

RHI

PROJECT ID: 6685-03-72

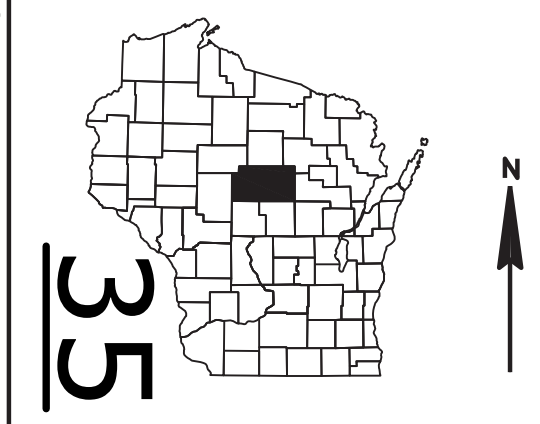
WITH: N/A

COUNTY: MARATHON

NOVEMBER 2024

ORDER OF SHEETS		
Section No.	1	Title
Section No.	2	Typical Sections and Details (Includes Erosion Control)
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 56



DESIGN DESIGNATION			
A.A.D.T.	2025	=	50
A.A.D.T.	2045	=	50
D.H.V.		=	10
D.D.		=	50/50
T.		=	5%
DESIGN SPEED		=	55 MPH (STATUTORY)
ESALS		=	22,000

CONVENTIONAL SYMBOLS

PLAN		PROFILE	
CORPORATE LIMITS		GRADE LINE	
PROPERTY LINE		ORIGINAL GROUND	
LOT LINE		MARSH OR ROCK PROFILE (To be noted as such)	
LIMITED HIGHWAY EASEMENT		SPECIAL DITCH	
EXISTING RIGHT OF WAY		GRADE ELEVATION	
PROPOSED OR NEW R/W LINE		CULVERT (Profile View)	
SLOPE INTERCEPT		UTILITIES	
REFERENCE LINE		ELECTRIC	
EXISTING CULVERT		FIBER OPTIC	
PROPOSED CULVERT (Box or Pipe)		GAS	
COMBUSTIBLE FLUIDS		SANITARY SEWER	
MARSH AREA		STORM SEWER	
WOODED OR SHRUB AREA		TELEPHONE	
		WATER	
		UTILITY PEDESTAL	
		POWER POLE	
		TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T SPENCER, PLEASANT ROAD

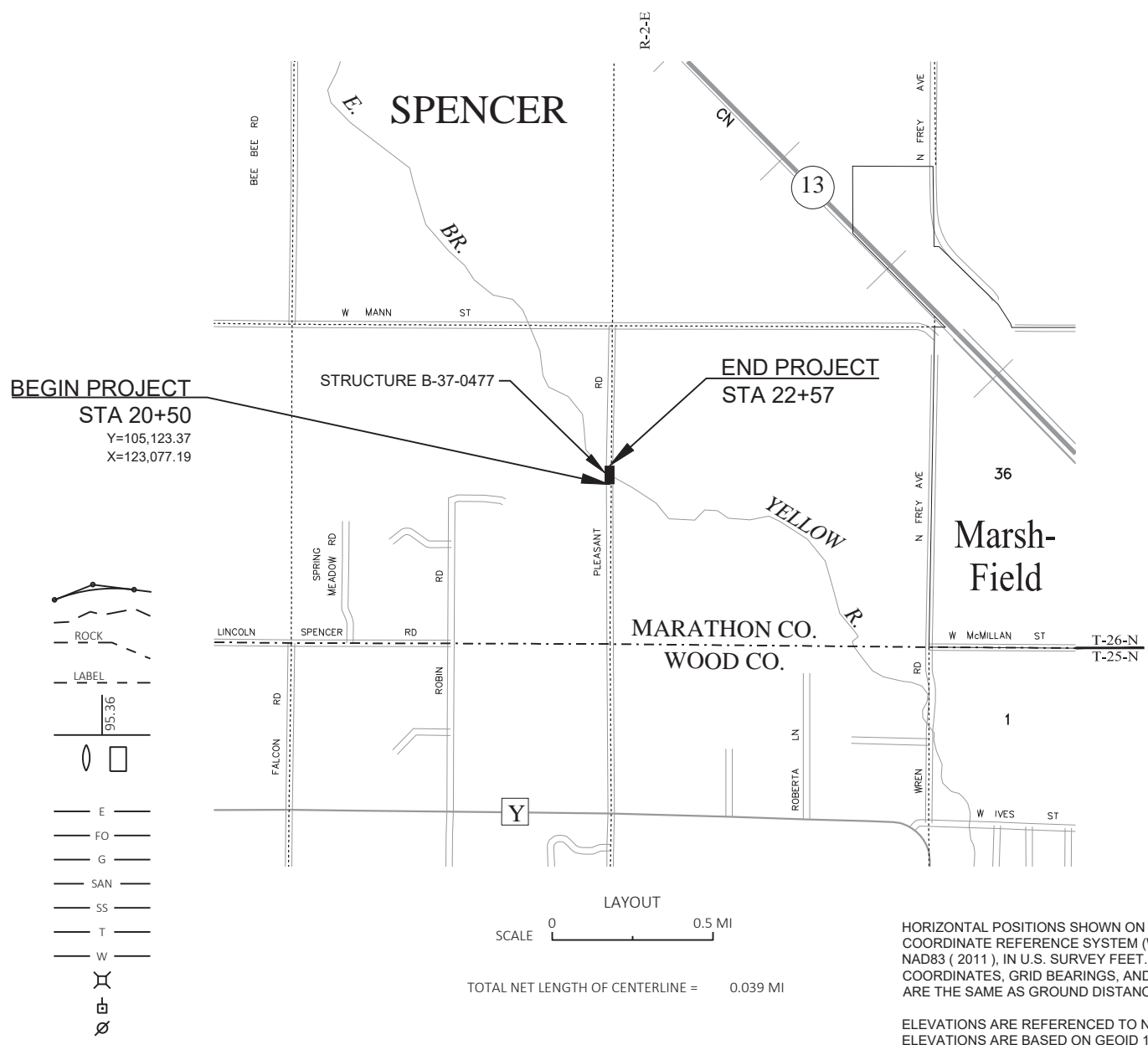
E BR YELLOW RIVER BRIDGE B-37-0477

LOC STR

MARATHON COUNTY

STATE PROJECT NUMBER

6685-03-72



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), MARATHON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEIOD 18.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6685-03-72	WISC 2025055	1

ACCEPTED FOR

TOWN OF SPENCER

6/20/24

6/20/24

ORIGINAL PLANS PREPARED BY

emcs

500 North 17th Avenue

Wausau, WI 54401

715.845.1081 Fax 715.845.1099

STEPHANIE G. CHRISTENSEN

E-35808

WAUSAU, WI

PROFESSIONAL ENGINEER

6/20/24

Stephanie G. Christensen

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor

Designer

Project Manager

Regional Examiner

Regional Supervisor

EMCS, INC.

EMCS, INC.

MICHAEL GRAGE

MICHAEL GRAGE

DANIEL ERVA

APPROVED FOR THE DEPARTMENT

DATE: 6/20/2024

6/20/24

E

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON PLANS ARE APPROXIMATE.
THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

ORDER OF SECTION 2 SHEETS

TYPICAL SECTIONS

EROSION CONTROL

UTILITIES

COMMUNICATIONS

FRONTIER COMMUNICATIONS OF WI LLC
CHRIS POLLACK
521 N 4TH STREET
WAUSAU, WI 54403
PHONE: (715) 847-1240
EMAIL: CHRISTOPHER.POLLACK@FTR.COM

ELECTRIC - DISTRIBUTION

MARSHFIELD ELECTRIC AND WATER DEPT
TONY NELSON
20000 S. CENTRAL AVENUE
MARSHFIELD, WI 54449
PHONE: (715) 898-2140
EMAIL: TONY.NELSON@MARSHFIELDDUTILITIES.ORG

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP- TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE- TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.38 ACRE
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.20 ACRE

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

OTHER CONTACTS

DNR LIAISON

JAY SCHIEFELBEIN
DNR NORTHEAST REGIONAL HEADQUARTERS
2984 SHAWANO AVENUE
GREEN BAY, WI 54313
(920) 360-3784
JEREMIAH.SCHIEFELBEIN@WISCONSIN.GOV

DESIGNER CONTACT

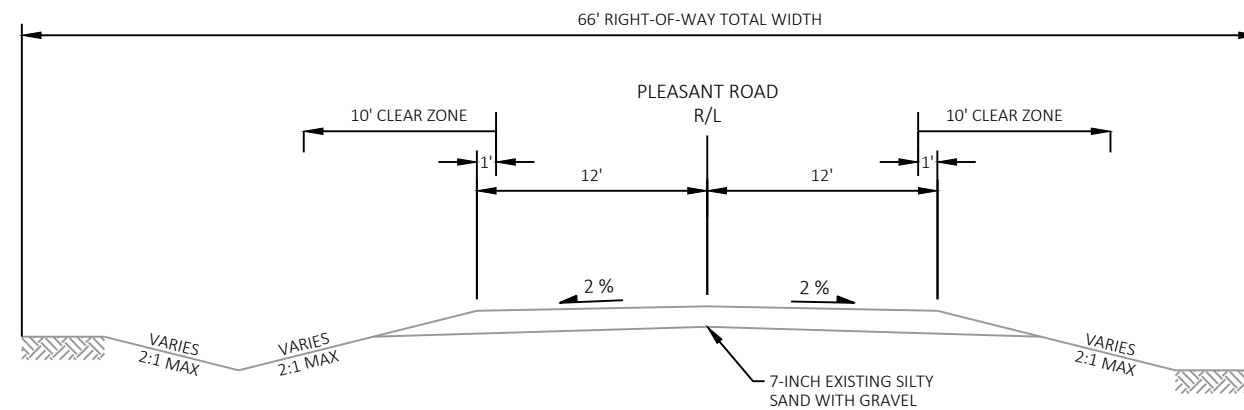
EMCS, INC.
500 NORTH 17TH AVENUE
WAUSAU, WI 54401
OFFICE: 715-845-1081

MARATHON COUNTY COMMISSIONER

JAMES GRIESBACH
MARATHON COUNTY HIGHWAY DEPARTMENT
500 FOREST STREET
WAUSAU, WI 54403
(715) 261-1801
JAMES.GRIESBACH@CO.MARATHON.WI.US

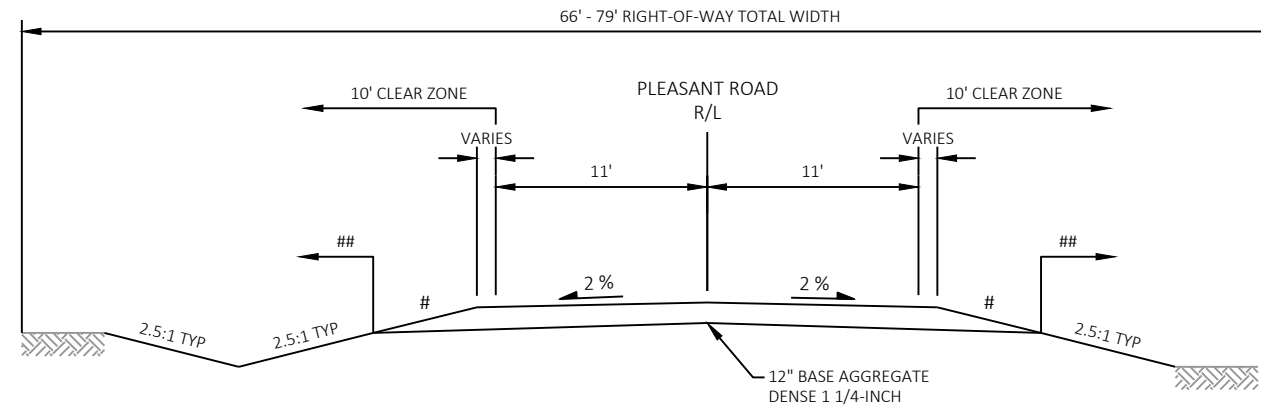
TOWN OF SPENCER

DENNIS GONNERING, CLERK
105205 KARAU AVENUE
MARSHFIELD, WI 54449
(715) 659-4054
DGGONNERING@HOTMAIL.COM



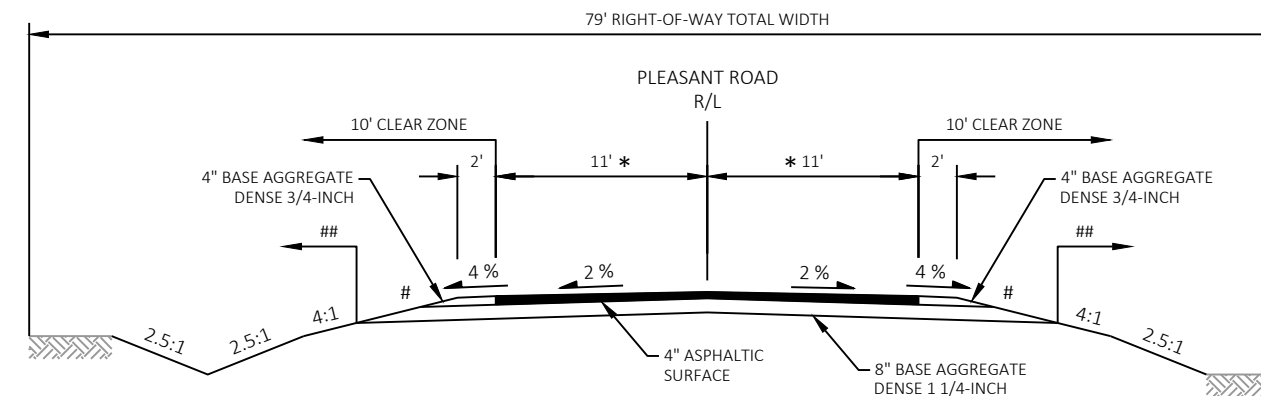
TYPICAL EXISTING SECTION

STA 20+50 - STA 21+62(P-37-0916)
STA 21+89(P-37-0916) - STA 23+00



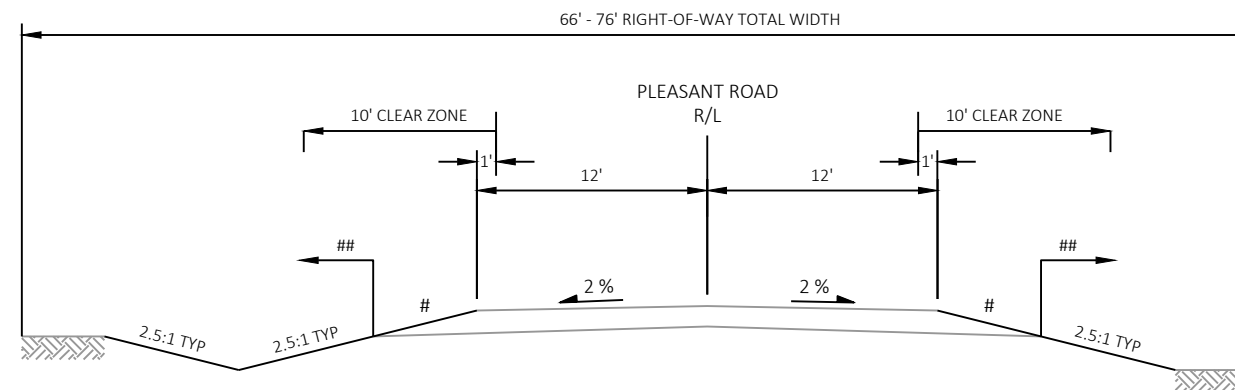
TYPICAL FINISHED SECTION

STA 20+50 - STA 21+00
STA 22+51 - STA 22+57



TYPICAL FINISHED SECTION

STA 21+00 - STA 21+50(B-37-0477)
STA 22+01(B-37-0477) - STA 22+51

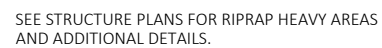


TYPICAL FINISHED SECTION

STA 22+57 - STA 22+75, LT
STA 22+57 - STA 23+00, RT

NOTES

- # FERTILIZER AND SEEDING
- ## TOPSOIL, FERTILIZER, SEEDING, AND EROSION MAT
- * ASPHALTIC SURFACE SHALL BE PLACED 26.5' WIDE AT ENDS OF BRIDGE AND TAPER TO 22' WIDE AT 50' FROM THE ENDS OF THE BRIDGE.



Estimate Of Quantities

6685-03-72

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0008	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-37-0916	EACH	1.000	1.000
0010	205.0100	Excavation Common	CY	279.000	279.000
0012	206.1001	Excavation for Structures Bridges (structure) 01. B-37-0477	EACH	1.000	1.000
0014	208.0100	Borrow	CY	40.000	40.000
0016	210.1500	Backfill Structure Type A	TON	280.000	280.000
0018	213.0100	Finishing Roadway (project) 01. 6685-03-72	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	20.000	20.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	340.000	340.000
0024	455.0605	Tack Coat	GAL	20.000	20.000
0026	465.0105	Asphaltic Surface	TON	60.000	60.000
0028	502.0100	Concrete Masonry Bridges	CY	173.000	173.000
0030	502.3200	Protective Surface Treatment	SY	208.000	208.000
0032	505.0400	Bar Steel Reinforcement HS Structures	LB	9,015.000	9,015.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	25,660.000	25,660.000
0036	506.0105	Structural Steel Carbon	LB	510.000	510.000
0038	513.4061	Railing Tubular Type M	LF	150.000	150.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	22.000	22.000
0042	521.1024	Apron Endwalls for Culvert Pipe Steel 24-Inch	EACH	2.000	2.000
0044	521.3124	Culvert Pipe Corrugated Steel 24-Inch	LF	52.000	52.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	190.000	190.000
0048	606.0300	Riprap Heavy	CY	90.000	90.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0052	618.0100	Maintenance and Repair of Haul Roads (project) 01. 6685-03-72	EACH	1.000	1.000
0054	619.1000	Mobilization	EACH	1.000	1.000
0056	624.0100	Water	MGAL	6.000	6.000
0058	625.0100	Topsoil	SY	855.000	855.000
0060	628.1504	Silt Fence	LF	630.000	630.000
0062	628.1520	Silt Fence Maintenance	LF	630.000	630.000
0064	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0066	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0068	628.2004	Erosion Mat Class I Type B	SY	755.000	755.000
0070	628.2027	Erosion Mat Class II Type C	SY	100.000	100.000
0072	628.6005	Turbidity Barriers	SY	365.000	365.000
0074	628.7504	Temporary Ditch Checks	LF	125.000	125.000
0076	628.7555	Culvert Pipe Checks	EACH	4.000	4.000
0078	629.0210	Fertilizer Type B	CWT	0.600	0.600
0080	630.0120	Seeding Mixture No. 20	LB	24.000	24.000
0082	630.0500	Seed Water	MGAL	20.000	20.000
0084	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0086	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0088	638.2602	Removing Signs Type II	EACH	4.000	4.000
0090	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0092	642.5001	Field Office Type B	EACH	1.000	1.000
0094	643.0420	Traffic Control Barricades Type III	DAY	1,080.000	1,080.000
0096	643.0705	Traffic Control Warning Lights Type A	DAY	1,560.000	1,560.000
0098	643.0900	Traffic Control Signs	DAY	780.000	780.000

Estimate Of Quantities

6685-03-72

Line	Item	Item Description	Unit	Total	Qty
0100	643.5000	Traffic Control	EACH	1.000	1.000
0102	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0104	645.0120	Geotextile Type HR	SY	130.000	130.000
0106	650.4500	Construction Staking Subgrade	LF	170.000	170.000
0108	650.5000	Construction Staking Base	LF	170.000	170.000
0110	650.6501	Construction Staking Structure Layout (structure) 01. B-37-0477	EACH	1.000	1.000
0112	650.9911	Construction Staking Supplemental Control (project) 01. 6685-03-72	EACH	1.000	1.000
0114	650.9920	Construction Staking Slope Stakes	LF	213.000	213.000
0116	715.0502	Incentive Strength Concrete Structures	DOL	1,038.000	1,038.000
0118	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. STA 21+75	EACH	1.000	1.000
0120	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0122	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000

CLEARING AND GRUBBING ITEMS						
				201.0105	201.0205	
CATEGORY	STATION	TO	STATION	OFFSET	CLEARING STA	GRUBBING STA
0010	20+00	-	22+00	LT	2	2
TOTALS					2	2

BASE AGGREGATE ITEMS						
				305.0110	305.0120	
				BASE AGGREGATE DENSE 3/4-INCH	BASE AGGREGATE DENSE 1 1/4-INCH	
CATEGORY	STATION	TO	STATION	OFFSET	TON	TON
0010	20+50	-	21+57	LT & RT	10	215
	21+94	-	22+77	LT & RT	10	125
TOTALS					20	340

ASPHALTIC ITEMS				
			455.0605	465.0105
			TACK COAT	ASPHALTIC
CATEGORY	STATION	TO STATION	GAL	SURFACE
0010	21+00	- 21+57	10	30
	21+94	- 22+51	10	30
TOTALS			20	60

EARTHWORK SUMMARY								
DIVISION	STATION TO STATION		LOCATION	205.0100 EXCAVATION COMMON (CY)	AVAILABLE MATERIAL	UNEXPANDED FILL	EXPANDED FILL (NOTE 1)	208.0100
							MASS ORDINATE +/- (NOTE 2)	
1	20+50	- 21+57	PLEASANT ROAD SOUTH	115	115	122	155	40
2	21+94	- 23+00	PLEASANT ROAD NORTH	164	164	90	117	--
TOTALS				279	279	212	272	40

NOTES
1) EXPANDED MATERIAL/FILL = (UNEXPANDED MATERIAL/FILL) * (FILL FACTOR)
2) MASS ORDINATE = AVAILABLE MATERIAL - (EXPANDED FILL); PLUS INDICATES AN EXCESS OF MATERIAL (BORROW)

CULVERT PIPE ITEMS											
CATEGORY	STATION TO STATION		OFFSET	INLET ELEVATION	DISCHARGE ELEVATION	SLOPE	203.0100	521.1024	521.3124	COMMENTS	
							MINIMUM THICKNESS INCHES	REMOVING SMALL PIPE CULVERTS EACH	APRON ENDWALLS FOR CULVERT PIPE STEEL 24-INCH EACH		CULVERT PIPE CORRUGATED STEEL 24-INCH LF
0010	22+28	- 22+80	RT	1254.96	1254.44	1.00%	0.064	1	2	52	EXISTING RCCP (SIZE UNKNOWN)
TOTALS								1	2	52	

RESTORATION ITEMS								
				625.0100	629.0210	630.0120	630.0500	
CATEGORY	STATION	TO	STATION	OFFSET	TOPSOIL SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEED WATER MGAL
0010	20+30	-	21+71	LT & RT	365	0.23	9.8	8
	21+72	-	23+03	LT & RT	320	0.20	9.5	8
	UNDISTRUBUTED				170	0.17	4.7	4
TOTALS					855	0.60	24.0	20

EROSION CONTROL ITEMS											
CATEGORY	STATION	TO	STATION	OFFSET	628.1504	628.1520	628.2004	628.2027	628.6005	628.7504	628.7555
					SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT CLASS I TYPE B SY	EROSION MAT CLASS II TYPE C SY	TURBIDITY BARRIERS SY	TEMPORARY DITCH CHECKS LF	CULVERT PIPE CHECKS EACH
0010	20+30	-	21+71	LT & RT	285	285	330	35	140	50	--
	21+72	-	23+03	LT & RT	220	220	275	45	150	50	3
	UNDISTRUBUTED				125	125	150	20	75	25	1
TOTALS					630	630	755	100	365	125	4

EROSION CONTROL MOBILIZATION			
CATEGORY	LOCATION	628.1905	628.1910
		MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
0010	PROJECT	5	3
TOTALS		5	3

3

REMOVING SIGNS

CATEGORY	STATION	OFFSET	SIGN NUMBER	SIGN MESSAGE	638.2602	638.3000
					REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH
0010	21+54	RT	1-1	BRIDGE HASH MARKS	1	1
	21+69	LT	1-2	BRIDGE HASH MARKS	1	1
	21+84	RT	1-3	BRIDGE HASH MARKS	1	1
	21+97	LT	1-4	BRIDGE HASH MARKS	1	1
	TOTALS				4	4

TYPE II SIGNS AND SUPPORTS

CATEGORY	SIGN NUMBER	SIGN CODE	SIGN SIZE	SIGN TYPE	SIGN DIMENSION W X H			DESCRIPTION	634.0614	637.2230
					IN	X	IN		POSTS WOOD 4X6-INCH X 14-FT EACH	SIGNS TYPE II REFLECTIVE F SF
0010	1-1	W5-52R	2S	II	12	X	36	BRIDGE HASH MARKS	1	3.00
	1-2	W5-52L	2S	II	12	X	36	BRIDGE HASH MARKS	1	3.00
	1-3	W5-52L	2S	II	12	X	36	BRIDGE HASH MARKS	1	3.00
	1-4	W5-52R	2S	II	12	X	36	BRIDGE HASH MARKS	1	3.00
	TOTALS								4	12

3

TRAFFIC CONTROL ITEMS

CATEGORY	STAGE	LOCATION	643.0420		643.0705		643.0900	
			STAGE DURATION	TRAFFIC CONTROL BARRICADES TYPE III	TRAFFIC CONTROL WARNING LIGHTS TYPE A	TRAFFIC CONTROL SIGNS		
			DAYS	NO. DAY	NO. DAY	NO. DAY		
0010	1	PROJECT	60	181,080	261,560	13780		
TOTALS				1,080	1,560	780		

WATER

CATEGORY	LOCATION	624.0100 MGAL
0010	PROJECT - BASE COMPACTION	4
	PROJECT - COMMON EXCAVATION	2
	TOTAL	6

STAKING ITEMS

					650.4500	650.5000	650.6501.01	650.9911.01	650.9920
					CONSTRUCTION STAKING SUBGRADE	CONSTRUCTION STAKING BASE	CONSTRUCTION STAKING STRUCTURE LAYOUT (B-37-0477)	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (6685-03-72)	CONSTRUCTION STAKING SLOPE STAKES
CATEGORY	STATION	TO	STATION	OFFSET	LF	LF	EACH	EACH	LF
0010	20+50	-	21+57	LT & RT	107	107	--	--	107
	21+94	-	23+00	LT & RT	63	63	--	--	106
	PROJECT				--	--	1	1	--
	TOTALS				170	170	1	1	213

PROJECT NO: 6685-03-72

HWY: PLEASANT ROAD

COUNTY: MARATHON

MISCELLANEOUS QUANTITIES

SHEET

E

TRANSPORTATION PROJECT PLAT NO: 6685-03-02 - 4.01

THAT PART OF LOT 1 OF CSM 10641 AND PART OF OUTLOT 1 OF CSM 11872 LOCATED IN THE SW1/4 OF THE NW1/4 OF SECTION 35, AND PART OF THE SW1/4 OF THE NW1/4 OF SECTION 35, ALSO PART OF THE SE1/4 OF THE NE1/4 OF SECTION 34, ALL LOCATED IN TOWNSHIP 26 NORTH, RANGE 2 EAST, TOWN OF SPENCER, MARATHON COUNTY, WISCONSIN.

RELOCATION ORDER - LOC STR, T SPENCER, PLEASANT ROAD (E BR YELLOW RIVER BRIDGE B-37-0477), MARATHON COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDTH, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE NECESSARY TO BE DONE, TO RELOCATE, ALTER OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 60.10 (2)(E), WISCONSIN STATUTES, THE TOWN OF SPENCER HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS Laid OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE TOWN FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE TOWN OF SPENCER, PURSUANT TO THE PROVISIONS OF SECTION 60.10 (2)(E), WISCONSIN STATUTES.

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCS), MARATHON COUNTY, MAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, CENTRELINE OF EXISTING PAVEMENTS AND/OR EXISTING OCCUPATIONAL LINES.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLES) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE FOR PLEASANT RD:
CSM 10641, CSM 11872, AND EXISTING CENTRELINE.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT FOR THE TOWN OF SPENCER.

PARCEL AND UTILITY IDENTIFICATION NUMBERS MAY NOT POINT TO ALL AREAS OF ACQUISITION, AS NOTED ON THE TTP DETAIL PAGES.

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF COMPOUND CURVE	PCC
ACRES	AC	POINT OF INTERSECTION	PI
ALUMINUM	ALUM	PROPERTY LINE	PL
AND OTHERS	ET AL	RECORDED AS	(100')
BACK	BK	REEL / MAGE	R/L
CENTRELINE	CL	REMAINING	R/L
CERTIFIED SURVEY MAP	CSM	RESTRICTIVE DEVELOPMENT	RED
CONCRETE	CONC	EASEMENT	E
COUNTY	CO	RIGHT-OF-WAY	R/W
COUNTY TRUNK HIGHWAY	CTH	SECTION	SEC.
CORNER	COR	SECT	SECT
DOCUMENT NUMBER	DOC	SQUARE FEET	SF
EASEMENT	E	STATE TRUNK HIGHWAY	STH
EXISTING	EX	STATION	STA
GAS VALVE	GV	TEMPORARY LIMITED EASEMENT	TLE
GRID NORTH	GN	TRANSPORTATION PROJECT PLAT	TTP
HIGHWAY EASEMENT	HE	UNITED STATES HIGHWAY	USH
IDENTIFICATION	ID	VOLUME	V
LAND CONTRACT	LC		
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED EASEMENT	PLE		
POINT OF BEGINNING	PGB		
POINT OF CURVATURE	PC		

FOUND MAG NAIL
Y = 107600.764
X = 123126.151



SCHEDULE OF LANDS & INTERESTS REQUIRED

OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN.

