

SUP
PROJECT ID: 8550-00-71
WITH: N/A

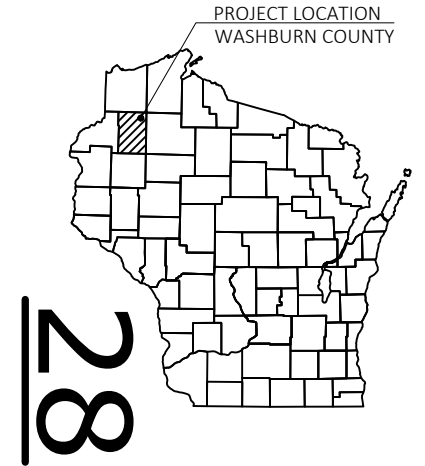
COUNTY: WASHBURN

SEPTEMBER 2025

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

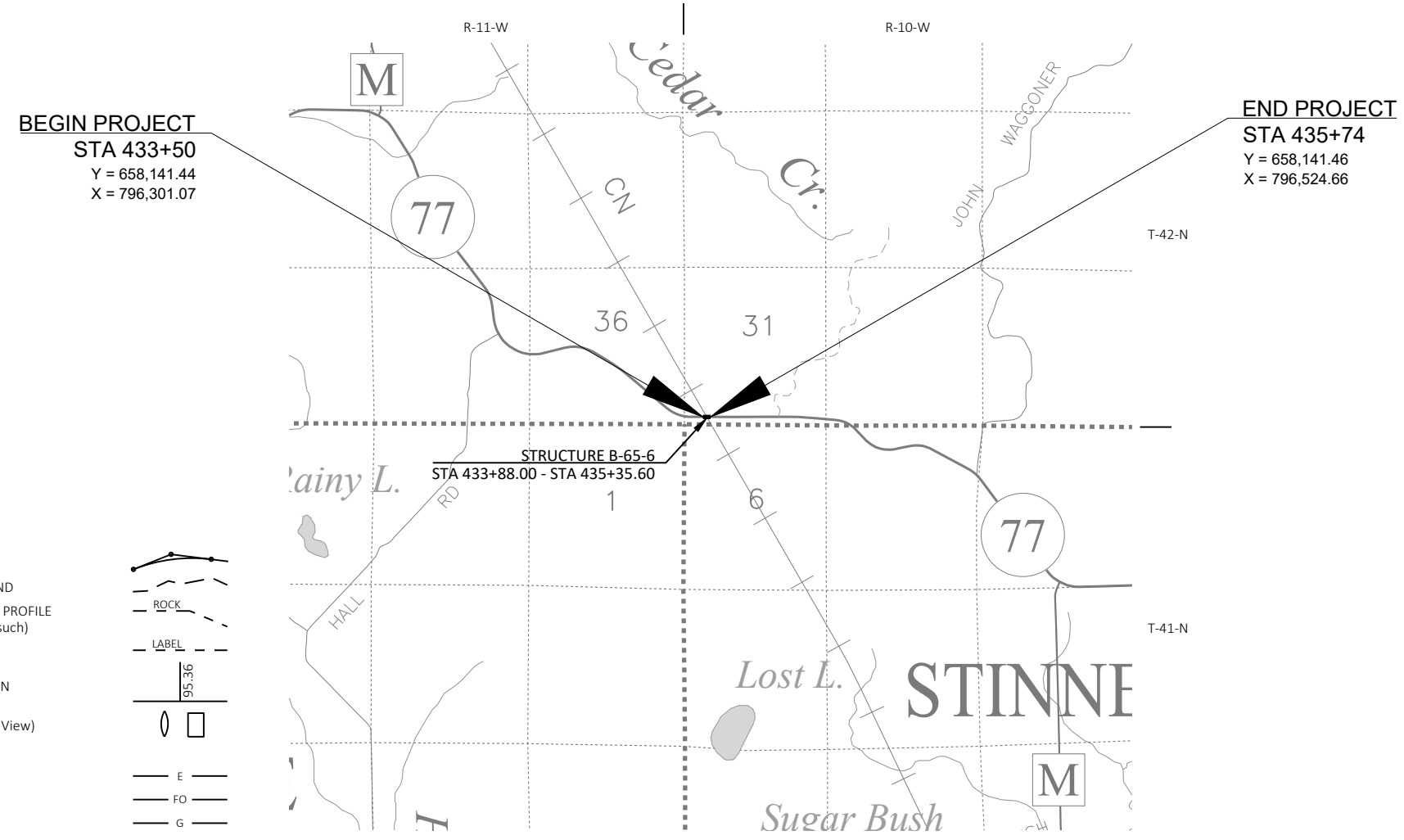
TOTAL SHEETS = 68



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
MINONG - HAYWARD
SOO LINE BRIDGE B-65-0006
STH 77
WASHBURN COUNTY

STATE PROJECT NUMBER
8550-00-71

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8550-00-71		



BEGIN PROJECT
STA 433+50
Y = 658,141.44
X = 796,301.07

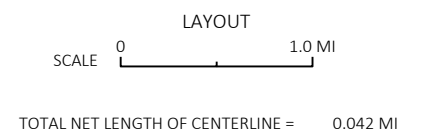
END PROJECT
STA 435+74
Y = 658,141.46
X = 796,524.66

DESIGN DESIGNATION

A.A.D.T. 2026	=	2,170
A.A.D.T. 2046	=	2,490
D.H.V.	=	13.6
D.D.	=	61/39
T.	=	13.3
DESIGN SPEED	=	55 MPH
ESALS	=	570,000

CONVENTIONAL SYMBOLS

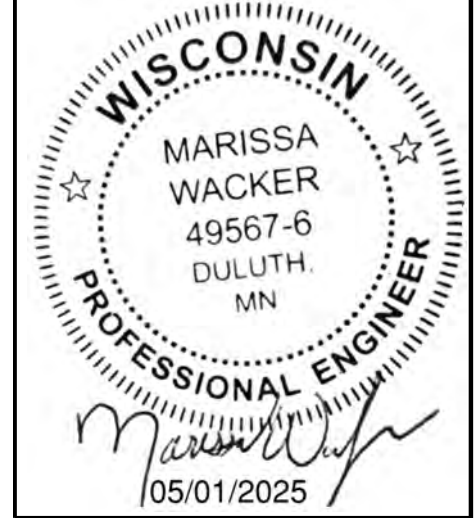
PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), WASHBURN COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

ORIGINAL PLANS PREPARED BY
MSA
332 W Superior Street, Duluth MN 55802
(218) 722-3915 www.msa-ps.com
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	MSA PROFESSIONAL SERVICES, INC.
Designer	MSA PROFESSIONAL SERVICES, INC.
Project Manager	MATTHEW VAN NATTA, PE
Regional Examiner	TOU YANG, PE
Regional Supervisor	MATTHEW VAN NATTA, PE

APPROVED FOR THE DEPARTMENT
DATE: Matthew Van Natta (Signature)
DATE: 2025.04.11 09:14:02-0700 (Date)

E

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

RIGHT OF WAY LOCATIONS ARE BASED ON AVAILABLE ASBUILTS AND GIS.

DNR LIAISON

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
SHAWN HASELEU
810 W MAPLE ST.
SPOONER, WI 54801-1255
715-635-4228
SHAWN.HASELEU@WISCONSIN.GOV

DESIGN CONTACT

WISCONSIN DEPARTMENT OF TRANSPORTATION
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SUPERIOR, WI 54880
715-392-7966
MATTHEW.VANNATTA@DOT.WI.GOV

DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.
MARISSA WACKER, PE
332 W SUPERIOR STREET
DULUTH, MN 55802
218-499-3185
MWACKER@MSA-PS.COM

GAS/PETROLEUM - PIPELINE

ENBRIDGE ENERGY
WILL SUMNER
10 BARDON AVE
SUPERIOR, WI 54880
218-390-4832
WILLIAM.SUMNER@ENBRIDGE.COM

ELECTRICITY - TRANSMISSION

ATC MANAGEMENT, INC.
TONY MARCINIAK
PO BOX 47
WAUKESHA, WI 53187-0047
262-506-6814
AMARCINIAK@ATCLLC.COM

ELECTRICITY - TRANSMISSION

XCEL ENERGY
MITCHELL DIENGER
414 NICOLLET MALL
MINNEAPOLIS, MN 55401
612-321-3109
MITCHELL.A.DIENGER@XCELENERGY.COM

* NOT A DIGGERS HOTLINE MEMBER



Dial **811** or (800)242-8511

www.DiggersHotline.com

RUNOFF COEFFICIENT TABLE

LAND USE:	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
MEDIAN STRIP TURF	0.19	0.20	0.24	0.19	0.22	0.26	0.20	0.23	0.30	0.20	0.25	0.30
SIDE SLOPE TURF			0.25			0.27			0.28			0.30
PAVEMENT:	0.40 - 0.60											
ASPHALT:	0.70 - 0.95											
CONCRETE:	0.80 - 0.95											
BRICK:	0.70 - 0.80											
DRIVES, WALKS:	0.75 - 0.85											
ROOFS:	0.75 - 0.95											
GRAVEL ROADS, SHOULDERS	0.40 - 0.60											

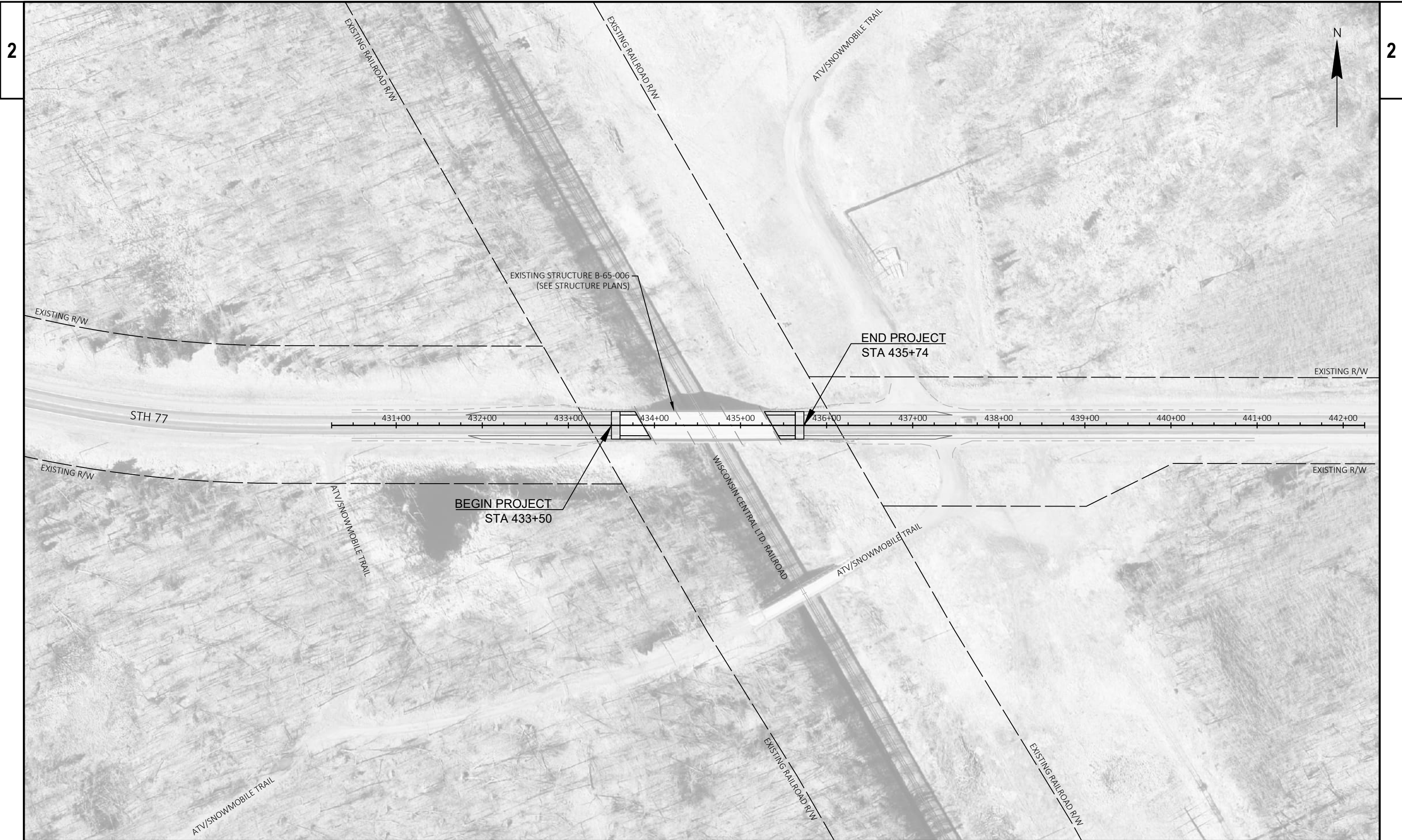
TOTAL PROJECT AREA = 2.17 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.00 ACRES

EROSION CONTROL NOTES

RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING SIDE SLOPES 0.30, PROPOSED SIDE SLOPES 0.30, EXISTING PAVEMENT 0.95, PROPOSED PAVEMENT 0.95.

STANDARD ABBREVIATIONS

AC	ACRE	F/L	FLOW LINE	SALV	SALVAGED
AGG	AGGREGATE	FT	FOOT	SAN	SANITARY SEWER
<	ANGLE	GN	GRID NORTH	SECT	SECTION
ASPH	ASPHALTIC	HR	HANDICAP RAMP	SHLDR	SHOULDER
AC	ASPHALT CEMENT	HT	HEIGHT	SW	SIDEWALK
ADT	AVERAGE DAILY TRAFFIC	CWT	HUNDREDWEIGHT	S	SOUTH
B & B	BALLED AND BURLAPPED	HYD	HYDRANT	SB	SOUTHBOUND
BM	BENCH MARK	IN DIA	INCH DIAMETER	SPECS	SPECIFICATIONS
CB	CATCH BASIN	INL	INLET	SQ	SQUARE
C OR C/L	CENTER LINE	ID	INSIDE DIAMETER	SF OR SQ FT	SQUARE FEET
C-C	CENTER TO CENTER	I	INTERSECTION ANGLE	SY	SQUARE YARD
CONC	CONCRETE	IE	INVERT ELEVATION	SSPRC	STORM SEWER
CO	COUNTY	IP	IRON PIPE OR PIN		PIPE REINFORCED CONCRETE
CTH	COUNTY TRUNK HIGHWAY	JCT	JUNCTION	STD	STANDARD
CY	CUBIC YARD	L	LENGTH OF CURVE	SDD	STANDARD DETAIL DRAWINGS
CULV	CULVERT	LF	LINEAR FOOT	STH	STATE TRUNK HIGHWAYS
CP	CULVERT PIPE	LC	LONG CHORD OF CURVE	STA	STATION
CPRC	CULVERT PIPE	LCB	LONG CHORD BEARING	SS	STORM SEWER
	REINFORCED CONCRETE	LS	LUMP SUM	T	TANGENT
C & G	CURB AND GUTTER	MH	MANHOLE	TEL	TELEPHONE
D	DEGREE OF CURVE	N	NORTH	TEMP	TEMPORARY
DHV	DESIGN HOUR VOLUME	Y	NORTH GRID COORDINATE	TLE	TEMPORARY LIMITED EASEMENT
DIA OR I	DIAMETER	OE	OUTLET ELEVATION	T	TON
DIST	DISTRICT	OL	OUT LOT	TC	TOP OF CURB
DWY	DRIVEWAY	OD	OUTSIDE DIAMETER	TN	TOWN
E	EAST	OH	OVERHEAD LINES	TRANS	TRANSITION
X	EAST GRID COORDINATE	PAVT	PAVEMENT	T	TRUCKS (percent of)
EB	EASTBOUND	PLE	PERMANENT LIMITED EASEMENT	TYP	TYPICAL
ELEC	ELECTRIC	PC	POINT OF CURVATURE	UNCL	UNCLASSIFIED
EL OR ELEV	ELEVATION	PI	POINT OF INTERSECTION	USH	UNITED STATES HIGHWAY
EMB	EMBANKMENT	PT	POINT OF TANGENCY	VAR	VARIABLE
EW	ENDWALL	PCC	PORTLAND CEMENT CONCRETE	VERT	VERTICAL
ESALS	EQUIVALENT SINGLE	LB	POUND	VC	VERTICAL CURVE
	AXLE LOADS	PE	PRIVATE ENTRANCE	VOL	VOLUME
EXC	EXCAVATION	R OR RAD	RADIUS	WM	WATER MAIN
EBS	EXCAVATION BELOW	R	RAILROAD	WV	WATER VALVE
	SUBGRADE	RR	RANGE	W	WEST
EXIST	EXISTING	~ OR R/L	REFERENCE LINE	WB	WESTBOUND
EXP	EXPANSION	REQD	REQUIRED	YD	YARD
F-F	FACE TO FACE	RT	RIGHT		
FERT	FERTILIZER	R / W	RIGHT-OF-WAY		
FE	FIELD ENTRANCE	RD	ROAD		



PROJECT NO: 8550-00-71

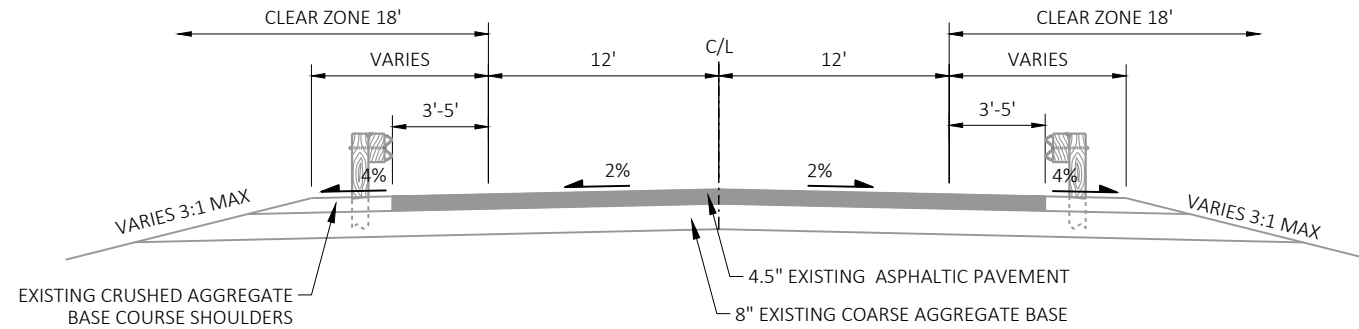
HWY: STH 77

COUNTY: WASHBURN

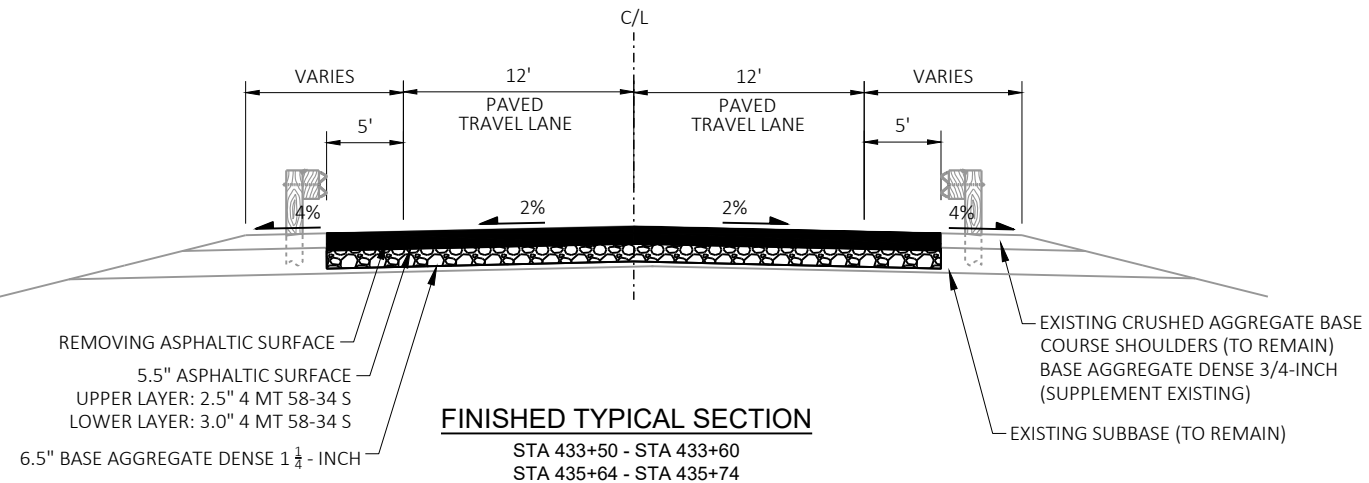
PROJECT OVERVIEW

SHEET

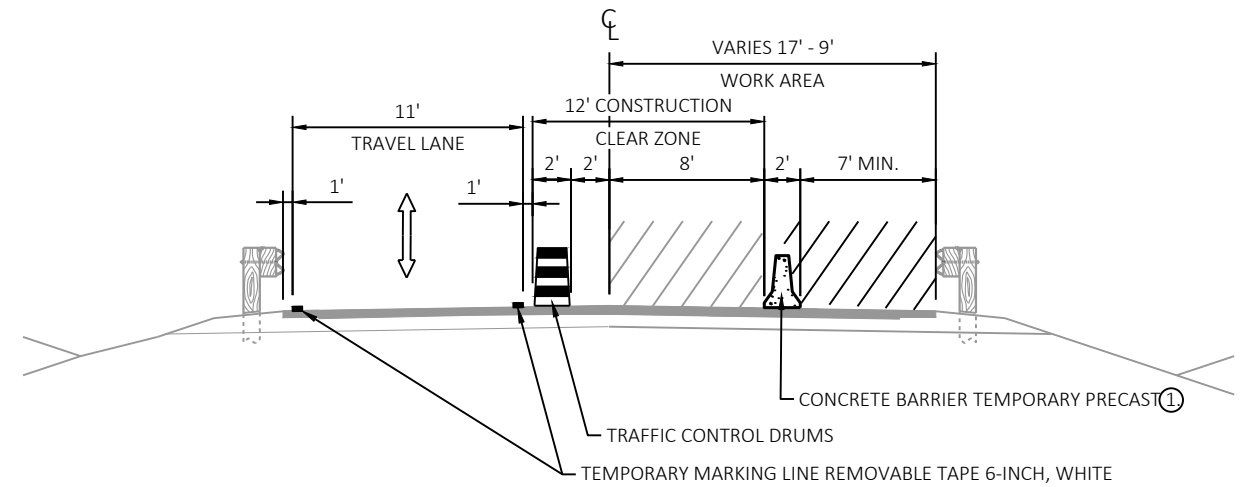
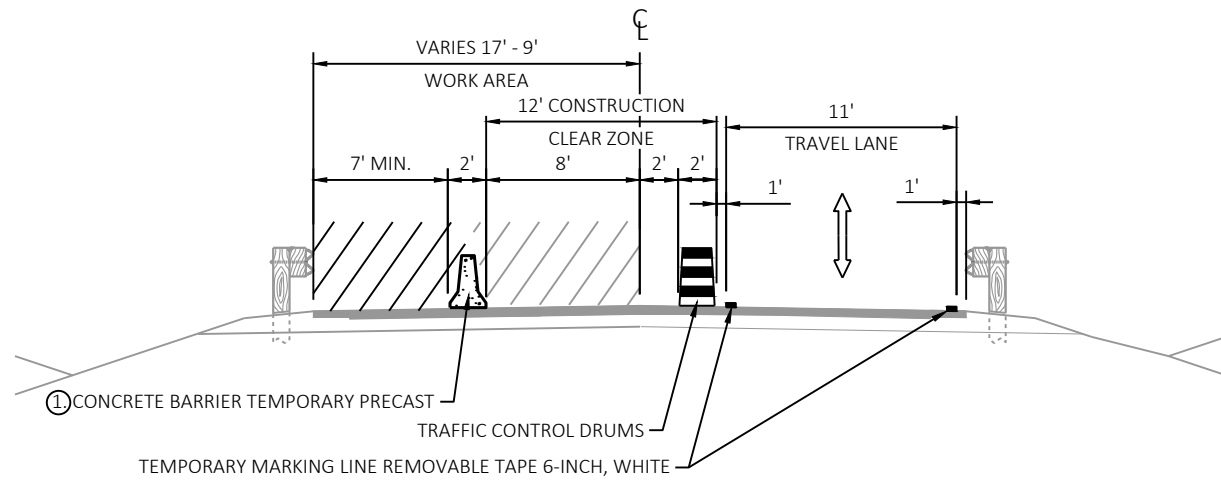
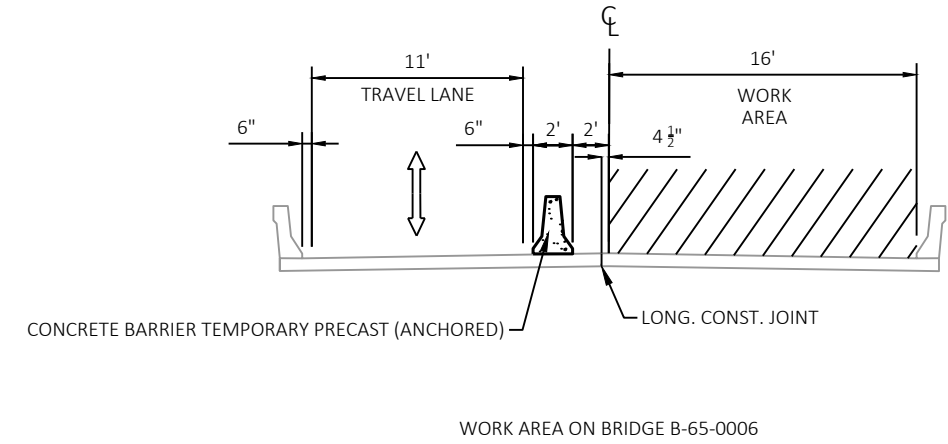
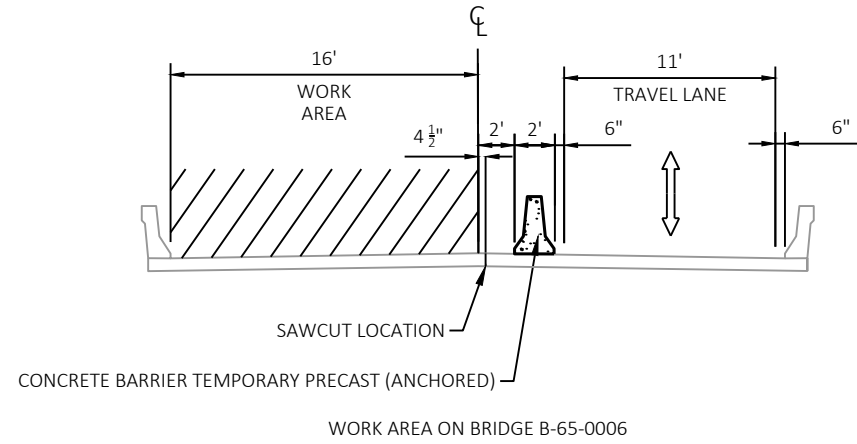
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EXISTING TYPICAL SECTION
 STA 431+36 - STA 437+62



FINISHED TYPICAL SECTION
 STA 433+50 - STA 433+60
 STA 435+64 - STA 435+74

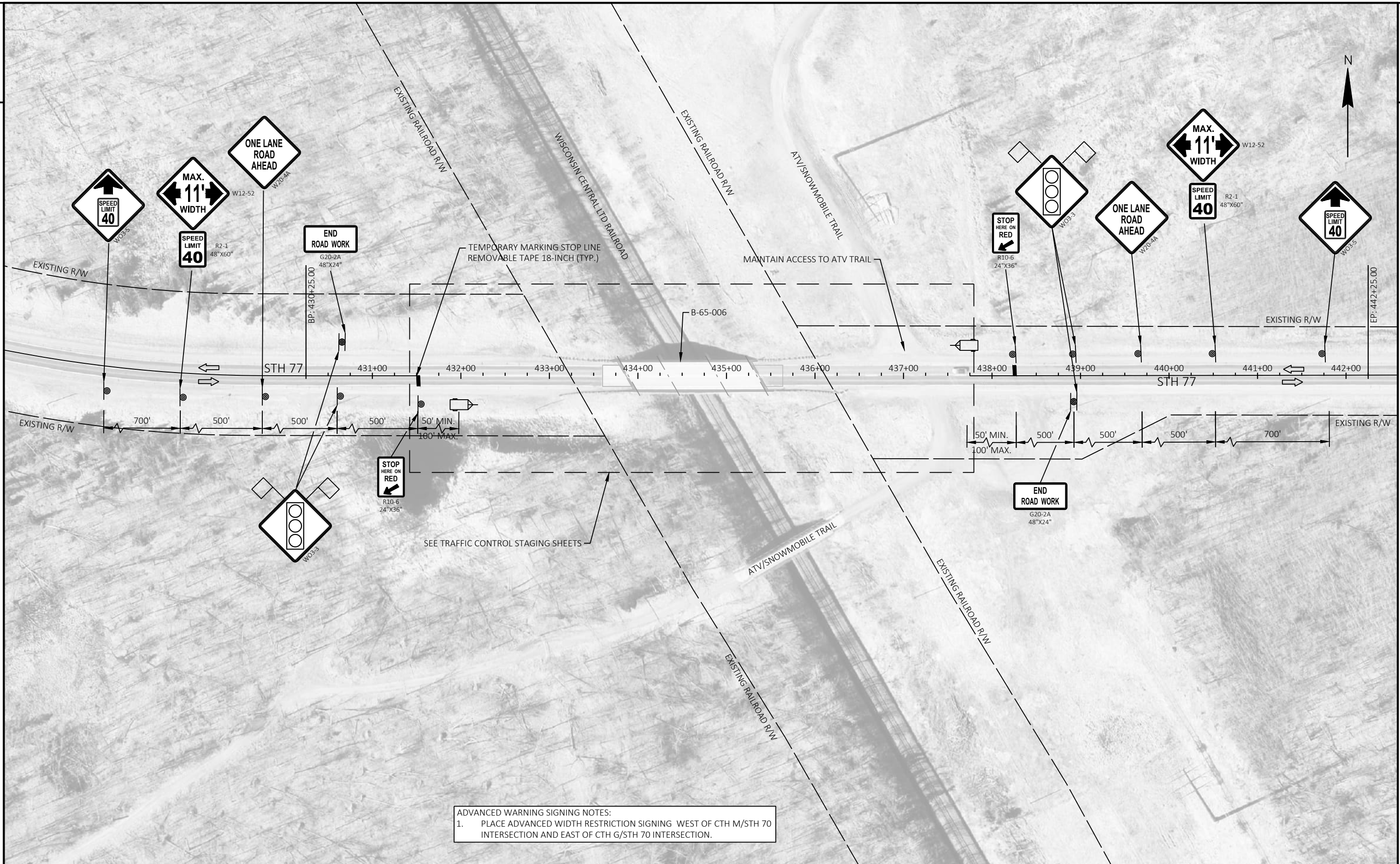


- STAGE 1 NOTES:
1. CONCRETE BARRIER LOCATION. TRANSITIONS FROM 4' RT OF CL TO 8' LT OF CL AT 6:1 TAPER RATE. SEE TRAFFIC CONTROL DETAILS.
 2. CONCRETE DECK REPAIR AND EXPANSION JOINT REPLACEMENT ON B-65-006 AND CONCRETE PAVEMENT APPROACH SLABS AND ASPHALTIC SURFACE ON WB APPROACHES.
 3. EXISTING RUMBLE STRIPS TO REMAIN.

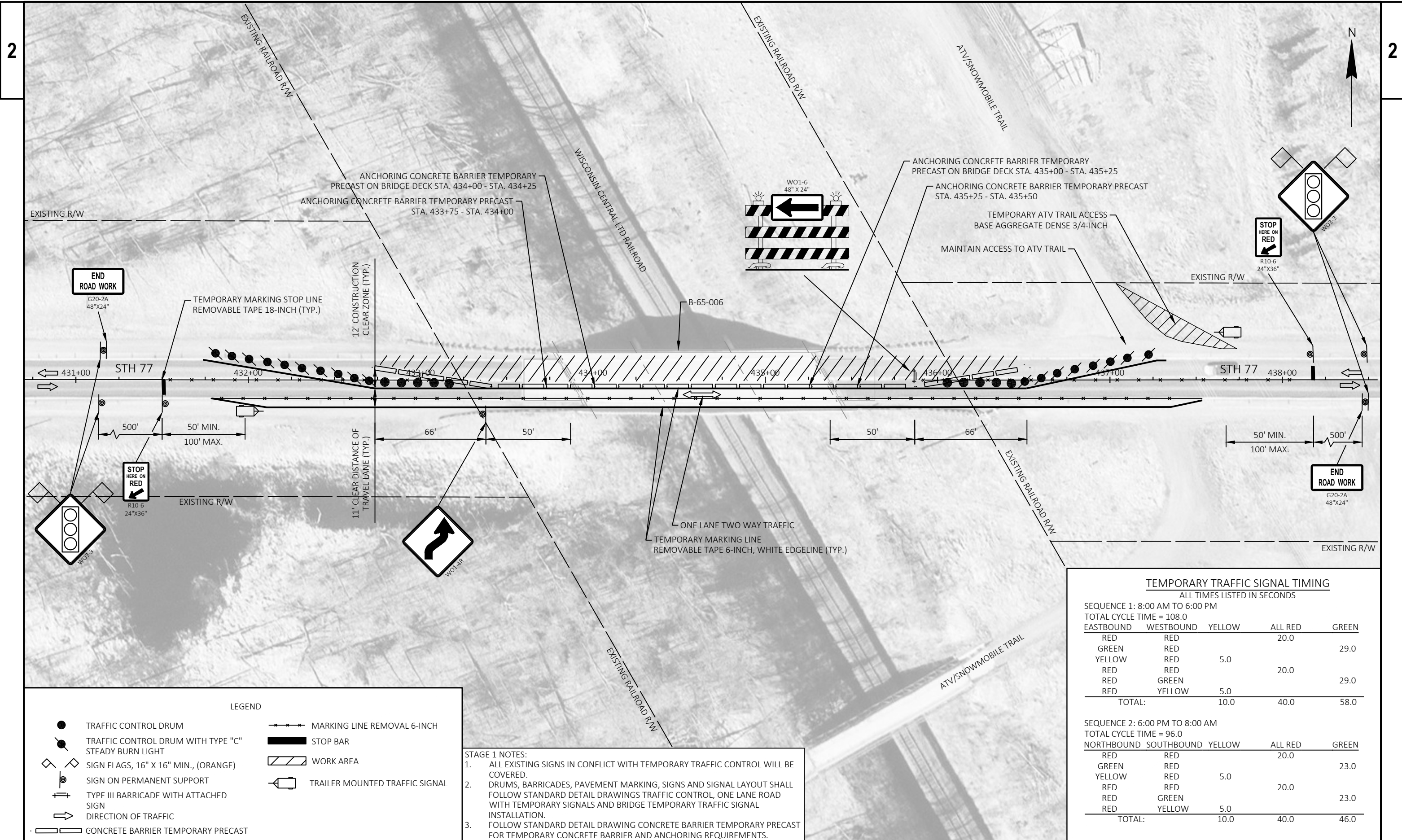
- STAGE 2 NOTES:
1. CONCRETE BARRIER LOCATION. TRANSITIONS FROM 4' LT OF CL TO 8' RT OF CL AT 6:1 TAPER RATE. SEE TRAFFIC CONTROL DETAILS.
 2. CONCRETE DECK REPAIR AND EXPANSION JOINT REPLACEMENT ON B-65-006 AND CONCRETE PAVEMENT APPROACH SLABS AND ASPHALTIC SURFACE ON EB APPROACHES.

