

## State of Wisconsin Department of Transportation

## Traffic Signal Design Manual

ORIGINATOR Director, Bureau of Highway Operations		6-1-6
CHAPTER 6	Signal Infrastructure Design	
SECTION 1	Permanent Signals	
SUBJECT 6	Pull Boxes	

## Sizes

There are generally four sizes of pull boxes available for use in traffic signal installations:

- 12" x 24"
- 18" x 24"
- 24" x 36"
- 24" x 42"

The engineer *may* use depths up to 48." The engineer *should* refer to the Standard Specifications and Standard Detail Drawings for specific requirements for pull boxes and depth exceptions.

## Location

Pull boxes **shall** be constructed of corrugated steel pipe. The selection of material will be dictated by the pull box size and location. Pull boxes **shall not** be installed in asphaltic pavement.

In addition, all 12" pull boxes **shall** have locking covers. All other pull boxes installed away from traffic lanes do not require locking covers.

Pull boxes *should* be located at junctions of two or more conduit lines and as near as possible to roadway loop detectors. Pull boxes provide a point from which cables are to be pulled through the conduit. Pull boxes *should* also be installed:

- 1. At 200-foot, or less, spacing in conduit runs.
- 2. At locations where conduits branch.
- 3. Adjacent to the foundations for signal standards, lighting poles, and controller cabinet.
- 4. Where loop detector leads are spliced to lead-in cable.

Pull boxes *should not* be located in the sidewalk if an alternate location is possible, as they can present a tripping hazard for pedestrians.