PARCEL NUMBER	OWNERS	INTERESTS REQUIRED	NEW	R/W SF REQUIRED	EXISTING TOTAL	TLE SF
1	DIENINGERS, INC., A WISCONSIN CORPORATION, AS VENDOR AND T&T WISCONSIN PROPERTIES LLC, A WISCONSIN LIMITED LIABILITY COMPANY, AS VENDEE	FEE	1108	6103	7211	---
2	THE JERRY ALAN STERNWEIS & KAY MARIE STERNWEIS REVOCABLE TRUST OF MARCH 28, 2013	FEE	46	371	417	---
3	TYLER LEFFEL	FEE/TLE	1140	6264	7404	141

LOT 1
CSM 10641
V. 44 PG. 83
DOC NO. 1168701

OUTLOT 1
CSM 11872
V. 30 PG. 160
DOC NO. 1237950

CONVENTIONAL UTILITY SYMBOLS

WATER
GAS
TELEPHONE
CABLE TELEVISION
ELECTRIC
FIBER OPTIC
SANITARY SEWER
ELECTRIC TOWER

W
G
T
C
E
F
S
ET

COURSE TABLE

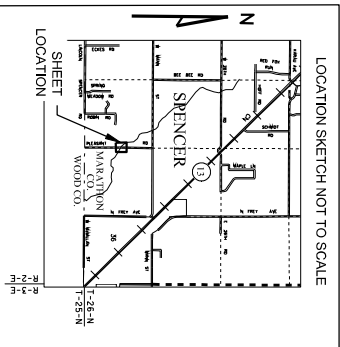
COURSE	BEARING	DISTANCE
1000-1001	N89° 09' 11"W	1.71'
1001-PRW1002	N89° 09' 11"W	31.29'
PRW1002-PRW1003	N17° 42' 32"W	21.10'
PRW1003-PRW1004	N01° 13' 44"E	84.01'
PRW1004-PRW1005	N01° 13' 44"E	32.63'
PRW1005-PRW1006	N01° 13' 44"E	33.37'
PRW1006-PRW1007	N24° 14' 38"E	16.34'
PRW1007-1008	N01° 05' 15"E	16.27'
1008-1009	S88° 54' 45"E	30.44'
1009-1010	S88° 54' 45"E	2.56'
1010-PRW1011	S88° 54' 45"E	33.00'
PRW1011-PRW1012	S38° 05' 05"E	10.28'
PRW1012-PRW1013	S01° 11' 02"W	111.90'
PRW1013-PRW1014	S01° 11' 02"W	25.30'
PRW1014-PRW1015	S01° 11' 02"W	35.80'
PRW1015-PRW1016	S18° 17' 40"W	20.96'
PRW1016-1000	N89° 09' 11"W	33.00'

TLE STATION & OFFSET TABLE		
POINT NO.	STATION	OFFSET
TLE1100	22+70.00	45.00'
TLE1101	22+25.00	45.00'
TLE1102	22+25.00	41.74'

STATION & OFFSET TABLE		
POINT NO.	STATION	OFFSET
1000	20+80.00	1.71
1001	20+80.00	0.00
PRW1002	20+80.00	-31.29
PRW1003	21+00.00	-38.00
PRW1004	21+84.01	-37.44
PRW1005	22+16.63	-37.22
PRW1006	22+50.00	-37.00
PRW1007	22+65.00	-30.51
1008	22+81.27	-30.44
1009	22+81.15	0.00
1010	22+81.14	2.56
PRW1011	22+81.00	35.56
PRW1012	22+73.00	42.02
PRW1013	21+61.10	41.36
PRW1014	21+35.80	41.21
PRW1015	21+00.00	41.00
PRW1016	20+80.00	34.71

FRONTIER COMMUNICATIONS OF WI LLC (COMMUNICATION)
V. 87 P. 217 DOC. 613829 - PAR. 1

UTILITY INTERESTS REQUIRED	
OWNER(S)	INTEREST REQUIRED
COMMUNICATIONS OF WI LLC (COMMUNICATION)	RELEASE OF RIGHTS



STATE OF WISCONSIN - MARATHON COUNTY
RECORDED
DEAN J. STRATZ, REGISTER OF DEEDS
DOC# 1895017
Pages: 2
REGISTER OF DEEDS
MARATHON COUNTY, WI
Received for Record this 22nd day of July
A.D. 2024 at 2:08 PM
in the County No. 2 on page 774
REGISTER
Dean J. Strat
PROJECT NUMBER 6685-03-02-4.01
AMENDMENT NO. ---

SCALE, FEET



CONVENTIONAL SYMBOLS

SECTION LINE	SECTION	R/W MONUMENT
QUARTER LINE	QUARTER	(TO BE SET)
SYMPHONY LINE	SYMPHONY	NON-MONUMENTED
NEW REFERENCE LINE	NEW REFERENCE	R/W POINT
NEW R/W LINE	NEW R/W LINE	FOUND IRON PIN (1-INCH UNLESS NOTED)
EXISTING R/W OR HE LINE	EXISTING R/W OR HE LINE	GEODETIC SURVEY MONUMENT
LOT, TIE & OTHER MINOR LINES	LOT, TIE & OTHER MINOR LINES	SIXTEENTH CORNER MONUMENT
SLOPE INTERCEPT	SLOPE INTERCEPT	OFF-PREMISE SIGN
CORPORATE LIMITS	CORPORATE LIMITS	COMPREHENSIBLE SIGN
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)	UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)	NON-COMPREHENSIBLE SIGN
NEW R/W FEE OR HE	NEW R/W FEE OR HE	ELECTRIC POLE
TEMPORARY LIMITED EASEMENT AREA	TEMPORARY LIMITED EASEMENT AREA	TELEPHONE POLE
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	PRESTAL (LABELED TYPE)
TRANSMISSION STRUCTURES	TRANSMISSION STRUCTURES	(TV, TEL, ELEC, ETC)
BUILDING	BUILDING	ACCESS RESTRICTED BY ACQUISITION
TO BE REMOVED	TO BE REMOVED	NO ACCESS (BY STATUTORY AUTHORITY)
PARALLEL OFFSETS	PARALLEL OFFSETS	ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)
UTILITY NUMBER	UTILITY NUMBER	NO ACCESS (NEW HIGHWAY)

emcs

I, KEVIN C. BOYER PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 60.10 (2)(E) OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE TOWN OF SPENCER I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

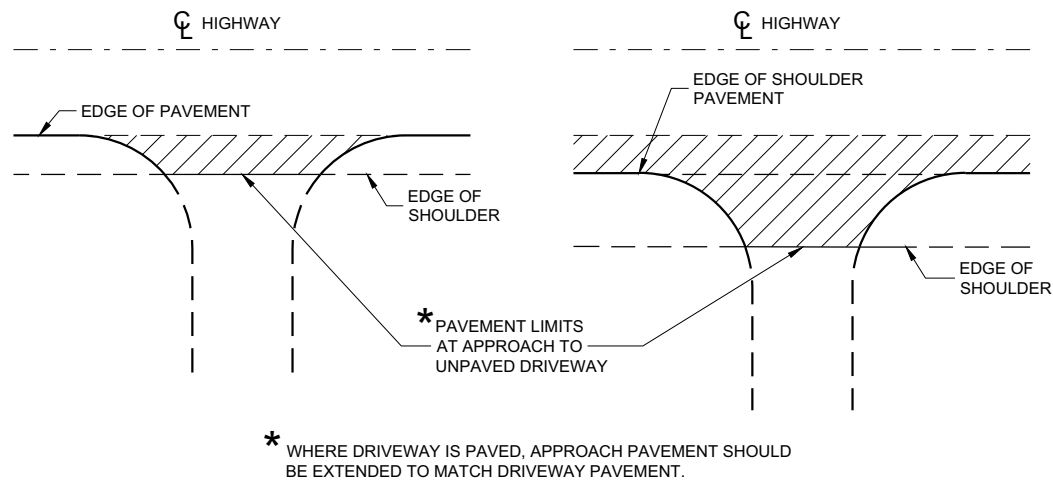
SIGNATURE: Kevin C. Boyer DATE: 2/28/2024
PRINT NAME: KEVIN C. BOYER
REGISTRATION NUMBER: 5 - 2675

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE TOWN OF SPENCER BY THE MARATHON COUNTY HIGHWAY DEPARTMENT

SIGNATURE: James M. Griesbach DATE: 2/28/2024
PRINT NAME: JAMES M. GRIESBACH

Standard Detail Drawing List

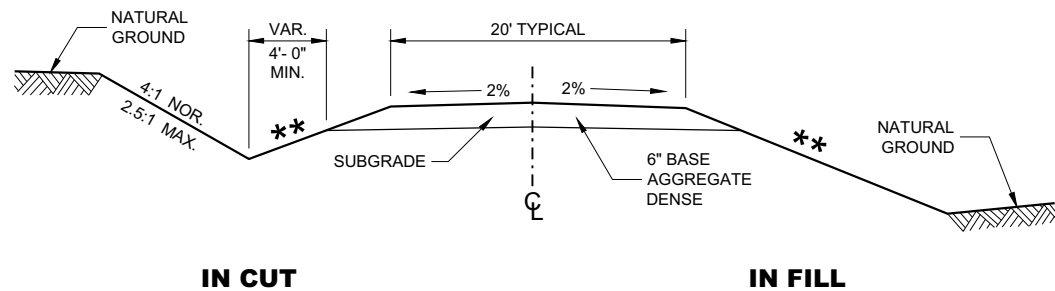
08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
13C19-03	HMA LONGITUDINAL JOINTS
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C03-05	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

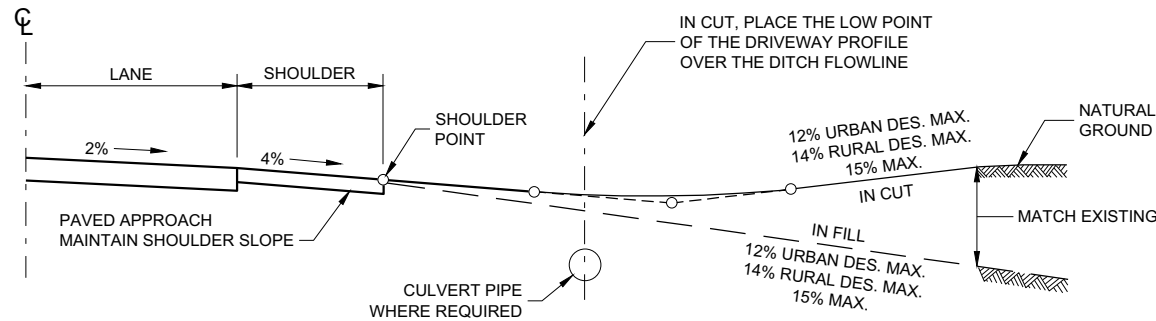
**RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB AND GUTTER OR SIDEWALK)**



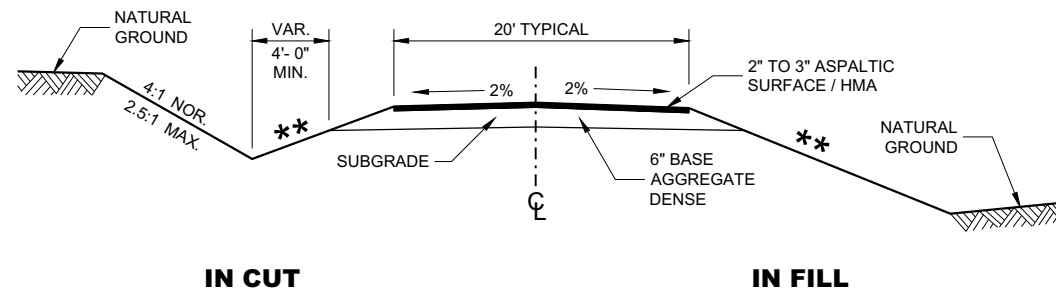
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
AGGREGATE SURFACE**

****** SLOPE CAN VARY WITH SPEED. SEE 11-45-30.6.2

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥ 35 TO < 60	6:1
≥60	10:1



TYPICAL DRIVEWAY PROFILES



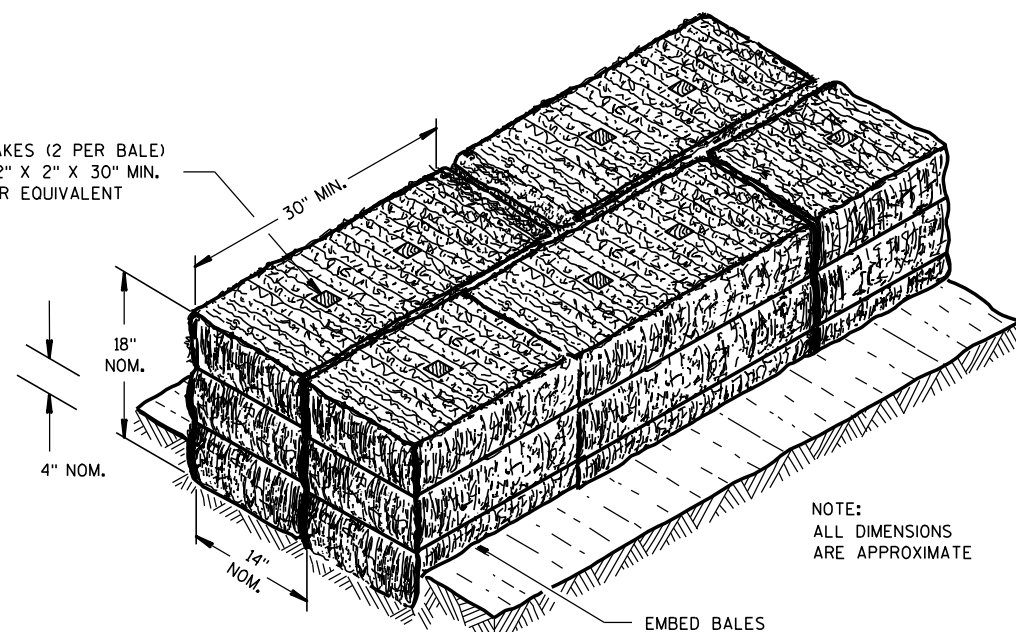
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
ASPHALTIC SURFACE**

**DRIVEWAYS WITHOUT
CURB AND GUTTER**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

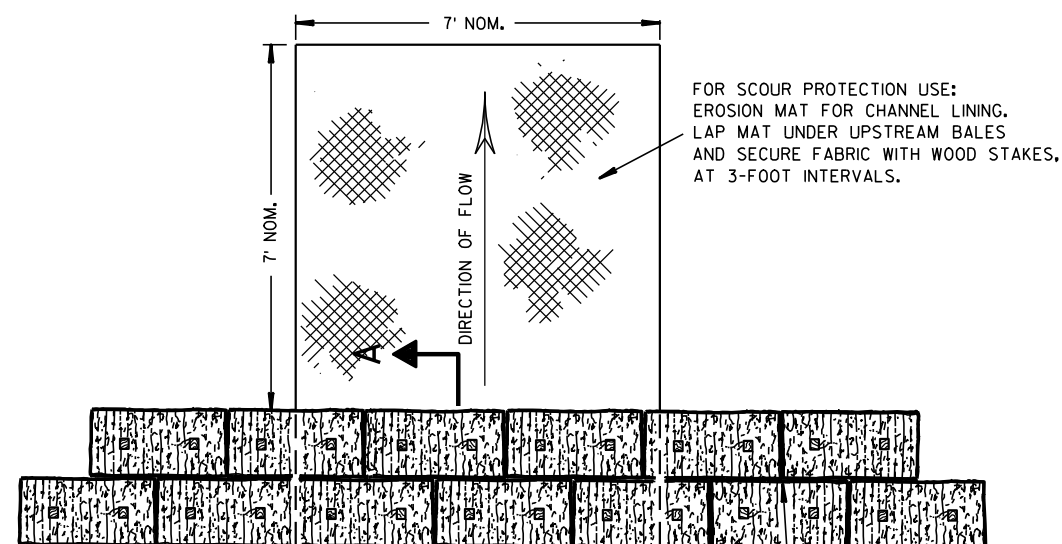
APPROVED
December 2017
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

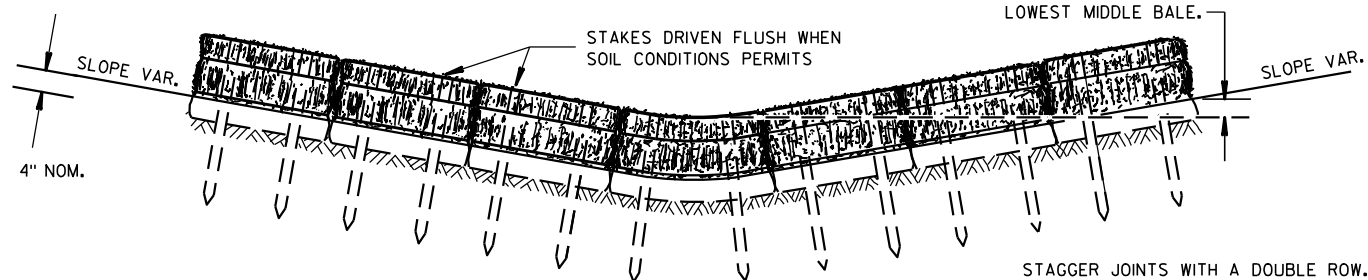
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



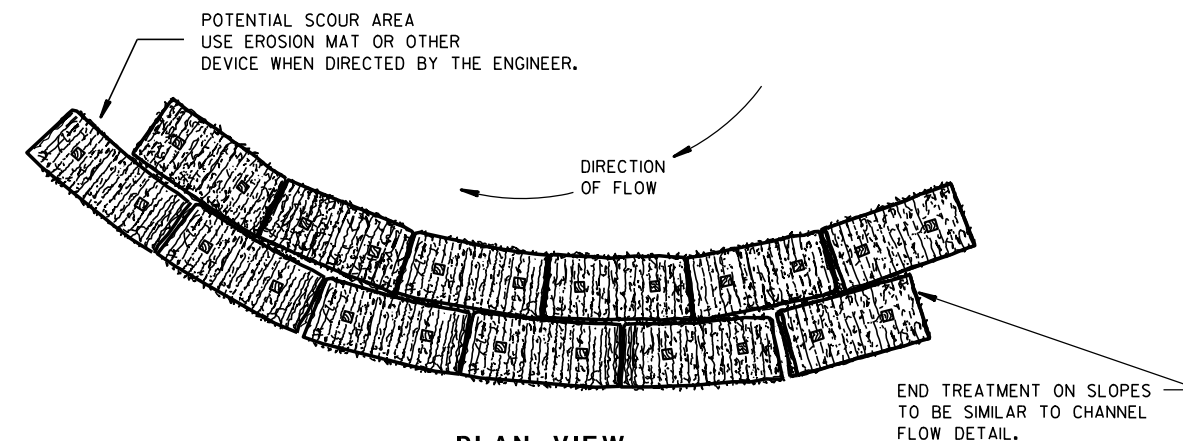
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

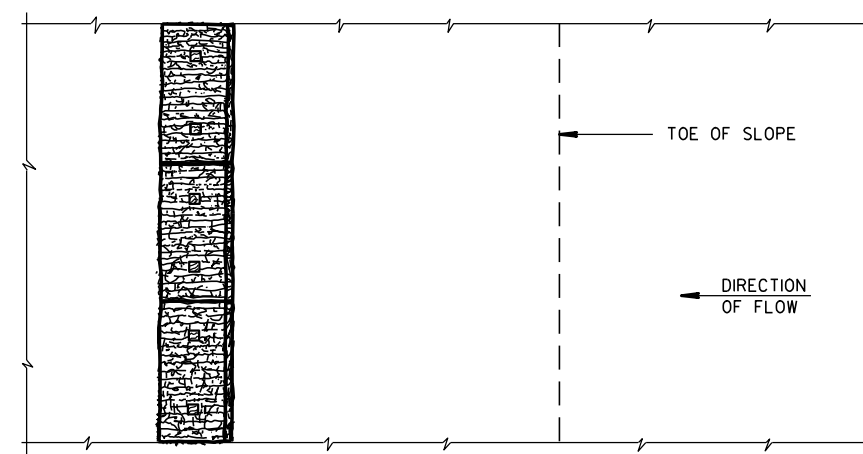
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

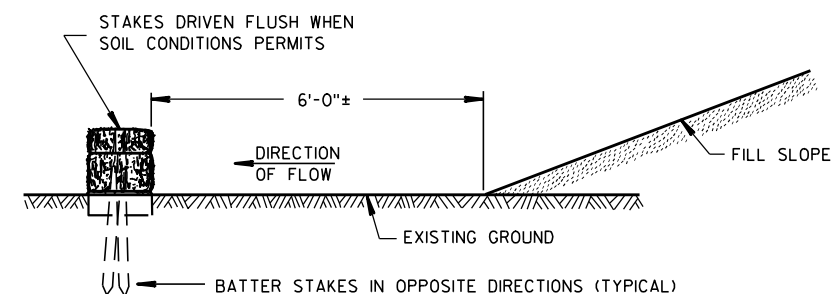


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

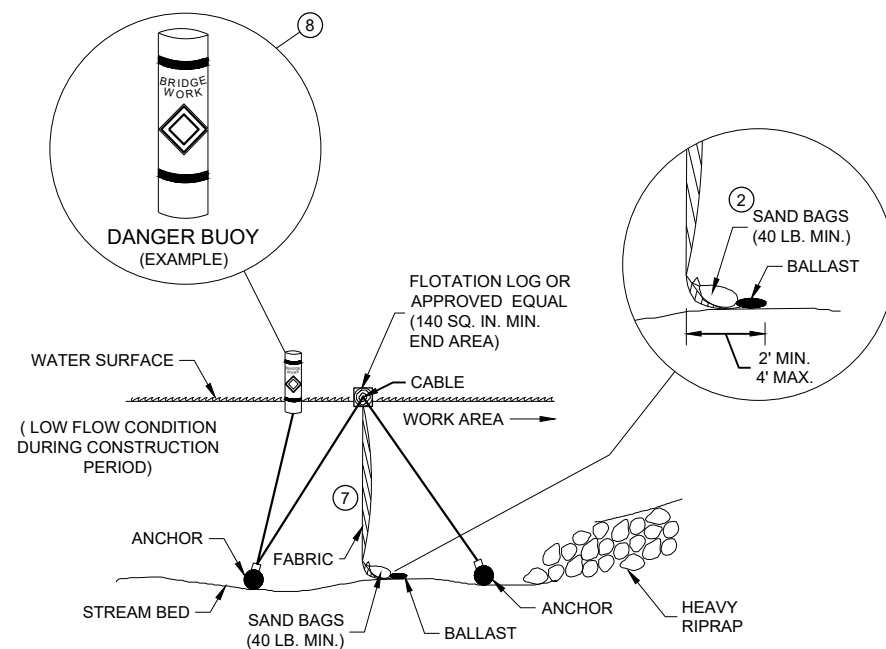
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

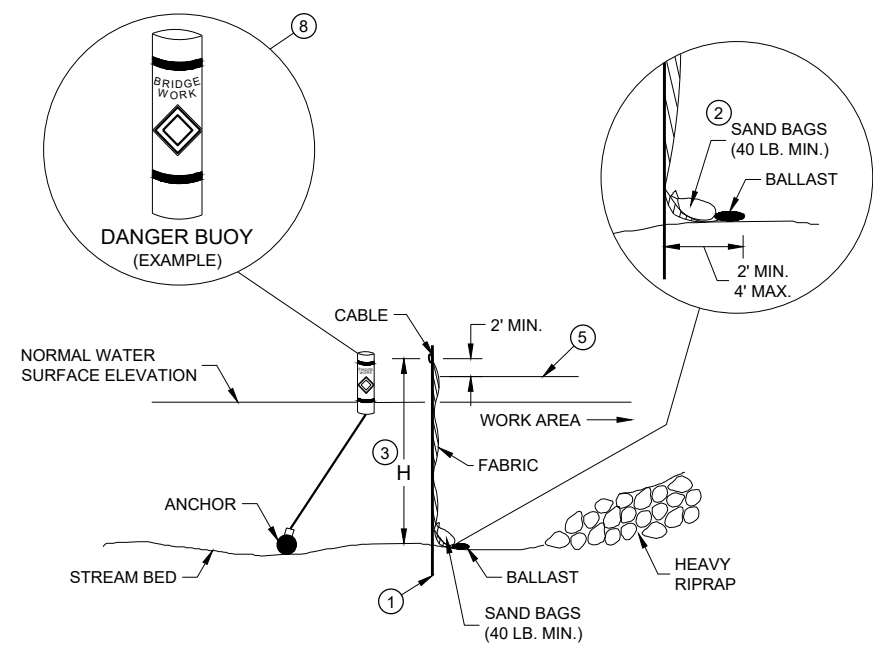


SILT FENCE	
STATE OF WISCONSIN	
DEPARTMENT OF TRANSPORTATION	
APPROVED	
<u>4-29-05</u>	<u>/S/ Beth Canestra</u>
<u>DATE</u>	<u>CHIEF ROADWAY DEVELOPMENT ENGINEER</u>
FHWA	



SECTION B - B

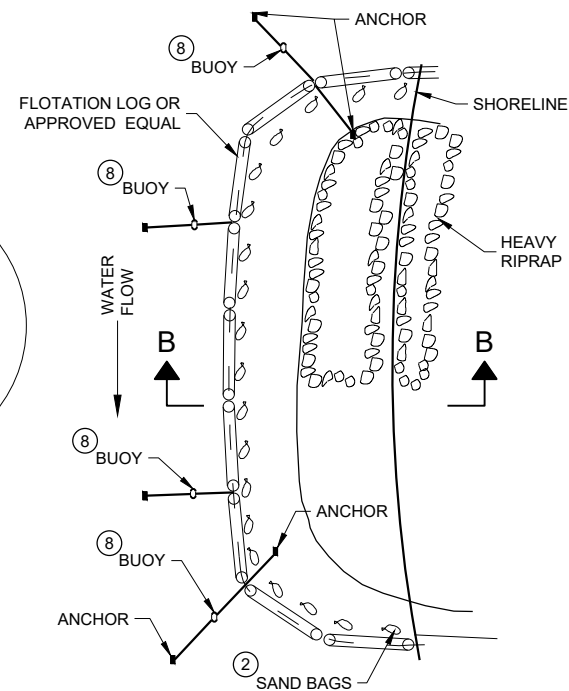
TURBIDITY BARRIER - FLOAT ALTERNATIVE CAUTION - SEE NOTE 6



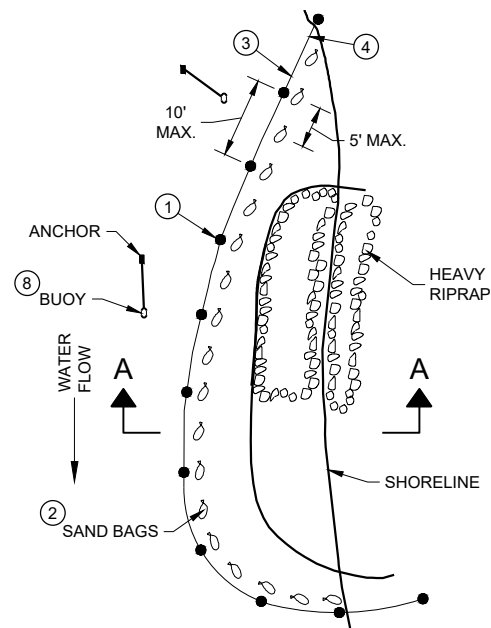
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



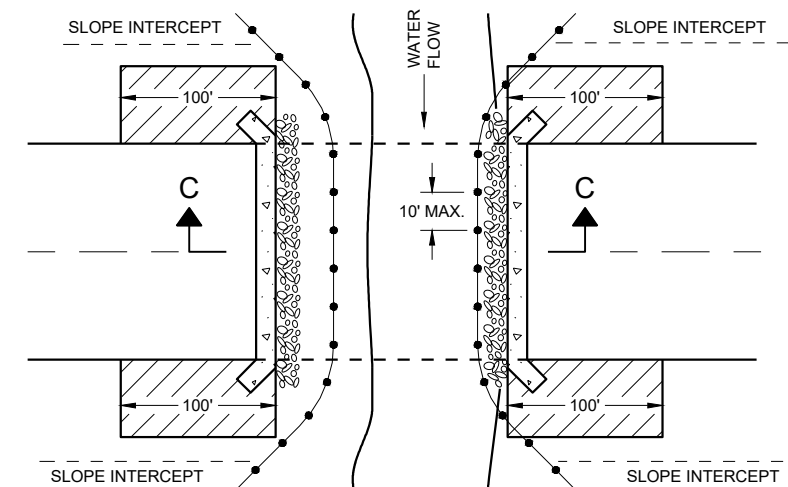
PLAN VIEW

GENERAL NOTES

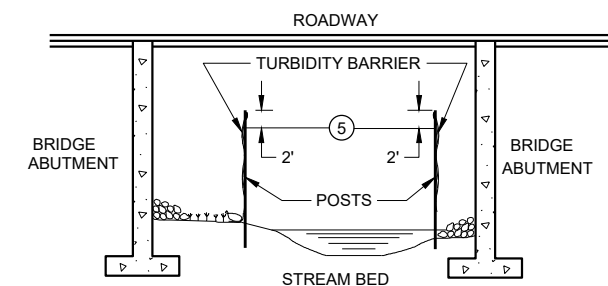
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

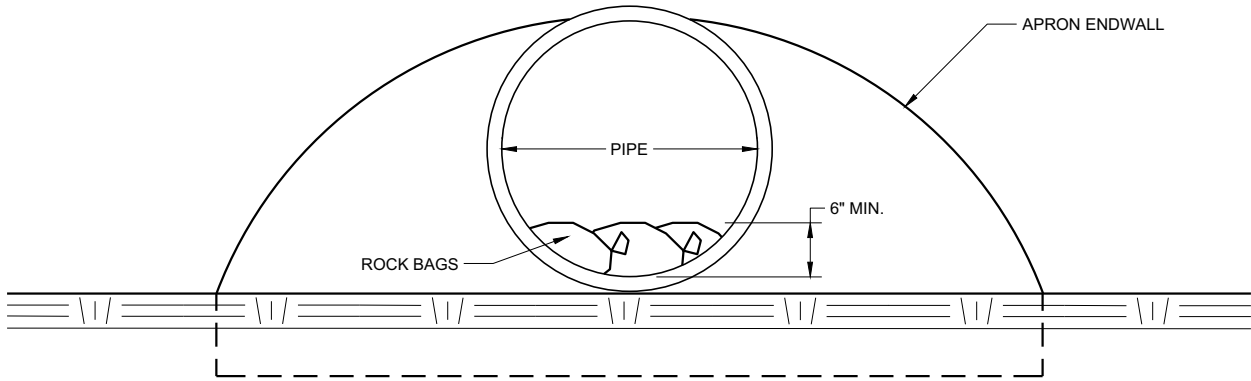
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

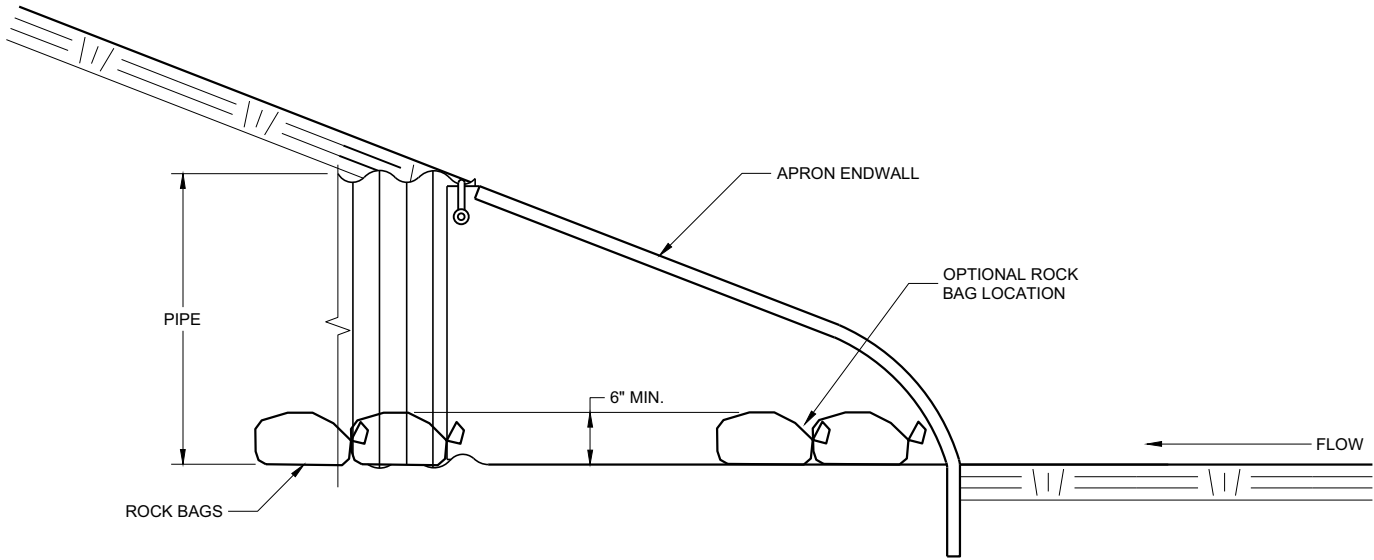
APPROVED
6/4/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT
ENGINEER

FHWA



END VIEW



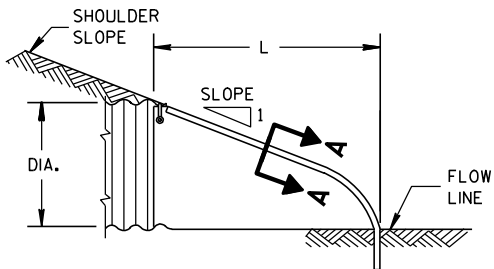
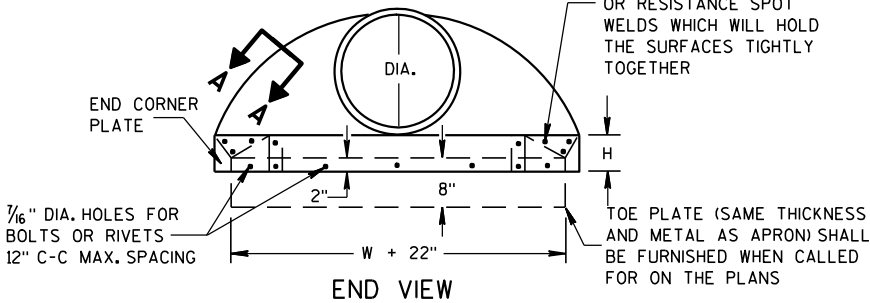
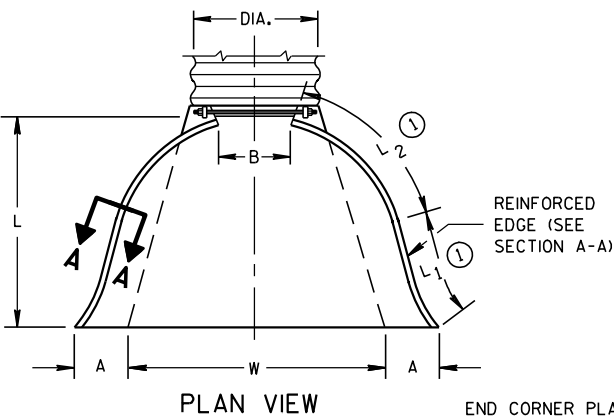
SIDE VIEW

CULVERT PIPE CHECK
(INSTALL ON INLET END ONLY)

CULVERT PIPE CHECK	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER
FHWA	

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

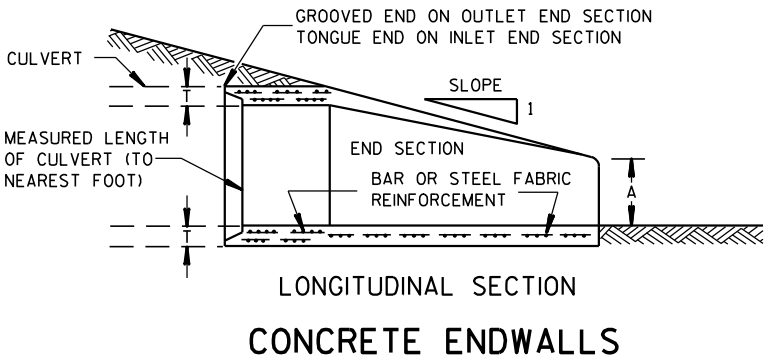
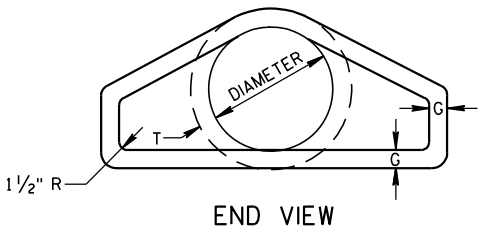
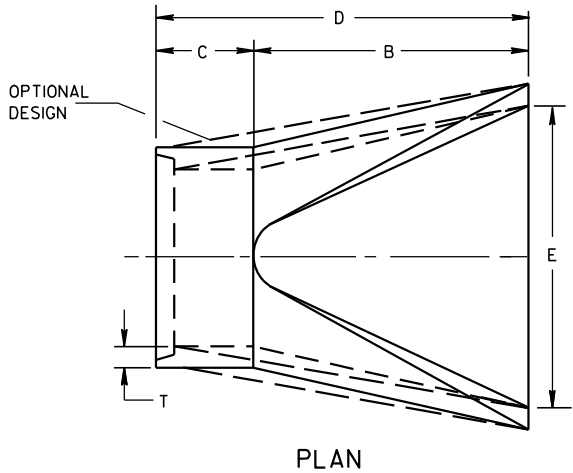
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