TRAFFIC CONTROL - STAGE 3

- STAGE 3 NOTES:
1. CLOSE LANES FOLLOWING STANDARD DETAIL DRAWING TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION.
 2. COMPLETE PAINTING ON B-65-0006.
 3. INSTALL PERMANENT PAVEMENT MARKINGS ON APPROACH AND STRUCTURE.



ADVANCED WARNING SIGNING NOTES:
 1. PLACE ADVANCED WIDTH RESTRICTION SIGNING WEST OF CTH M/STH 70 INTERSECTION AND EAST OF CTH G/STH 70 INTERSECTION.



TEMPORARY TRAFFIC SIGNAL TIMING
ALL TIMES LISTED IN SECONDS

SEQUENCE 1: 8:00 AM TO 6:00 PM
TOTAL CYCLE TIME = 108.0

EASTBOUND	WESTBOUND	YELLOW	ALL RED	GREEN
RED	RED		20.0	
GREEN	RED			29.0
YELLOW	RED	5.0		
RED	RED		20.0	
RED	GREEN			29.0
RED	YELLOW	5.0		
TOTAL:		10.0	40.0	58.0

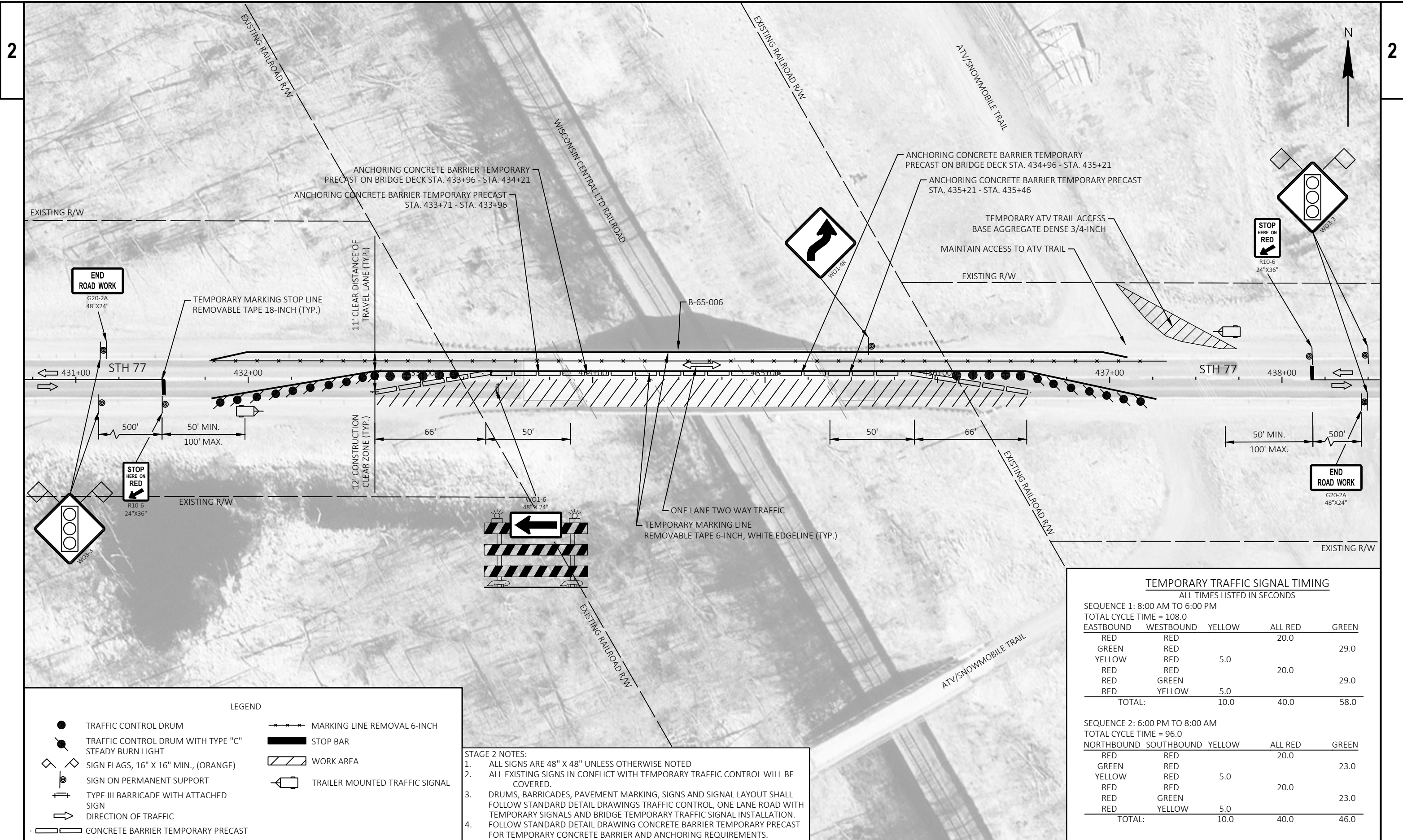
SEQUENCE 2: 6:00 PM TO 8:00 AM
TOTAL CYCLE TIME = 96.0

NORTHBOUND	SOUTHBOUND	YELLOW	ALL RED	GREEN
RED	RED		20.0	
GREEN	RED			23.0
YELLOW	RED	5.0		
RED	RED		20.0	
RED	GREEN			23.0
RED	YELLOW	5.0		
TOTAL:		10.0	40.0	46.0

- STAGE 1 NOTES:**
- ALL EXISTING SIGNS IN CONFLICT WITH TEMPORARY TRAFFIC CONTROL WILL BE COVERED.
 - DRUMS, BARRICADES, PAVEMENT MARKING, SIGNS AND SIGNAL LAYOUT SHALL FOLLOW STANDARD DETAIL DRAWINGS TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS AND BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION.
 - FOLLOW STANDARD DETAIL DRAWING CONCRETE BARRIER TEMPORARY PRECAST FOR TEMPORARY CONCRETE BARRIER AND ANCHORING REQUIREMENTS.

LEGEND

● TRAFFIC CONTROL DRUM	--- MARKING LINE REMOVAL 6-INCH
● TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT	▬ STOP BAR
◇ SIGN FLAGS, 16" X 16" MIN., (ORANGE)	▨ WORK AREA
⊙ SIGN ON PERMANENT SUPPORT	🚚 TRAILER MOUNTED TRAFFIC SIGNAL
⊕ TYPE III BARRICADE WITH ATTACHED SIGN	
➡ DIRECTION OF TRAFFIC	
▭ CONCRETE BARRIER TEMPORARY PRECAST	



TEMPORARY TRAFFIC SIGNAL TIMING
ALL TIMES LISTED IN SECONDS

SEQUENCE 1: 8:00 AM TO 6:00 PM
TOTAL CYCLE TIME = 108.0

EASTBOUND	WESTBOUND	YELLOW	ALL RED	GREEN
RED	RED		20.0	
GREEN	RED			29.0
YELLOW	RED	5.0		
RED	RED		20.0	
RED	GREEN			29.0
RED	YELLOW	5.0		
TOTAL:		10.0	40.0	58.0

SEQUENCE 2: 6:00 PM TO 8:00 AM
TOTAL CYCLE TIME = 96.0

NORTHBOUND	SOUTHBOUND	YELLOW	ALL RED	GREEN
RED	RED		20.0	
GREEN	RED			23.0
YELLOW	RED	5.0		
RED	RED		20.0	
RED	GREEN			23.0
RED	YELLOW	5.0		
TOTAL:		10.0	40.0	46.0

- STAGE 2 NOTES:**
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED
 - ALL EXISTING SIGNS IN CONFLICT WITH TEMPORARY TRAFFIC CONTROL WILL BE COVERED.
 - DRUMS, BARRICADES, PAVEMENT MARKING, SIGNS AND SIGNAL LAYOUT SHALL FOLLOW STANDARD DETAIL DRAWINGS TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS AND BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION.
 - FOLLOW STANDARD DETAIL DRAWING CONCRETE BARRIER TEMPORARY PRECAST FOR TEMPORARY CONCRETE BARRIER AND ANCHORING REQUIREMENTS.

LEGEND

● TRAFFIC CONTROL DRUM	--- MARKING LINE REMOVAL 6-INCH
● TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT	▬ STOP BAR
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⊕ TYPE III BARRICADE WITH ATTACHED SIGN	
➡ DIRECTION OF TRAFFIC	
▭ CONCRETE BARRIER TEMPORARY PRECAST	

Estimate Of Quantities

8550-00-71

Line	Item	Item Description	Unit	Total	Qty
0002	203.0330	Debris Containment (structure) 01. B-65-6	EACH	1.000	1.000
0004	204.0100	Removing Concrete Pavement	SY	75.000	75.000
0006	205.0100	Excavation Common	CY	105.000	105.000
0008	211.0500	Prepare Foundation for Base Aggregate	STA	1.000	1.000
0010	213.0100	Finishing Roadway (project) 01. 8550-00-71	EACH	1.000	1.000
0012	305.0110	Base Aggregate Dense 3/4-Inch	TON	16.000	16.000
0014	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	50.000	50.000
0016	415.0090	Concrete Pavement 9-Inch	SY	50.000	50.000
0018	415.0410	Concrete Pavement Approach Slab	SY	150.000	150.000
0020	455.0605	Tack Coat	GAL	10.000	10.000
0022	465.0105	Asphaltic Surface	TON	22.000	22.000
0024	465.0110	Asphaltic Surface Patching	TON	10.000	10.000
0026	502.3101	Expansion Device	LF	74.000	74.000
0028	502.3205	Pigmented Surface Sealer Reseal	SY	133.000	133.000
0030	502.3215	Protective Surface Treatment Reseal	SY	533.000	533.000
0032	502.4205	Adhesive Anchors No. 5 Bar	EACH	76.000	76.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	2,485.000	2,485.000
0036	505.0905	Bar Couplers No. 5	EACH	20.000	20.000
0038	509.0301	Preparation Decks Type 1	SY	33.000	33.000
0040	509.0302	Preparation Decks Type 2	SY	13.000	13.000
0042	509.0310.S	Sawing Pavement Deck Preparation Areas	LF	330.000	330.000
0044	509.1000	Joint Repair	SY	34.000	34.000
0046	509.1500	Concrete Surface Repair	SF	177.000	177.000
0048	509.2000	Full-Depth Deck Repair	SY	4.000	4.000
0050	509.2100.S	Concrete Masonry Deck Repair	CY	16.000	16.000
0052	517.0901.S	Preparation and Coating of Top Flanges (structure) 01. B-65-6	EACH	1.000	1.000
0054	517.3001.S	Structure Overcoating Cleaning and Priming (structure) 01. B-65-6	EACH	1.000	1.000
0056	517.4001.S	Containment and Collection of Waste Materials (structure) 01. B-65-6	EACH	1.000	1.000
0058	517.6001.S	Portable Decontamination Facility	EACH	1.000	1.000
0060	603.8000	Concrete Barrier Temporary Precast Delivered	LF	387.500	387.500
0062	603.8125	Concrete Barrier Temporary Precast Installed	LF	775.000	775.000
0064	603.8500	Anchoring Concrete Barrier Temporary Precast	LF	100.000	100.000
0066	603.8505	Anchoring Concrete Barrier Temporary Precast on Bridge Decks	LF	100.000	100.000
0068	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8550-00-71	EACH	1.000	1.000
0070	619.1000	Mobilization	EACH	1.000	1.000
0072	624.0100	Water	MGAL	2.000	2.000
0074	625.0100	Topsoil	SY	70.000	70.000
0076	628.1504	Silt Fence	LF	90.000	90.000
0078	628.1520	Silt Fence Maintenance	LF	90.000	90.000
0080	628.2004	Erosion Mat Class I Type B	SY	70.000	70.000
0082	629.0210	Fertilizer Type B	CWT	5.000	5.000
0084	630.0130	Seeding Mixture No. 30	LB	5.000	5.000
0086	630.0500	Seed Water	MGAL	2.000	2.000
0088	642.5001	Field Office Type B	EACH	1.000	1.000
0090	643.0300	Traffic Control Drums	DAY	1,120.000	1,120.000
0092	643.0420	Traffic Control Barricades Type III	DAY	40.000	40.000
0094	643.0705	Traffic Control Warning Lights Type A	DAY	80.000	80.000
0096	643.0715	Traffic Control Warning Lights Type C	DAY	720.000	720.000
0098	643.0900	Traffic Control Signs	DAY	960.000	960.000

Estimate Of Quantities

8550-00-71

Line	Item	Item Description	Unit	Total	Qty
0100	643.1000	Traffic Control Signs Fixed Message	SF	36.000	36.000
0102	643.3180	Temporary Marking Line Removable Tape 6-Inch	LF	2,250.000	2,250.000
0104	643.3850	Temporary Marking Stop Line Removable Tape 18-Inch	LF	40.000	40.000
0106	643.5000	Traffic Control	EACH	1.000	1.000
0108	646.2040	Marking Line Grooved Wet Ref Epoxy 6-Inch	LF	2,415.000	2,415.000
0110	646.9002	Marking Removal Line 6-Inch	LF	1,545.000	1,545.000
0112	650.4500	Construction Staking Subgrade	LF	76.000	76.000
0114	650.7000	Construction Staking Concrete Pavement	LF	56.000	56.000
0116	650.8000	Construction Staking Resurfacing Reference	LF	76.000	76.000
0118	650.9911	Construction Staking Supplemental Control (project) 01. 8550-00-71	EACH	1.000	1.000
0120	661.0101	Temporary Traffic Signals for Bridges (structure) 01. B-65-0006	EACH	1.000	1.000
0122	690.0150	Sawing Asphalt	LF	68.000	68.000
0124	690.0250	Sawing Concrete	LF	160.000	160.000
0126	715.0720	Incentive Compressive Strength Concrete Pavement	DOL	300.000	300.000
0128	801.0117	Railroad Flagging Reimbursement	DOL	30,000.000	30,000.000
0130	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. STA. 325+50	EACH	1.000	1.000
0132	SPV.0060	Special 01. Cleaning and Painting Bearings	EACH	10.000	10.000

3

3

204.0100 REMOVING CONCRETE PAVEMENT				205.0100 EXCAVATION COMMON				415.0090 CONCRETE PAVEMENT 9-INCH		415.0410 CONCRETE PAVEMENT APPROACH SLAB					
STATION	TO	STATION	LOCATION	SY	STATION	TO	STATION	LOCATION	CY	STATION	TO	STATION	LOCATION	SY	SY
433+50	-	433+60	WEST ROADWAY APPROACH	75	433+50	-	433+96	WEST APPROACH	45	433+60	-	433+96	WEST APPROACH PANEL	25	75
					435+28	-	435+74	EAST APPROACH	45	435+28	-	435+74	EAST APPROACH PANEL	25	75
			TOTAL	75	437+04	-	437+74	TEMPORARY TRAIL ACCESS	15				TOTAL	50	150
								TOTAL	105						

211.0500 PREPARE FOUNDATION FOR BASE AGGREGATE				305.0110 BASE AGGREGATE DENSE 3/4-INCH		305.0120 BASE AGGREGATE DENSE 1 1/4-INCH		455.0605 TACK COAT		465.0105 ASPHALTIC SURFACE		465.0110 ASPHALTIC SURFACE PATCHING		624.0100 WATER	
STATION	TO	STATION	LOCATION	STA	TON	TON	TON	GAL	TON	TON	TON	MGAL	TON	MGAL	
433+50	-	433+60	WEST ROADWAY APPROACH	--	2	25	5	11	--	1					
435+64	-	435+74	EAST ROADWAY APPROACH	--	2	25	5	11	--	1					
437+04	-	437+74	TEMPORARY TRAIL ACCESS	1	12	--	--	--	--	--					
			UNDISTRIBUTED	--	--	--	--	--	10	--					
			TOTAL	1	16	50	10	22	10	2					

603.8000 CONCRETE BARRIER TEMPORARY PRECAST DELIVERED				603.8125 CONCRETE BARRIER TEMPORARY PRECAST INSTALLED		603.8500 ANCHORING CONCRETE BARRIER TEMPORARY PRECAST		603.8505 ANCHORING CONCRETE BARRIER TEMPORARY PRECAST ON BRIDGE DECKS	
STATION	TO	STATION	STAGE	LF	LF	LF	LF	LF	LF
432+87	-	436+37	STAGES 1 & 2	387.5	--	--	--	--	--
432+87	-	436+37	STAGE 1	--	387.5	--	--	--	--
433+75	-	434+00	STAGE 1	--	--	25	--	--	--
434+00	-	434+25	STAGE 1	--	--	--	25	--	--
435+00	-	435+25	STAGE 1	--	--	--	25	--	--
435+25	-	435+50	STAGE 1	--	--	25	--	--	--
432+87	-	436+37	STAGE 2	--	387.5	--	--	--	--
433+71	-	433+96	STAGE 2	--	--	25	--	--	--
433+96	-	434+21	STAGE 2	--	--	--	25	--	--
434+96	-	435+21	STAGE 2	--	--	--	25	--	--
435+21	-	435+46	STAGE 2	--	--	25	--	--	--
			TOTAL	387.5	775.0	100	100		

646.2040 MARKING LINE GROOVED WET REF EPOXY 6-INCH				LF	
STATION	TO	STATION	LOCATION	WHITE	YELLOW
431+62	-	437+62	CENTERLINE	--	1,200
431+62	-	433+59	RT & LT EDGE LINES	400	--
433+59	-	435+31	LT EDGE LINE	175	--
433+59	-	435+43	RT EDGE LINE	185	--
435+31	-	437+62	LT EDGE LINE	235	--
435+43	-	437+62	RT EDGE LINE	220	--
			SUBTOTAL	1,215	1,200
			TOTAL		2,415

3

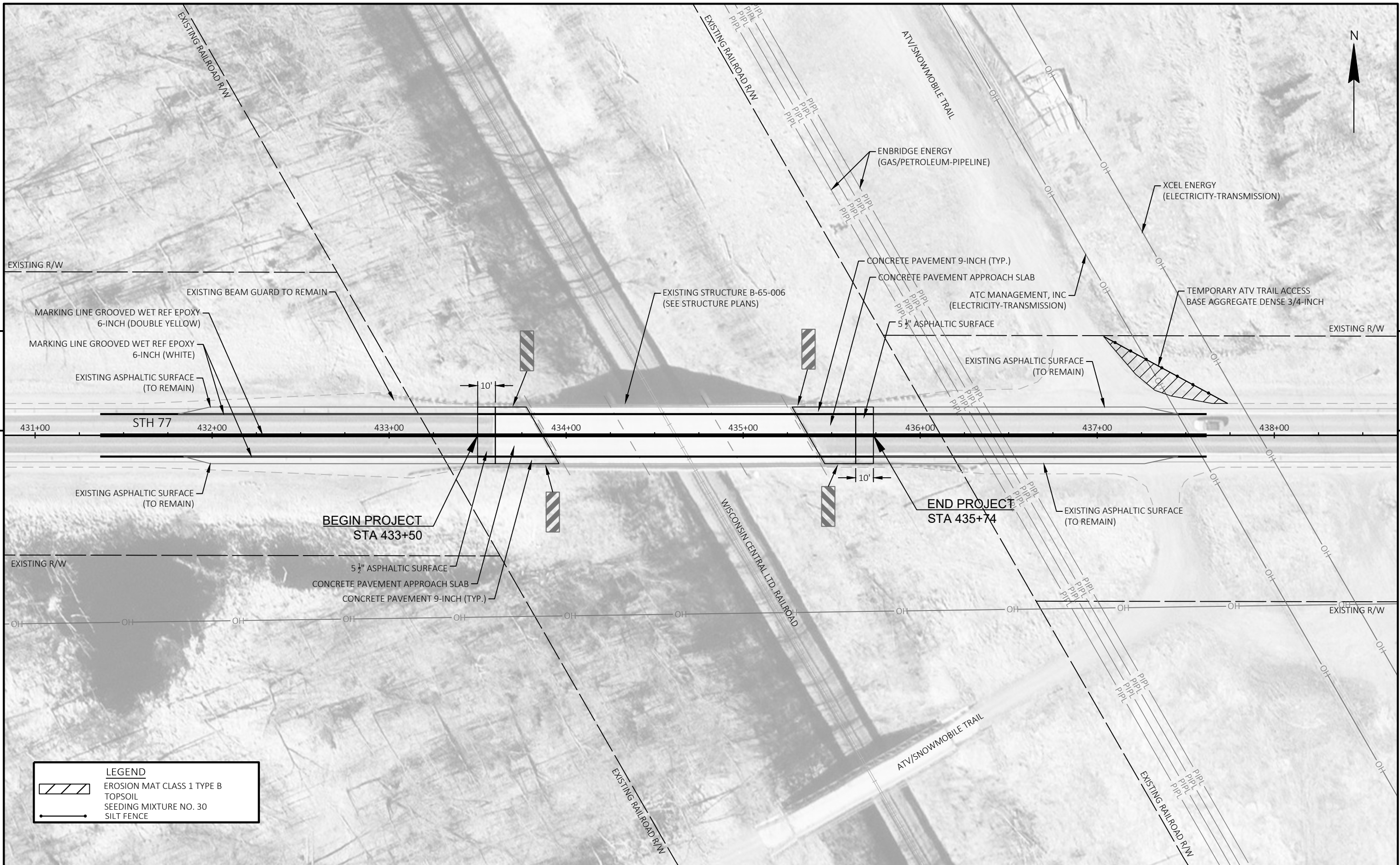
STAGE	DAYS	643.0300		643.0420		643.0705		643.0715		643.0900		643.1000		643.5000		661.0101		643.3180		643.3850		646.9002	
		TRAFFIC CONTROL DRUMS		TRAFFIC CONTROL BARRICADES TYPE III		TRAFFIC CONTROL WARNING LIGHTS TYPE A		TRAFFIC CONTROL WARNING LIGHTS TYPE C		TRAFFIC CONTROL SIGNS		TRAFFIC CONTROL SIGNS FIXED MESSAGE*		TRAFFIC CONTROL		TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) (01. B-65-0006)		TEMPORARY MARKING LINE REMOVABLE TAPE 6-INCH LF		TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18-INCH LF		MARKING REMOVAL LINE 6-INCH LF	
		EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	SF	EACH	EACH	LF	LF	LF				
PROJECT		--	--	--	--	--	--	--	--	--	--	36		1	1								
STAGE 1	20	28	560	1	20	2	40	18	360	18	360	--		--	--								
STAGE 2	20	28	560	1	20	2	40	18	360	18	360	--		--	--								
STAGE 3	20	--	--	--	--	--	--	--	--	12	240	--		--	--								
TOTAL		1,120		40		80		720		960		36		1	1								

* BID ITEM 643.1000 IS FOR THE INSTALLATION OF STANDARD SIGN G20-57 BEFORE CONSTRUCTION.

STATION	LOCATION	690.0150		690.0250		REMARKS
		SAWING ASPHALT LF	SAWING CONCRETE LF			
433+50	STH 77	34	--	SAWING FOR ROADWAY APPROACHES		
433+85	ACROSS WIDTH OF STH 77	--	40	SAWING FOR JOINT REPAIR		
433+88	ACROSS WIDTH OF STH 77	-	40	SAWING FOR JOINT REPAIR		
435+34	ACROSS WIDTH OF STH 77	-	40	SAWING FOR JOINT REPAIR		
435+37	ACROSS WIDTH OF STH 77	-	40	SAWING FOR JOINT REPAIR		
435+74	STH 77	34	-	SAWING FOR ROADWAY APPROACHES		
TOTAL		68	160			

STATION	TO	STATION	LOCATION	650.4500		650.7000		650.8000		650.9911	
				CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING CONCRETE PAVEMENT LF	CONSTRUCTION STAKING RESURFACING REFERENCE LF	CONSTRUCTION SUPPLEMENTAL CONTROL (PROJECT) (01. 8550-00-71) EACH				
433+50	-	435+74	MAINLINE	--	--	--	1				
433+50	-	433+88	MAINLINE	38	28	38	--				
435+36	-	435+74	MAINLINE	38	28	38	--				
TOTAL 0010				76	56	76	1				

STATION	TO	STATION	625.0100		628.1504		628.1520		628.2004		629.0210		630.0130		630.0500		REMARKS
			TOPSOIL SY	SILT FENCE LF	SILT FENCE LF	EROSION MAT CLASS I TYPE B SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 30 LB	SEED WATER MGAL								
433+50	-	435+74	70	90	90	70	5	5	2	TEMPORARY TRAIL ACCESS							
			70	90	90	70	5	5	2								



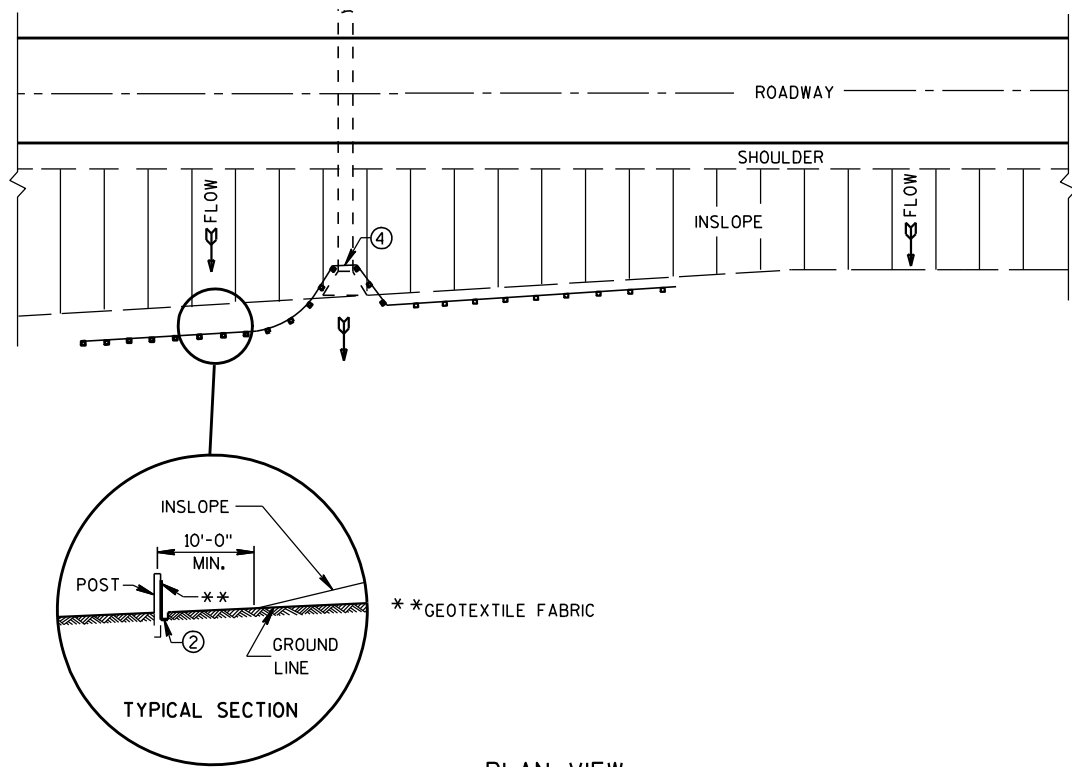
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5

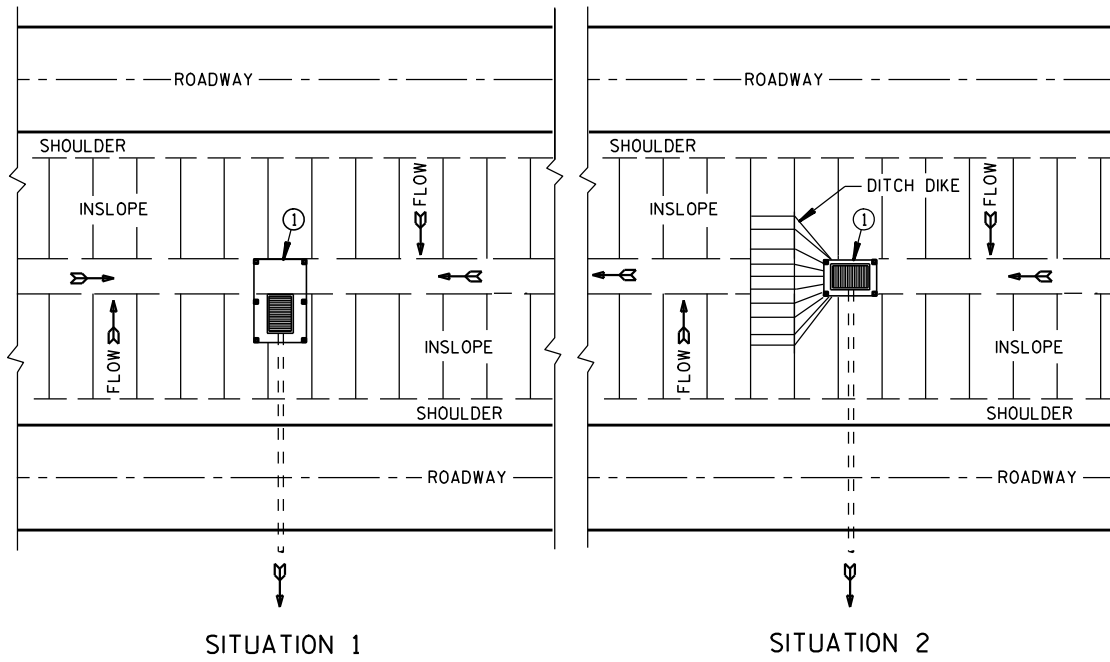
LEGEND	
	EROSION MAT CLASS 1 TYPE B
	TOPSOIL
	SEEDING MIXTURE NO. 30
	SILT FENCE

Standard Detail Drawing List

08E09-06	SILT FENCE
09G02-05A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
13A03-07	CONCRETE PAVEMENT SHOULDERS
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
14B07-16A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16I	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16J	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16K	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16L	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16M	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-16N	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
15C02-09F	ADVANCED WIDTH RESTRICTION SIGNING
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-23A	PERMANENT LONGITUDINAL PAVEMENT MARKINGS
15C08-23B	TEMPORARY LONGITUDINAL PAVEMENT MARKING
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-09A	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15D28-04	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D33-09	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

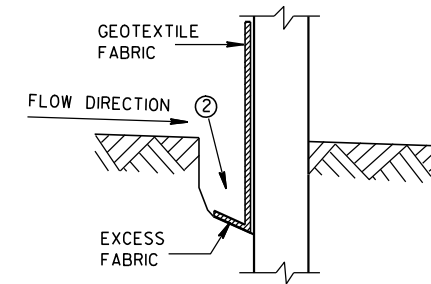


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

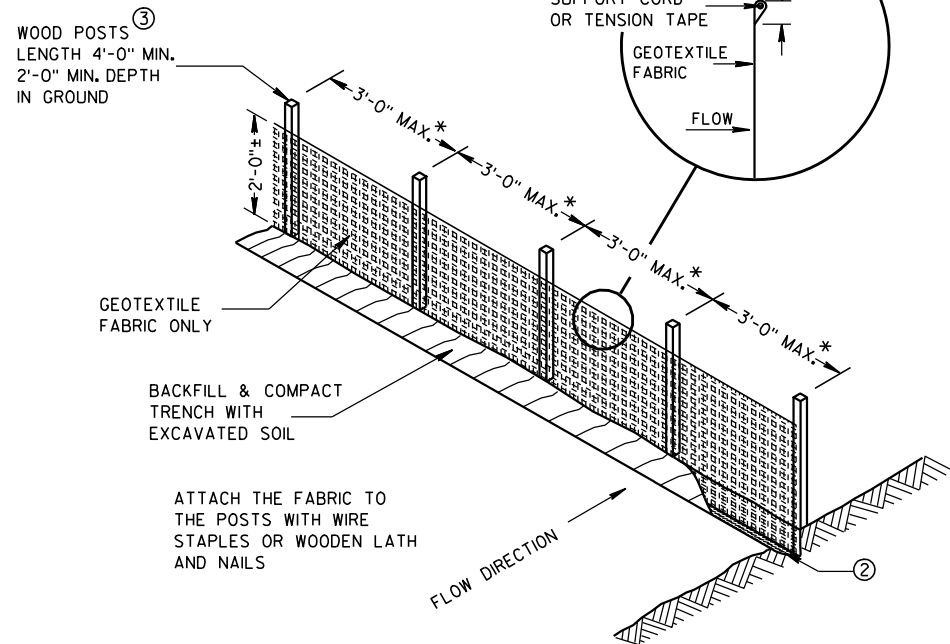
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



