

SUP

PROJECT ID:
WITH: N/A

8396-00-74

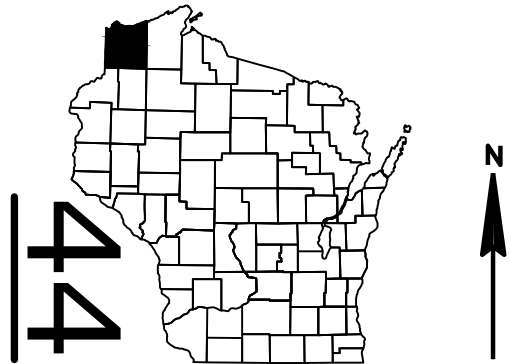
COUNTY:

DOUGLAS

MARCH 2025
ORDER OF SHEETS

| | | |
|-------------|---|------------------------------|
| Section No. | 1 | Title |
| Section No. | 2 | Typical Sections and Details |
| Section No. | 3 | Estimate of Quantities |
| Section No. | 3 | Miscellaneous Quantities |
| Section No. | 4 | Right of Way Plat |
| Section No. | 5 | Plan and Profile |
| Section No. | 6 | Standard Detail Drawings |
| Section No. | 7 | Sign Plates |
| Section No. | 8 | Structure Plans |
| Section No. | 9 | Computer Earthwork Data |
| Section No. | 9 | Cross Sections |

TOTAL SHEETS = 56



DESIGN DESIGNATION

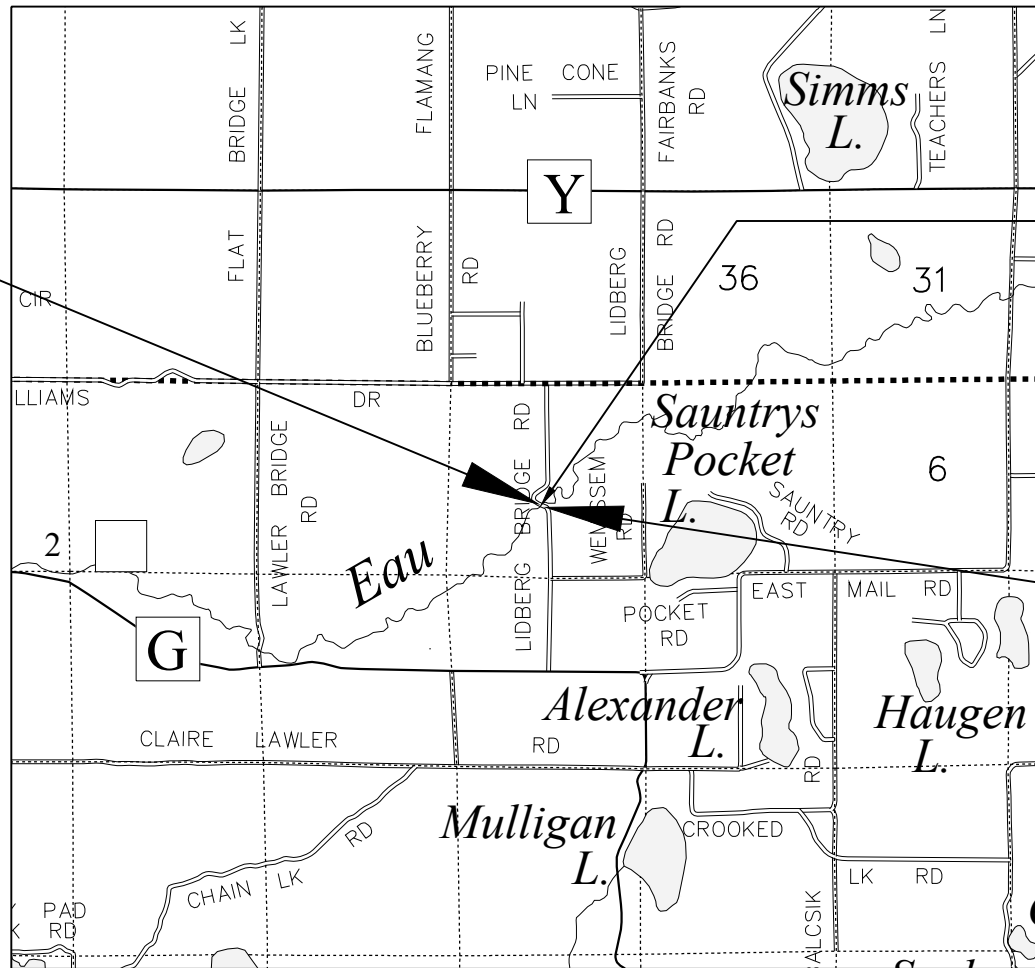
| | | | |
|--------------|--------|---|--------|
| A.A.D.T. | (2025) | = | <100 |
| A.A.D.T. | (2045) | = | <100 |
| D.H.V. | | = | 10 |
| D.D. | | = | 50/50 |
| T. | | = | 5% |
| DESIGN SPEED | | = | 25 MPH |
| ESALS | | = | 36,500 |

CONVENTIONAL SYMBOLS

| | |
|--------------------------------|--|
| PLAN | |
| CORPORATE LIMITS | |
| PROPERTY LINE | |
| LOT LINE | |
| LIMITED HIGHWAY EASEMENT | |
| EXISTING RIGHT OF WAY | |
| PROPOSED OR NEW R/W LINE | |
| SLOPE INTERCEPT | |
| REFERENCE LINE | |
| EXISTING CULVERT | |
| PROPOSED CULVERT (Box or Pipe) | |
| COMBUSTIBLE FLUIDS | |
| MARSH AREA | |
| WOODED OR SHRUB AREA | |

| | |
|---|--|
| PROFILE | |
| GRADE LINE | |
| ORIGINAL GROUND | |
| MARSH OR ROCK PROFILE (To be noted as such) | |
| SPECIAL DITCH | |
| GRADE ELEVATION | |
| CULVERT (Profile View) | |
| UTILITIES | |
| ELECTRIC | |
| FIBER OPTIC | |
| GAS | |
| SANITARY SEWER | |
| STORM SEWER | |
| TELEPHONE | |
| WATER | |
| UTILITY PEDESTAL | |
| POWER POLE | |
| TELEPHONE POLE | |

BEGIN PROJECT
STA 8+08.73
Y = 128363.48
X = 246991.59



LAYOUT
SCALE 0 1 MI
TOTAL NET LENGTH OF CENTERLINE = 0.068 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), DOUGLAS COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

| STATE PROJECT | FEDERAL PROJECT | |
|---------------|-----------------|----------|
| | PROJECT | CONTRACT |
| 8396-00-74 | WISC 2025395 | 1 |
| | | |
| | | |

ACCEPTED FOR
TOWN of WASCOTT

10/15/24 *CA Dyr*
(Date) (Town Chairman)

ORIGINAL PLANS PREPARED BY
AYRES

10/16/2024
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor AYRES ASSOCIATES INC
Designer AYRES ASSOCIATES INC
Project Manager TOU YANG, PE
Regional Examiner NW REGION
Regional Supervisor TOU YANG, PE

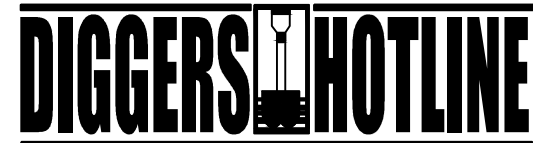
APPROVED FOR THE DEPARTMENT
DATE: 10/28/2024 *[Signature]*
(Signature)

E

UTILITIES CONTACTS

BRIGHTSPEED
MICHAEL COUGHLIN
1409 JOHN AVE
SUPERIOR, WI 54880
PHONE: 980-376-1865
EMAIL: michael.coughlin@brightspeed.com

EAST CENTRAL ENERGY
JAKE KLOCKE
2200 FINLAND AVENUE
FINLAYSON, MN 55735
PHONE: 763-691-2041
EMAIL: jake.klocke@ecemn.com



Dial  or (800)242-8511
www.DiggersHotline.com

WISCONSIN DNR LIAISON

AMY CRONK
WDNR
810 W. MAPLE STREET
SPOONER, WI 54801
PHONE: 715-520-3976
EMAIL: amy.cronk@wisconsin.gov

TOWN CONTACT

CHUCK YOUNGQUIST, CHAIR
TOWN OF WASCOTT
16362S TOWN HALL ROAD
P.O. BOX 159
WASCOTT, WI 54890
PHONE: 651-248-2484
EMAIL: townofwascott@gmail.com

DESIGN PROJECT MANAGER

TOU YANG, PE
WISDOT NW REGION
718 WEST CLAIREMONT AVENUE
EAU CLAIRE, WI 54701
PHONE: 715-833-5570
EMAIL: tou.yang@dot.wi.gov

DESIGN PROJECT LEADER

DANIEL SYDOW, PE
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
PHONE: 715-834-3161
EMAIL: sydowd@AyresAssociates.com

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER. MAINTAIN EROSION CONTROL MEASURES UNTIL SUCH A TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR DIRECTED BY THE ENGINEER.

ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2" UPPER LAYER AND A 2" LOWER LAYER.
ASPHALTIC SURFACE SHALL USE 12.5 mm NOMINAL AGGREGATE SIZE.

THE PROPOSED SHOULDER WIDTH SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTH. PERPETUATE EXISTING SHOULDERS THAT ARE WIDER THAN WHAT IS SHOWN IN THE TYPICAL SECTIONS.

SAWCUTS, AS SHOWN ON THE PLANS, ARE SUGGESTED LOCATIONS AND MAY BE ADJUSTED AT THE DISCRETION OF THE ENGINEER TO BETTER SUIT FIELD CONDITIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

DO NOT DRIVE OR STORE EQUIPMENT, OR STORE CONSTRUCTION MATERIALS IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

RUNOFF COEFFICIENT TABLE

| LAND USE: | HYDROLOGIC SOIL GROUP | | | | | | | | | | | |
|--------------------------|-----------------------|-----|----------|-----------------------|-----|----------|-----------------------|-----|----------|-----------------------|-----|----------|
| | A | | | B | | | C | | | D | | |
| | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | |
| | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER |
| ROW CROPS: | .08 | .16 | .22 | .12 | .20 | .27 | .15 | .24 | .33 | .19 | .28 | .38 |
| | .22 | .30 | .38 | .26 | .34 | .44 | .30 | .37 | .50 | .34 | .41 | .56 |
| MEDIAN STRIPTURF: | .19 | .20 | .24 | .19 | .22 | .26 | .20 | .23 | .30 | .20 | .25 | .30 |
| | .24 | .26 | .30 | .25 | .28 | .33 | .26 | .30 | .37 | .27 | .32 | .40 |
| SIDE SLOPETURF: | | | .25 | | | .27 | | | .28 | | | .30 |
| | | | .32 | | | .34 | | | .36 | | | .38 |
| PAVEMENT: | | | | | | | | | | | | |
| ASPHALT: | .70 - .95 | | | | | | | | | | | |
| CONCRETE: | .80 - .95 | | | | | | | | | | | |
| BRICK: | .70 - .80 | | | | | | | | | | | |
| DRIVES, WALKS: | .75 - .85 | | | | | | | | | | | |
| ROOFS: | .75 - .95 | | | | | | | | | | | |
| GRAVEL ROADS, SHOULDERS: | .40 - .60 | | | | | | | | | | | |

TOTAL PROJECT AREA = 0.542 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.322 ACRES

PROJECT NO: 8396-00-74

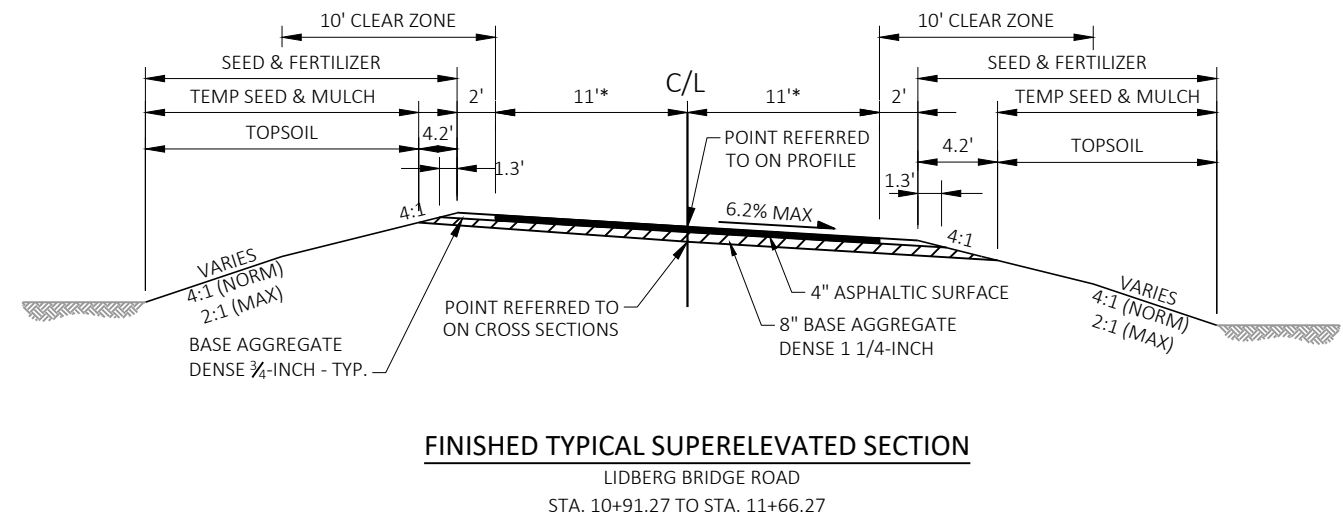
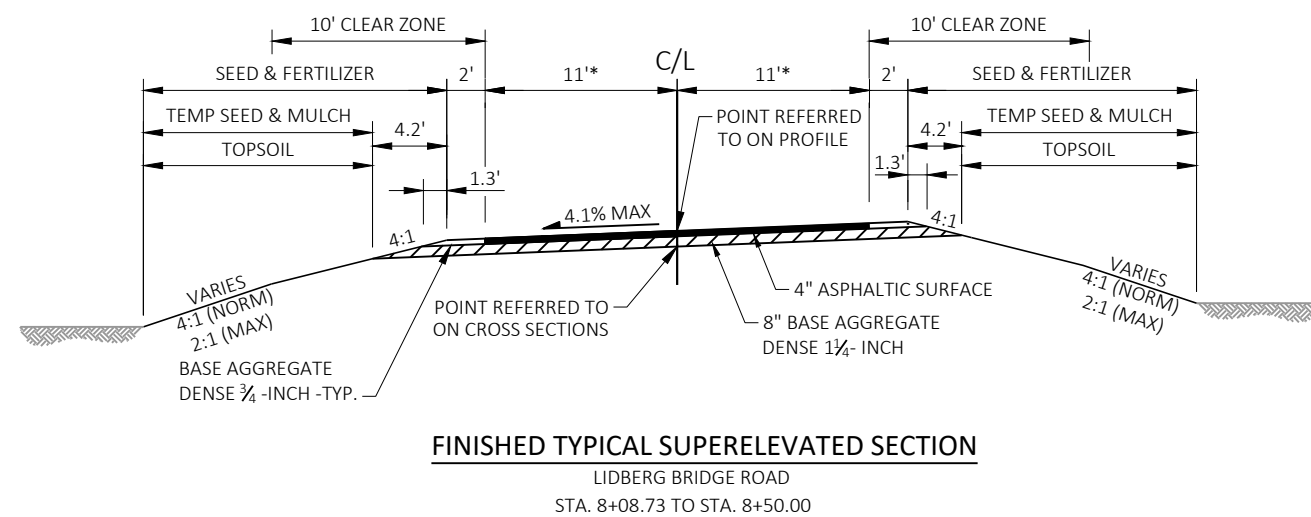
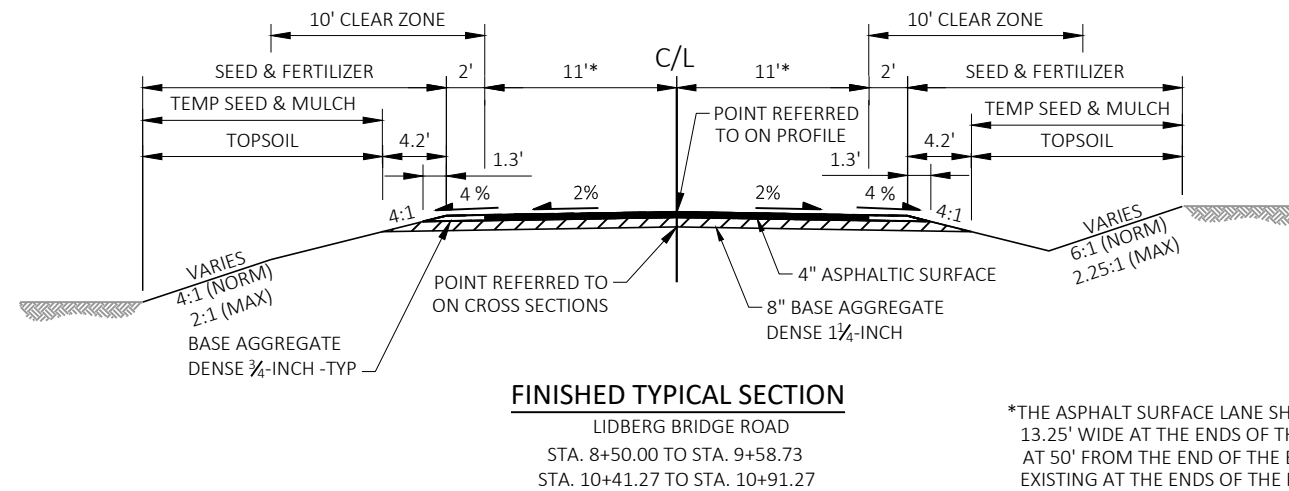
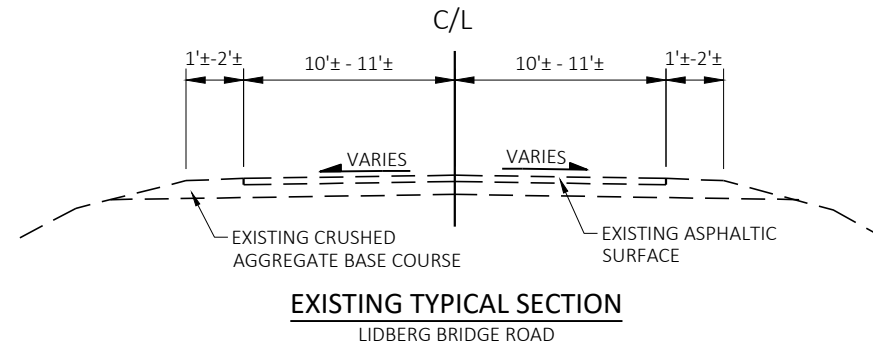
HWY: LIDBERG BRIDGE ROAD

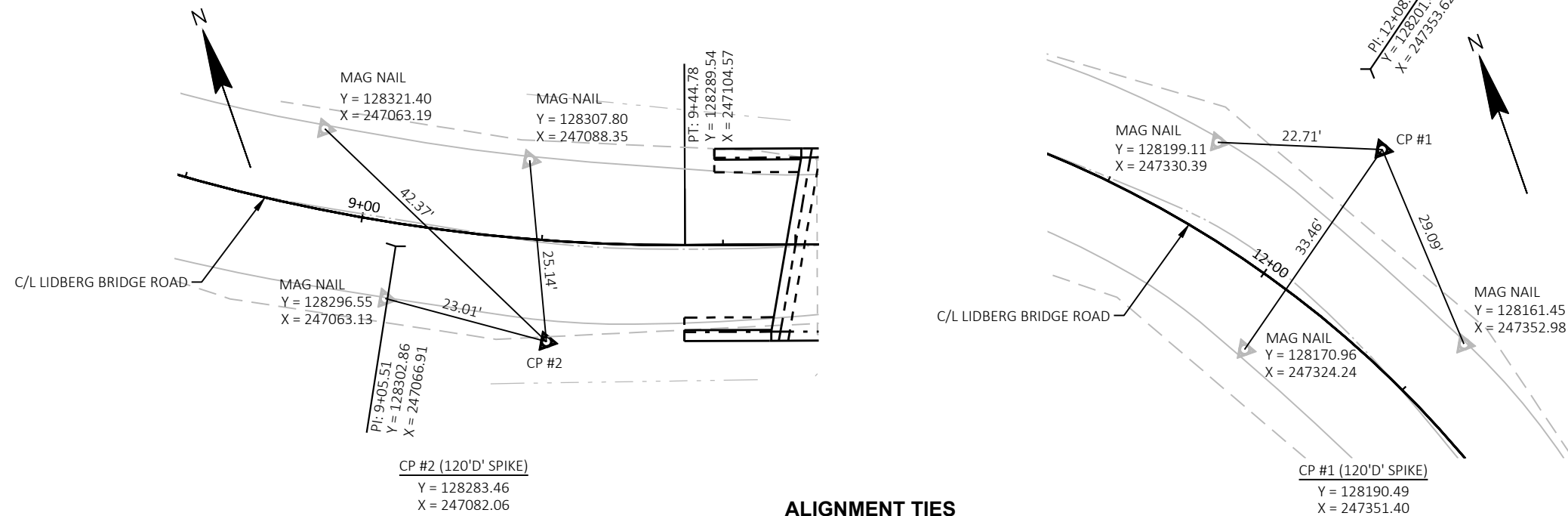
COUNTY: DOUGLAS

GENERAL NOTES

SHEET

E



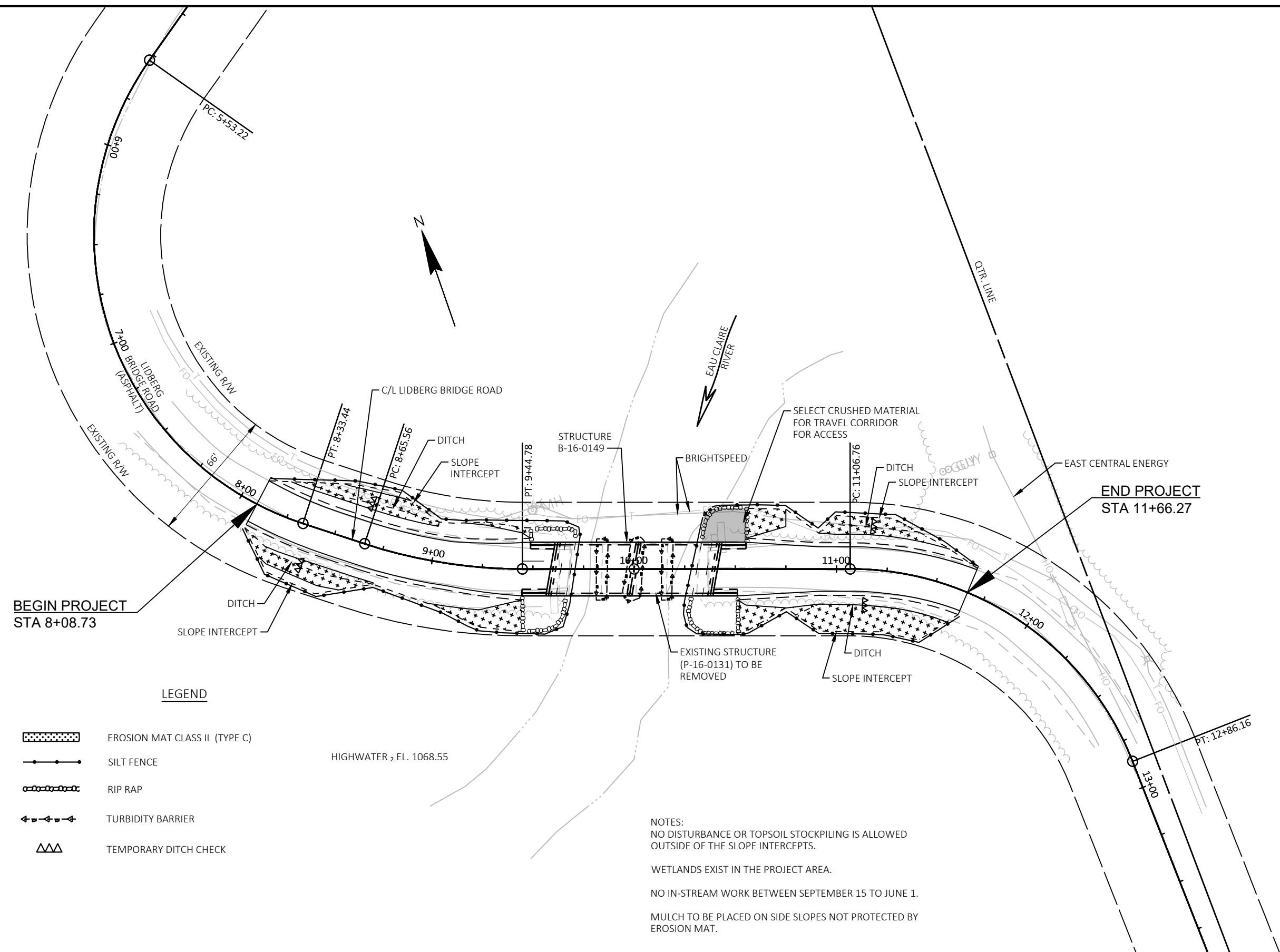




SUPERELEVATION DIAGRAM

2

2 |



| | |
|-------------|------------|
| PROJECT NO: | 8396-00-74 |
|-------------|------------|

HWY: LIDBERG BRIDGE ROAD

COUNTY: DOUGLAS

EROSION CONTROL

SHEET

11

FILE NAME : I:\42\42-1385.00 - DOUGLAS CO, TN WASCOTT, LIDBERG RD\C3D\SHEETS\022001-EC.DWG
LAYOUT NAME - EROSION CONTROL

PLOT DATE : 10/24/2024 1:32 PM

PLOT BY : WALDERA, KAREN

PLOT NAME :

PLOT SCALE : 1 IN:50 FT

WISDOT/CADDS SHEET 42

Estimate Of Quantities

8396-00-74

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|---|------|------------|------------|
| 0002 | 201.0105 | Clearing | STA | 4.000 | 4.000 |
| 0004 | 201.0205 | Grubbing | STA | 4.000 | 4.000 |
| 0006 | 203.0260 | Removing Structure Over Waterway Minimal Debris (structure) 01. P-16-0131 | EACH | 1.000 | 1.000 |
| 0008 | 205.0100 | Excavation Common | CY | 215.000 | 215.000 |
| 0010 | 205.0508.S | Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil | TON | 138.000 | 138.000 |
| 0012 | 206.1001 | Excavation for Structures Bridges (structure) 01. B-16-0149 | EACH | 1.000 | 1.000 |
| 0014 | 208.0100 | Borrow | CY | 125.000 | 125.000 |
| 0016 | 210.1500 | Backfill Structure Type A | TON | 220.000 | 220.000 |
| 0018 | 213.0100 | Finishing Roadway (project) 01. 8396-00-74 | EACH | 1.000 | 1.000 |
| 0020 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 40.000 | 40.000 |
| 0022 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 415.000 | 415.000 |
| 0024 | 455.0605 | Tack Coat | GAL | 50.000 | 50.000 |
| 0026 | 465.0105 | Asphaltic Surface | TON | 160.000 | 160.000 |
| 0028 | 502.0100 | Concrete Masonry Bridges | CY | 224.000 | 224.000 |
| 0030 | 502.3200 | Protective Surface Treatment | SY | 310.000 | 310.000 |
| 0032 | 505.0400 | Bar Steel Reinforcement HS Structures | LB | 4,420.000 | 4,420.000 |
| 0034 | 505.0600 | Bar Steel Reinforcement HS Coated Structures | LB | 32,710.000 | 32,710.000 |
| 0036 | 513.4061 | Railing Tubular Type M | LF | 218.000 | 218.000 |
| 0038 | 516.0500 | Rubberized Membrane Waterproofing | SY | 18.000 | 18.000 |
| 0040 | 550.1100 | Piling Steel HP 10-Inch X 42 Lb | LF | 280.000 | 280.000 |
| 0042 | 606.0300 | Riprap Heavy | CY | 145.000 | 145.000 |
| 0044 | 612.0406 | Pipe Underdrain Wrapped 6-Inch | LF | 180.000 | 180.000 |
| 0046 | 618.0100 | Maintenance and Repair of Haul Roads (project) 01. 8396-00-74 | EACH | 1.000 | 1.000 |
| 0048 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0050 | 624.0100 | Water | MGAL | 15.000 | 15.000 |
| 0052 | 625.0100 | Topsoil | SY | 525.000 | 525.000 |
| 0054 | 627.0200 | Mulching | SY | 475.000 | 475.000 |
| 0056 | 628.1504 | Silt Fence | LF | 920.000 | 920.000 |
| 0058 | 628.1520 | Silt Fence Maintenance | LF | 1,840.000 | 1,840.000 |
| 0060 | 628.1905 | Mobilizations Erosion Control | EACH | 4.000 | 4.000 |
| 0062 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 4.000 | 4.000 |
| 0064 | 628.2027 | Erosion Mat Class II Type C | SY | 425.000 | 425.000 |
| 0066 | 628.6005 | Turbidity Barriers | SY | 240.000 | 240.000 |
| 0068 | 628.7504 | Temporary Ditch Checks | LF | 70.000 | 70.000 |
| 0070 | 629.0210 | Fertilizer Type B | CWT | 0.800 | 0.800 |
| 0072 | 630.0120 | Seeding Mixture No. 20 | LB | 53.000 | 53.000 |
| 0074 | 630.0200 | Seeding Temporary | LB | 13.000 | 13.000 |
| 0076 | 630.0500 | Seed Water | MGAL | 28.000 | 28.000 |
| 0078 | 634.0614 | Posts Wood 4x6-Inch X 14-FT | EACH | 4.000 | 4.000 |
| 0080 | 634.0616 | Posts Wood 4x6-Inch X 16-FT | EACH | 1.000 | 1.000 |
| 0082 | 637.2230 | Signs Type II Reflective F | SF | 24.000 | 24.000 |
| 0084 | 638.2602 | Removing Signs Type II | EACH | 7.000 | 7.000 |
| 0086 | 638.3000 | Removing Small Sign Supports | EACH | 7.000 | 7.000 |
| 0088 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0090 | 643.0420 | Traffic Control Barricades Type III | DAY | 2,120.000 | 2,120.000 |
| 0092 | 643.0705 | Traffic Control Warning Lights Type A | DAY | 2,830.000 | 2,830.000 |
| 0094 | 643.0900 | Traffic Control Signs | DAY | 1,420.000 | 1,420.000 |
| 0096 | 643.5000 | Traffic Control | EACH | 1.000 | 1.000 |
| 0098 | 645.0111 | Geotextile Type DF Schedule A | SY | 40.000 | 40.000 |

Estimate Of Quantities

8396-00-74

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|--|------|-----------|-----------|
| 0100 | 645.0120 | Geotextile Type HR | SY | 290.000 | 290.000 |
| 0102 | 650.4500 | Construction Staking Subgrade | LF | 275.000 | 275.000 |
| 0104 | 650.5000 | Construction Staking Base | LF | 275.000 | 275.000 |
| 0106 | 650.6501 | Construction Staking Structure Layout (structure) 01. B-16-0149 | EACH | 1.000 | 1.000 |
| 0108 | 650.9911 | Construction Staking Supplemental Control (project) 01. 8396-00-74 | EACH | 1.000 | 1.000 |
| 0110 | 650.9920 | Construction Staking Slope Stakes | LF | 275.000 | 275.000 |
| 0112 | 690.0150 | Sawing Asphalt | LF | 44.000 | 44.000 |
| 0114 | 715.0502 | Incentive Strength Concrete Structures | DOL | 1,344.000 | 1,344.000 |
| 0116 | 999.2005.S | Maintaining Bird Deterrent System (station) 01. 10+00 | EACH | 1.000 | 1.000 |
| 0118 | ASP.1T0A | On-the-Job Training Apprentice at \$5.00/HR | HRS | 300.000 | 300.000 |
| 0120 | ASP.1T0G | On-the-Job Training Graduate at \$5.00/HR | HRS | 300.000 | 300.000 |
| 0122 | SPV.0090 | Special 01. Removing Existing Timber Piling | LF | 100.000 | 100.000 |
| 0124 | SPV.0195 | Special 01. Select Crushed Material for Travel Corridor | TON | 16.000 | 16.000 |

CLEARING & GRUBBING

| STATION | TO | STATION | LOCATION | 201.0105 | 201.0205 |
|------------|----|---------|----------|--------------|--------------|
| | | | | CLEARING STA | GRUBBING STA |
| 8+00 | - | 12+00 | MAINLINE | 4 | 4 |
| TOTAL 0010 | | | | 4 | 4 |

NOTE: TREES HAVE BEEN CUT BY OTHERS.

EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL

| STATION | TO | STATION | LOCATION | 205.0508.S |
|------------|----|---------|----------|---|
| | | | | EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL TON |
| 9+63 | - | 10+39 | MAINLINE | 138 |
| TOTAL 0010 | | | | 138 |

FINISHING ROADWAY

| PROJECT | 213.0100.01 |
|------------|---|
| | FINISHING ROADWAY (PROJECT) (01. 8396-00-74) EACH |
| 8396-00-74 | 1 |
| TOTAL 0010 | 1 |

BASE AGGREGATE DENSE

| STATION | TO | STATION | LOCATION | 305.0110 | 305.0120 |
|------------|----|---------|----------|------------------------------|--------------------------------|
| | | | | AGGREGATE DENSE 3/4-INCH TON | AGGREGATE DENSE 1 1/4-INCH TON |
| 8+08 | - | 9+58 | MAINLINE | 20 | 225 |
| 10+41 | - | 11+66 | MAINLINE | 20 | 190 |
| TOTAL 0010 | | | | 40 | 415 |

ASPHALTIC SURFACE

| STATION | TO | STATION | LOCATION | 455.0605 | 465.0105 |
|------------|----|---------|----------|---------------|-----------------------|
| | | | | TACK COAT GAL | ASPHALTIC SURFACE TON |
| 8+08 | - | 9+58 | MAINLINE | 27 | 85 |
| 10+41 | - | 11+66 | MAINLINE | 23 | 75 |
| TOTAL 0010 | | | | 50 | 160 |

| From/To Station | Location | Excavation Common (1) 205.0100 | Salvaged / Unuseable Pavement Material (5) | Unexpanded Fill | Expanded Fill (2) | Mass Ordinate +/- (3) | Waste | Borrow |
|---------------------|-------------------|--------------------------------|--|-----------------|-------------------|-----------------------|-------|----------|
| | | Cut | | | Factor 1.30 | | | 208.0100 |
| 8+08.73 -9+58.73 | LIDBERG BRIDGE RD | 78 | 38 | 127 | 165 | -125 | 0 | 125 |
| 10+41.27 - 11+66.27 | LIDBERG BRIDGE RD | 137 | 32 | 60 | 78 | 27 | 27 | 0 |
| TOTAL | | 215 | | 187 | 243 | | | 125 |

- 1) Excavation Common is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All quantities shown in CY.
- 5) Salvaged/unuseable pavement material

MAINTENANCE AND REPAIR OF HAUL ROADS

| CATEGORY | LOCATION | 618.0100.01 |
|------------|----------------|--|
| | | MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) (01. 8396-00-74) EACH |
| 0030 | PROJECT LIMITS | 1 |
| TOTAL 0030 | | 1 |

MOBILIZATION

| LOCATION | 619.1000 |
|----------------|-------------------|
| | MOBILIZATION EACH |
| PROJECT LIMITS | 1 |
| TOTAL 0010 | 1 |

WATER

| LOCATION | 624.0100 |
|--------------|------------|
| | WATER MGAL |
| COMPACTION | 7 |
| DUST CONTROL | 8 |
| TOTAL 0010 | 15 |

EROSION CONTROL ITEMS

| STATION | TO | STATION | LOCATION | 628.1504 | 628.1520 | 628.2027 | 628.6005 | 628.7504 |
|------------|----|---------|---------------|---------------|---------------------------|--------------------------------|-----------------------|---------------------------|
| | | | | SILT FENCE LF | SILT FENCE MAINTENANCE LF | EROSION MAT CLASS II TYPE C SY | TURBIDITY BARRIERS SY | TEMPORARY DITCH CHECKS LF |
| 8+08 | - | 9+58 | MAINLINE | 390 | 780 | 150 | -- | 28 |
| 10+41 | - | 11+66 | MAINLINE | 345 | 690 | 190 | -- | 28 |
| | | 10+00 | | -- | -- | -- | 190 | -- |
| | | | UNDISTRIBUTED | 185 | 370 | 85 | 50 | 14 |
| TOTAL 0010 | | | | 920 | 1,840 | 425 | 240 | 70 |

RESTORATION ITEMS

| STATION | TO | STATION | LOCATION | 625.0100 | 627.0200 | 629.0210 | 630.0120 | 630.0200 | 630.0500 |
|------------|----|---------|---------------|------------|-------------|-----------------------|---------------------------|----------------------|-----------------|
| | | | | TOPSOIL SY | MULCHING SY | FERTILIZER TYPE B CWT | SEEDING MIXTURE NO. 20 LB | SEEDING TEMPORARY LB | SEED WATER MGAL |
| 8+08 | - | 9+58 | MAINLINE | 210 | 220 | 0.3 | 22 | 5 | 11 |
| 10+41 | - | 11+66 | MAINLINE | 210 | 160 | 0.3 | 20 | 5 | 11 |
| | | | UNDISTRIBUTED | 105 | 95 | 0.2 | 11 | 3 | 6 |
| TOTAL 0010 | | | | 525 | 475 | 0.8 | 53 | 13 | 28 |

MOBILIZATIONS EROSION CONTROL

| LOCATION | 628.1905 | 628.1910 |
|----------------|------------------------------------|--|
| | MOBILIZATIONS EROSION CONTROL EACH | MOBILIZATIONS EMERGENCY EROSION CONTROL EACH |
| PROJECT LIMITS | 4 | 4 |
| TOTAL 0010 | 4 | 4 |

ALL ITEMS ON THIS SHEET ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

SIGNS

| | | | | 634.0614 | 634.0616 | 637.2230 | 638.2602 | 638.3000 | | |
|------------|----------|--------------|-----------------------|------------------------------------|------------------------------------|-------------------------------|---------------------------|------------------------------------|-------------------|--|
| | | | | POSTS WOOD 4X6- INCH X 14-FT | POSTS WOOD 4X6- INCH X 16-FT | SIGNS TYPE II REFLECTIVE F | REMOVING SIGNS TYPE II | REMOVING SMALL SIGN SUPPORTS | | |
| STATION | LOCATION | SIGN CODE | SIGN SIZE (INCHES) | EACH | EACH | SF | EACH | EACH | MESSAGE | |
| 4+50 | RT | W1-3L | 36x36 | -- | 1 | 9 | 1 | 1 | "25", SHARES POST | |
| | | W13-1 | 18x18 | -- | -- | 3 | -- | -- | | |
| 9+64 | RT | | | -- | -- | -- | 1 | 1 | | |
| 9+66 | LT | W5-52L | 12x36 | 1 | -- | 3 | 1 | 1 | | |
| 9+66 | RT | W5-52R | 12x36 | 1 | -- | 3 | 1 | 1 | | |
| 10+37 | LT | W5-52L | 12x36 | 1 | -- | 3 | 1 | 1 | | |
| 10+37 | RT | W5-52R | 12x36 | 1 | -- | 3 | 1 | 1 | | |
| 10+40 | LT | | | -- | -- | -- | 1 | 1 | | |
| 13+85 | LT | W1-3L | 36x36 | -- | 1 | 9 | 1 | 1 | "25", SHARES POST | |
| | | W13-1 | 18x18 | -- | -- | 3 | -- | -- | | |
| TOTAL 0010 | | | | 4 | 1 | 24 | 7 | 7 | | |

FIELD OFFICE TYPE B

| | | | | | | 643.0420 | 643.0705 | 643.0900 | 643.5000 | | |
|----------------|--------------------------------|----------------------------|------------------|------|--------------|--|--|-----------------------------|--------------------|---------|--|
| | | | | | | TRAFFIC CONTROL BARRICADES TYPE III | TRAFFIC CONTROL WARNING LIGHTS TYPE A | TRAFFIC CONTROL SIGNS | TRAFFIC CONTROL | | |
| LOCATION | FIELD OFFICE TYPE B EACH | LOCATION | DURATION DAYS | EACH | DAY | EACH | DAY | EACH | DAY | EACH | |
| PROJECT LIMITS | 1 | SDD 15C02 UNDISTRIBUTED | 100 | 18 | 1,800 320 | 24 | 2,400 430 | 12 | 1,200 220 | 1 -- | |
| TOTAL 0010 | | TOTAL 0010 | | | 2,120 | | 2,830 | | 1,420 | 1 | |

CONSTRUCTION STAKING

| | | | | 650.4500 | 650.5000 | 650.9920 | | |
|------------|----|---------|----------|--------------------------------------|----------------------------------|---|--|--|
| | | | | CONSTRUCTIO N STAKING SUBGRADE | CONSTRUCTIO N STAKING BASE | CONSTRUCTION STAKING SLOPE STAKES | | |
| STATION | TO | STATION | LOCATION | LF | LF | LF | | |
| 8+08 | - | 9+58 | MAINLINE | 150 | 150 | 150 | | |
| 10+41 | - | 11+66 | MAINLINE | 125 | 125 | 125 | | |
| TOTAL 0010 | | | | 275 | 275 | 275 | | |

CONSTRUCTION STAKING STRUCTURE LAYOUT

| | | | |
|------------|---------|----------|-----------------------------|
| | | | 650.6501.01 |
| | | | CONSTRUCTION STAKING |
| | | | STRUCTURE LAYOUT |
| | | | (STRUCTURE) (01. B-16-0149) |
| CATEGORY | STATION | LOCATION | EACH |
| 0020 | 10+00 | MAINLINE | 1 |
| TOTAL 0020 | | | 1 |

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

| | | 650.9911.01 |
|------------|------|--|
| | | CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 8396-00-74) |
| PROJECT | EACH | |
| 8396-00-74 | 1 | |
| TOTAL 0010 | | 1 |

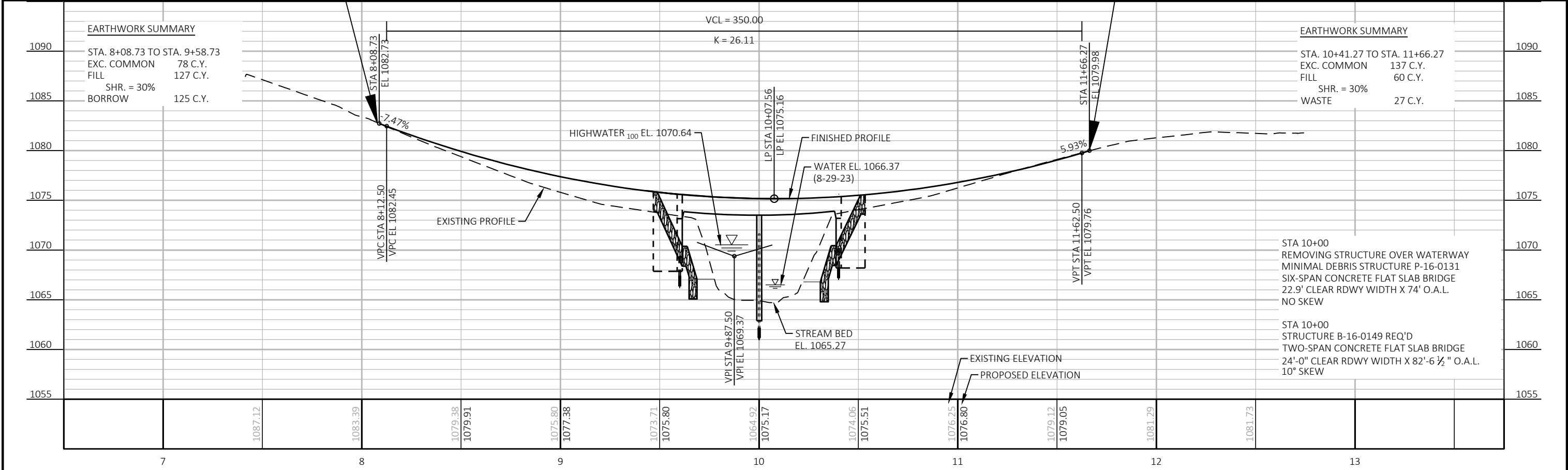
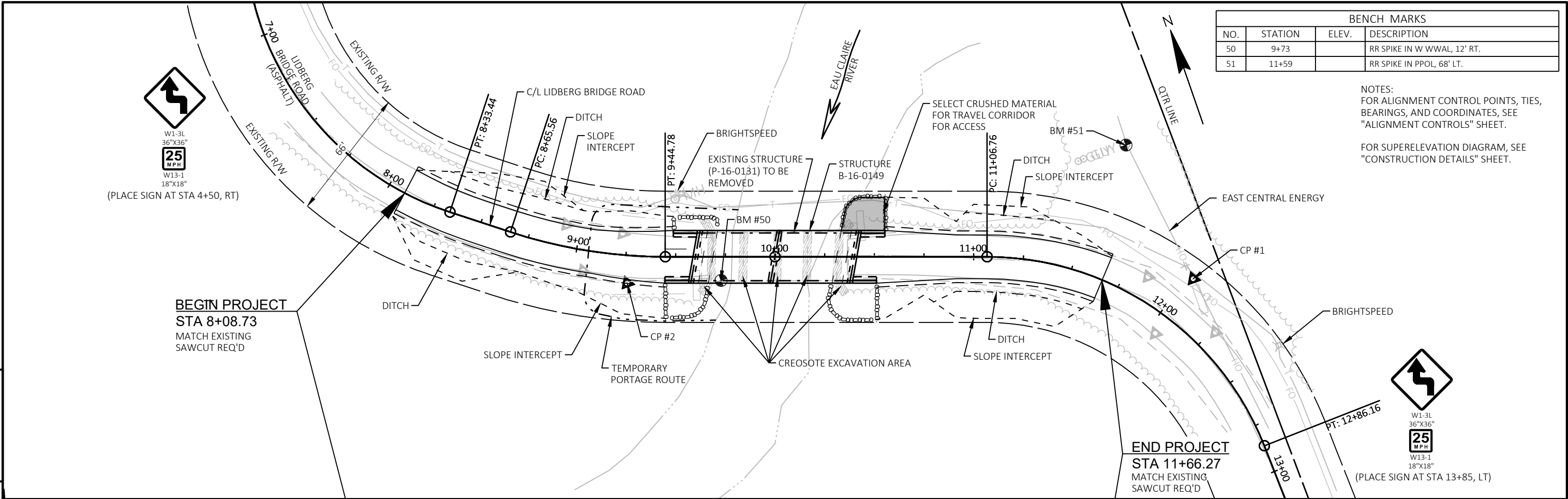
SAWING ASPHALT

| | | 690.0150 |
|------------|----------|-------------------|
| | | SAWING ASPHALT |
| STATION | LOCATION | LF |
| 8+08 | MAINLINE | 22 |
| 11+66 | MAINLINE | 22 |
| TOTAL 0010 | | 44 |

MAINTAINING BIRD DETERRENT SYSTEM

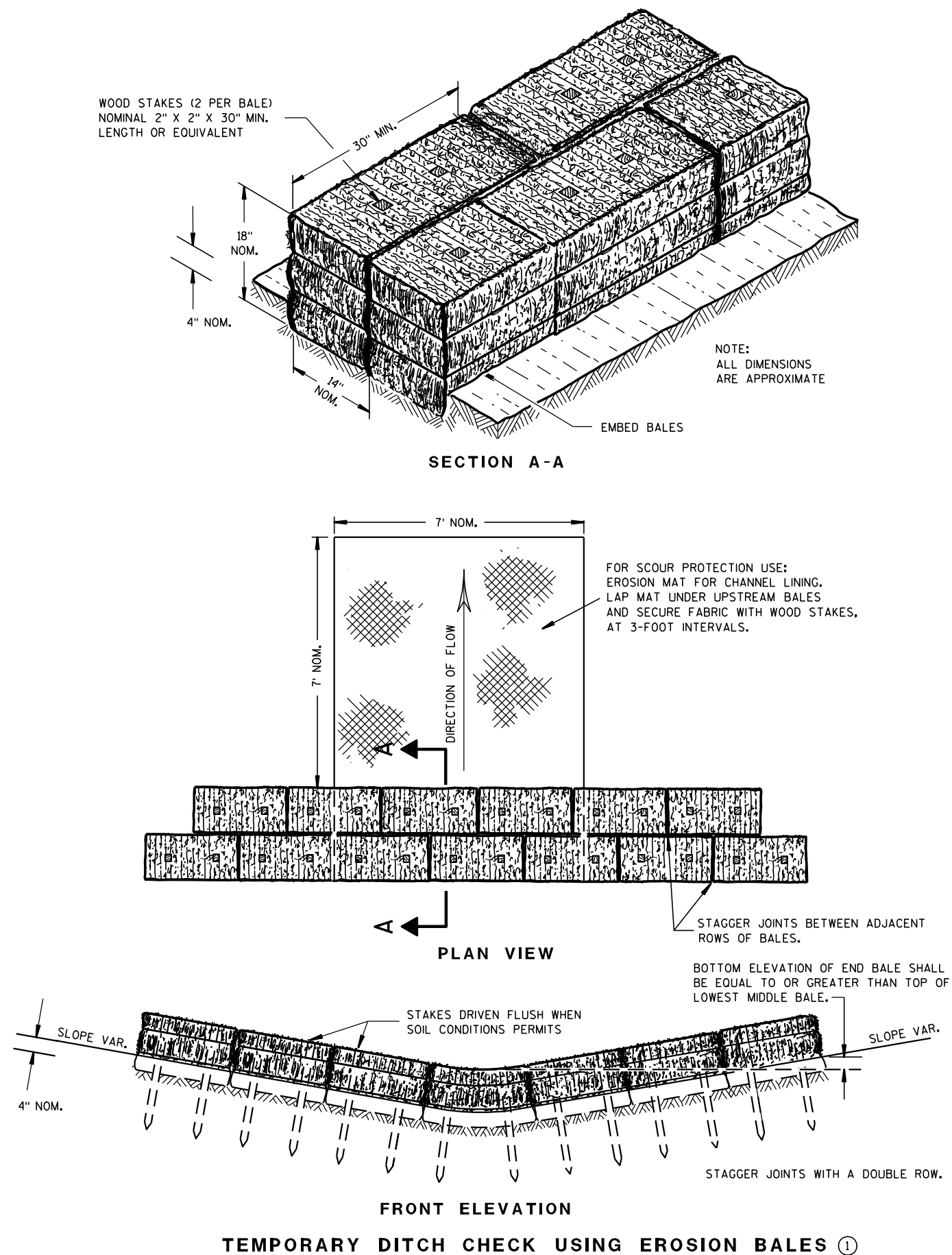
| | | 999.2005.S.01 |
|------------|----------|---|
| | | MAINTAINING BIRD DETERRENT SYSTEM (STATION) (01. STA 10+00) |
| STATION | LOCATION | EACH |
| 10+00 | MAINLINE | 1 |
| TOTAL 0010 | | 1 |

ALL ITEMS ON THIS SHEET
ARE CATEGORY 0010
UNLESS OTHERWISE NOTED



Standard Detail Drawing List

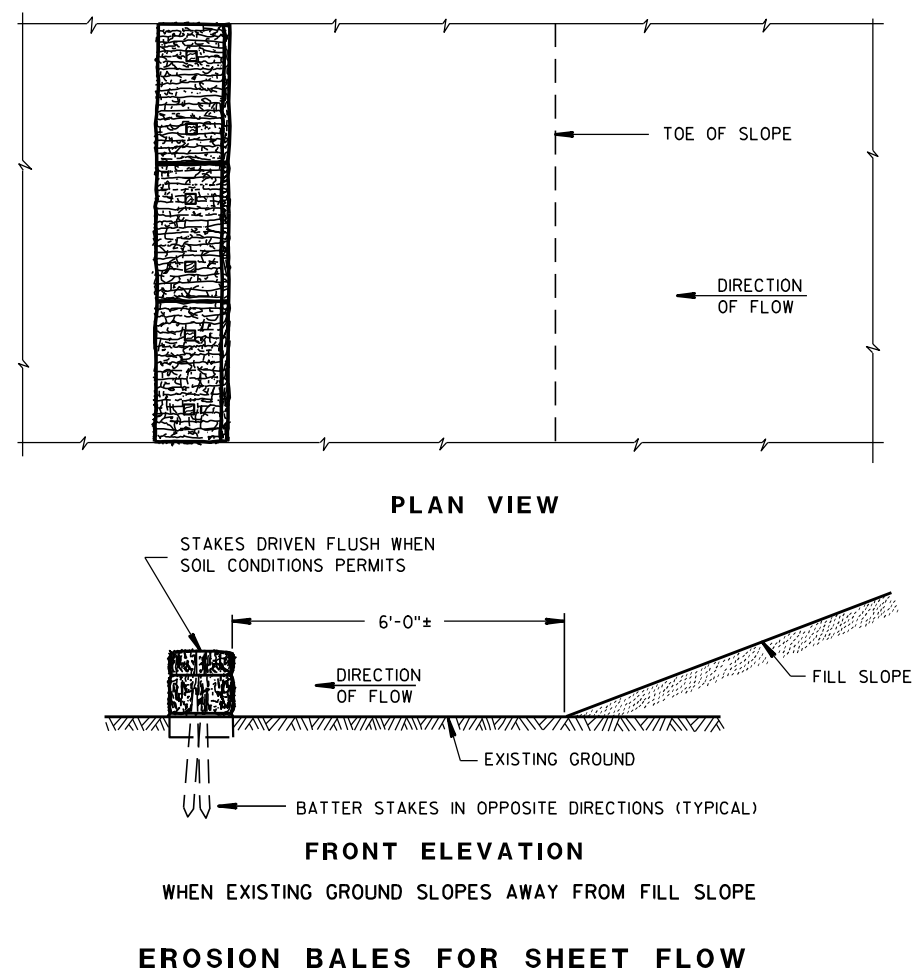
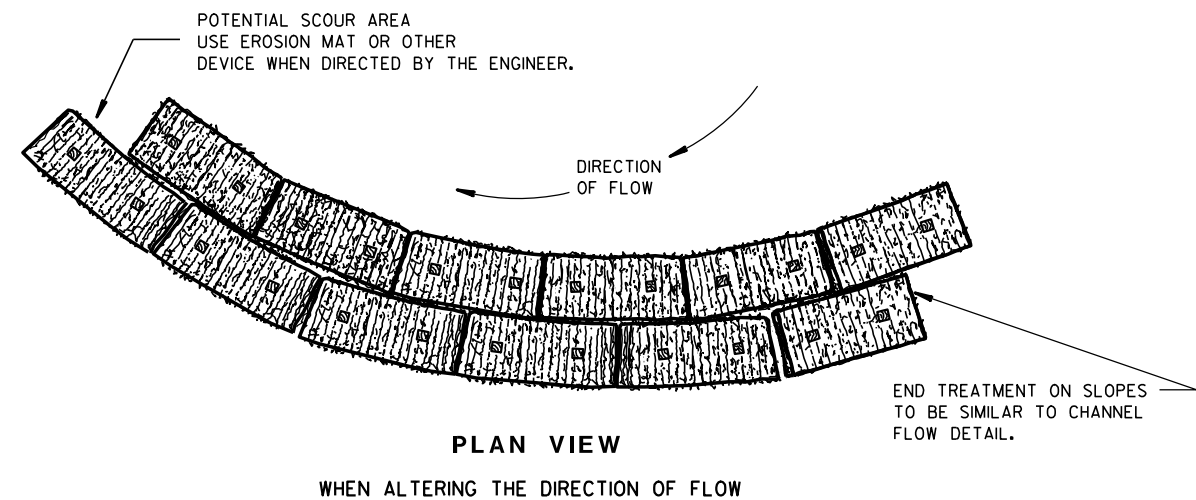
| | |
|-----------|---|
| 08E08-03 | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06 | SILT FENCE |
| 08E11-02 | TURBIDITY BARRIER |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 13C19-03 | HMA LONGITUDINAL JOINTS |
| 15C02-09A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-09B | BARRICADES AND SIGNS FOR VARIOUS CLOSURES |
| 15C06-12 | SIGNING & MARKING FOR TWO LANE BRIDGES |



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

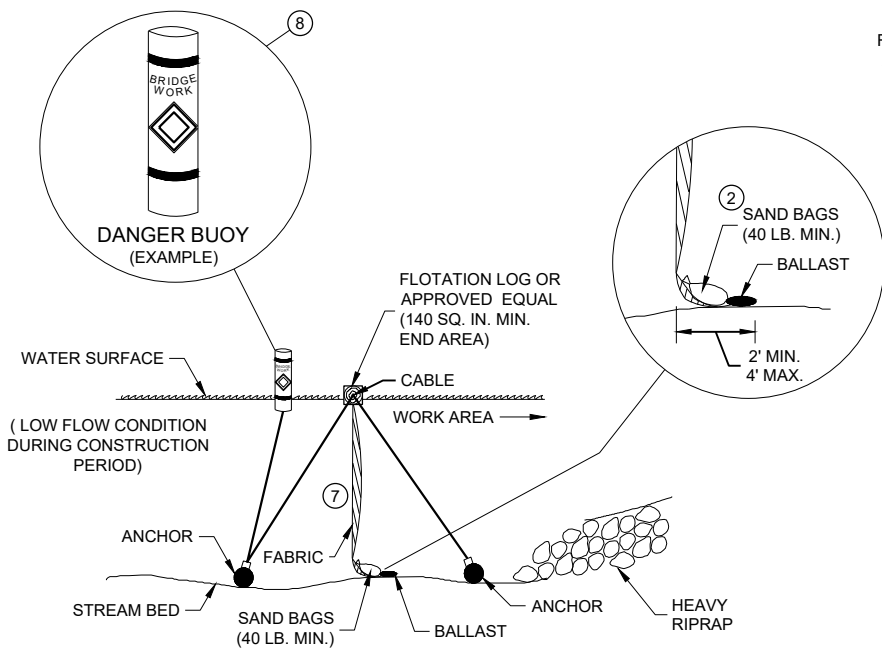
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

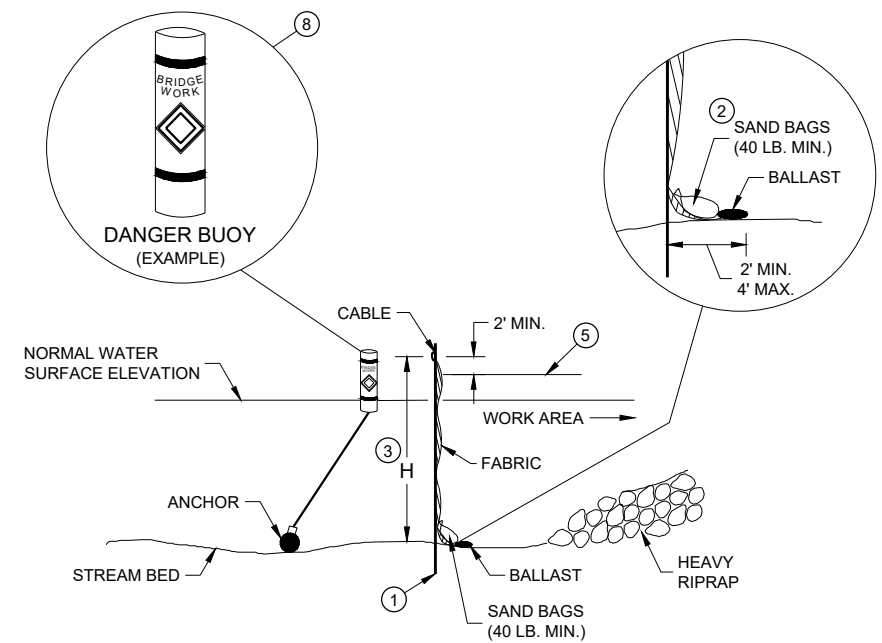


| | |
|--|--|
| <p>SILT FENCE</p> | |
| <p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p> | |
| <p>APPROVED 4-29-05 DATE</p> | <p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p> |
| <p>FHWA</p> | |



SECTION B - B

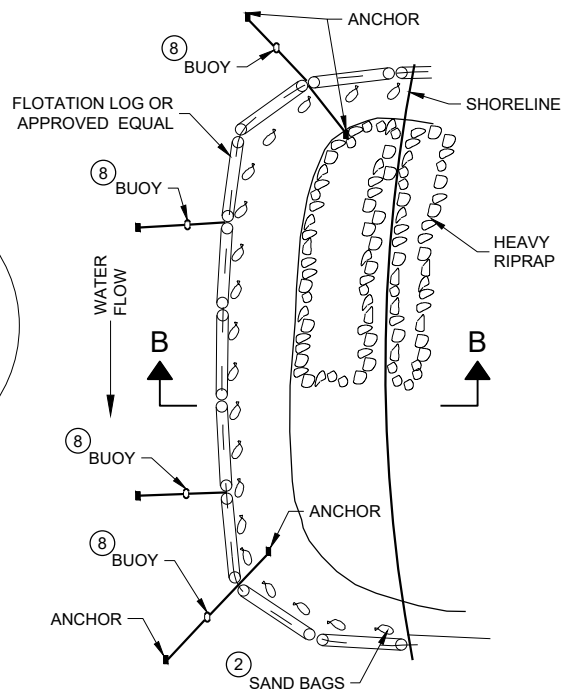
TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6



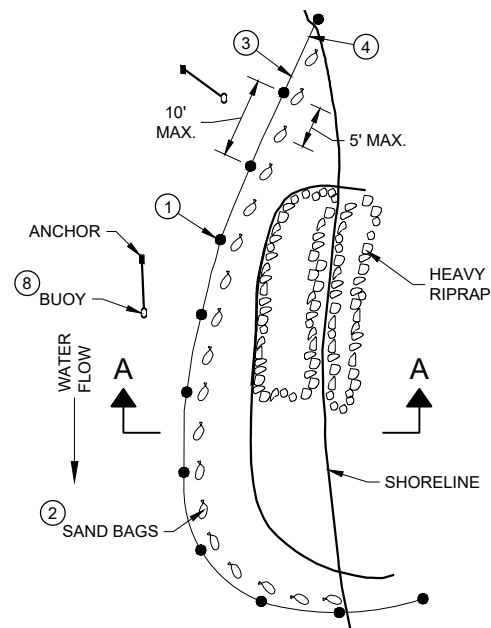
SECTION A - A

TURBIDITY BARRIER - STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW



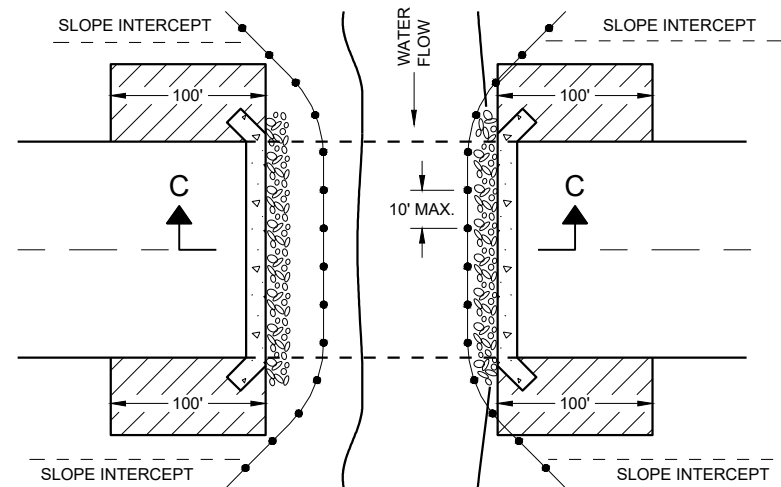
PLAN VIEW

GENERAL NOTES

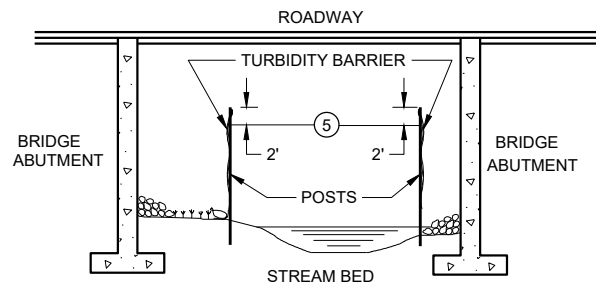
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- 1 DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- 3 WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
- 4 IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- 5 ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- 6 FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
- 7 ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- 8 USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



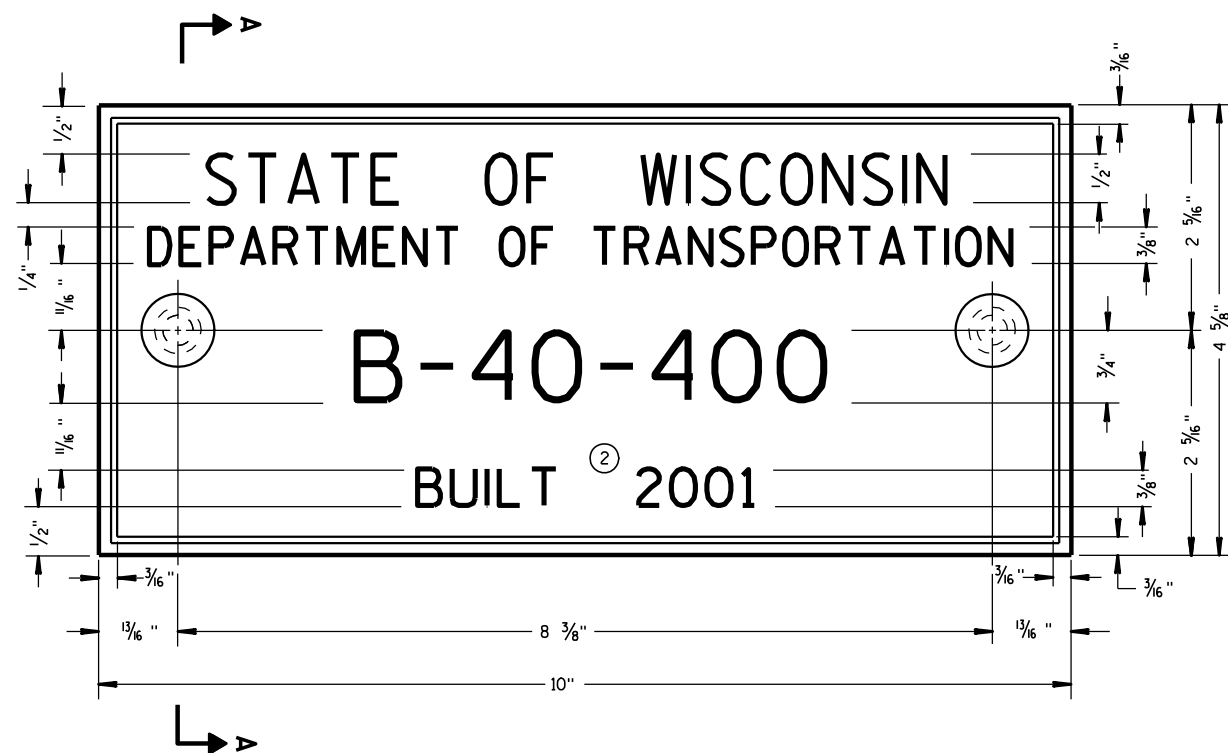
SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES

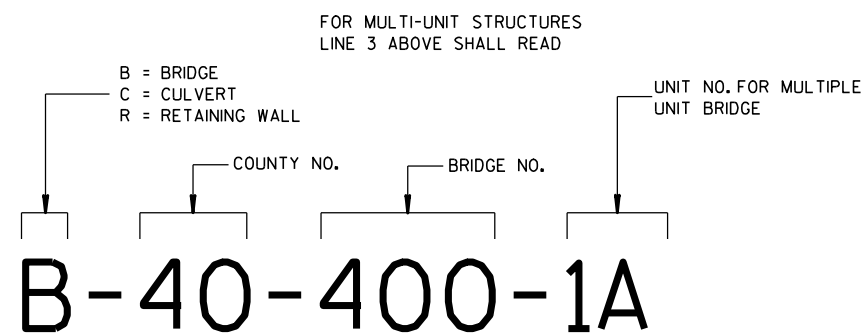
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02
DATE
/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT
ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



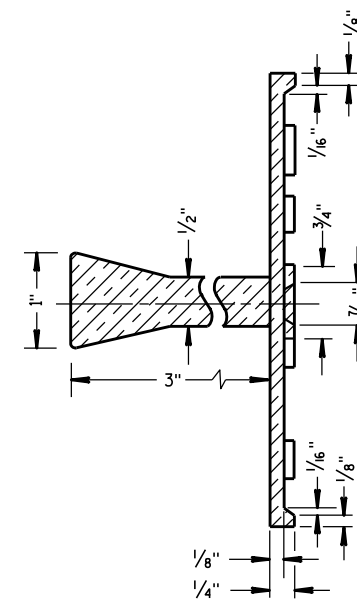
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

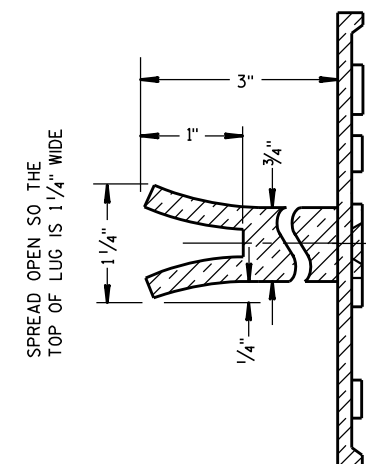
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

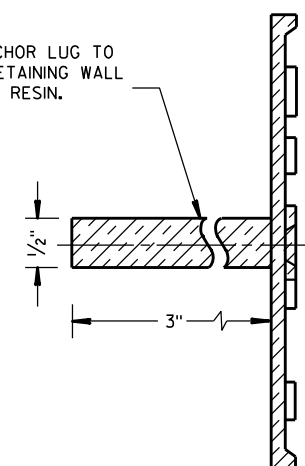


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

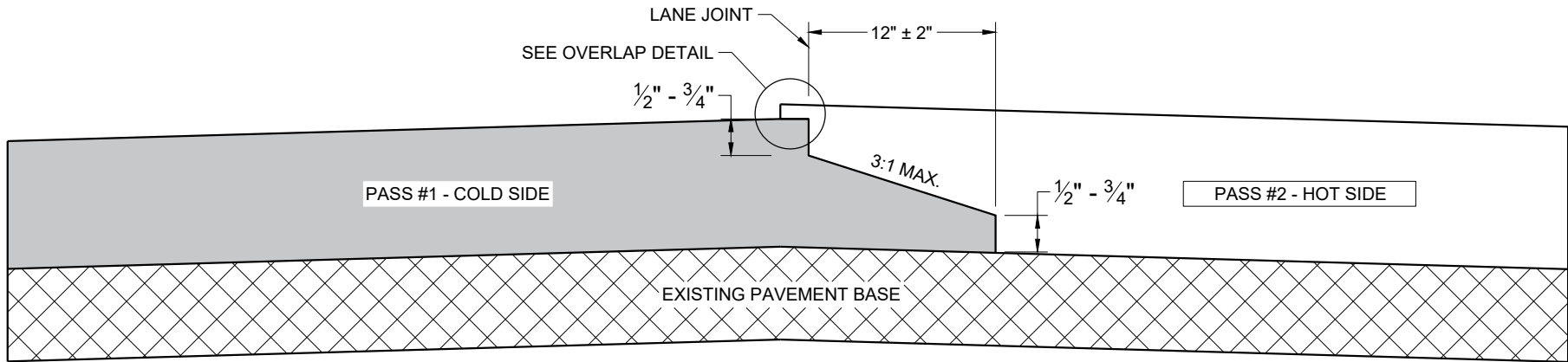
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

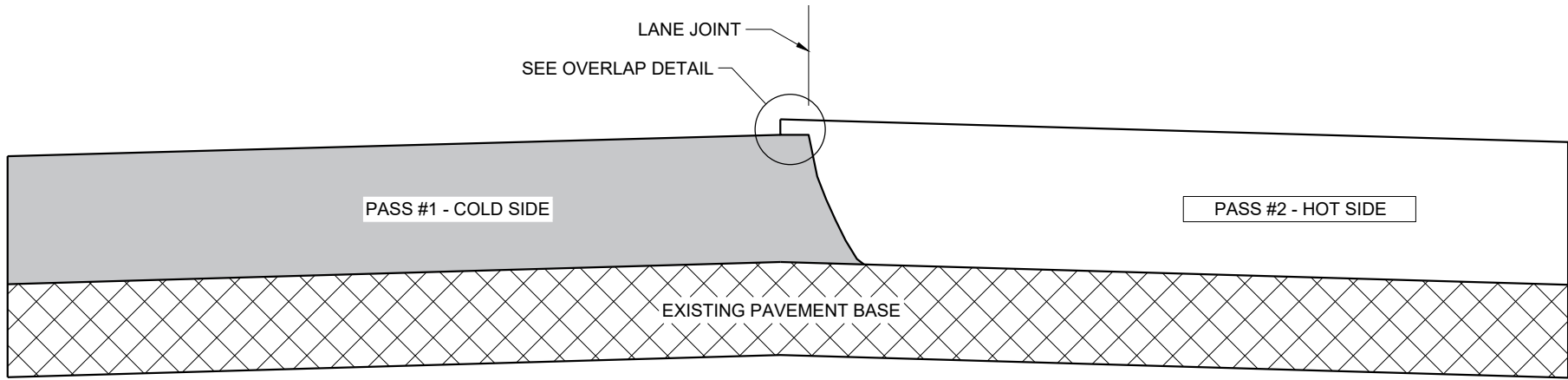
3/26/10
DATE

FHWA

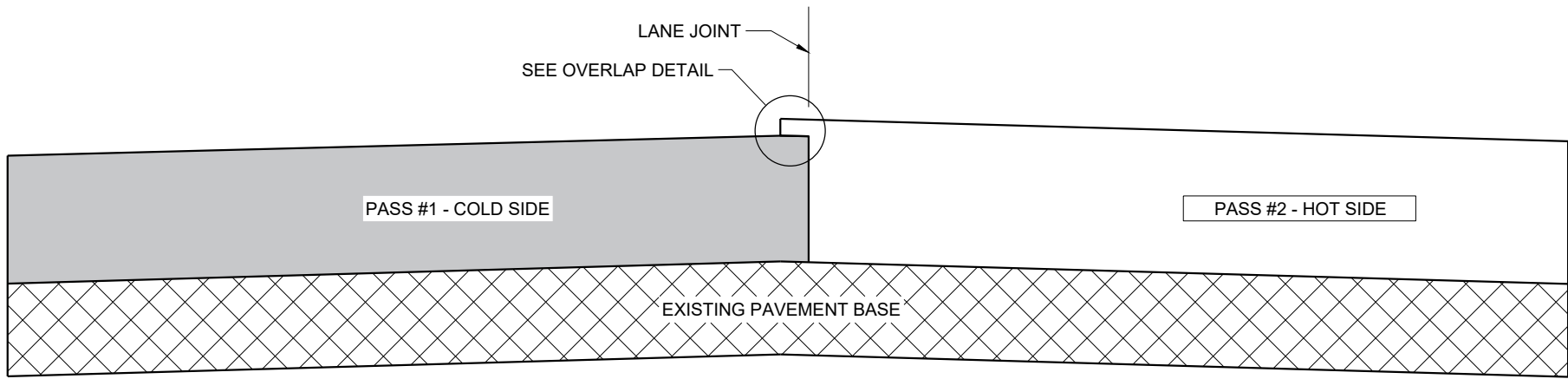
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

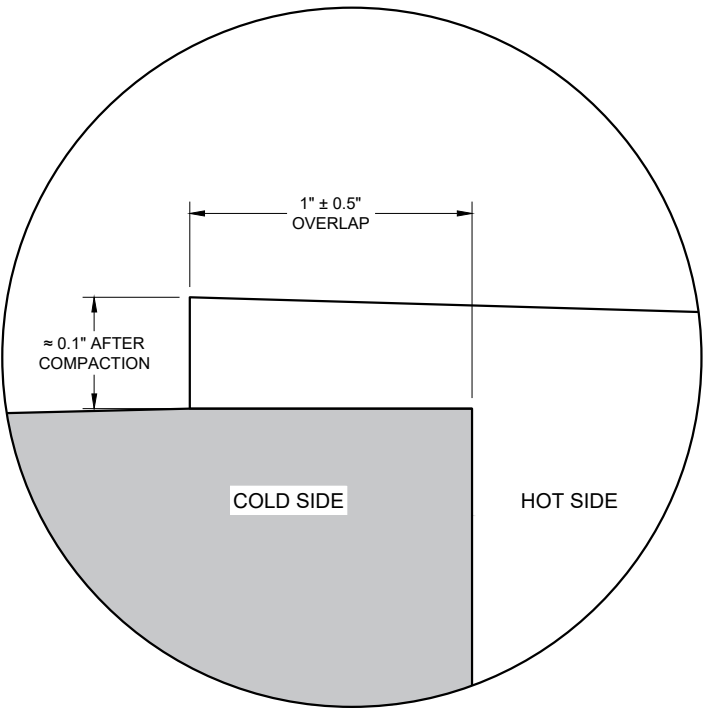
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY 1" ± 0.5" AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY 0.1" AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO 2" FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.