SIDE ELEVATION
METAL ENDWALLS

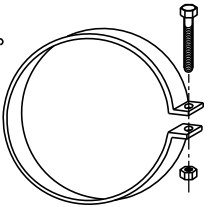
REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 ¹ / ₈	72 ¹ / ₈	24	2	3 to 1	
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1	
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1	
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1	
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1	
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1	
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1	
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1	
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35 ^{**}	98 ¹ / ₄ -100 ^{**}	90	5 ¹ / ₂	2 ¹ / ₂ to 1	
60	6	30-35 ^{**}	60	39	99	96	5	2 to 1	
66	6 ¹ / ₂	24-30 ^{**}	72-78 ^{**}	21-27 ^{**}	99	102	5 ¹ / ₂	2 to 1	
72	7	24-36 ^{**}	78	21	99	108	6	2 to 1	
78	7 ¹ / ₂	24-36 ^{**}	78	21	99	114	6 ¹ / ₂	2 to 1	
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1	
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1	

* MINIMUM
** MAXIMUM

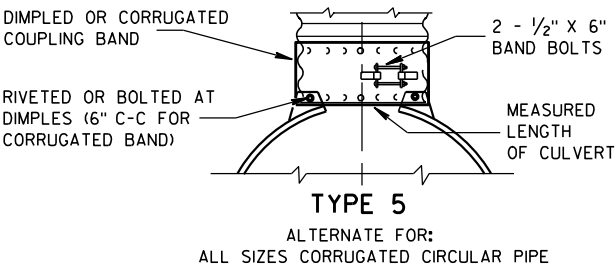
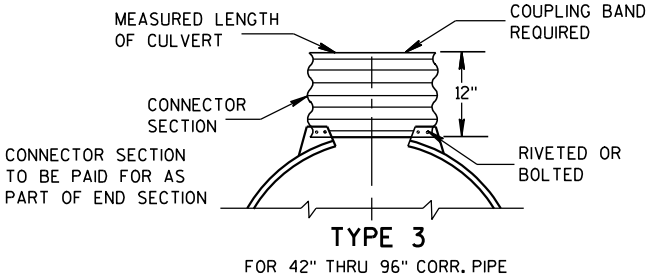
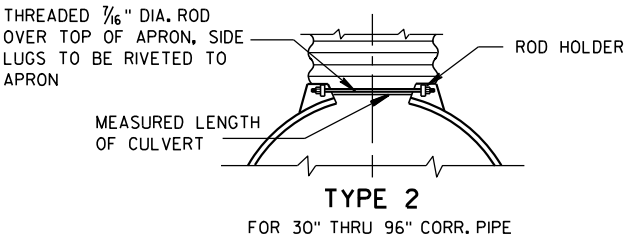
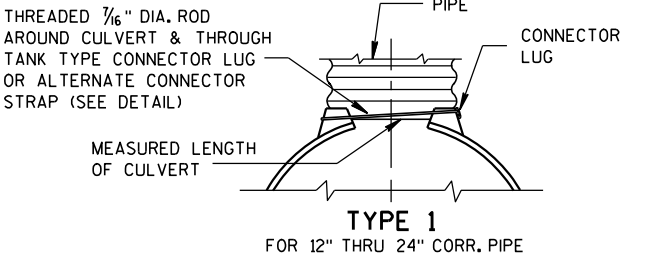


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



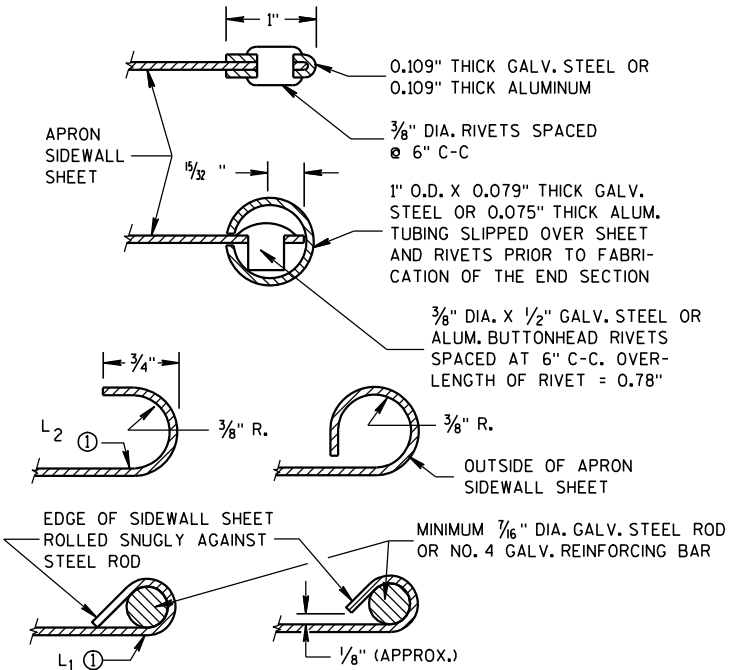
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

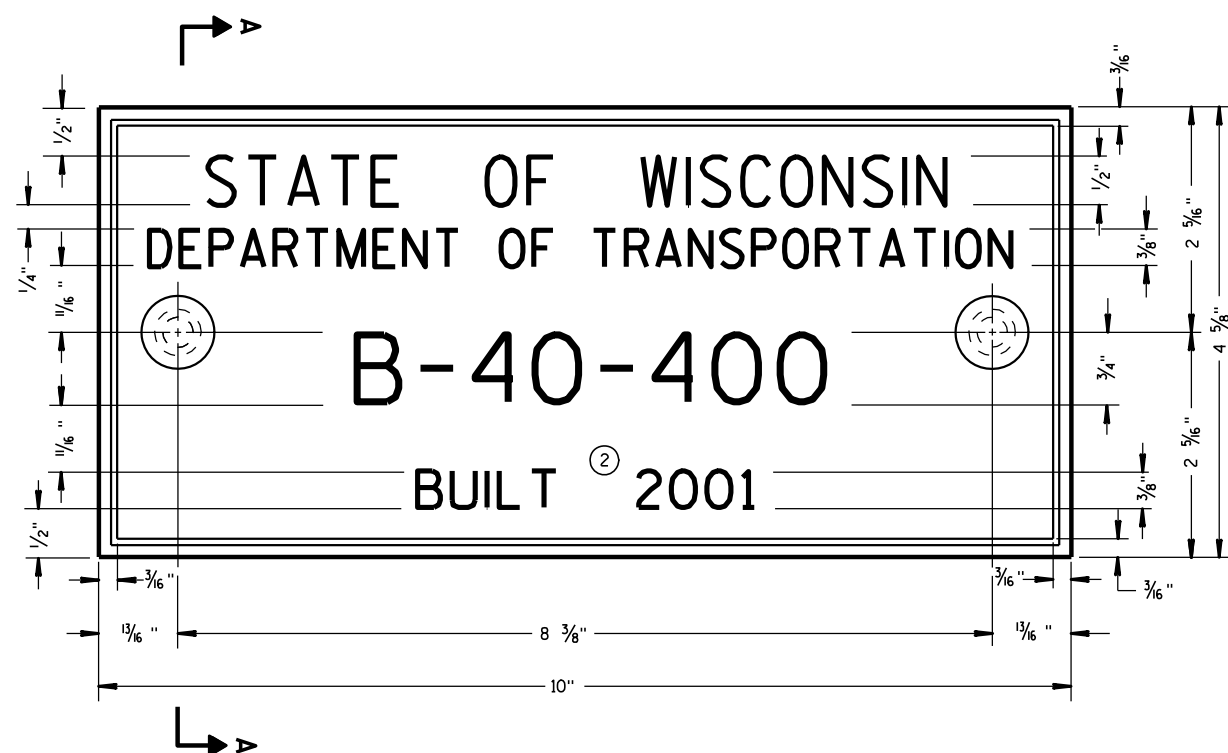
ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

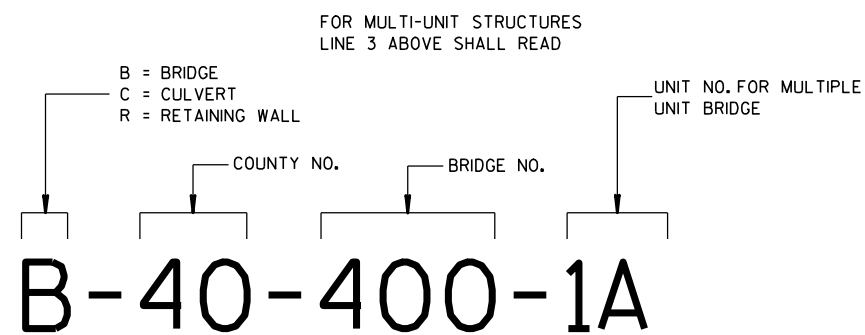
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR CULVERT PIPE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 11/30/94 DATE	/S/ Rory L. Rhinesmith CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

B = BRIDGE
C = CULVERT
R = RETAINING WALL

- C = CULVERT

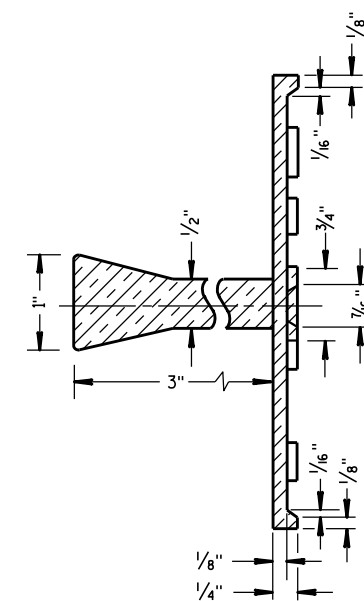
R = RETAINING WALL

UNIT NO. FOR MULTIPLE
UNIT BRIDGE

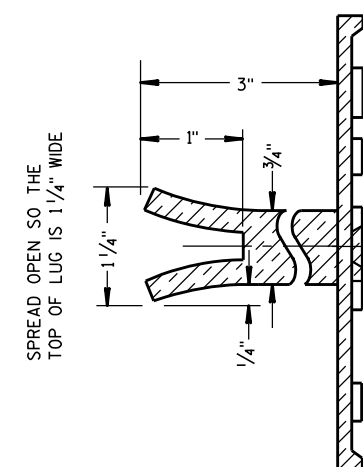
UNIT BRIDGE

— COUNTY NO.

— BRIDGE NO.



SECTION A-A



ALTERNATE LUG

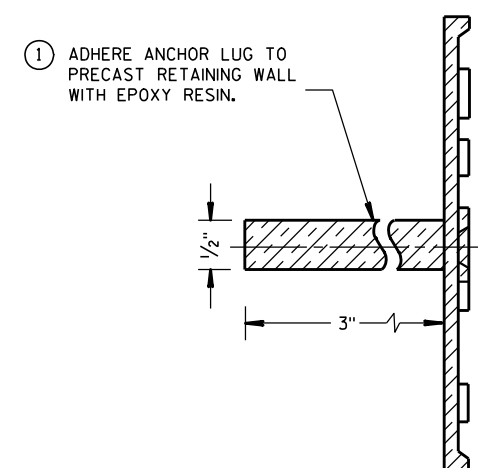
GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

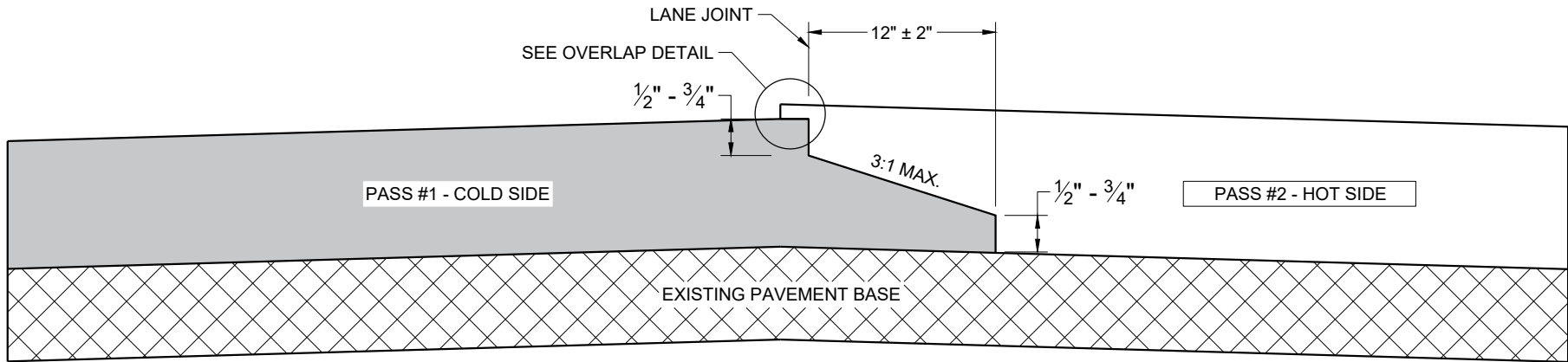
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

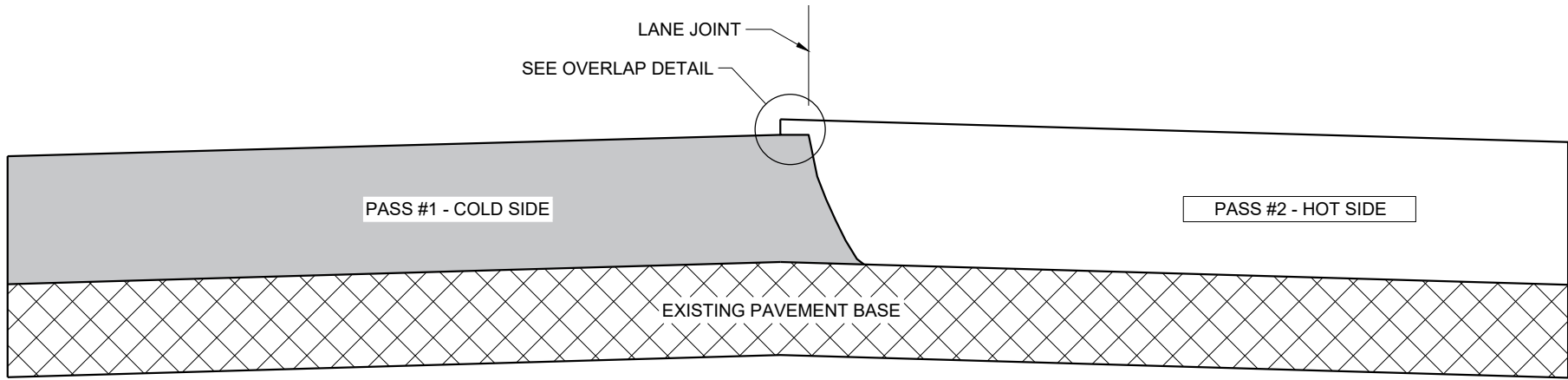
3/26/10
DATE

FHWA

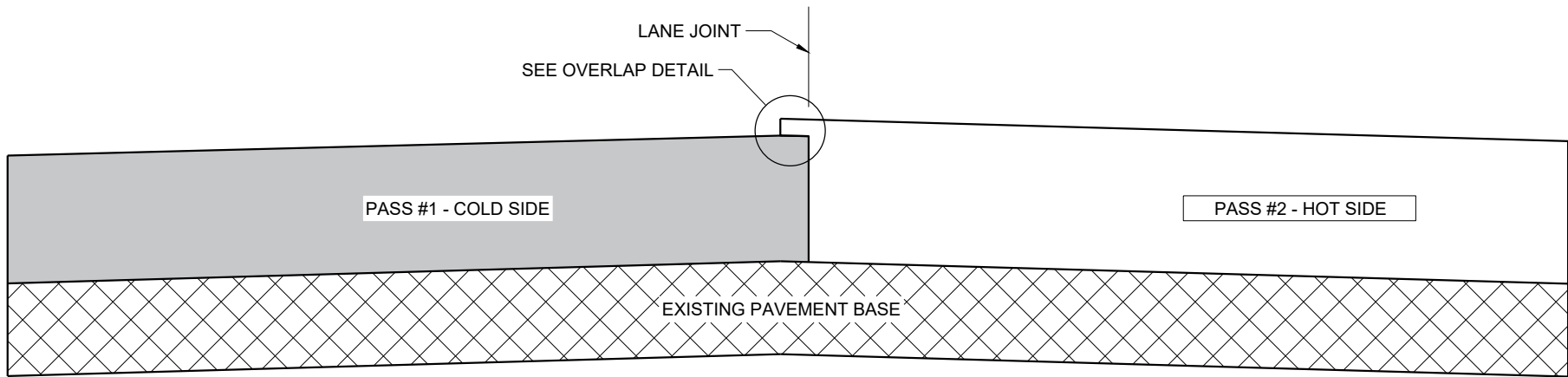
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT



TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)

GENERAL NOTES

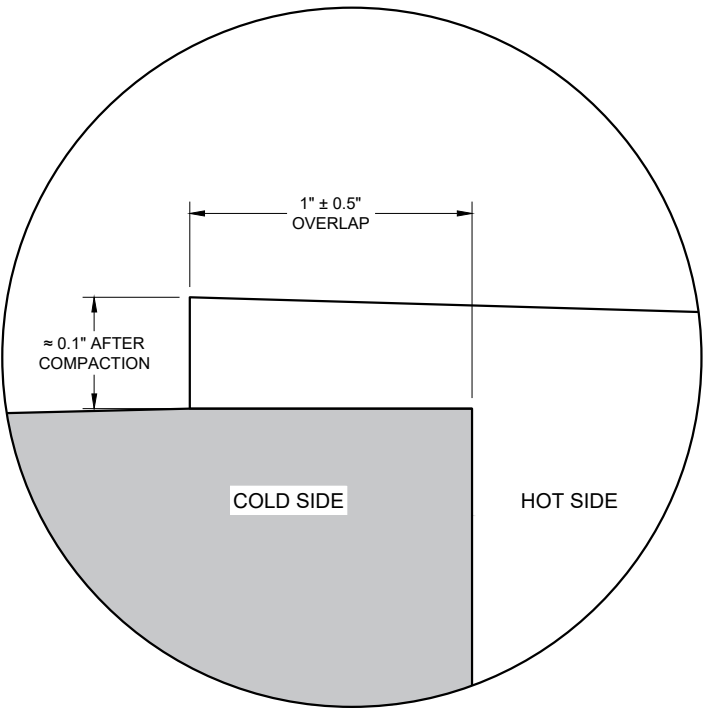
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.

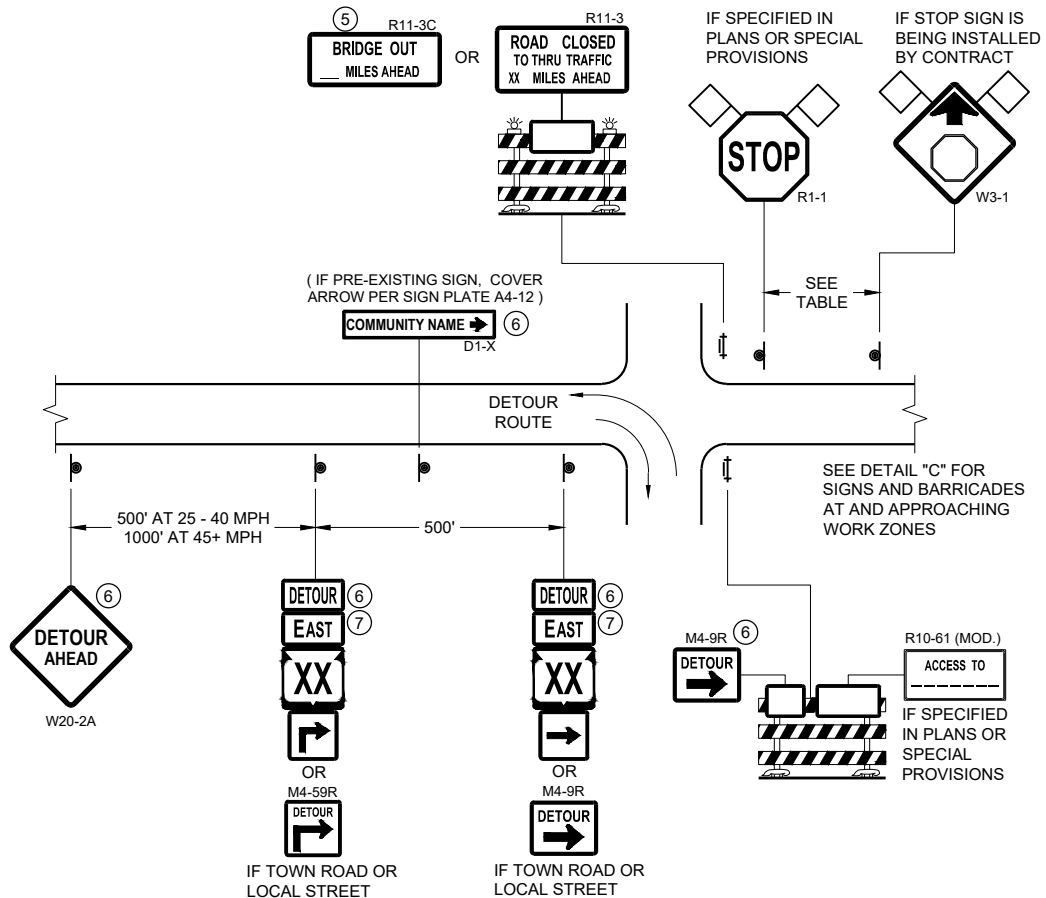


OVERLAP DETAIL (TYPICAL)

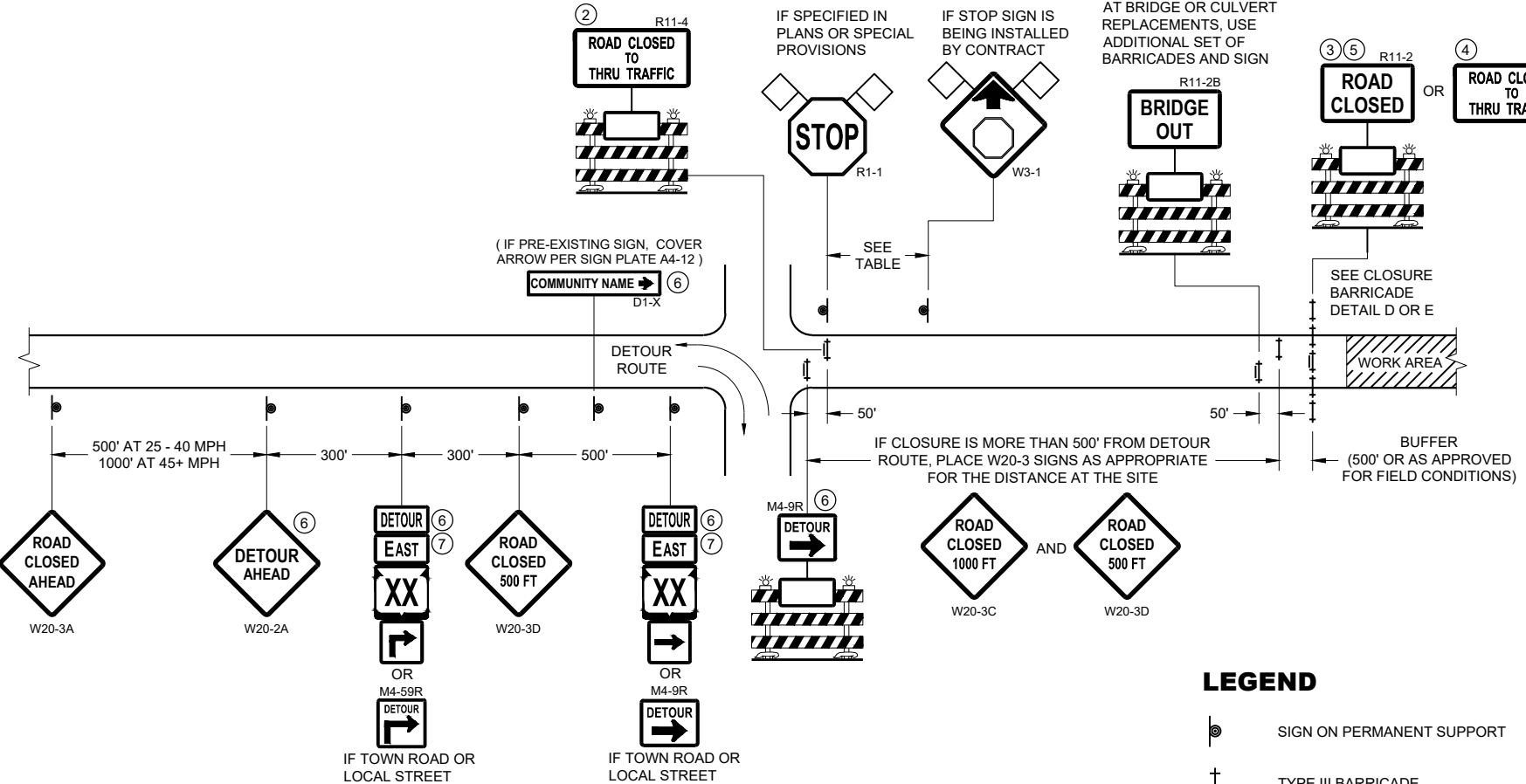
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



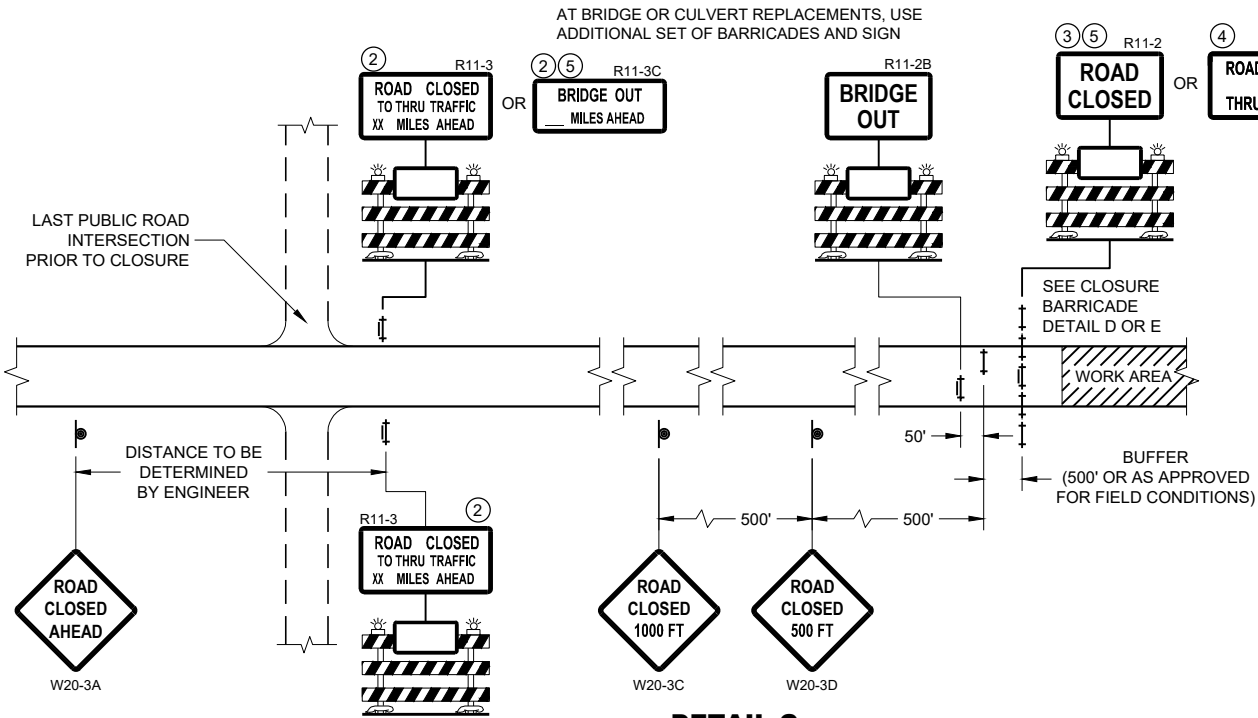
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



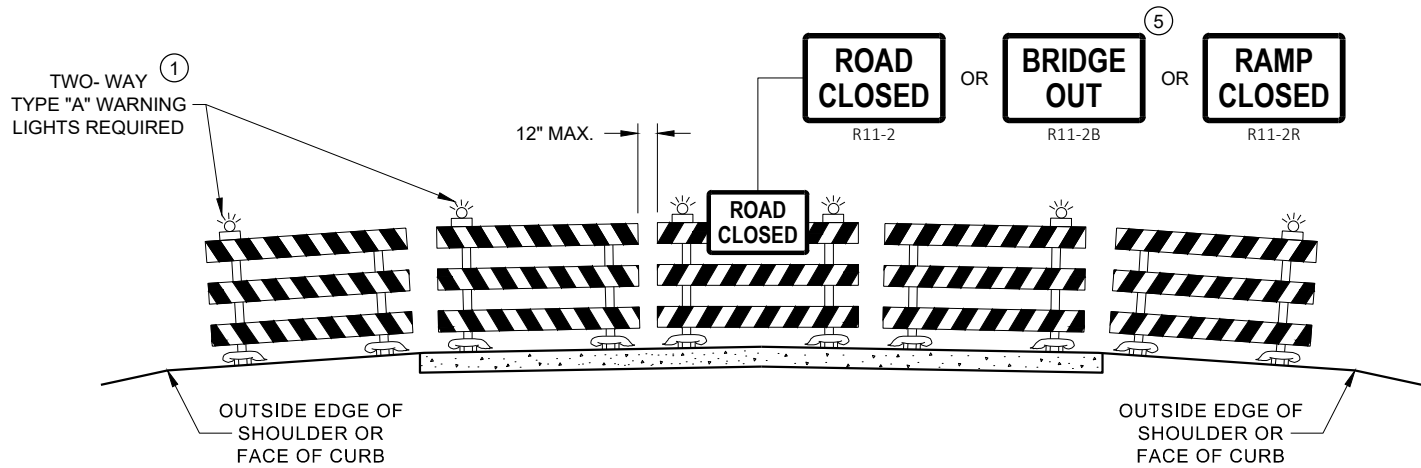
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

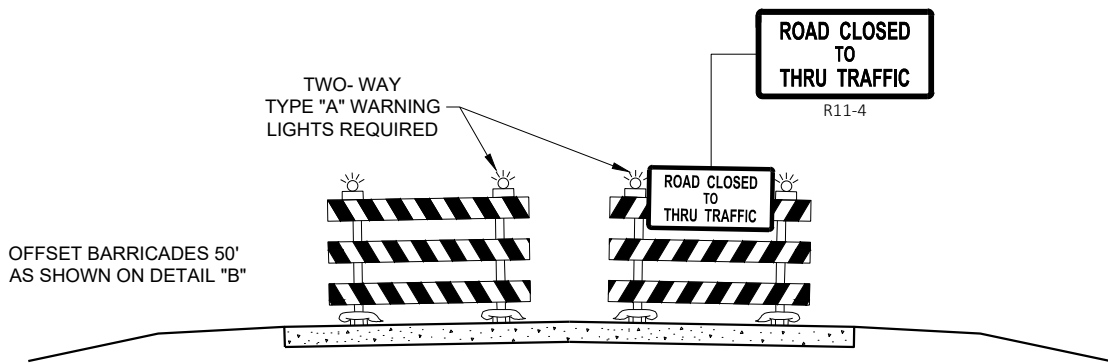
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

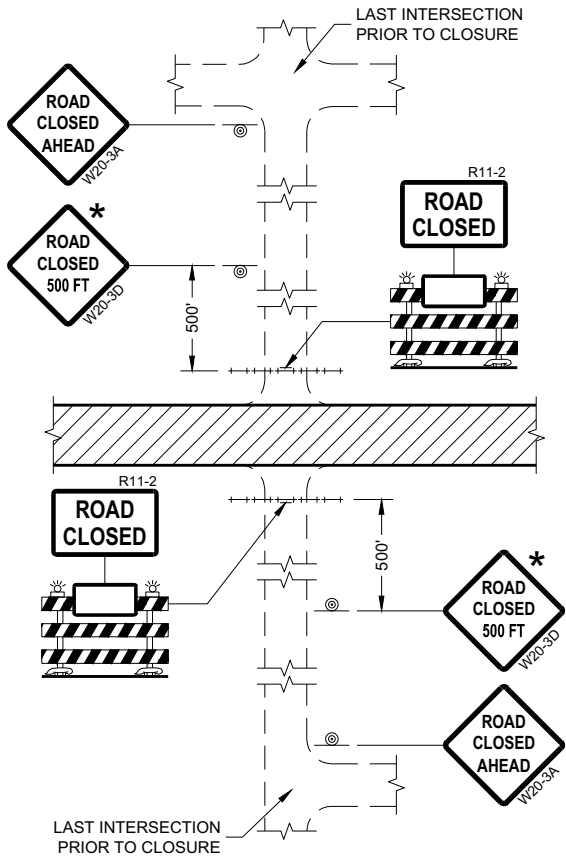
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