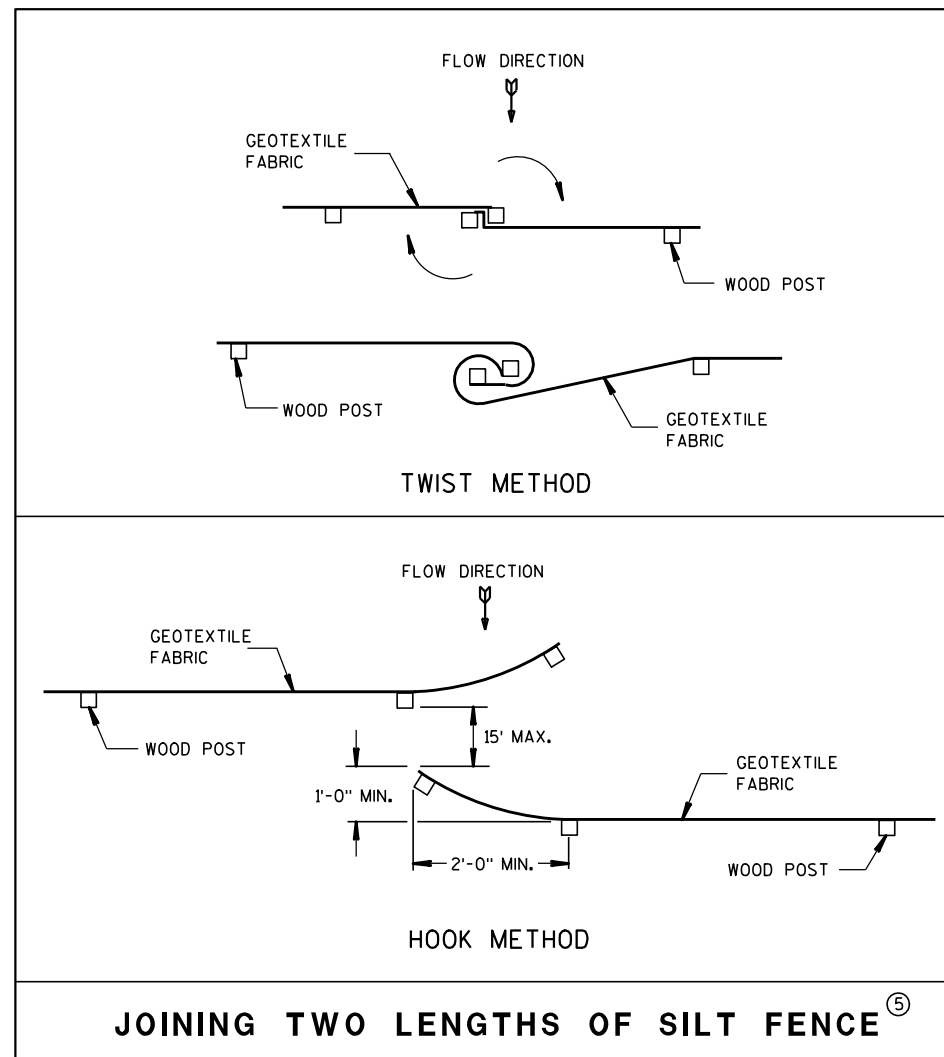
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

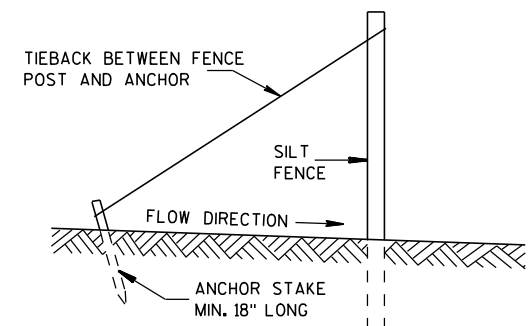


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

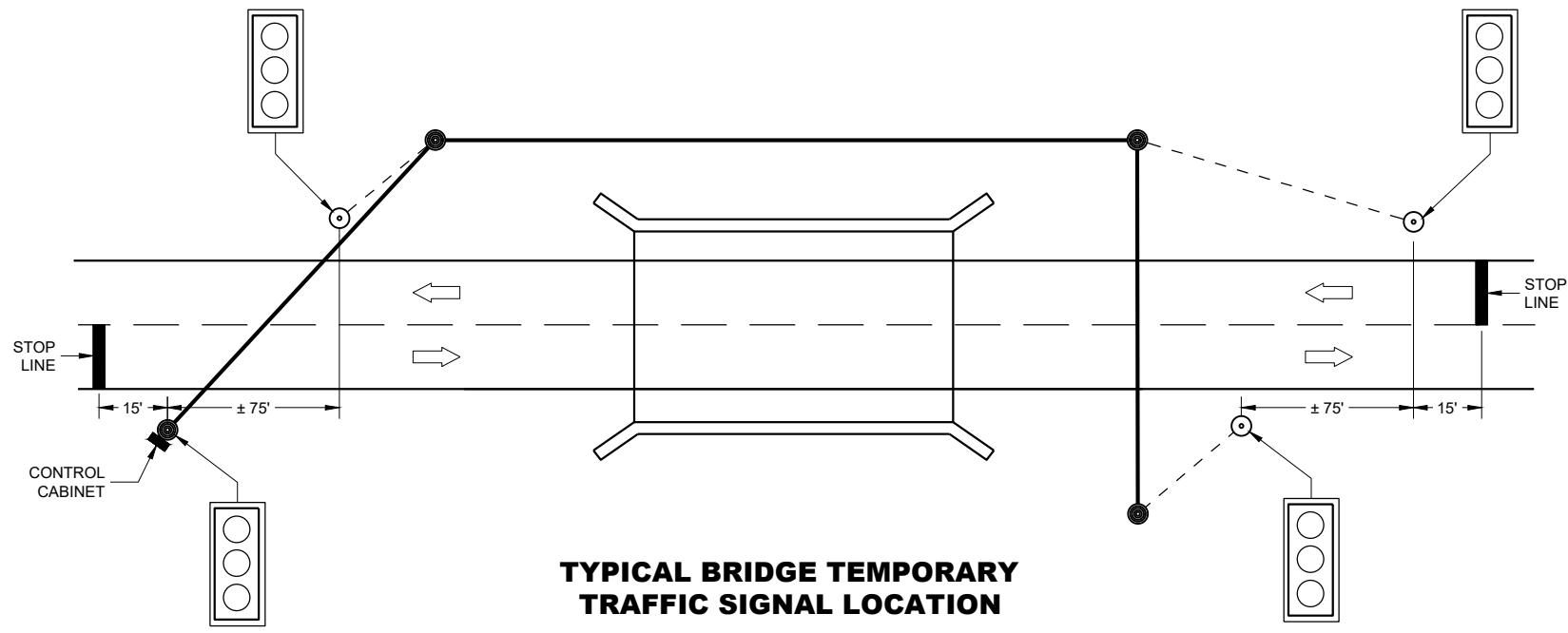
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- - - SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- ➡ DIRECTION OF TRAFFIC
- LED TRAFFIC SIGNAL WITH BACKPLATE
3-12"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAY BE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NON-BREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

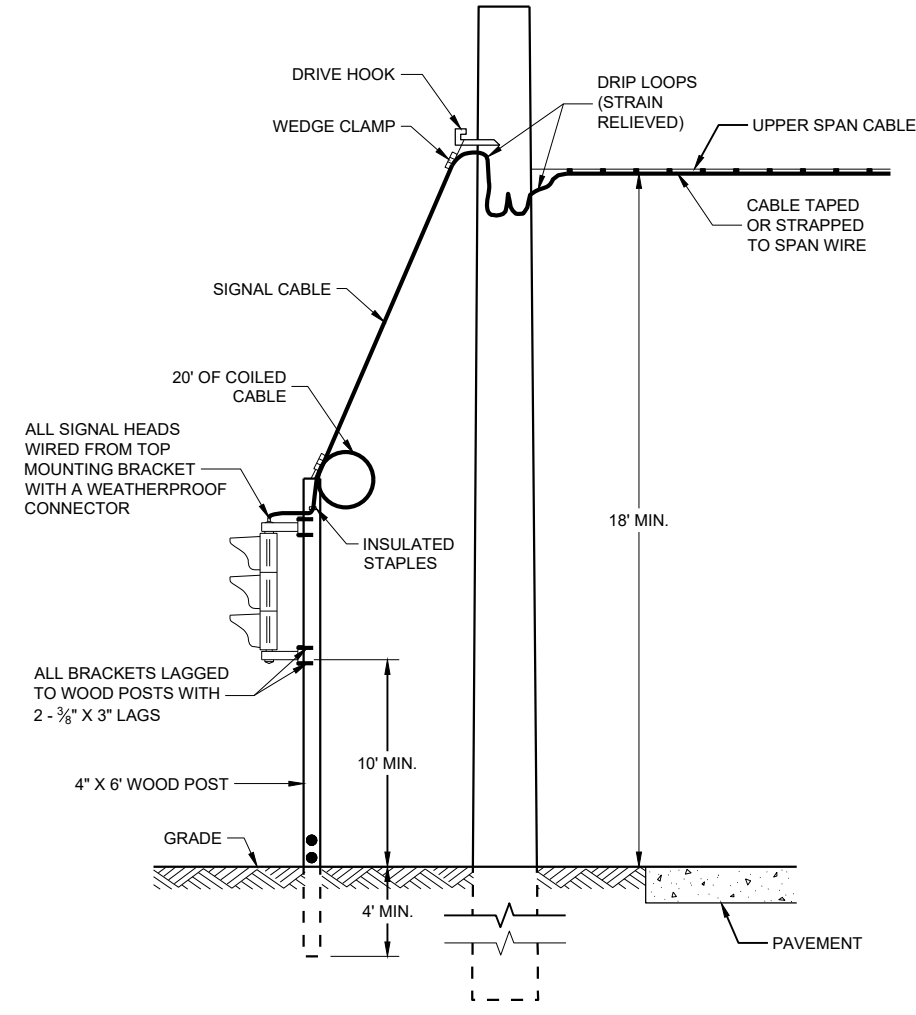
WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

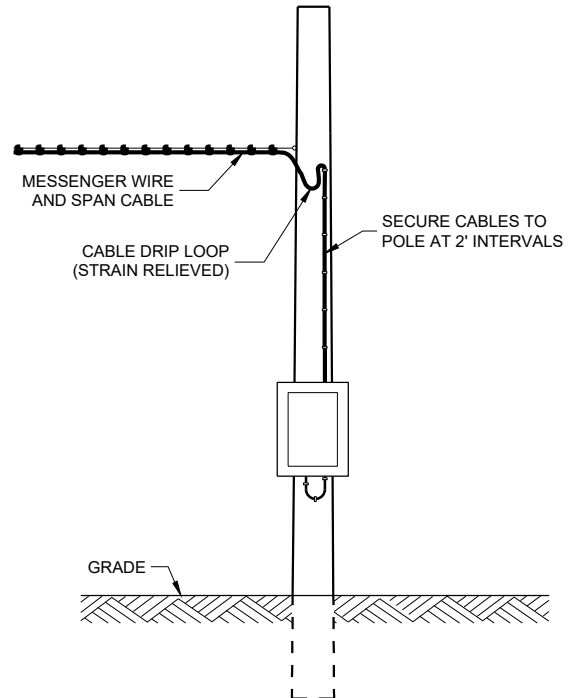
TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL SHALL HAVE A BACKPLATE.

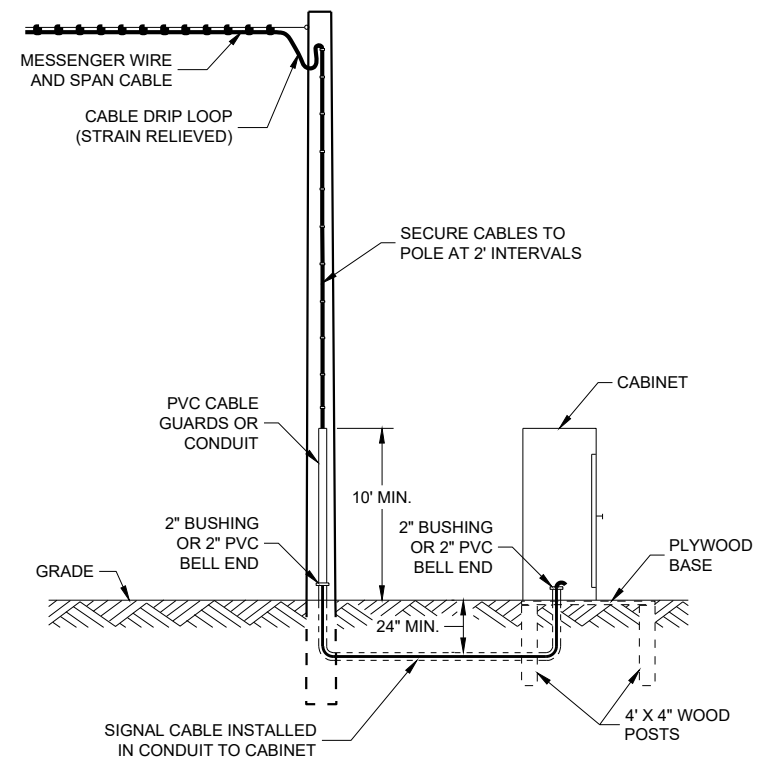
SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL DROP TO TRAFFIC SIGNAL FACE



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

MINIMUM POLE LENGTHS	CLASS	POLE BURIAL DEPTHS
25'	V	5'
30'	V	6'
35'	IV	7'
40'	IV	8'
45'	IV	9'

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE*
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/CURBS	2 FT

* NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Ahmet Demirelek
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

6

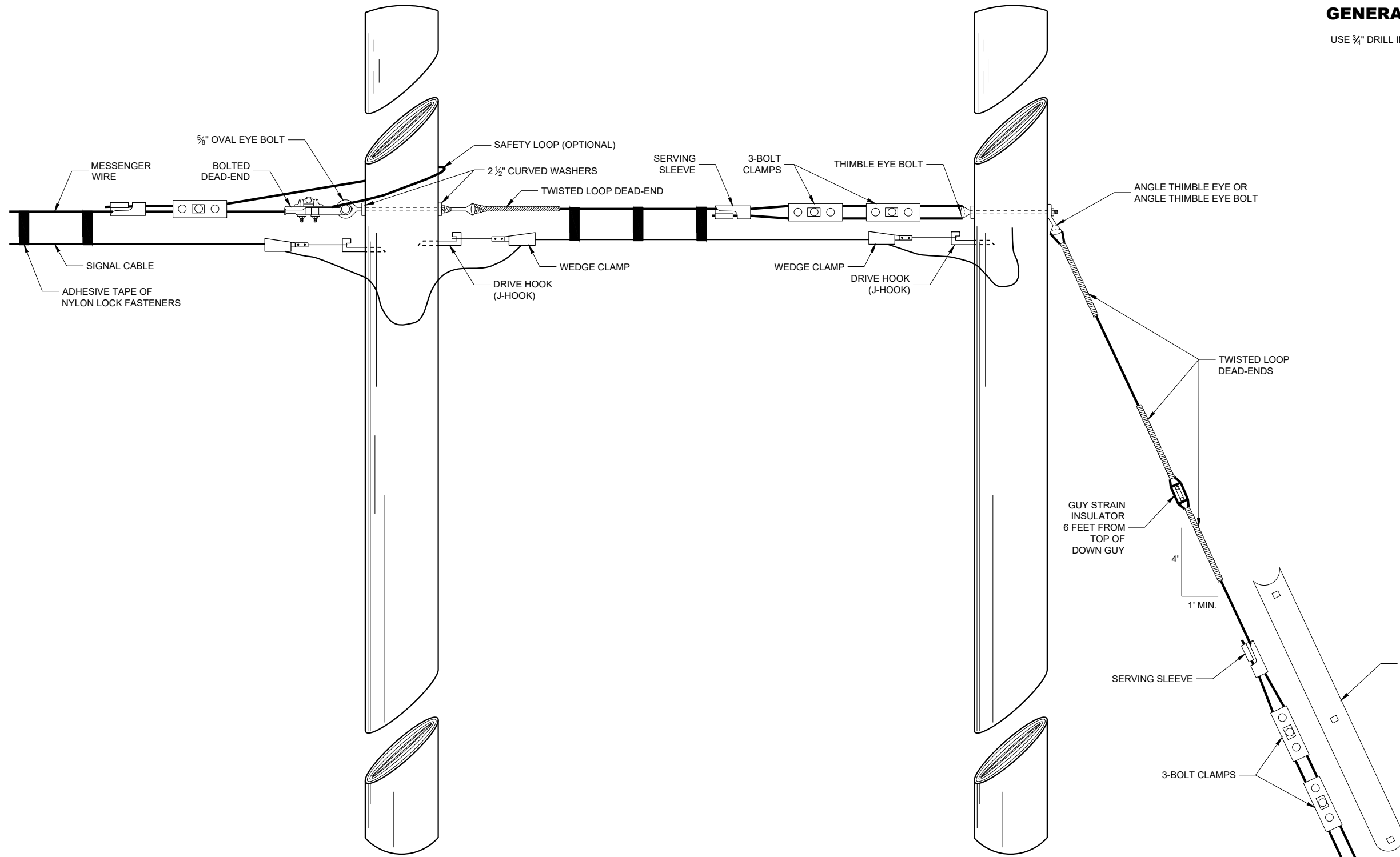
6

SDD09G02 - 05a

SDD09G02 - 05a

GENERAL NOTES

USE 3/4" DRILL IN WOOD POLE TO PROVIDE FOR 5/8" BOLTS.



SPAN WIRE POLE

GUY POLE

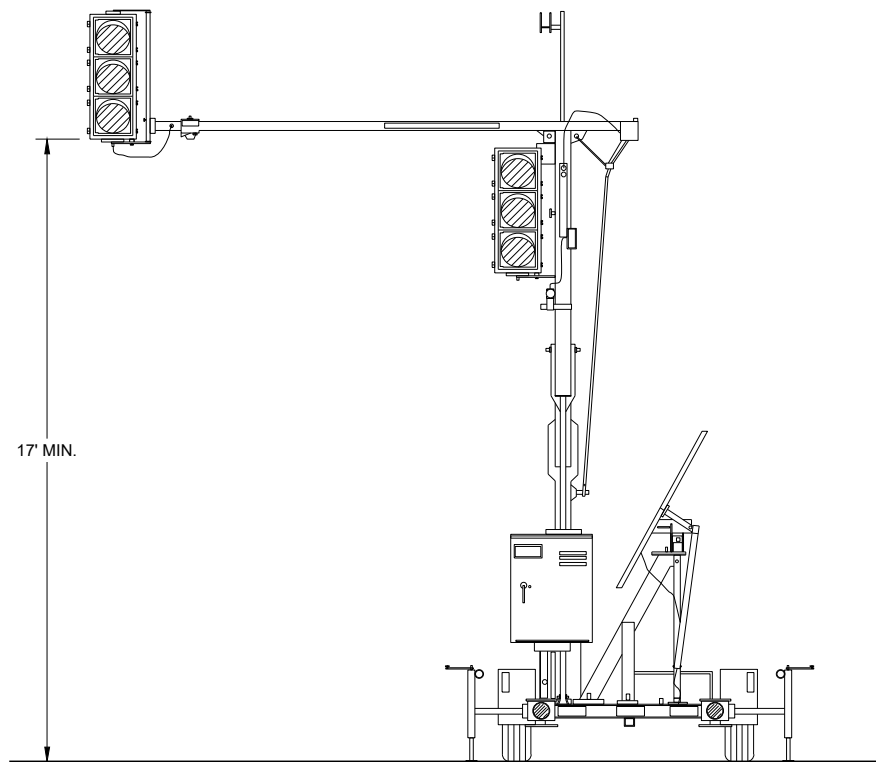
TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2015 /S/ Ahmet Demerbilek
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

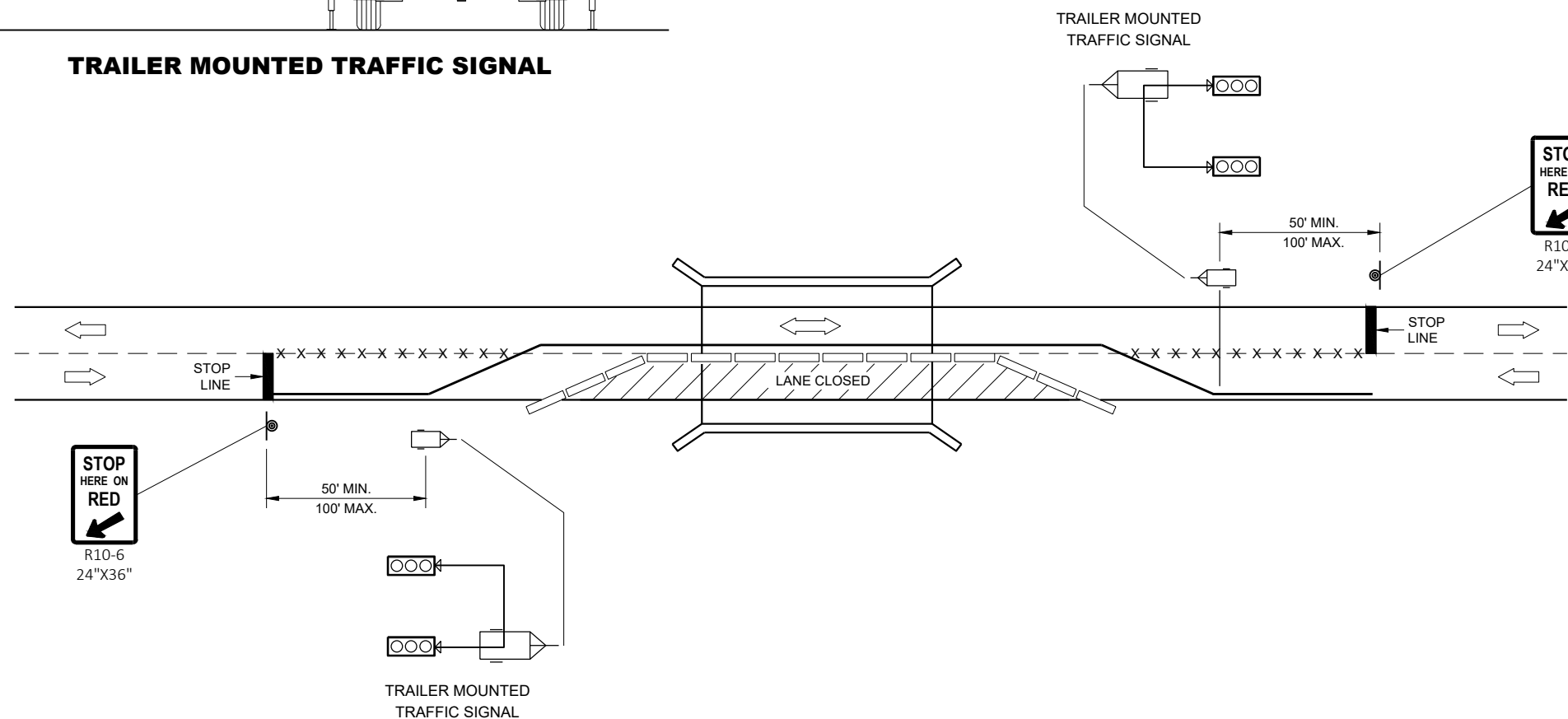


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES






DETAIL OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

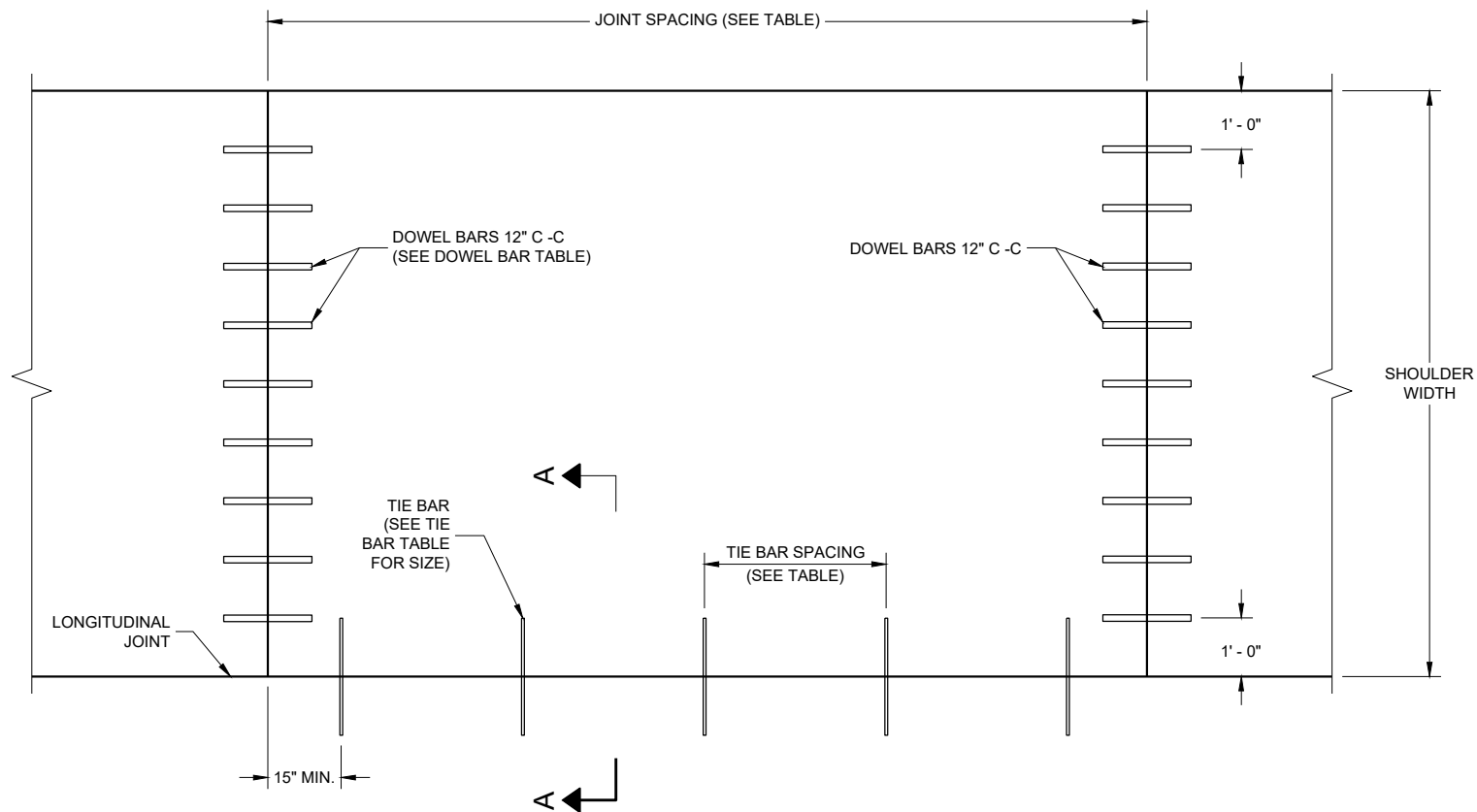
-  POST MOUNTED SIGN
-  TEMPORARY PRECAST CONCRETE BARRIER
-  TRAILER MOUNTED TRAFFIC SIGNAL
-  REMOVE PAVEMENT MARKINGS
-  DIRECTION OF TRAFFIC

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2015 /S/ Ahmet Demerbilek
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA



**PLAN VIEW
CONCRETE PAVEMENT SHOULDER**

**PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE**

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER ***	CONTRACTION JOINT SPACING
6", 6 1/2"	NONE	12"
7", 7 1/2"	1"	14"
8" & ABOVE	1 1/4"	15"

*** FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FRO THE AVERAGE THICKNESS OF THE CROSS SECTION.

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
<10 1/2"	NO. 4	30"	36"
>10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BATS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES).

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

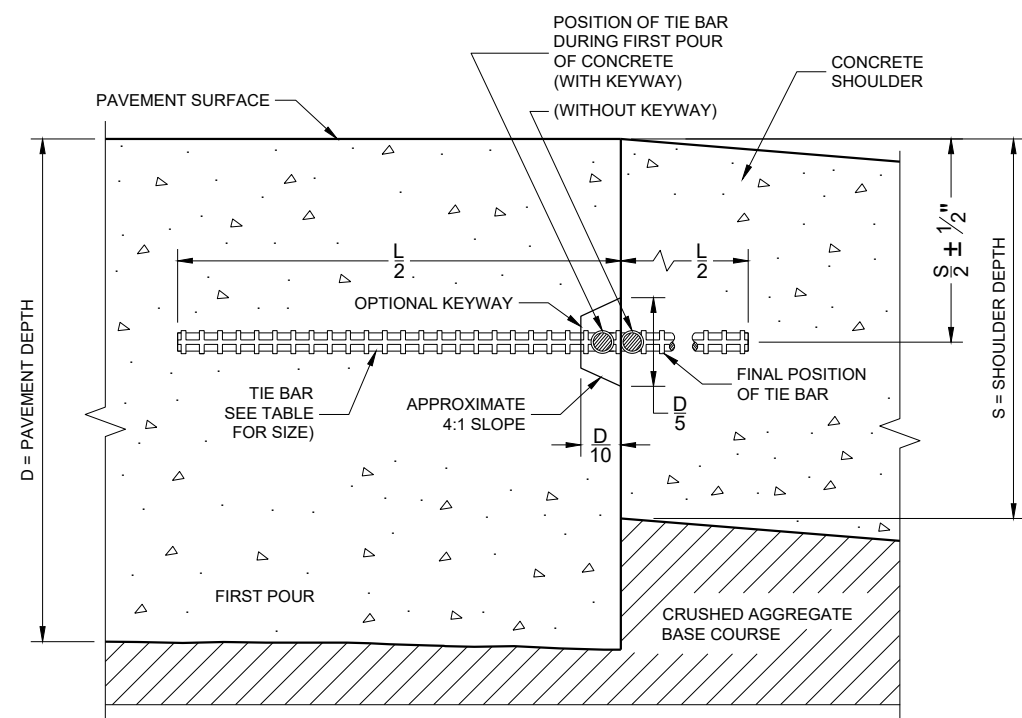
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



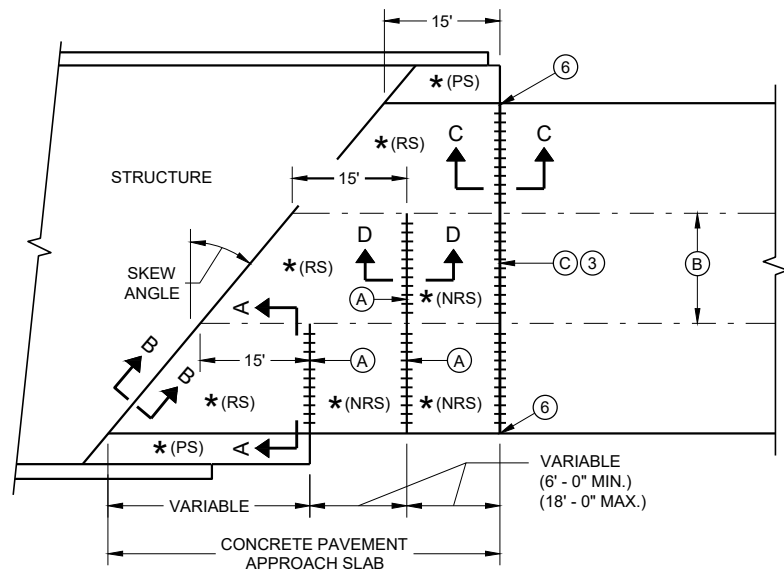
**SECTION A - A
LONGITUDINAL CONSTRUCTION JOINT**

**CONCRETE PAVEMENT
SHOULDERS**

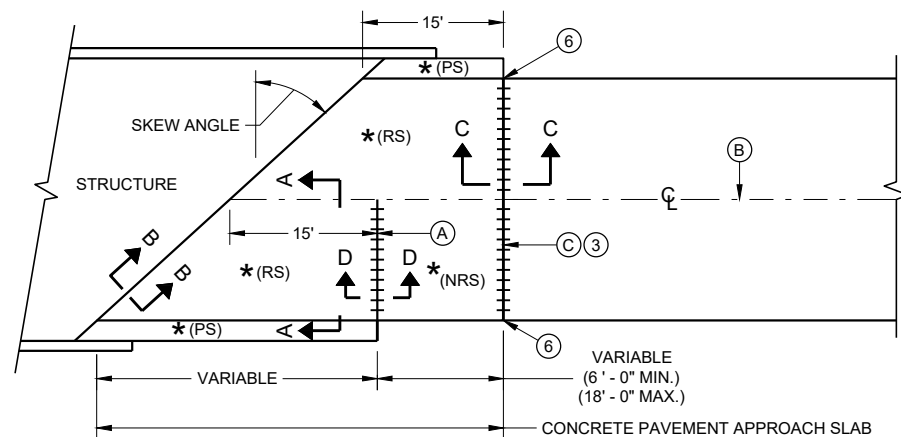
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 /S/ Peter Kemp
DATE PAVEMENT SUPERVISOR