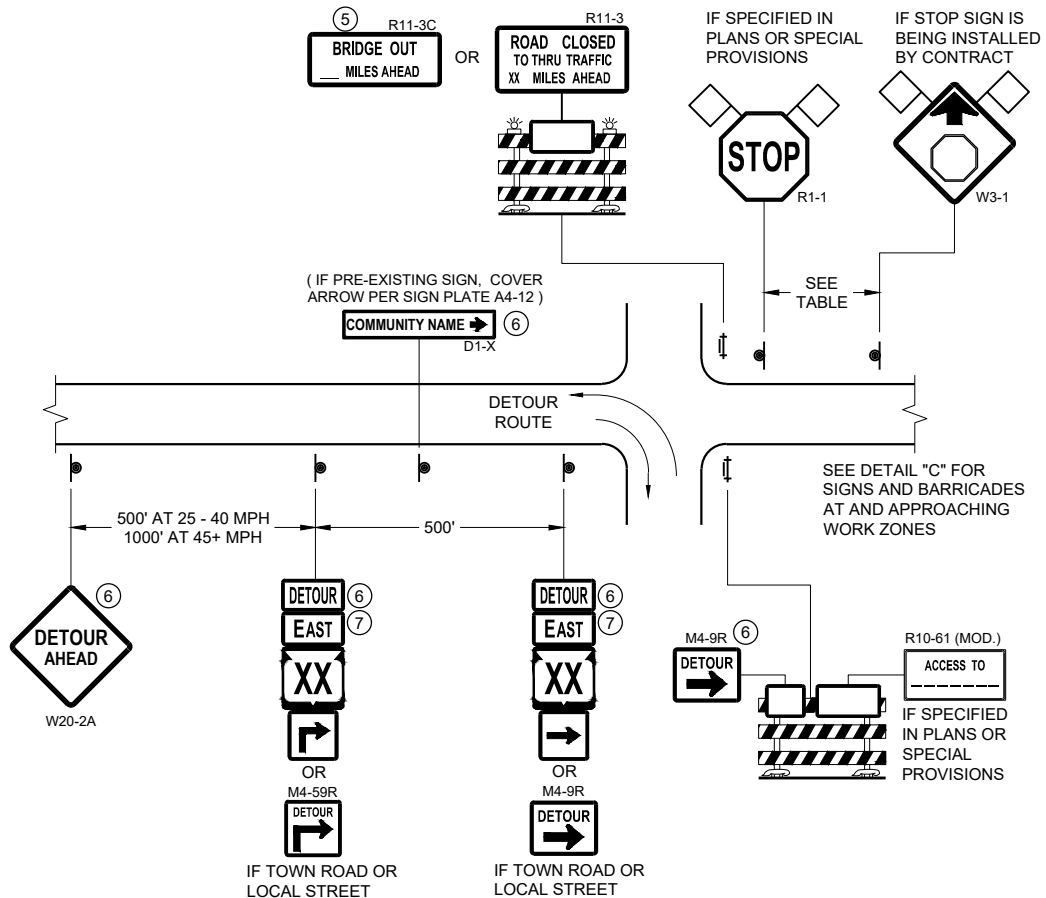


OVERLAP DETAIL (TYPICAL)

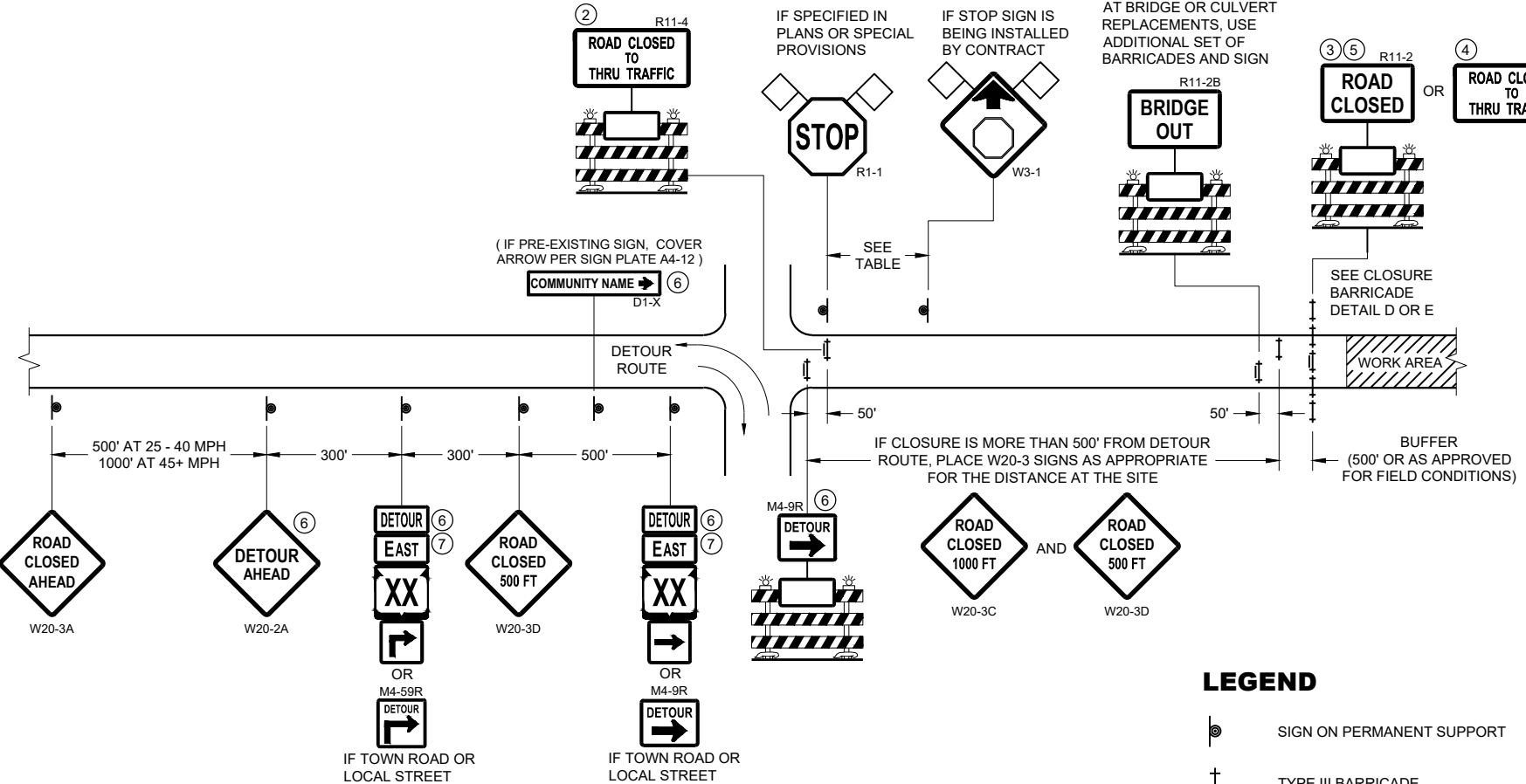
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2020 /S/ Steven Hefel
DATE HMA PAVEMENT ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



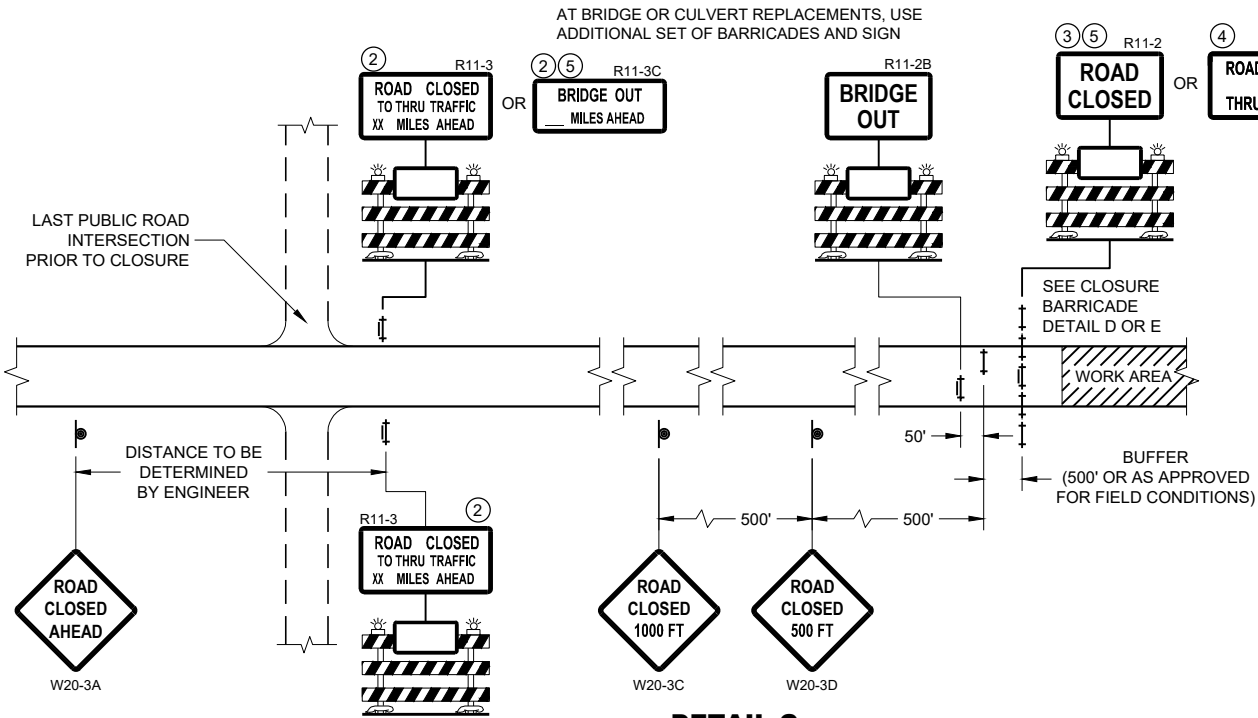
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦



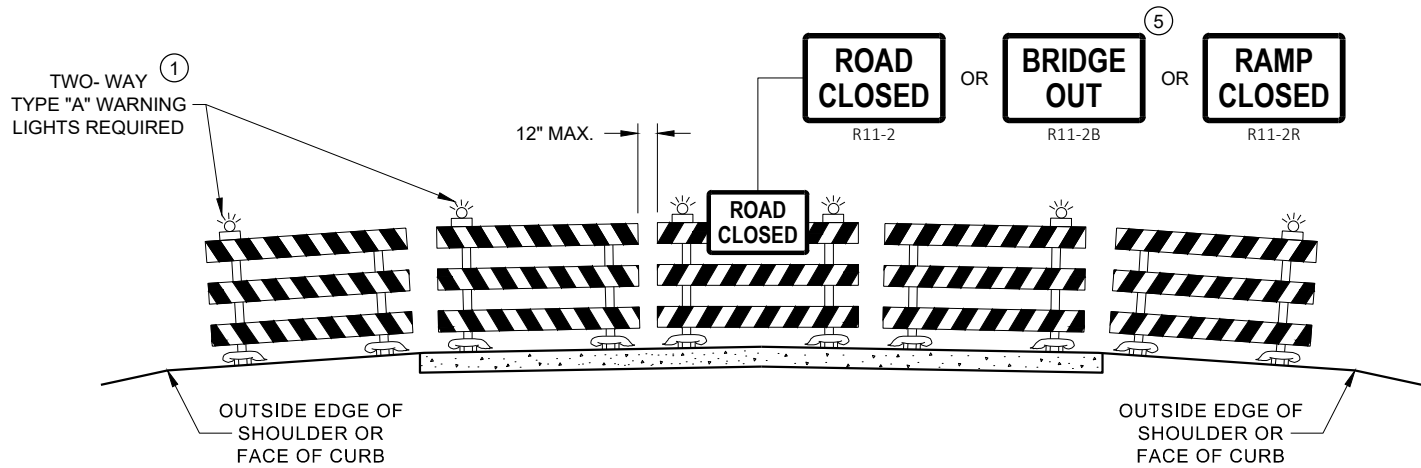
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

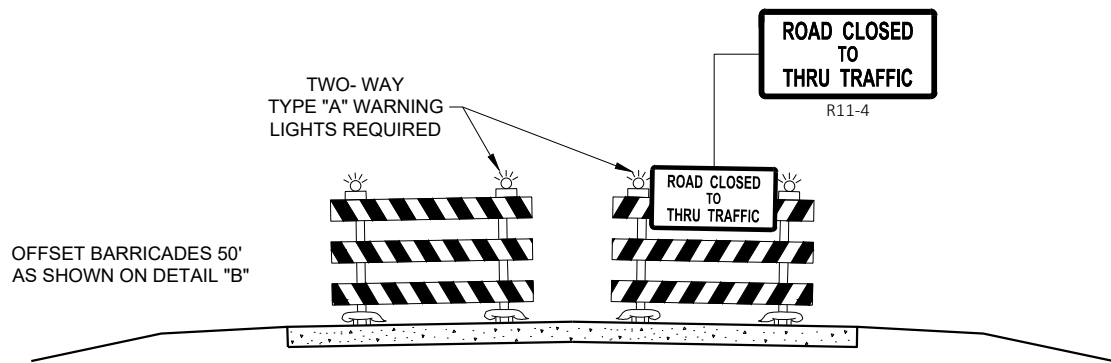
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

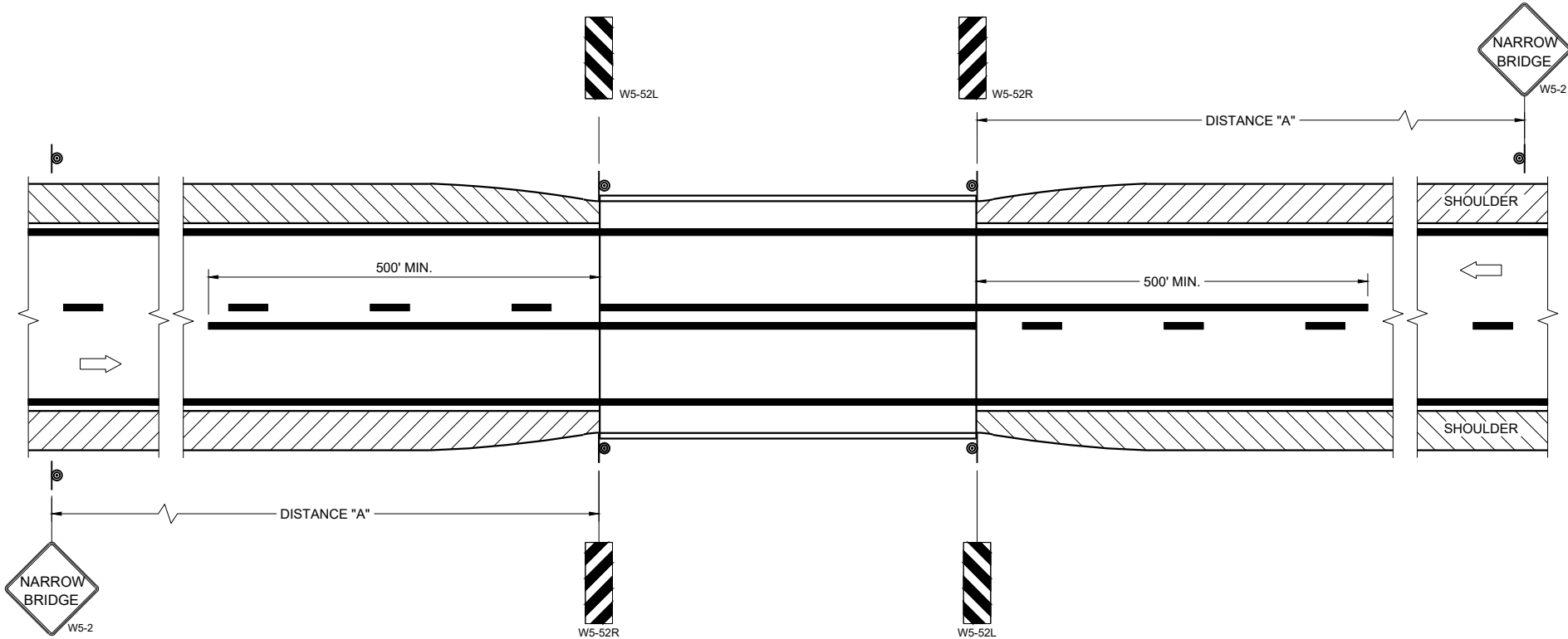
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

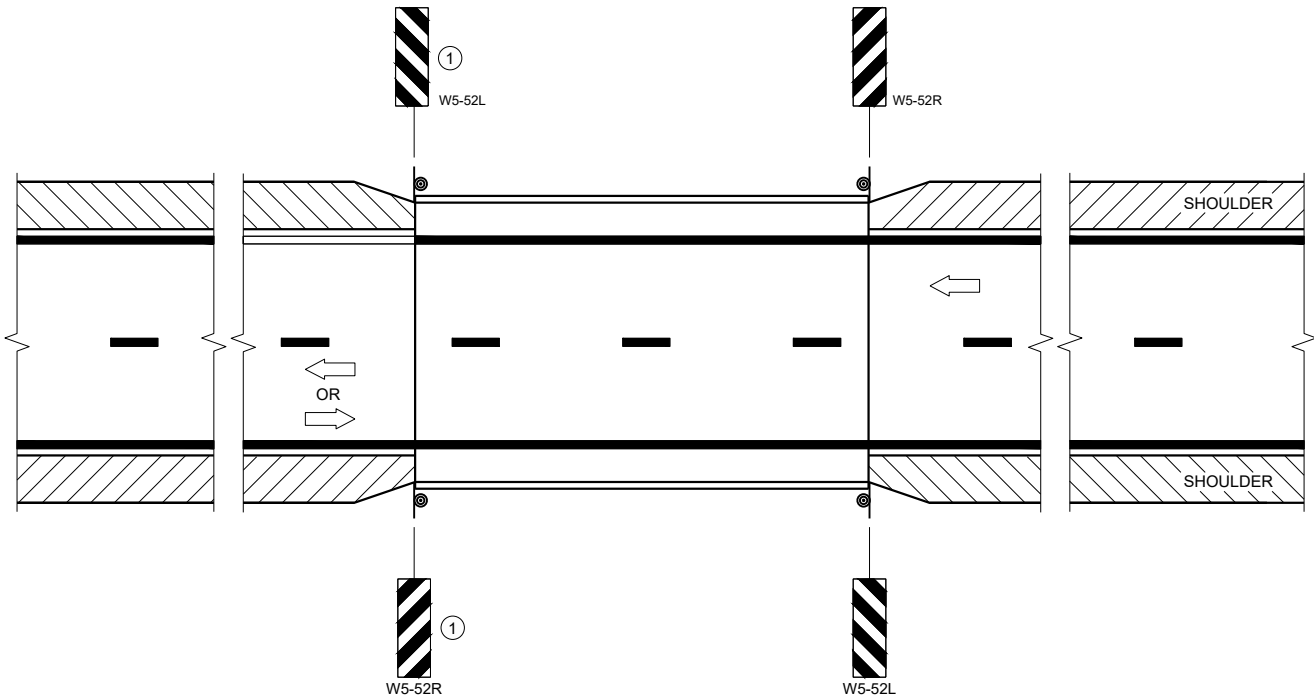
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1
WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

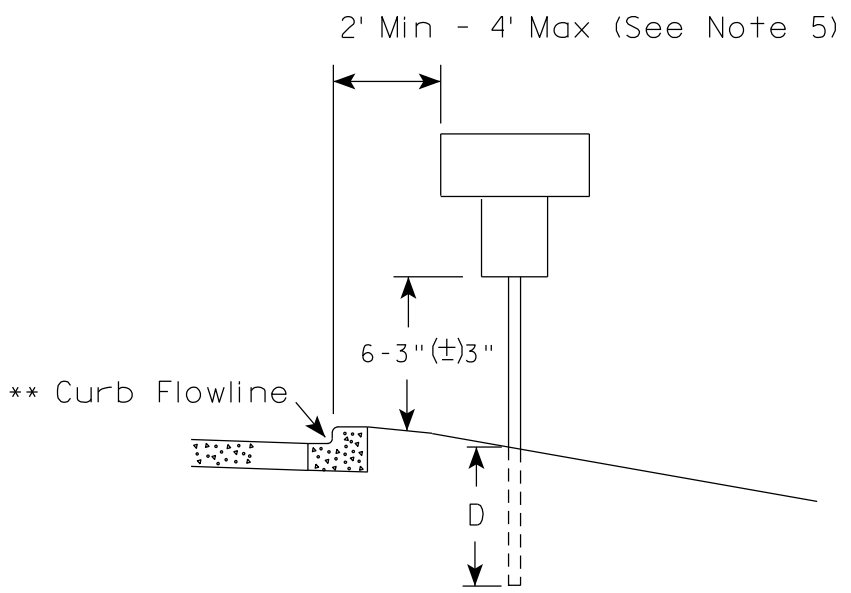
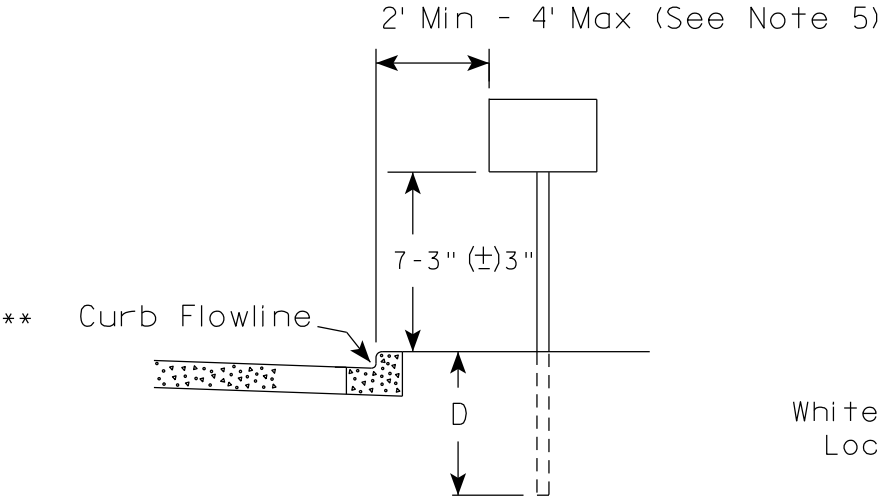
| POSTED OR 85TH PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 700' |

**SIGNING AND MARKING
FOR TWO LANE BRIDGES**

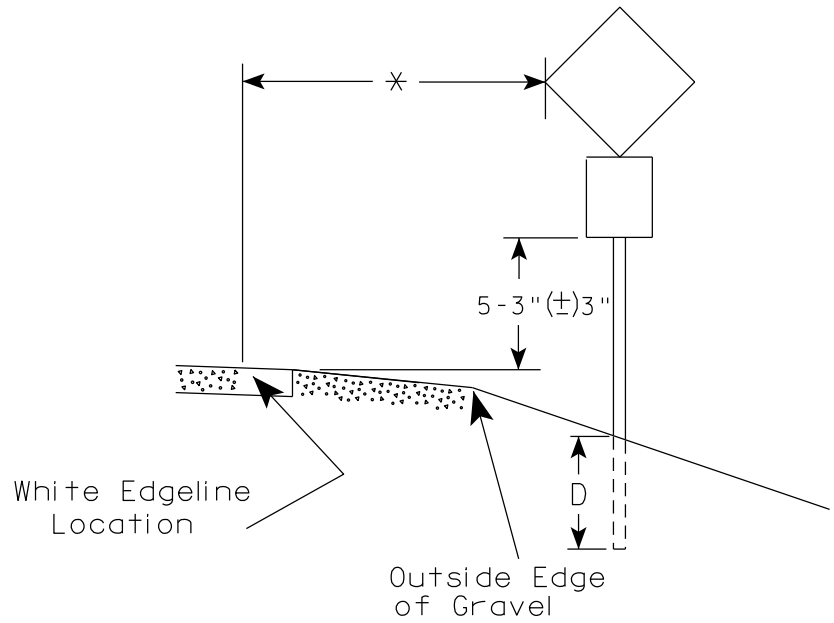
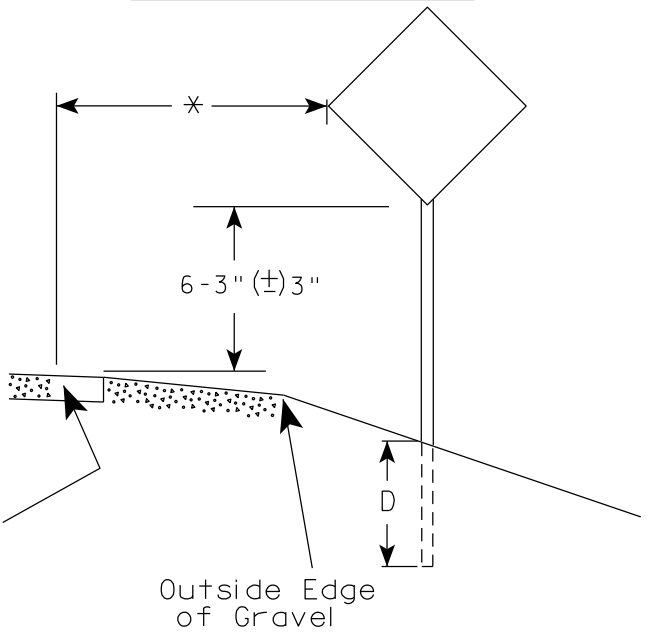
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer
FHWA

URBAN AREA



RURAL AREA (See Note 2)



| POST EMBEDMENT DEPTH | |
|---------------------------------------|-----------|
| Area of Sign Installation (Sq. Ft.) | D (Min) |
| 20 or Less | 4' |
| Greater than 20 | 5' |

GENERAL NOTES


1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

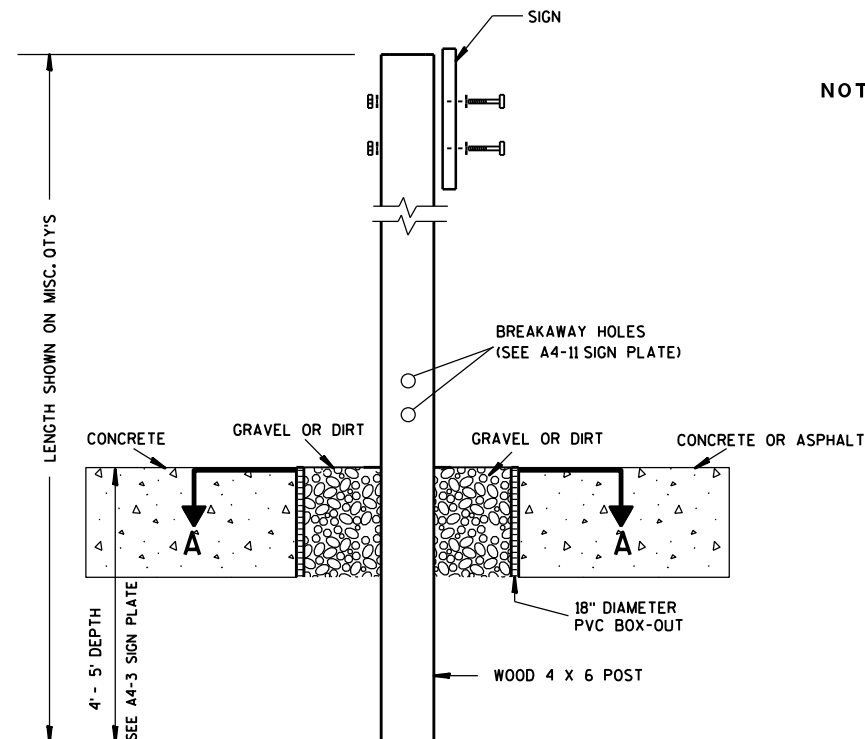
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED 
for State Traffic Engineer

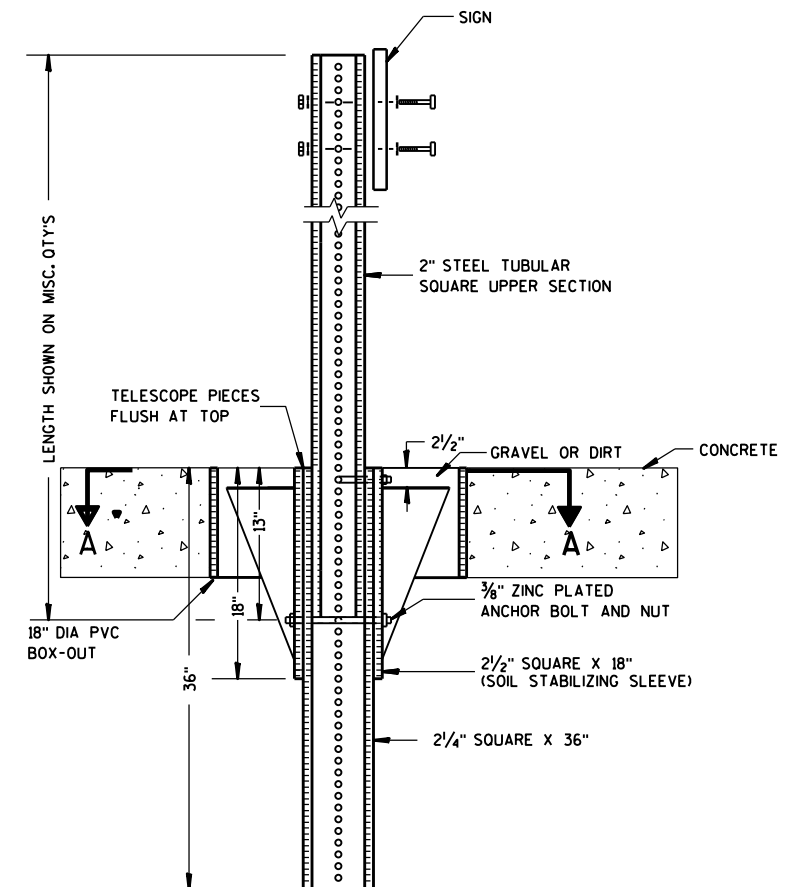
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

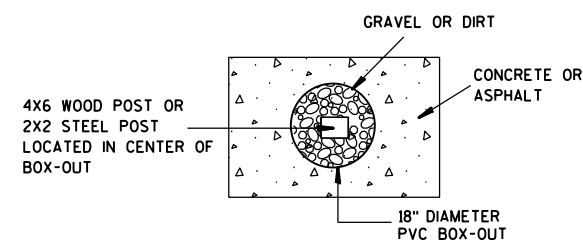
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:

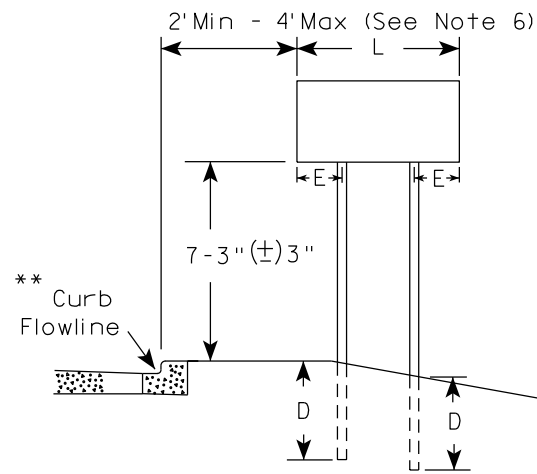
HWY:

COUNTY:

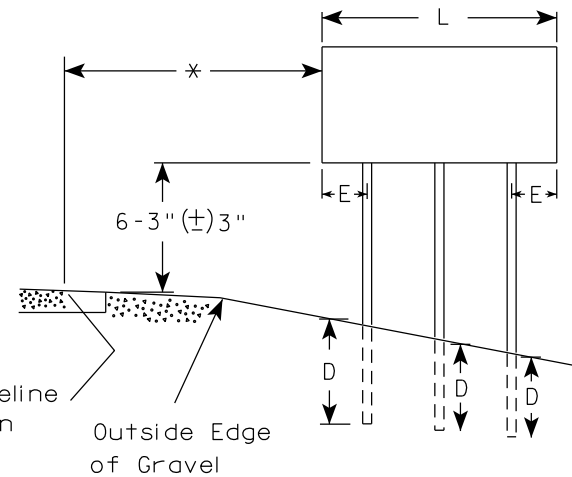
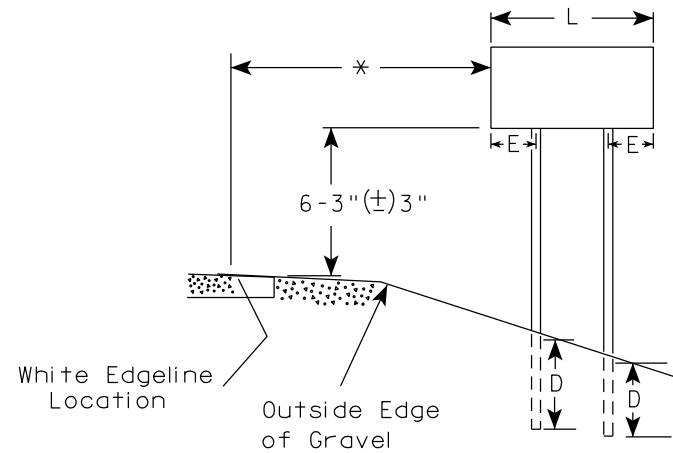
SHEET NO:

E

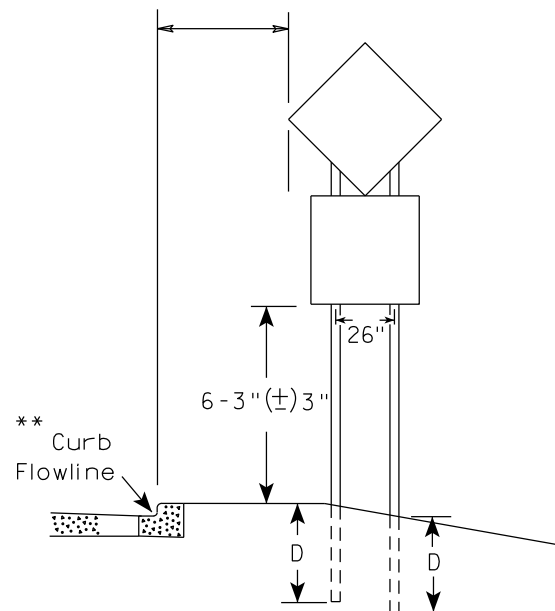
URBAN AREA



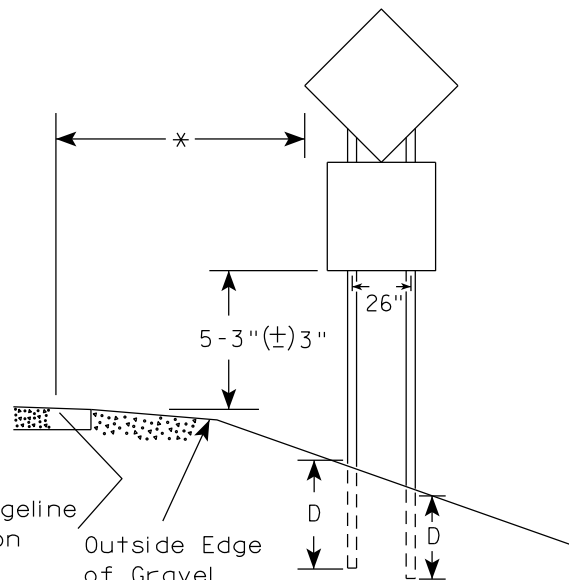
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

| SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED) | |
|---|-----|
| L | E |
| Greater than 48" Less than 60" | 12" |
| 60" to 108" | L/5 |

| SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED) | |
|---|-----|
| L | E |
| Greater than 108" to 144" | 12" |

POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq.Ft.) | D (Min) |
|--|--------------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

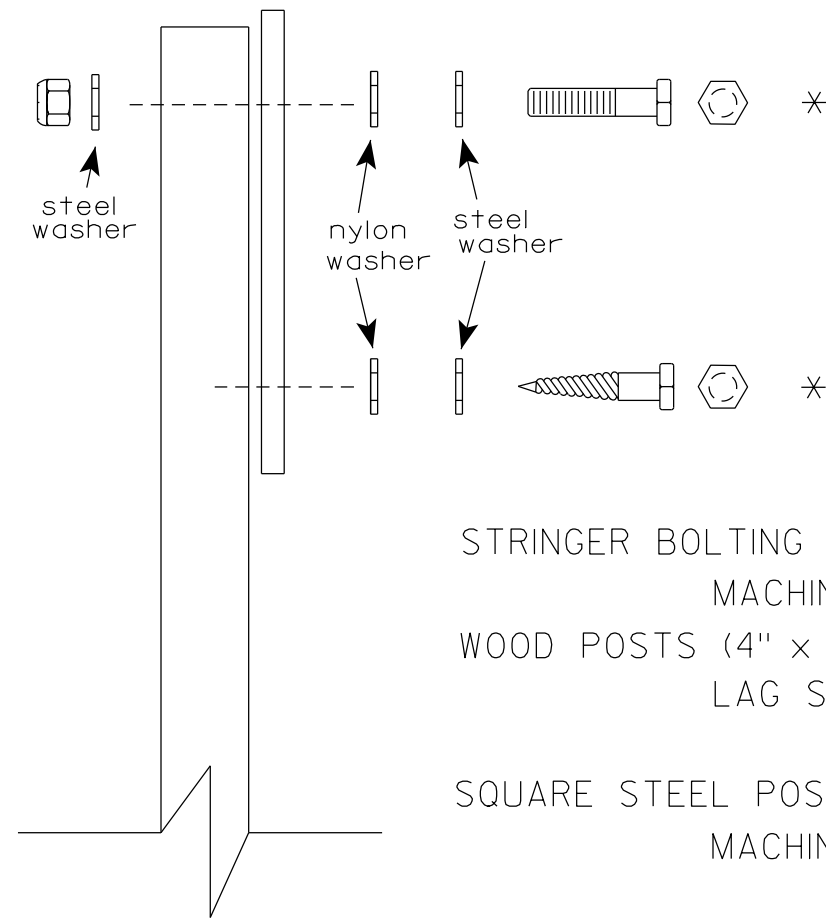
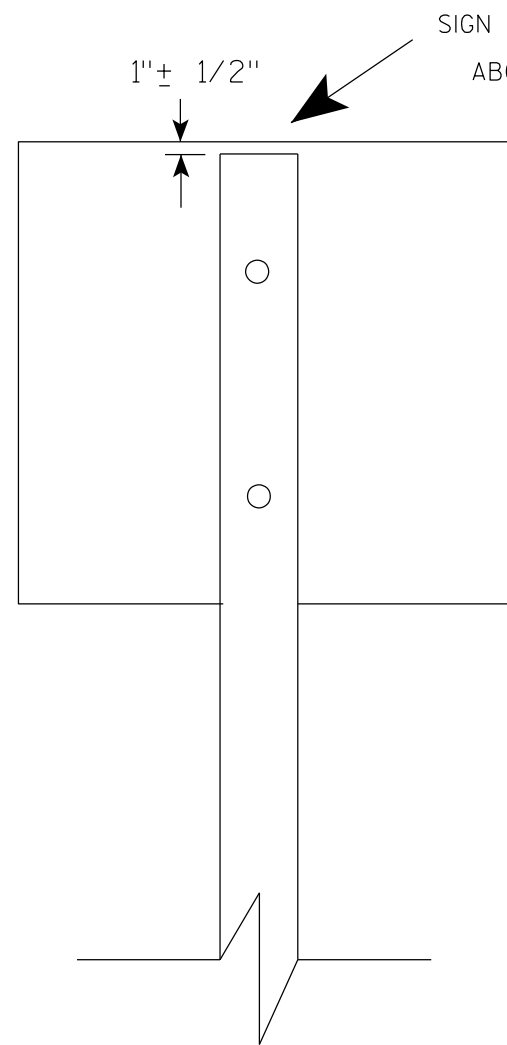
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

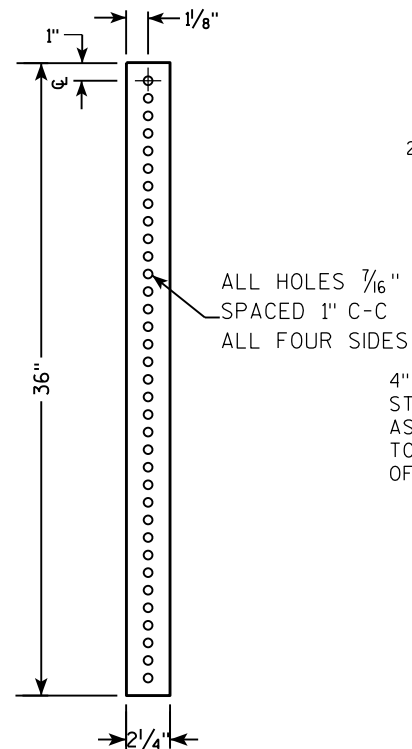
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

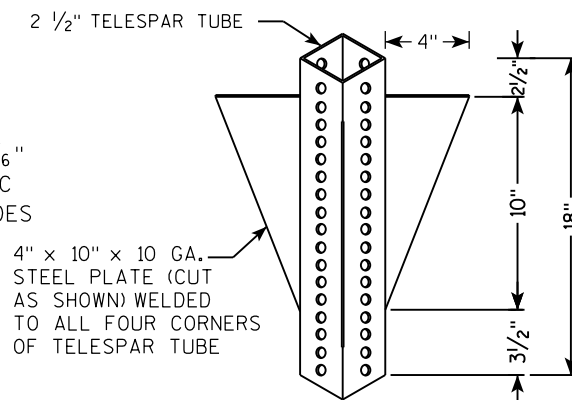
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

| | |
|----------------------------------|---|
| ATTACHMENT OF SIGNS TO POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 4/1/2020 | PLATE NO. A4-8.9 |

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**



SIGN
 SEE SIGN PLATE
 A4-8 FOR BOLT
 WASHER, & NUT
 MATERIAL
 2" STEEL TUBULAR
 SQUARE UPPER SECTION
 ALL HOLES $\frac{7}{16}$ "
 SPACED 1" C-C
 ALL FOUR SIDES
 $\frac{3}{8}$ " ZINC PLATED CORNER
 ANCHOR BOLT AND NUT
 2 1/2" GRAVEL OR DIRT
 TELESCOPE PIECES
 FLUSH AT TOP
 18" DIA SCHEDULE
 40 PVC
 BOX-OUT
 36"
 18"
 13"
 $\frac{3}{8}$ " ZINC PLATED
 ANCHOR BOLT AND NUT
 2 1/2" SQUARE X 18"
 (SOIL STABILIZING SLEEVE)
 2 1/4" SQUARE X 36"

LENGTH SHOWN ON MISC. QTY'S

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

TELESCOPE PIECES FLUSH AT TOP

36"

18"

12"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

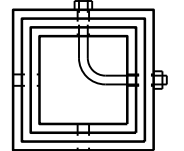
2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

A

A

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT



DIRECTION
OF TRAFFIC

SECTION A-A

| Area of Sign Installation (Sq. Ft.) | Number of Required Posts |
|--|--------------------------|
| 9 or less | 1 |
| Greater than 9 less than or equal to 18 | 2 |
| Greater than 18 less than or equal to 27 | 3 |

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

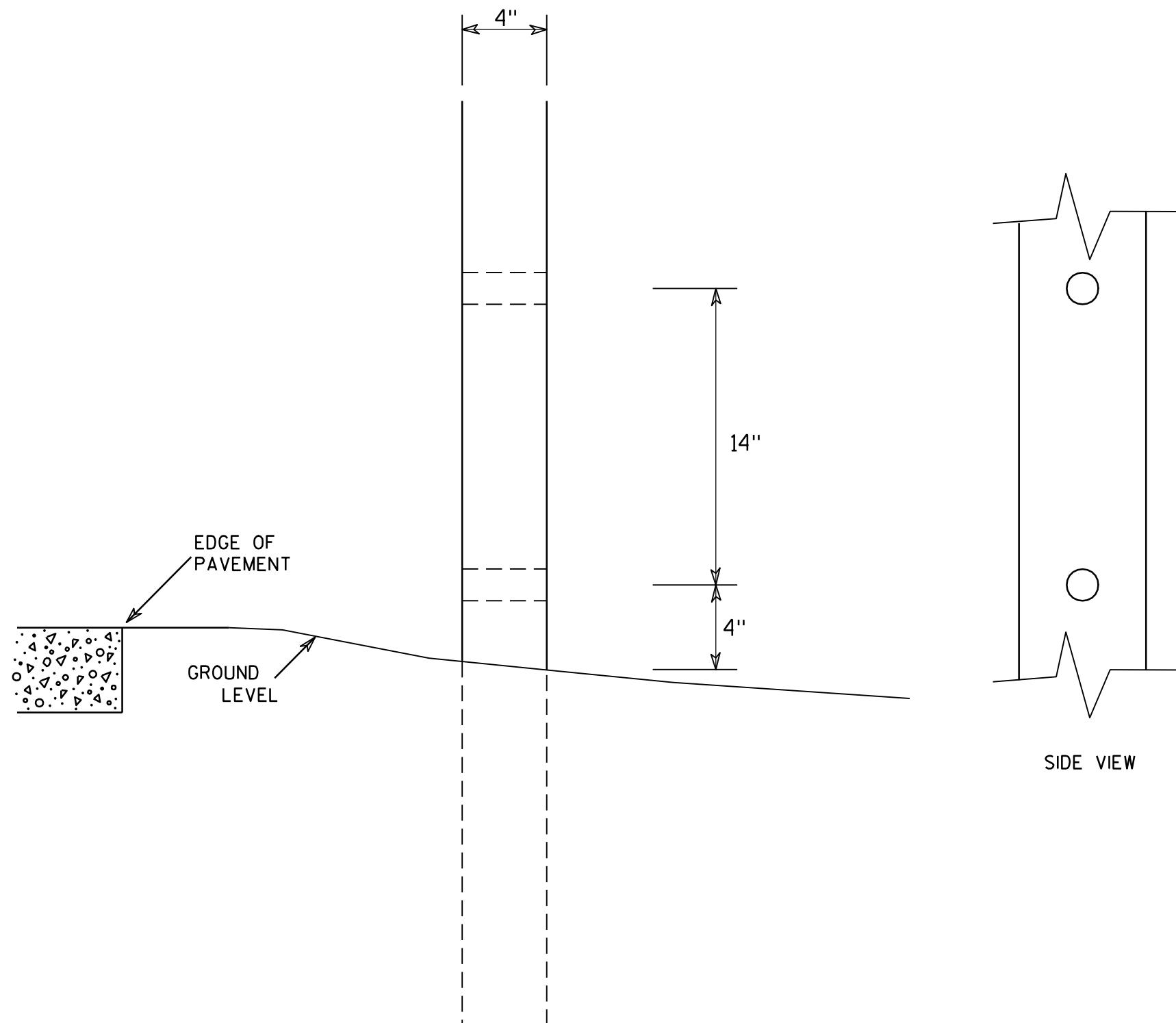
HWY:

COUNTY:

SHEET NO:

11

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

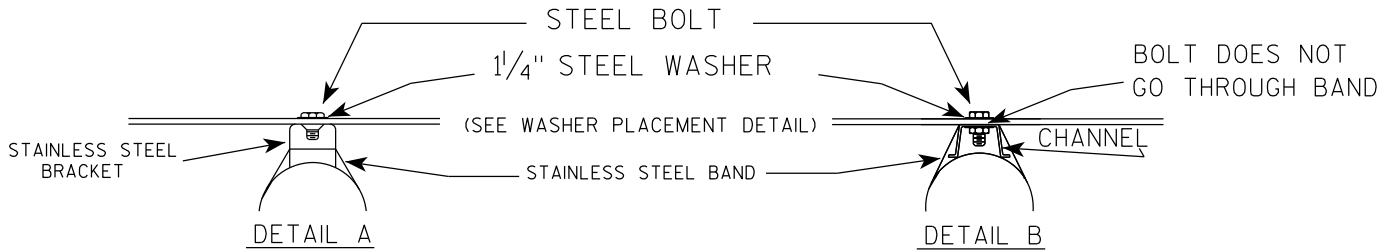
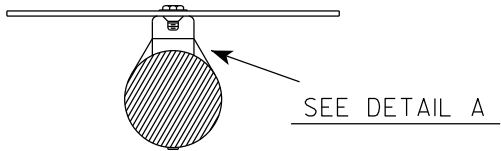
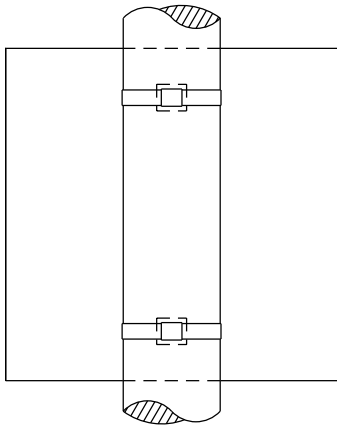
COUNTY:

SHEET NO:

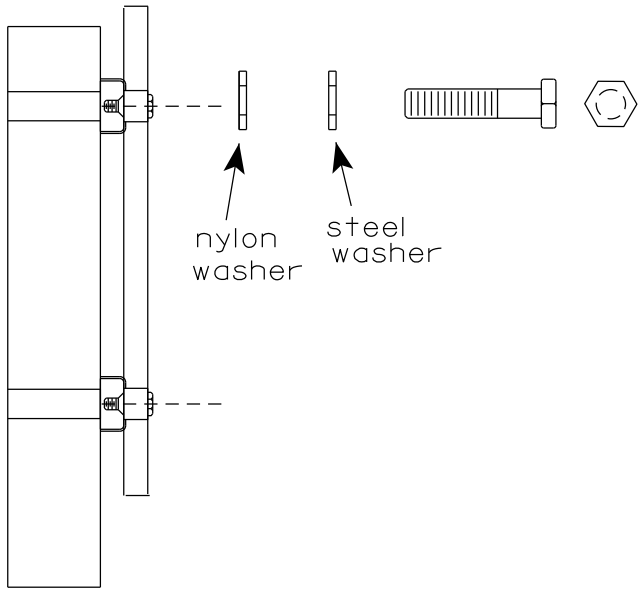
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

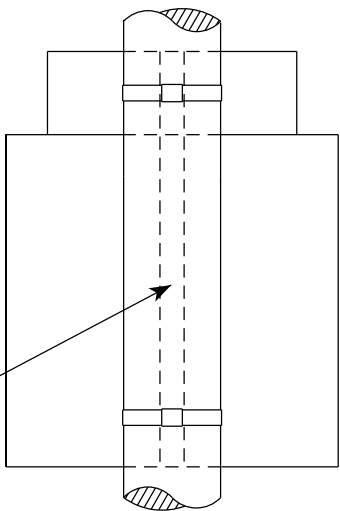


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

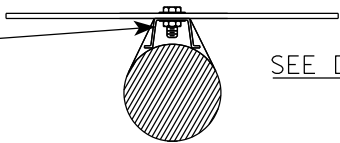
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



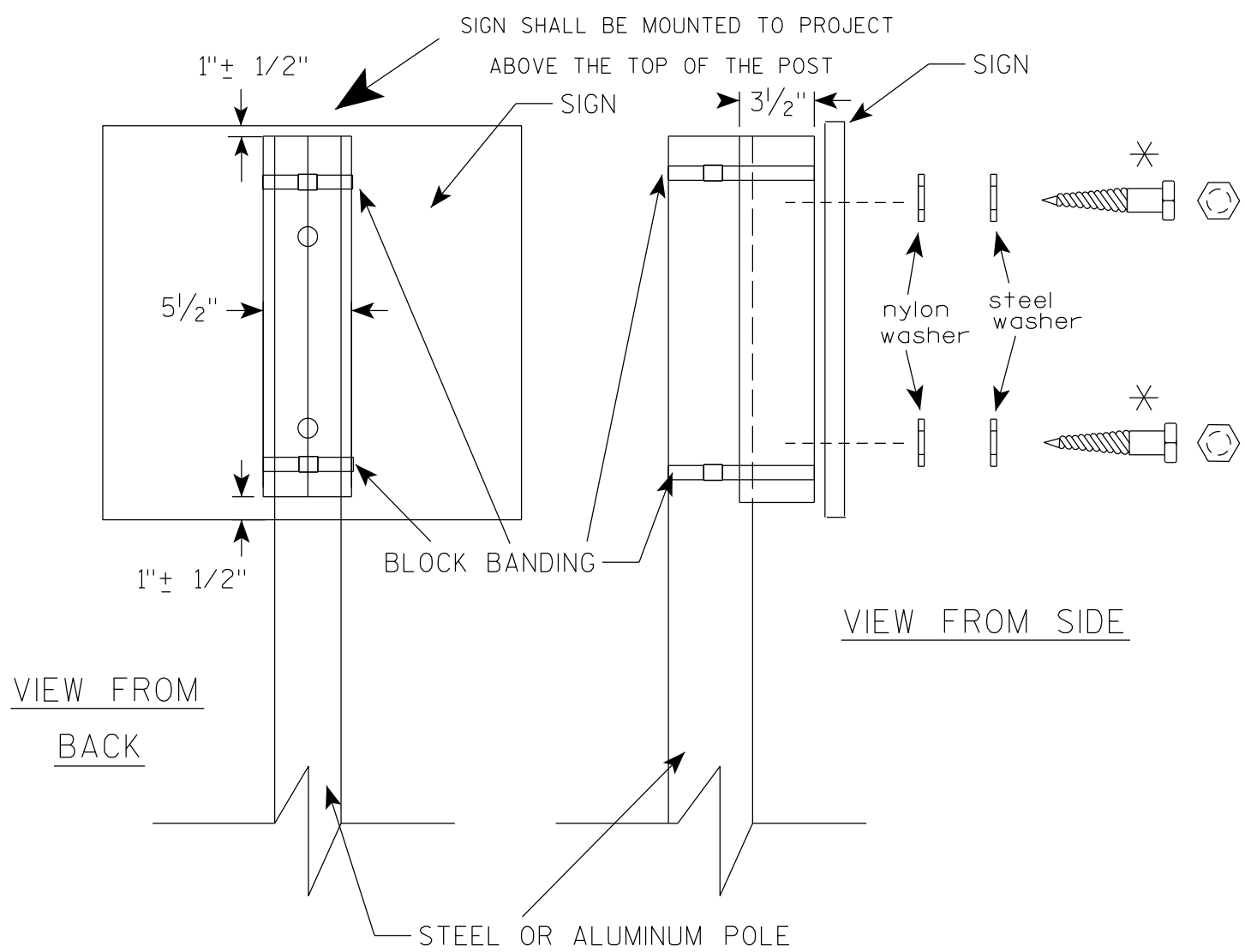
CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



STANDARD SIGN
SIGN BANDING DETAILS

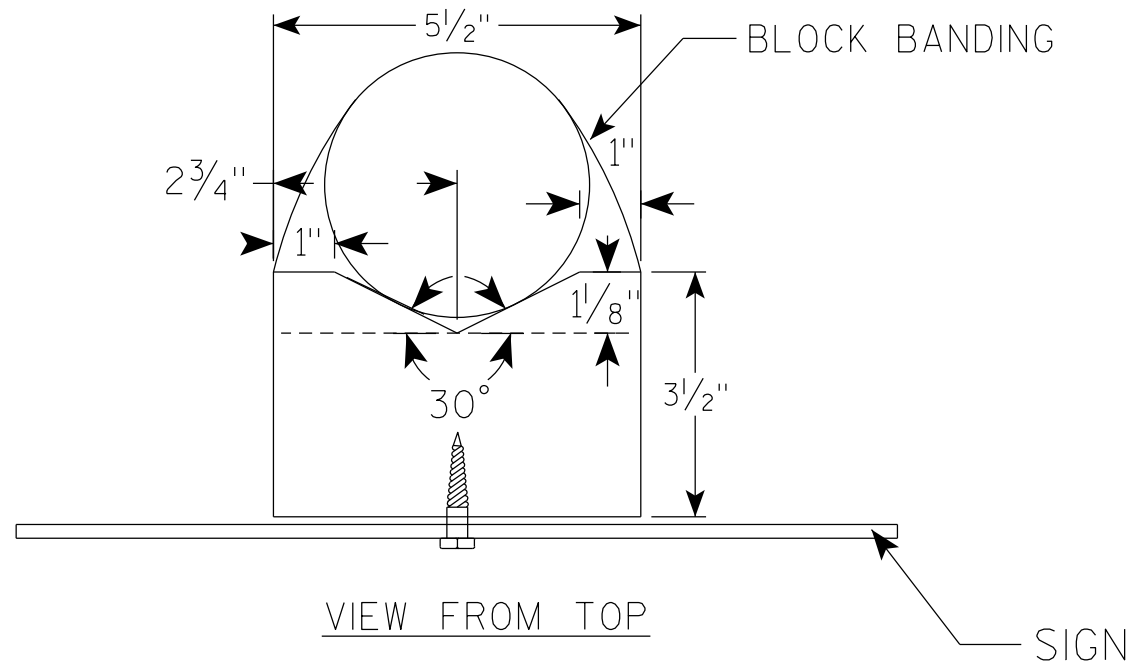
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM
BACK

VIEW FROM SIDE



VIEW FROM TOP

GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

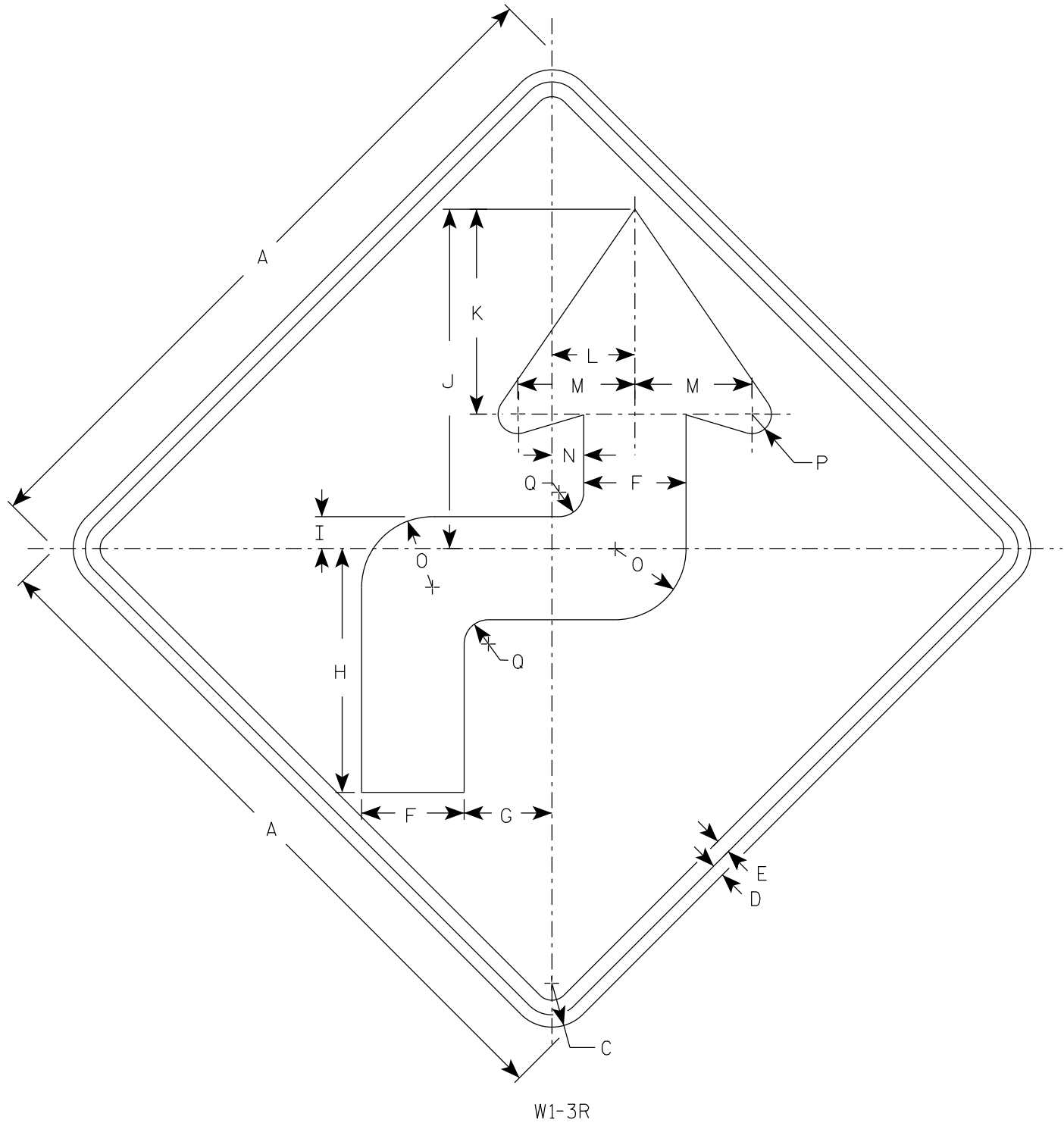
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Yellow
Message - Black
- 3. W1-3L is the same as W1-3R except the arrow is reversed along the vertical centerline.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|-------|-------|--------|-------|--------|--------|-------|---|-------|-------|-------|-------|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | 24 | | 1 1/2 | 3/8 | 1/2 | 3 1/2 | 3 | 8 3/8 | 1 1/8 | 11 5/8 | 7 | 2 3/4 | 4 | 1 1/8 | 2 1/2 | 5/8 | 7/8 | | | | | | | | | | 4.0 |
| 2S | 36 | | 2 1/4 | 5/8 | 3/4 | 5 1/4 | 4 1/2 | 12 1/2 | 1 5/8 | 17 3/8 | 10 1/2 | 4 1/4 | 6 | 1 5/8 | 3 5/8 | 1 | 1 1/4 | | | | | | | | | | 9.0 |
| 2M | 36 | | 2 1/4 | 5/8 | 3/4 | 5 1/4 | 4 1/2 | 12 1/2 | 1 5/8 | 17 3/8 | 10 1/2 | 4 1/4 | 6 | 1 5/8 | 3 5/8 | 1 | 1 1/4 | | | | | | | | | | 9.0 |
| 3 | 36 | | 2 1/4 | 5/8 | 3/4 | 5 1/4 | 4 1/2 | 12 1/2 | 1 5/8 | 17 3/8 | 10 1/2 | 4 1/4 | 6 | 1 5/8 | 3 5/8 | 1 | 1 1/4 | | | | | | | | | | 9.0 |
| 4 | 36 | | 2 1/4 | 5/8 | 3/4 | 5 1/4 | 6 | 12 1/2 | 1 5/8 | 17 3/8 | 10 1/2 | 4 1/4 | 6 | 1 5/8 | 3 5/8 | 1 | 1 1/4 | | | | | | | | | | 9.0 |
| 5 | 48 | | 3 | 3/4 | 1 | 7 | 6 | 16 5/8 | 2 1/4 | 23 1/4 | 14 | 5 5/8 | 8 | 2 1/8 | 4 7/8 | 1 1/4 | 1 5/8 | | | | | | | | | | 16.0 |

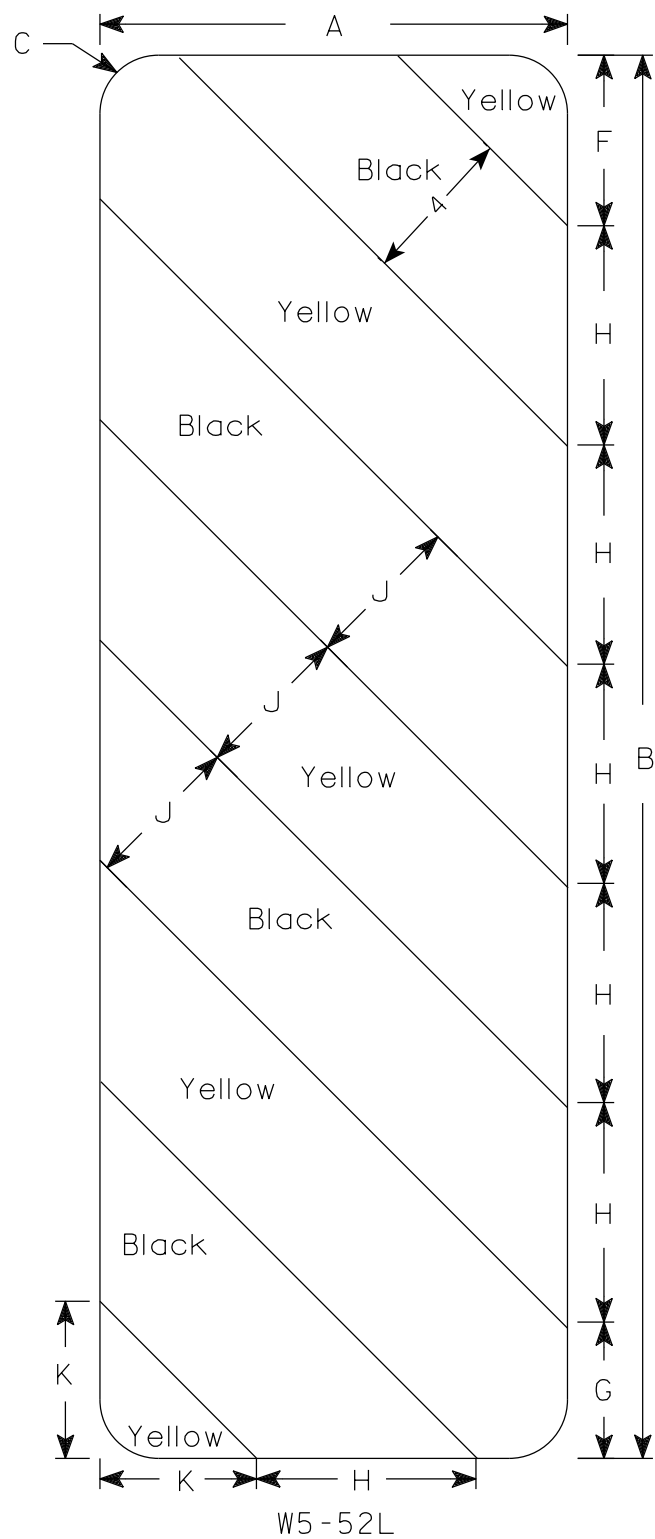
STANDARD SIGN

W1-3

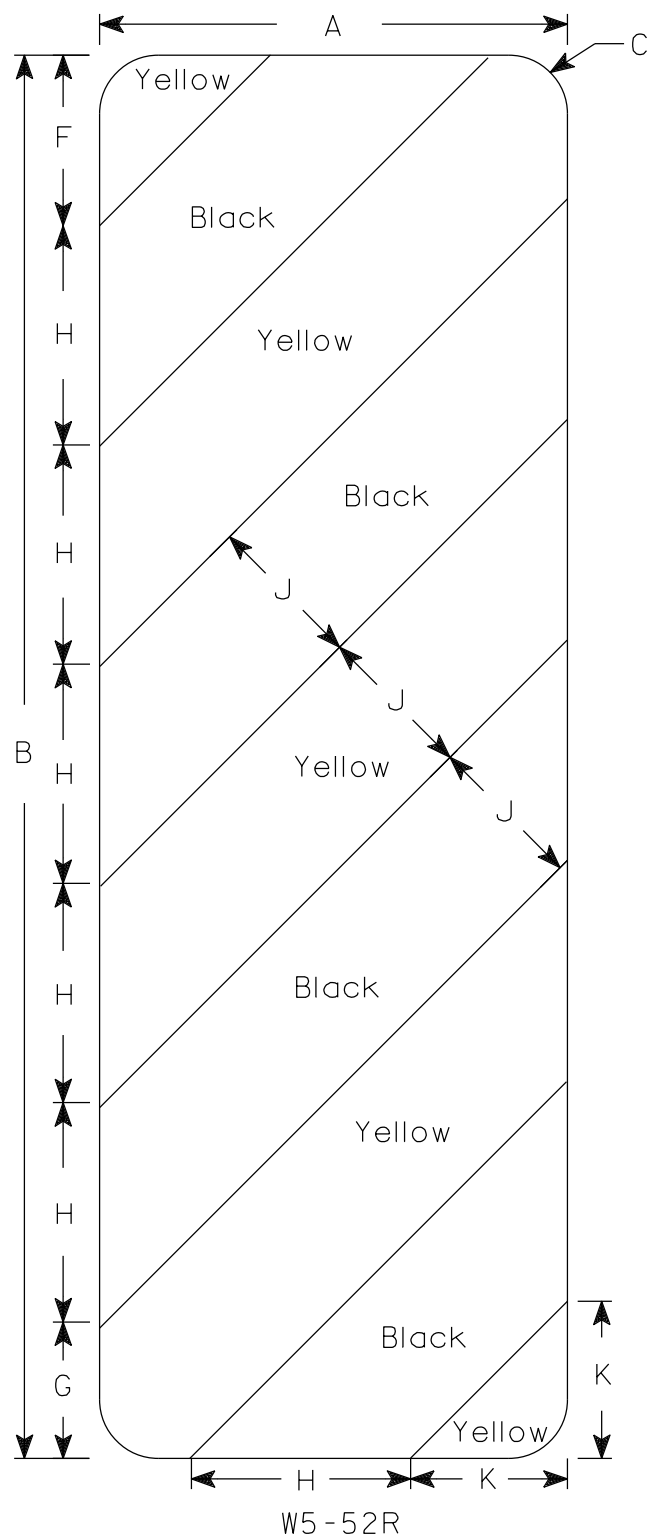
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/23/2023 PLATE NO. W1-3.9



W5-52L



W5-52R

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Yellow
 - Message - Black
- 3. Alternate colors of stripes as shown.