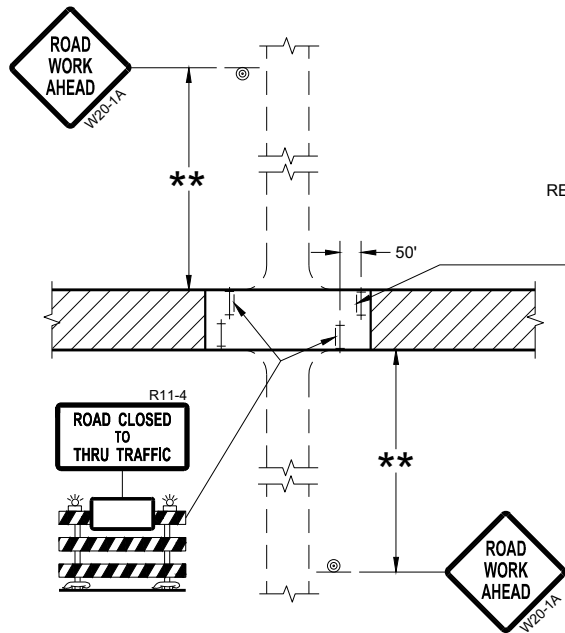
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

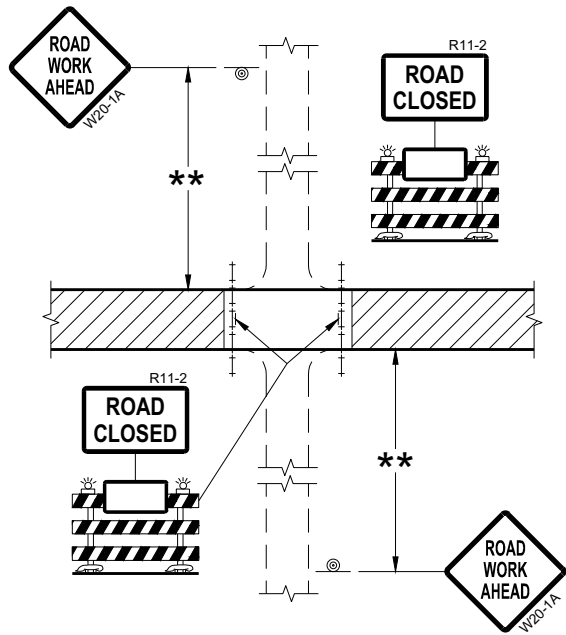
FHWA



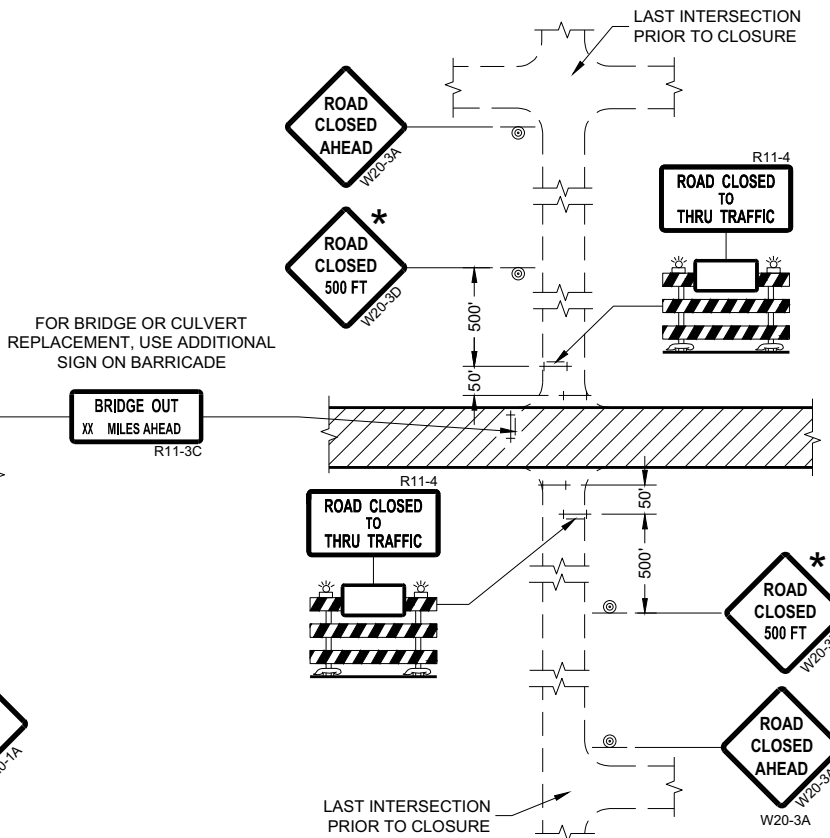
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

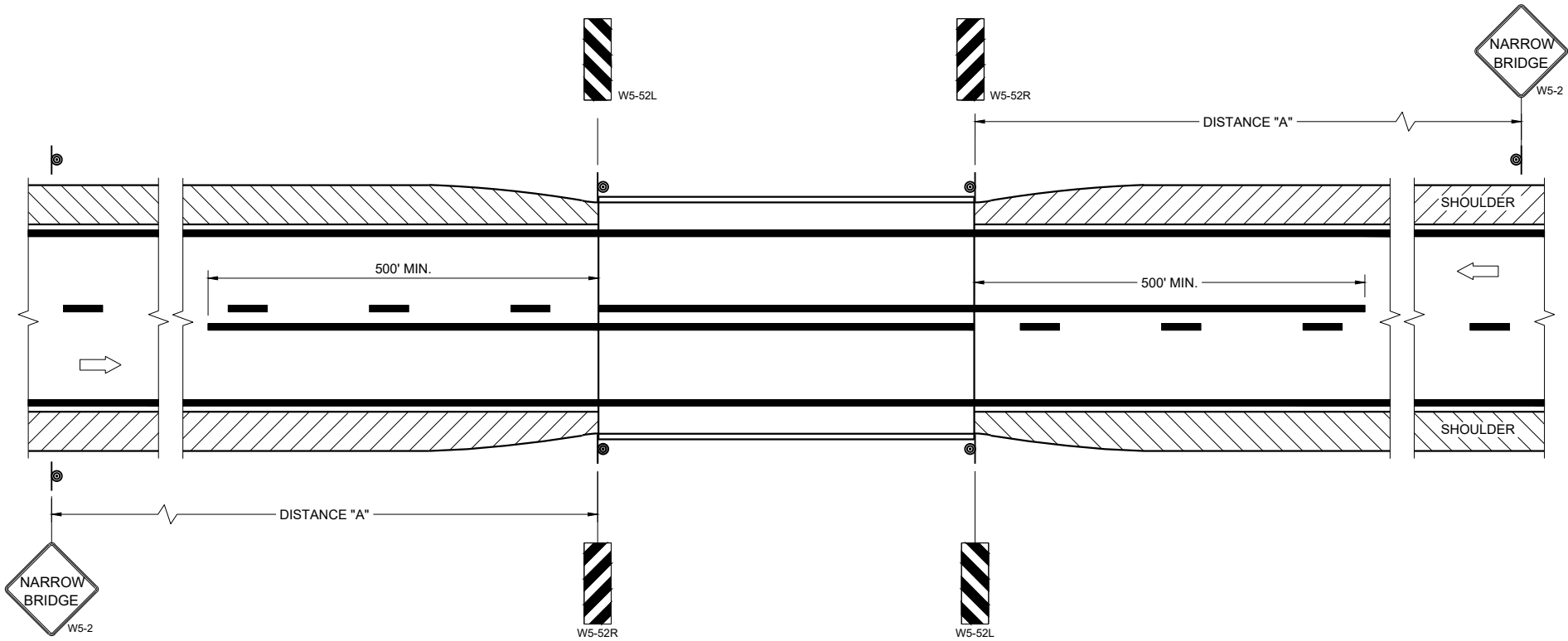
- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

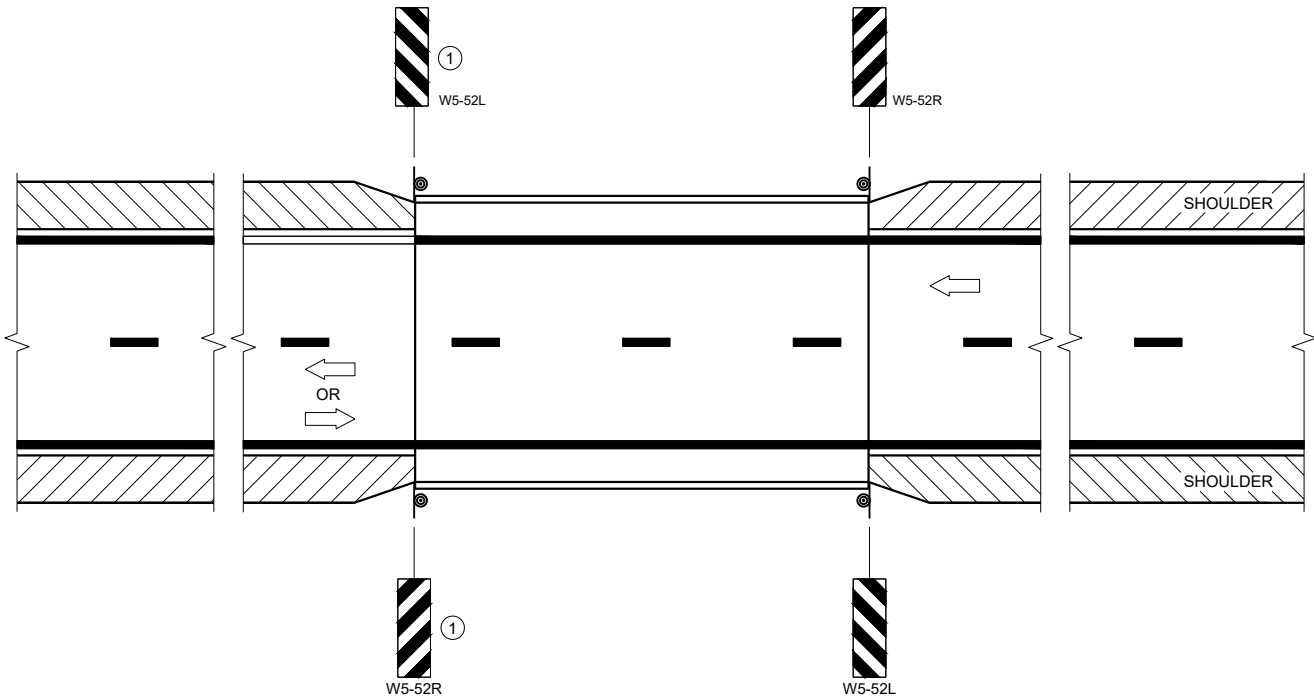
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

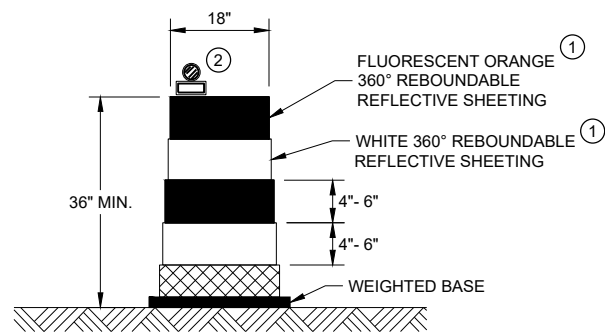
**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE

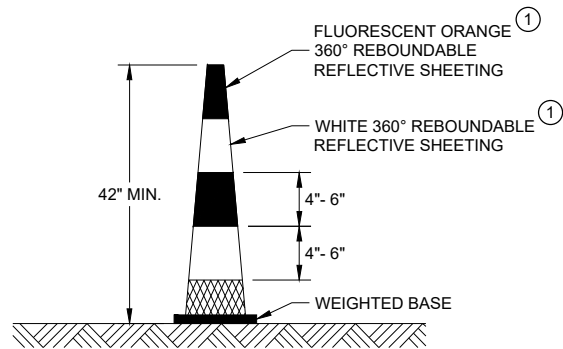
/S/ Jeannie Silver
Statewide Pavement Marking Engineer

FHWA



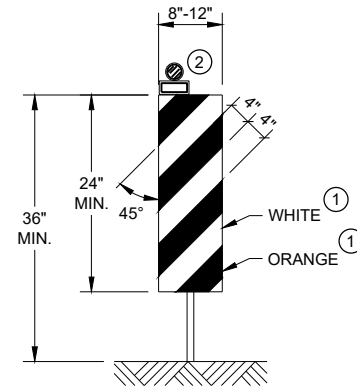
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



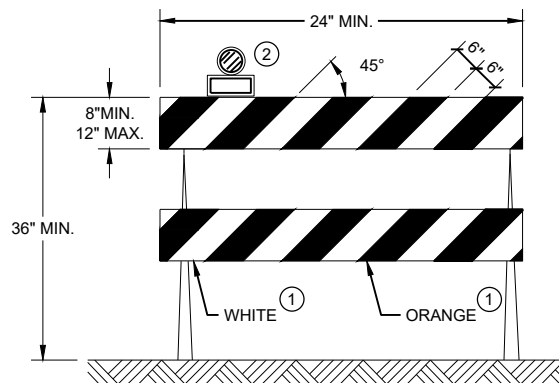
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"



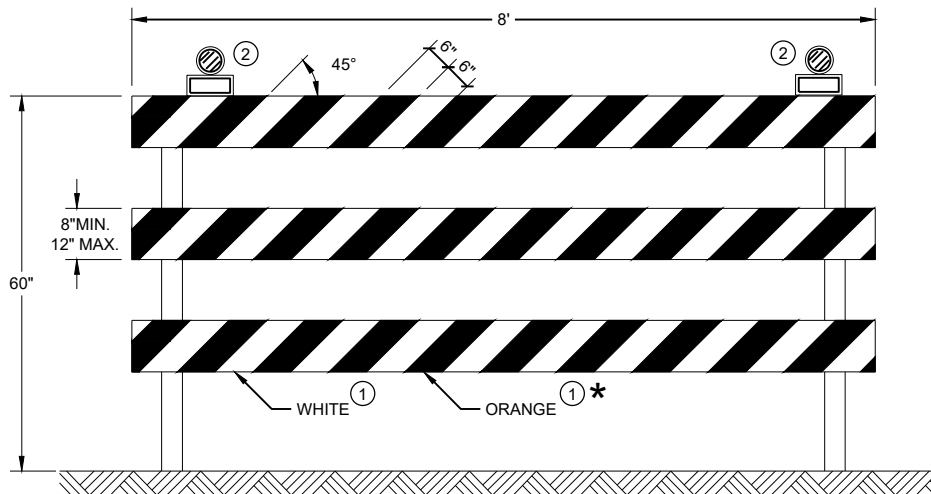
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

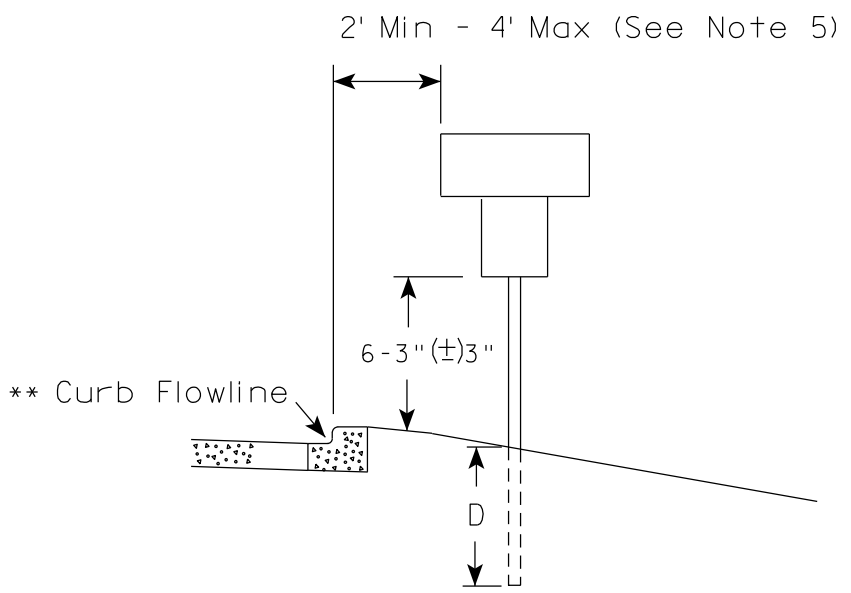
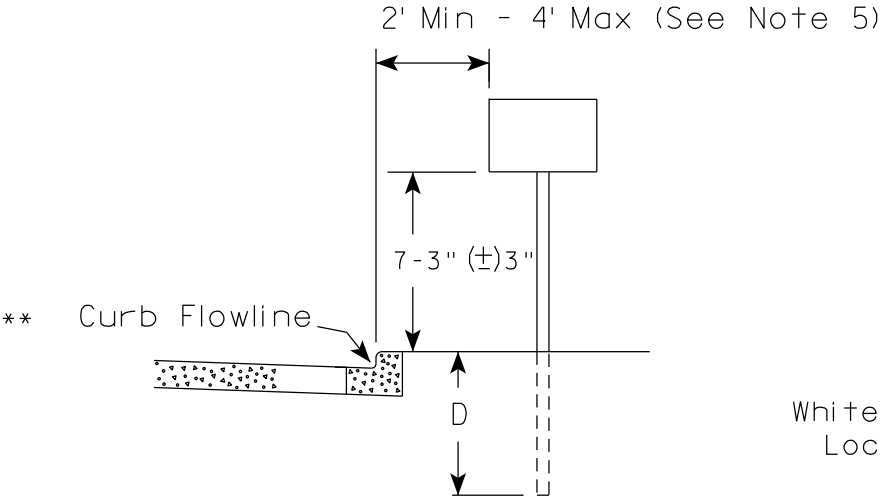
**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

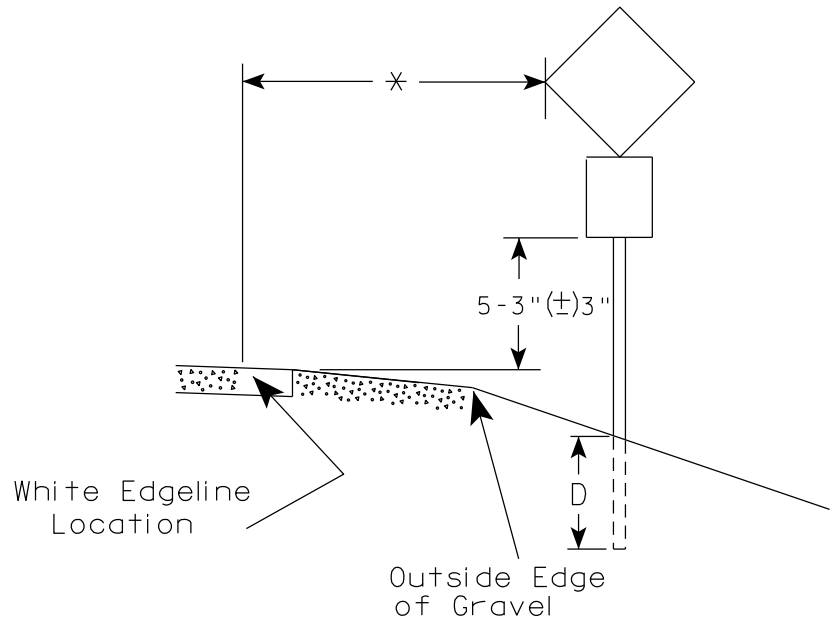
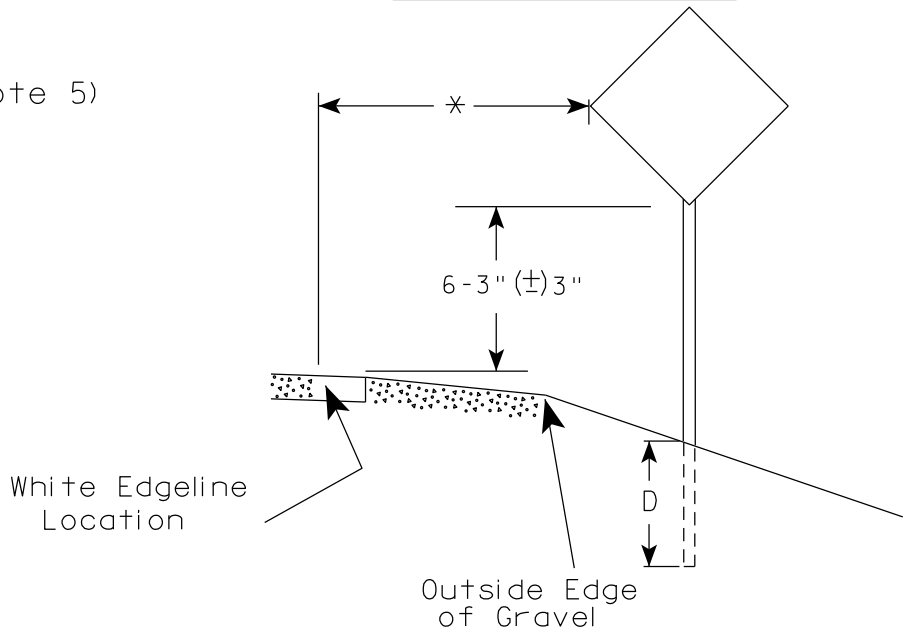
APPROVED
November 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH	
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

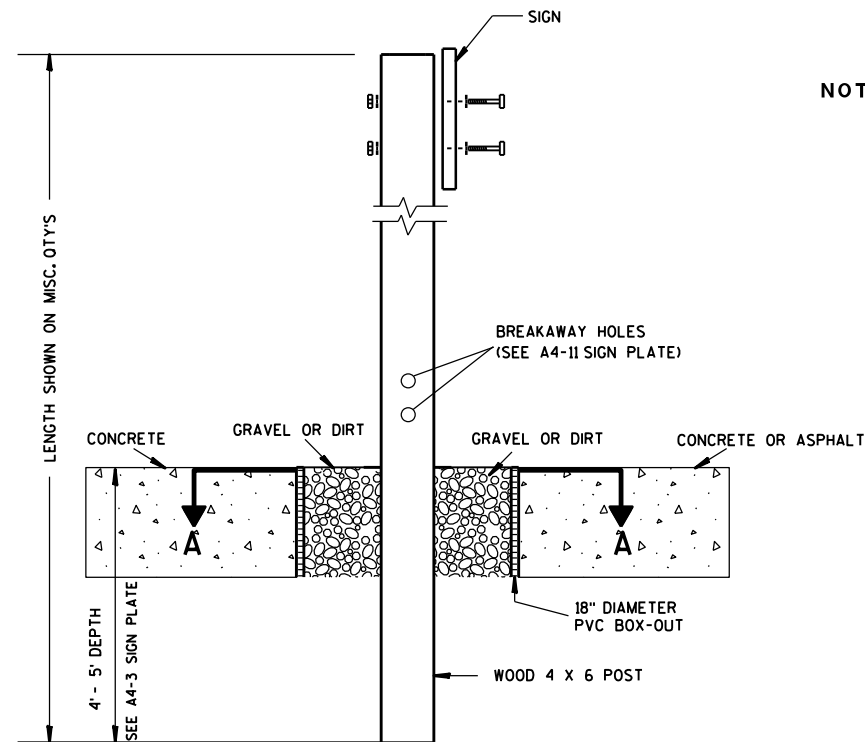
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

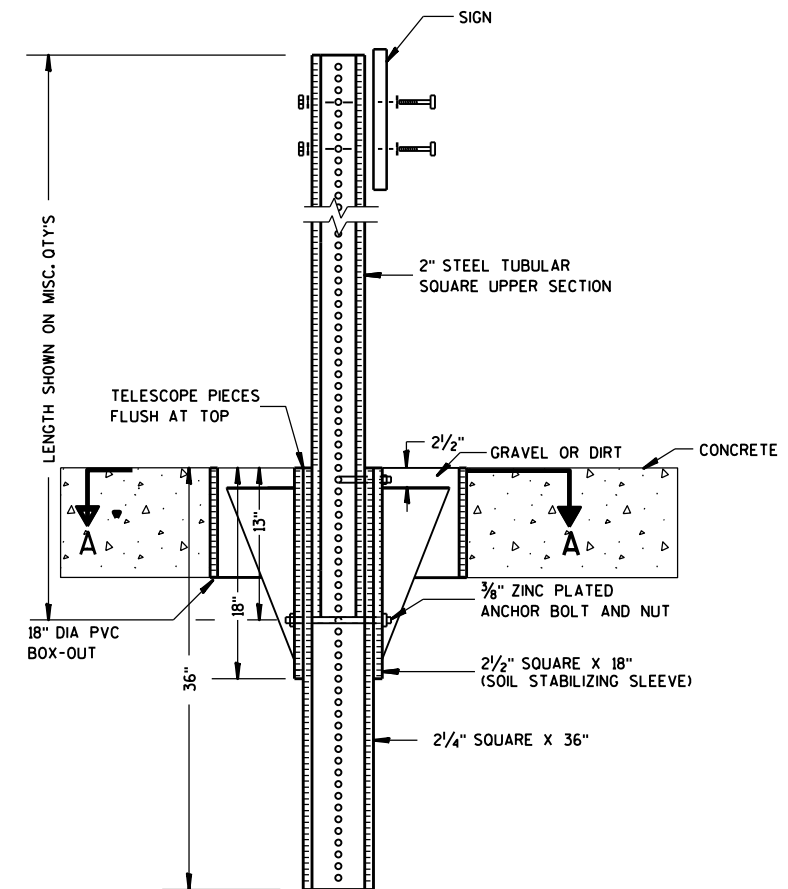
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

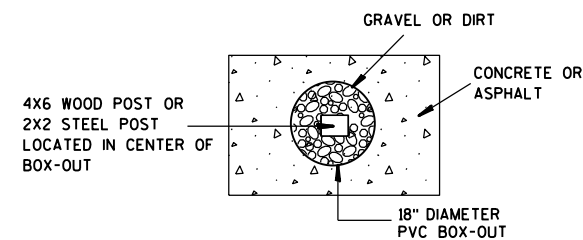
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

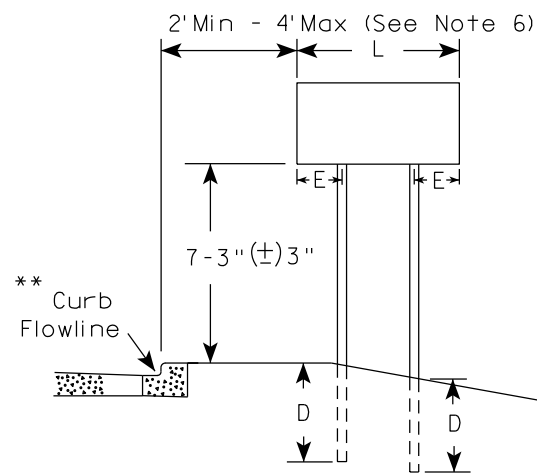
HWY:

COUNTY:

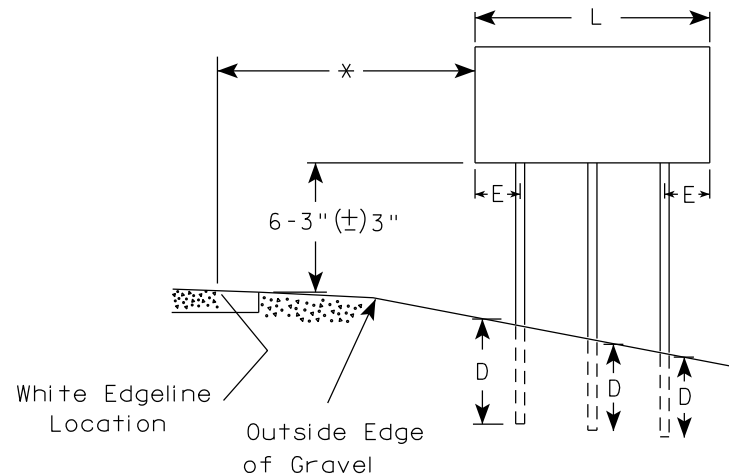
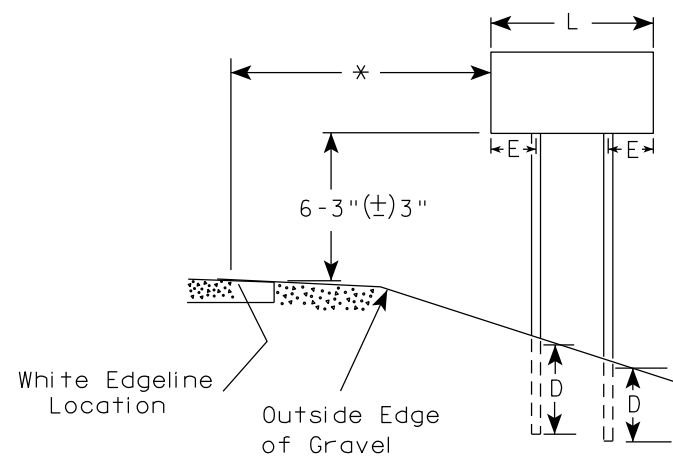
SHEET NO:

E

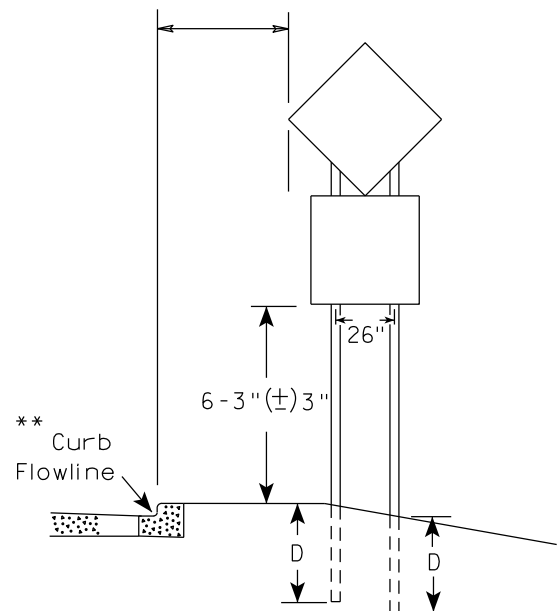
URBAN AREA



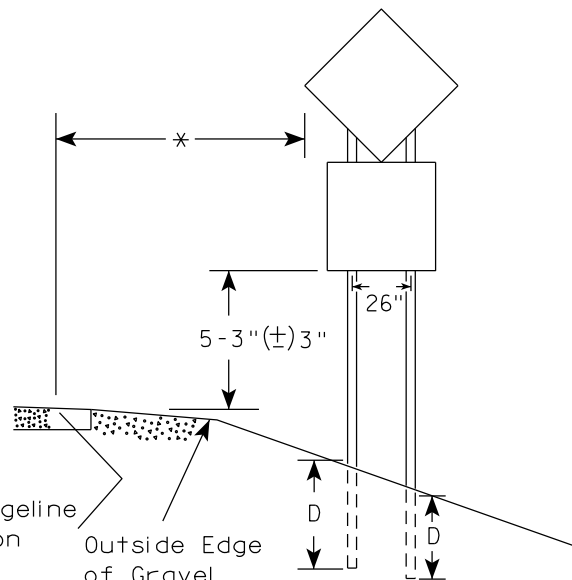
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 12/6/23

PLATE NO. A4-4.16

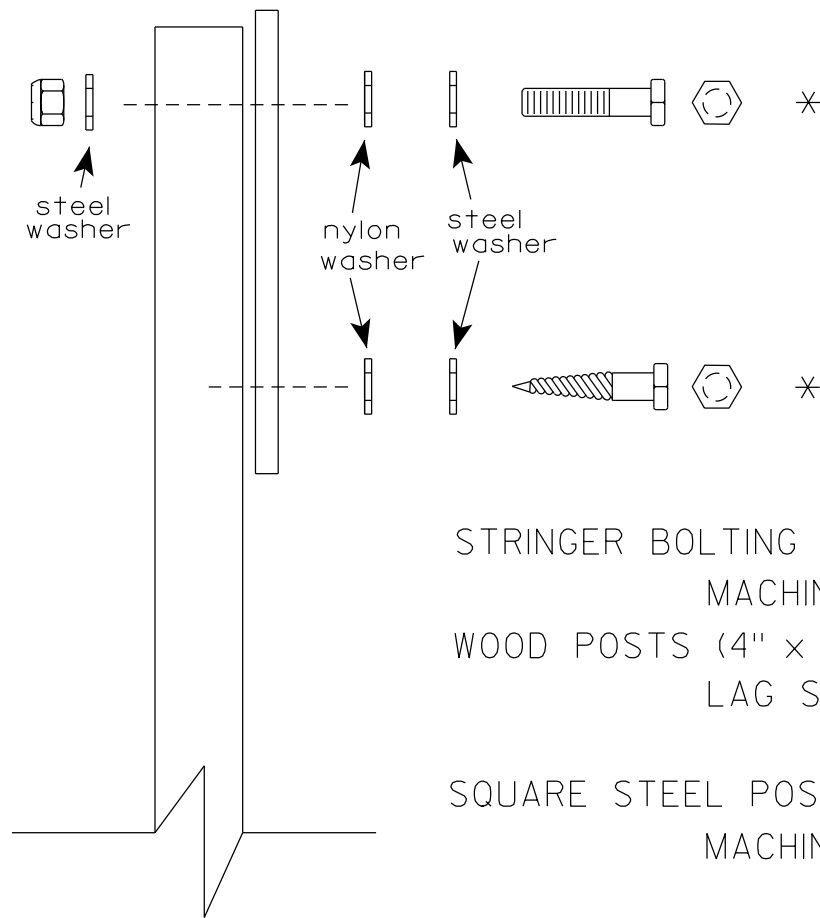
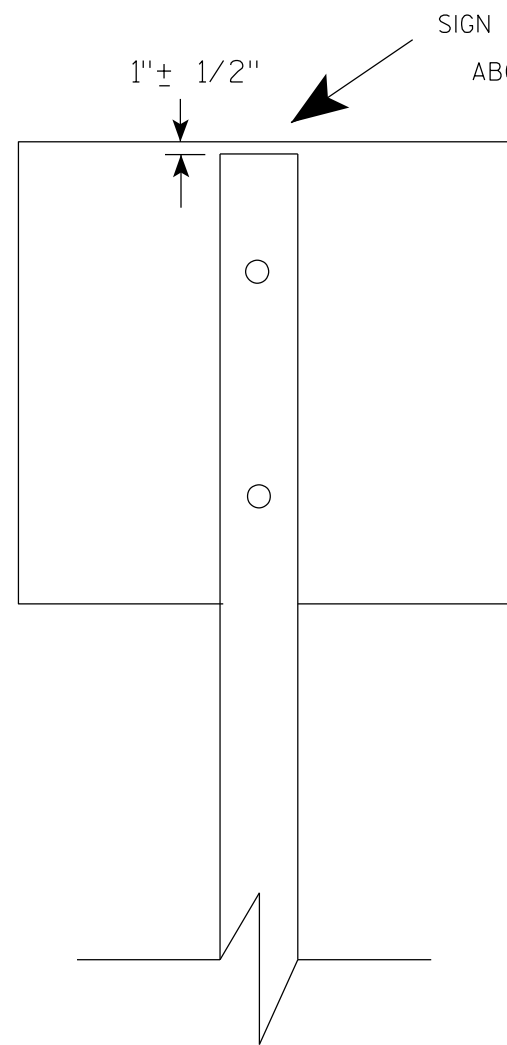
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