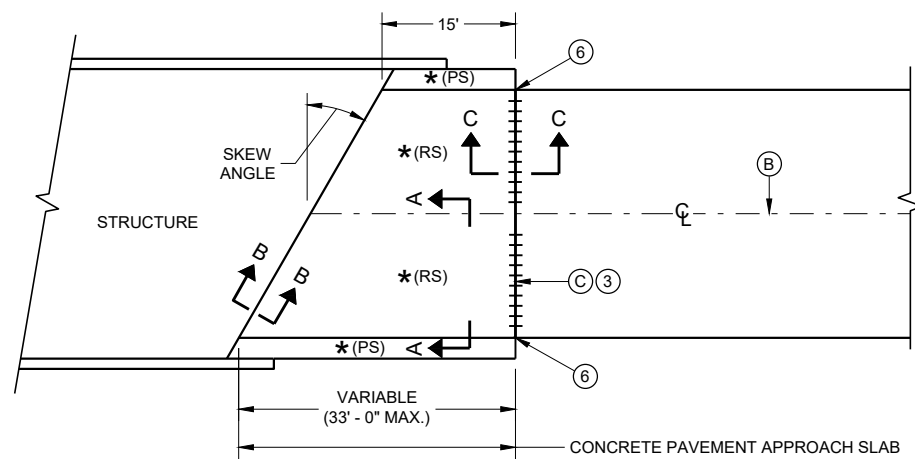
FHWA



**SKewed APPROACH
(PAVEMENT MORE THAN TWO LANES)**

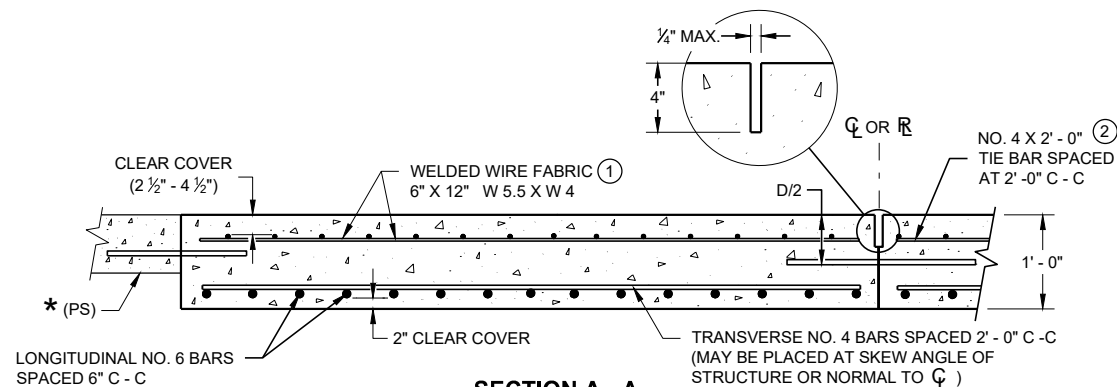


**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

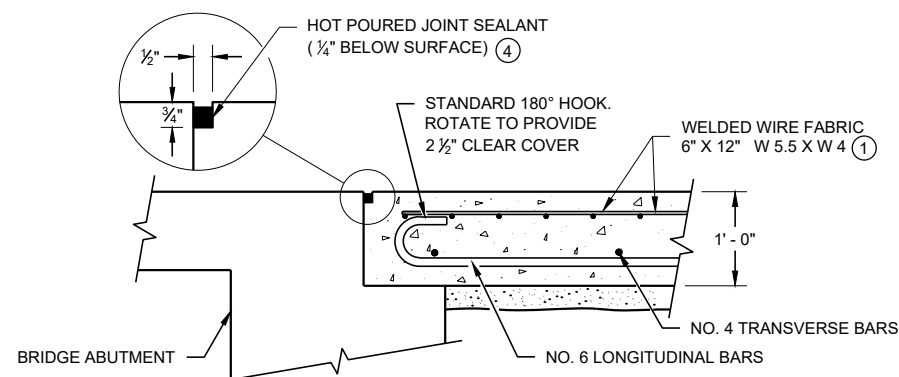


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')**
APPROACH SLAB AND ADJACENT PAVEMENT

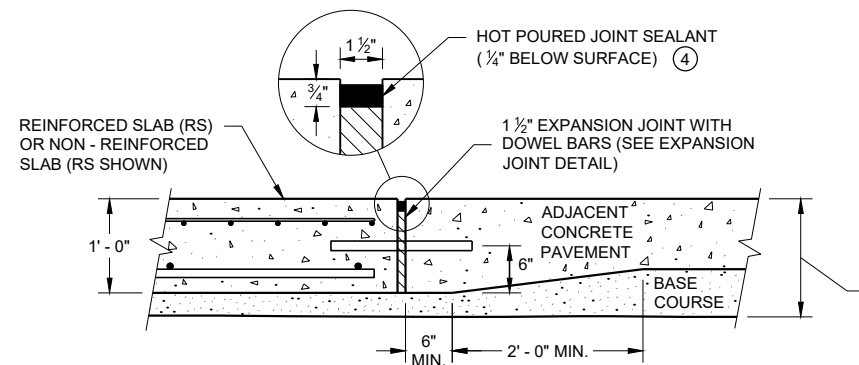
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) - NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A
REINFORCEMENT POSITIONING DETAIL**



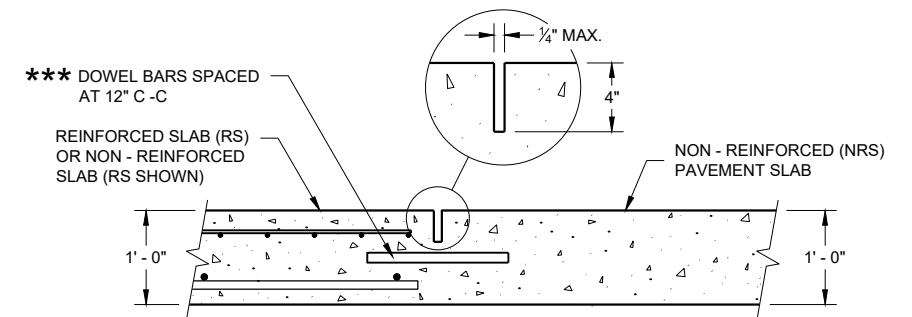
**SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT**



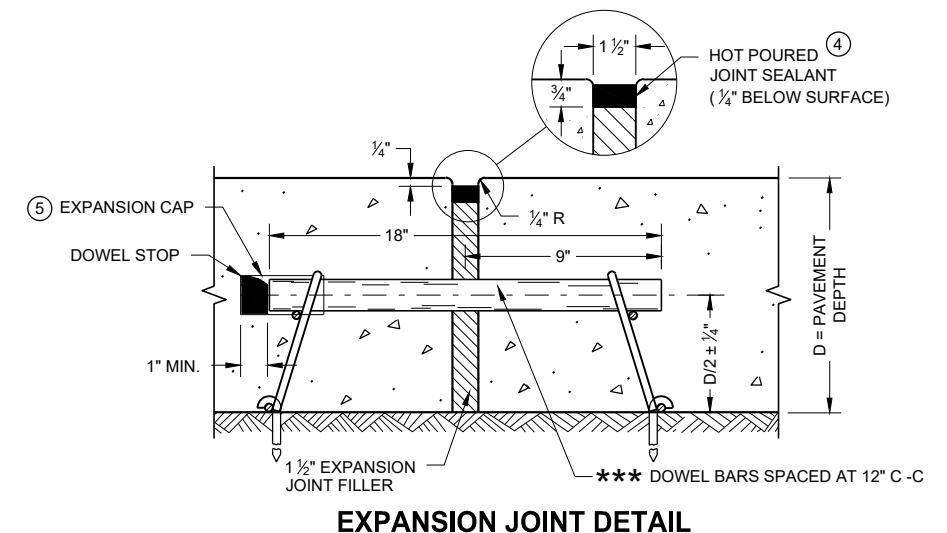
**SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**

GENERAL NOTES

- THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.
- TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.
- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
 - ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
 - ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
 - ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
 - ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
 - ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
 - (A) STANDARD CONTRACTION JOINT NORMAL TO \bar{C} OR \bar{R} .
 - (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
 - (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO \bar{C} OR \bar{R} .



**SECTION D - D
CONTRACTION JOINT**



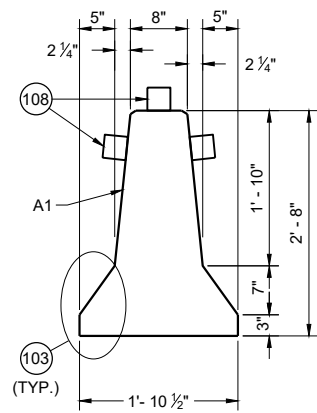
EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

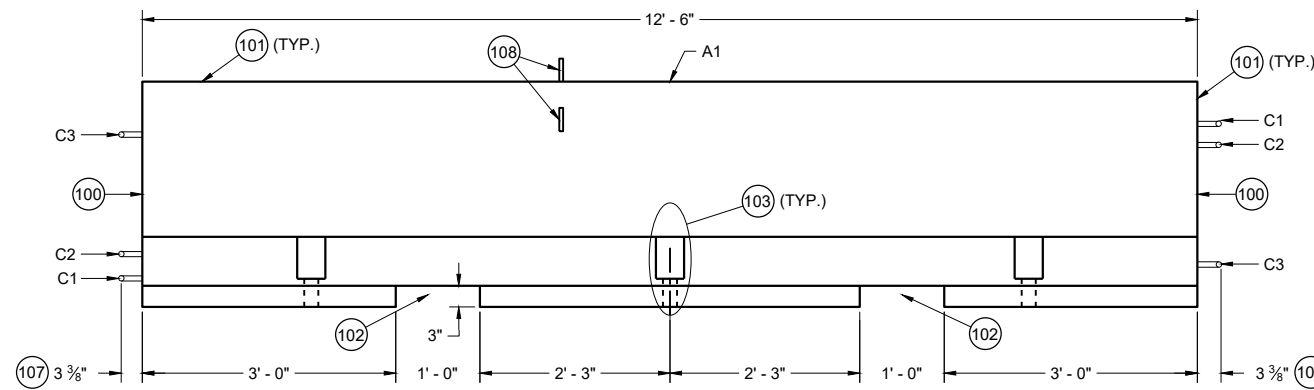
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp, P.E.
DATE DATE PAVEMENT SUPERVISOR

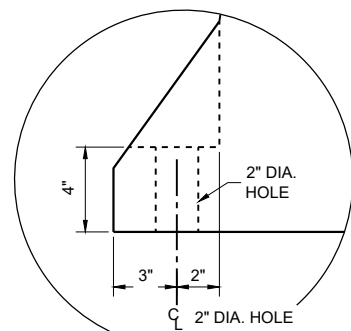
FHWA



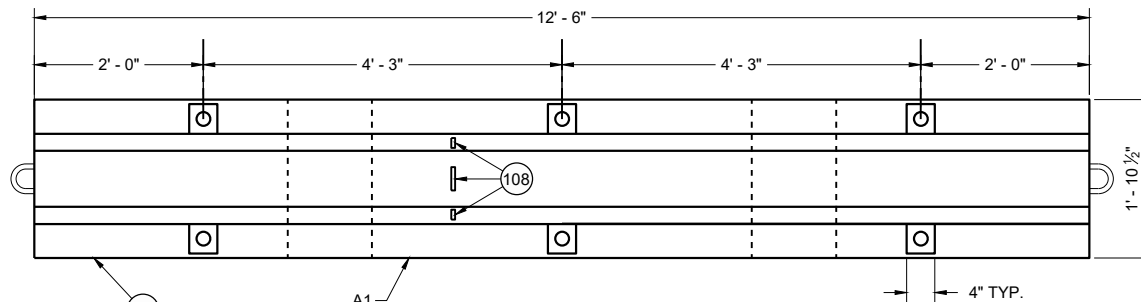
CROSS SECTION



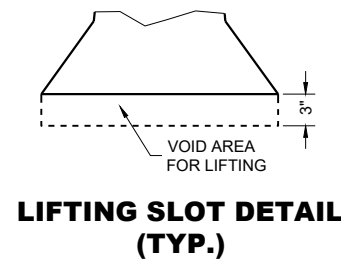
PROFILE VIEW



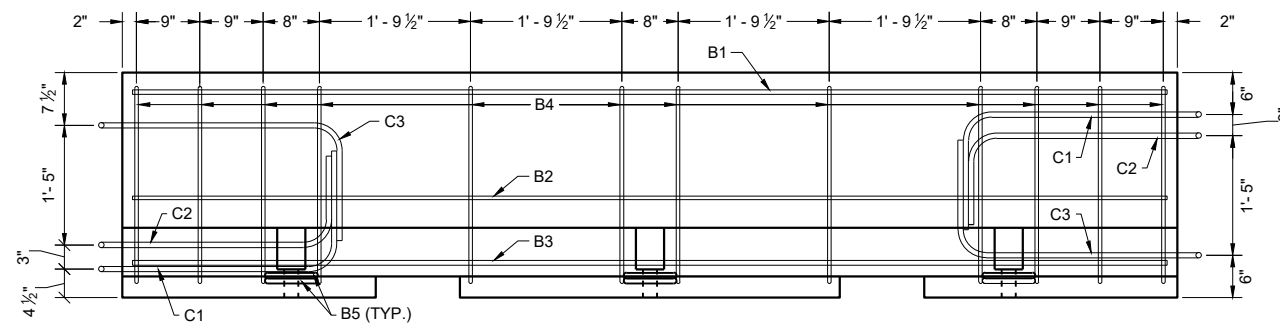
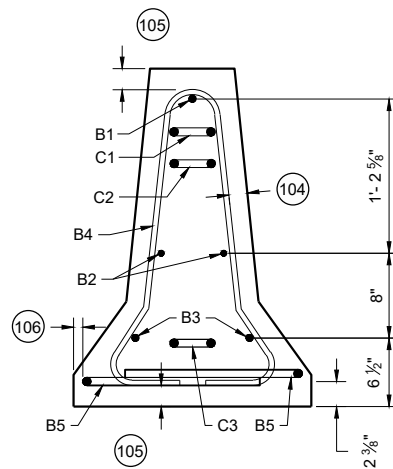
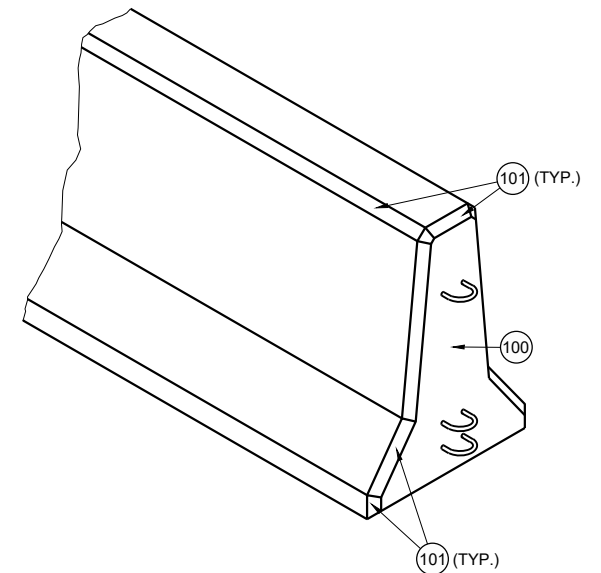
ANCHOR BLOCK DETAIL



**PLAN VIEW
TEMPORARY BARRIER**



**LIFTING SLOT DETAIL
(TYP.)**



**PROFILE VIEW
TEMPORARY BARRIER REINFORCEMENT**

GENERAL NOTES

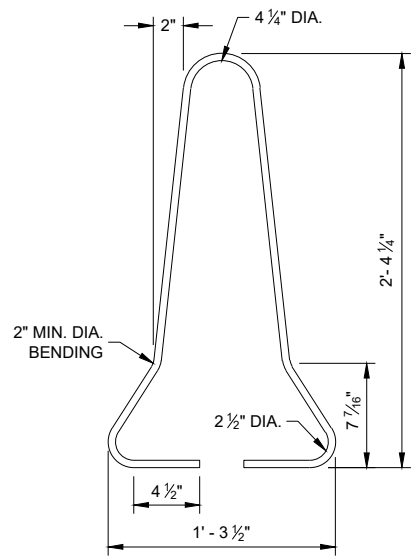
PLACE BARRIER ON PAVED SURFACE. BEFORE PLACEMENT OF TEMPORARY BARRIER, REMOVE ALL LOOSE MATERIAL FROM PAVED SURFACE.

LOOP BARS C1, C2 AND C3 ARE NOT FOR PLACEMENT OR MOVEMENT OF BARRIER.

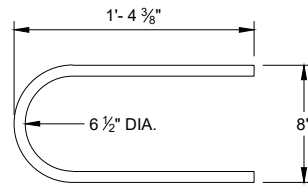
- (100) PERMANENTLY FORM INTO ONE END OF BARRIER THE FOLLOWING INFORMATION:
A. TYPE OF BARRIER: WI-CBTP
B. MANUFACTURER
C. DATE OF MANUFACTURE (MONTH AND YEAR)
- (101) 1" OPTIONAL CHAMFER
- (102) SEE LIFTING SLOT DETAIL
- (103) SEE ANCHOR BLOCK DETAIL
- (104) 1 3/4" MIN. CLEAR COVER
- (105) 2" MIN. CLEAR COVER
- (106) 1" MIN. CLEAR COVER
- (107) ± 1/8" MEASURED FROM FACE OF CONCRETE BARRIER TO OUTSIDE OF LOOP BAR (TYP.)
- (108) USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURER'S INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED LEFT OF TRAFFIC AND WHITE WHEN BARRIER IS LOCATED RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO SIDE MOUNTED DELINEATORS ON BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

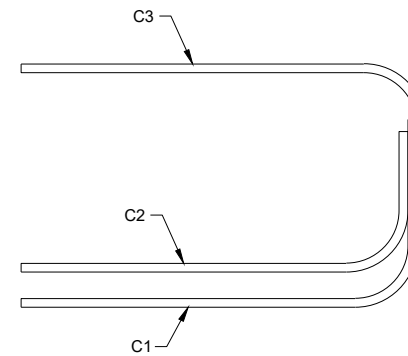
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



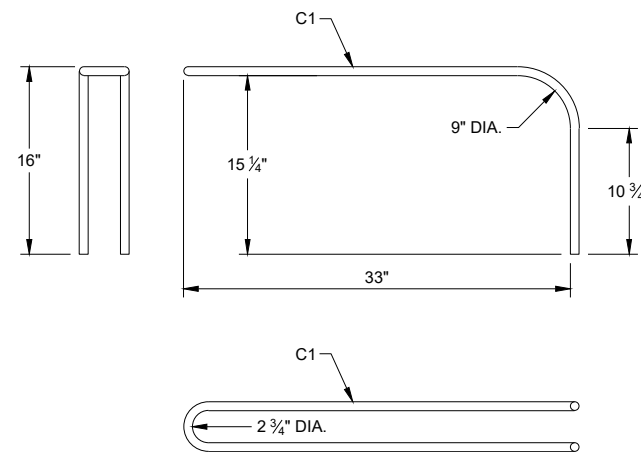
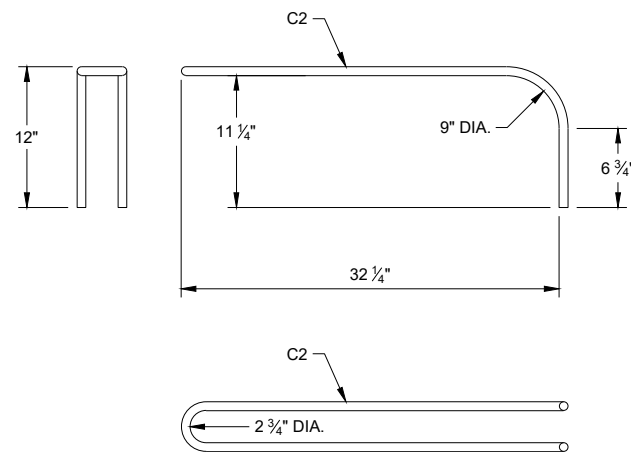
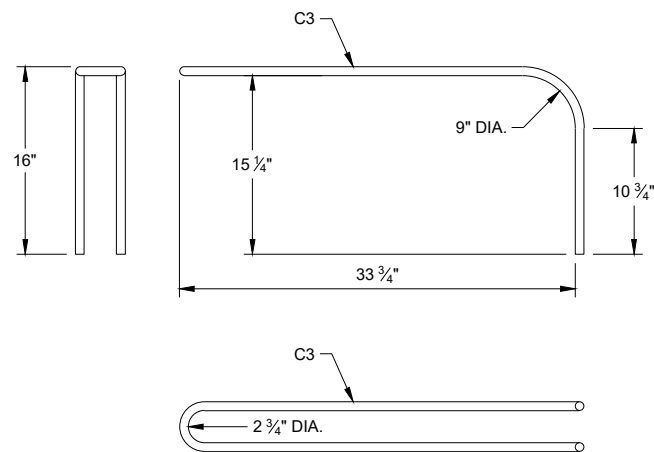
B4 BAR DETAIL



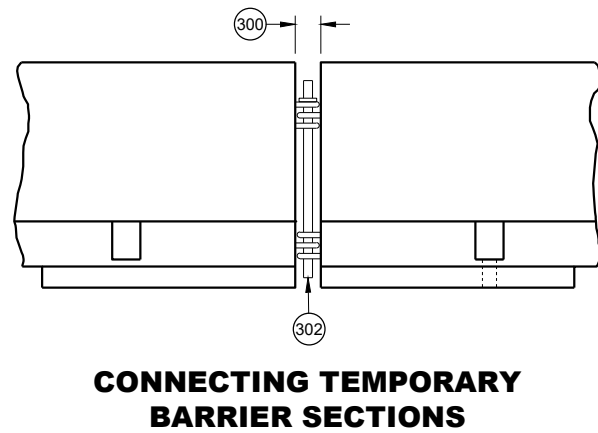
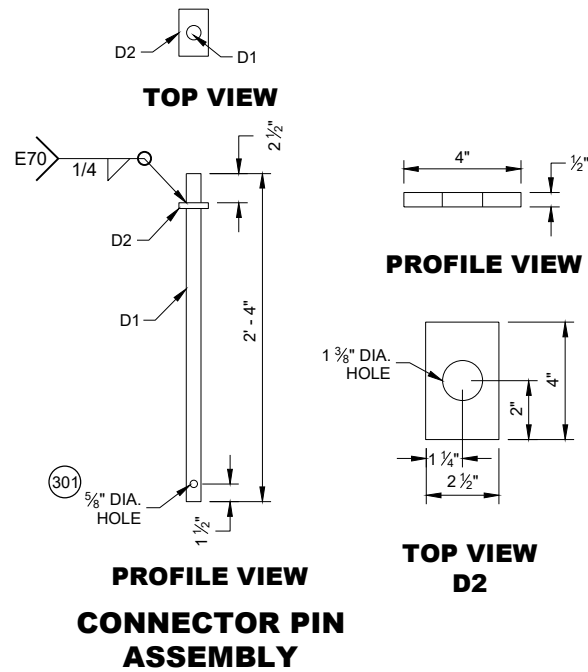
B5 BAR DETAIL



**PROFILE VIEW
LOOP BAR ASSEMBLY**

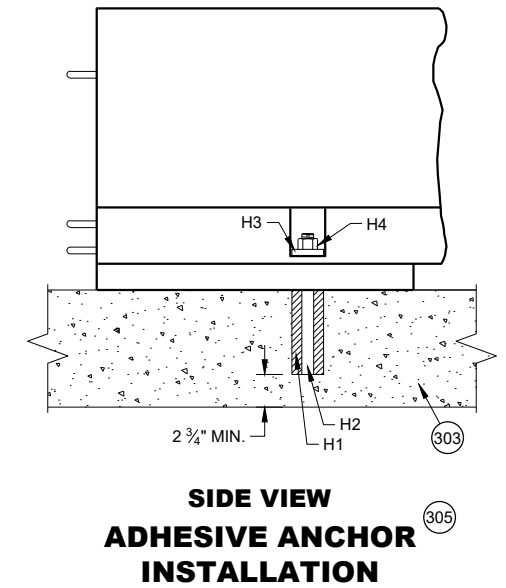
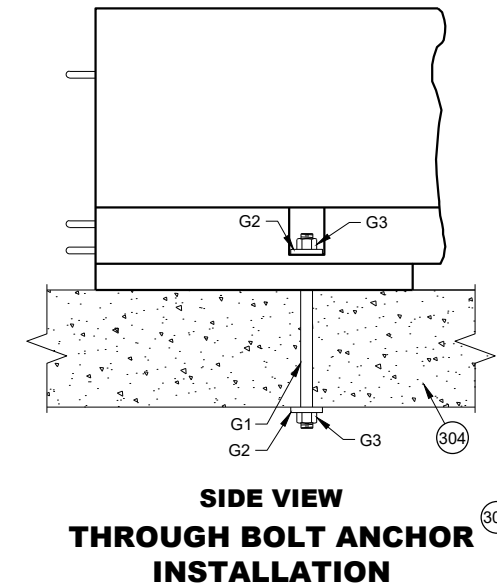
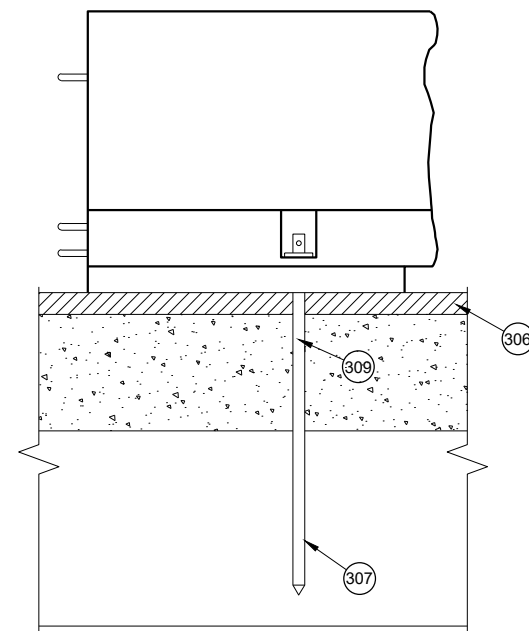
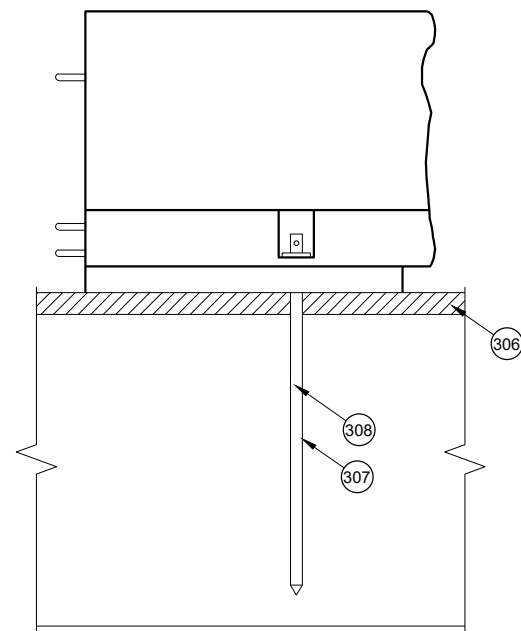
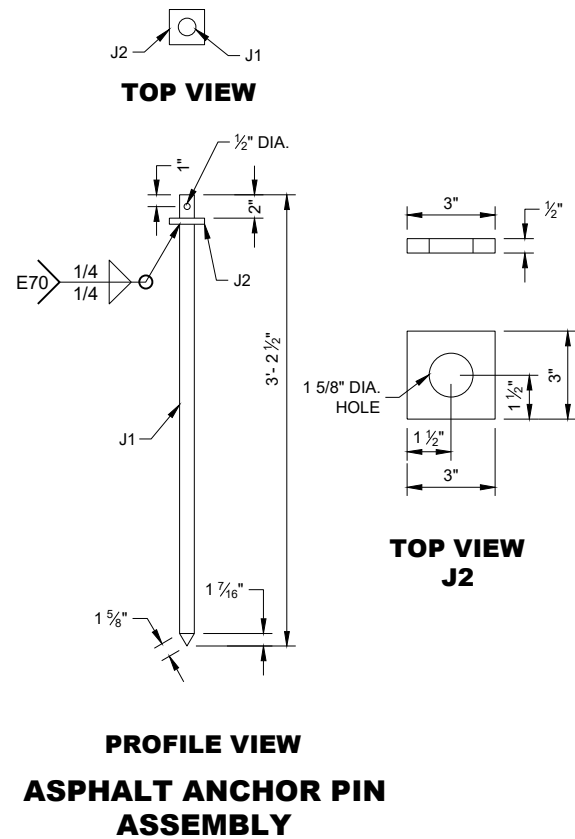


C BAR DETAILS



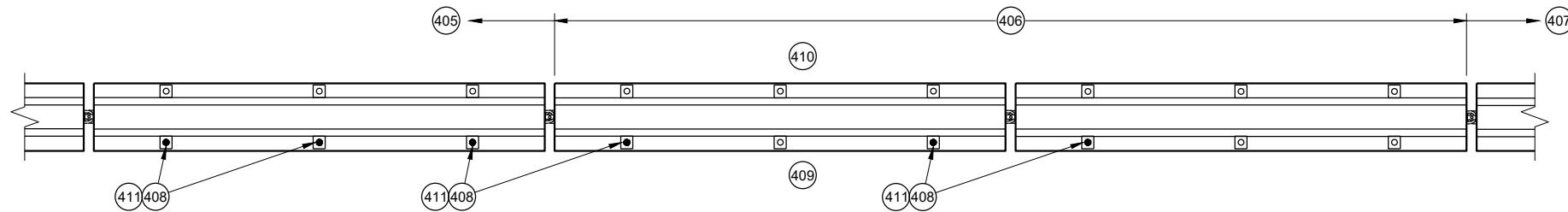
GENERAL NOTES

- (300) SET WITH 3 5/8" WOOD BLOCK.
- (301) HOLE IS OPTIONAL.
- (302) CONNECTOR PIN ASSEMBLY.
- (303) CONCRETE PAVEMENT, APPROACH SLAB, OR DECK.
- (304) CONCRETE DECK.
- (305) DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY OR CONCRETE PAVEMENT WITH ASPHALT OVERLAY.
- (306) MINIMUM OF 2" OF ASPHALT.
- (307) ASPHALT ANCHOR PIN ASSEMBLY
- (308) IF DRILLING A PILOT HOLE, THE MAX. DIA. OF THE HOLE IS 3/4"
- (309) WHEN THERE IS ASPHALT OVERLAYING CONCRETE PAVEMENT, A 1 5/8" DIA. PILOT HOLE CAN BE DRILLED INTO THE OVERLAY AND CONCRETE. IF NEEDED DRILL A 3/4" PILOT HOLE IN BASE COURSE.