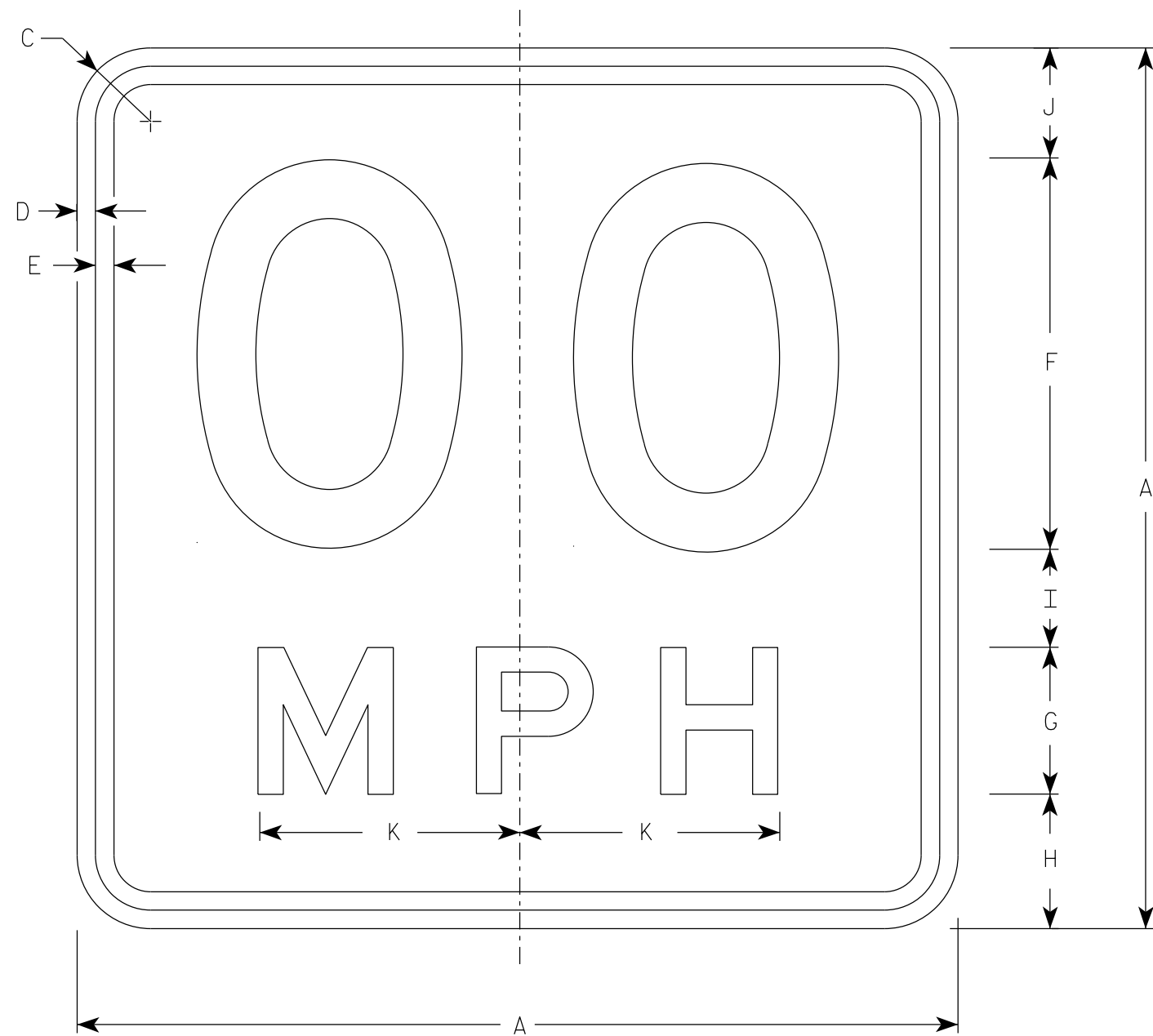
| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | v | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|---|---|-------|-------|-------|-----|---|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 12 | 36 | 1 1/2 | | | 4 3/8 | 3 1/2 | 5 5/8 | 45° | 4 | 4 | | | | | | | | | | | | | | | | 3.0 |
| 2M | 12 | 36 | 1 1/2 | | | 4 3/8 | 3 1/2 | 5 5/8 | 45° | 4 | 4 | | | | | | | | | | | | | | | | 3.0 |
| 3 | 18 | 54 | 1 1/2 | | | 6 | 5 1/2 | 8 1/2 | 45° | 6 | 6 9/16 | | | | | | | | | | | | | | | | 6.75 |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Message Series - See Note 5
4. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
5. Line 1 is Series D
Line 2 is Series E

W13-1

* For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|---|----|---|-------|-----|-----|----|---|-------|-------|-------|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| ✱ 2S | 1 | 18 | | 1 1/2 | 3/8 | 3/8 | 8 | 3 | 2 3/4 | 2 | 2 1/4 | 5 3/8 | | | | | | | | | | | | | | | 2.25 |
| | 2 | 18 | | 1 1/2 | 3/8 | 3/8 | 8 | 3 | 2 3/4 | 2 | 2 1/4 | 5 3/8 | | | | | | | | | | | | | | | 2.25 |
| ✱ 2M | 3 | 18 | | 1 1/2 | 3/8 | 3/8 | 8 | 3 | 2 3/4 | 2 | 2 1/4 | 5 3/8 | | | | | | | | | | | | | | | 2.25 |
| | 4 | 24 | | 1 1/2 | 3/8 | 1/2 | 10 | 4 | 4 | 2 3/4 | 3 1/4 | 6 5/8 | | | | | | | | | | | | | | | 4.00 |
| | 5 | 36 | | 2 1/4 | 5/8 | 3/4 | 16 | 6 | 5 1/2 | 4 | 4 1/2 | 10 5/8 | | | | | | | | | | | | | | | 9.00 |
| | 6 | 36 | | 2 1/4 | 5/8 | 3/4 | 16 | 6 | 5 1/2 | 4 | 4 1/2 | 10 5/8 | | | | | | | | | | | | | | | 9.00 |

STANDARD SIGN
W13-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
For State Traffic Engineer

DATE 1/8/2024 PLATE NO. W13-1.17

PROJECT NO: HWY: COUNTY: SHEET NO: E

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.20
OPERATING RATING: RF = 1.55
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE & STRUCTURAL APPROACH SLAB $f'_c = 4,000$ PSI
ALL OTHER $f'_c = 3,500$ PSI

BAR STEEL REINFORCEMENT
GRADE 60 $f_y = 60,000$ PSI

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

ESTIMATED 20'-0" LONG AT WEST ABUTMENT.
ESTIMATED 20'-0" LONG AT EAST ABUTMENT.

PIER TO BE SUPPORTED ON ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 20'-0" LONG.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE CAPACITY.

HYDRAULIC DATA

100-YEAR FREQUENCY:

$Q_{100} = 1,150$ C.F.S.
 $V_{100} = 4.69$ F.P.S.
 $HW_{100} = EL. 1070.59$

WATERWAY AREA = 245 SQ. FT.
DRAINAGE AREA = 60.1 SQ. MI.
ROADWAY OVERTOPPING = N/A
SCOUR CRITICAL CODE = 5

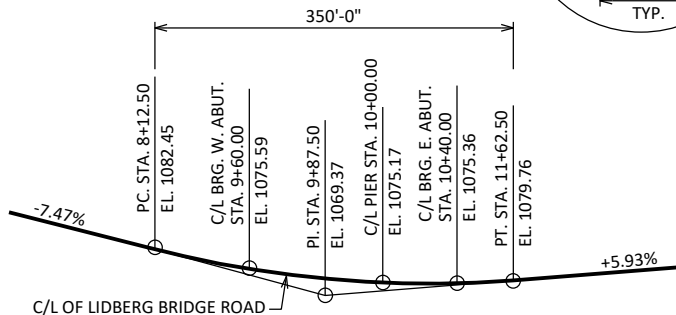
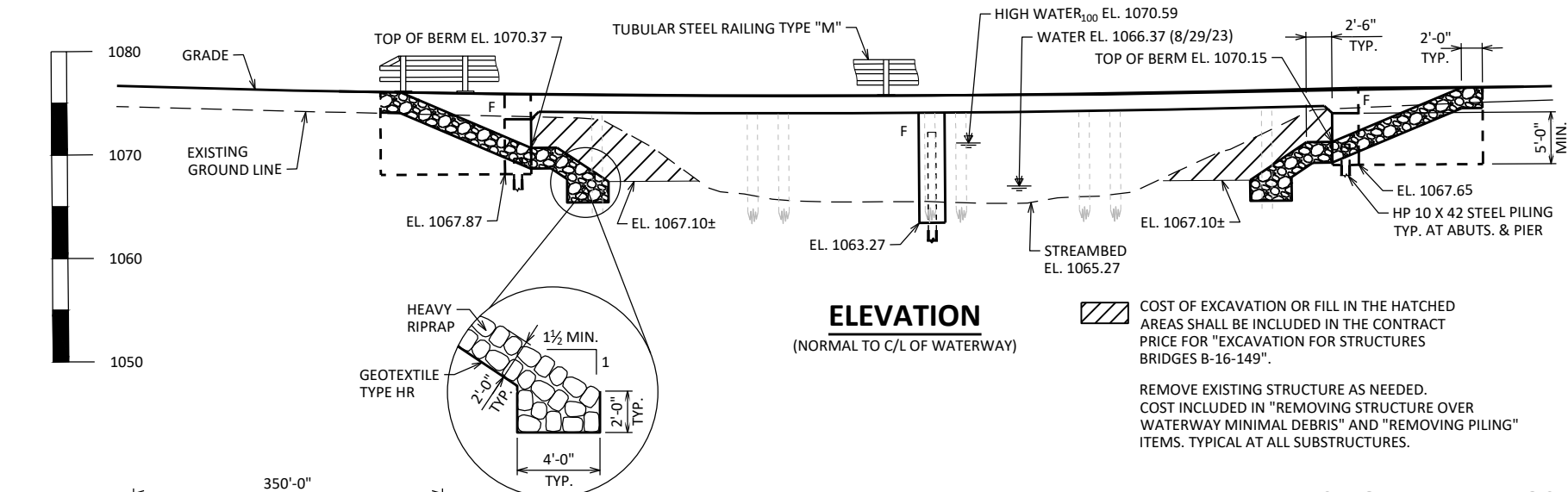
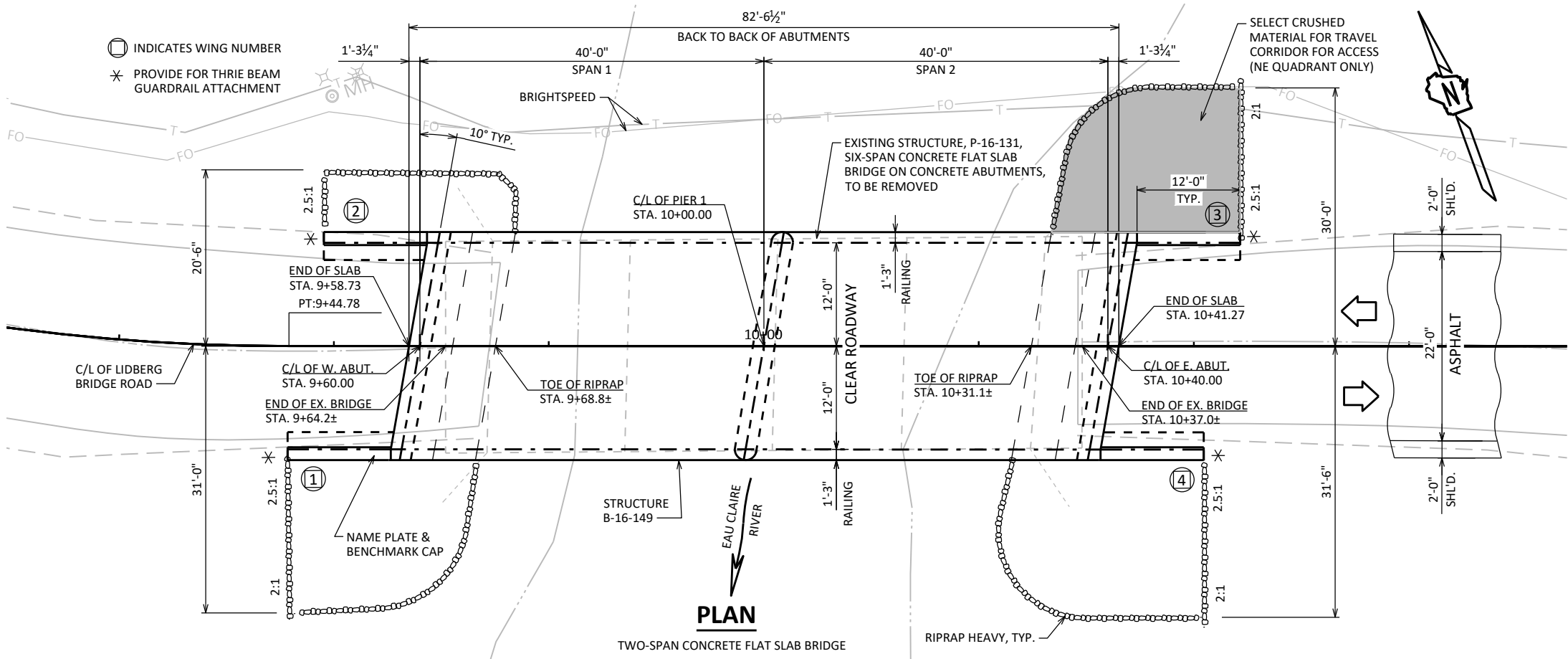
TRAFFIC DATA

FEATURE ON:

ADT = <100 (2025)
ADT = <100 (2045)
R.D.S. = 25 MPH

2-YEAR FREQUENCY:

$Q_2 = 350$ C.F.S.
 $V_2 = 2.87$ F.P.S.
 $HW_2 = EL. 1068.55$



BENCH MARK

| NO. | STATION | DESCRIPTION | ELEV. |
|-----|---------|----------------------------|---------|
| 50 | 9+73 | RR SPIKE IN W WWAL, 12' RT | 1072.62 |
| 51 | 11+59 | RR SPIKE IN PPOL, 68' LT | 1081.35 |

LIST OF DRAWINGS:

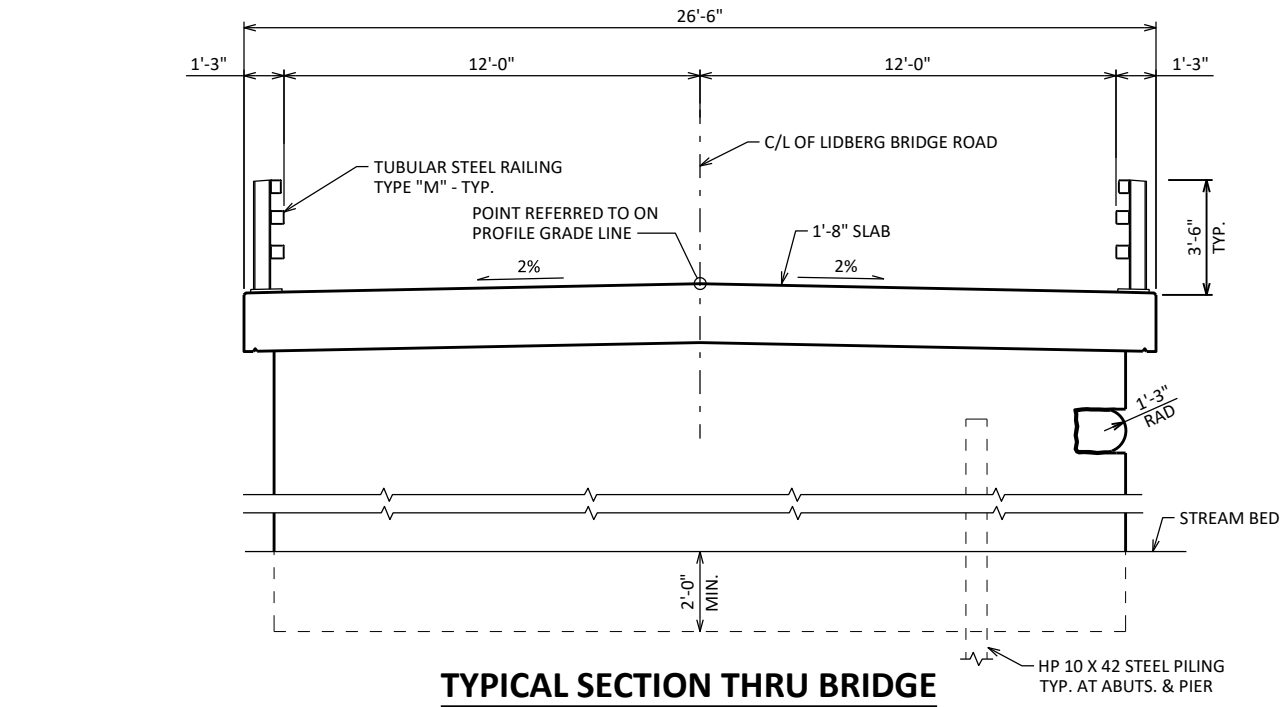
- GENERAL PLAN
- TYPICAL SECTION, QUANTITIES AND NOTES
- STRUCTURE DETAILS
- SUBSURFACE EXPLORATION
- WEST ABUTMENT
- WEST ABUTMENT WING 1 DETAILS
- WEST ABUTMENT WING 2 DETAILS
- WEST ABUTMENT PILE LAYOUT AND BILL OF BARS
- EAST ABUTMENT
- EAST ABUTMENT WING 3 DETAILS
- EAST ABUTMENT WING 4 DETAILS
- EAST ABUTMENT PILE LAYOUT AND BILL OF BARS
- PIER
- SUPERSTRUCTURE
- SUPERSTRUCTURE PLAN
- TUBULAR STEEL RAILING TYPE "M"



10/28/2024

STRUCTURE DESIGN CONTACTS:
AARON BONK 608-261-0261
DAN SYDOW 715-834-3161

| | | | |
|--|---------------|-----------|---------------|
| NO. | DATE | REVISION | BY |
| ORIGINAL PLANS PREPARED BY | | | |
| AYRES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| ACCEPTED | SDR 11/19/24 | | DATE |
| CHIEF STRUCTURES DESIGN ENGINEER | | | |
| STRUCTURE B-16-149 | | | |
| LIDBERG BRIDGE ROAD OVER EAU CLAIRE RIVER | | | |
| COUNTY | DOUGLAS | TOWN | WASCOTT |
| DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION | | | |
| DESIGNED BY | DESIGNED CK'D | DRAWN DRS | CLP |
| PLANS CK'D | DNS | | |
| GENERAL PLAN | | | SHEET 1 OF 16 |



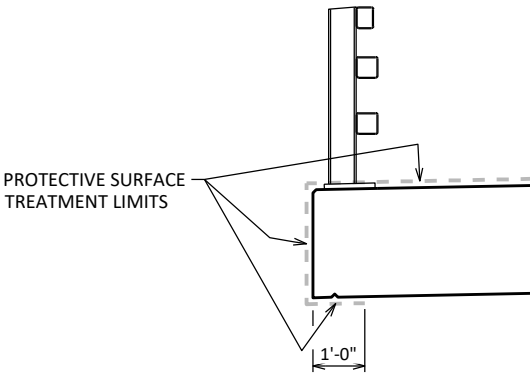
TYPICAL SECTION THRU BRIDGE

TOTAL ESTIMATED QUANTITIES

| BID ITEM NUMBER | BID ITEMS | UNIT | SUPER | W. ABUT. | PIER | E. ABUT. | TOTALS |
|-----------------|--|------|--------|----------|-------|----------|------------|
| 203.0260 | REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (P-16-131) | EACH | --- | --- | --- | --- | 1 |
| 206.1001 | EXCAVATION FOR STRUCTURES BRIDGES B-16-149 | EACH | --- | --- | --- | --- | 1 |
| 210.1500 | BACKFILL STRUCTURE TYPE A | TON | --- | 110 | --- | 110 | 220 |
| 502.0100 | CONCRETE MASONRY BRIDGES | CY | 139.2 | 30.9 | 23.3 | 30.9 | 224 |
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | 290 | 10 | --- | 10 | 310 |
| 505.0400 | BAR STEEL REINFORCEMENT HS STRUCTURES | LB | --- | 1,650 | 1,120 | 1,650 | 4,420 |
| 505.0600 | BAR STEEL REINFORCEMENT HS COATED STRUCTURES | LB | 29,380 | 1,640 | 50 | 1,640 | 32,710 |
| 513.4061 | RAILING TUBULAR TYPE M | LF | 218 | --- | --- | --- | 218 |
| 516.0500 | RUBBERIZED MEMBRANE WATERPROOFING | SY | --- | 9 | --- | 9 | 18 |
| 550.1100 | PILING STEEL HP 10-INCH X 42 LB | LF | --- | 80 | 120 | 80 | 280 |
| 606.0300 | RIPRAP HEAVY | CY | --- | 65 | --- | 80 | 145 |
| 612.0406 | PIPE UNDERDRAIN WRAPPED 6 - INCH | LF | --- | 90 | --- | 90 | 180 |
| 645.0111 | GEOTEXTILE TYPE DF SCHEDULE A | SY | --- | 20 | --- | 20 | 40 |
| 645.0120 | GEOTEXTILE TYPE HR | SY | --- | 130 | --- | 160 | 290 |
| SPV.0090.01 | REMOVING EXISTING TIMBER PILING | LF | --- | --- | 100 | --- | 100 |
| SPV.0195.01 | SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR | TON | --- | --- | --- | 16 | 16 |
| | NON-BID ITEMS | | | | | | |
| | FILLER | SIZE | --- | --- | | --- | 1/2", 3/4" |

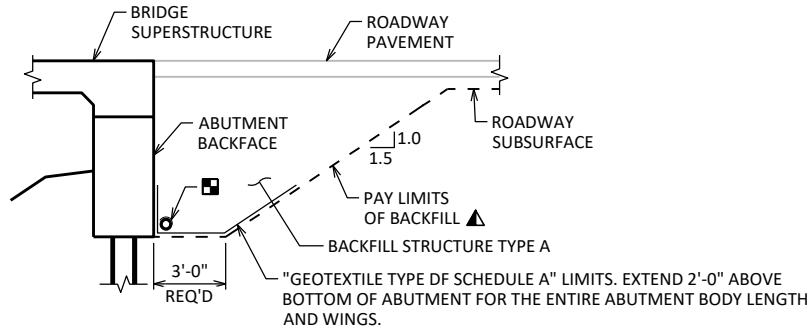
GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR COVER UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.
- SLAB FALSE WORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.
- THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-16-149" SHALL BE THE EXISTING GROUNDLINE.
- PROTECTIVE SURFACE TREATMENT TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET AND APPLY TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0" OF THE FRONT FACE OF ABUTMENTS.
- EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENTS.
- THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLAN AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.
- REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" AND "REMOVING PILING" ITEMS.
- CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.



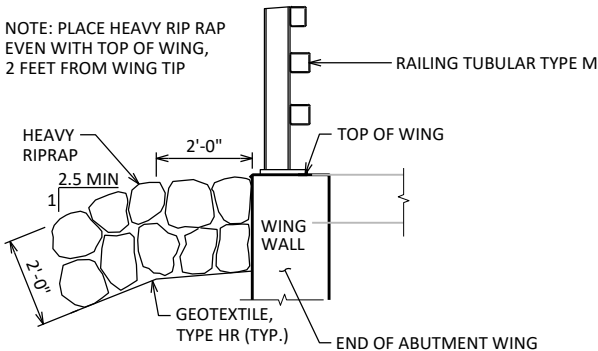
PROTECTIVE SURFACE TREATMENT DETAIL

| | | | |
|--|------|---------------|----------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D DNS |
| TYPICAL SECTION, QUANTITIES AND NOTES | | SHEET 2 OF 16 | |

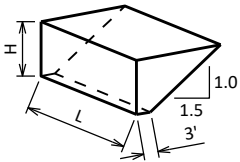


TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

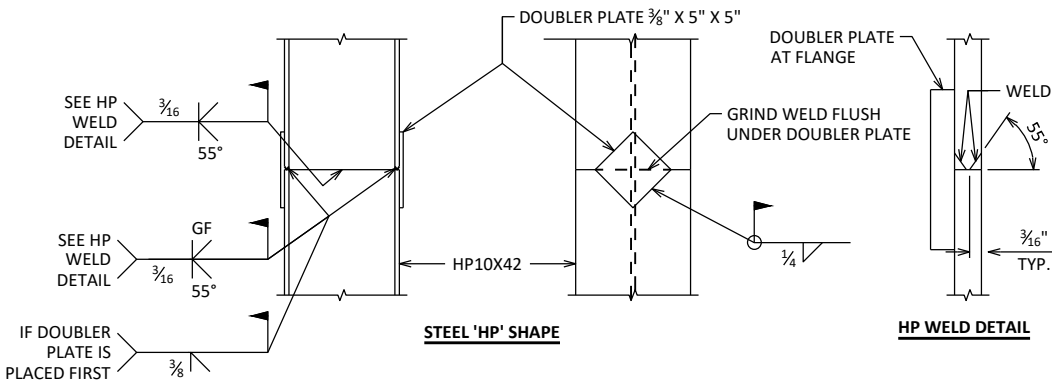


TYPICAL FILL SECTION AT WING TIPS

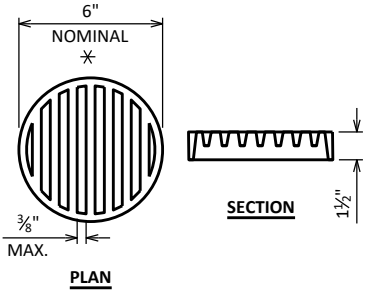


ABUTMENT BACKFILL DIAGRAM

- L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
- $V_{CY} = V_{CF}(EF)/27$
- $V_{TON} = V_{CY}(2.0)$



'HP' PILE DETAILS



RODENT SHIELD DETAIL

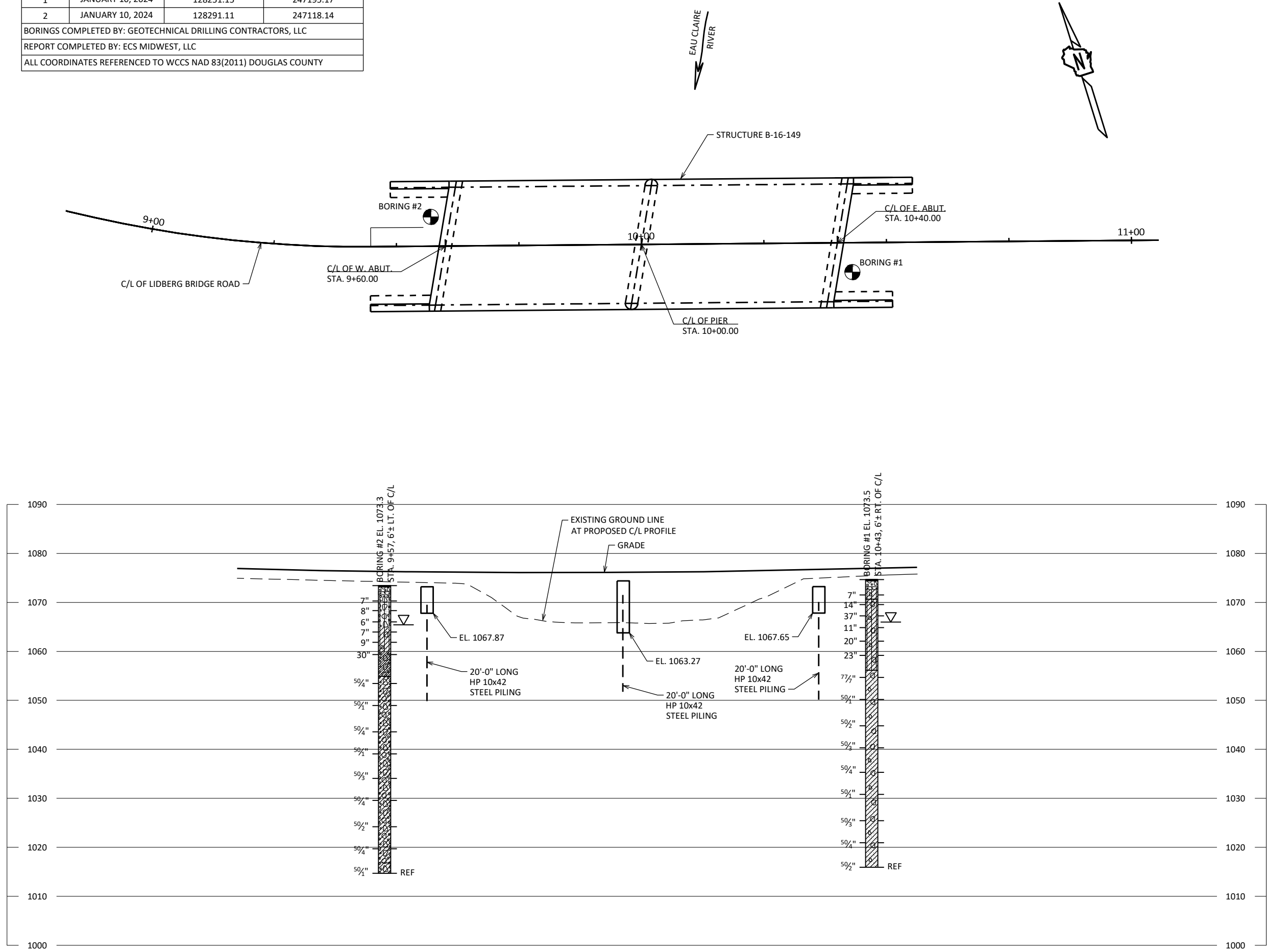
- * DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

| | | | |
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| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D DNS |
| STRUCTURE DETAILS | | SHEET 3 OF 16 | |

| BORING # | DATE COMPLETED | NORTHING (Y) | EASTING (X) |
|--|------------------|--------------|-------------|
| 1 | JANUARY 10, 2024 | 128251.15 | 247195.17 |
| 2 | JANUARY 10, 2024 | 128291.11 | 247118.14 |
| BORINGS COMPLETED BY: GEOTECHNICAL DRILLING CONTRACTORS, LLC | | | |
| REPORT COMPLETED BY: ECS MIDWEST, LLC | | | |
| ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) DOUGLAS COUNTY | | | |



STATE PROJECT NUMBER

8396-00-74

MATERIAL SYMBOLS

| | | |
|---------------------|-----------|-------------------|
| ASPHALT | TOPSOIL | PEAT |
| CONCRETE | FILL | GRAVEL |
| SAND | CLAY | SILT |
| BOULDERS OR COBBLES | LIMESTONE | BEDROCK (UNKNOWN) |
| SHALE | SANDSTONE | IGNEOUS/META |

LEGEND OF BORING

ST (1) (2) 0.25 17

F-C COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29'

REC=80%, RQD=72%

UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(1)

UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

(2)

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▼ END OF DRILLING

▼ AFTER DRILLING

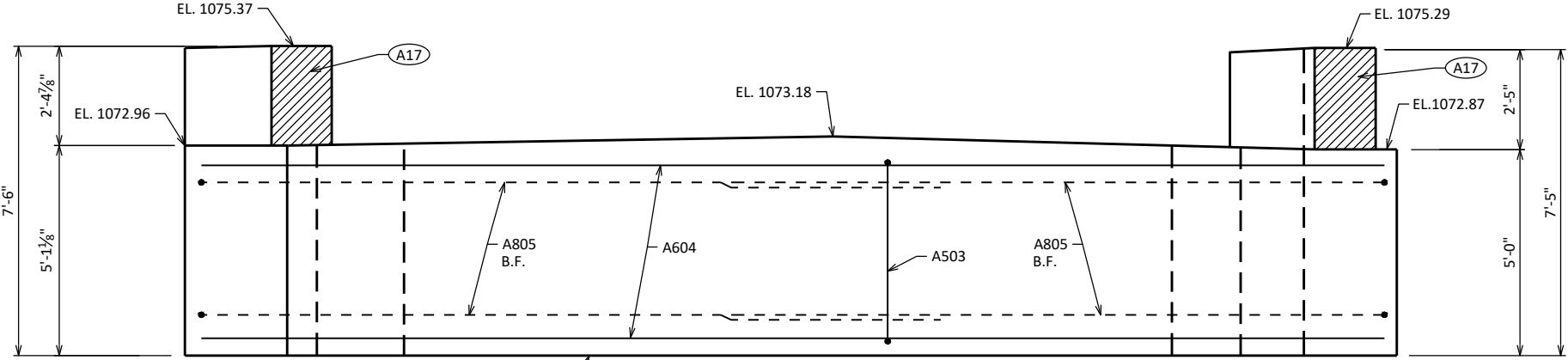
ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

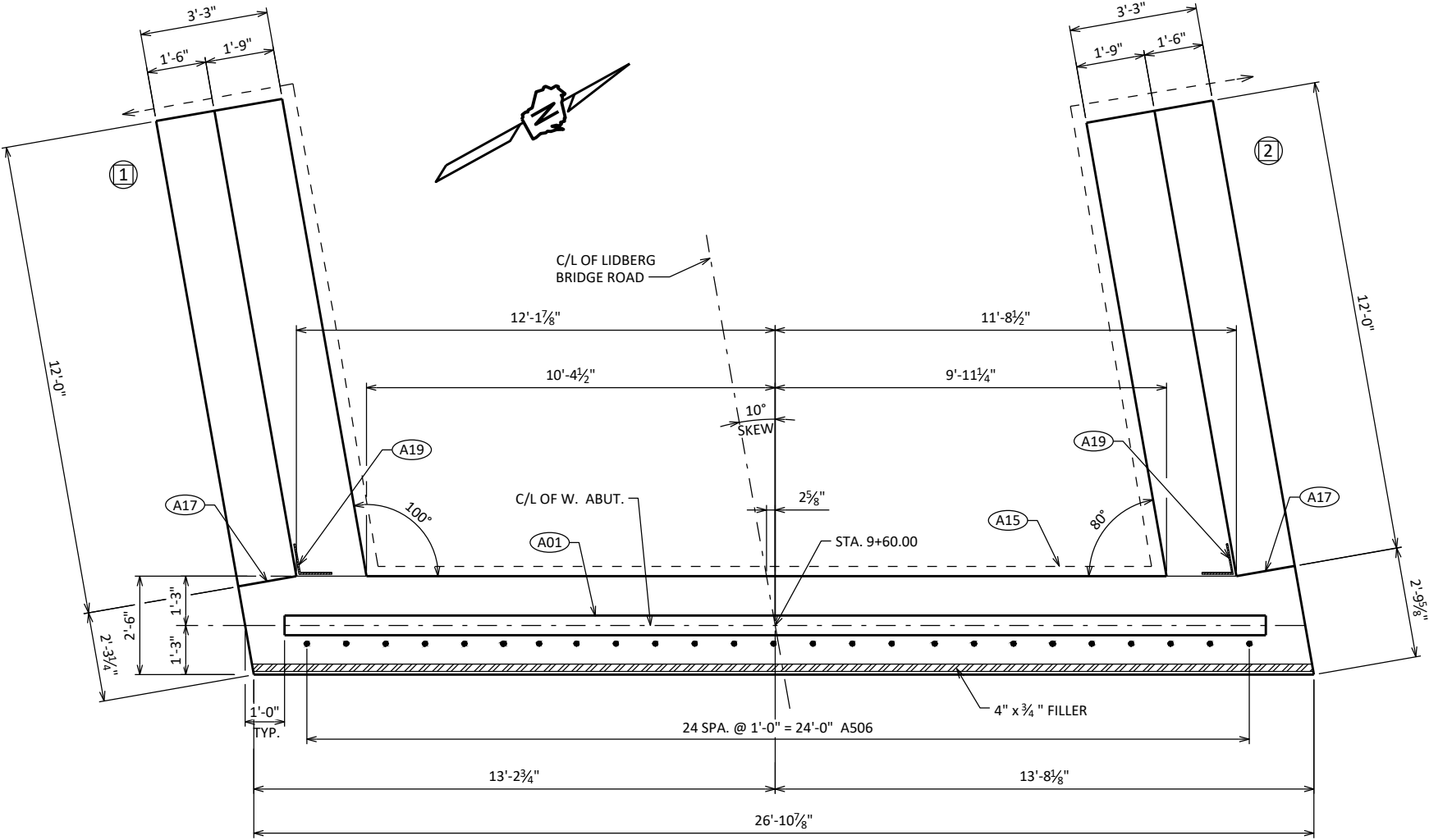
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

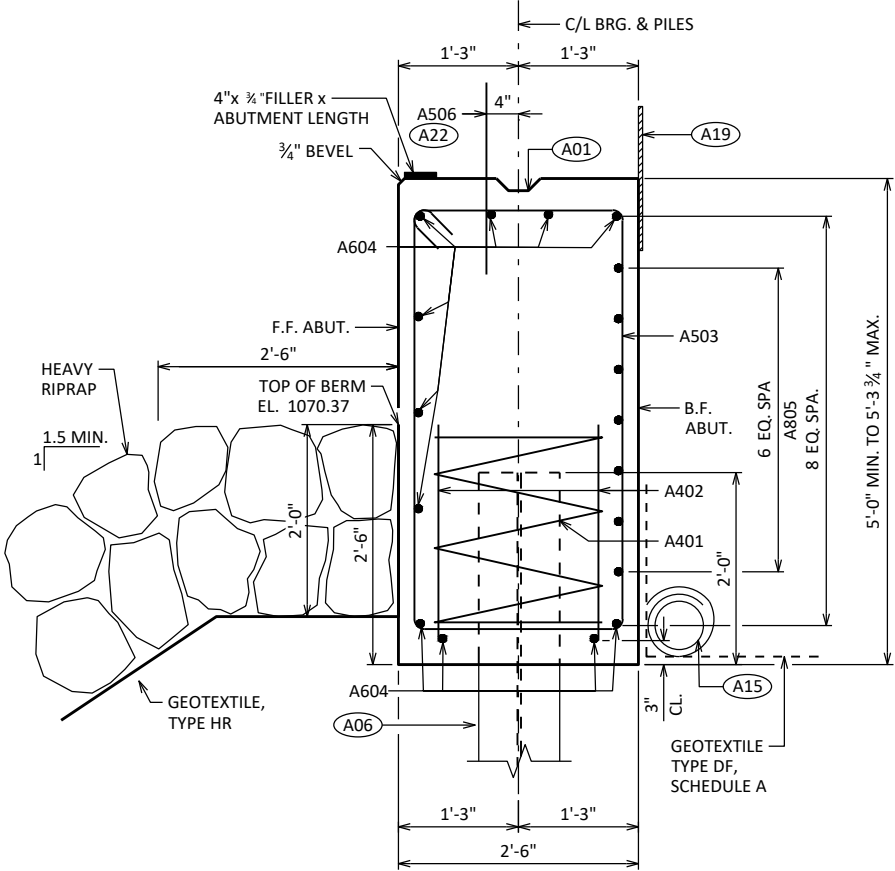
| | | | |
|--|------|---------------|----------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D DNS |
| SUBSURFACE EXPLORATION | | SHEET 4 OF 16 | |



ELEVATION
(LOOKING WEST)