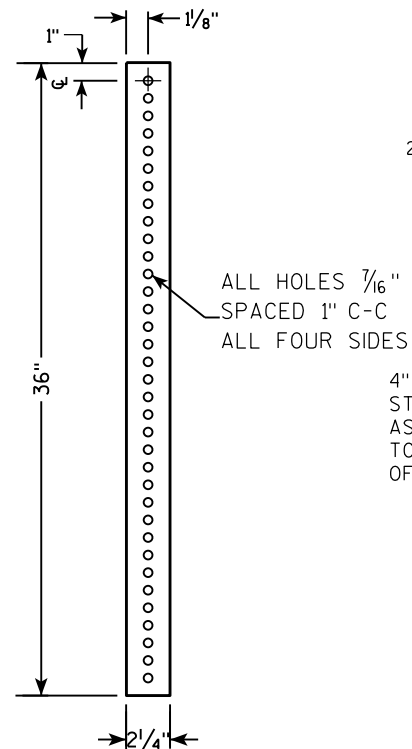
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

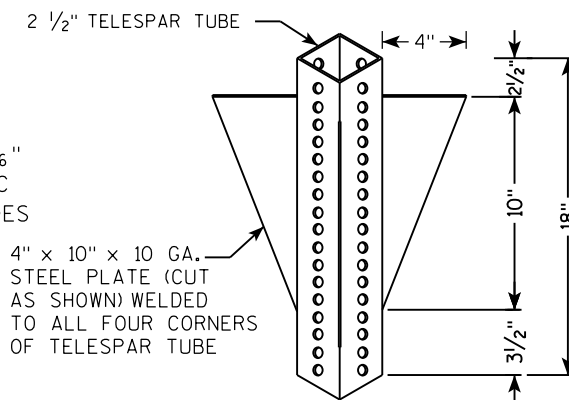
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**



LENGTH SHOWN ON MISC. QTY'S

TELESCOPE PIECES FLUSH AT TOP

18" DIA SCHEDULE 40 PVC BOX-OUT

36"

18"

13"

2"

2 1/2"

2 1/4" SQUARE X 36"

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

3/8" ZINC PLATED ANCHOR BOLT AND NUT

3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT

2 1/2" GRAVEL OR DIRT

ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES

2" STEEL TUBULAR SQUARE UPPER SECTION

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

SIGN

LENGTH SHOWN ON MISC. QTY'S

TELESCOPE PIECES FLUSH AT TOP

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

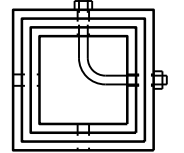
2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT



DIRECTION
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

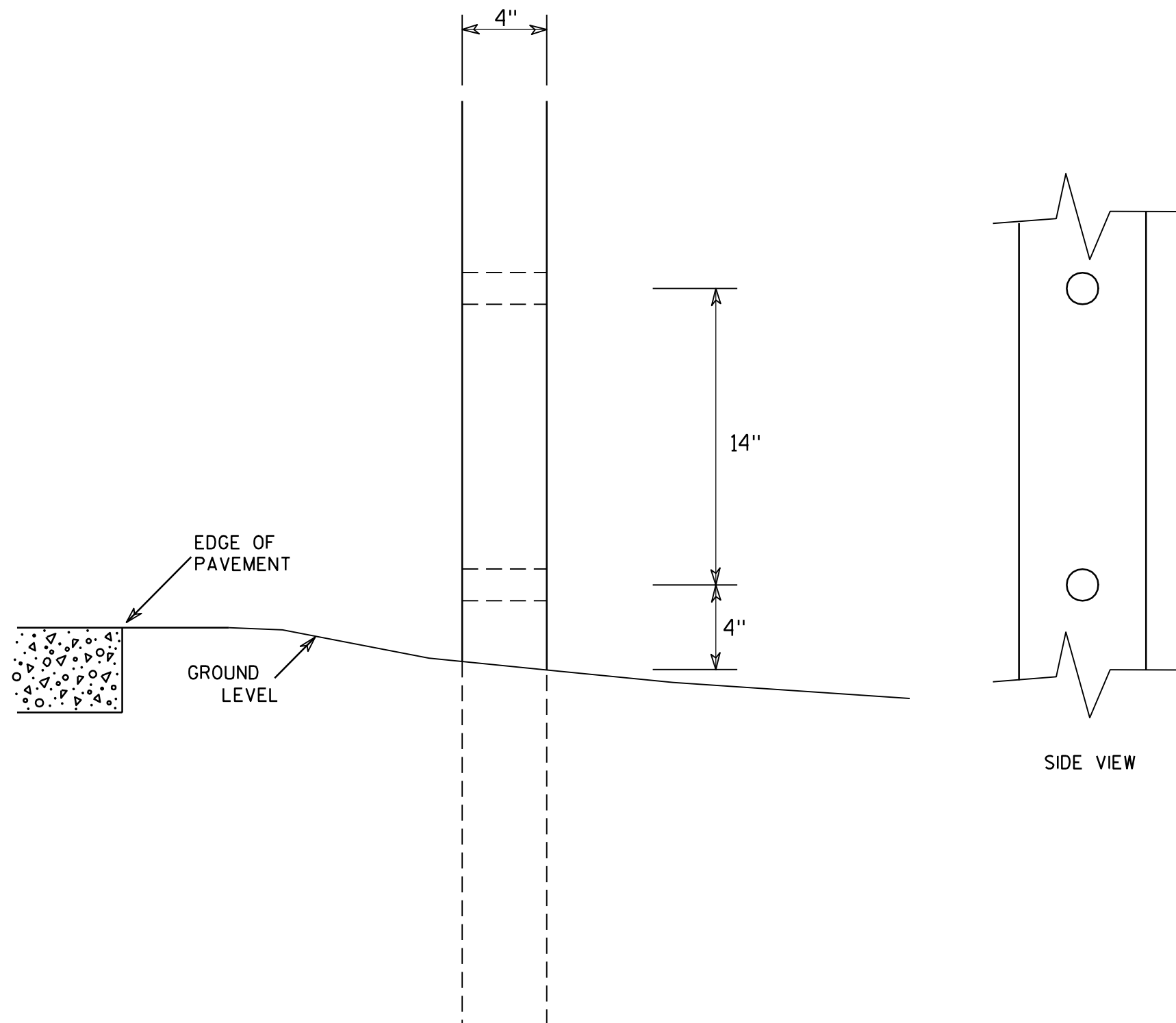
HWY:

COUNTY:

SHEET NO:

11

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

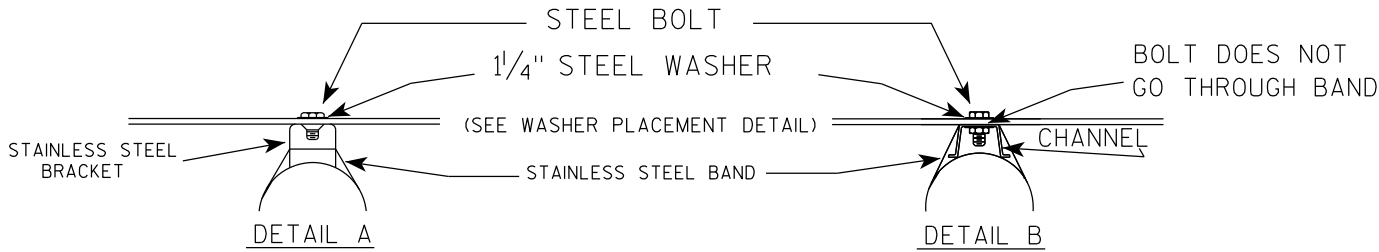
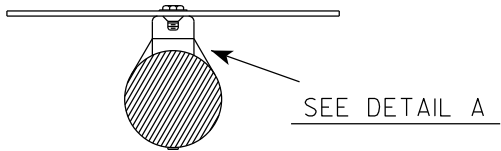
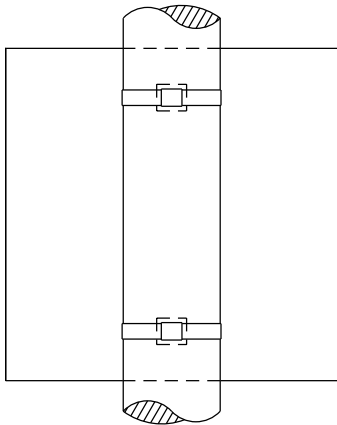
COUNTY:

SHEET NO:

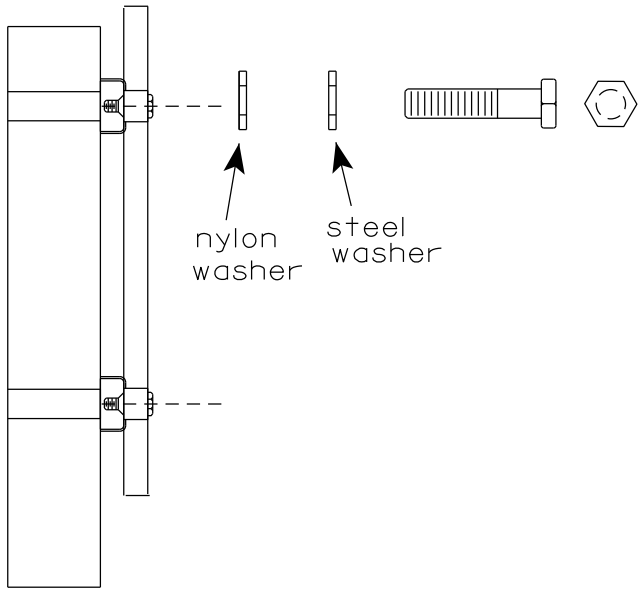
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

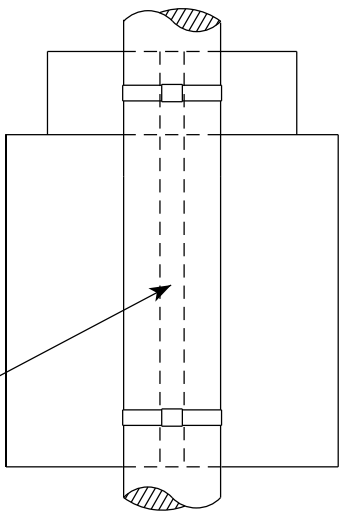


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

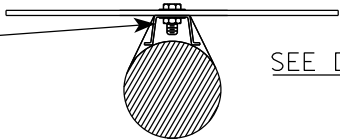
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

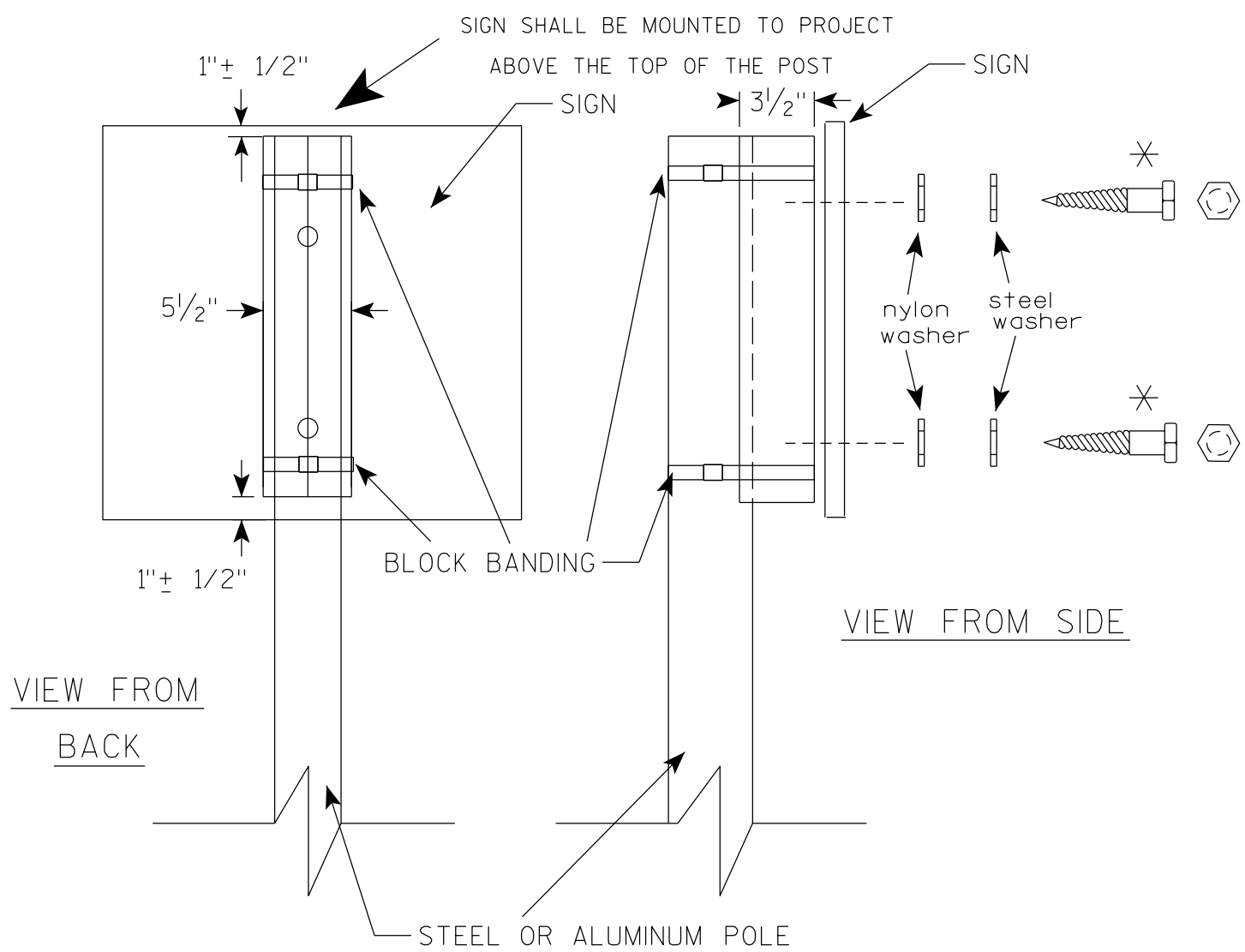


STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

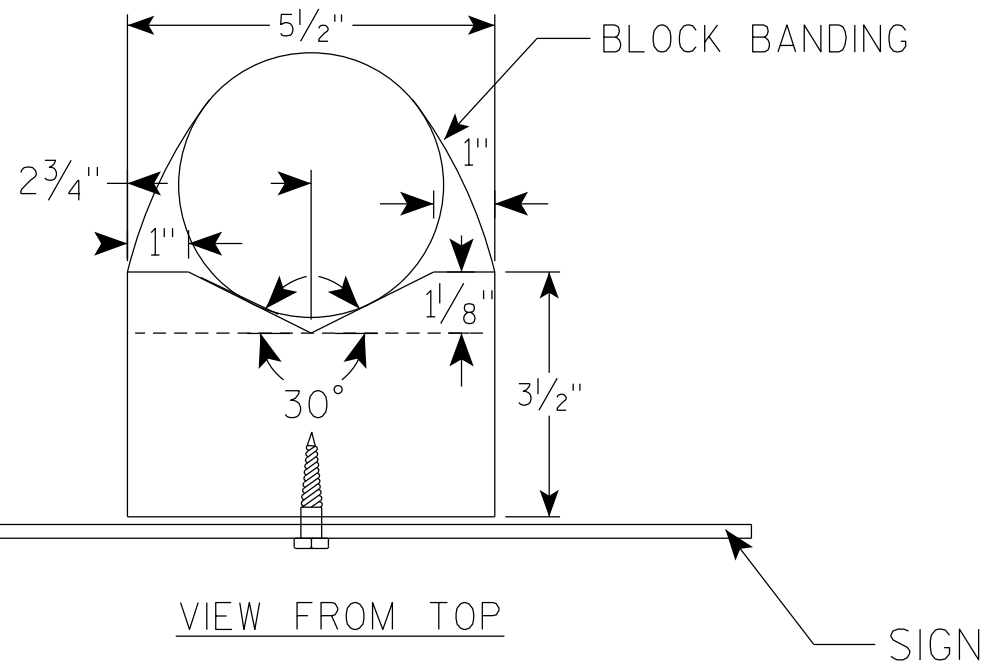
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE



VIEW FROM TOP

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

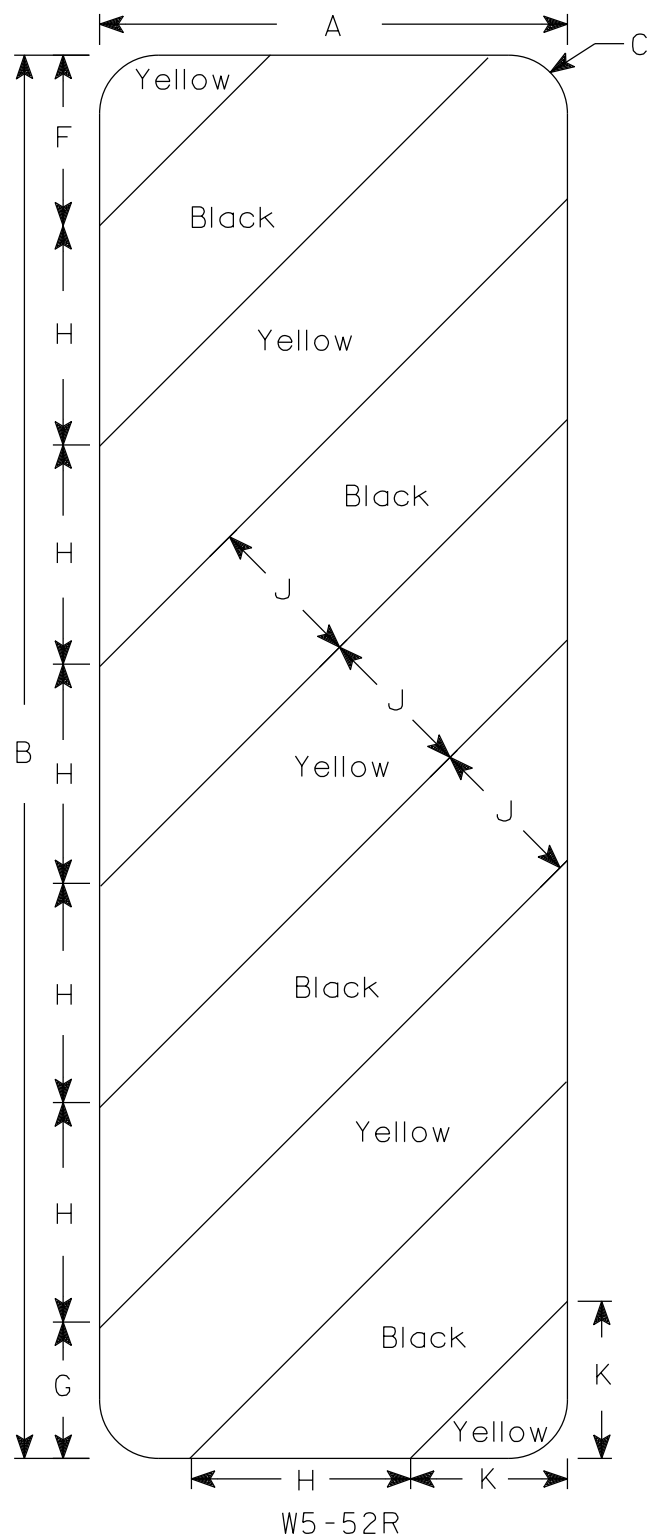
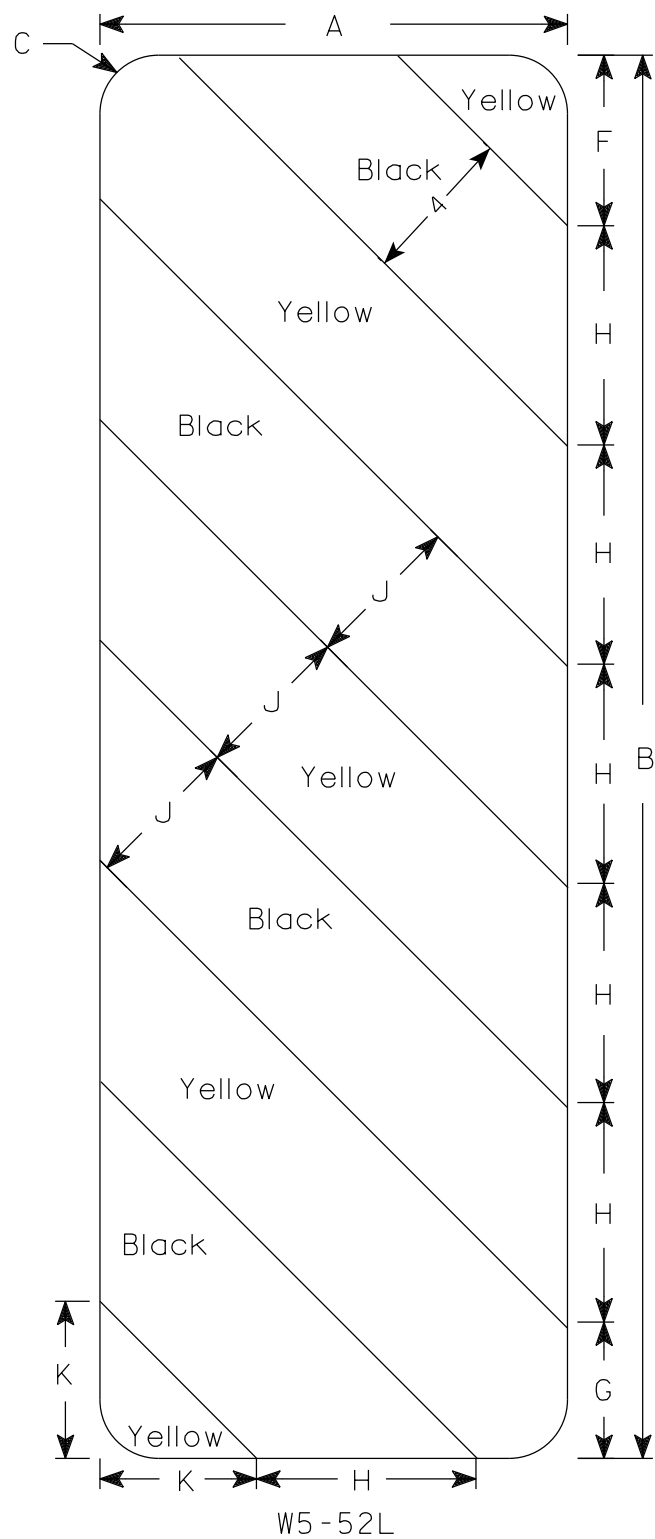
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

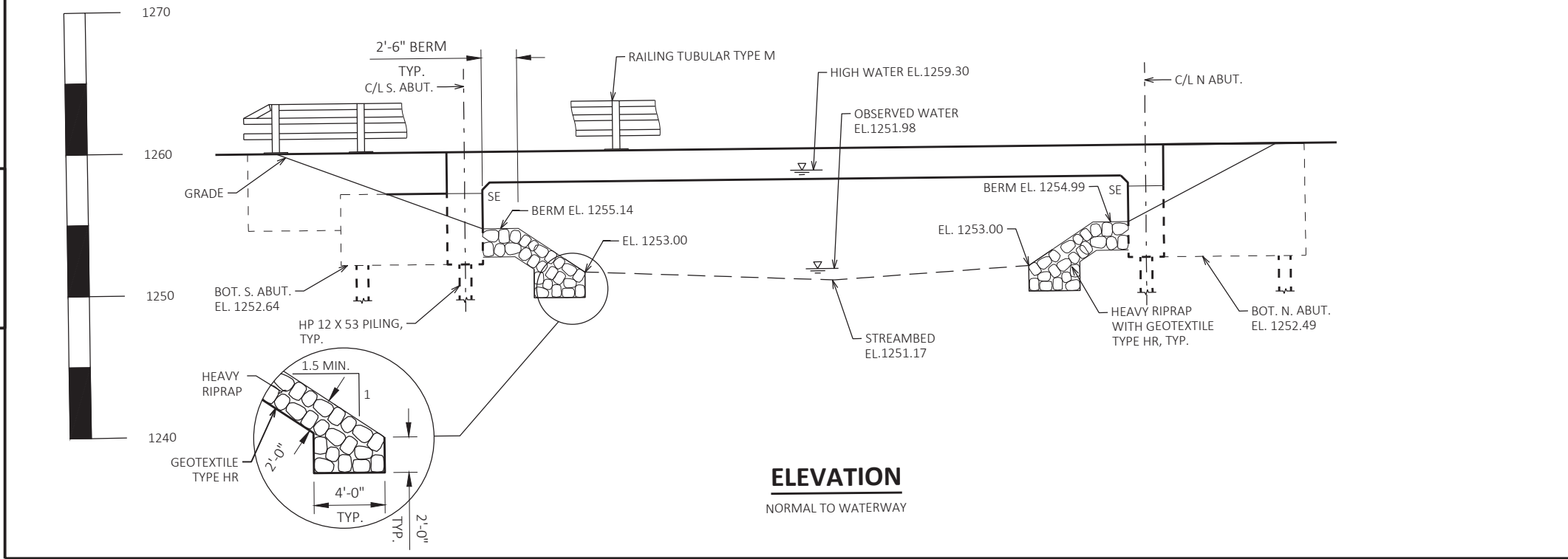
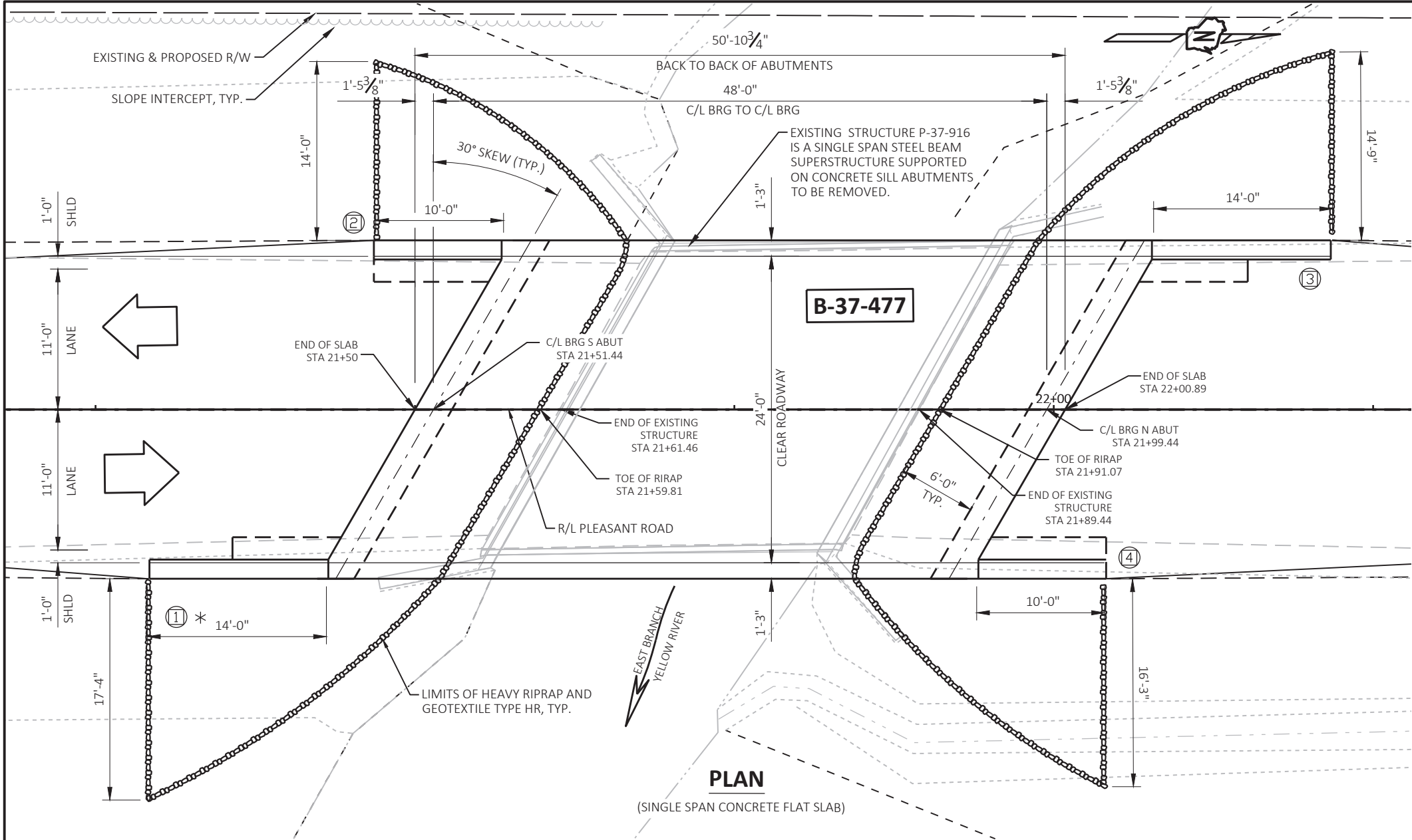
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10



DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.007
OPERATING RATING: RF = 1.306
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE $f'_c = 4,000$ PSI
ALL OTHER $f'_c = 3,500$ PSI
BAR STEEL REINFORCEMENT
GRADE 60 $f_y = 60,000$

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 220 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 15'-0" LONG AT ABUTMENTS.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE CAPACITY.

HYDRAULIC DATA

100-YEAR FREQUENCY:

$Q_{100} = 1300$ C.F.S.
 $V_{100} = 7.78$ F.P.S.
 $HW_{100} = EL. 1259.30$
WATERWAY AREA = 170 SQ. FT.
DRAINAGE AREA = 5.56 SQ. MI.
ROADWAY OVERTOPPING = N/A
SCOUR CRITICAL CODE = 5

2-YEAR FREQUENCY:

$Q_2 = 300$ C.F.S.
 $V_2 = 2.77$ F.P.S.
 $HW_2 = EL. 1256.02$

LEGEND

(X) INDICATES WING NUMBER
* NAMEPLATE AND BENCHMARK LOCAITON

TRAFFIC DATA

PLEASANT ROAD:

ADT = 50 (2025)
ADT = 50 (2045)
R.D.S. = 55 MPH





LIST OF DRAWINGS:

- 1 GENERAL PLAN
- 2 TYPICAL SECTION & QUANTITIES
- 3 SUBSURFACE EXPLORATION
- 4 SOUTH ABUTMENT
- 5 SOUTH ABUTMENT DETAILS
- 6 NORTH ABUTMENT
- 7 NORTH ABUTMENT DETAILS
- 8 ABUTMENT DETAILS
- 9 SUPERSTRUCTURE
- 10 SUPERSTRUCTURE DETAILS
- 11 TUBULAR STEEL RAILING TYPE 'M'

STRUCTURE DESIGN CONTACTS:

TONY CASTLE (EMCS) 414-935-5740
AARON BONK (WISDOT) 608-261-0261

NO.	DATE	REVISION	BY
 Transforming Challenges into Solutions			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED		SDR 07/31/24	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-37-477			
PLEASANT ROAD OVER E BR YELLOW RIVER			
COUNTY	MARATHON	TOWN	SPENCER
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	JRM	DESIGNED CK'D	AJC
DRAWN BY	JRM	PLANS CK'D	AJC
GENERAL PLAN			SHEET 1 OF 11

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-37-477" SHALL BE THE EXISTING GROUNDLINE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

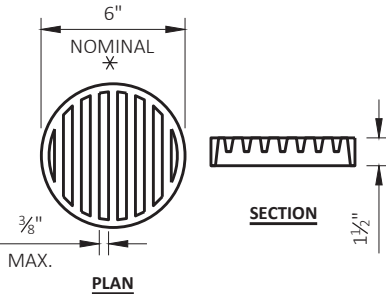
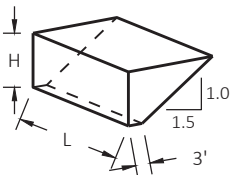
THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO ENTIRE TOP OF SLAB, INCLUDING THE SLAB EDGE AND 1'-0" UNDER THE SLAB, THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND FRONT FACE OF ABUTMENT TO 1'-0" PAST THE EDGE OF SLAB.