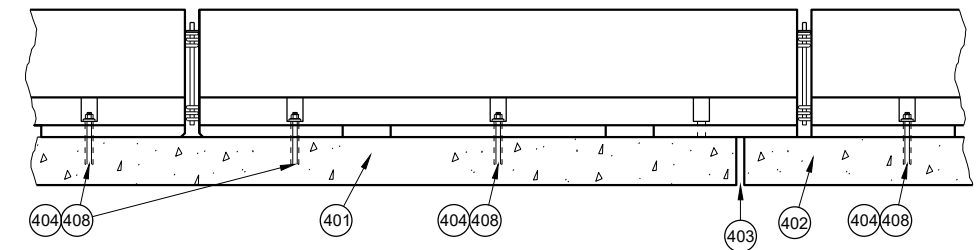


**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

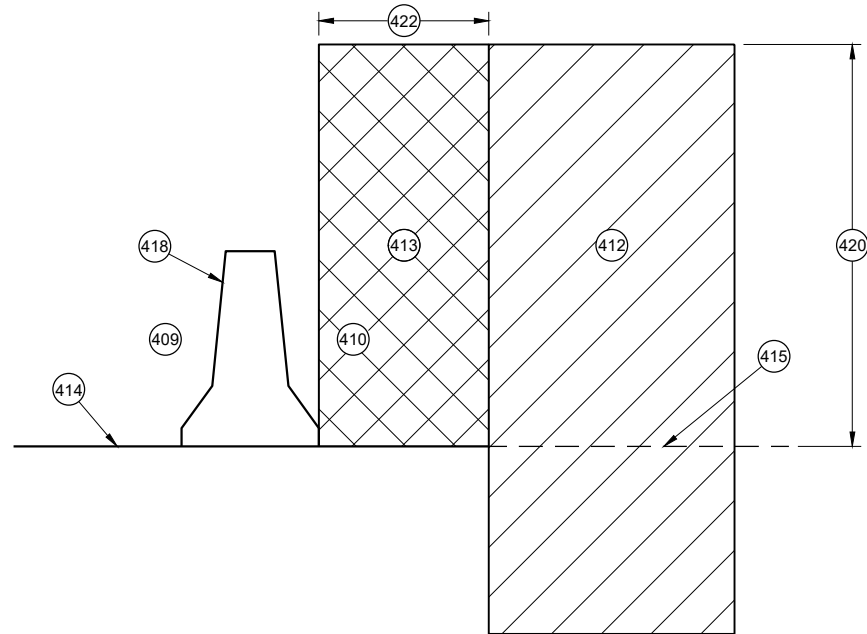
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



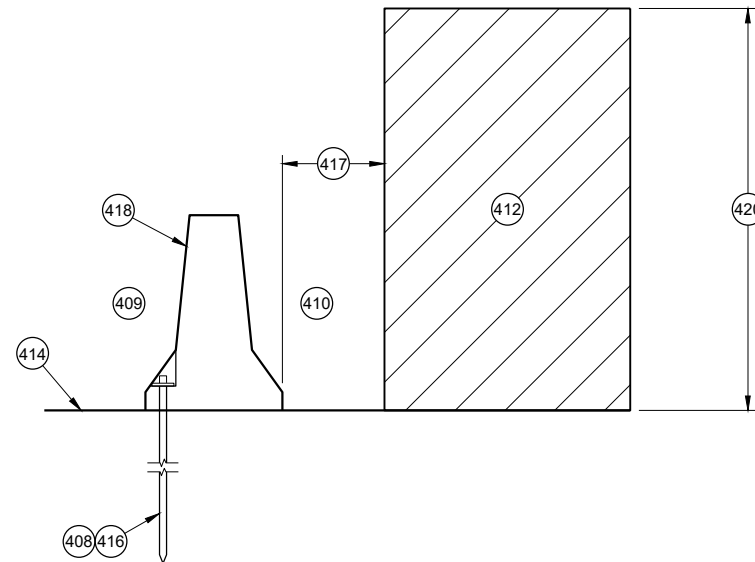
PLAN VIEW
TRANSITION FROM FREE STANDING TO ANCHORED BARRIER



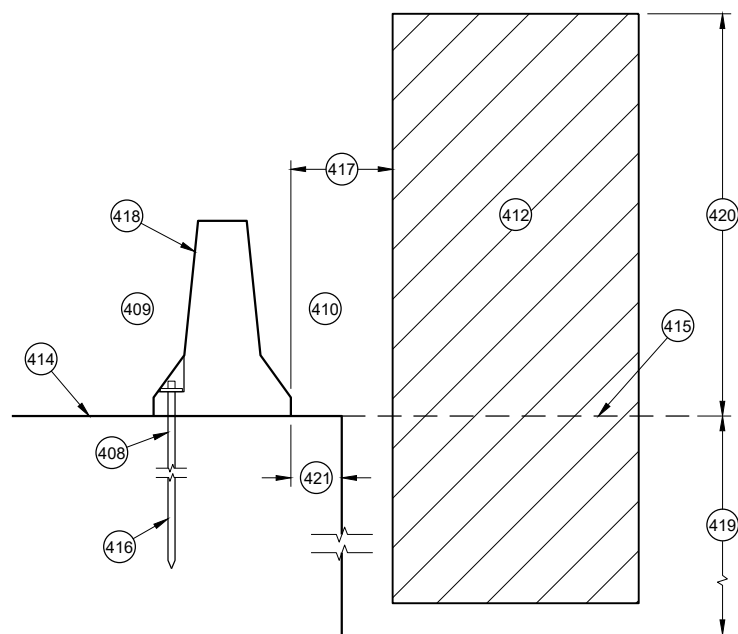
PROFILE VIEW
ANCHORED BARRIER NEAR EXPANSION JOINT



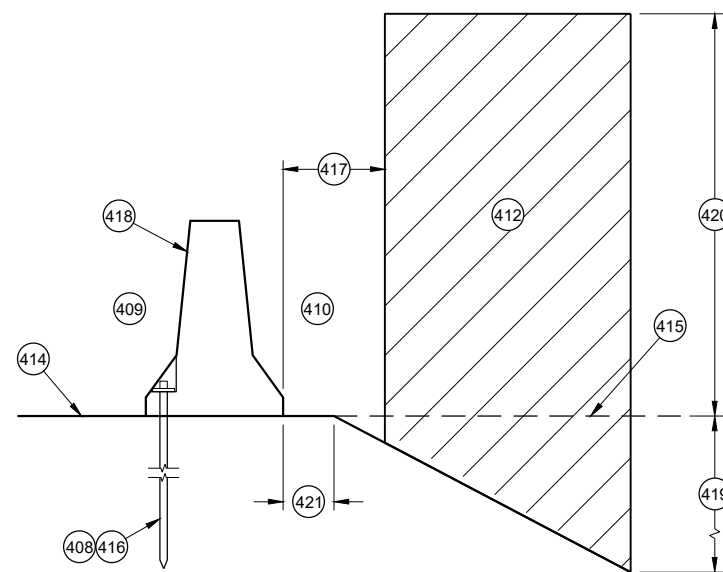
CROSS SECTION
FREE STANDING BARRIER



CROSS SECTION
ANCHORED BARRIER FOR OBJECTS ABOVE THE GRADE LINE AND NEAR THE BARRIER



CROSS SECTION
ANCHORED BARRIER NEAR VERTICAL DROP OFF



CROSS SECTION
ANCHORED BARRIER NEAR A SLOPE

GENERAL NOTES

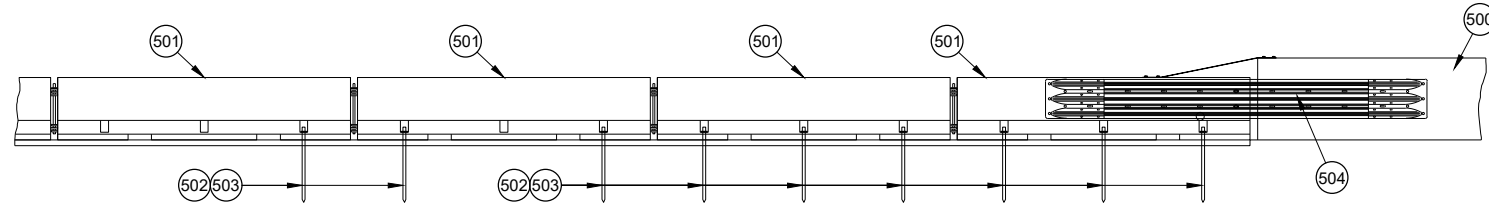
- 400 NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.
- 401 CONCRETE DECK
- 402 CONCRETE DECK OR APPROACH SLAB.
- 403 EXPANSION JOINT
- 404 ADHESIVE ANCHOR SHOWN. SEE ANCHOR DETAILS.
- 405 ANCHORED TEMPORARY BARRIER
- 406 TRANSITION FROM ANCHORED TEMPORARY BARRIER TO FREE STANDING
- 407 FREE STANDING BARRIER
- 408 REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.
- 409 TRAFFIC SIDE
- 410 NON-TRAFFIC SIDE
- 411 ANCHOR LOCATION. SEE ANCHORING DETAILS.
- 412 WORK AREA
- 413 AREA FREE OF OBJECTS AND WORKERS
- 414 GRADE LINE
- 415 EXTENDED GRADE LINE
- 416 ANCHORED TEMPORARY BARRIER. SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR AN ASPHALT ANCHOR ROD DETAILS FOR MORE INFORMATION. ASPHALT ANCHOR ROD SHOWN.
- 417 WHEN OBJECTS EXTEND ABOVE THE GRADE. A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT.
- 418 OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR ALLOWED TO LEAN AGAINST THE BARRIER WITHOUT WRITTEN PERMISSION OF THE PROJECT ENGINEER.
- 419 DEPTHS OF 3 FEET OR MORE.
- 420 Y = 6.5'
- 421 OFFSET FROM BACK OF BARRIER EDGE:
 CONCRETE PAVEMENT 0.5'
 ASPHALT 0.5'
- 422 POSTED SPEED (MPH):
 45 OR GREATER 4.0'
 40 OR LOWER 2.0'

CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

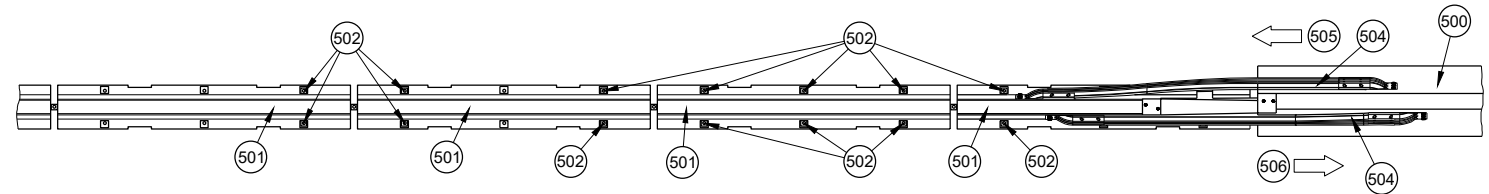
STATE OF WISCONSIN
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GENERAL NOTES

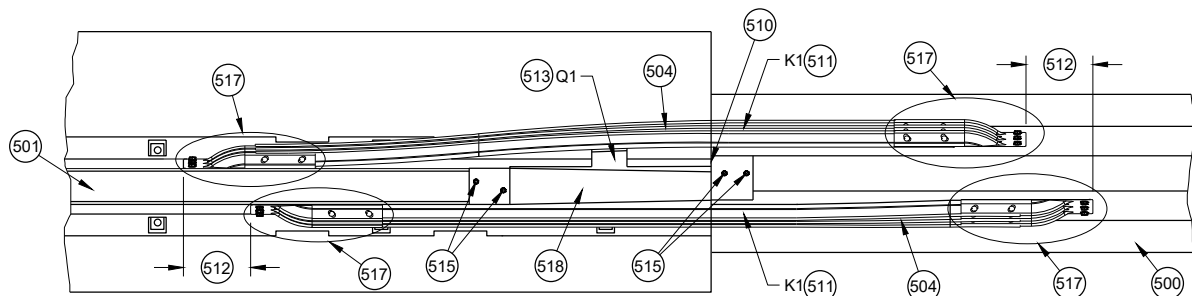
- (500) EXISTING RIGID BARRIERS (VARIES)
- (501) TEMPORARY BARRIER
- (502) SEE OTHER DETAIL ON HOW TO ANCHOR TEMPORARY BARRIER (BARRIER ASPHALT ANCHOR SHOWN).
- (503) ANCHORS ARE REQUIRED ON BOTH SIDE OF THE TEMPORARY BARRIER.
- (504) NESTED RAILS ARE REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS.
- (505) TRAFFIC TRAVELS FROM PERMANENT BARRIER TO TEMPORARY BARRIER.
- (506) TRAFFIC TRAVELS FROM TEMPORARY BARRIER TO PERMANENT BARRIER.
- (507) VERTICAL BARRIER
- (508) SAFETY SHAPE BARRIER
- (509) SINGLE SLOPE BARRIER
- (510) CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF RIGID BARRIER.
- (511) BENT THRIE BEAM TO FIT.
- (512) THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
- (513) TWO (2) P1, P2 AND P3 ARE REQUIRED
- (514) FIVE (5) N1, N2 AND N3 ARE REQUIRED
- (515) TWO (2) R1, R2 AND R3 ARE REQUIRED
- (516) CUT WOOD BLOCK TO FIT.
- (517) SEE THRIE BEAM RAIL TERMINAL CONNECTOR DETAIL ASSEMBLY.
- (518) CAP ASSEMBLY
- (519) 4" MAX. GAP BETWEEN TEMPORARY BARRIER AND RIGID BARRIER.
- (520) ALL TWELVE SPLICE HOLES REQUIRE M1 AND M2



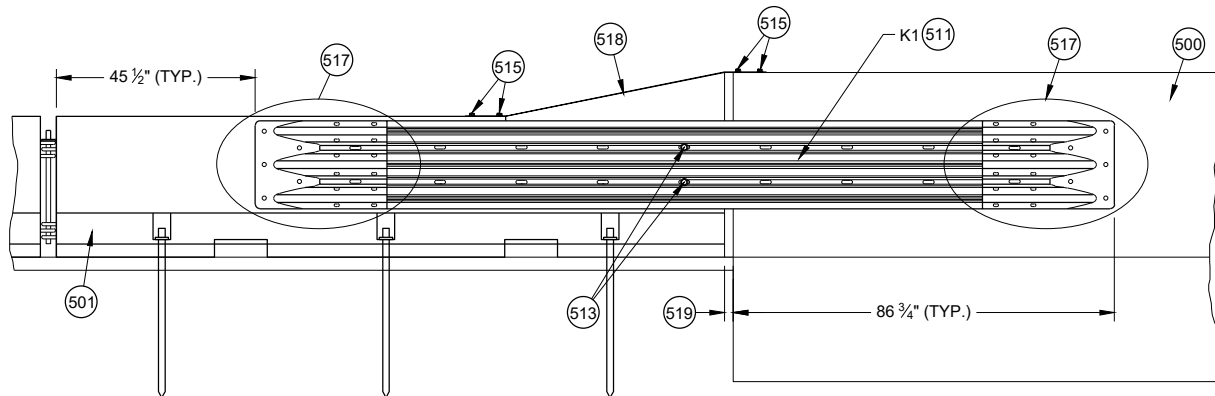
PROFILE VIEW



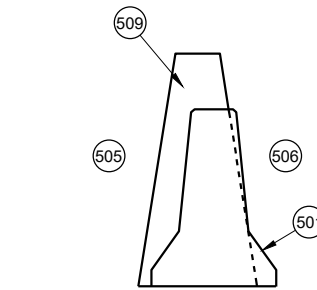
**PLAN VIEW
TRANSITION TO RIGID BARRIER**



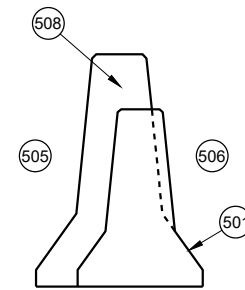
**PLAN DETAIL VIEW
TRANSITION TO RIGID BARRIER**



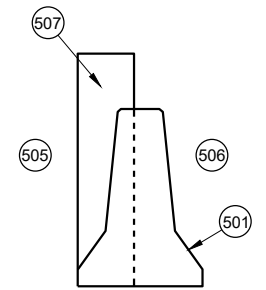
**FRONT DETAIL VIEW
TRANSITION TO RIGID BARRIER**



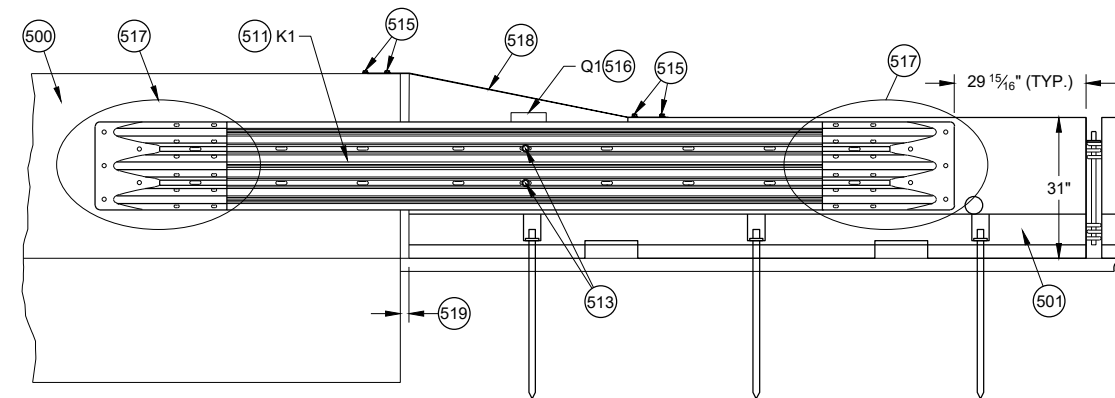
**CROSS SECTION
TEMPORARY BARRIER
PLACEMENT SINGLE SLOPE**



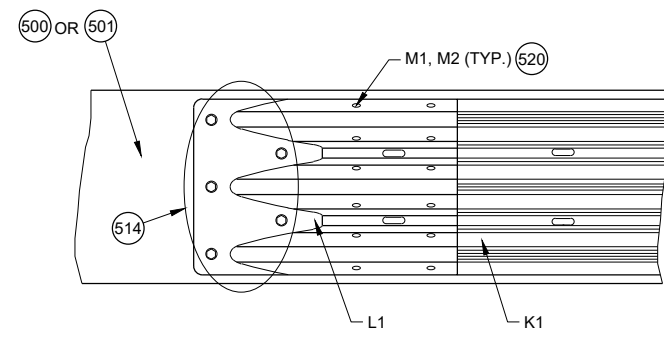
**CROSS SECTION
TEMPORARY BARRIER
PLACEMENT SAFETY SHAPE**



**CROSS SECTION
TEMPORARY BARRIER
PLACEMENT VERTICAL**



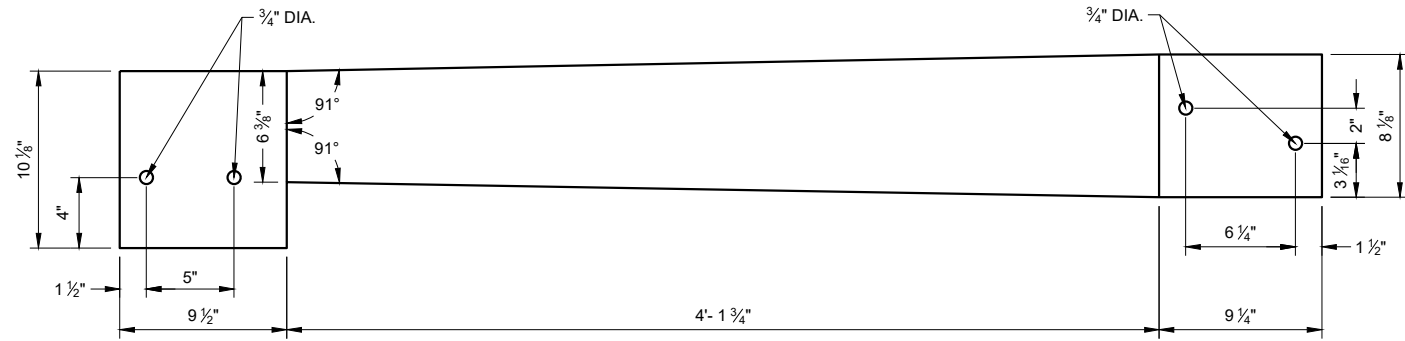
**BACK DETAIL VIEW
TRANSITION TO RIGID BARRIER**



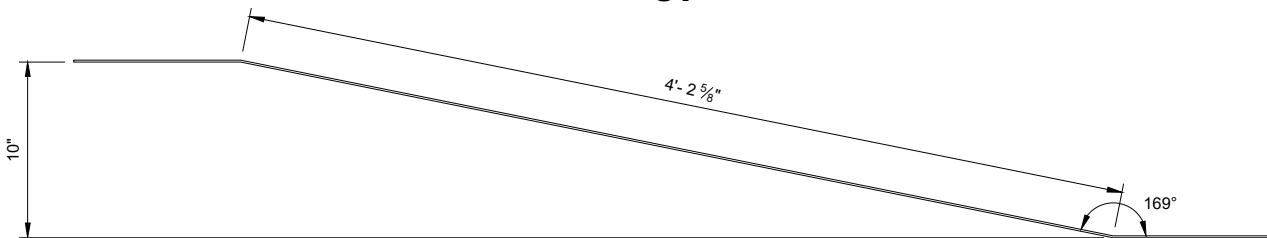
**(517) DETAIL PLAN VIEW
THRIE BEAM RAIL TERMINAL CONNECTOR ASSEMBLY**

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

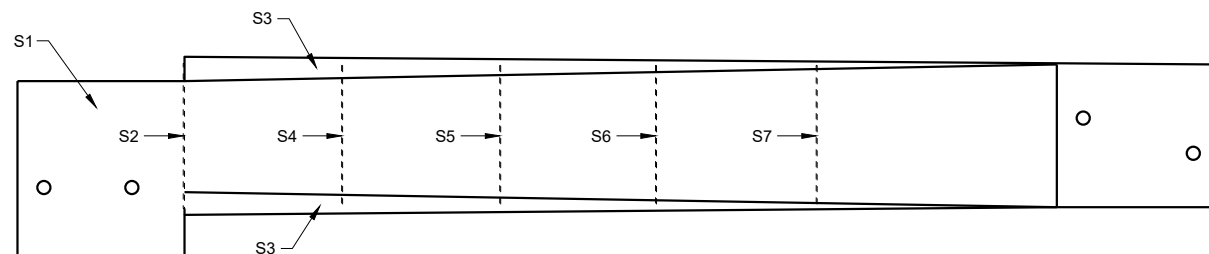
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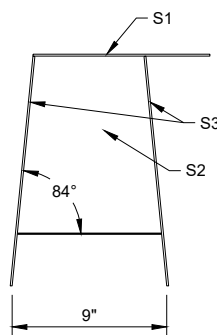
**TOP VIEW
S1**



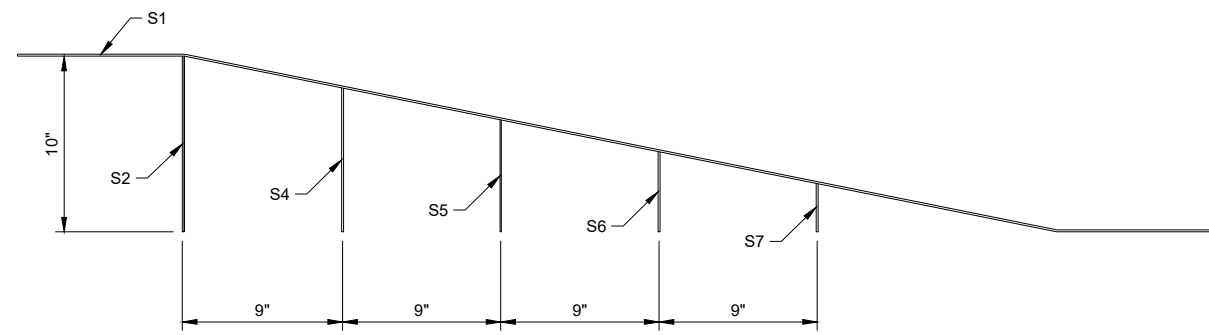
**ELEVATION VIEW
S1**



PLAN VIEW

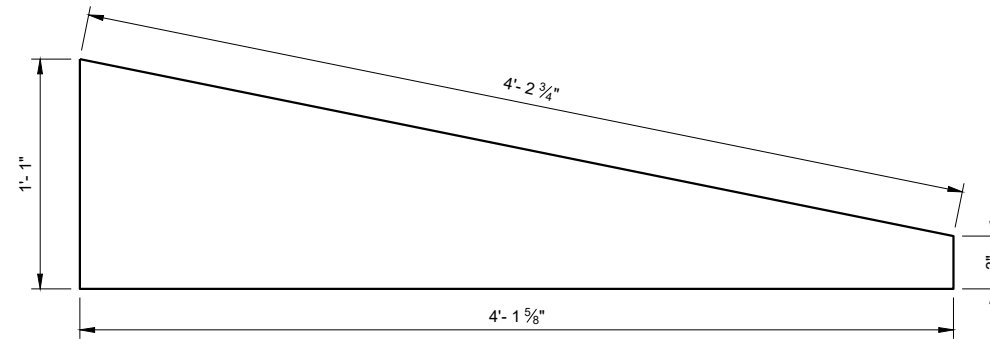


BACK VIEW

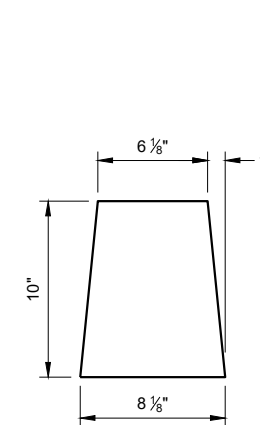


SIDE VIEW (600)

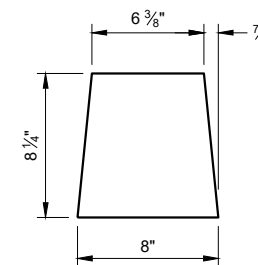
42" TOP CAP ASSEMBLY



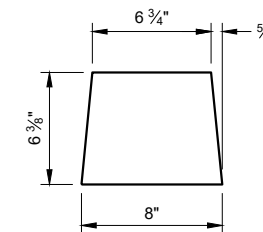
**SIDE VIEW
S3**



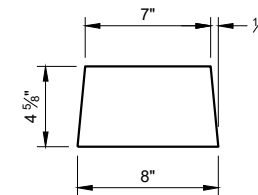
S2



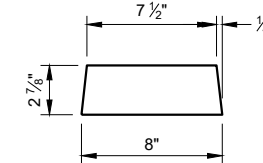
S4



S5



S6



S7

GENERAL NOTES

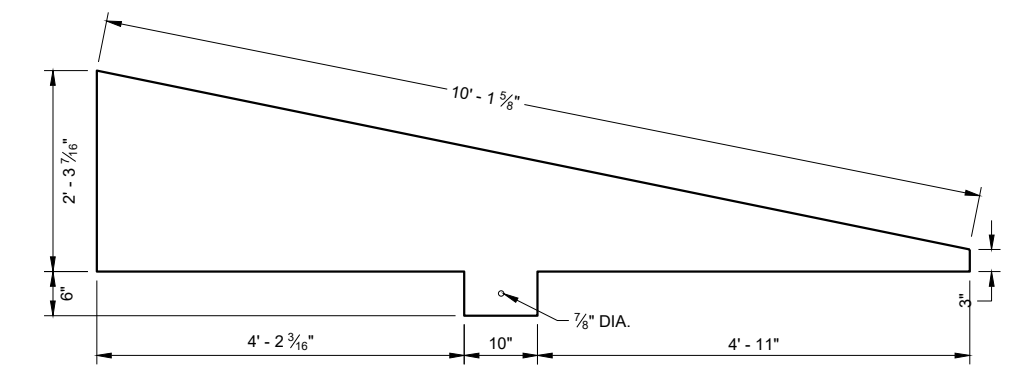
STITCH WELD GUSSET PLATES AND END PLATES ON THREE SIDES

STITCH WELD TWO SIDE PLATES TO TOP PLATE, END PLATE AND GUSSETS.

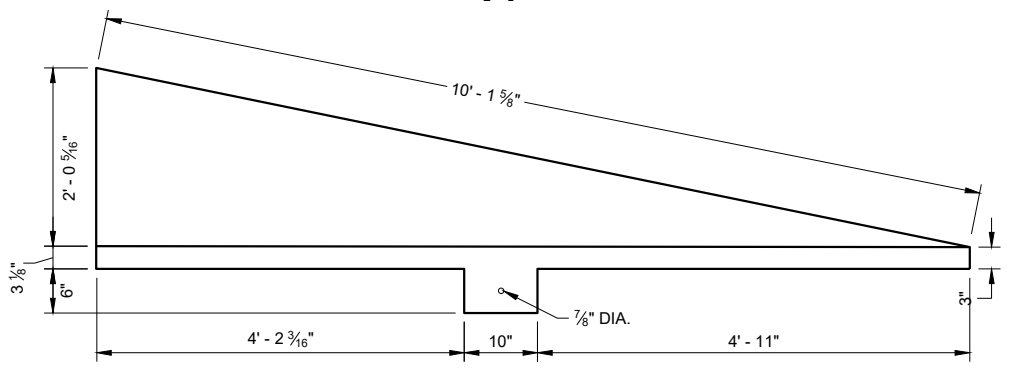
(600) SIDE PLATES (S3) NOT SHOWN FOR CLARITY.

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

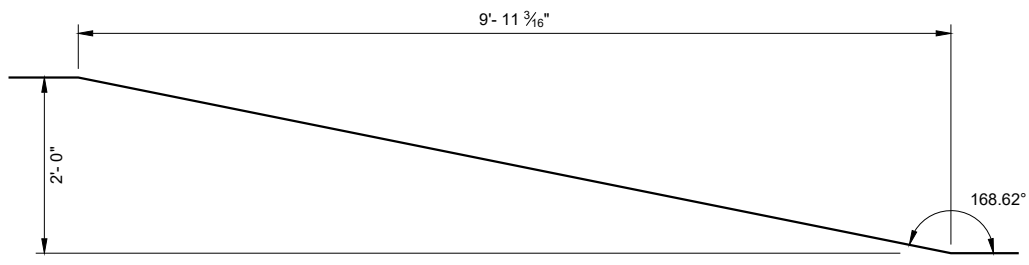
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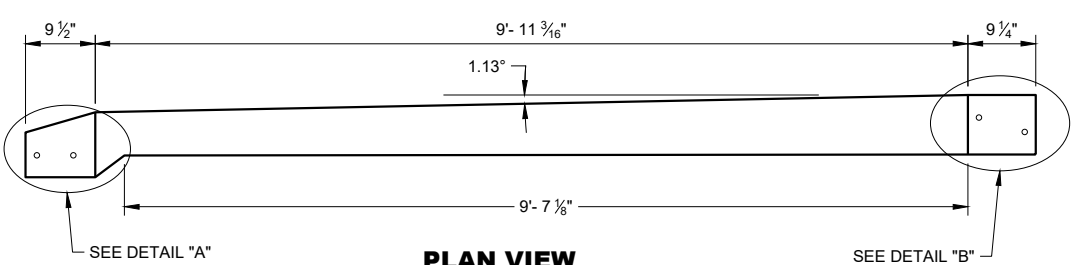
**SIDE VIEW
T4**



**SIDE VIEW
T3**



**SIDE VIEW
TOP PLATE T1**



**PLAN VIEW
TOP PLATE T1**

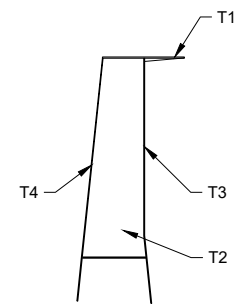
GENERAL NOTES

- STITCH WELD GUSSET PLATES AND END PLATES ON THRIE SIDES
- STITCH WELD TWO SIDE PLATES TO TOP PLATE, END PLATE AND GUSSETS.
- SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.
- (700) SIDE PLATES (T3 AND T4) NOT SHOWN FOR CLARITY.

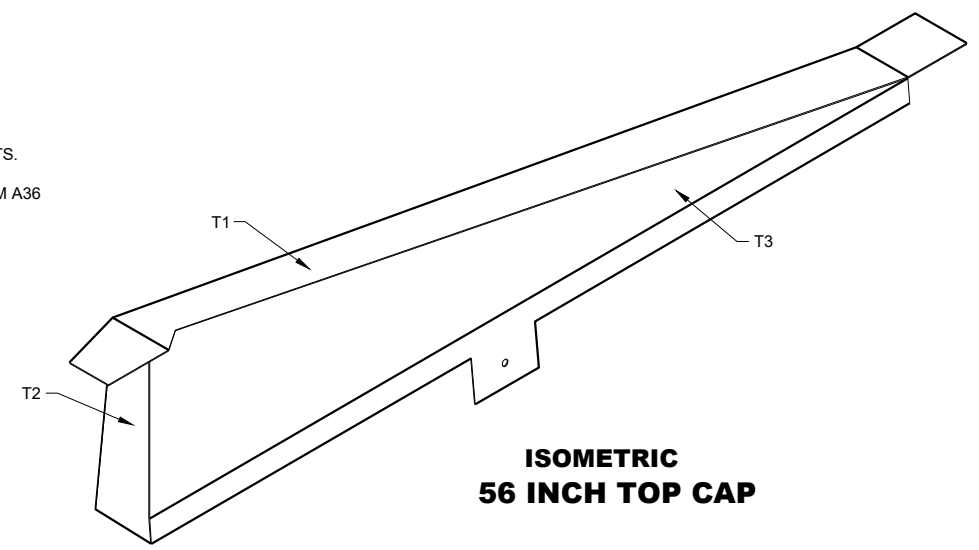
**END
VIEW**

**END
VIEW**

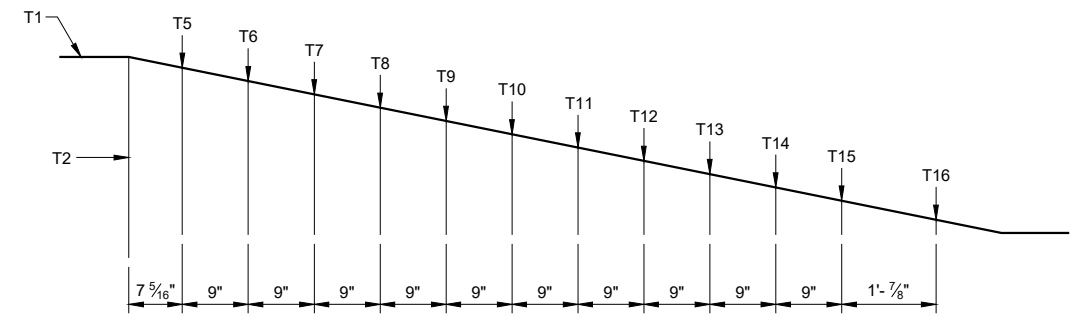
**END
VIEW**



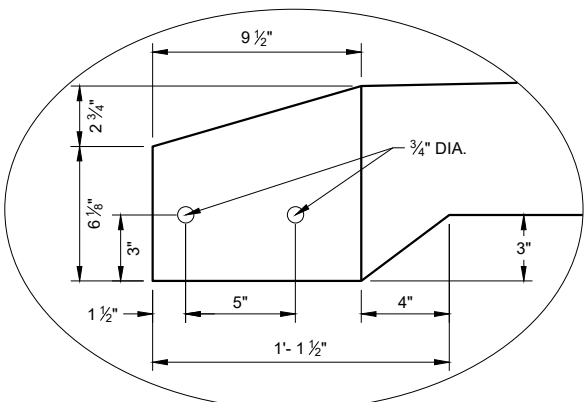
**END VIEW
56 INCH TOP CAP**



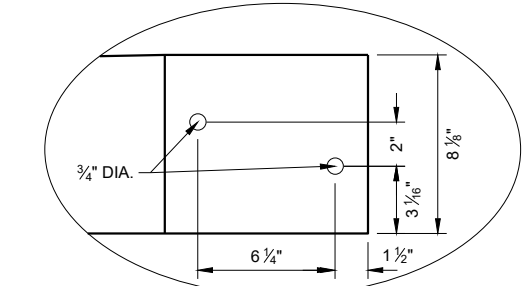
**ISOMETRIC
56 INCH TOP CAP**



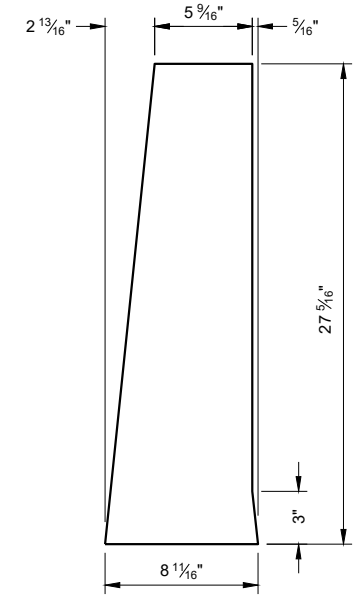
**SIDE VIEW
56 INCH TOP CAP (700)**



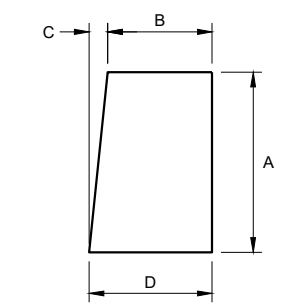
DETAIL "A"