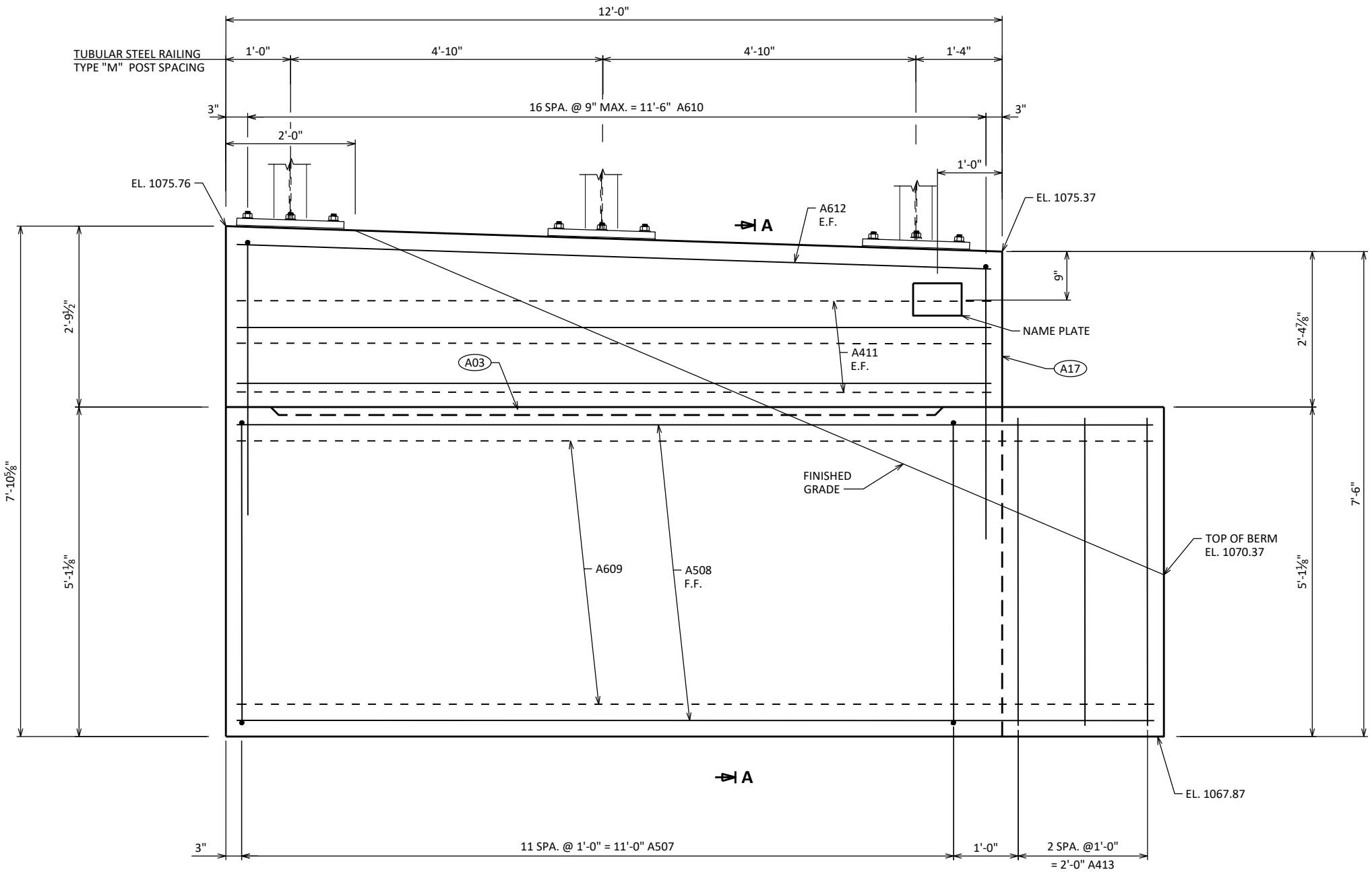
PLAN



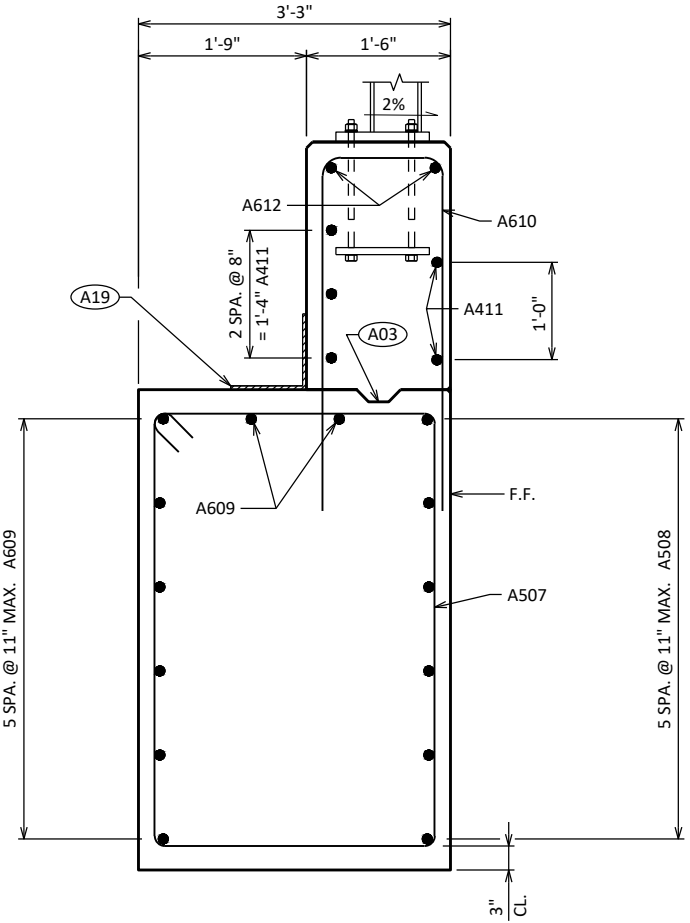
SECTION THRU BODY

- A01 CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- A06 SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING, ESTIMATED 20'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 140 TONS PER PILE.
- A15 PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22 BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

| NO. | DATE | REVISION | BY |
|--|------|---------------|----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| WEST ABUTMENT | | SHEET 5 OF 16 | |



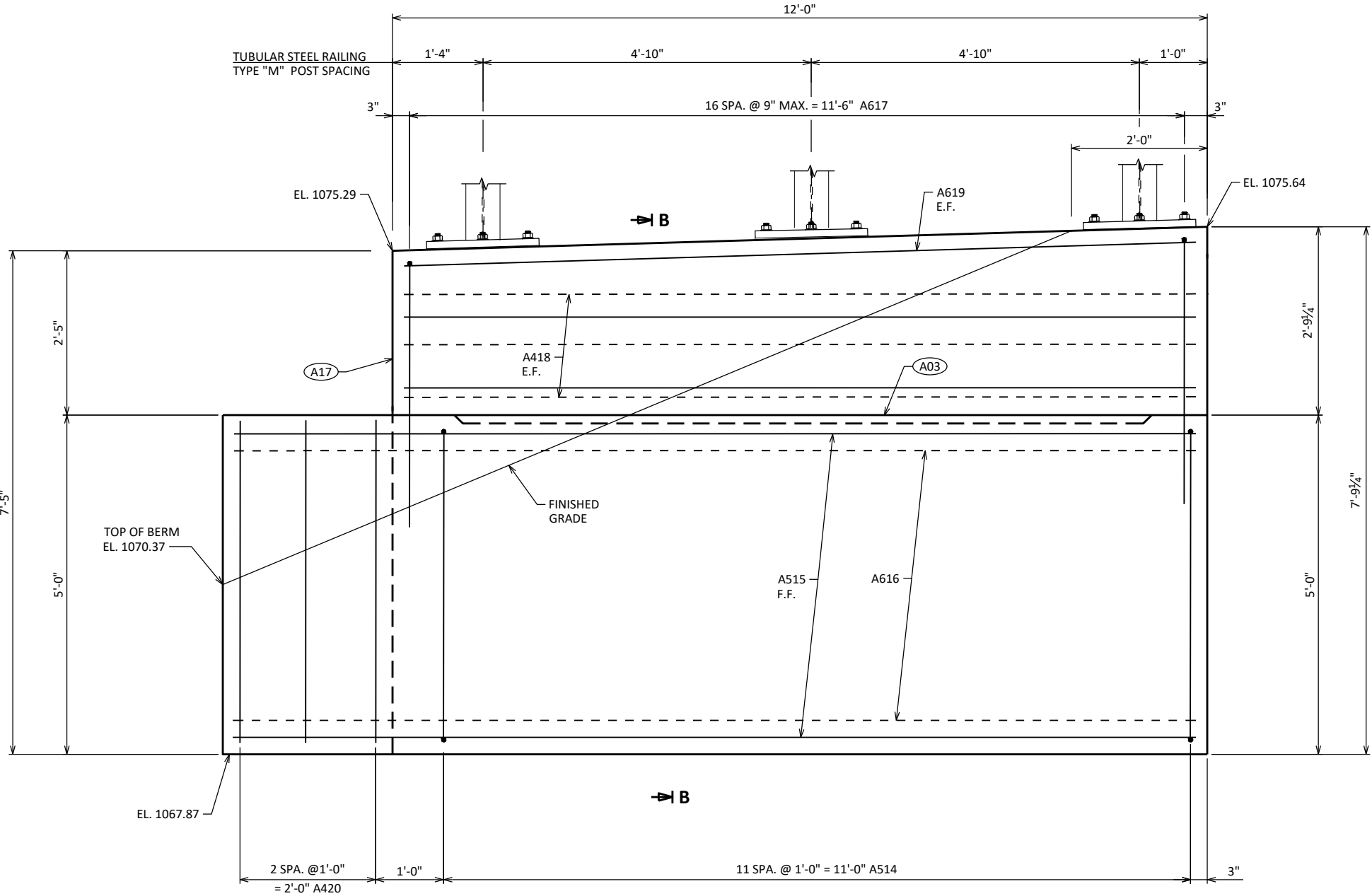
ELEVATION - WING 1



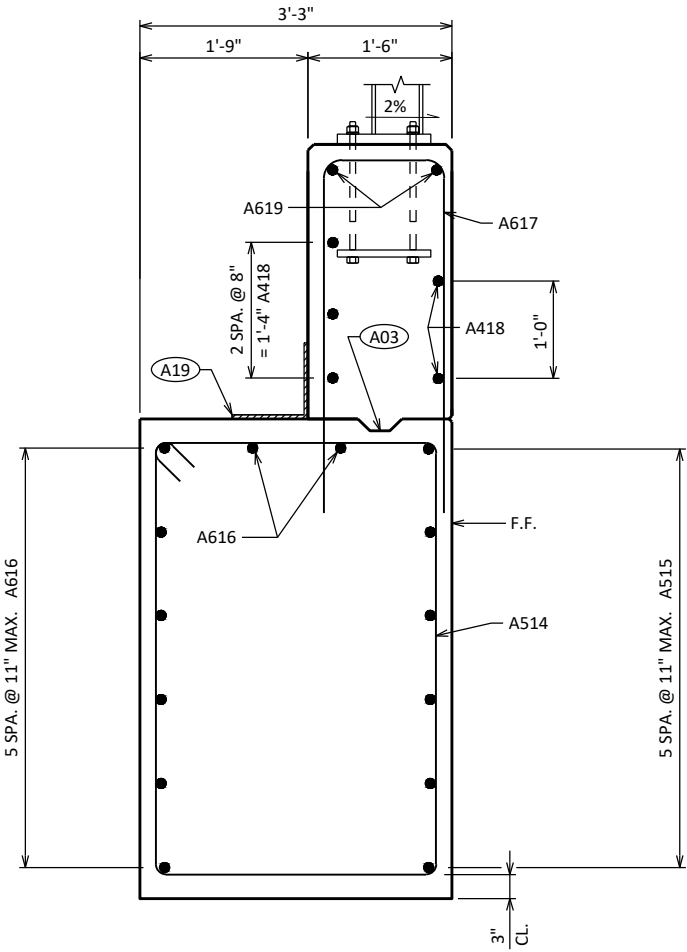
SECTION A

- A03 OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- A17 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

| | | | |
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| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| WEST ABUTMENT WING 1 DETAILS | | SHEET 6 OF 16 | |



ELEVATION - WING 2



SECTION B

- A03 OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- A17 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

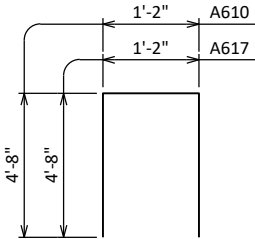
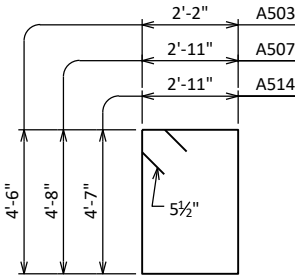
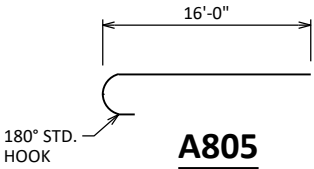
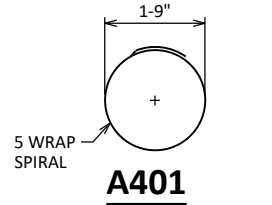
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|--|------|---------------|----------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| WEST ABUTMENT WING 2 DETAILS | | SHEET 7 OF 16 | |

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

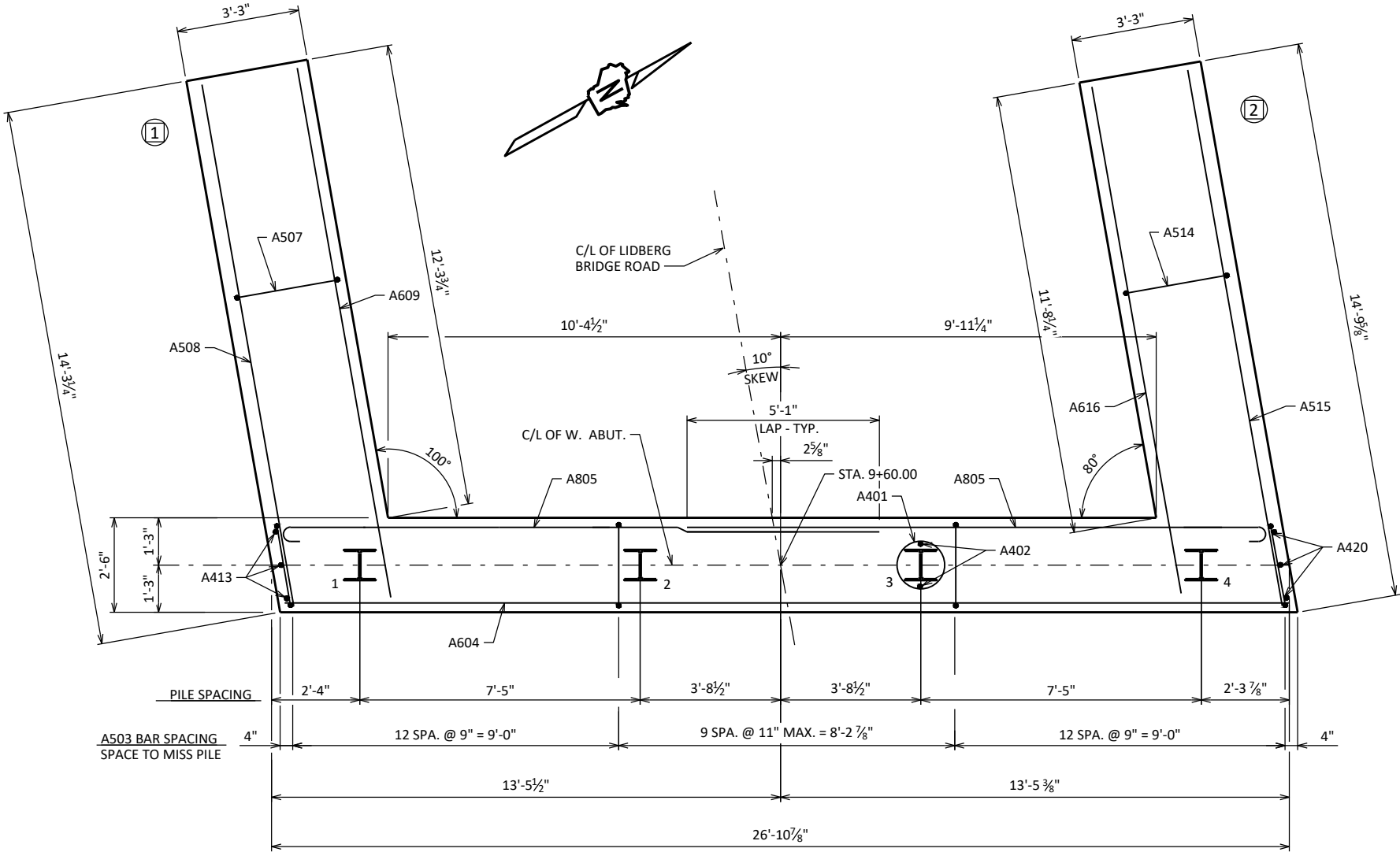
| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|------------|---------|------|------------|--------------------------------|
| A401 | | 4 | 28'-0" | X | | BODY @ PILES |
| A402 | | 8 | 2'-3" | | | BODY @ PILES |
| A503 | | 34 | 14'-0" | X | | BODY VERT. |
| A604 | | 11 | 26'-6" | | | BODY HORIZ. |
| A805 | | 14 | 16'-11" | X | | BODY HORIZ. @ WINGS 1 & 2 B.F. |
| A506 | X | 25 | 2'-0" | | | BODY DOWELS |
| A507 | X | 12 | 15'-10" | X | | WING 1 VERT. |
| A508 | X | 6 | 13'-11" | | | WING 1 HORIZ. F.F. |
| A609 | X | 8 | 14'-2" | | | WING 1 HORIZ. B.F. & TOP |
| A610 | X | 17 | 10'-2" | X | | WING 1 VERT. |
| A411 | X | 5 | 11'-8" | | | WING 1 HORIZ. E.F. |
| A612 | X | 2 | 11'-8" | | | WING 1 HORIZ. E.F. TOP |
| A413 | X | 3 | 4'-8" | | | BODY VERT. END @ WING 1 |
| A514 | X | 12 | 15'-8" | X | | WING 2 VERT. |
| A515 | X | 6 | 14'-5" | | | WING 2 HORIZ. F.F. |
| A616 | X | 8 | 13'-7" | | | WING 2 HORIZ. B.F. & TOP |
| A617 | X | 17 | 10'-2" | X | | WING 2 VERT. |
| A418 | X | 5 | 11'-8" | | | WING 2 HORIZ. E.F. |
| A619 | X | 2 | 11'-8" | | | WING 2 HORIZ. E.F. TOP |
| A420 | X | 3 | 4'-7" | | | BODY VERT. END @ WING 2 |

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



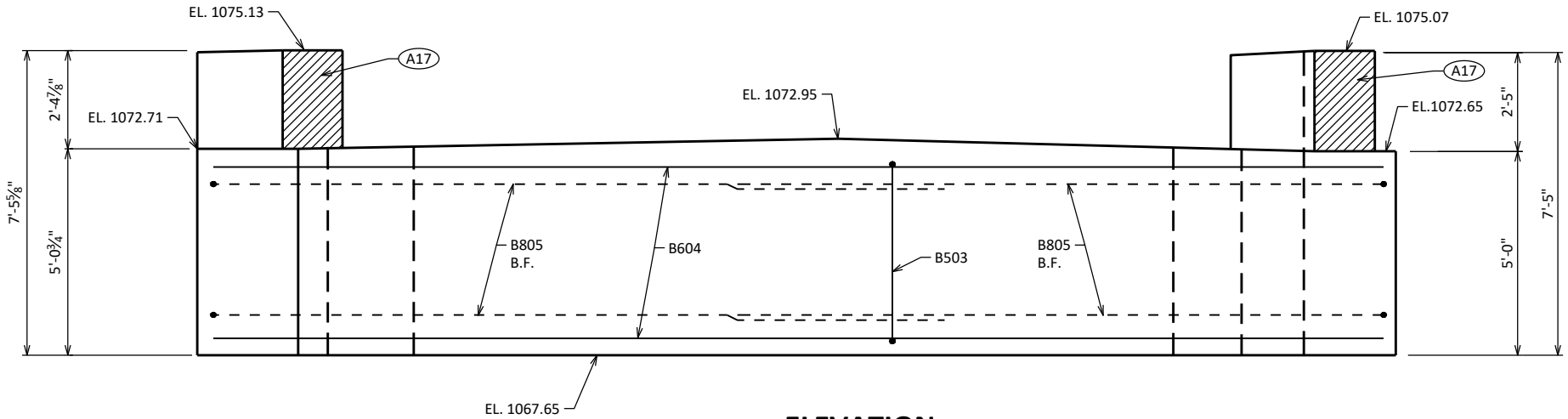
A503, A507, A514

A610, A617

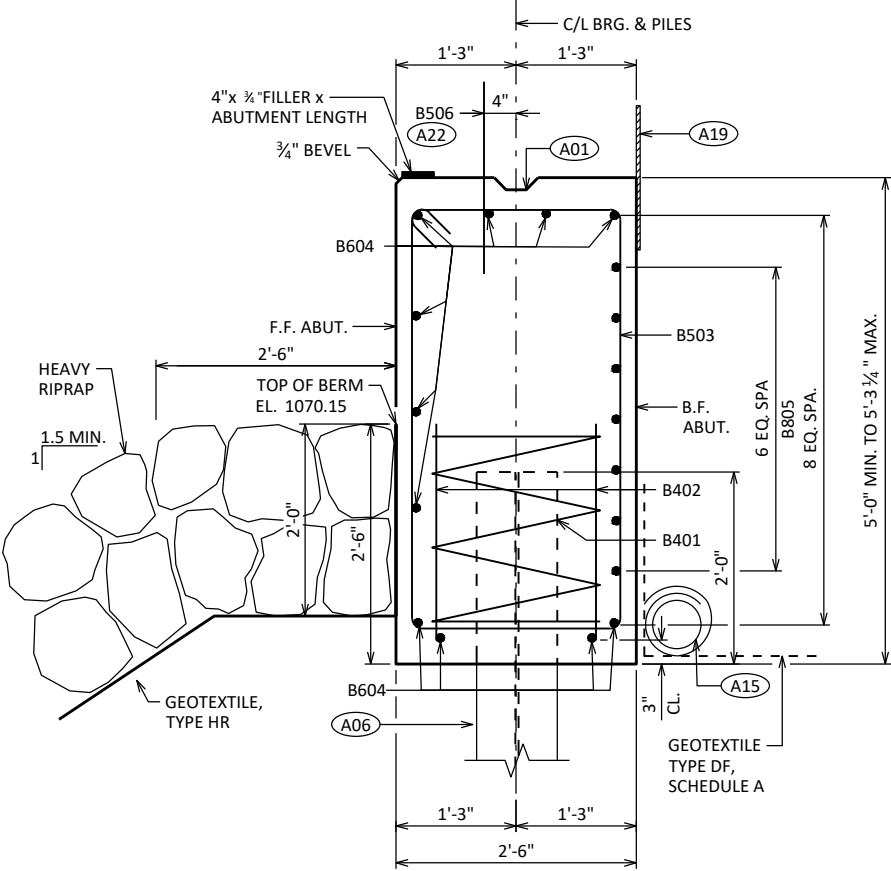


PILE LAYOUT

| | | | |
|--|------|---------------|----------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| WEST ABUTMENT PILE LAYOUT AND BILL OF BARS | | SHEET 8 OF 16 | |

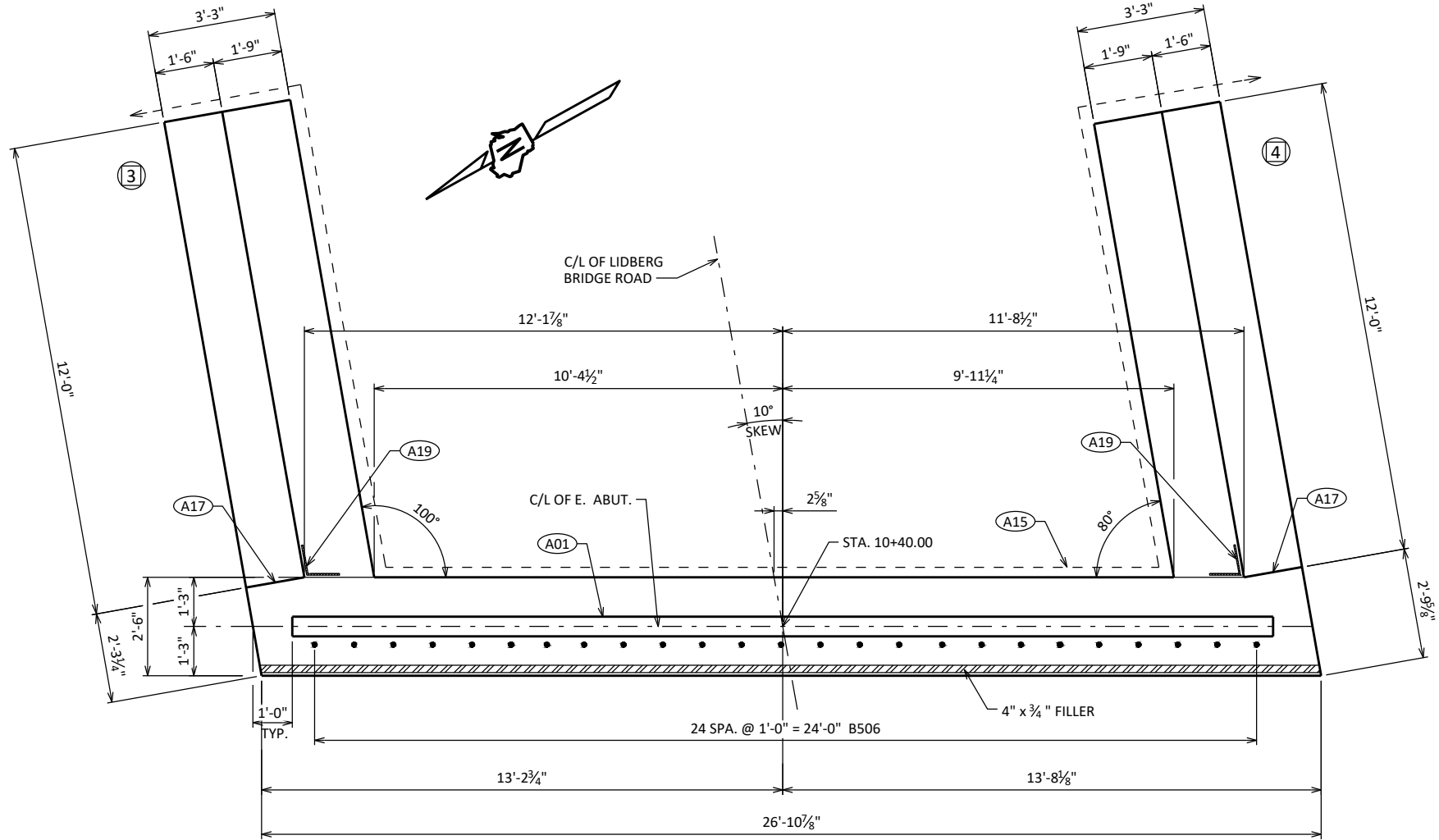


ELEVATION
(LOOKING EAST)



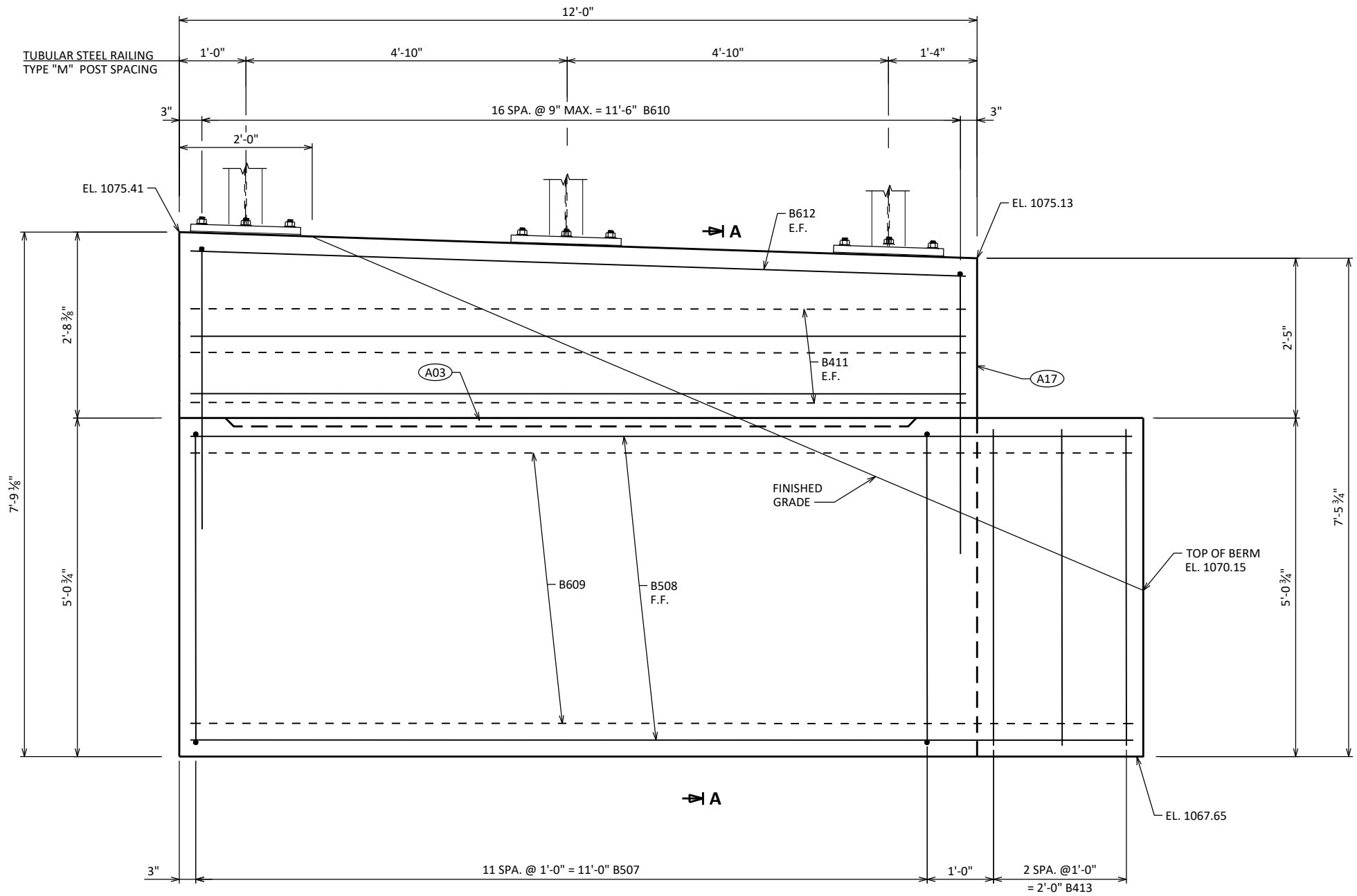
SECTION THRU BODY

- A01** CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- A06** SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING, ESTIMATED 20'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 140 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- A17** 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- A22** BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

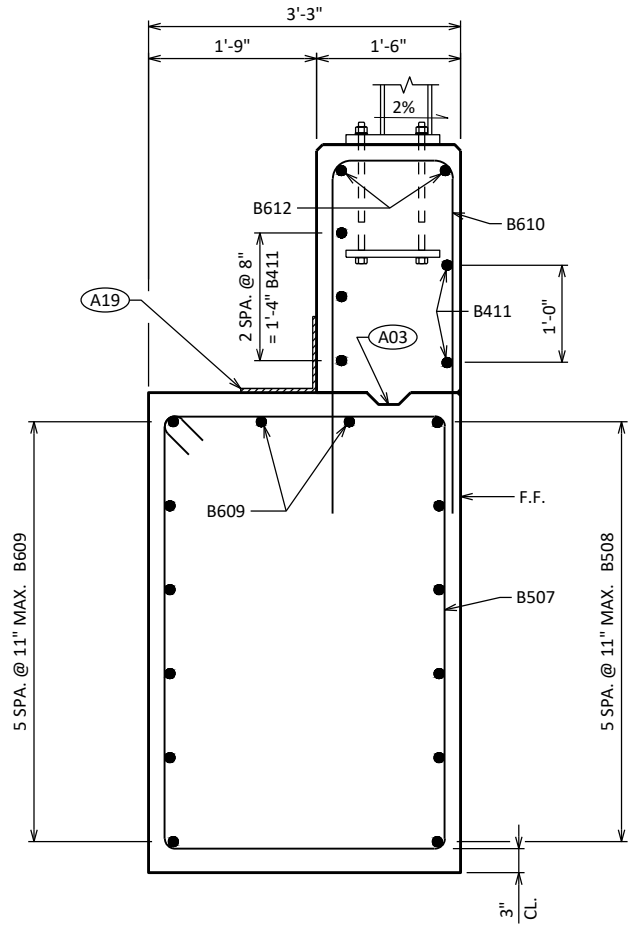


PLAN

| NO. | DATE | REVISION | BY |
|--|------|---------------|----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| EAST ABUTMENT | | SHEET 9 OF 16 | |



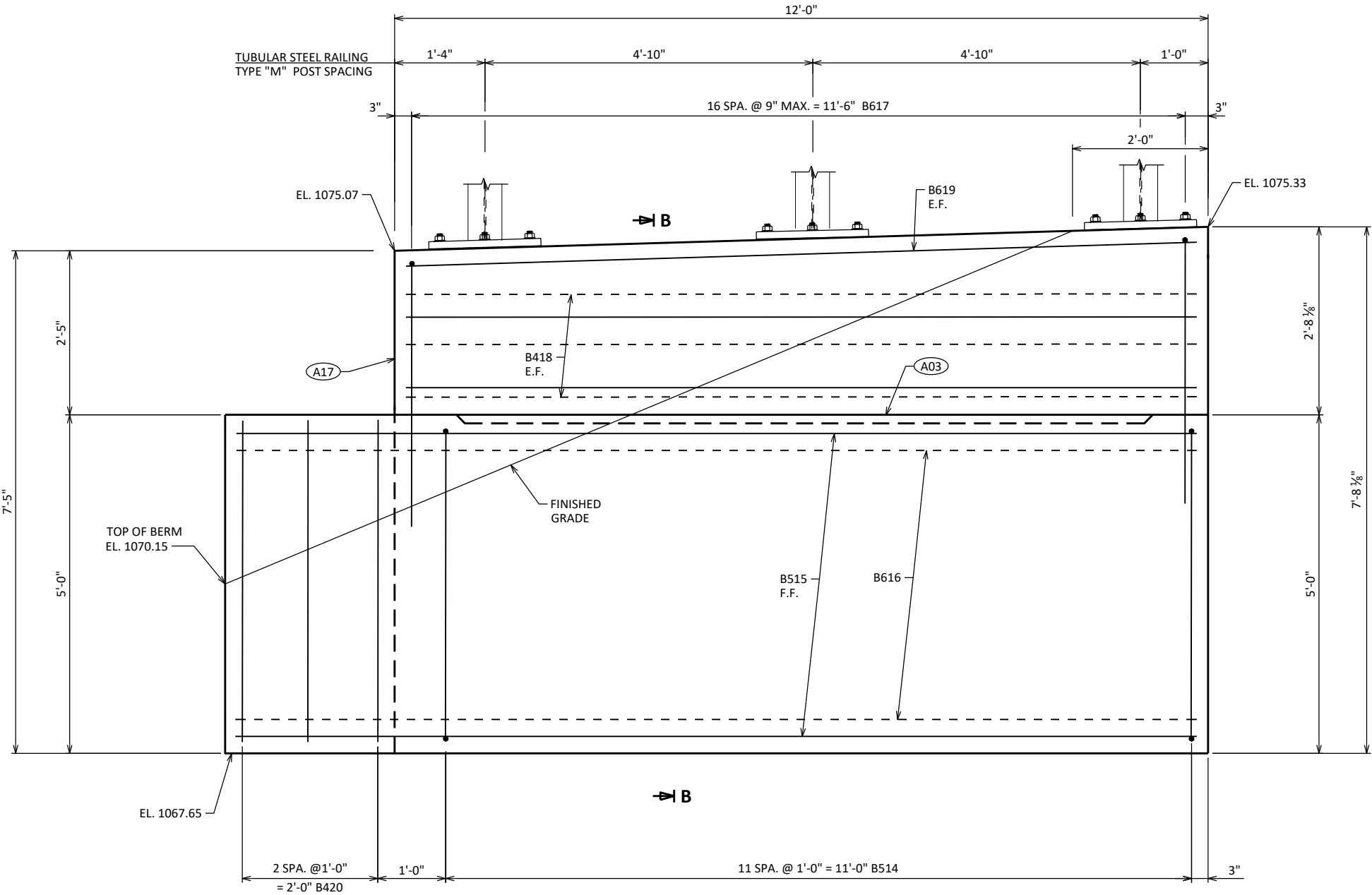
ELEVATION - WING 3



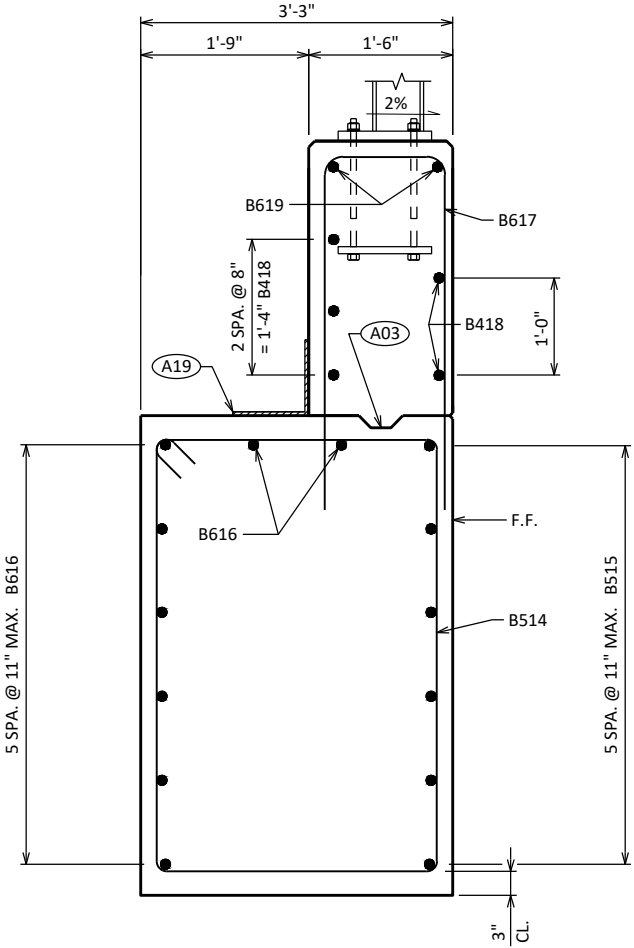
SECTION A

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 3/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