ABUTMENT BACKFILL DIAGRAM

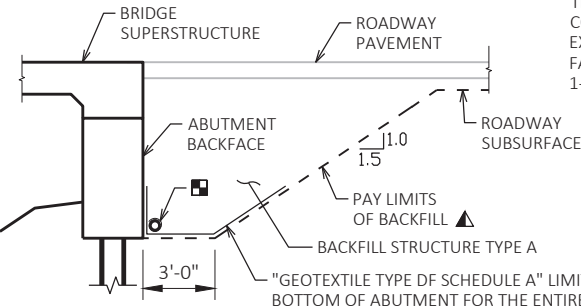
L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
H = AVERAGE ABUTMENT FILL HEIGHT (FT)
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
 $V_{CY} = V_{CF}(EF)/27$
 $V_{TON} = V_{CY}(2.0)$

RODENT SHIELD DETAIL

✱ DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



TYPICAL SECTION THRU ABUTMENT

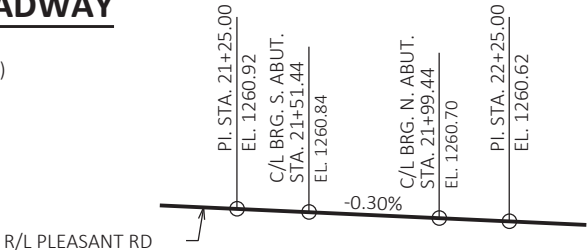
- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

TOTAL ESTIMATED QUANTITIES

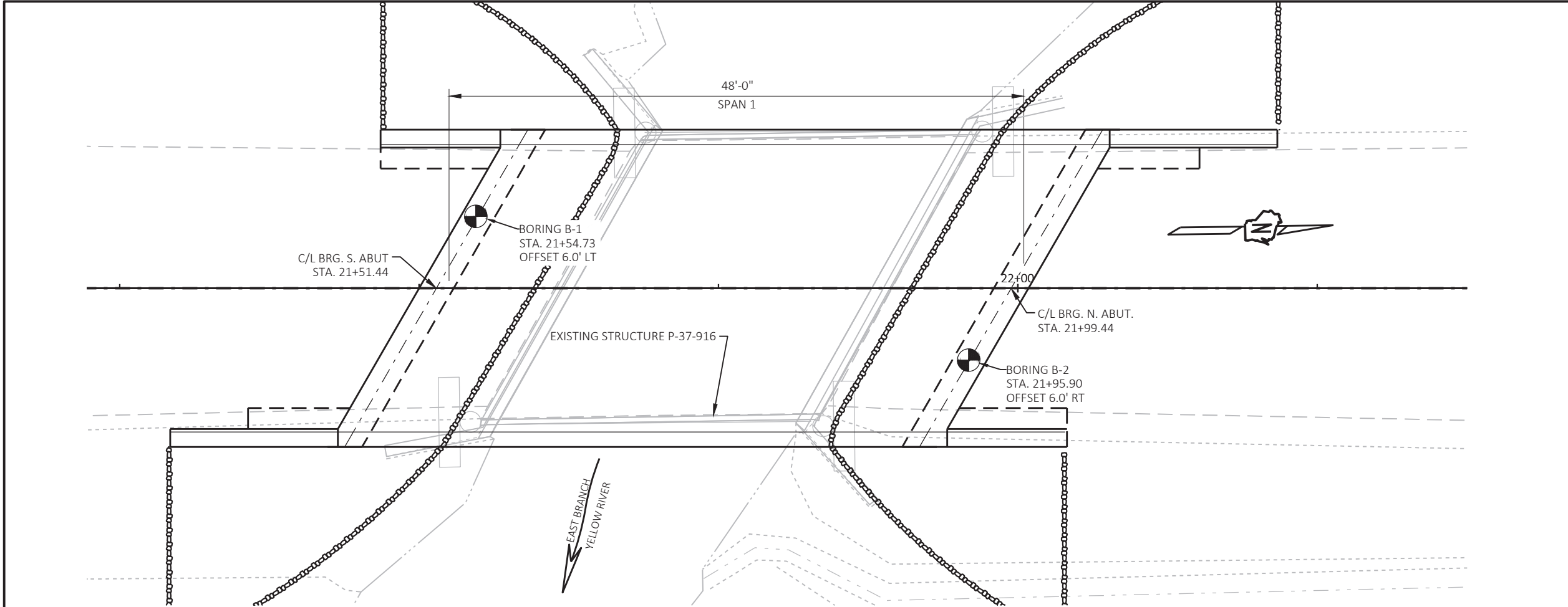
BID ITEM NO.	BID ITEMS	UNIT	S ABUT.	N ABUT.	SUPER	TOTAL
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS P-37-916	EACH	-	-	-	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-37-477	EACH	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	140	140	-	280
502.0100	CONCRETE MASONRY BRIDGES	CY	30.1	30.0	112.8	173
502.3200	PROTECTIVE SURFACE TREATMENT	SY	11	11	186	208
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	4,515	4,500	-	9,015
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	3,010	3,010	19,640	25,660
506.0105	STRUCTURAL STEEL CARBON	LB	-	-	510	510
513.4061	RAILING TUBULAR TYPE M	LF	-	-	150	150
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	11	11	-	22
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	95	95	-	190
606.0300	RIPRAP HEAVY	CY	45	45	-	90
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	90	90	-	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	50	-	100
645.0120	GEOTEXTILE TYPE HR	SY	65	65	-	130
NON-BID ITEMS						
	FILLER	SIZE	-	-	-	1/2", 3/4", 1 1/2"

CROSS SECTION THRU ROADWAY

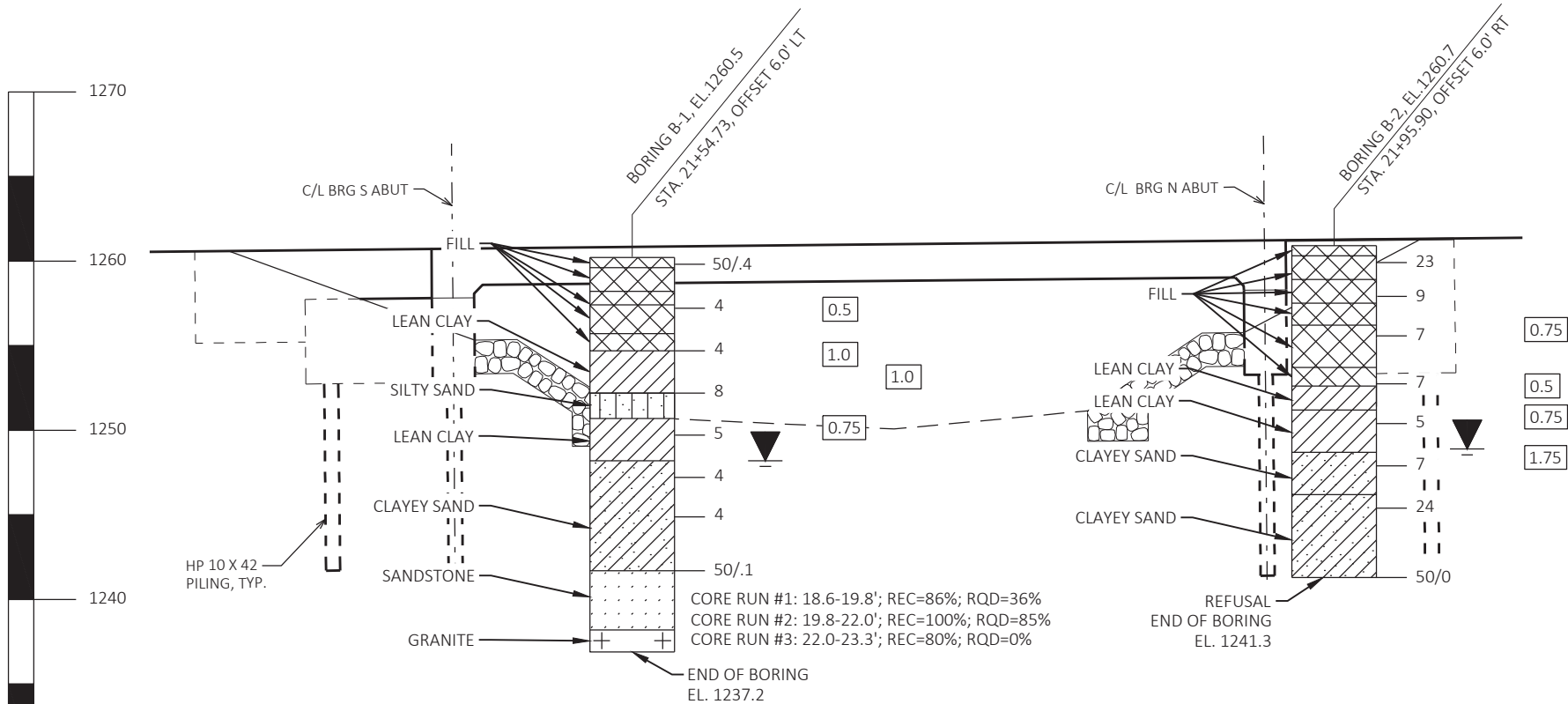
LOOKING UP STATION
(PILES OMITTED FOR CLARITY)



PROFILE GRADE LINE



PLAN



ELEVATION

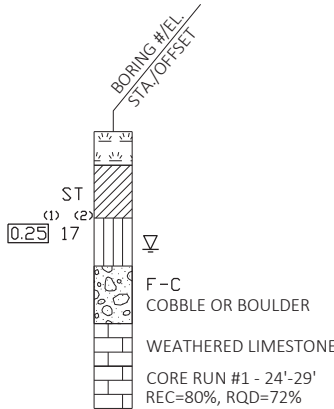
STATE PROJECT NUMBER

6685-03-72

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



- ⁽¹⁾ UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- ⁽²⁾ UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

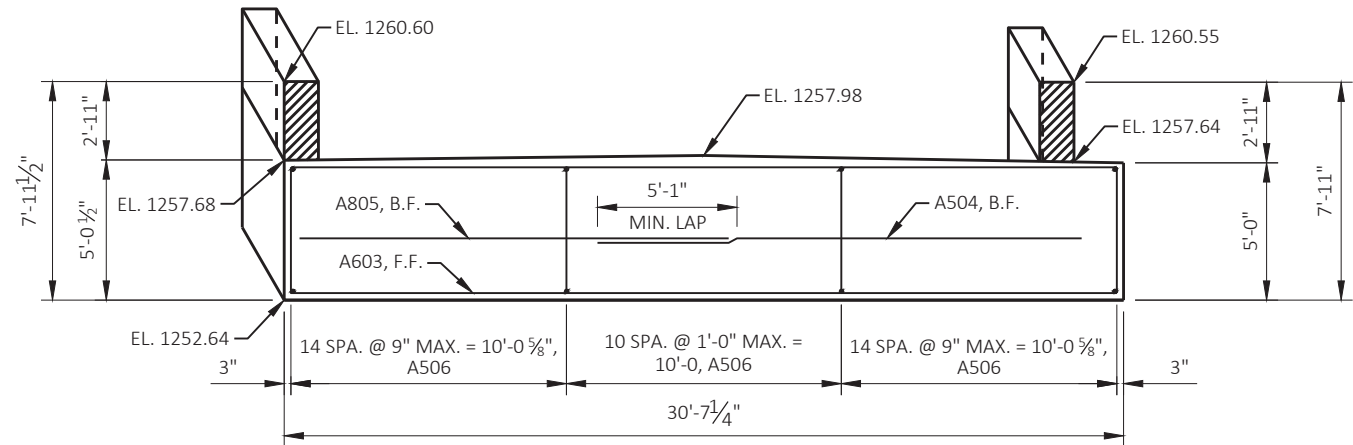
STRUCTURE B-37-477

DRAWN BY KRW PLANS CK'D AJC

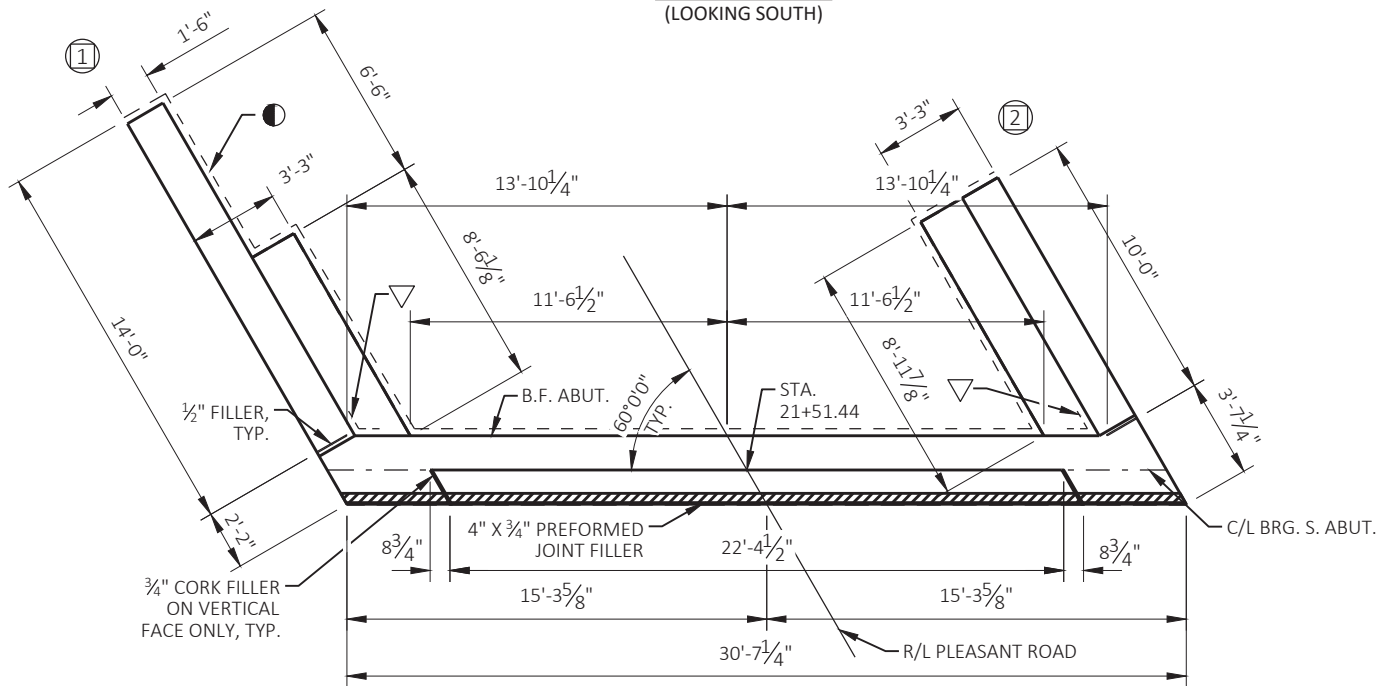
SUBSURFACE
EXPLORATION

SHEET 3 of 11

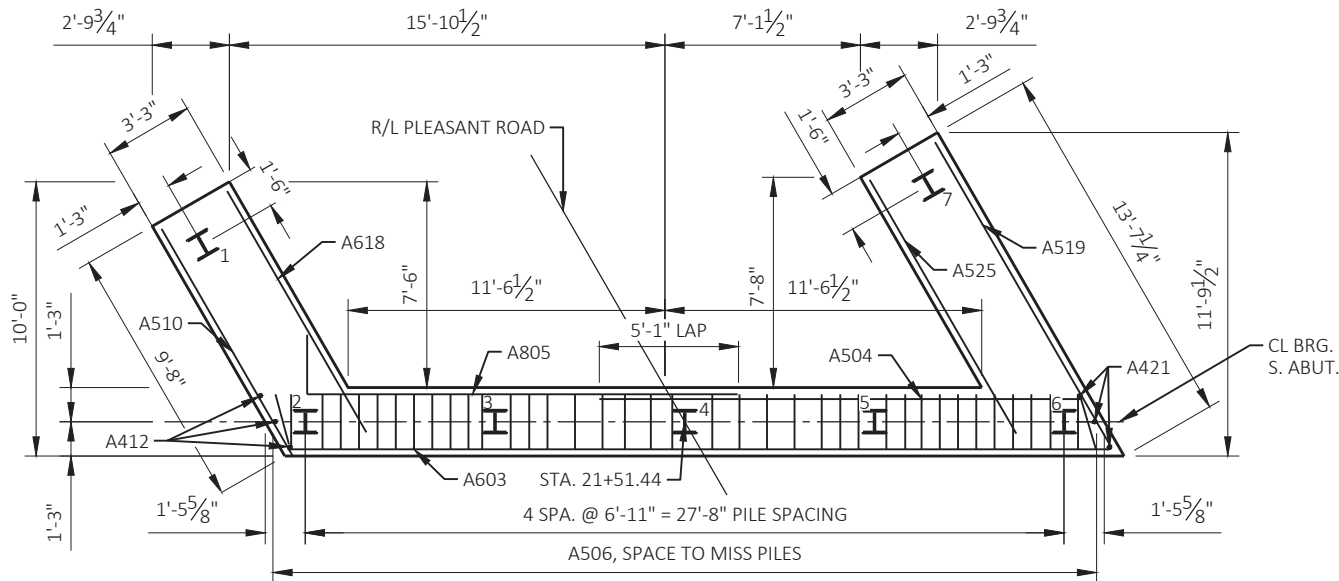
BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	8/15/2023	105228.17	123073.09
B-2	8/15/2023	105269.15	123085.69
BORINGS COMPLETED BY: AMERICAN ENGINEERING TESTING, SCHOFIELD, WI			
REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, SCHOFIELD, WI			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) MARATHON COUNTY			



ELEVATION
(LOOKING SOUTH)

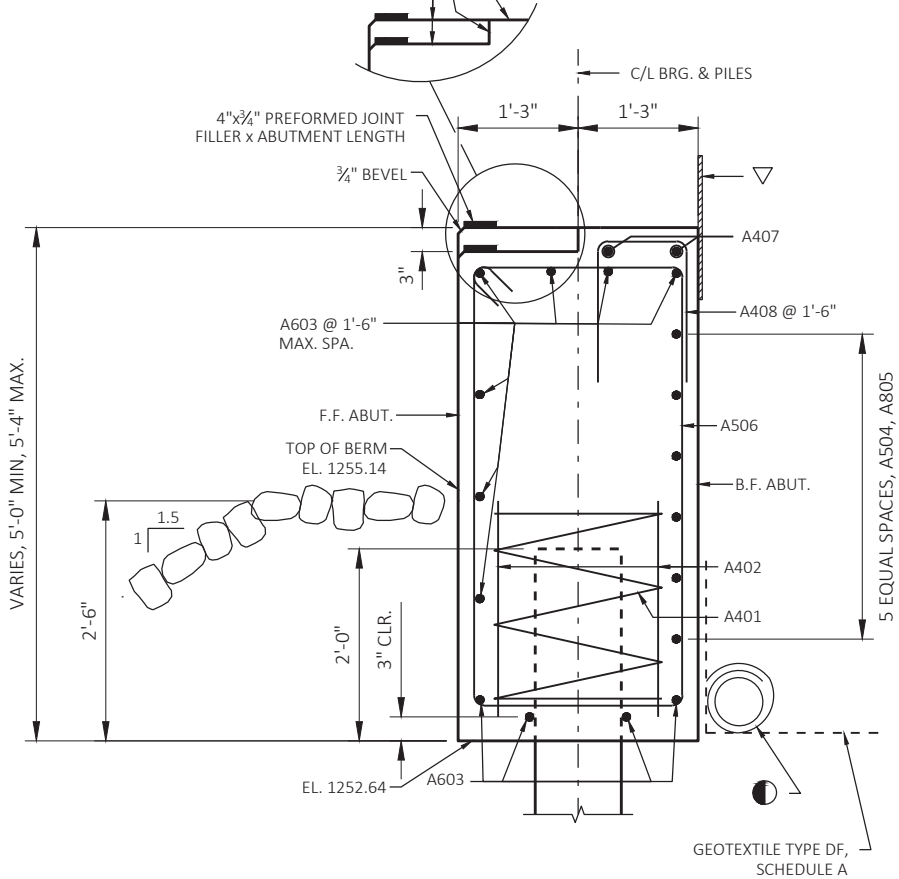


PLAN



PILE PLAN

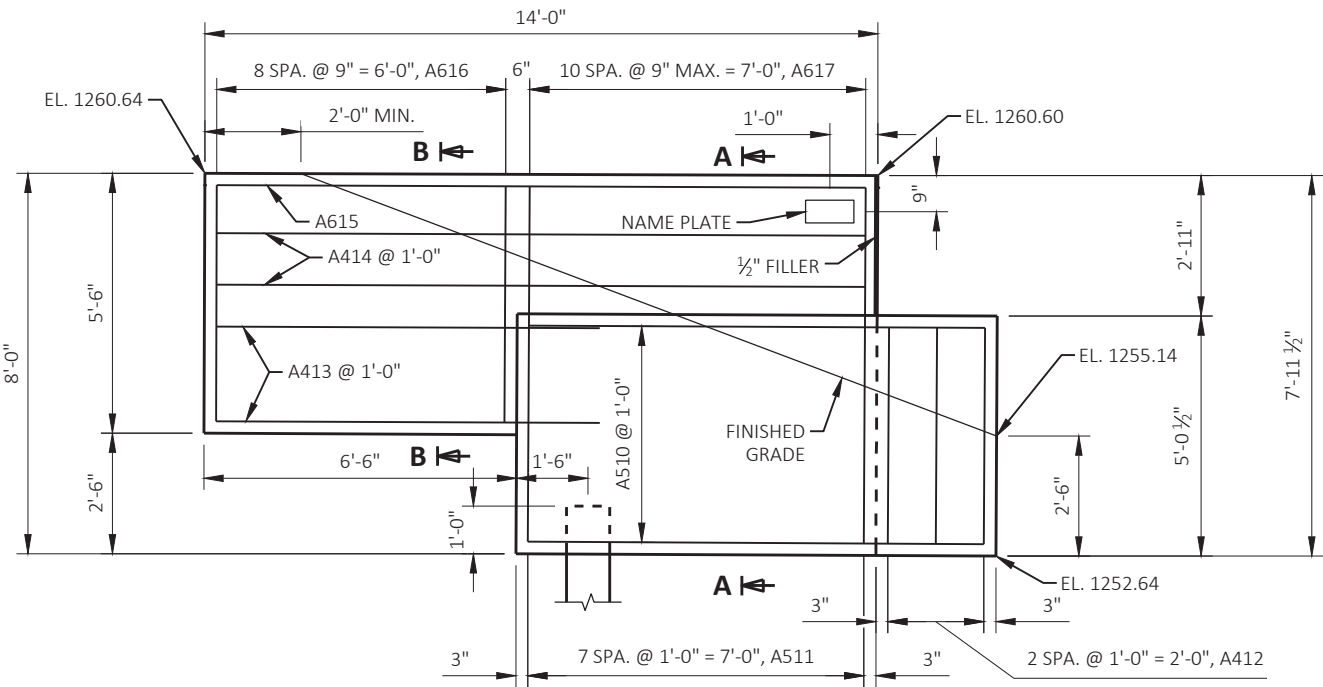
STEEL TROWEL TOP SURFACE OF ABUTMENT.
PLACE MULTIPLE LAYERS OF POLYETHYLENE
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE
PLACING BEARING PADS. TOTAL THICKNESS OF
SHEETS SHALL BE AT LEAST 0.03".



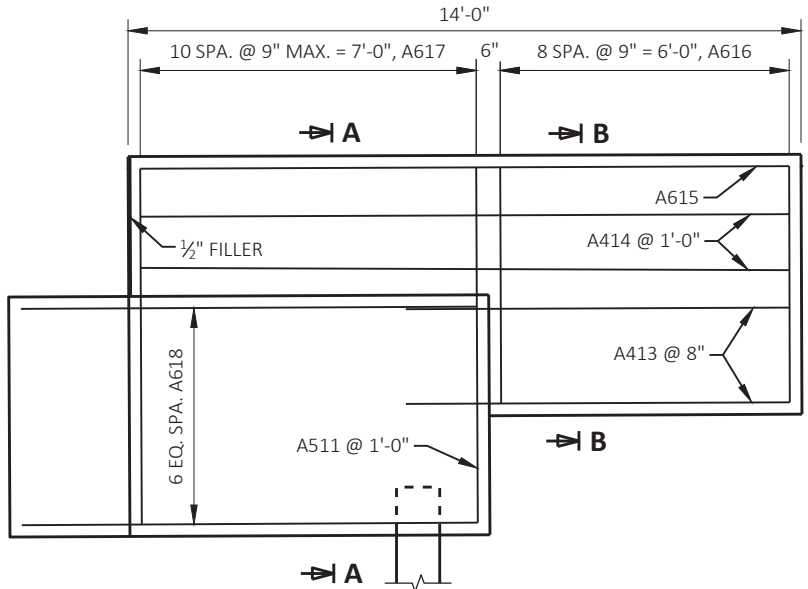
SECTION THRU BODY

- ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON "CROSS SECTION & QUANTITIES" SHEET. RODENT SHIELD TO BE INCLUDED IN BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".
- ⓧ INDICATES WING NUMBER

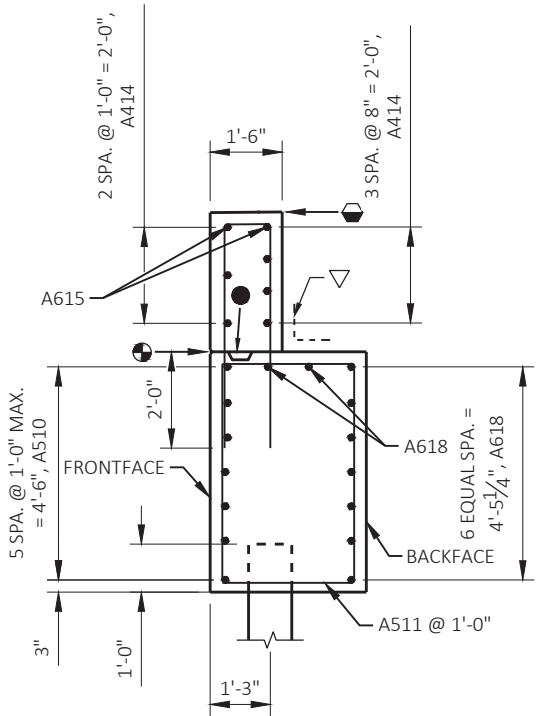
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
SOUTH ABUTMENT		SHEET 4 OF 11	



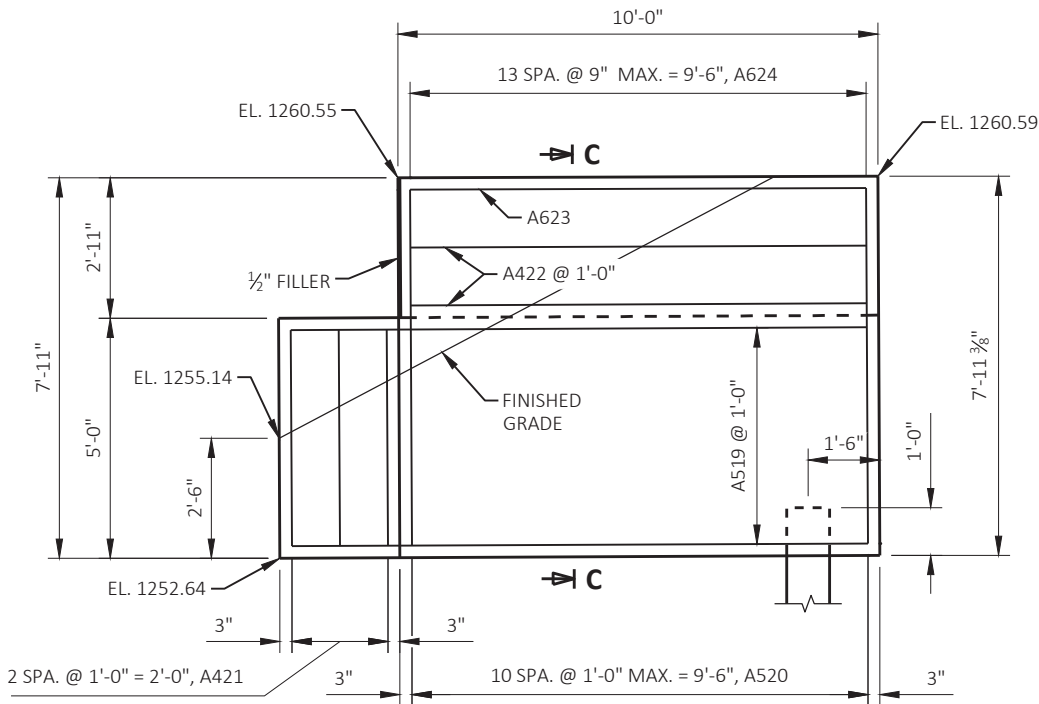
WING 1 ELEVATION
(FRONT FACE)



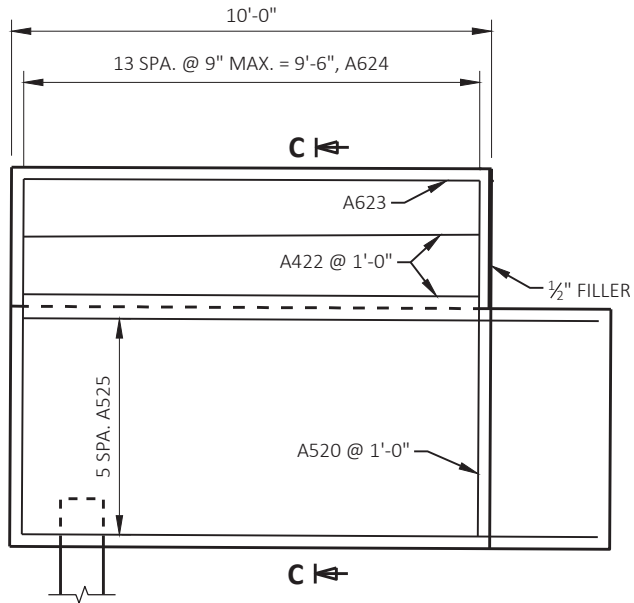
WING 1 ELEVATION
(BACK FACE)



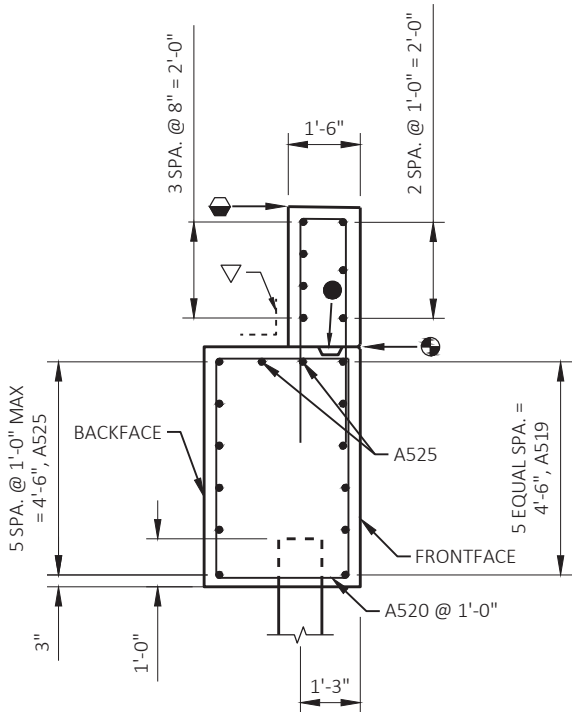
SECTION A-A



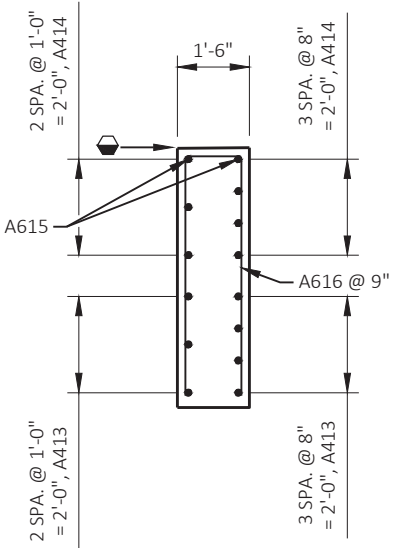
WING 2 ELEVATION
(FRONT FACE)



WING 2 ELEVATION
(BACK FACE)



SECTION C-C



SECTION B-B

- ☐ SLOPE SAME AS SUPERSTRUCTURE.
- 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL.
- OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" X 6".
- ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.

FOR PILE SPLICE DETAIL SEE "ABUTMENT DETAILS" SHEET.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
SOUTH ABUTMENT DETAILS		SHEET 5 OF 11	



VARIES, 5'-0" MIN, 5'-3 1/2" MAX.

2'-6"

1.5

1

2'-0"

3" CLR.

EL. 1252.49

B603

EL. 1254.99

TOP OF BERM

F.F. ABUT.

B603 @ 1'-6" MAX. SPA.

3"

3/4" BEVEL

4"x3/4" PREFORMED JOINT FILLER x ABUTMENT LENGTH

1'-3"

1'-3"

C/L BRG. & PILES

B407

B408 AT 1'-6"

B506

B.F. ABUT.