DETAIL "B"



END PLATE T2

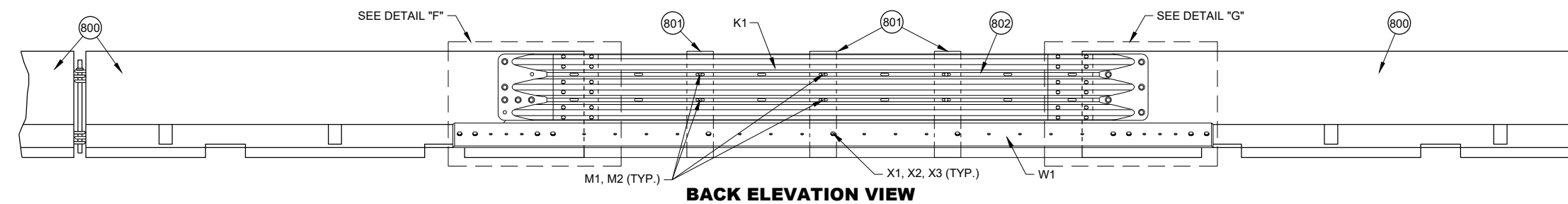
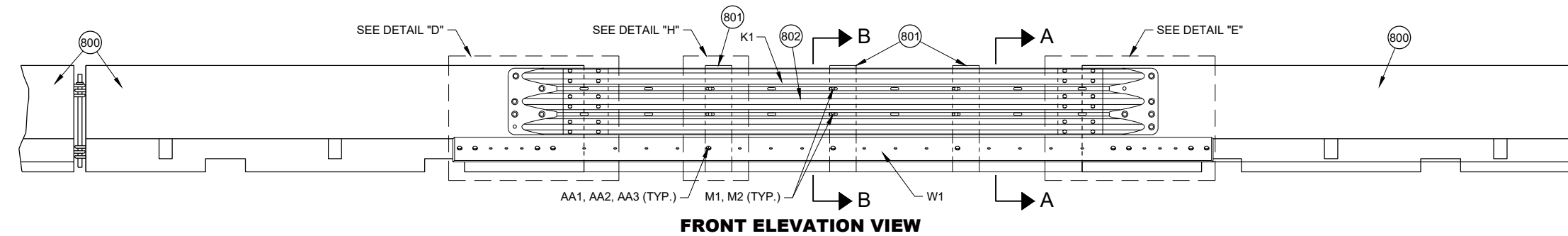
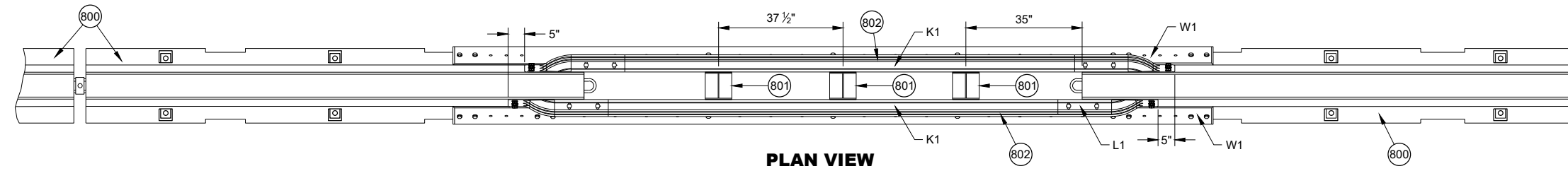
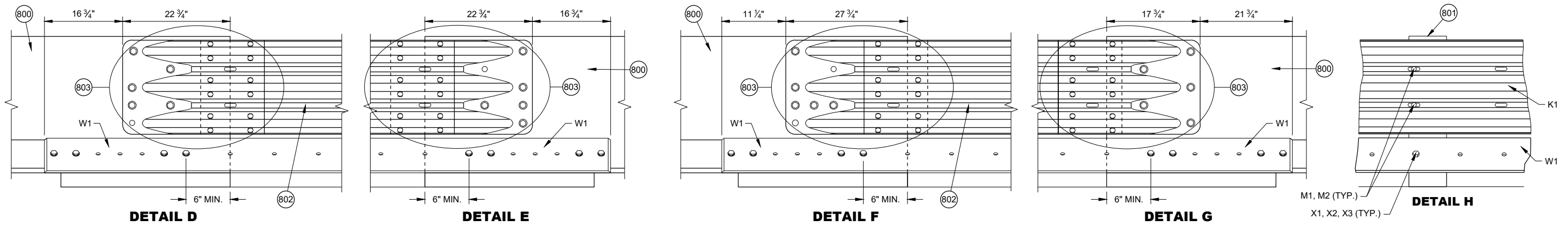


**GUSSET PLATES
T5 - T16**

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
T5	22 13/16"	5 1/16"	2 5/16"	8 1/16"
T6	21"	5 7/8"	2 3/16"	8 1/16"
T7	19 3/16"	6 1/8"	1 13/16"	8 1/16"
T8	17 3/8"	6 1/4"	1 13/16"	8 1/16"
T9	15 9/16"	6 7/16"	1 1/16"	8 1/16"
T10	13 3/4"	6 5/8"	1 7/16"	8 1/16"
T11	11 15/16"	6 13/16"	1 1/4"	8 1/16"
T12	10 1/8"	7"	1 1/16"	8 1/16"
T13	8 5/16"	7 3/16"	7/8"	8 1/16"
T14	6 1/2"	7 3/8"	1 1/16"	8 1/16"
T15	4 1/16"	7 1/16"	1/2"	8"
T16	2 7/8"	7 3/4"	1/4"	8"

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

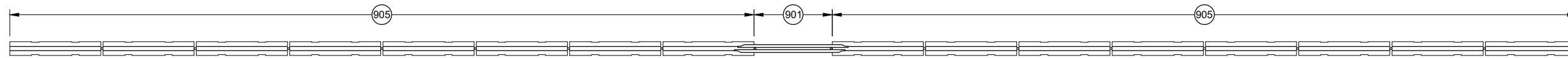


PORTABLE CONCRETE BARRIER GAP THRIE BEAM COVER

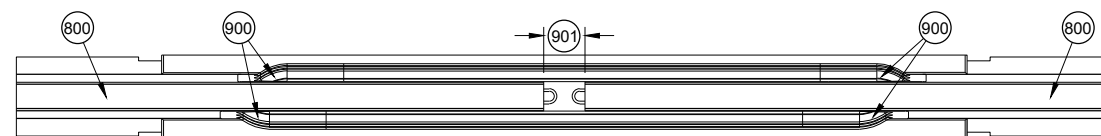
- GENERAL NOTES**
- 800 FREE STANDING TEMPORARY BARRIER
 - 801 GAP STIFFENER ASSEMBLY
 - 802 THRIE BEAMS ARE NESTED ON BOTH SIDES OF THE TEMPORARY BARRIER.
 - 803 SEE THRIE BEAM RAIL TERMINAL CONNECTOR DETAIL

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

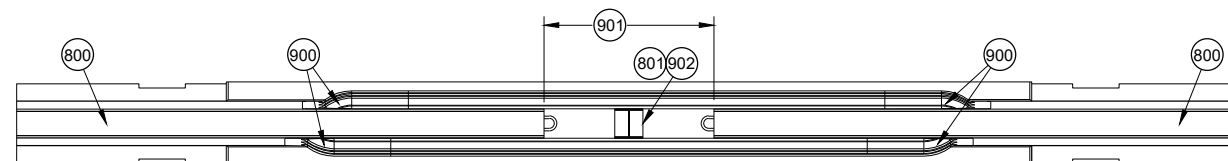
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



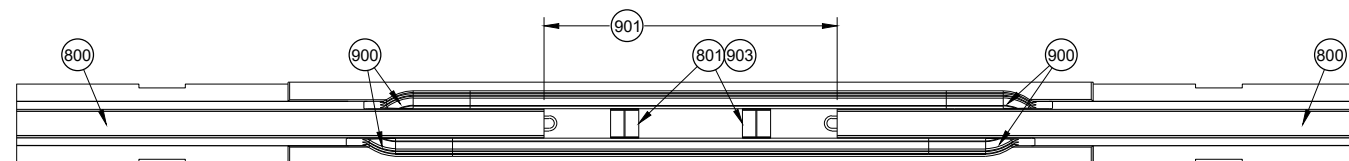
**PLAN VIEW
GAP WITHIN SPACING**



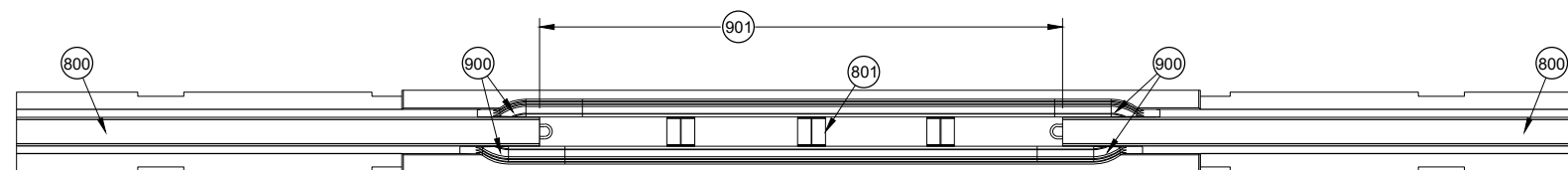
**PLAN VIEW
TEMPORARY BARRIER GAP OVER 4" TO 1' MAX. 904**



**PLAN VIEW
TEMPORARY BARRIER GAP OVER 1' TO 4' MAX. 904**



**PLAN VIEW
TEMPORARY BARRIER GAP OVER 4' TO 7' MAX. 904**



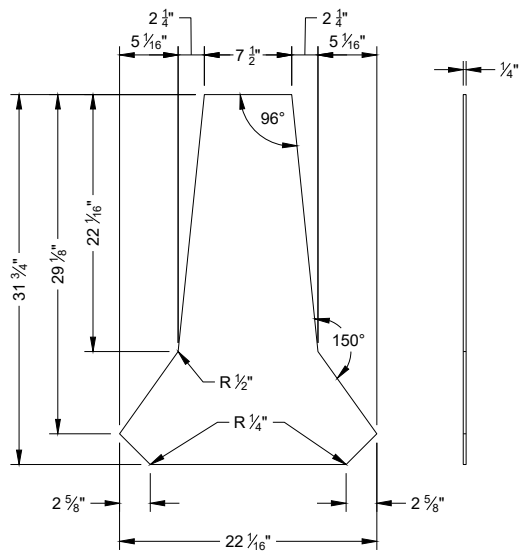
**PLAN VIEW
TEMPORARY BARRIER GAP OVER 7' TO 12.5' MAX. 904**

GENERAL NOTES

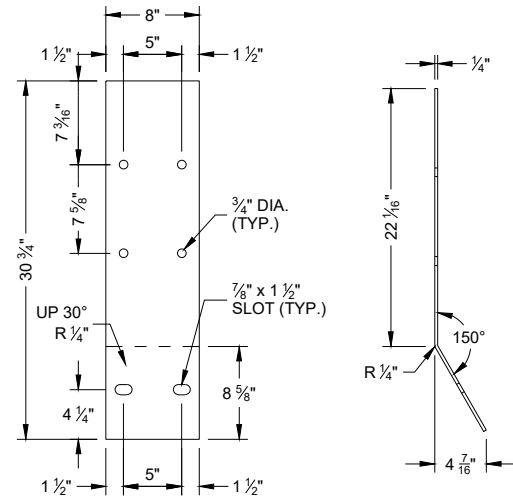
- 900 SEE OTHER DETAILS FOR TEMPORARY GAP HARDWARE (TYP.)
- 901 TEMPORARY BARRIER GAP
- 902 GAP STIFFENER ASSEMBLY CENTERED IN THE GAP.
- 903 GAP STIFFENER ASSEMBLY IS OFFSET 18 3/4" FROM CENTER
- 904 MINIMUM NUMBER OF GAP STIFFENERS SHOWN FOR THE GAP RANGE SHOWN.
- 905 MINIMUM OF 8 CONTINUOUS FREE STANDING TEMPORARY BARRIERS

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

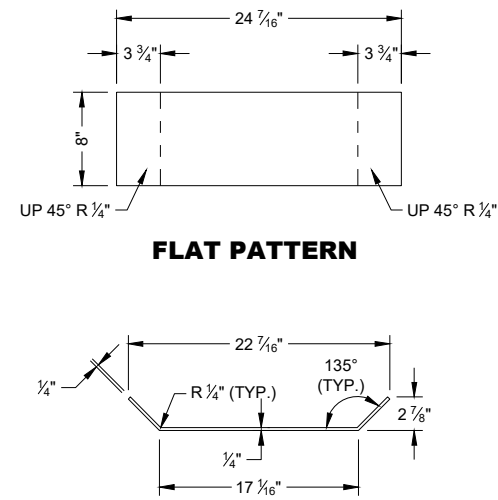
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



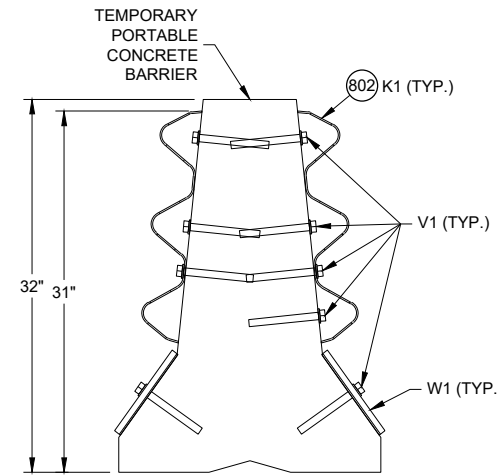
PROFILE VIEW **SIDE VIEW**
STIFFENER ASSEMBLY
CENTER PANEL U1



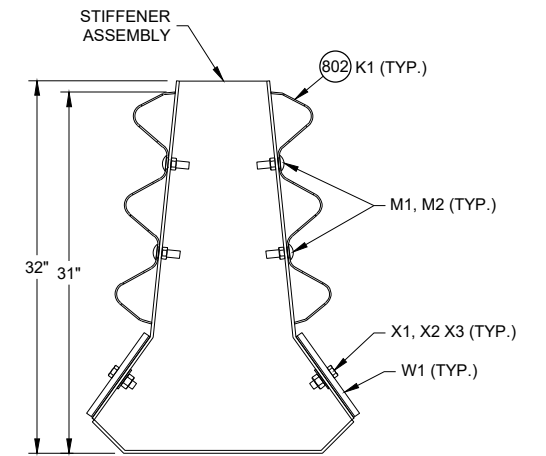
FLAT PATTERN **SIDE VIEW**
STIFFENER ASSEMBLY
SIDE PANEL U2



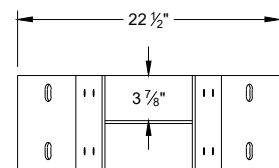
PROFILE VIEW
STIFFENER ASSEMBLY
BOTTOM PANEL U3



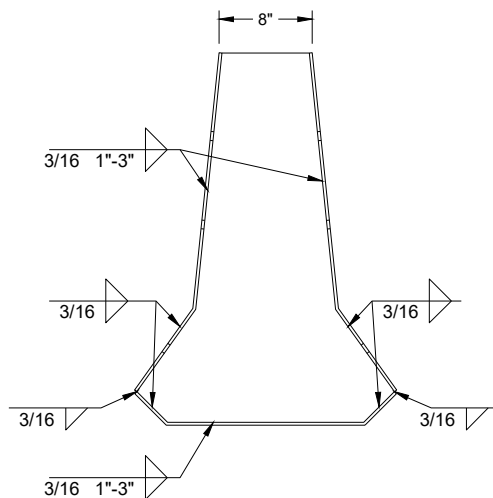
SECTION A - A



SECTION B - B

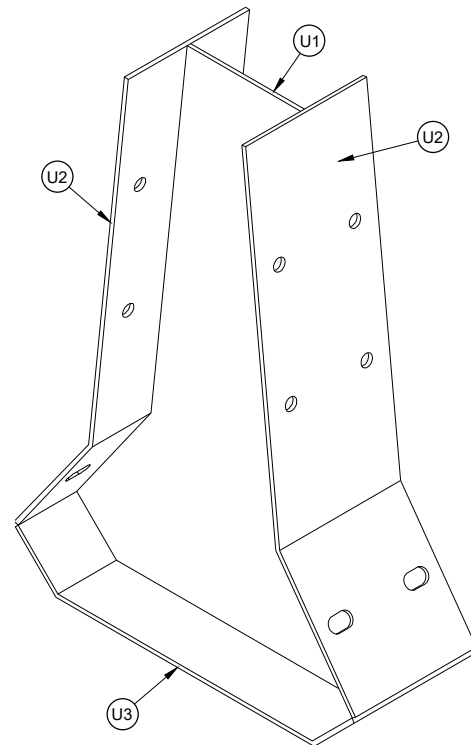


PLAN VIEW

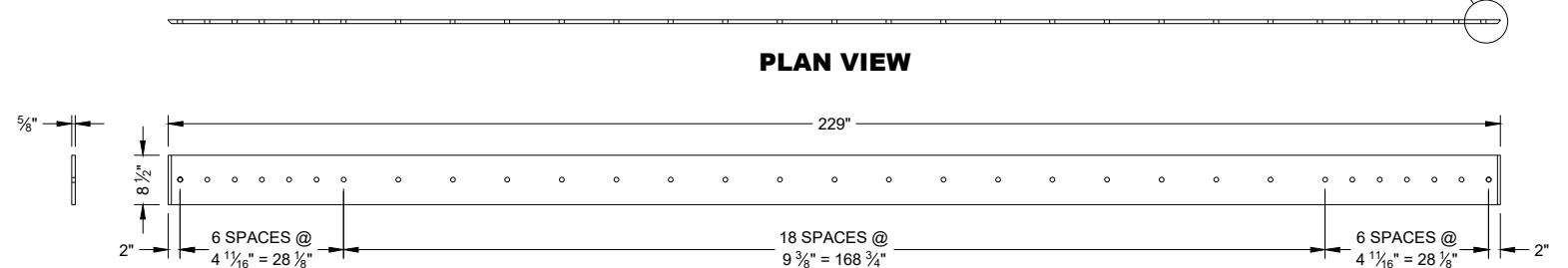


PROFILE VIEW **SIDE VIEW**

GAP STIFFENER ASSEMBLY

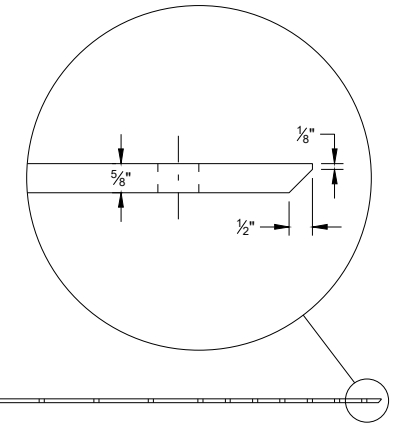


ISOMETRIC



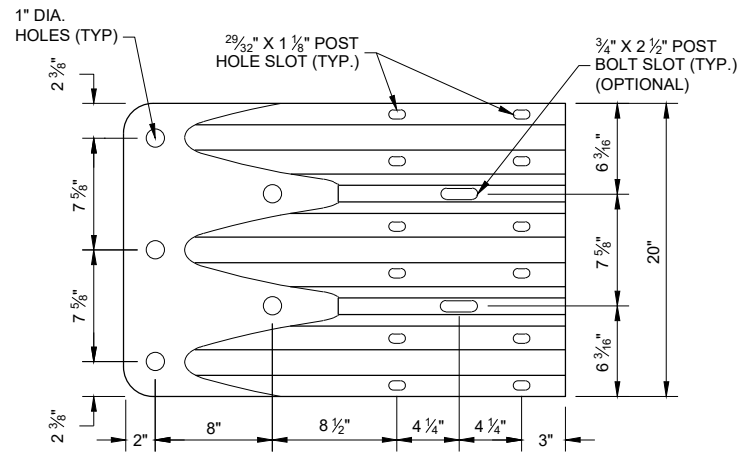
SIDE VIEW

PLAN VIEW
ELEVATION VIEW
W1 TOE PLATE



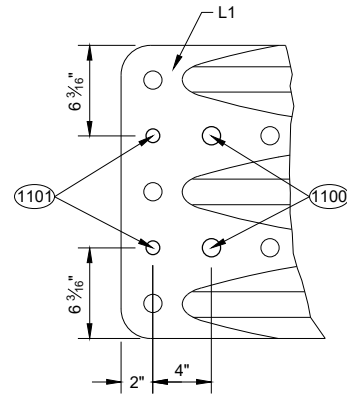
CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION



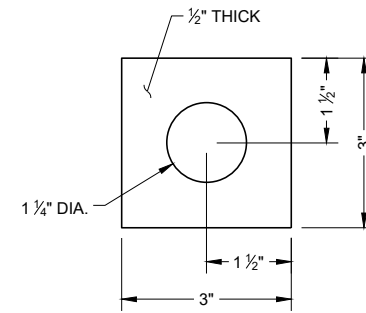
ELEVATION VIEW

**THRIE BEAM
TERMINAL CONNECTOR**



ELEVATION VIEW

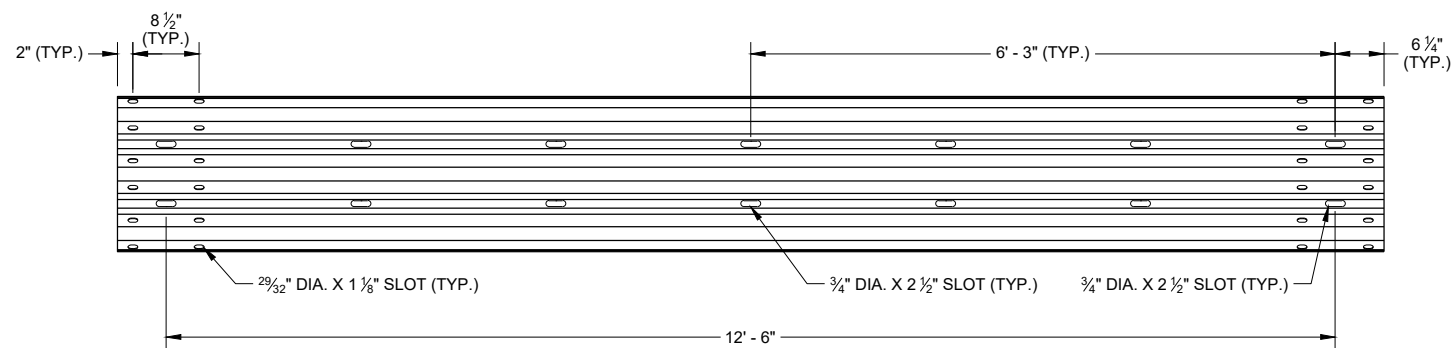
**ADDITIONAL THRIE BEAM
TERMINAL CONNECTOR HOLE DETAIL**



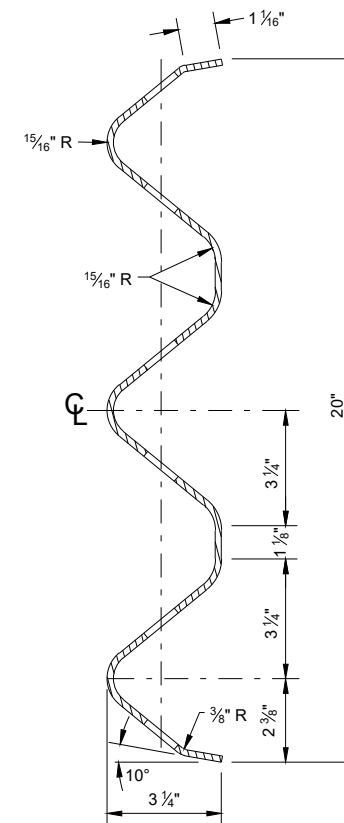
**PLATE WASHER DETAIL
G2, H3**

GENERAL NOTES

- (1100) 1" DIA. HOLE
- (1101) 3/4" DIA. HOLE
- (1102) PROVIDE HOLES IN THRIE BEAM TERMINAL CONNECTOR TO LIMIT STEEL REINFORCEMENT OR LOOP BAR CONFLICT. CONTRACTOR MAY FIELD DRILL ADDITIONAL HOLE OR PROVIDE THRIE BEAM TERMINAL CONNECTOR WITH ADDITIONAL HOLES FROM SUPPLIER.



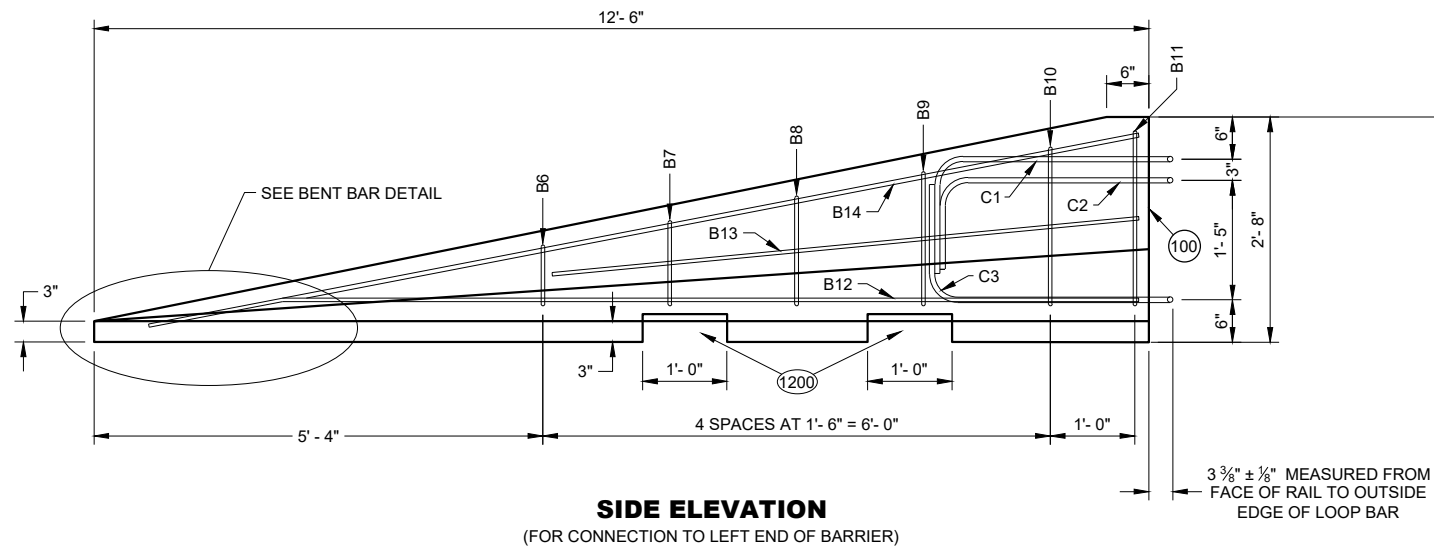
SLOTTED THRIE BEAM RAIL K1



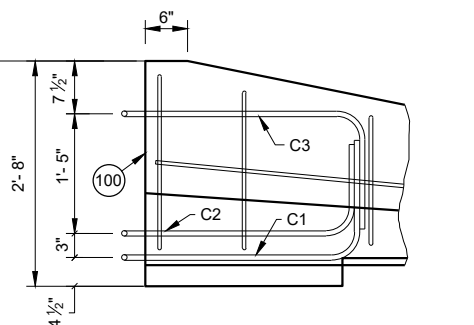
**SECTION THROUGH
BEAM K1**

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



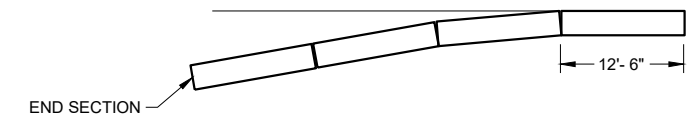
SIDE ELEVATION
(FOR CONNECTION TO LEFT END OF BARRIER)



SIDE ELEVATION
LOOP BAR ASSEMBLY INVERTED FOR OPPOSITE END
(FOR CONNECTION TO RIGHT END OF BARRIER)

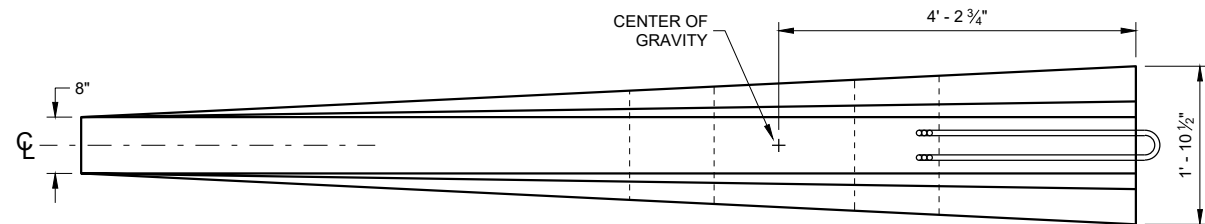
GENERAL NOTES

(1200) SEE LIFTING SLOT DETAIL. LOCATION OF LIFTING SLOTS DETERMINED BY CONTRACTOR.