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| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| EAST ABUTMENT WING 3 DETAILS | | SHEET 10 OF 16 | |



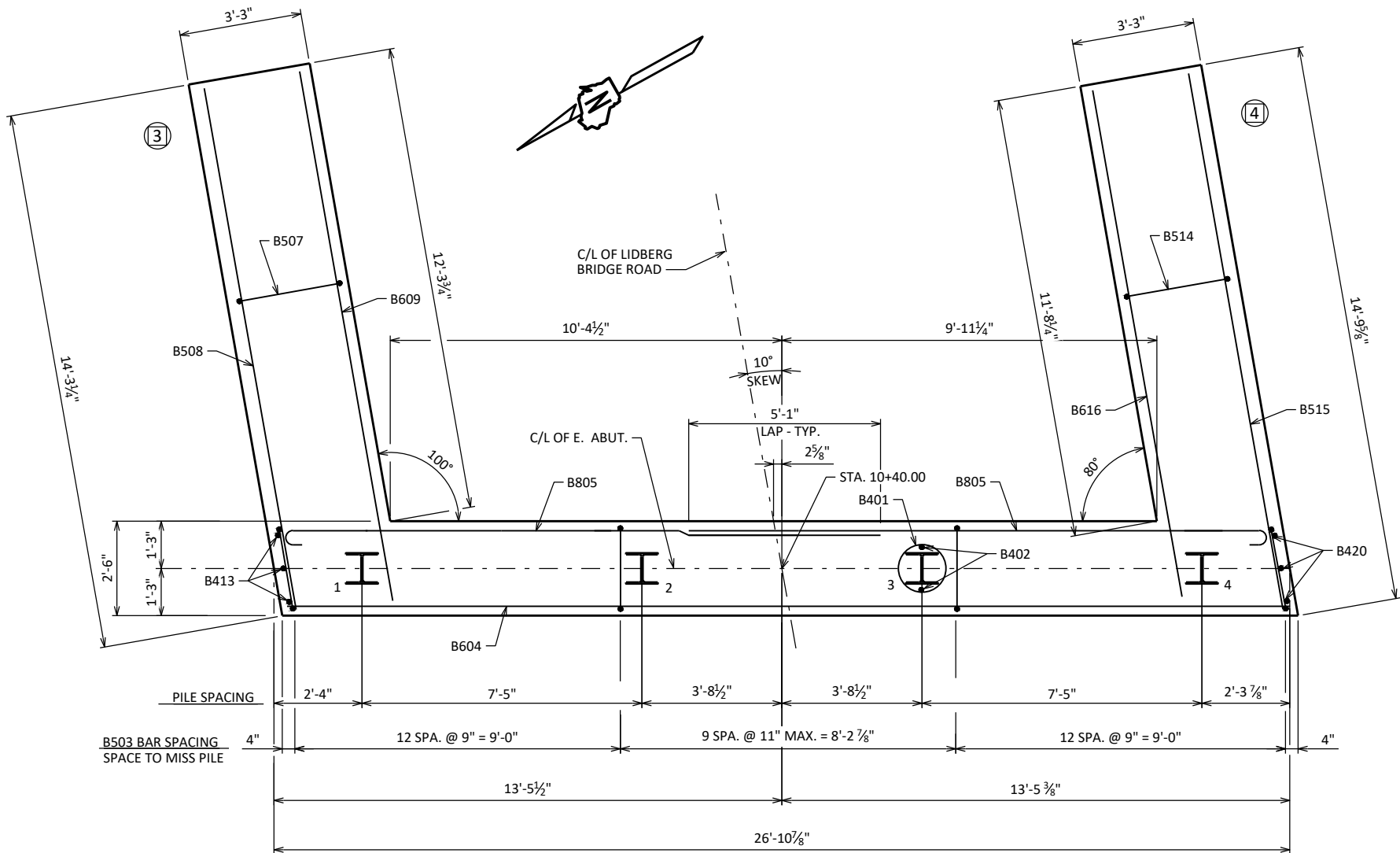
ELEVATION - WING 4



SECTION B

- A03** OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- A17** 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/2" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

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| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| EAST ABUTMENT WING 4 DETAILS | | SHEET 11 OF 16 | |



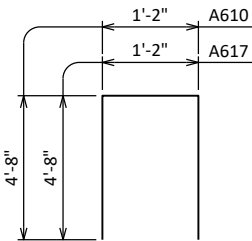
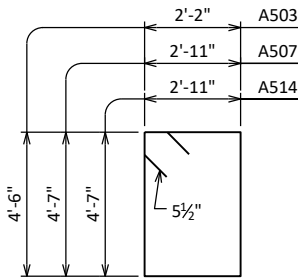
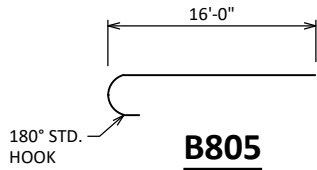
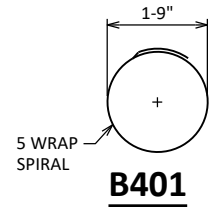
PILE LAYOUT

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|------------|---------|------|------------|--------------------------------|
| B401 | | 4 | 28'-0" | X | | BODY @ PILES |
| B402 | | 8 | 2'-3" | | | BODY @ PILES |
| B503 | | 34 | 14'-0" | X | | BODY VERT. |
| B604 | | 11 | 26'-6" | | | BODY HORIZ. |
| B805 | | 14 | 16'-11" | X | | BODY HORIZ. @ WINGS 3 & 4 B.F. |
| B506 | X | 25 | 2'-0" | | | BODY DOWELS |
| B507 | X | 12 | 15'-8" | X | | WING 3 VERT. |
| B508 | X | 6 | 13'-11" | | | WING 3 HORIZ. F.F. |
| B609 | X | 8 | 14'-2" | | | WING 3 HORIZ. B.F. & TOP |
| B610 | X | 17 | 10'-2" | X | | WING 3 VERT. |
| B411 | X | 5 | 11'-8" | | | WING 3 HORIZ. E.F. |
| B612 | X | 2 | 11'-8" | | | WING 3 HORIZ. E.F. TOP |
| B413 | X | 3 | 4'-7" | | | BODY VERT. END @ WING 3 |
| B514 | X | 12 | 15'-8" | X | | WING 4 VERT. |
| B515 | X | 6 | 14'-5" | | | WING 4 HORIZ. F.F. |
| B616 | X | 8 | 13'-7" | | | WING 4 HORIZ. B.F. & TOP |
| B617 | X | 17 | 10'-2" | X | | WING 4 VERT. |
| B418 | X | 5 | 11'-8" | | | WING 4 HORIZ. E.F. |
| B619 | X | 2 | 11'-8" | | | WING 4 HORIZ. E.F. TOP |
| B420 | X | 3 | 4'-7" | | | BODY VERT. END @ WING 4 |

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



B610, B617

B503, B507, B514

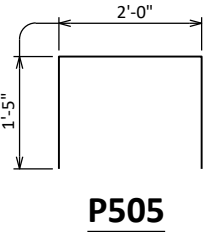
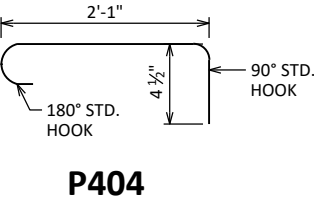
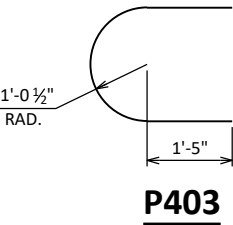
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| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| EAST ABUTMENT PILE LAYOUT AND BILL OF BARS | | SHEET 12 OF 16 | |

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|------------|--------|------|------------|---------------|
| P501 | | 54 | 9'-2" | | | COLUMN VERT. |
| P402 | | 22 | 23'-0" | | | COLUMN HORIZ. |
| P403 | | 22 | 6'-1" | X | | COLUMN HORIZ. |
| P404 | | 60 | 2'-10" | X | | COLUMN TIES |
| P505 | | 13 | 4'-7" | X | | COLUMN TOP |
| P506 | x | 24 | 2'-0" | | | COLUMN DOWELS |
| | | | | | | |
| | | | | | | |

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



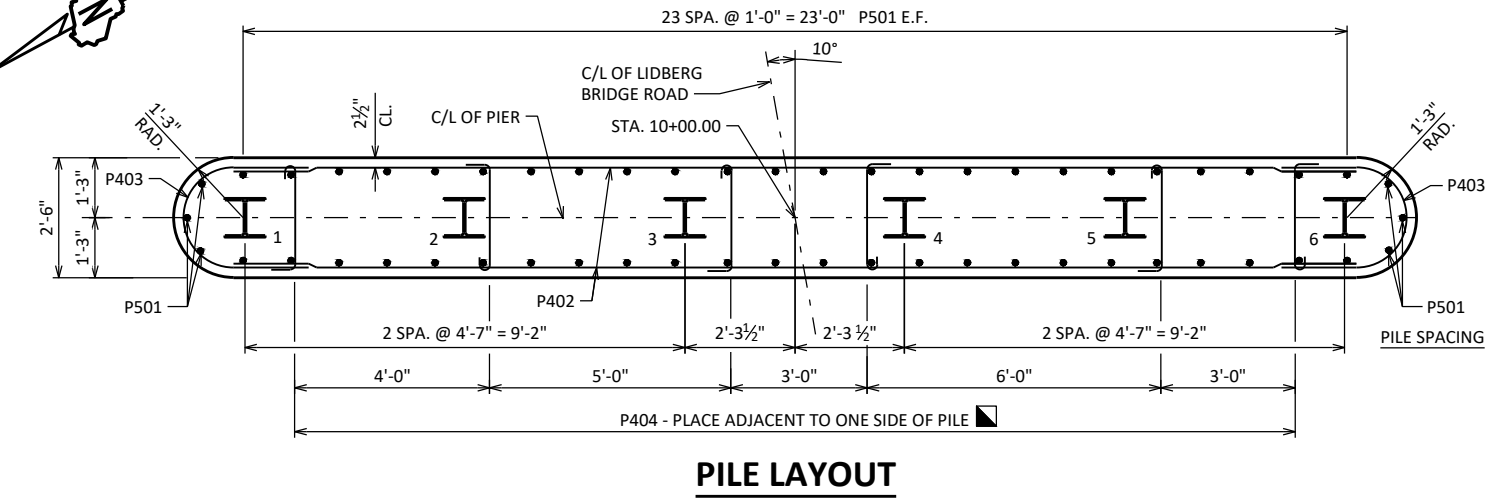
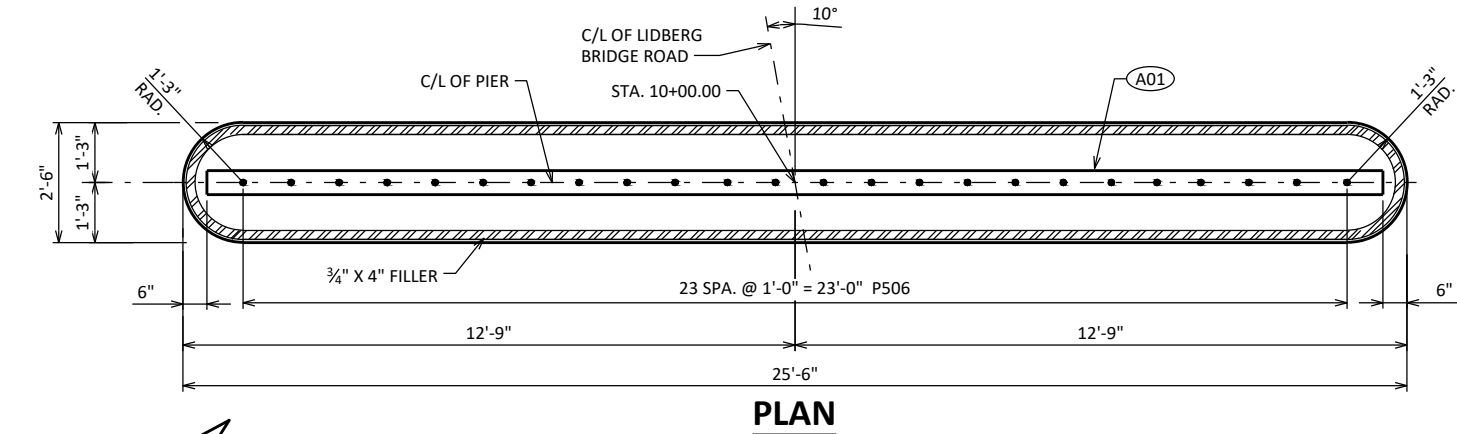
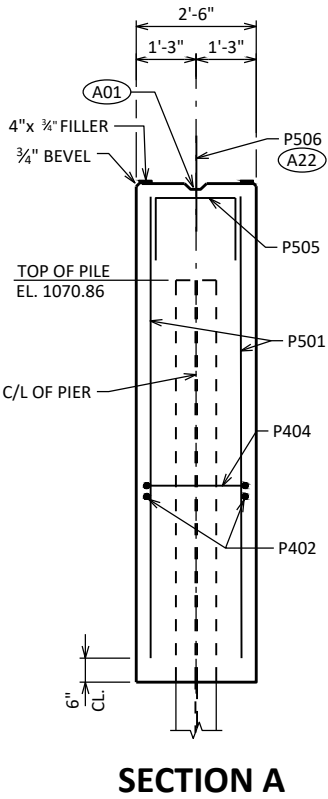
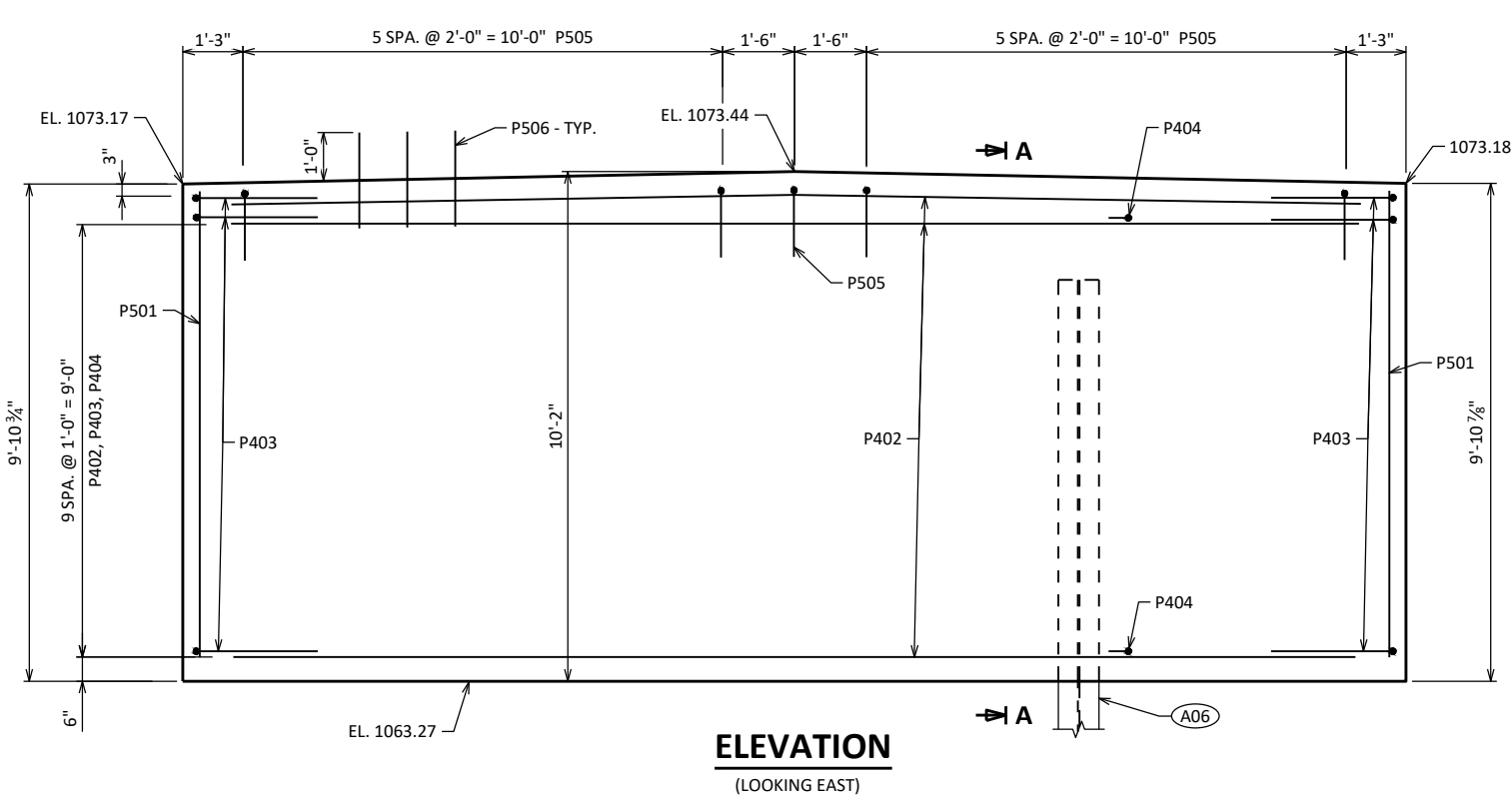
(A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.

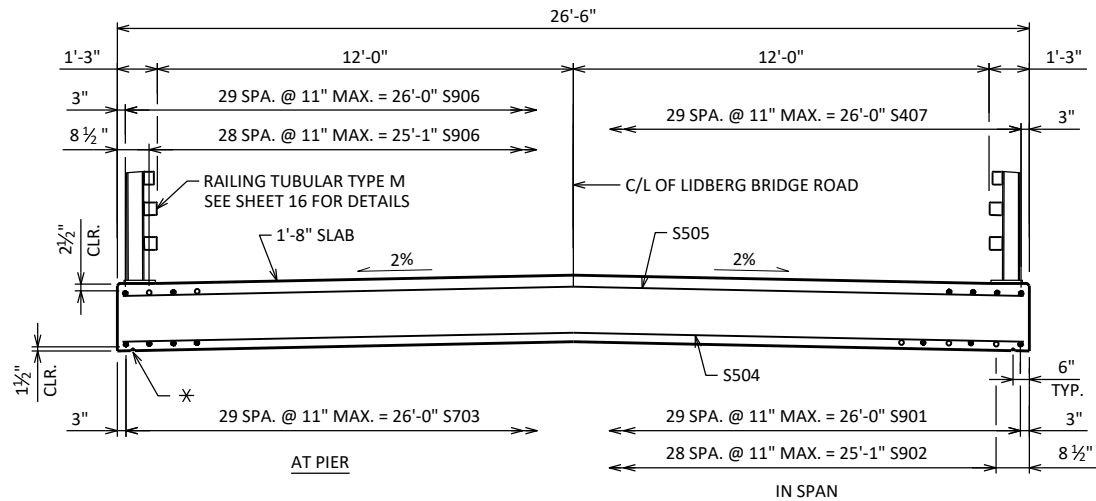
(A06) SUPPORT PIER ON HP 10 X 42 STEEL PILING, ESTIMATED 20'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.

(A22) BARS @ 1'-0" CTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

ALTERNATE THE POSITION OF THE 90° AND 180° HOOKS AT EACH VERTICAL LAYER OF TIES.

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| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| PIER | | SHEET 13 OF 16 | |





TYPICAL SECTION THRU BRIDGE

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCE NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

* 3/4" V-GROOVE. EXTEND V-GROOVE TO 6" FROM F.F. OF ABUT.

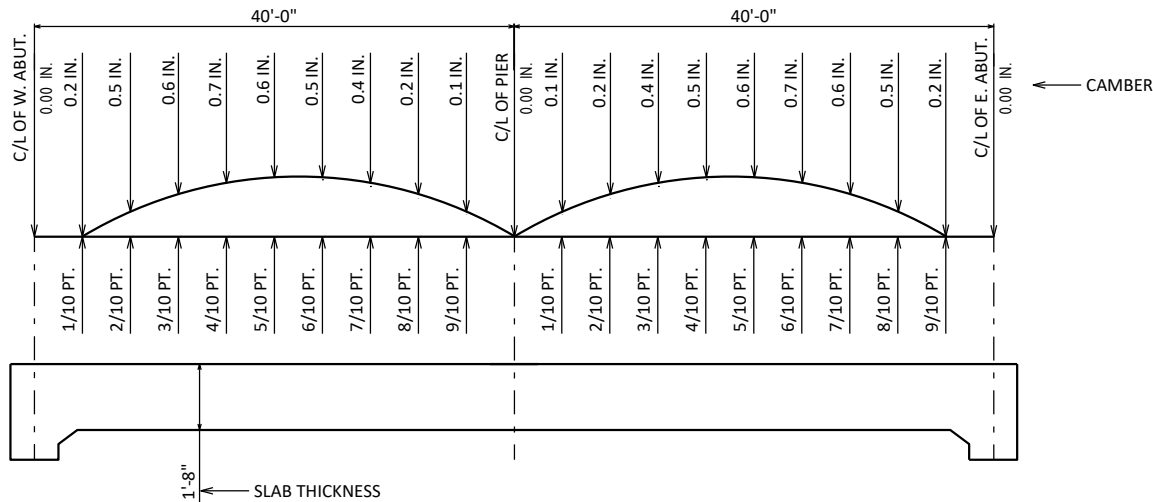
V-GROOVES ARE REQUIRED.

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

| BAR MARK | NO. | REQ'D. | LENGTH | BAR SERIES | LOCATION |
|----------|-----|--------|--------|------------|---------------------------------|
| S901 | X | 60 | 38'-3" | | SLAB LONG. BOT. |
| S902 | X | 58 | 25'-4" | | SLAB LONG. BOT. |
| S703 | X | 30 | 13'-3" | | SLAB LONG. BOT. @ PIER |
| S504 | X | 100 | 26'-7" | | SLAB TRANS. BOT. |
| S505 | X | 100 | 26'-7" | | SLAB TRANS. TOP |
| S906 | X | 59 | 34'-9" | | SLAB LONG. TOP @ PIER |
| S407 | X | 60 | 18'-6" | | SLAB LONG. TOP |
| S508 | X | 54 | 7'-5" | X | SLAB @ ABUT. DIAPHRAGM STIRRUPS |
| S509 | X | 4 | 26'-7" | | SLAB @ ABUT. DIAPHRAGM TRANS. |
| S610 | X | 56 | 12'-0" | X | SLAB @ RAIL POSTS |
| S611 | X | 96 | 6'-0" | | SLAB @ INT. RAIL POSTS |
| S612 | X | 16 | 4'-8" | X | SLAB @ END RAIL POSTS |

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

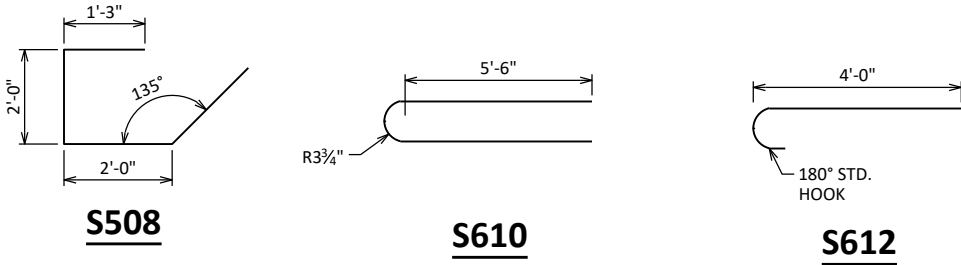


CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE
LESS SLAB THICKNESS
PLUS CAMBER
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS TOP OF SLAB FALSEWORK ELEVATION



SURVEY TOP OF SLAB ELEVATIONS

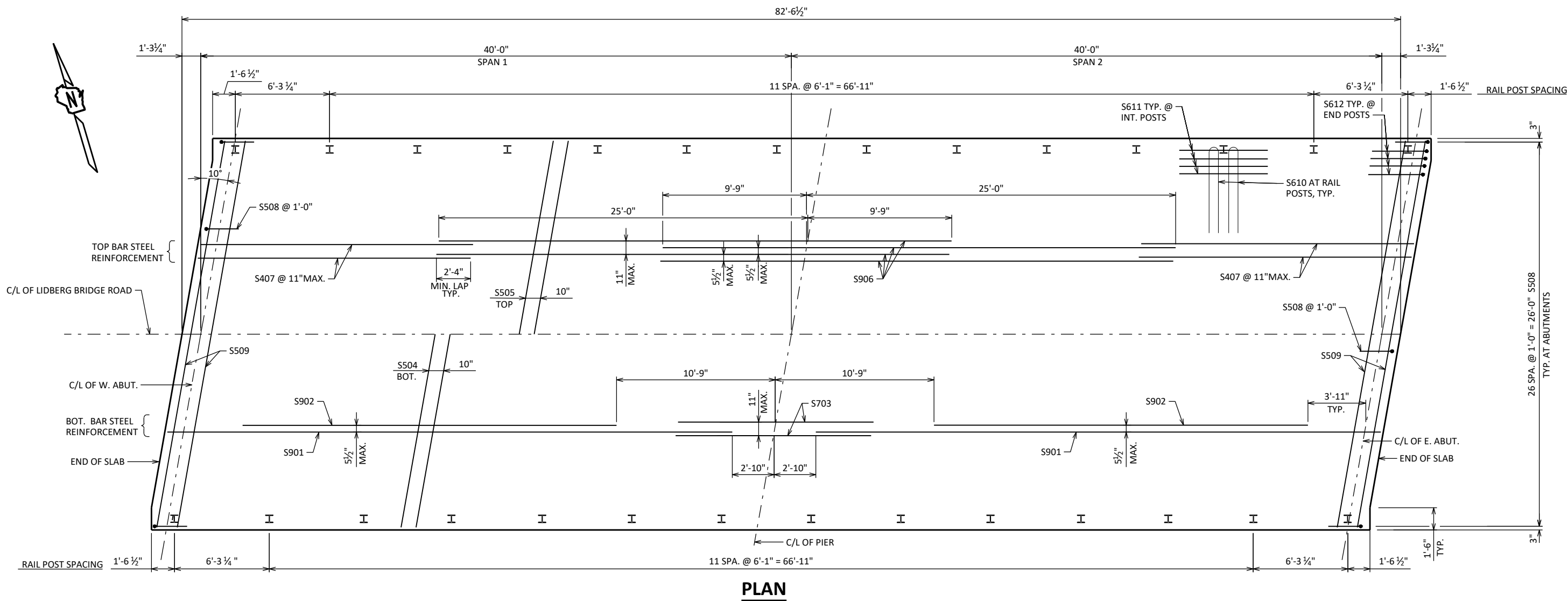
| | ABUTMENT | 5/10 PT. | PIER | 5/10 PT. | ABUTMENT |
|-----------------------|----------|----------|------|----------|----------|
| N. EDGE OF SLAB | | | | | |
| C/L LIDBERG BRIDGE RD | | | | | |
| S. EDGE OF SLAB | | | | | |

PRIOR TO RELEASING SLAB FORMWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF SUBSTRUCTURES, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND C/L. . RECORD ELEVATIONS IN THE TABLE ABOVE FOR THE "AS BUILT" PLANS.

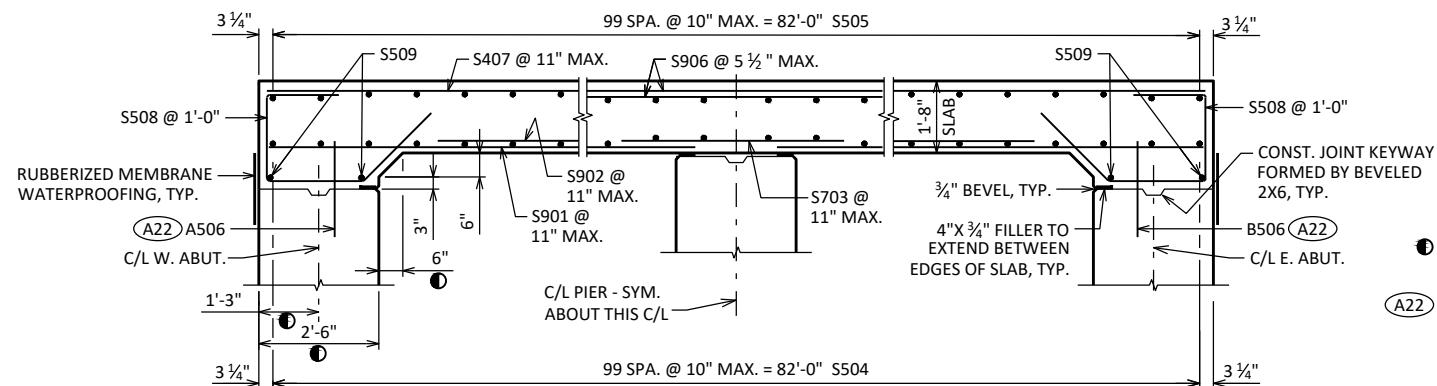
TOP OF SLAB ELEVATIONS

| LOCATION | C/L W. ABUT. | 1/10 PT. | 2/10 PT. | 3/10 PT. | 4/10 PT. | 5/10 PT. | 6/10 PT. | 7/10 PT. | 8/10 PT. | 9/10 PT. | C/L PIER | 1/10 PT. | 2/10 PT. | 3/10 PT. | 4/10 PT. | 5/10 PT. | 6/10 PT. | 7/10 PT. | 8/10 PT. | 9/10 PT. | C/L E. ABUT. |
|-----------------------|--------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|--------------|
| N. EDGE OF SLAB | 1075.29 | 1075.22 | 1075.16 | 1075.11 | 1075.06 | 1075.02 | 1074.98 | 1074.95 | 1074.93 | 1074.91 | 1074.90 | 1074.90 | 1074.90 | 1074.90 | 1074.92 | 1074.94 | 1074.96 | 1074.99 | 1075.03 | 1075.08 | 1075.13 |
| C/L LIDBERG BRIDGE RD | 1075.59 | 1075.52 | 1075.46 | 1075.40 | 1075.35 | 1075.31 | 1075.27 | 1075.23 | 1075.21 | 1075.19 | 1075.17 | 1075.16 | 1075.16 | 1075.16 | 1075.17 | 1075.19 | 1075.21 | 1075.24 | 1075.27 | 1075.32 | 1075.36 |
| S. EDGE OF SLAB | 1075.37 | 1075.30 | 1075.23 | 1075.17 | 1075.12 | 1075.07 | 1075.02 | 1074.99 | 1074.96 | 1074.93 | 1074.91 | 1074.90 | 1074.90 | 1074.90 | 1074.90 | 1074.91 | 1074.93 | 1074.96 | 1074.99 | 1075.03 | 1075.07 |

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| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| SUPERSTRUCTURE | | SHEET 14 OF 16 | |



PLAN



LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO C/L ROADWAY UNLESS OTHERWISE NOTED.

MEASURED NORMAL TO THE C/L OF ABUTMENT. DIMENSIONS ARE TYPICAL FOR BOTH ABUTMENTS.