B402

B401

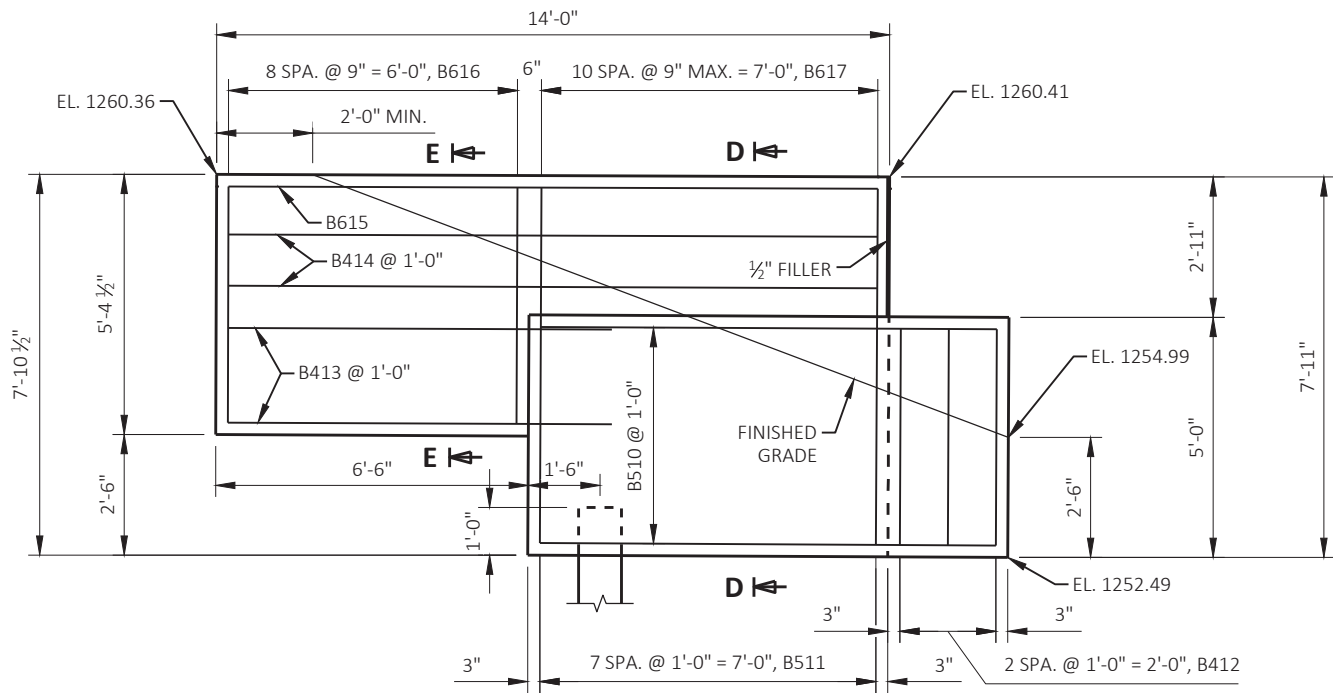
5 EQUAL SPACES, B504, B805

GEOTEXTILE TYPE DF, SCHEDULE A

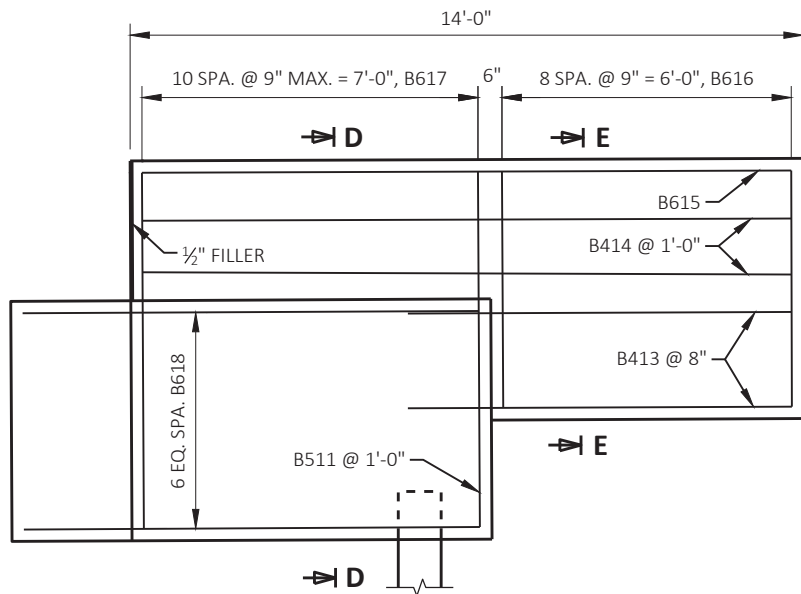
SECTION THRU BODY

-  18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
-  PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON "CROSS SECTION & QUANTITIES" SHEET. RODENT SHIELD TO BE INCLUDED IN BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".
-  INDICATES WING NUMBER

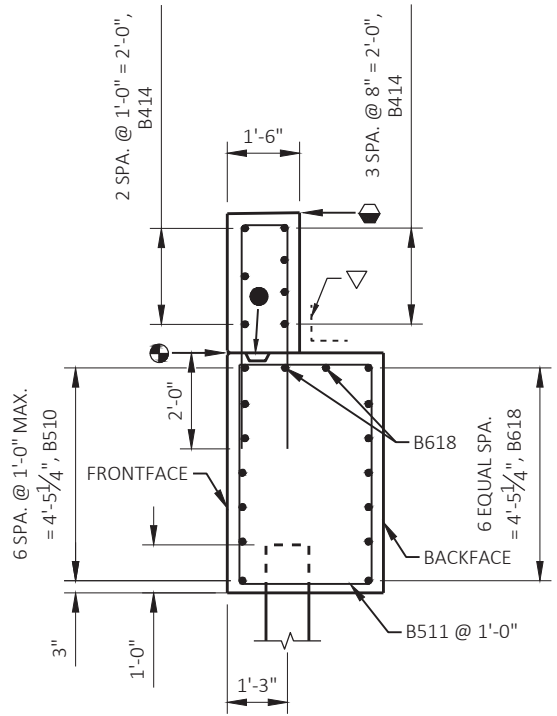
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-37-477	
DRAWN BY		AMR	PLANS CK'D AJC
NORTH ABUTMENT		SHEET 6 OF 11	



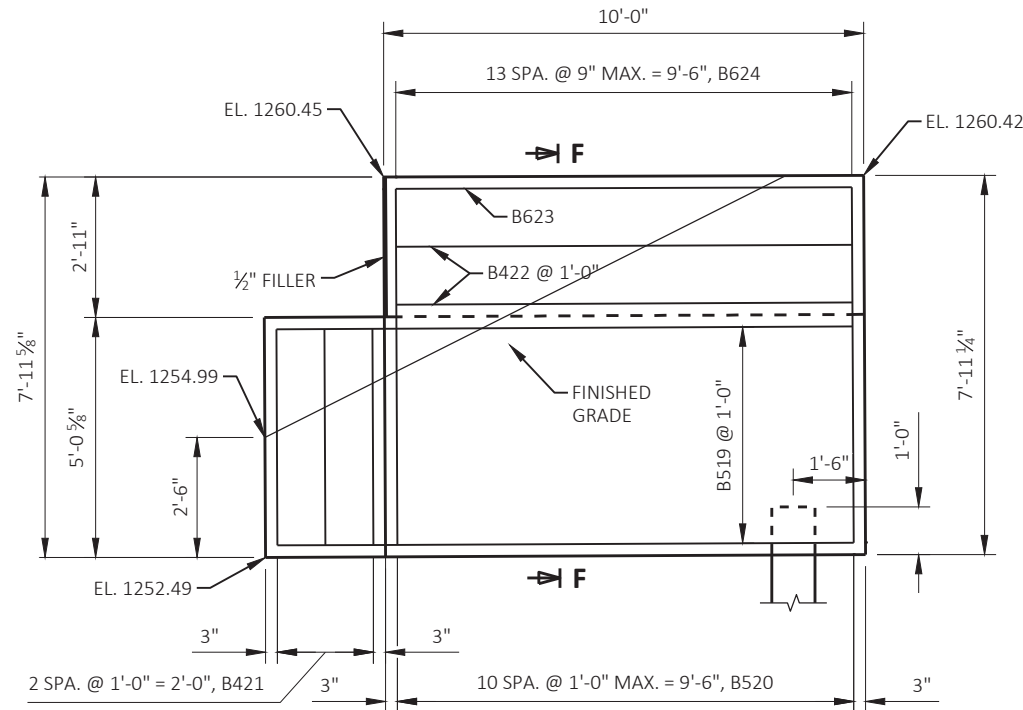
WING 3 ELEVATION
(FRONT FACE)



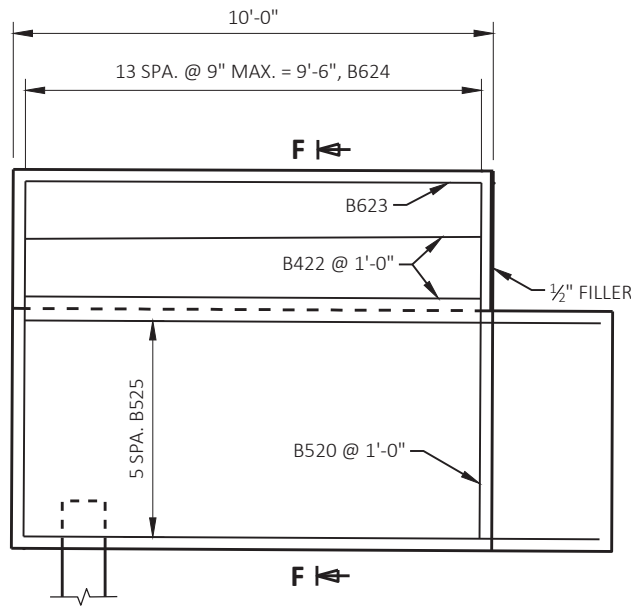
WING 3 ELEVATION
(BACK FACE)



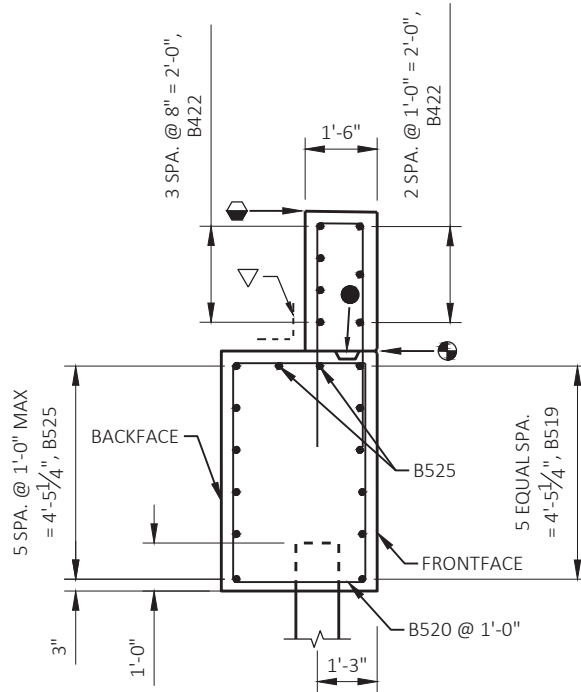
SECTION D-D



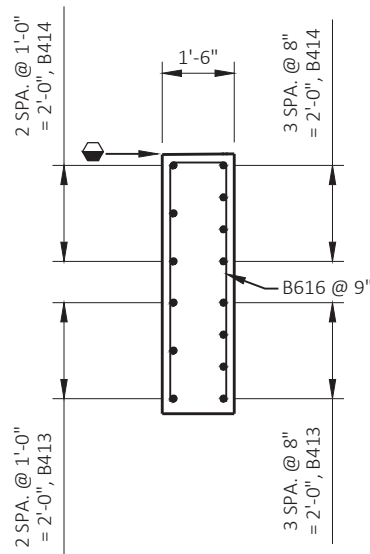
WING 4 ELEVATION
(FRONT FACE)



WING 4 ELEVATION
(BACK FACE)



SECTION F-F



SECTION E-E

- ☒ SLOPE SAME AS SUPERSTRUCTURE.
 - ☒ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL.
 - OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" X 6".
 - ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- FOR PILE SPLICE DETAIL SEE "ABUTMENT DETAILS" SHEET.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
NORTH ABUTMENT DETAILS		SHEET 7 OF 11	

SCALE =

SOUTH ABUTMENT BILL OF BARS

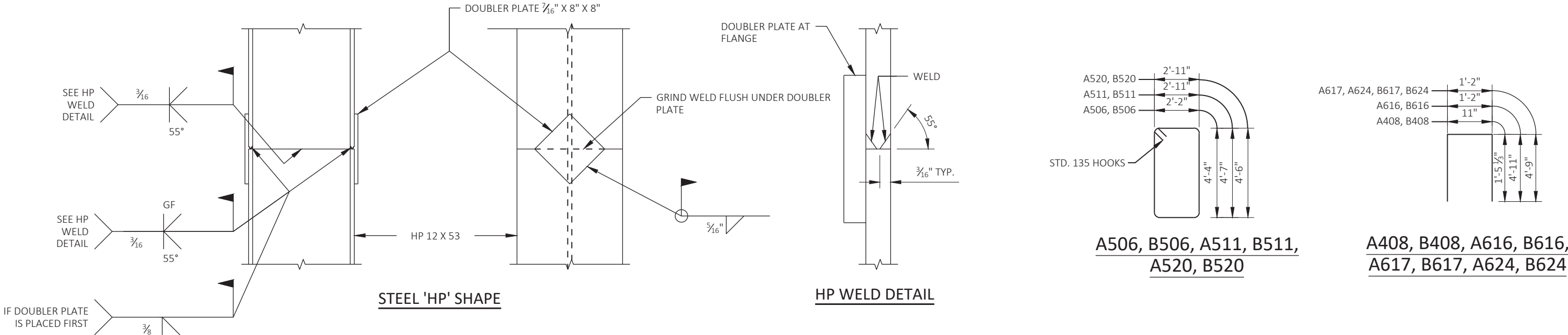
BAR MARK	COAT	NO.	LENGTH	BENT	LOCATION
A401	X	7	28'-0"	X	ABUT PILES - 1 PER PILE
A402	X	14	2'-3"		ABUT PILES - 2 PER PILE
A603	X	11	30'-2"		ABUT BODY - HORIZ
A504	X	6	15'-10"		ABUT BODY - HORZ BF
A805	X	6	16'-9"	X	ABUT BODY - HORZ BF
A506	X	39	13'-8"	X	ABUT BODY STIRRUPS
A407	X	2	30'-2"		ABUT. BODY HORIZ. TOP
A408	X	6	3'-9"	X	ABUT BODY STIRRUPS
A510	X	6	9'-4"		WING 1 LOWER HORIZ FF
A511	X	8	15'-8"	X	WING 1 LOWER STIRRUP
A412	X	3	4'-6"		ABUT FF - VERT
A413	X	7	7'-9"		WING 1 UPPER HORIZ
A414	X	5	13'-6"		WING 1 UPPER HORIZ FF
A615	X	2	13'-6"		WING 1 UPPER HORIZ FF
A616	X	9	10'-8"	X	WING 1 UPPER VERT.
A617	X	11	10'-4"	X	WING 1 UPPER VERT.
A618	X	7	9'-5"		WING 1 LOWER HORIZ BF
A519	X	6	13'-2"		WING 2 LOWER HORIZ FF
A520	X	11	15'-6"	X	WING 2 LOWER STIRRUP
A421	X	3	4'-6"		ABUT FF - VERT
A422	X	5	9'-6"		WING 2 UPPER HORIZ FF
A623	X	2	9'-6"		WING 2 UPPER HORIZ TOP
A624	X	14	10'-4"	X	WING 2 UPPER VERT.
A525	X	8	11'-2"		WING 2 LOWER HORIZ BF

NORTH ABUTMENT BILL OF BARS

BAR MARK	COAT	NO.	LENGTH	BENT	LOCATION
B401	X	7	28'-0"	X	ABUT PILES - 1 PER PILE
B402	X	14	2'-3"		ABUT PILES - 2 PER PILE
B603	X	11	30'-2"		ABUT BODY - HORIZ
B504	X	6	15'-10"		ABUT BODY - HORZ BF
B805	X	6	16'-9"	X	ABUT BODY - HORZ BF
B506	X	39	13'-8"	X	ABUT BODY STIRRUPS
B407	X	2	30'-2"		ABUT. BODY HORIZ. TOP
B408	X	6	3'-9"	X	ABUT BODY STIRRUPS
B510	X	6	9'-4"		WING 3 LOWER HORIZ FF
B511	X	8	15'-8"	X	WING 3 LOWER STIRRUP
B412	X	3	4'-6"		ABUT FF - VERT
B413	X	7	7'-9"		WING 3 UPPER HORIZ
B414	X	5	13'-6"		WING 3 UPPER HORIZ FF
B615	X	2	13'-6"		WING 3 UPPER HORIZ FF
B616	X	9	10'-8"	X	WING 3 UPPER VERT.
B617	X	11	10'-4"	X	WING 3 UPPER VERT.
B618	X	7	9'-5"		WING 3 LOWER HORIZ BF
B519	X	6	13'-2"		WING 4 LOWER HORIZ FF
B520	X	11	15'-6"	X	WING 4 LOWER STIRRUP
B421	X	3	4'-6"		ABUT FF - VERT
B422	X	5	9'-6"		WING 4 UPPER HORIZ FF
B623	X	2	9'-6"		WING 4 UPPER HORIZ
B624	X	14	10'-4"	X	WING 4 UPPER VERT.
B525	X	8	11'-2"		WING 4 LOWER HORIZ BF

STATE PROJECT NUMBER

6685-03-72

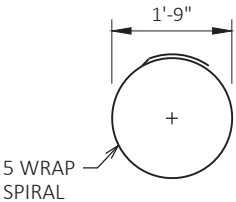


STEEL 'HP' SHAPE

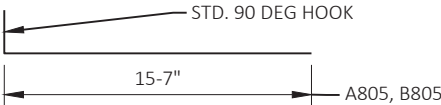
HP WELD DETAIL

A506, B506, A511, B511, A520, B520

A408, B408, A616, B616, A617, B617, A624, B624

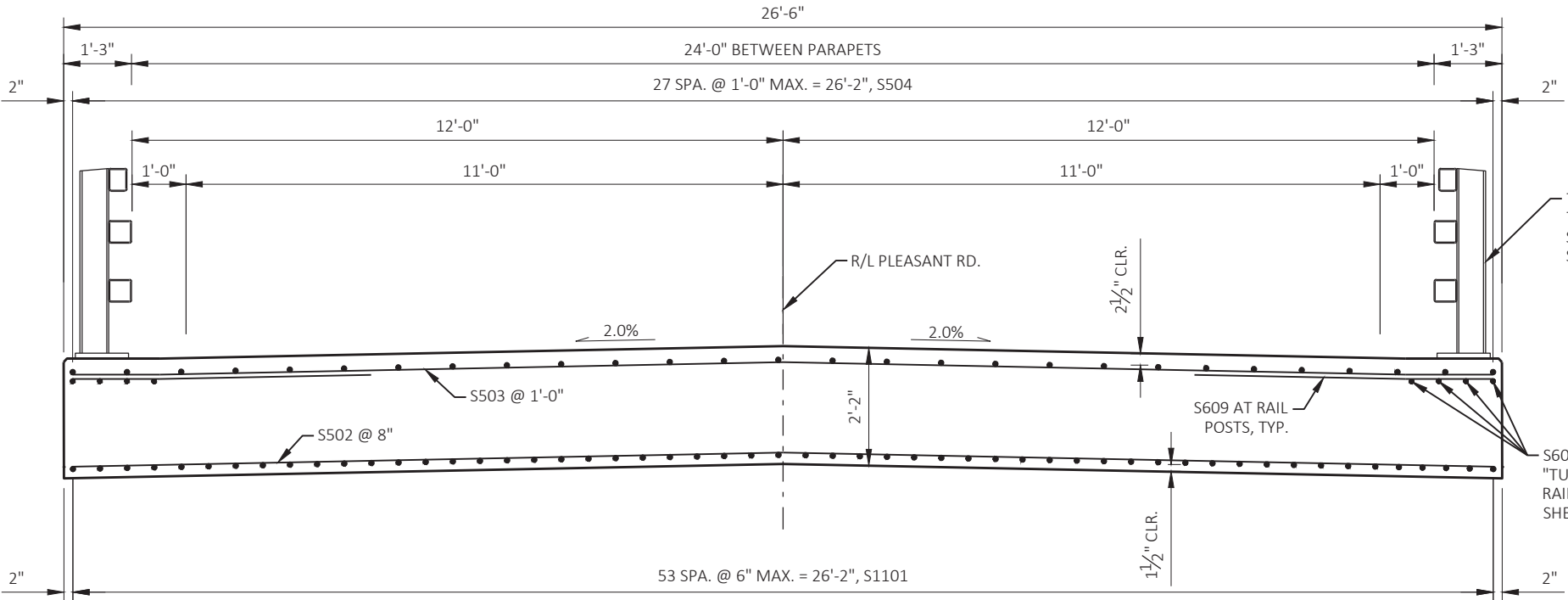


A401, B401

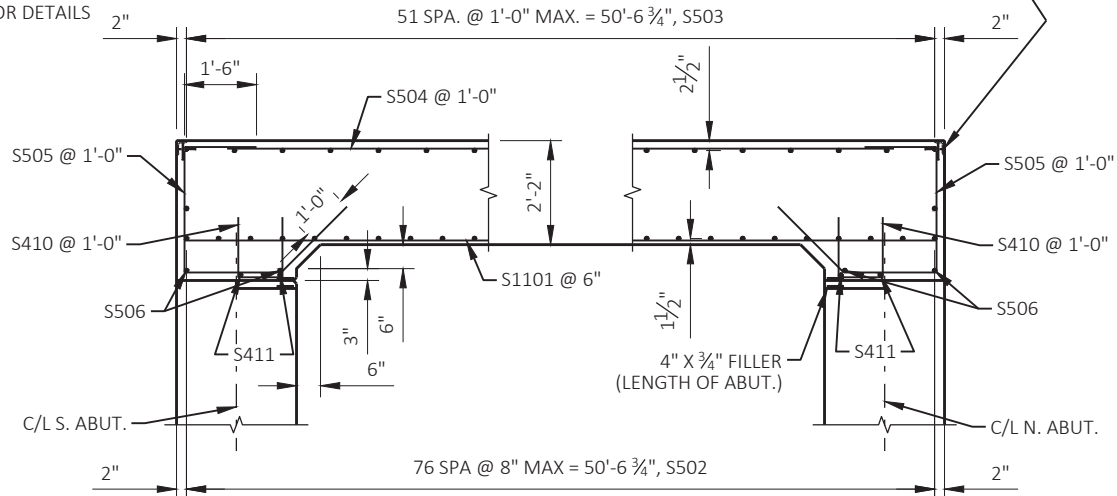


A805, B805

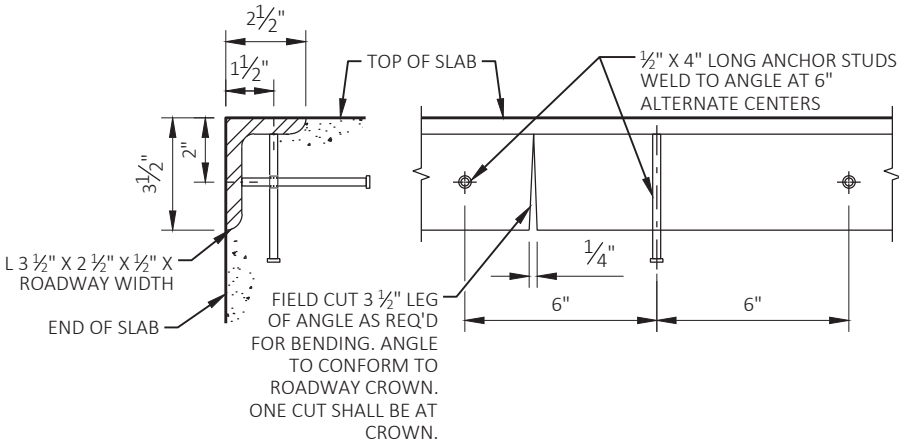
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
ABUTMENT DETAILS		SHEET 8 OF 11	



TYPICAL SECTION THRU BRIDGE
(LOOKING NORTH)



LONGITUDINAL SECTION

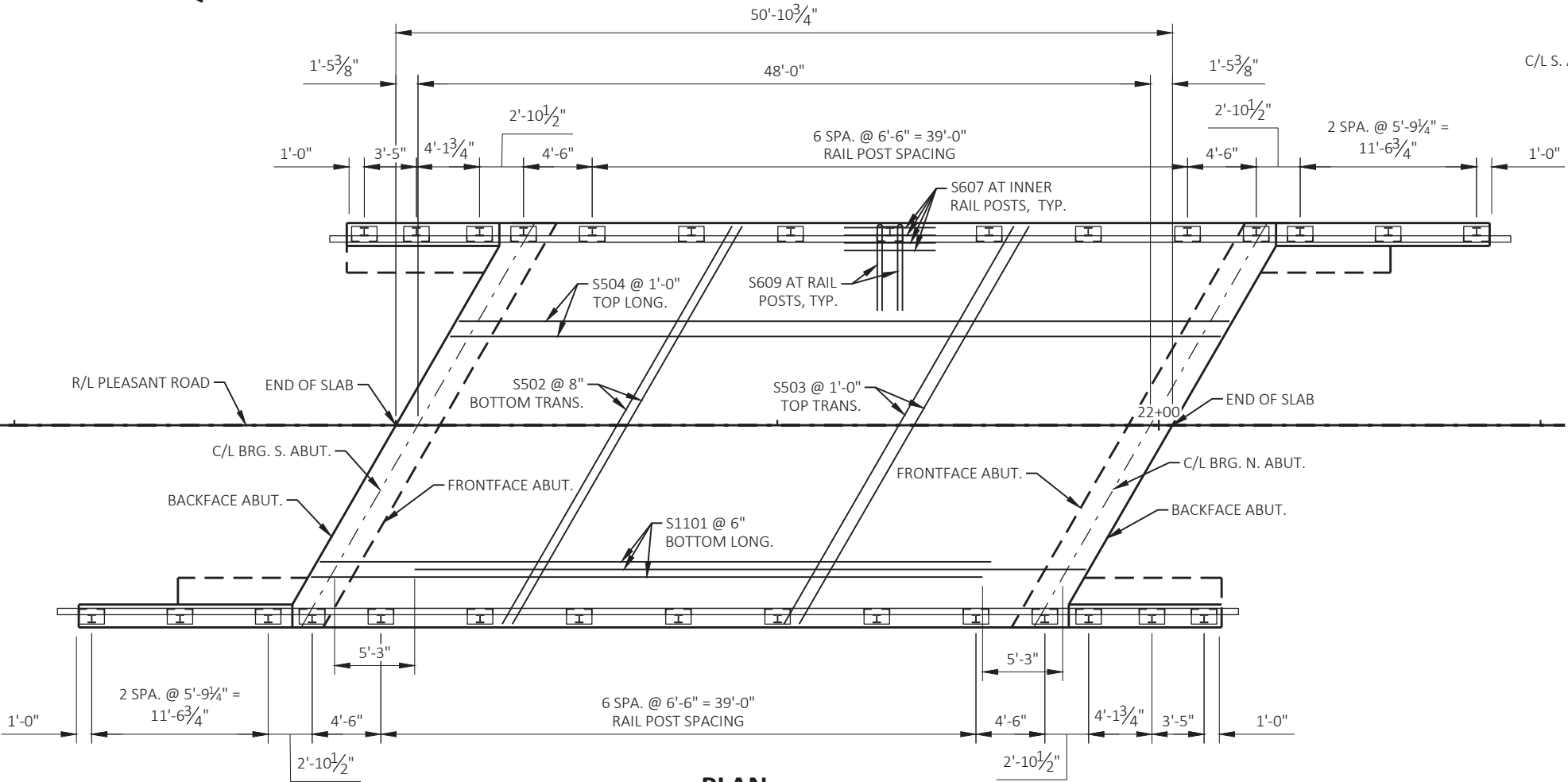


PROTECTION ANGLE ARMOR

SANDPLAST PROTECTION ANGLE AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING" AFTER BLAST CLEANING, THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.

ANGLE AND STUDS TO BE PAID FOR AT THE UNIT PRICE BID FOR "STRUCTURAL STEEL CARBON". (NO PAINT REQ'D.)

NO SPLICE SHALL BE PERMITTED IN ANGLES.



PLAN

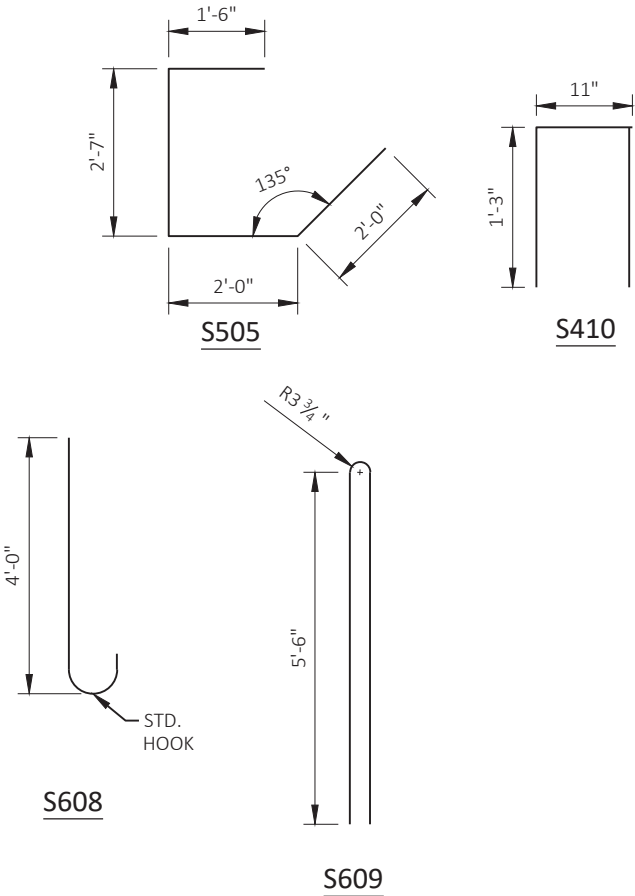
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
SUPERSTRUCTURE		SHEET 9 OF 11	

BILL OF BARS

BAR MARK	COAT	NO.	LENGTH	BENT	LOCATION
S1101	X	54	44'-0"		SLAB LONG. BOT.
S502	X	77	26'-2"		SLAB TRANS. BOT.
S503	X	52	26'-2"		SLAB TRANS. TOP
S504	X	28	50'-6"		SLAB LONG. TOP
S505	X	56	7'-9"	X	END OF SLAB STIRRUP
S506	X	4	30'-0"		SLAB TRANS. BOT.
S607	X	56	6'-0"		RAIL POST LONG. INT.
S608	X	16	4'-7"	X	RAIL POST LONG. EXT.
S609	X	36	12'-0"	X	RAIL POST TRANS.
S410	X	48	3'-3"	X	ABUT DIA U-BAR
S411	X	4	26'-2"		ABUT DIA TRANS.

TOP OF SLAB ELEVATIONS

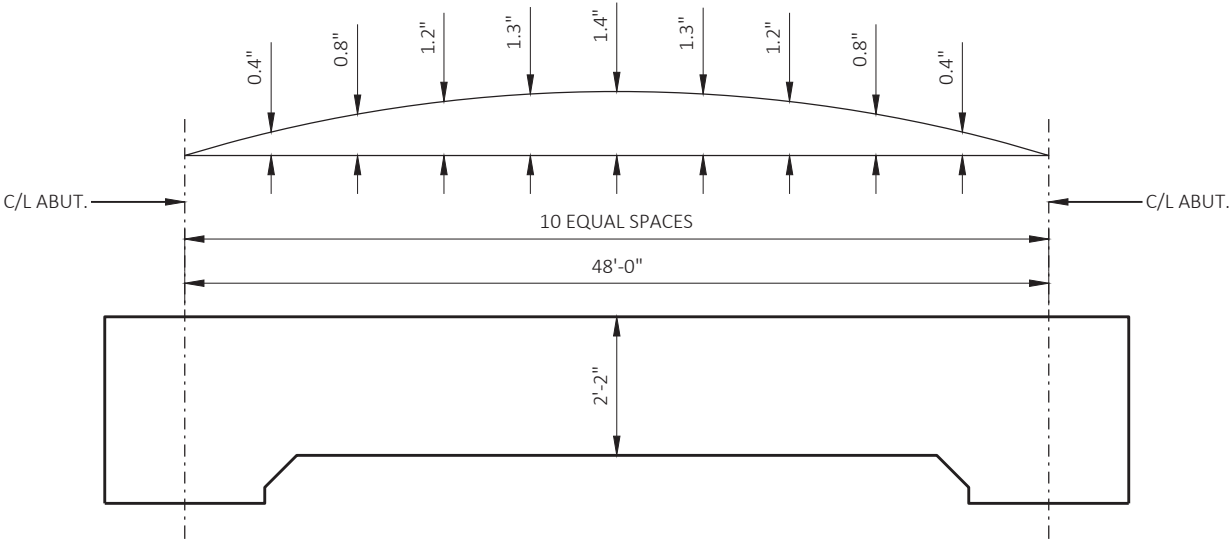
LOCATION	CL BRG. S. ABUT.	0.1 PT	0.2 PT	0.3 PT	0.4 PT	0.5 PT	0.6 PT	0.7 PT	0.8 PT	0.9 PT	CL BRG. S. ABUT.
W. EDGE DECK	785.95	786.17	786.38	786.59	786.79	787.00	787.19	787.39	787.57	787.76	787.94
E. EDGE DECK	786.92	787.14	787.35	787.55	787.75	787.95	788.14	788.33	788.52	788.70	788.88



SURVEY TOP OF SLAB ELEVATIONS

LOCATION	CL N. ABUT.	5/10 PTS.	CL S. ABUT.
W. EDGE DECK			
E. EDGE DECK			
CROWN			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF ABUTMENTS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR C/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS-BUILT" PLANS.



CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTION.

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PARAPETS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN REMOVED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
SUPERSTRUCTURE DETAILS		SHEET 10 OF 11	

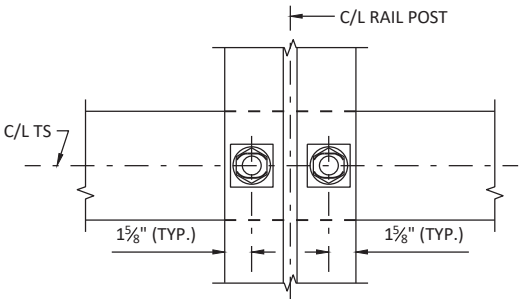
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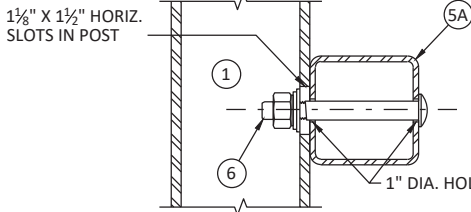
- 1 W6 X 25 WITH 1 1/8" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1 1/4" X 11 3/4" X 1'-8" WITH 1 1/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- 3 ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- 4 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- 5 TS 5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 7 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 8 3/8" X 3 3/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 8A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 3/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 9 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" X 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS IN PLATE NO. 10A. PROVIDE 1 5/16" DIA. ROUND HOLES IN TUBES NO. 5 AND NO. 5A.

GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



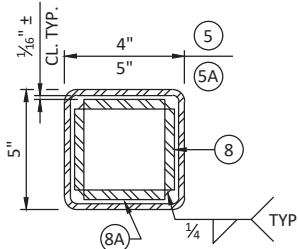
SECTION THRU POST WEB



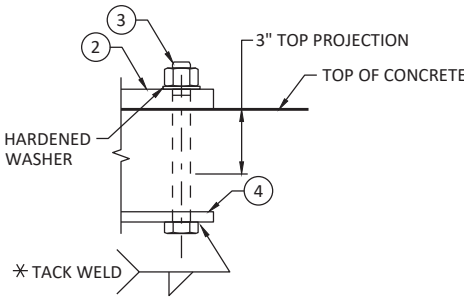
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

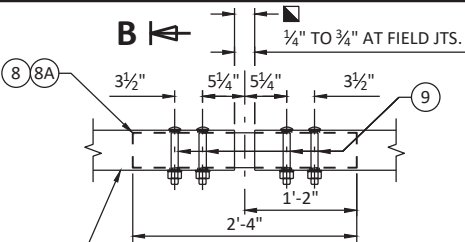
TYPICAL RAIL TO POST CONNECTIONS



SECTION B-B

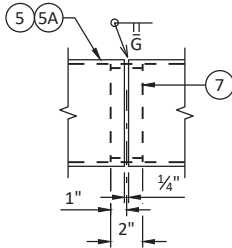


ANCHOR BOLTS



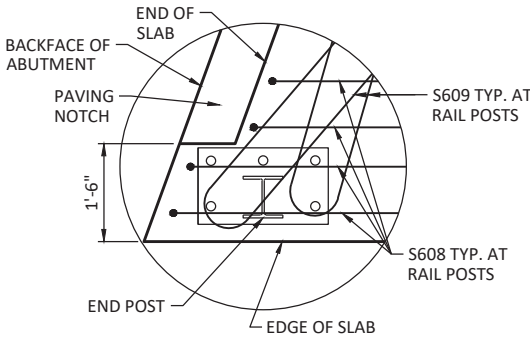
PROVIDE 1/2" DIA. DRAIN HOLES IN BOTH ENDS OF ALL RAILS SECT.'S CLEAR OF SPLICE TUBE

FIELD ERECTION JOINT DETAIL



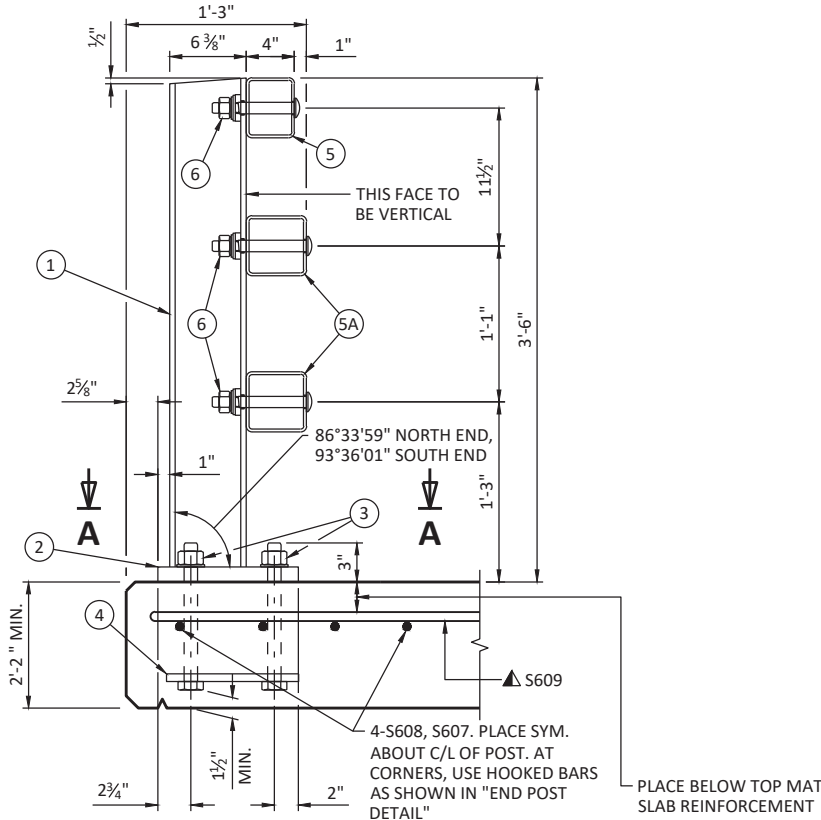
SHOP RAIL SPLICE DETAIL

LOCATION MUST BE SHOWN ON SHOP DRAWINGS

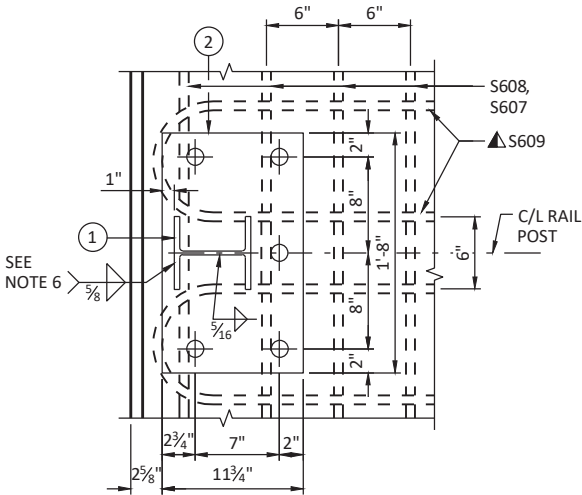


END POST DETAIL

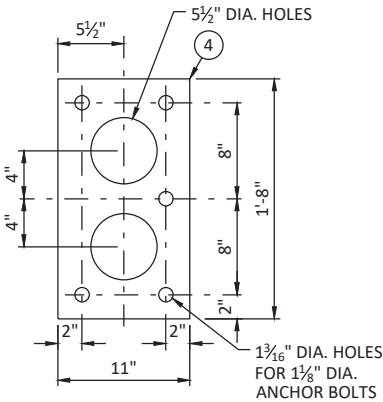
REINFORCEMENT AT CORNERS



SECTION THRU RAILING ON DECK

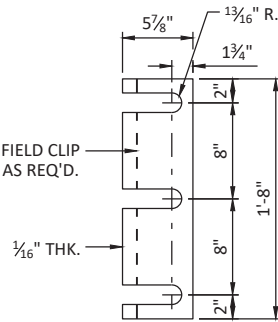


SECTION A-A



ANCHOR PLATE

AT RAIL TO DECK CONNECTION

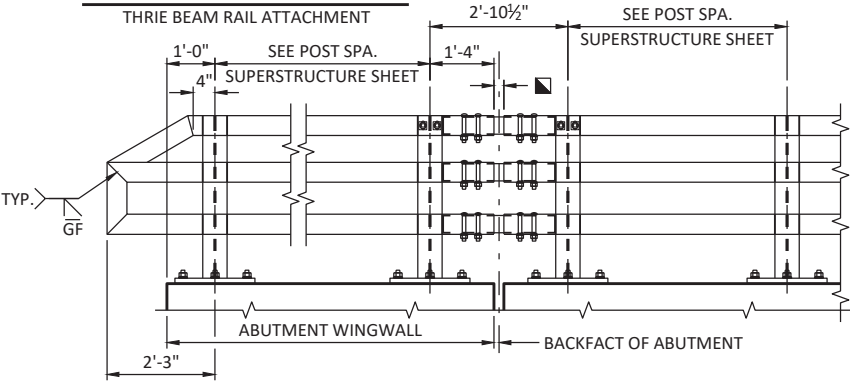


POST SHIM

DETAIL

DETAIL AT END POST

THRIE BEAM RAIL ATTACHMENT



PART ELEVATION OF RAILING

- ▲ TIE TO TOP MAT OF STEEL.
- * ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.
- RDWY. OPENING (1/4" TO 3/4")

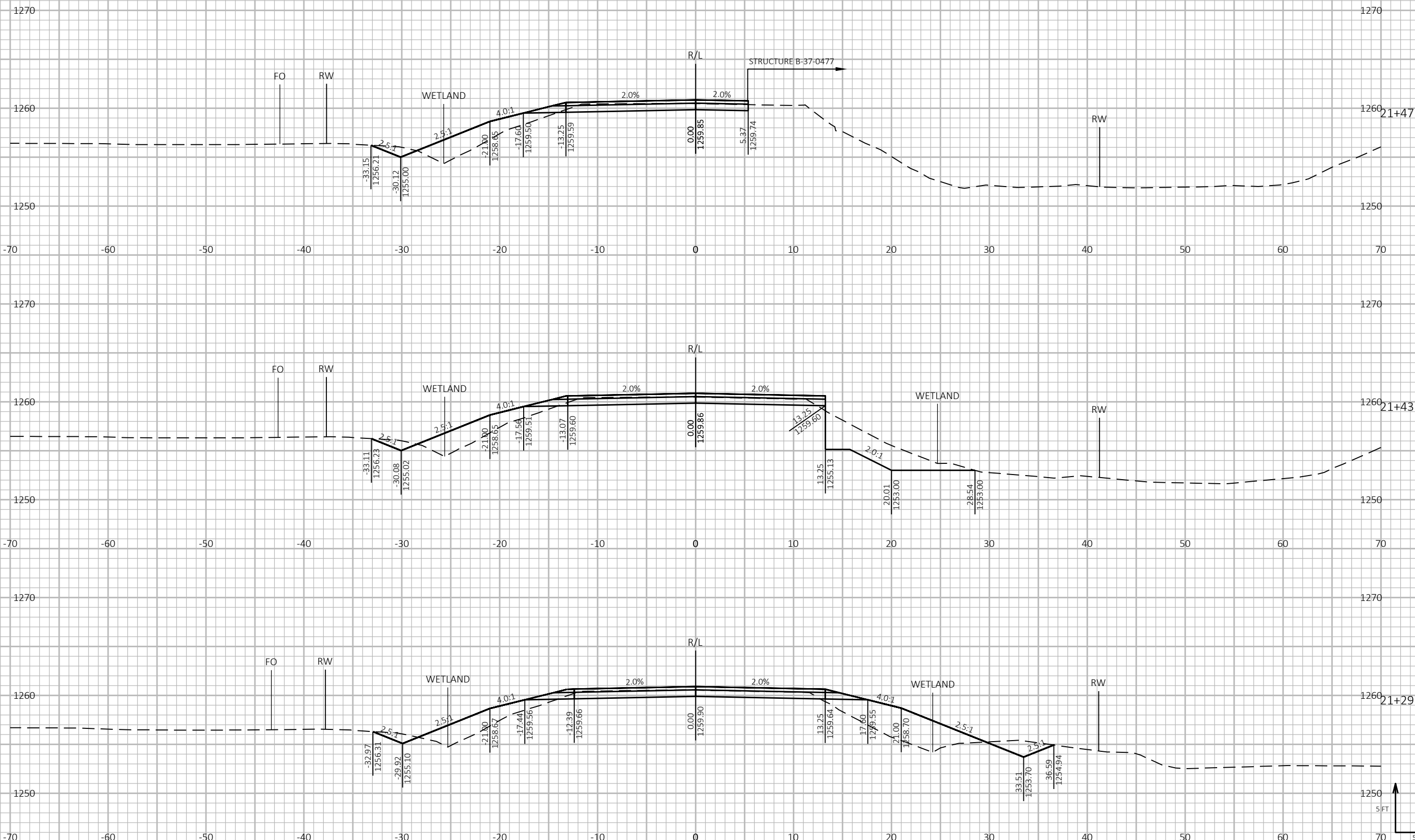
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-37-477			
DRAWN BY		AMR	PLANS CK'D AJC
TUBULAR STEEL RAILING TYPE "M"		SHEET 11 OF 11	

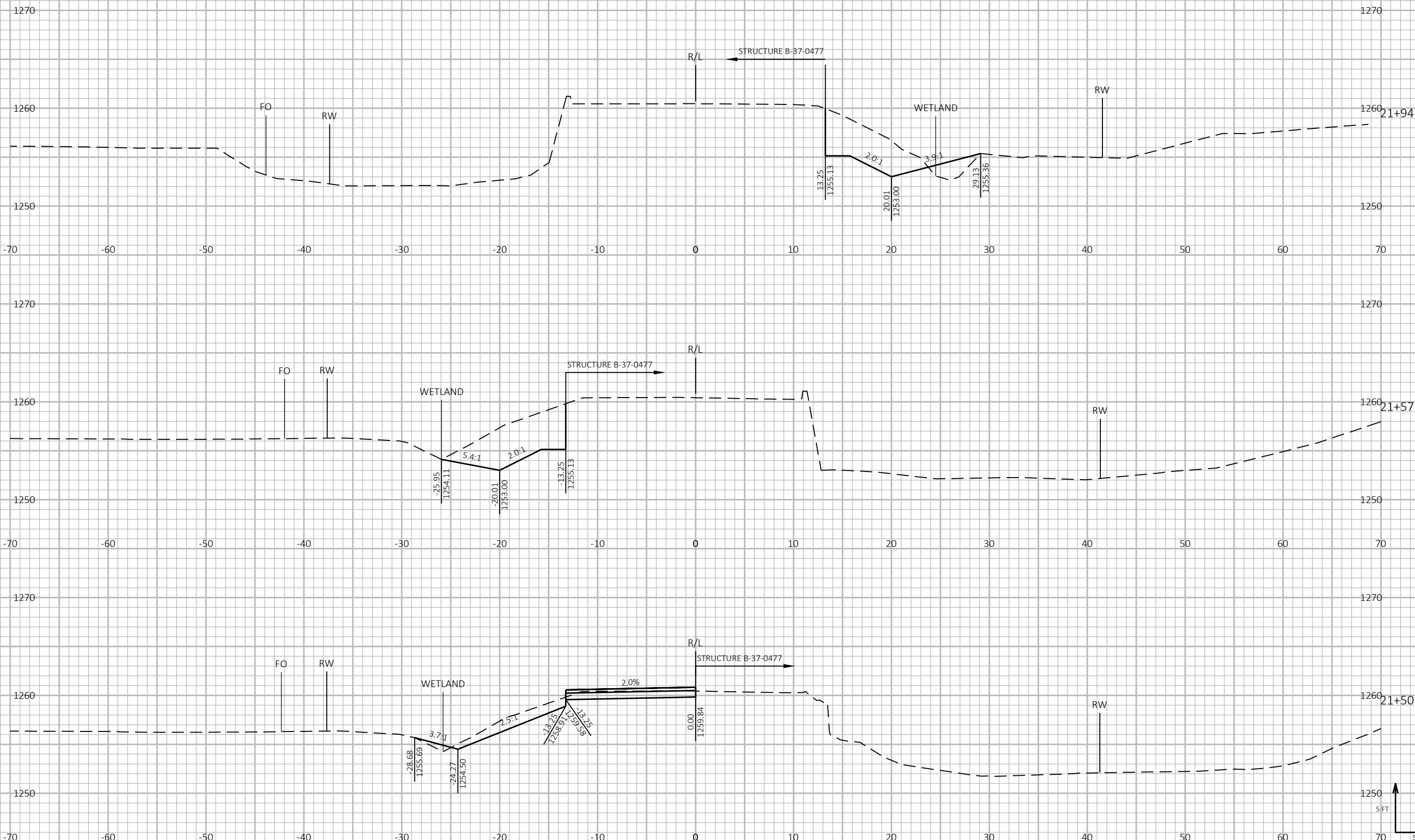
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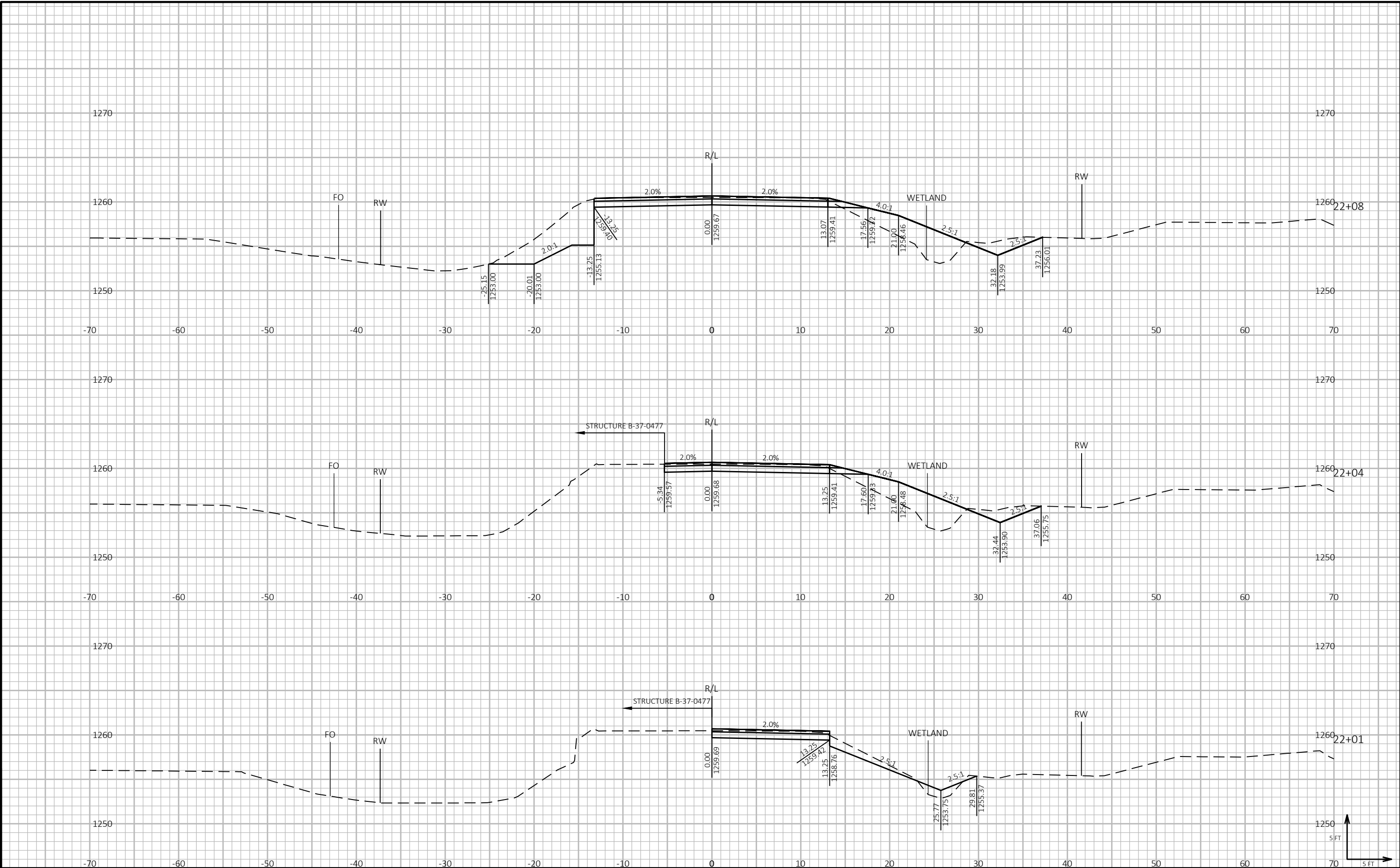
PLEASANT ROAD - STA 20+50 TO STA 21+57 - DIVISION 1								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE (NOTE 2)
		CUT	FILL	CUT	FILL	CUT 1.00	EXPANDED FILL (NOTE 1) 1.25	
20+50	0	32	2	0	0	0	0	0
20+70	20	26	15	22	7	22	9	13
21+00	30	25	47	29	35	51	53	-2
21+29	29	26	53	28	54	79	121	-42
21+43	14	48	21	20	20	99	146	-47
21+47	4	16	21	5	3	104	150	-46
21+50	3	21	2	3	2	107	153	-46
21+57	7	41	0	8	1	115	155	-40
				115	122			

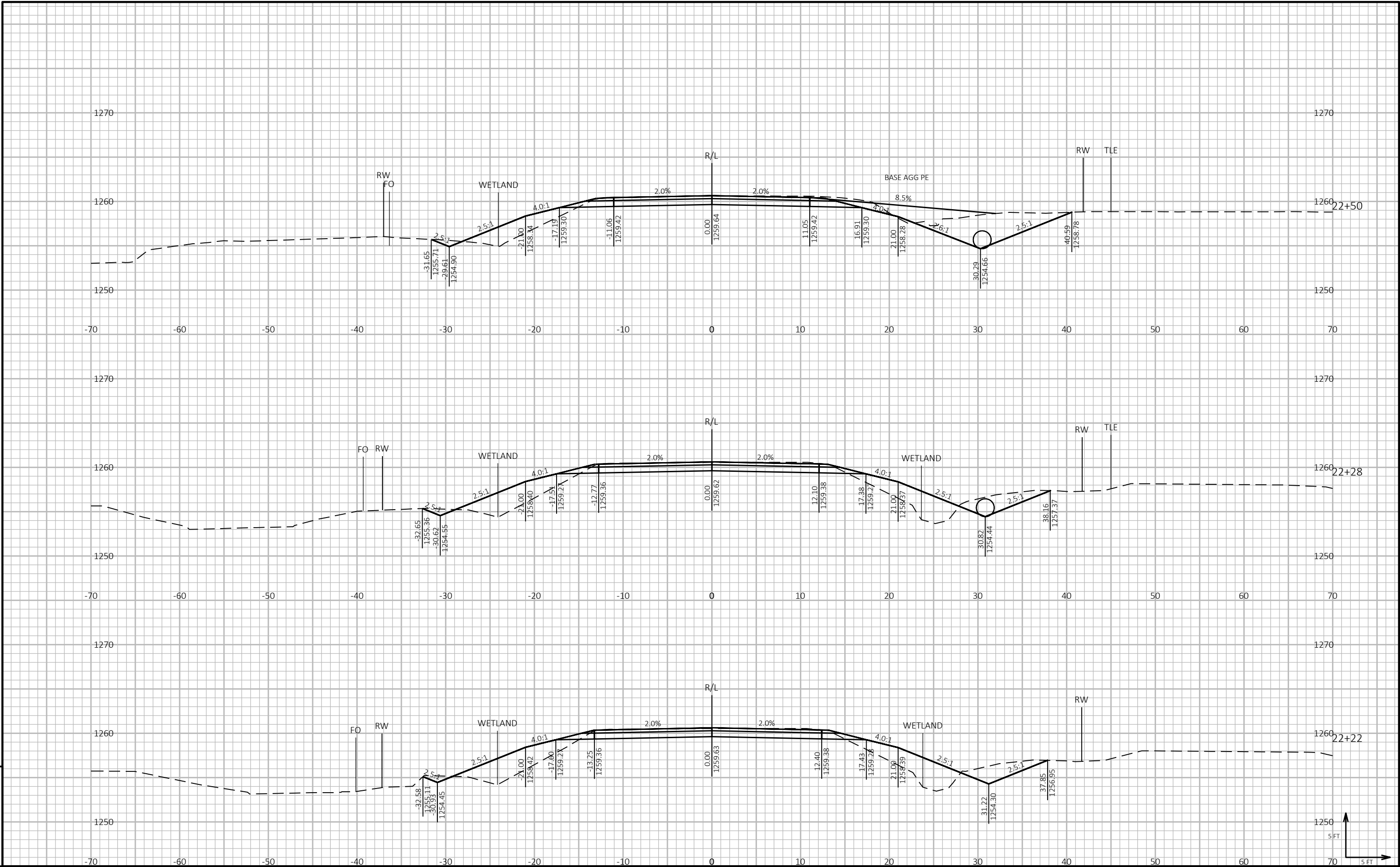
PLEASANT ROAD - STA 21+94 TO STA 23+00 - DIVISION 2								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE (NOTE 2)
		CUT	FILL	CUT	FILL	CUT 1.00	EXPANDED FILL (NOTE 1) 1.25	
21+94	0	35	7	0	0	0	0	0
22+01	7	19	4	7	2	7	3	4
22+04	3	24	30	3	2	10	6	4
22+08	4	66	29	7	5	17	13	4
22+22	14	42	48	29	20	46	38	8
22+28	6	44	45	10	11	56	52	4
22+50	22	70	18	47	26	103	85	18
22+51	1	78	18	3	1	106	87	19
22+57	6	95	11	20	4	126	92	34
22+75	18	8	14	35	9	161	104	57
22+80	5	2	17	1	3	162	108	54
23+00	20	3	1	2	7	164	117	47
				164	90			

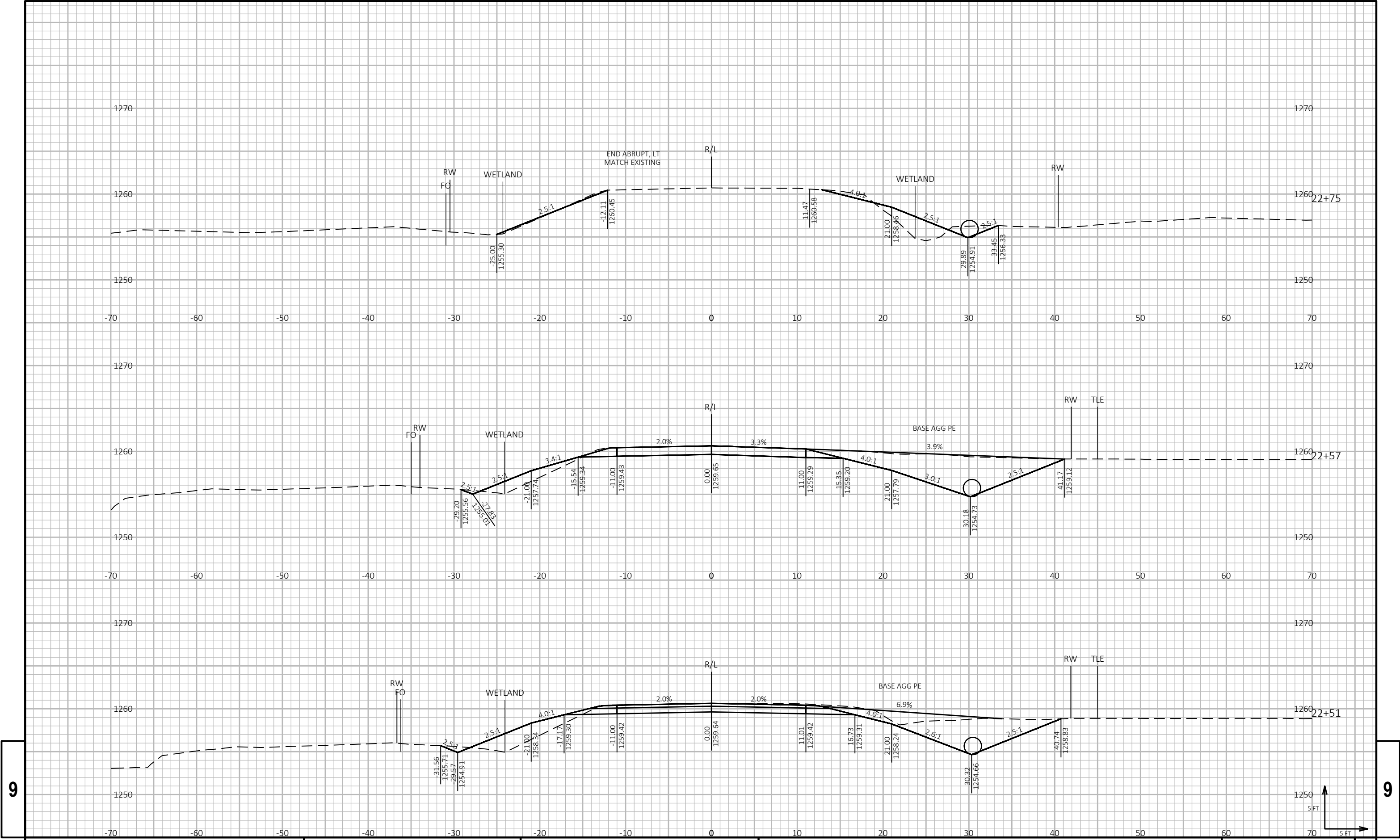
NOTES:
1 - EXPANDED FILL : (UNEXPANDED FILL) * (FILL FACTOR)
2 - MASS ORDINATE : CUT - (EXPANDED FILL); PLUS INDICATES AN EXCESS OF MATERIAL (WASTE)





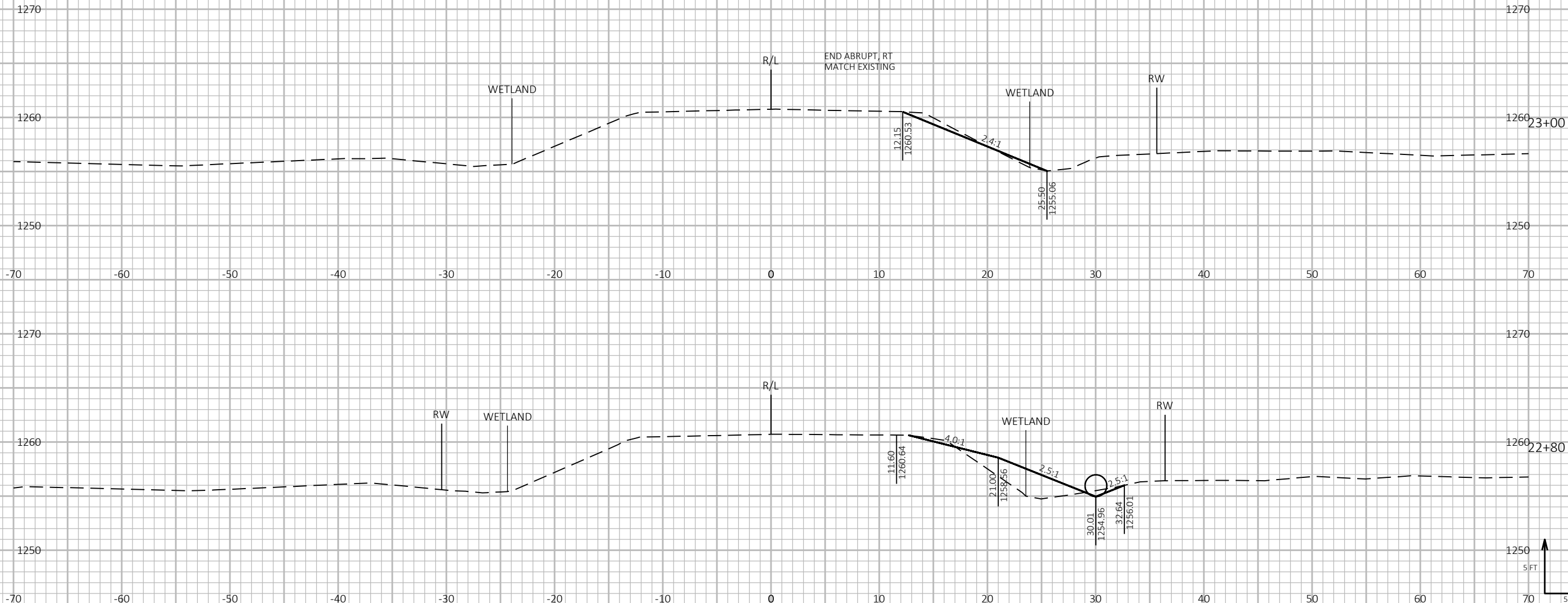






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Notes



Wisconsin Department of Transportation

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through innovation and exceptional service.

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