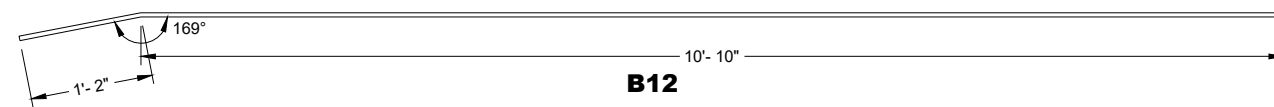


FLARE AT BARRIER END

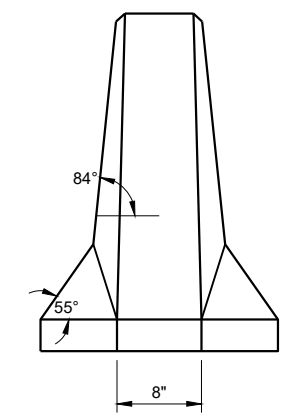
POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1



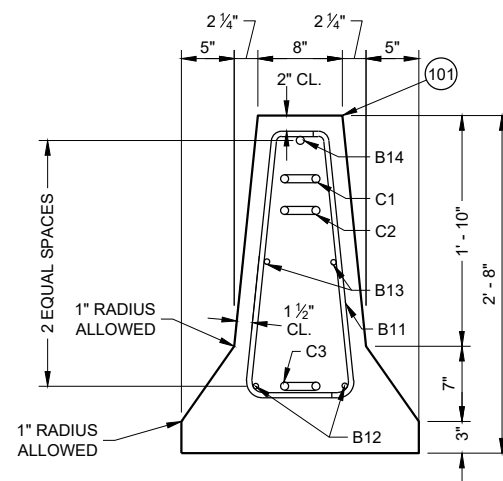
PLAN VIEW



BENT BAR DETAIL

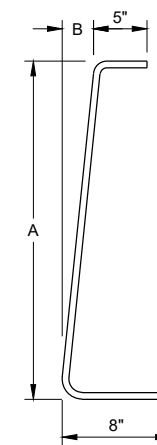


FRONT ELEVATION



END SECTION

DETAILS OF BARRIER TAPER SECTION



BAR	A	B
B6	10"	1"
B7	1'- 1"	1 1/4"
B8	1'- 5"	1 5/8"
B9	1'- 8"	1 7/8"
B10	2'- 0 1/2"	2 3/8"
B11	2'- 3"	2 3/4"

B BARS

2 OF EACH SIZE REQUIRED FOR STIRRUP ASSEMBLY

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - CONCRETE BARRIER PRECAST

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	PRECAST TEMPORARY BARRIER - CONCRETE	MIN. = f _c 5000 PSI	
B1	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#5 REBAR, LENGTH 12'-2"
B2	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 12'-2"
B3	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#5 REBAR, LENGTH 12'-2"
B4	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 6'-0"
B5	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#6 REBAR, LENGTH 2'-11"
B6	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 1'-11"
B7	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 2'-2"
B8	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 2'-6"
B9	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 2'-9"
B10	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 3'-2"
B11	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 3'-4"
B12	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 12'-0"
B13	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#4 REBAR, LENGTH 7'-9"
B14	REBAR	STANDARD SPEC. 505.2 GRADE 60 UNCOATED REBAR	#5 REBAR, LENGTH 11'-9"
C1	LOOP BAR	ASTM A709 GRADE 70 SMOOTH BAR OR ASTM A706 GRADE 60 REBAR UNCOATED	¾" DIA.
C2	LOOP BAR	ASTM A709 GRADE 70 SMOOTH BAR OR ASTM A706 GRADE 60 REBAR UNCOATED	¾" DIA.
C3	LOOP BAR	ASTM A709 GRADE 70 SMOOTH BAR OR ASTM A706 GRADE 60 REBAR UNCOATED	¾" DIA.
D1	CONNECTION PIN - ROD	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	1 ½" DIA.
D2	CONNECTION PIN - TOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
G1	BOLT THROUGH ANCHOR - THREADED ROD	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 A307 GRADE A OR SAE J429 GRADE 2 UNC	1 ½" DIA.
G2	BOLT THROUGH ANCHOR - WASHER, SQUARE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
G3	BOLT THROUGH ANCHOR - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
H1	ADHESIVE ANCHOR - ADHESIVE	ICC-ES-AC308 5 ¼" EMBEDMENT WITH A MIN. BOND STRENGTH OF 1,650 PSI. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	
H2	ADHESIVE ANCHOR - THREADED ROD	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 A307 GRADE A / SAE J429 GRADE 2 UNC	1 ½" DIA.
H3	ADHESIVE ANCHOR - WASHER, SQUARE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
H4	ADHESIVE ANCHOR - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
J1	ASPHALT ANCHOR PIN - ROD	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	1 ½" DIA.
J2	ASPHALT ANCHOR PIN - STOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI / ASTM A529 MAX. STRENGTH 50 KSI / ASTM A572 MAX STRENGTH 50 KSI / ASTM A709 MAX STRENGTH 50 KSI / ASTM A992 MAX STRENGTH 50 KSI	
K1	THRIE BEAM RAIL	AASHTO M180 CLASS A TYPE 2 APPROVED PRODUCER	12 GAUGE
L1	THRIE BEAM RAIL - TERMINAL	AASHTO M180 CLASS A TYPE 2 APPROVED PRODUCER	12 GAUGE

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
M1	SPLICE BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 UNC AASHTO M180 HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	¾" DIA.
M2	SPLICE BOLT - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
N1	THRIE BEAM RAIL TERMINAL - MECHANICAL ANCHOR	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	¾" DIA. LENGTH 6"
N2	THRIE BEAM RAIL TERMINAL - WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1	
N3	THRIE BEAM RAIL TERMINAL MECHANICAL OR ADHESIVE ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	
P1	THRIE BEAM RAIL CONNECTION 1-BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	¾" DIA.
P2	THRIE BEAM RAIL CONNECTION 1-WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1	
P3	THRIE BEAM RAIL CONNETION 1- MECHANICAL OR ADHESIVE ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	
Q1	BLOCK WOOD	SEE STANDARD SPEC. 614	
R1	CAP - BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	¾" DIA.
R2	CAP - BOLT - WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1	
R3	CAP - BOLT - MECHANICAL ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	12 GAUGE
S1	CAP 42-INCH TOP PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S2	CAP 42-INCH END PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S3	CAP 42-INCH SIDE PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S4	CAP 42-INCH GUSSET 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S5	CAP 42-INCH GUSSET 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S6	CAP 42-INCH GUSSET 3	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
S7	CAP 42-INCH GUSSET 4	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE

6

SDD 14B07-16m

6

SDD 14B07-16m

**CONCRETE BARRIER
TEMPORARY PRECAST,
12' - 6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - CONCRETE BARRIER PRECAST

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
T1	CAP 56-INCH TOP PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T2	CAP 56-INCH END PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T3	CAP 56-INCH SIDE PLATE 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T4	CAP 56-INCH SIDE PLATE 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T5	CAP 56-INCH GUSSET 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T6	CAP 56-INCH GUSSET 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T7	CAP 56-INCH GUSSET 3	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T8	CAP 42-INCH GUSSET 4	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T9	CAP 42-INCH GUSSET 5	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T10	CAP 42-INCH GUSSET 6	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T11	CAP 42-INCH GUSSET 7	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T12	CAP 42-INCH GUSSET 8	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T13	CAP 42-INCH GUSSET 9	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T14	CAP 42-INCH GUSSET 10	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T15	CAP 42-INCH GUSSET 11	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
T16	CAP 42-INCH GUSSET 12	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	12 GAUGE
U1	GAP STIFFENER	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	
U2	GAP STIFFENER - CONNECTOR PLATE 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	
U3	GAP STIFFENER - CONNECTOR PLATE 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
V1	THRIE BEAM RAIL TERMINAL MECHANICAL OR ADHESIVE ANCHOR	MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS ULTIMATE TENSILE LOAD 24.0 KIPS AND ULTIMATE SHEAR LOAD 21.5 KIPS. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.	¾" DIA.
V2	GAP STIFFENER - BOLT - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C O R MECHANICAL GALVANIZE TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291/ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
W1	TOE PLATE	AASHTO M111/ASTM A123 ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX. STRENGTH 50 KSI, OR ASTM A709 MAX. STRENGTH 50 KSI, OR ASTM A992 MAX. STRENGTH 50 KSI	
X1	TOE PLATE - CONNECTION BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 UNC HEAVY HEX HEAD OR AASTHO M180 HEAD, ASTM F3125 GRADE A325 TYPE 1 HEAVY HEX HEAD OR SAE J429 GRADE 5 HEAVY HEX HEAD / ASTM A449 TYPE 1 HEAVY HEX HEAD. BOLTS MAY BE FULLY THREADED. PROVIDE ENOUGH THREADING FOR PROPER TIGHTENING OF BOLT.	¾" DIA.
X2	TOE PLATE - CONNECTION BOLT - WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 TYPE 2 F436 TYPE 1 (HARDEN WASHER ONLY)	
X3	TOE PLATE - CONNECTION BOLT - NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GALVANIZE TO AASHTO M298 CLASS 55 TYPE 2 / ASTM B695 CLASS 55 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	

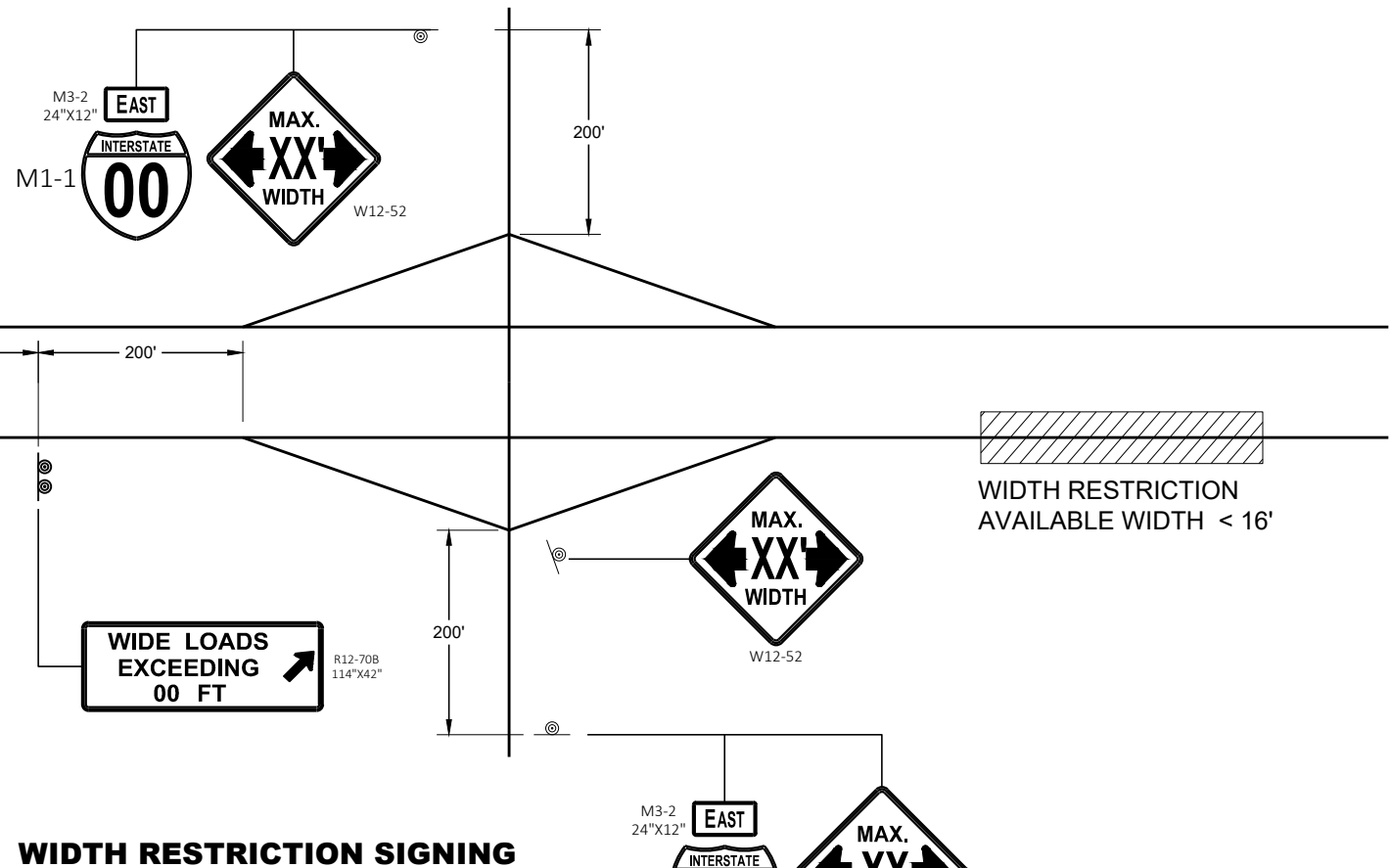
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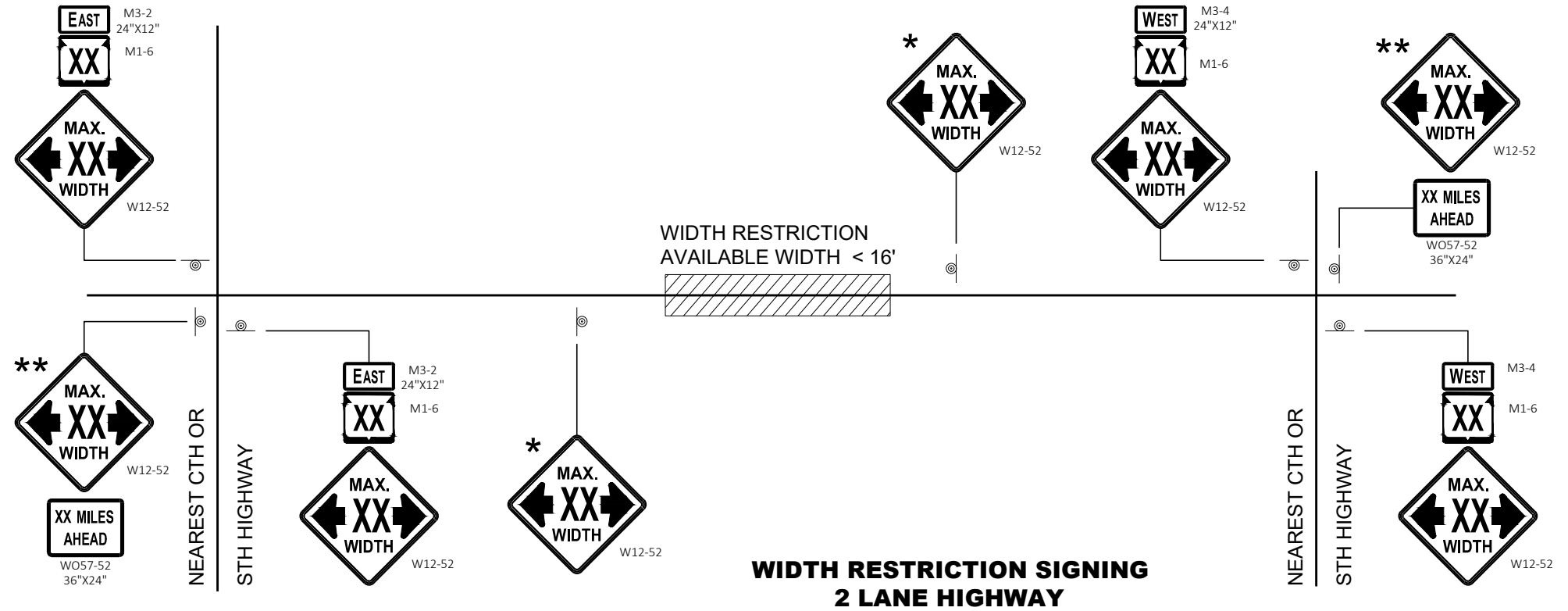
SDD 14B07-16n

SDD 14B07-16n

CONCRETE BARRIER TEMPORARY PRECAST, 12' - 6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED February 2023 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



WIDTH RESTRICTION SIGNING



**WIDTH RESTRICTION SIGNING
2 LANE HIGHWAY**

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WIDTH ON SIGN TO BE APPROXIMATELY ONE FOOT LESS THAN AVAILABLE WIDTH.

* PLACE 500 FEET AFTER THE W20 - 1A AND 500 FEET BEFORE ADDITIONAL SIGNS FOR ROADWAYS WITH A PRE - CONSTRUCTION SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200 FOOT TYPICAL SPACING.

** SIGN SHALL BE VISIBLE FROM ROADWAY.

*** ADDITIONAL SIGNS NEEDED IF THERE IS AN ON RAMP BETWEEN SIGNS.



WIDTH ON SIGN TO BE APPROX. 1 - FOOT LESS THAN AVAILABLE WIDTH

ADVANCED WIDTH RESTRICTION SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Andrew Heidtke
DATE	May 2023
FHWA	WORK ZONE ENGINEER

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.




ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

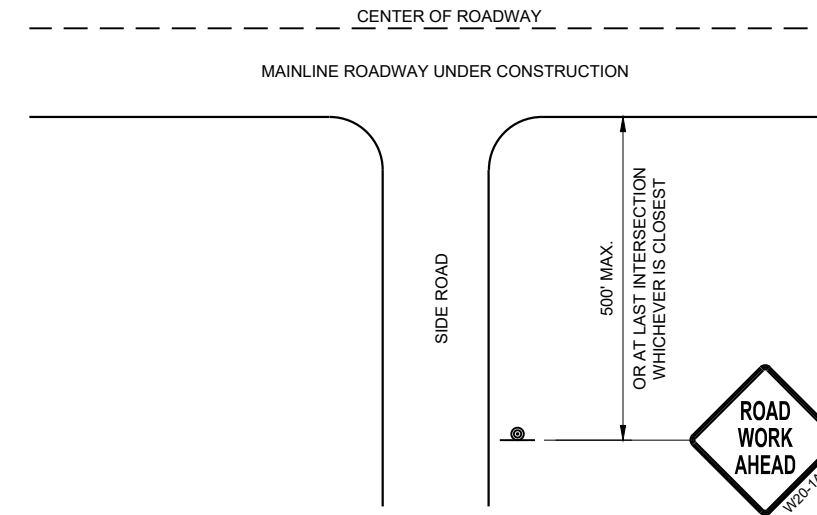
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

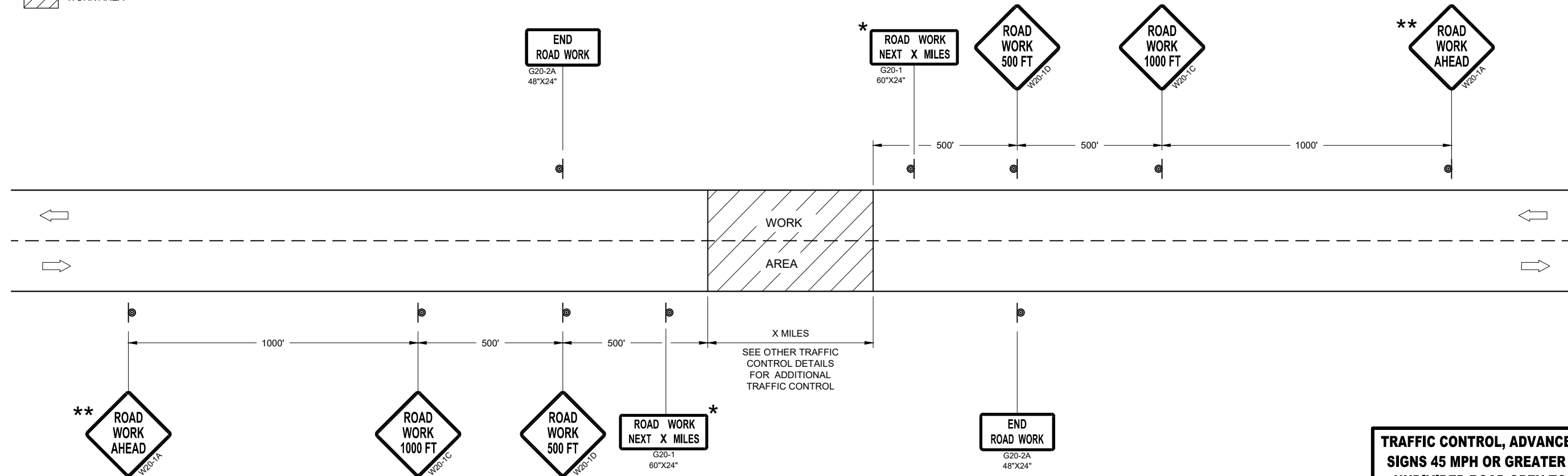
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



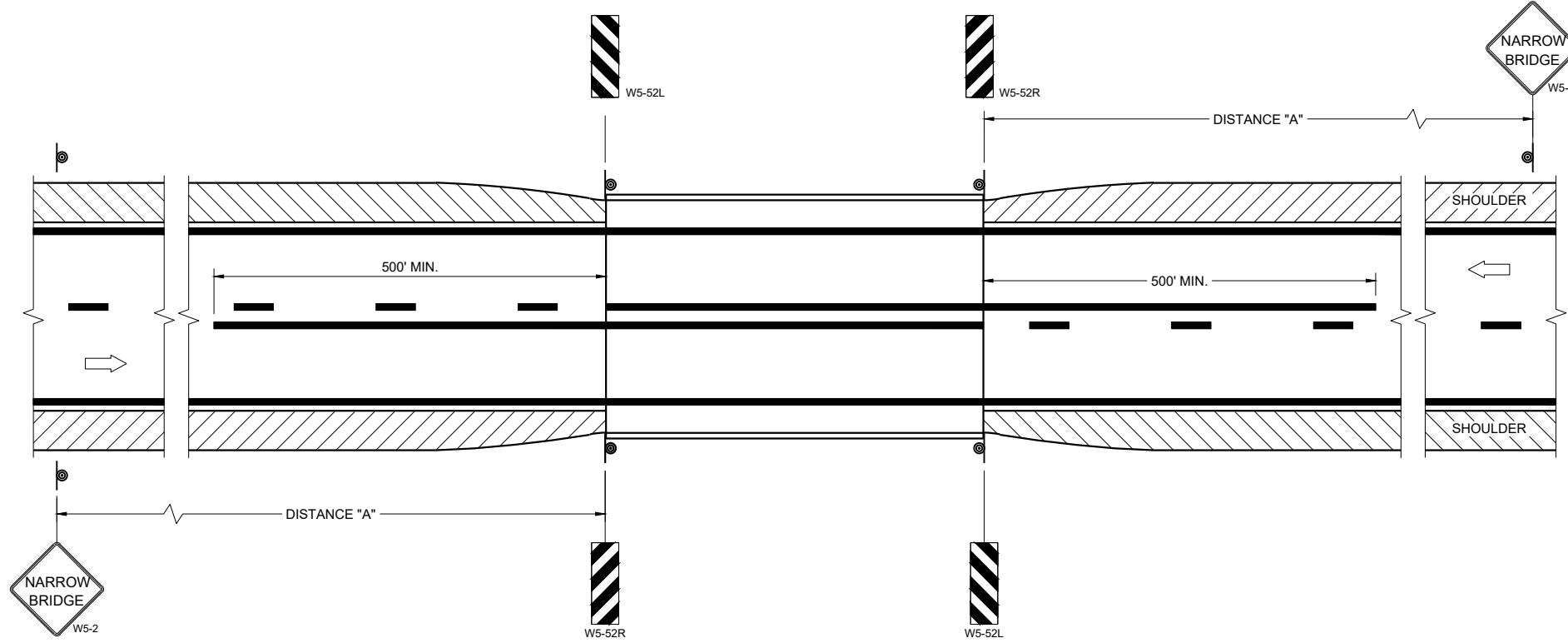
TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

**TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC**

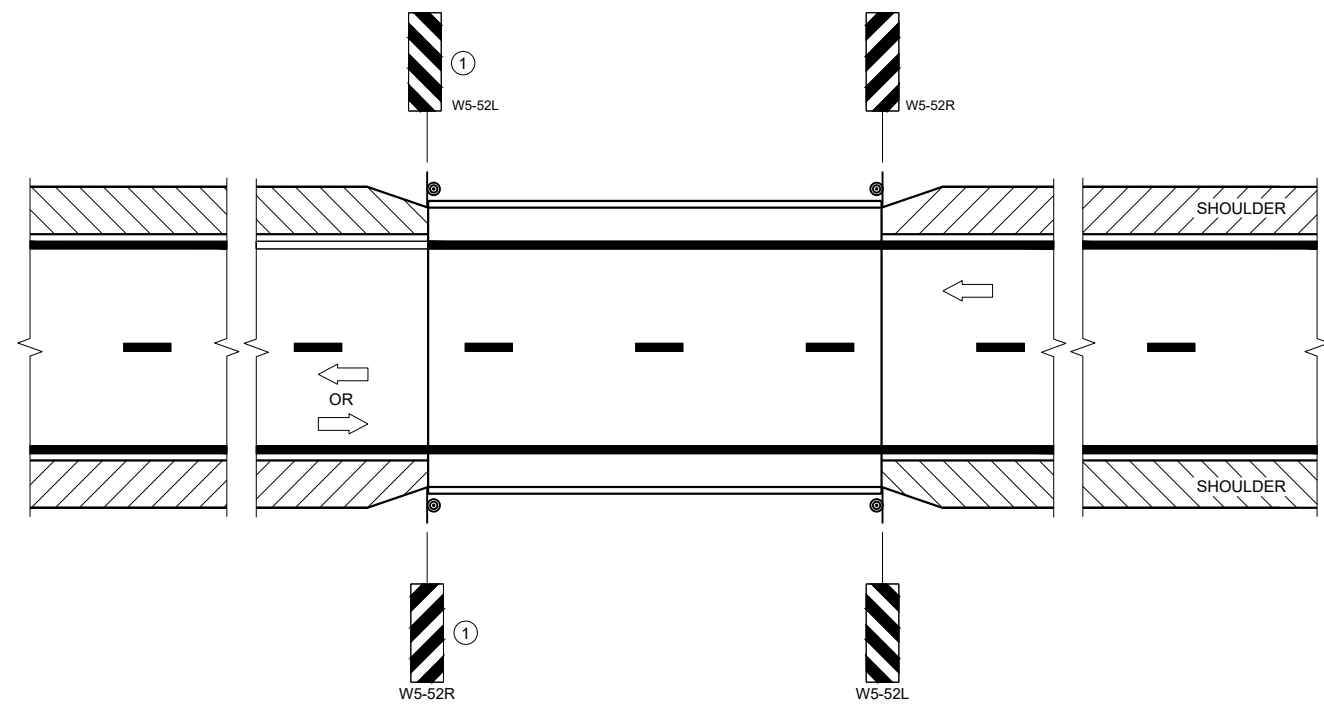
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED _____ /S/ Andrew Heidtke
DATE July 2018 WORK ZONE ENGINEER

FHWA



SITUATION 1
 WARRANTING CRITERIA:
 BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2
 WARRANTING CRITERIA:
 1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
 2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

① OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

➡ DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

SIGNING AND MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 May 2023 /S/ Jeannie Silver
 DATE Statewide Pavement Marking Engineer




FHWA

GENERAL NOTES

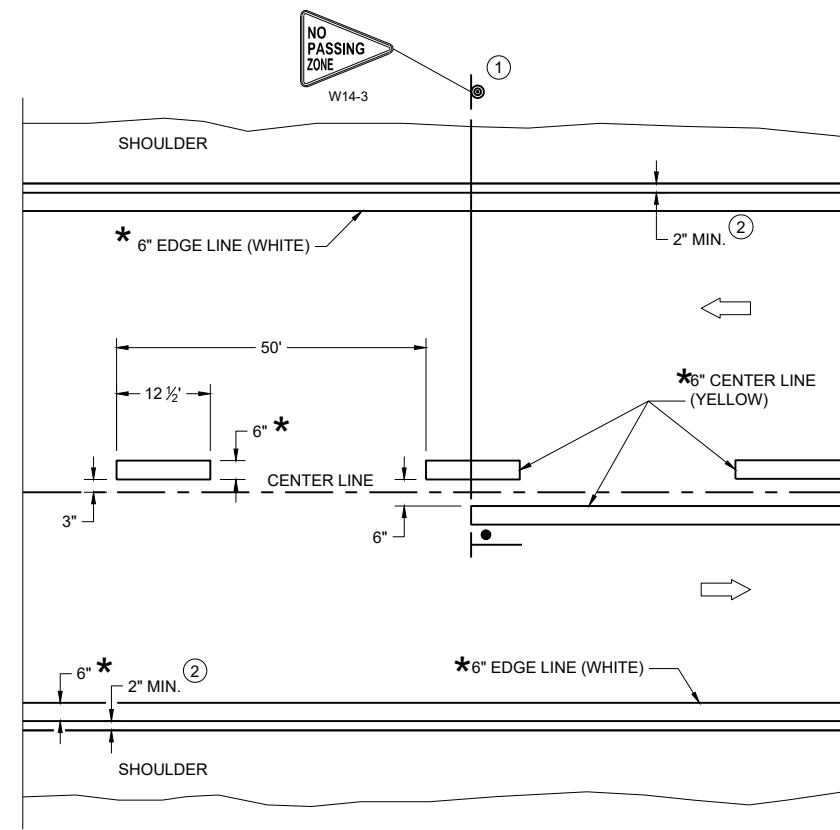
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

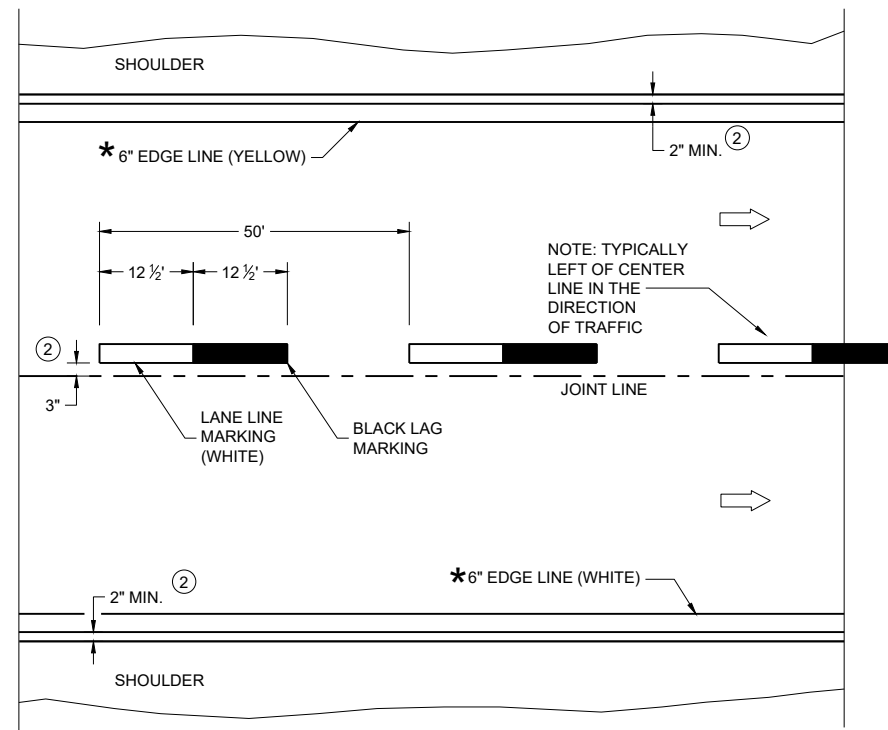
LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

6

6

SDD 15C08-23a

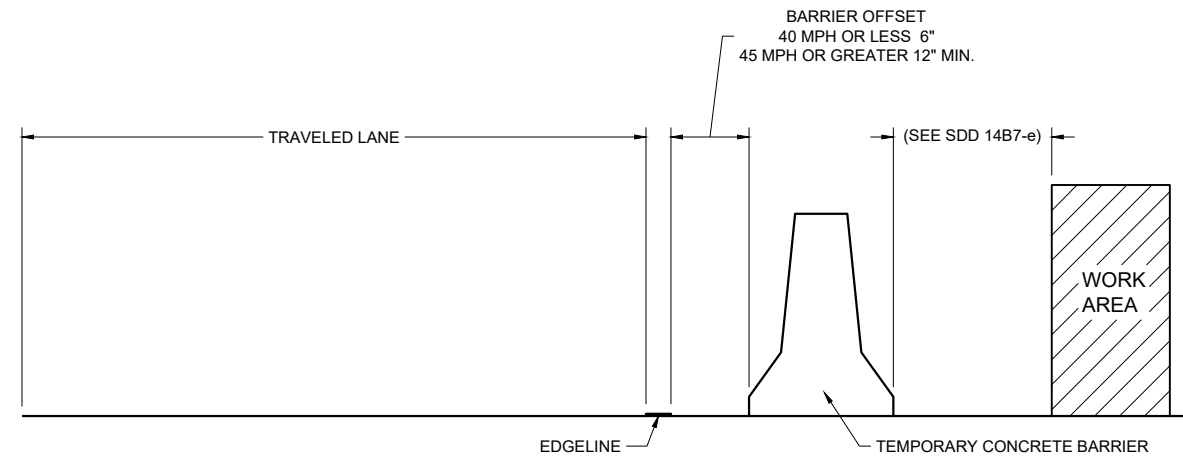
SDD 15C08-23a

PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer

FHWA



TEMPORARY BARRIER OFFSET FROM EDGELINE

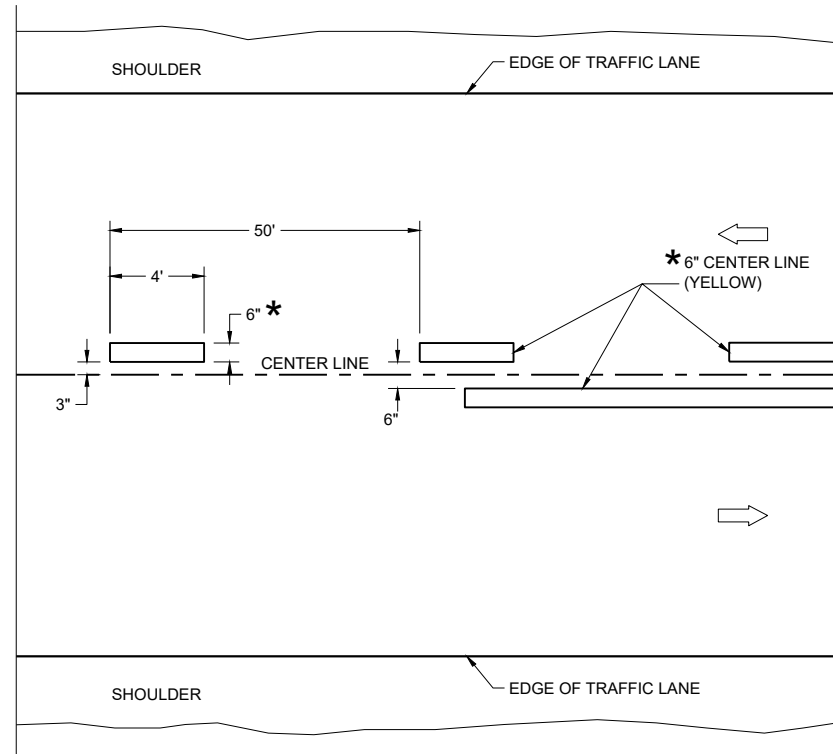
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

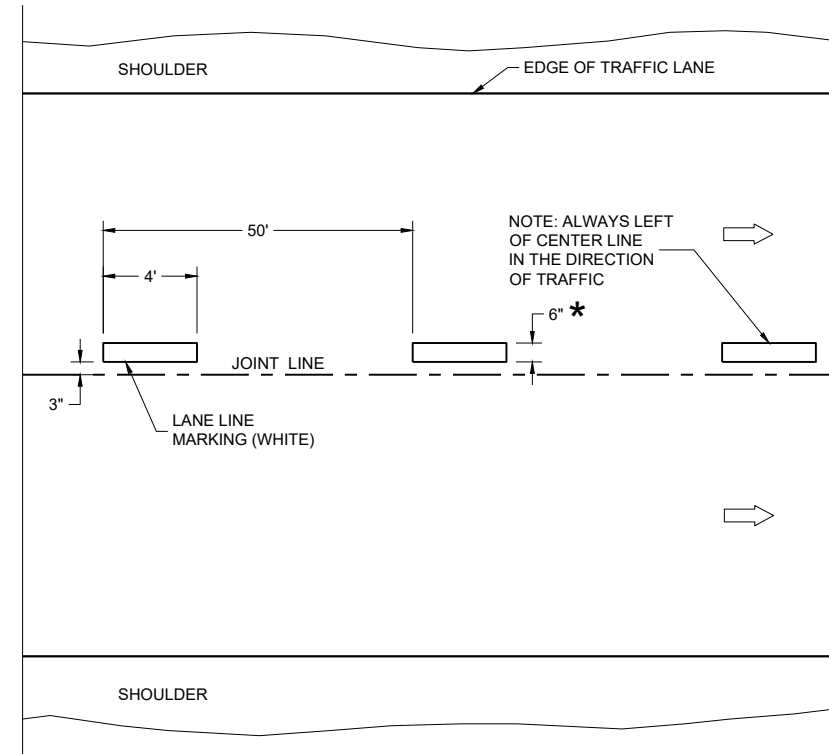
LEGEND

➡ DIRECTION OF TRAFFIC

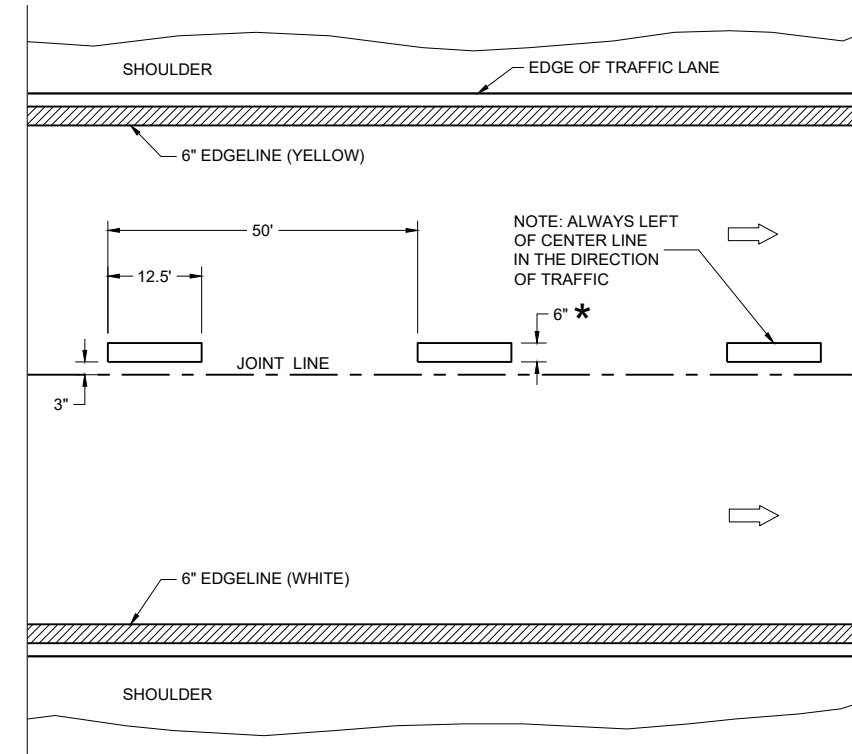
*CONFIRM MARKING LINE WIDTH WITH THE MISCELLANEOUS QUANTITIES



TWO WAY TRAFFIC



ONE WAY TRAFFIC



FREEWAYS AND EXPRESSWAYS

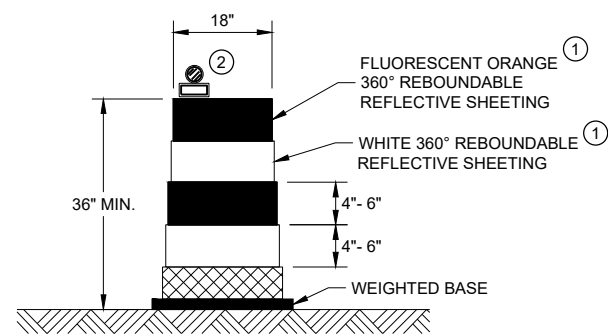
TEMPORARY PAVEMENT MARKING

TEMPORARY LONGITUDINAL PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

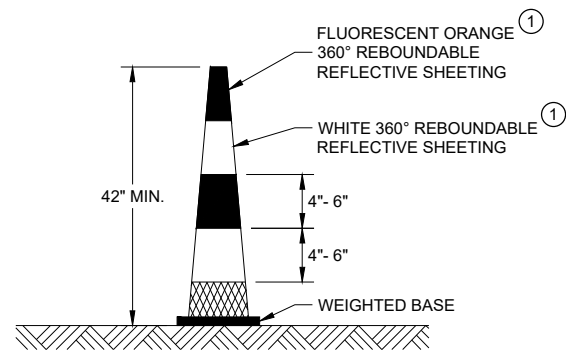
APPROVED
May 2023 /S/ Jeannie Silver
DATE Statewide Pavement Marking Engineer