A22 A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

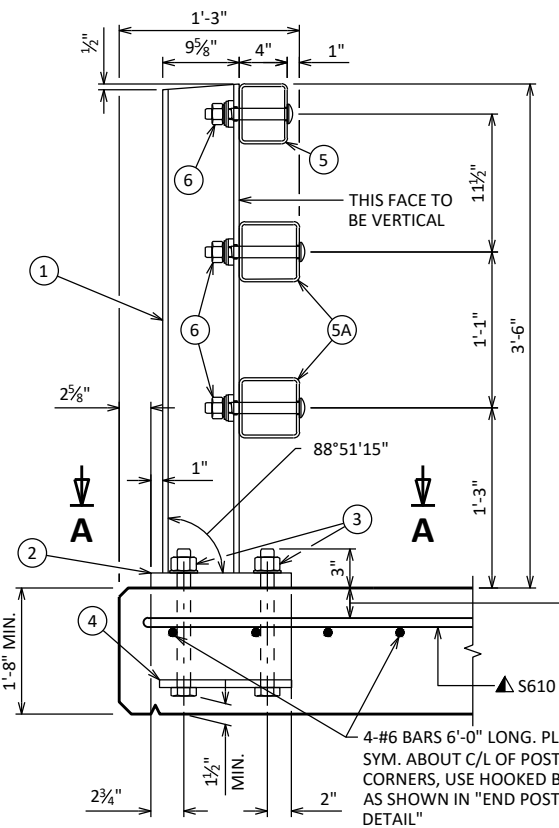
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| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| SUPERSTRUCTURE PLAN | | SHEET 15 OF 16 | |

LEGEND

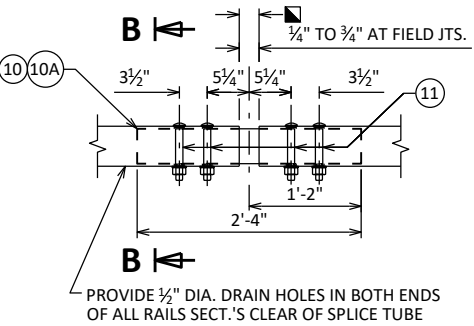
- 1 W6 X 25 WITH 1 1/8" X 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1 1/4" X 11 3/4" X 1'-8" WITH 1 1/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
- 3 ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- 4 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- 5 TS 5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 7 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 8 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- 9 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 10 3/8" X 3 3/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 10A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 3/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 11 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" X 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 3/16" X 2 3/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- 12 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- 13 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 14 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 15 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

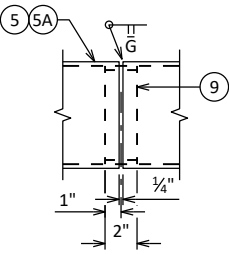
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



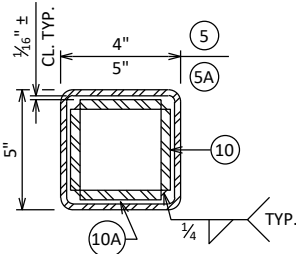
SECTION THRU RAILING ON DECK



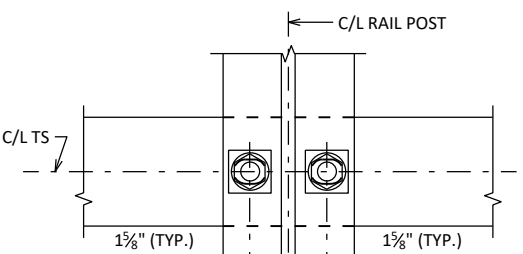
FIELD ERECTION JOINT DETAIL



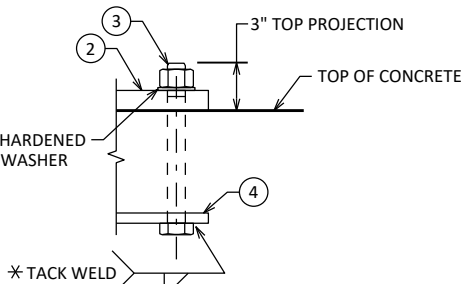
SHOP RAIL SPLICE DETAIL



SECTION B-B

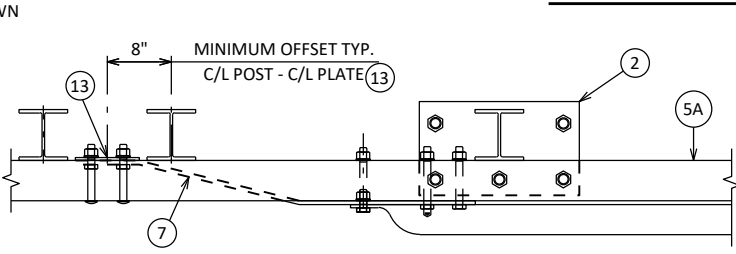


SECTION THRU POST WEB

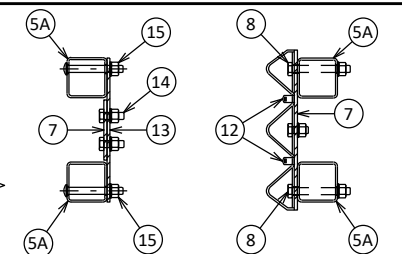


ANCHOR BOLTS

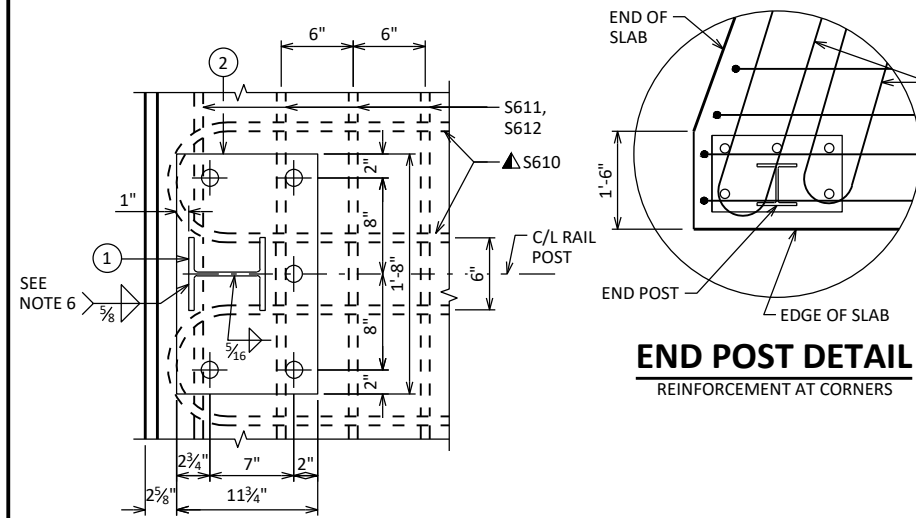
TYPICAL RAIL TO POST CONNECTIONS



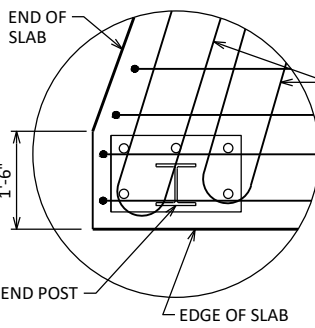
TOP VIEW AT END POST



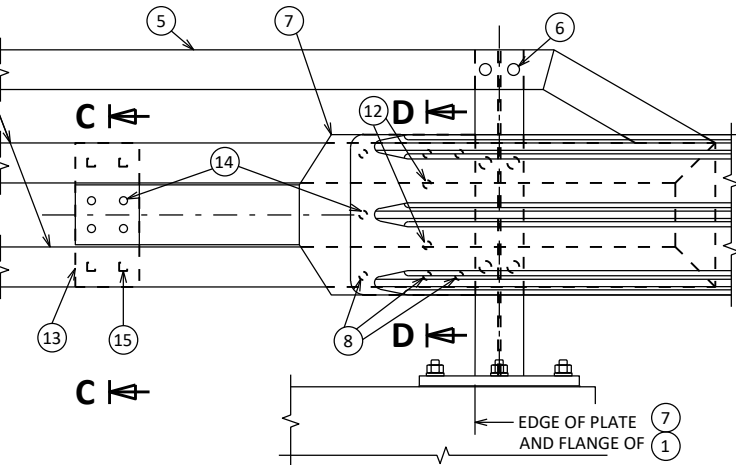
SECTION C-C SECTION D-D



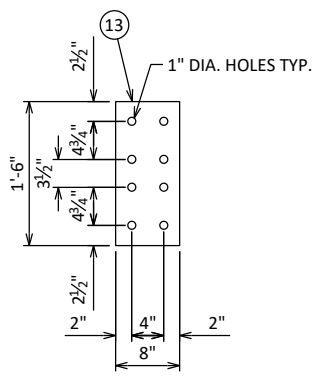
SECTION A-A



END POST DETAIL

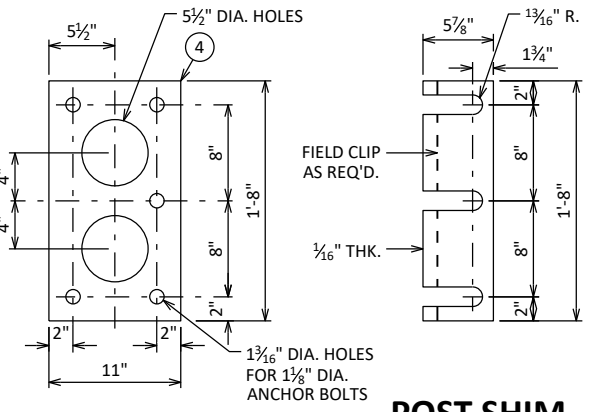


DETAIL AT END POST



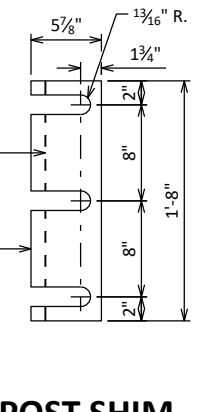
ANCHOR PLATE

AT BEAM GUARD ATTACHMENT

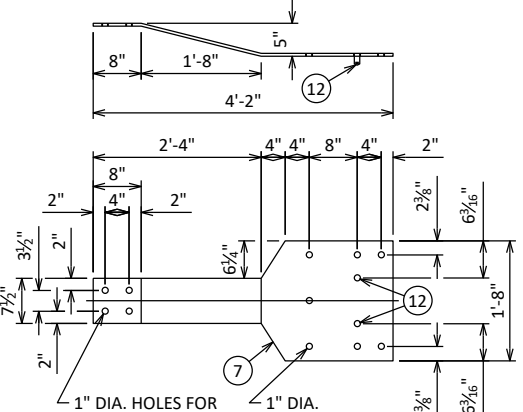


ANCHOR PLATE

AT RAIL TO DECK CONNECTION

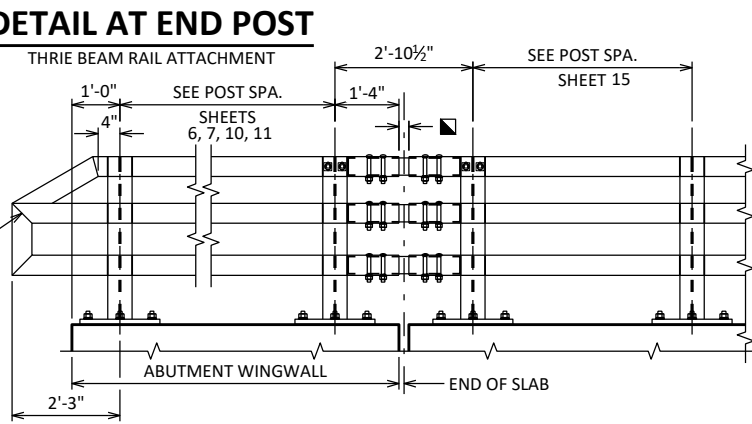


POST SHIM DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT

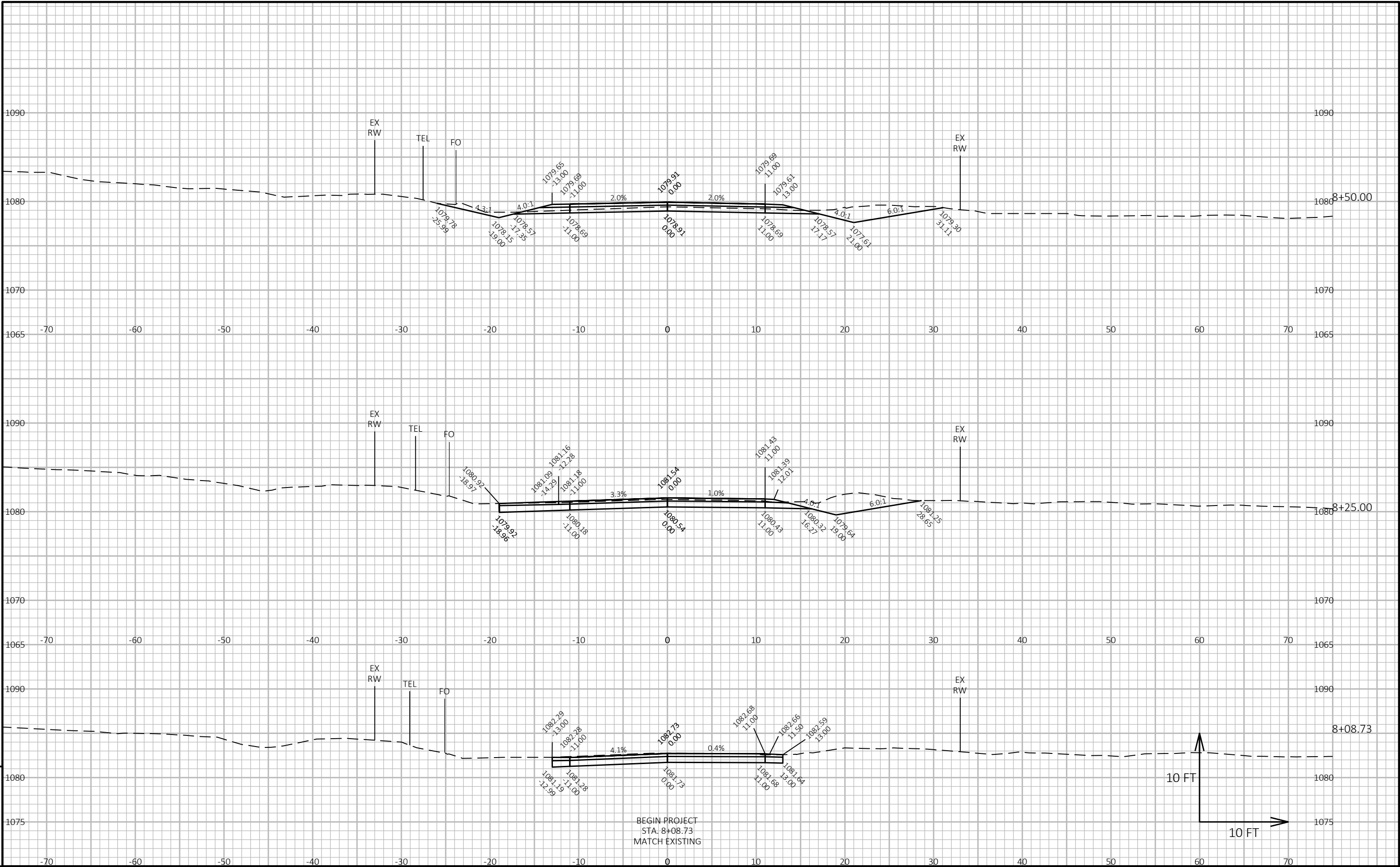


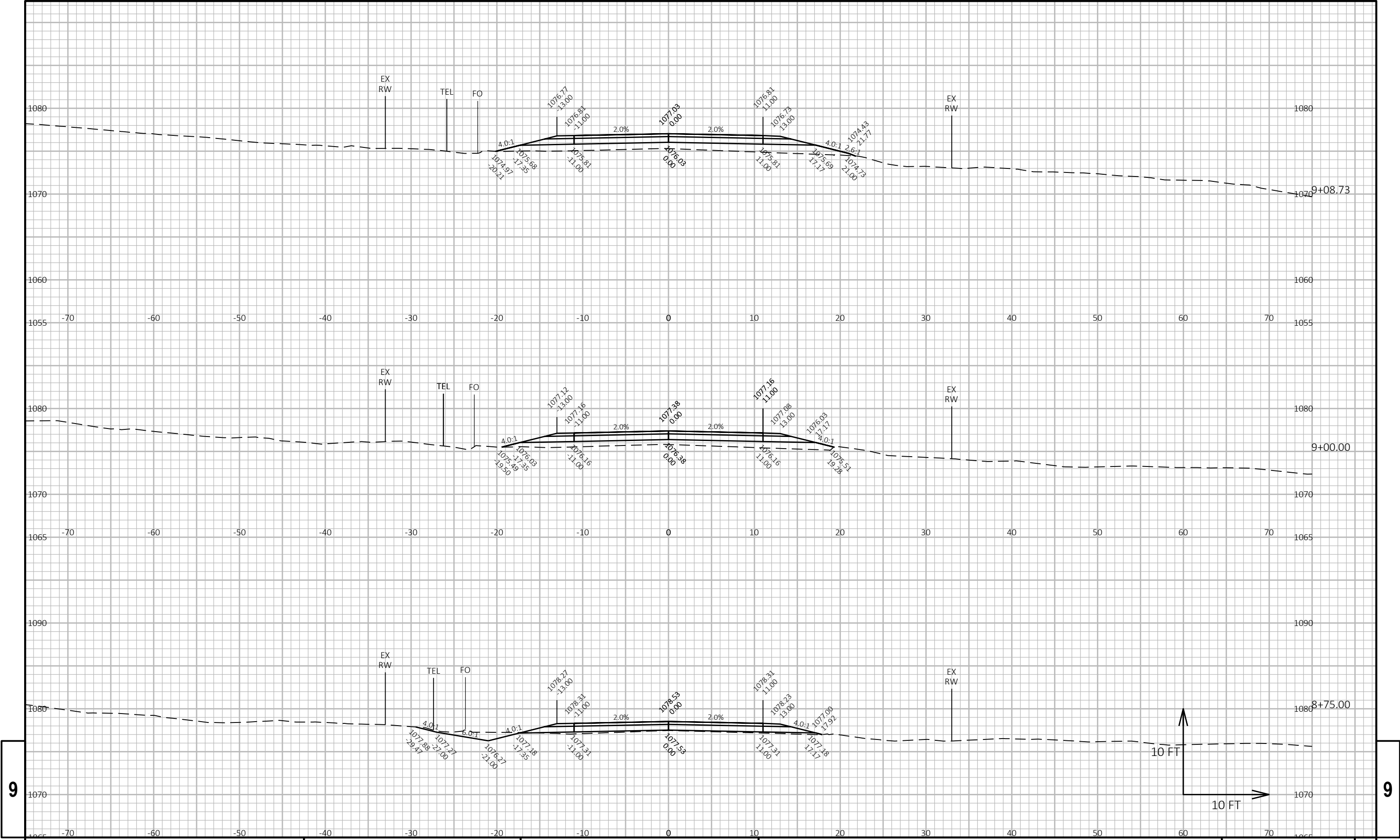
PART ELEVATION OF RAILING

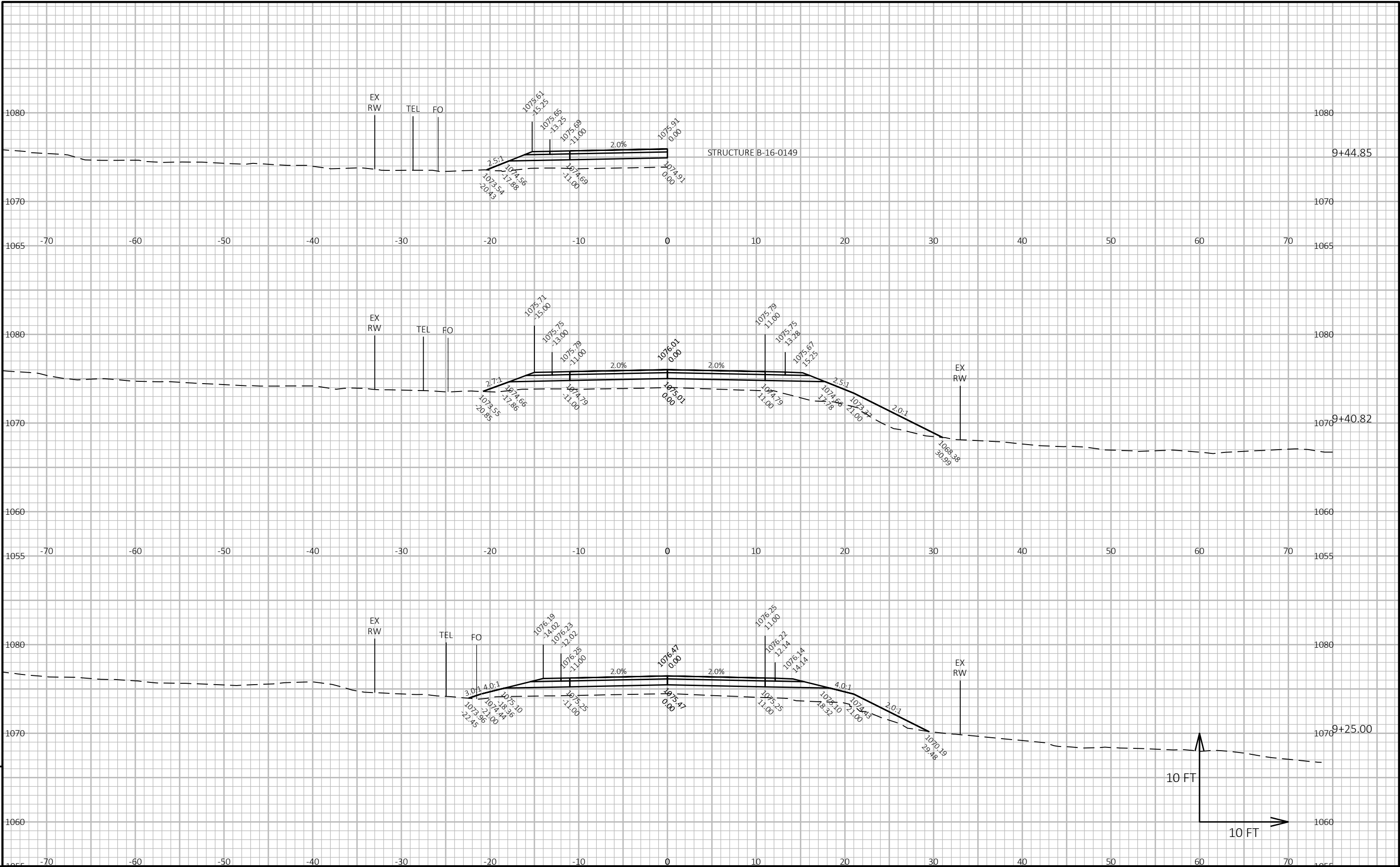
- ▲ TIE TO TOP MAT OF STEEL.
- * ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.
- 1/4" TO 3/4" OPENING FOR A1 ABUTMENT.

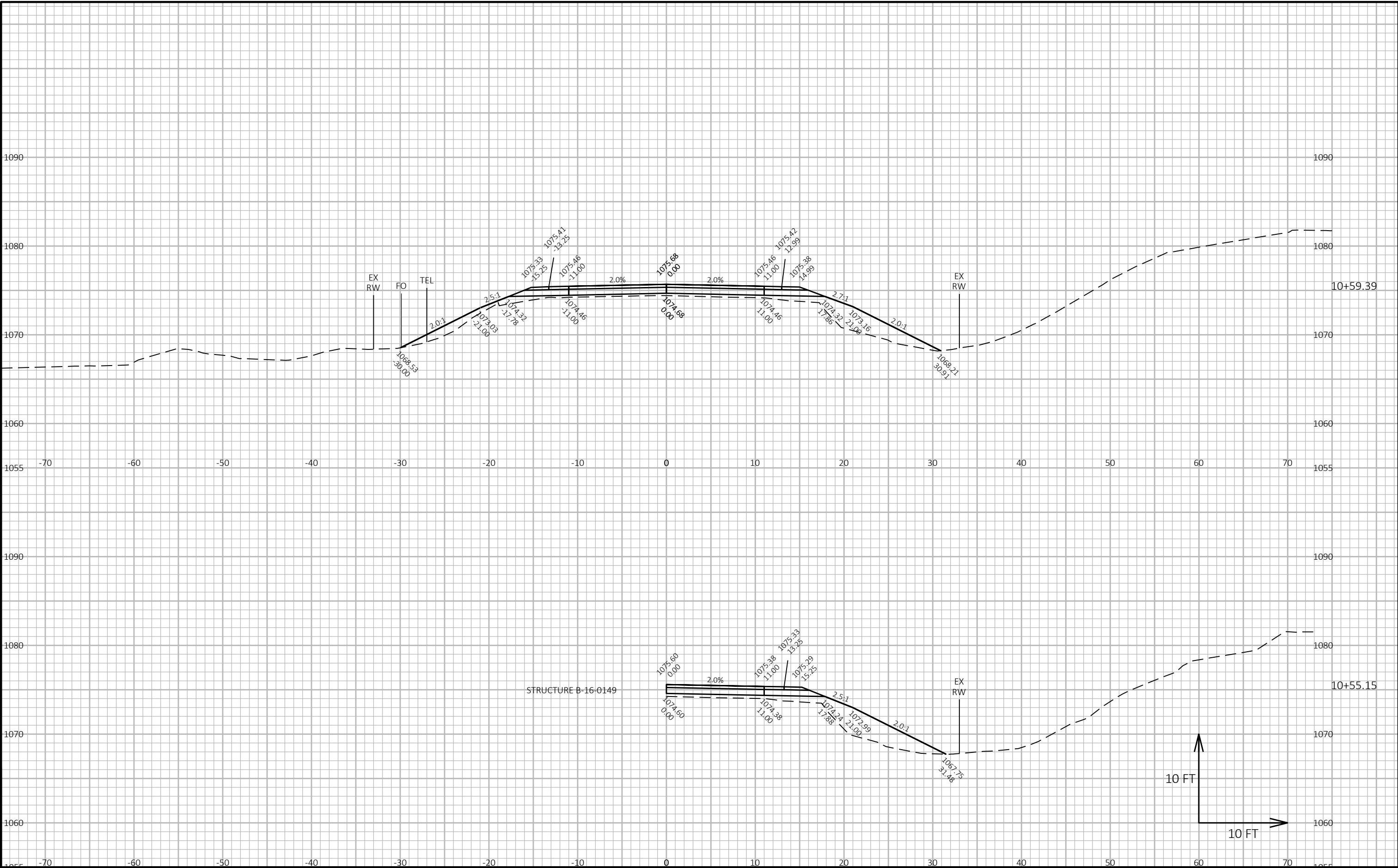
| NO. | DATE | REVISION | BY |
|--|------|----------------|----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-16-149 | | | |
| DRAWN BY | | CLP | PLANS CK'D NBE |
| TUBULAR STEEL RAILING TYPE "M" | | SHEET 16 OF 16 | |

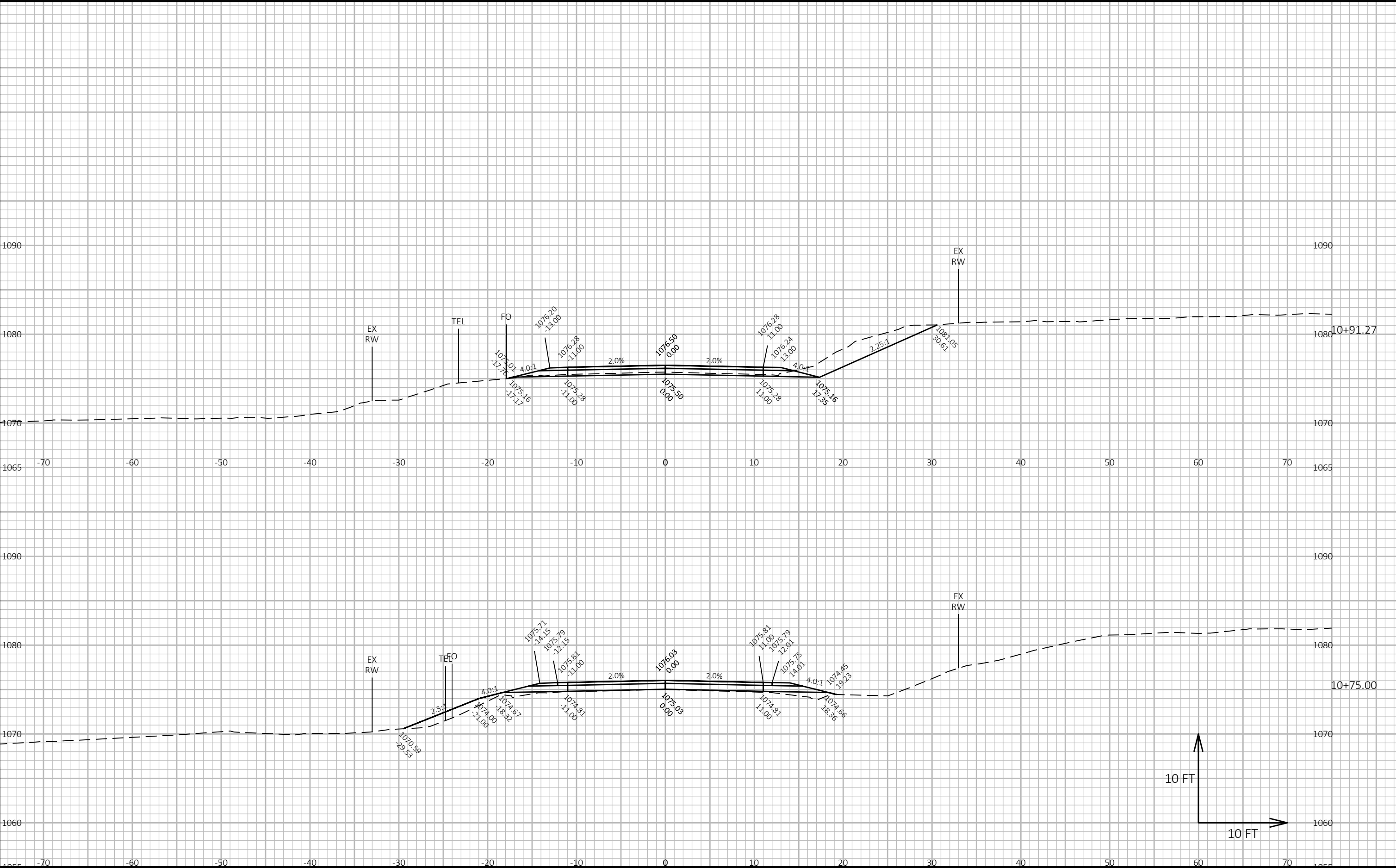
| LIDBERG BRIDGE ROAD COMPUTER EARTHWORK | | | | | | | | | | |
|--|----------|-----------|-----------------------------------|------|-----------------------------------|---|------|---------------------|--------------------------|---------------|
| Station | Distance | Area (SF) | | | Incremental Vol (CY) (Unadjusted) | | | Cumulative Vol (CY) | | Mass Ordinate |
| | | Cut | Unuseable Pavement Material | Fill | Cut | Salvaged / Unuseable Pavement Material | Fill | Cut 1.00 | Expanded Fill 1.30 | |
| | | | | | | | | | | |
| 8+08.73 | -- | 27.4 | 6.9 | 0.0 | | | | | | |
| 8+25 | 16.27 | 46.0 | 6.9 | 0.0 | 22 | 4 | 0 | 18 | 0 | 18 |
| 8+50 | 25.00 | 31.4 | 6.9 | 0.0 | 36 | 6 | 0 | 47 | 0 | 47 |
| 8+75 | 25.00 | 6.3 | 6.9 | 4.2 | 17 | 6 | 2 | 58 | 3 | 56 |
| 9+00 | 25.00 | 0.0 | 6.9 | 24.0 | 3 | 6 | 13 | 55 | 20 | 35 |
| 9+08.73 | 8.73 | 0.0 | 6.9 | 31.8 | 0 | 2 | 9 | 53 | 31 | 22 |
| 9+25 | 16.27 | 0.0 | 6.9 | 53.9 | 0 | 4 | 26 | 49 | 65 | -16 |
| 9+40.82 | 15.82 | 0.0 | 6.9 | 64.0 | 0 | 4 | 35 | 45 | 110 | -65 |
| 9+44.85 | 4.03 | 0.0 | 6.9 | 64.7 | 0 | 1 | 10 | 44 | 122 | -79 |
| 9+58.73 | 13.88 | 0.0 | 6.9 | 64.7 | 0 | 4 | 33 | 40 | 165 | -125 |
| BRIDGE | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- |
| 10+41.27 | -- | 0.0 | 6.9 | 53.2 | -- | -- | -- | -- | -- | -- |
| 10+55.15 | 13.88 | 0.0 | 6.9 | 53.2 | 0 | 4 | 27 | 36 | 201 | -164 |
| 10+59.39 | 4.24 | 0.0 | 6.9 | 51.0 | 0 | 1 | 8 | 35 | 212 | -176 |
| 10+75 | 15.61 | 0.0 | 6.9 | 16.5 | 0 | 4 | 20 | 31 | 237 | -206 |
| 10+91.27 | 16.27 | 33.3 | 6.9 | 0.1 | 10 | 4 | 5 | 37 | 243 | -206 |
| 11+00 | 8.73 | 41.0 | 6.9 | 0.0 | 12 | 2 | 0 | 47 | 243 | -196 |
| 11+25 | 25.00 | 53.4 | 6.9 | 0.0 | 44 | 6 | 0 | 84 | 243 | -159 |
| 11+50 | 25.00 | 50.7 | 6.9 | 0.0 | 48 | 6 | 0 | 126 | 243 | -117 |
| 11+66.27 | 16.27 | 24.8 | 6.9 | 0.0 | 23 | 4 | 0 | 145 | 243 | -99 |
| | | | | | 215 | 70 | 187 | | | |







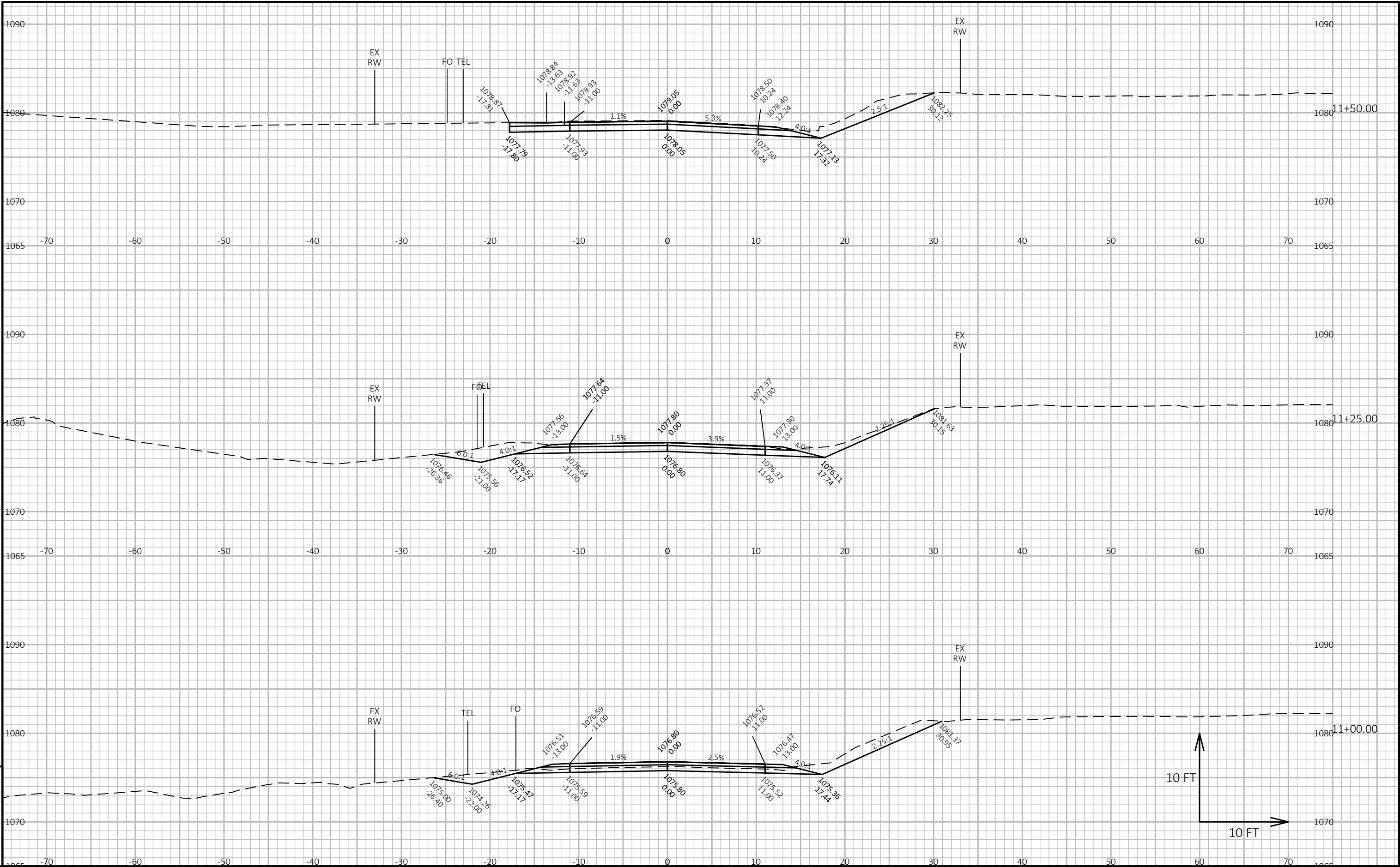


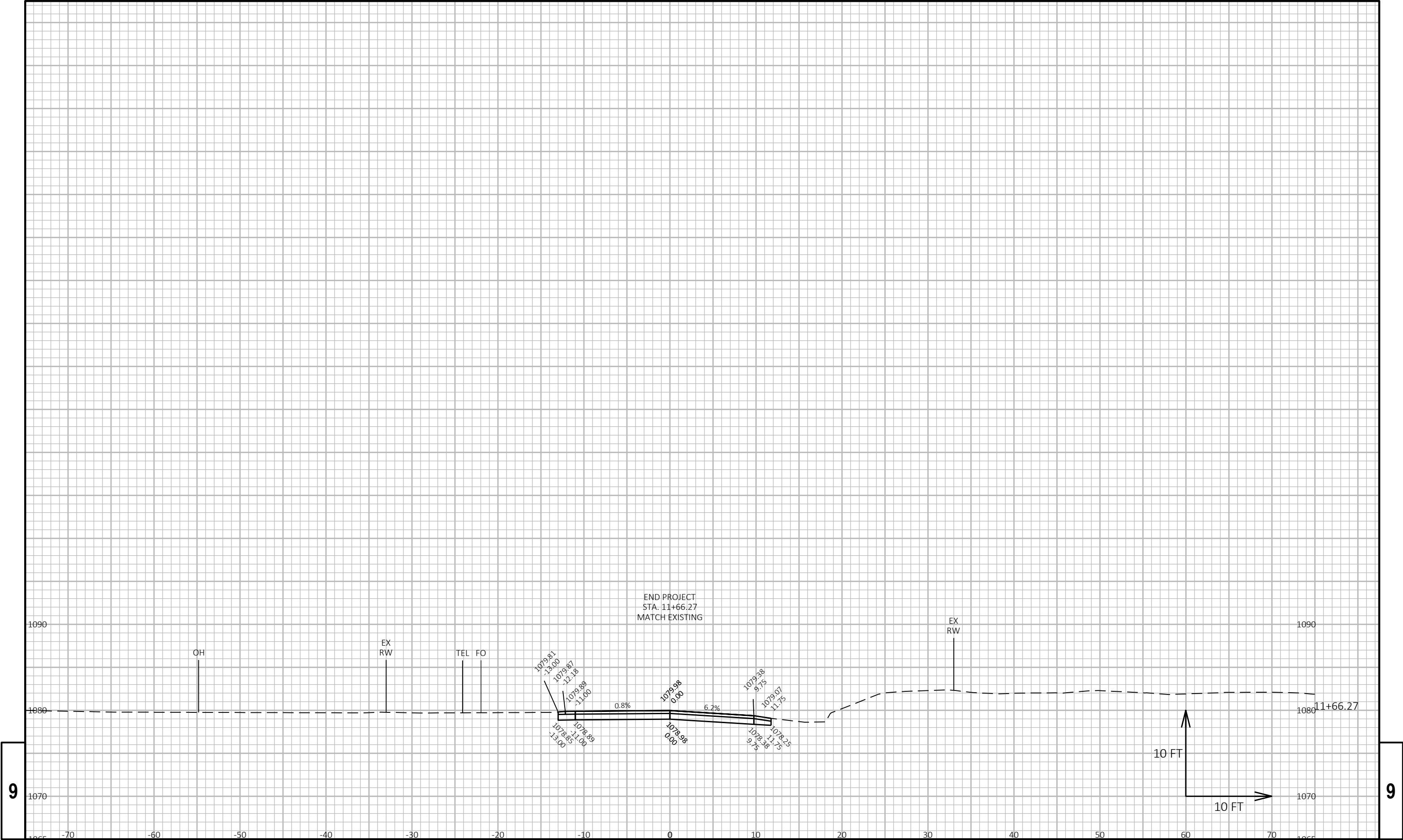


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| | | | | | |
|------------------------|--------------------------|-----------------|-------------------------------------|-------|---|
| PROJECT NO: 8396-00-74 | HWY: LIDBERG BRIDGE ROAD | COUNTY: DOUGLAS | CROSS SECTIONS: LIDBERG BRIDGE ROAD | SHEET | E |
|------------------------|--------------------------|-----------------|-------------------------------------|-------|---|





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Wisconsin Department of Transportation

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through innovation and exceptional service.

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