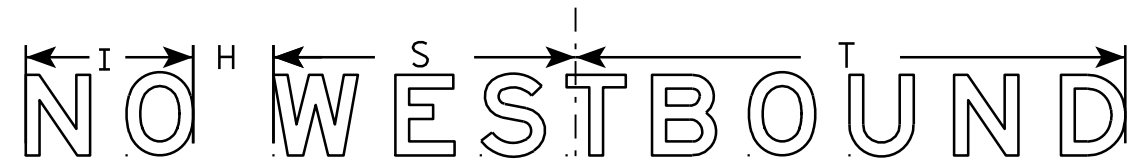


**NOTES**

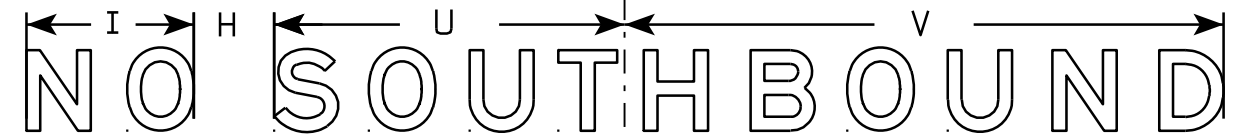
1. All Signs are Type I - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - E



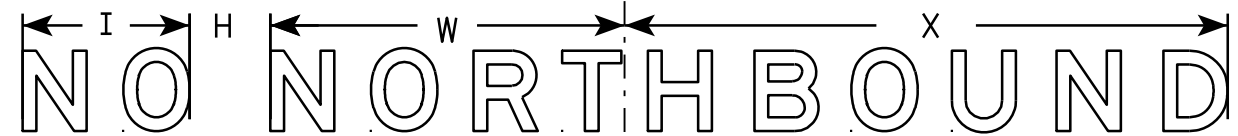
W6-54A



W6-54B



W6-54C



W6-54D

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S																											
2M																											
3																											
4	168	60	2 1/4	3/4	1	8	7	10	20 3/4	35 3/4	66 5/8	19 7/8	5	11 3/4	41 3/4	18 1/4	25 1/8	53 1/2	37 1/2	68 1/4	43 1/2	74 3/8	44	74 7/8		70.0	
5	168	60	2 1/4	3/4	1	8	7	10	20 3/4	35 3/4	66 5/8	19 7/8	5	11 3/4	41 3/4	18 1/4	25 1/8	53 1/2	37 1/2	68 1/4	43 1/2	74 3/8	44	74 7/8		70.0	

STANDARD SIGN  
W6-54A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 9/21/11 PLATE NO. W6-54A.4

PROJECT NO:

SHEET NO:

E