FHWA



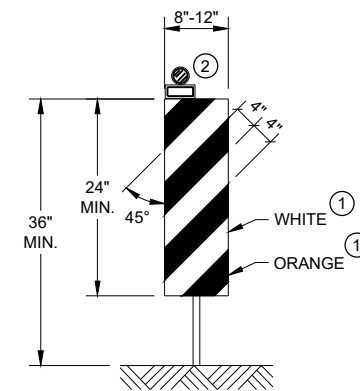
DRUM

BALLAST WIDTHS
RANGE FROM 24"-36"



42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS
BALLAST WIDTHS
RANGE FROM 14"-20"

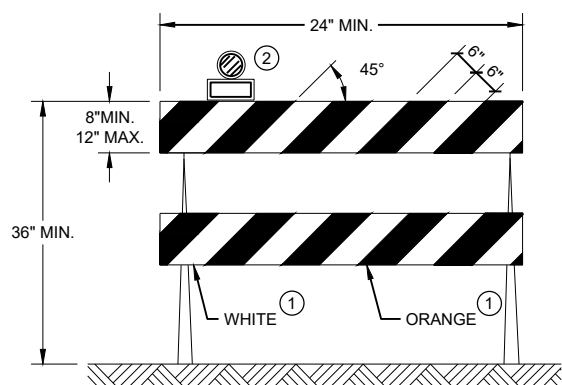


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

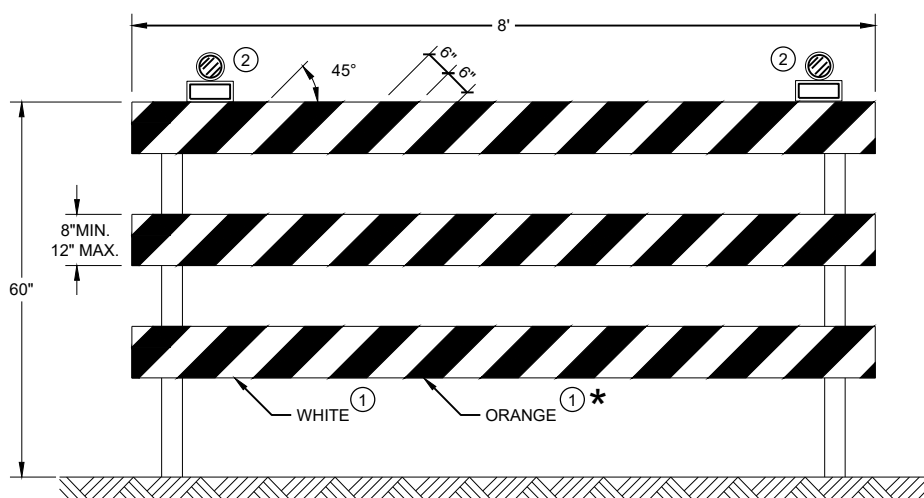
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.






* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
 November 2022 /S/ Andrew Heidtke
 DATE WORK ZONE ENGINEER
 FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

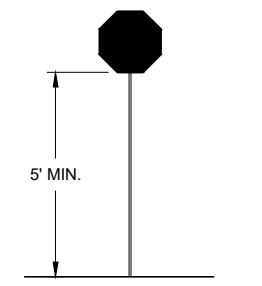
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS PLACED TRANSVERSE ACROSS THE LANE AT THE LOCATIONS SHOWN. WITHIN EACH ARRAY, SPACING BETWEEN RUMBLE STRIPS SHALL BE 15 FEET ON CENTER

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FROM THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



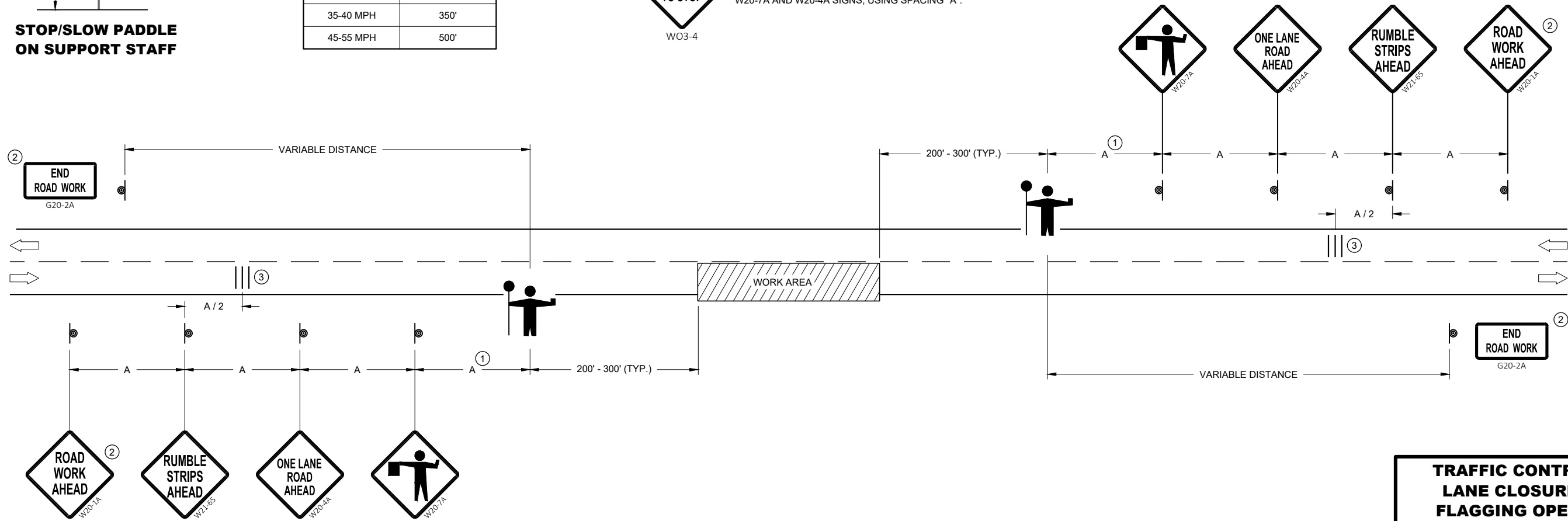
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



6

6

SDD 15C12 - 09a

SDD 15C12 - 09a





TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

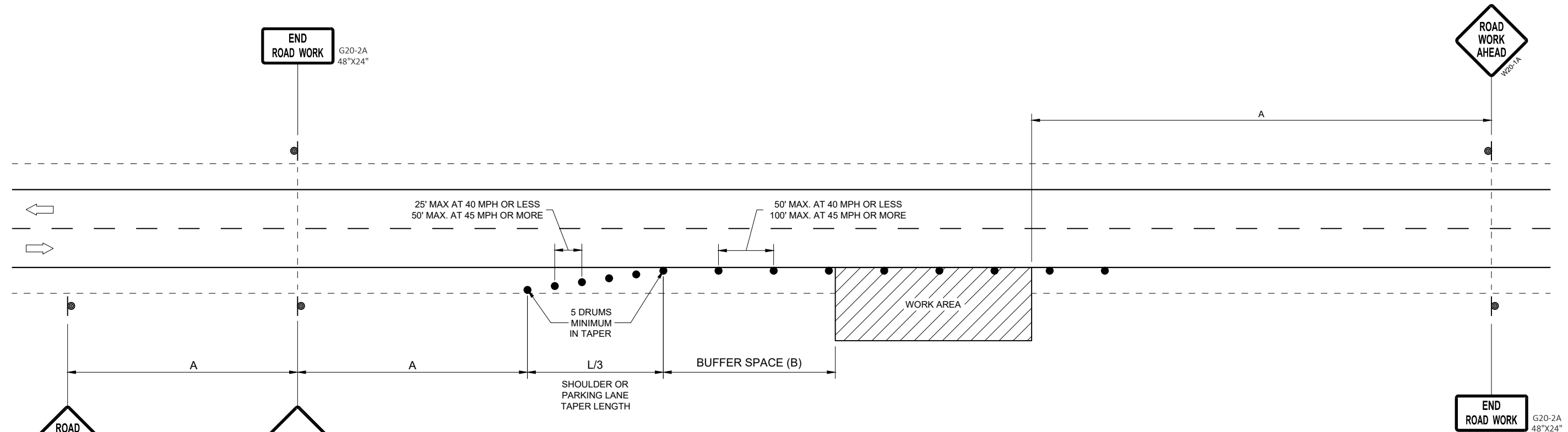
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

6

6



OR
IF TRAFFIC CONTROL DEVICES
ENCROACH ONTO TRAVELED WAY, USE



POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	ADVANCE WARNING SIGN SPACING (A) FEET	SHOULDER TAPER L / 3 W, LATERAL OFFSET (FT)						BUFFER SPACE (B) FEET
		3	4	5	6	7	8	
25	200'	10	14	17	21	24	28	55
30	200'	15	20	25	30	35	40	85
35	350'	20	27	34	40	47	54	120
40	350'	26	35	44	53	62	70	170
45	500'	45	59	74	89	104	119	220
50	500'	50	66	83	99	116	132	280
55	500'	54	73	91	109	127	145	335'

TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2020 /S/ Andrew Heidtke
DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

FHWA

SDD 15D28 - 04

SDD 15D28 - 04

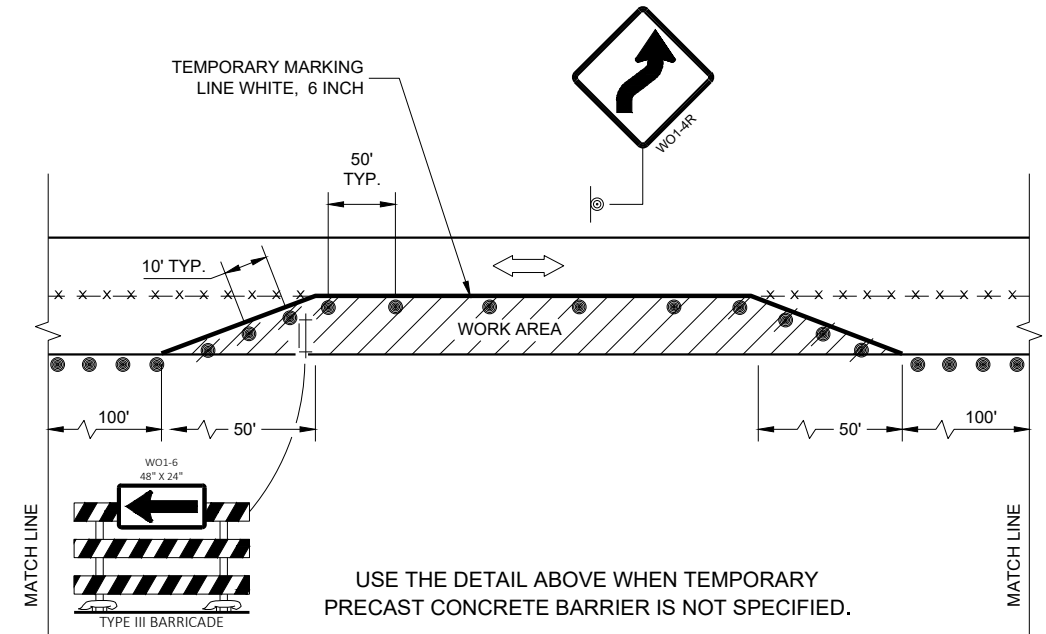
LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLAGS, 16" X 16" MIN. (ORANGE)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- ASPHALTIC PAVEMENT WIDENING
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT

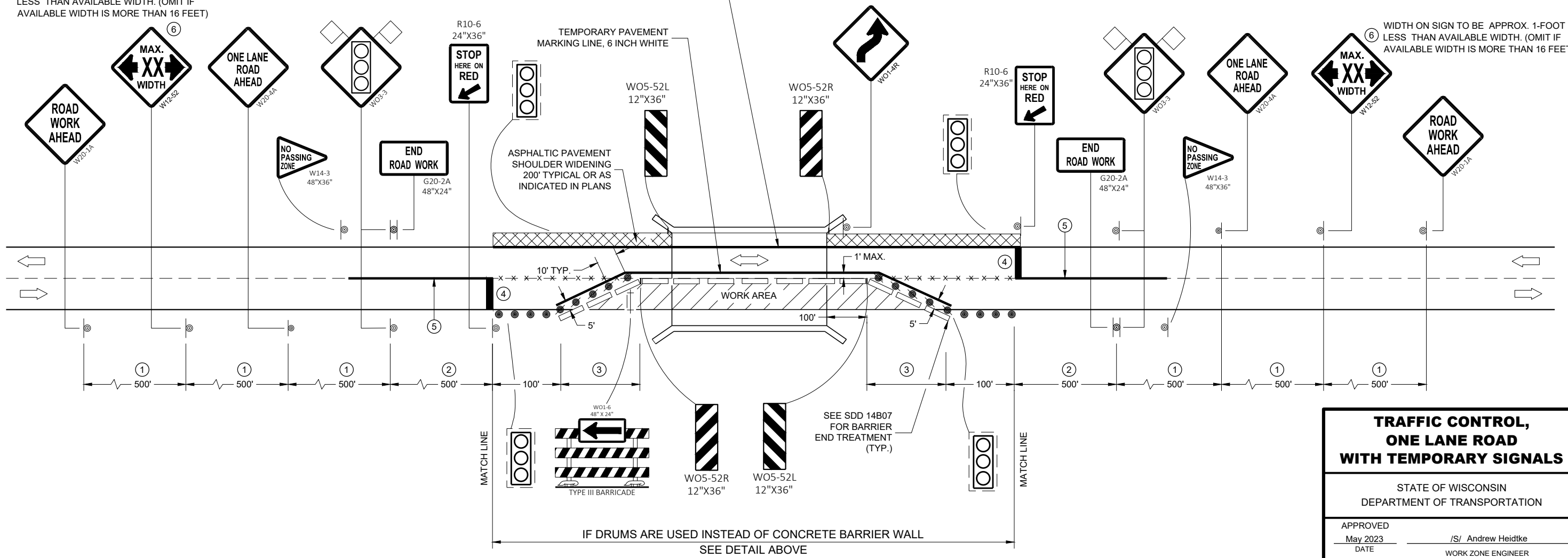
WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)

GENERAL NOTES

- THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..
- THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- "WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.
- REMOVE PAVEMENT MARKING AND PLACE TEMPORARY PAVEMENT MARKING LINES IF THE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.
- INSTALL OVERHEAD TEMPORARY SIGNAL HEADS ABOVE THE MIDDLE OF THE TRAVEL LANE THEY ARE CONTROLLING.
- ① 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.
 - ② USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.
 - ③ DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.
 - ④ TEMPORARY PAVEMENT MARKING LINE, 18 INCH WHITE STOP LINE.
 - ⑤ 700 FOOT TEMPORARY PAVEMENT MARKING LINE, 6 INCH DOUBLE YELLOW . WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
 - ⑥ SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.



TEMPORARY PAVEMENT MARKING LINE, 6 INCH WHITE (STOPLINE TO STOPLINE). REMOVE EXISTING EDGELINE AND OFFSET THE TEMPORARY EDGELINE IF THE DISTANCE FROM THE EDGELINE TO CONCRETE BARRIER WALL IS LESS THAN 9 FEET.



**TRAFFIC CONTROL,
ONE LANE ROAD
WITH TEMPORARY SIGNALS**

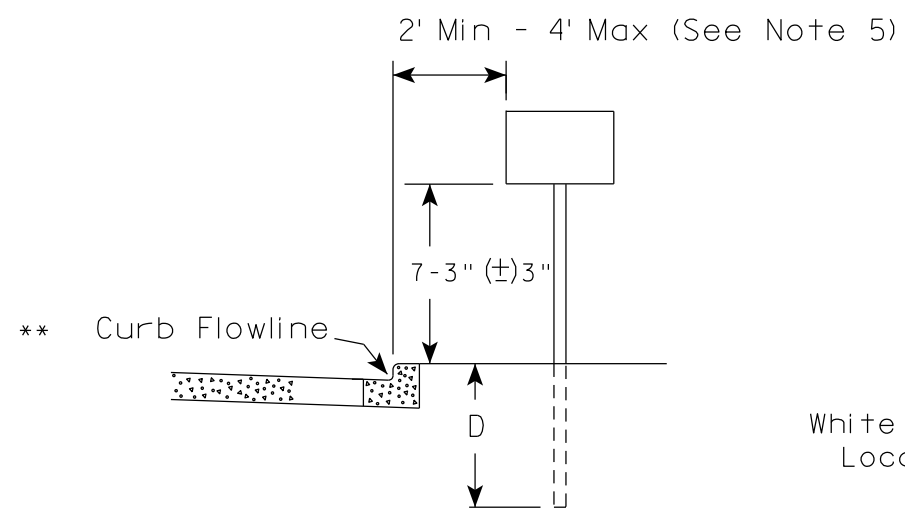
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED _____ /S/ Andrew Heidtke
DATE May 2023 WORK ZONE ENGINEER

FHWA

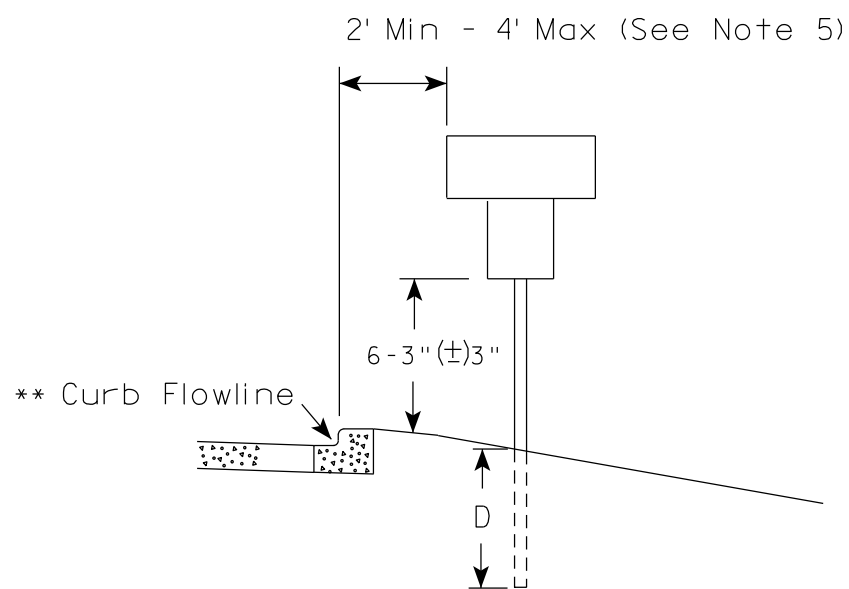
URBAN AREA

RURAL AREA (See Note 2)



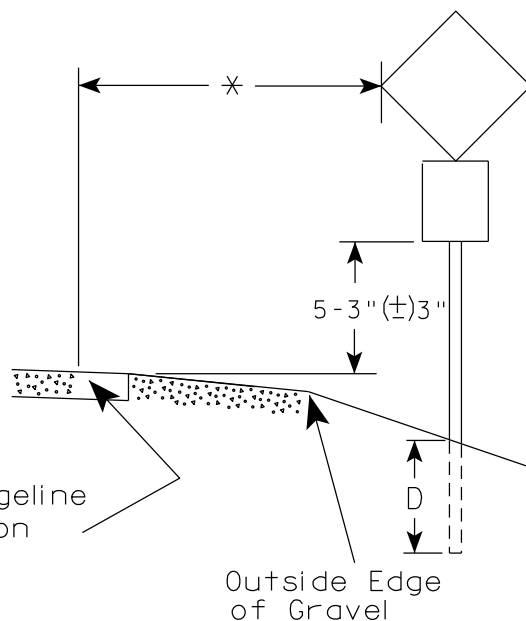
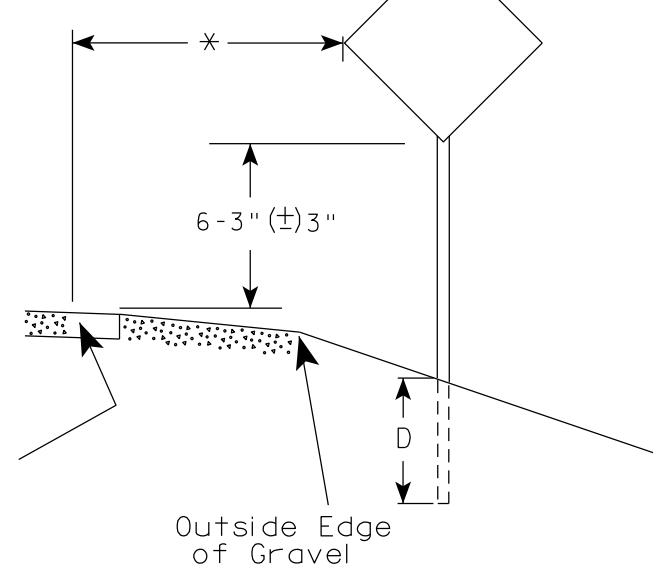
White Edgeline Location

Outside Edge of Gravel



White Edgeline Location

Outside Edge of Gravel



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

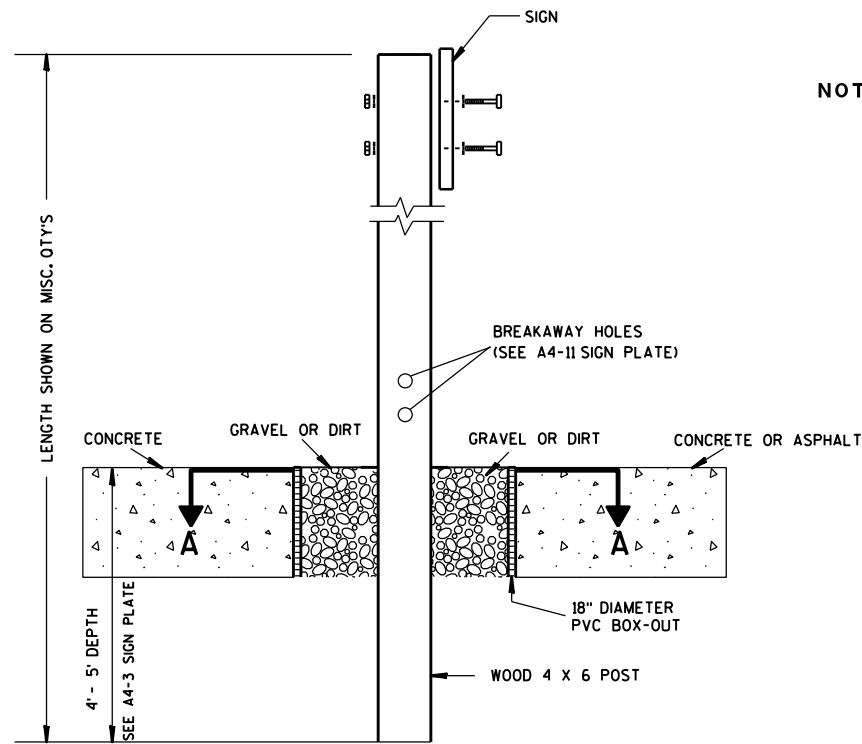
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Raub*
for State Traffic Engineer

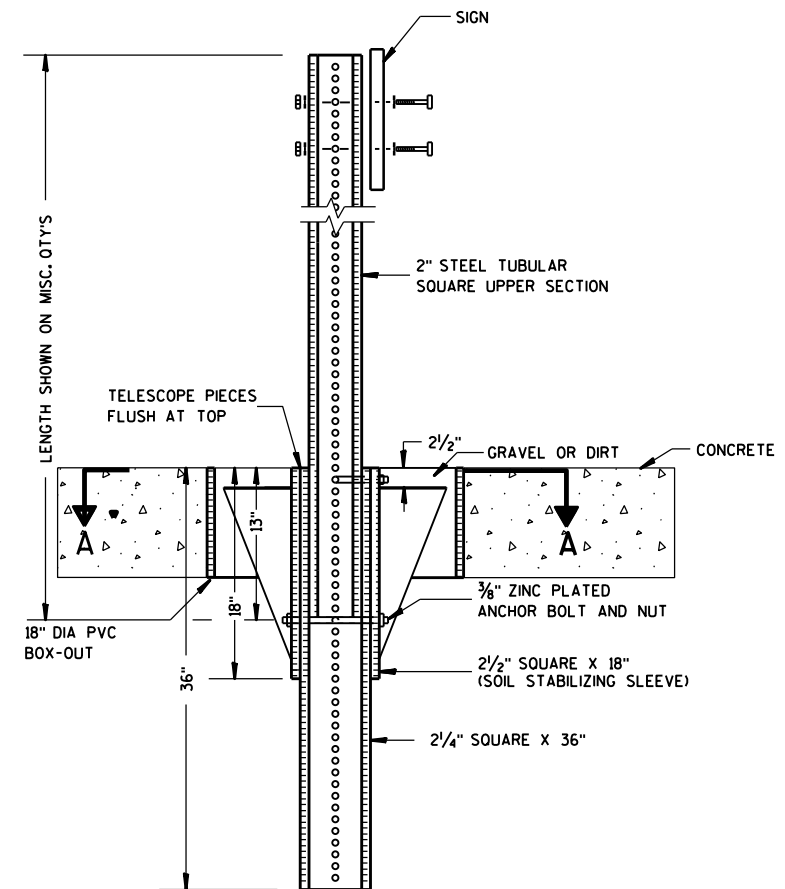
DATE 12/6/23 PLATE NO. A4-3.23



ELEVATION VIEW

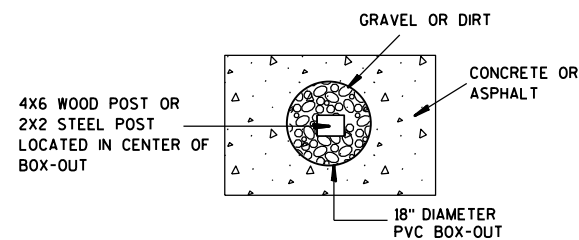
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

7

7

GENERAL NOTES

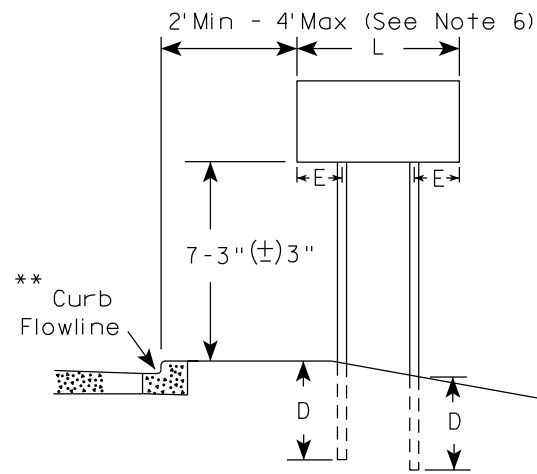
- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- J-Assemblies are considered to be one sign for mounting height.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

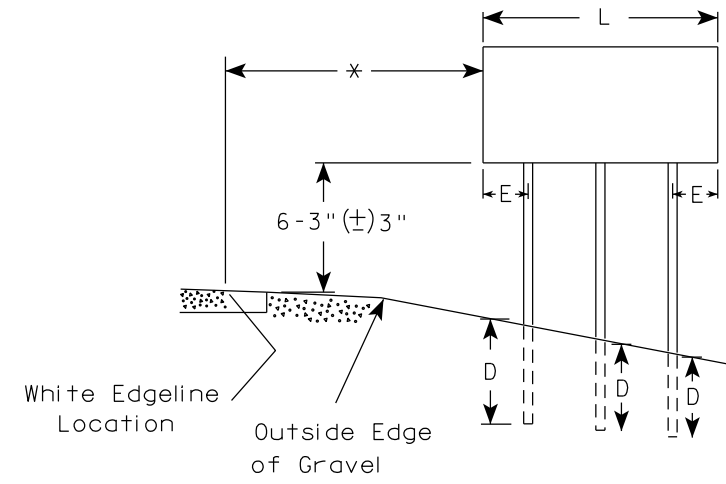
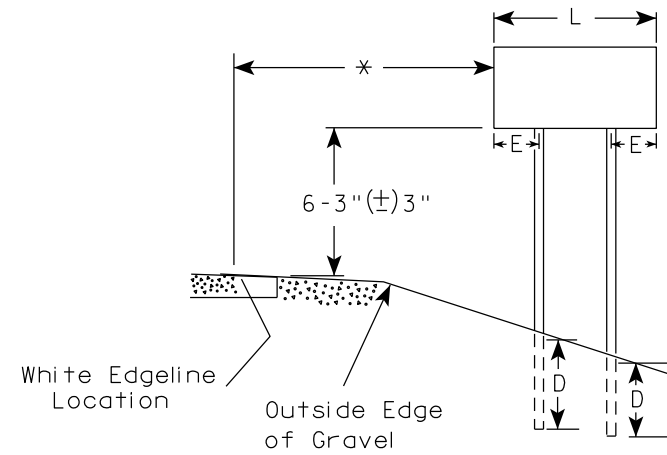
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

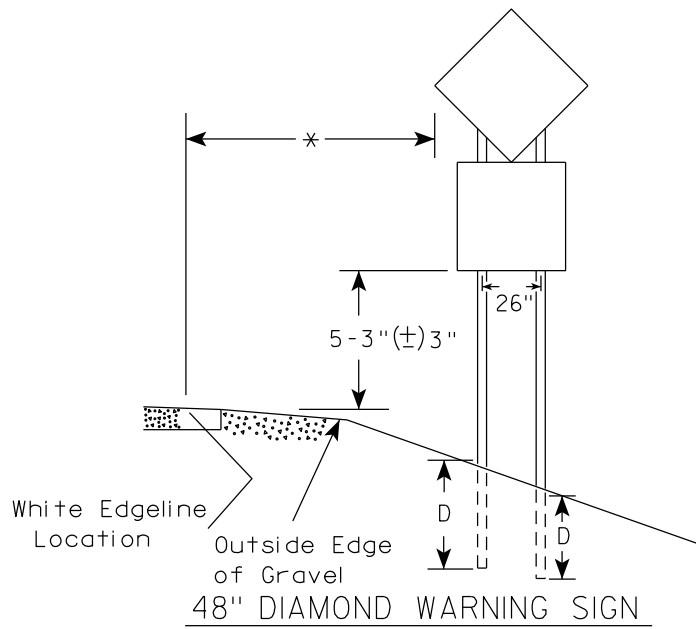
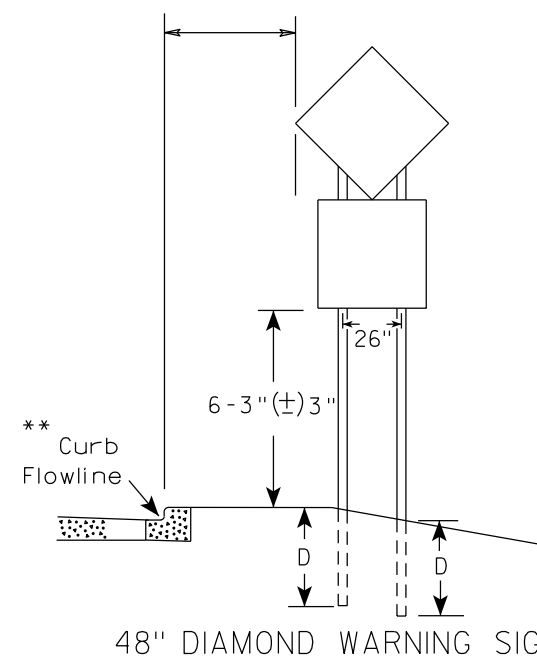
URBAN AREA



RURAL AREA (See Note 3)



URBAN AREA



SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

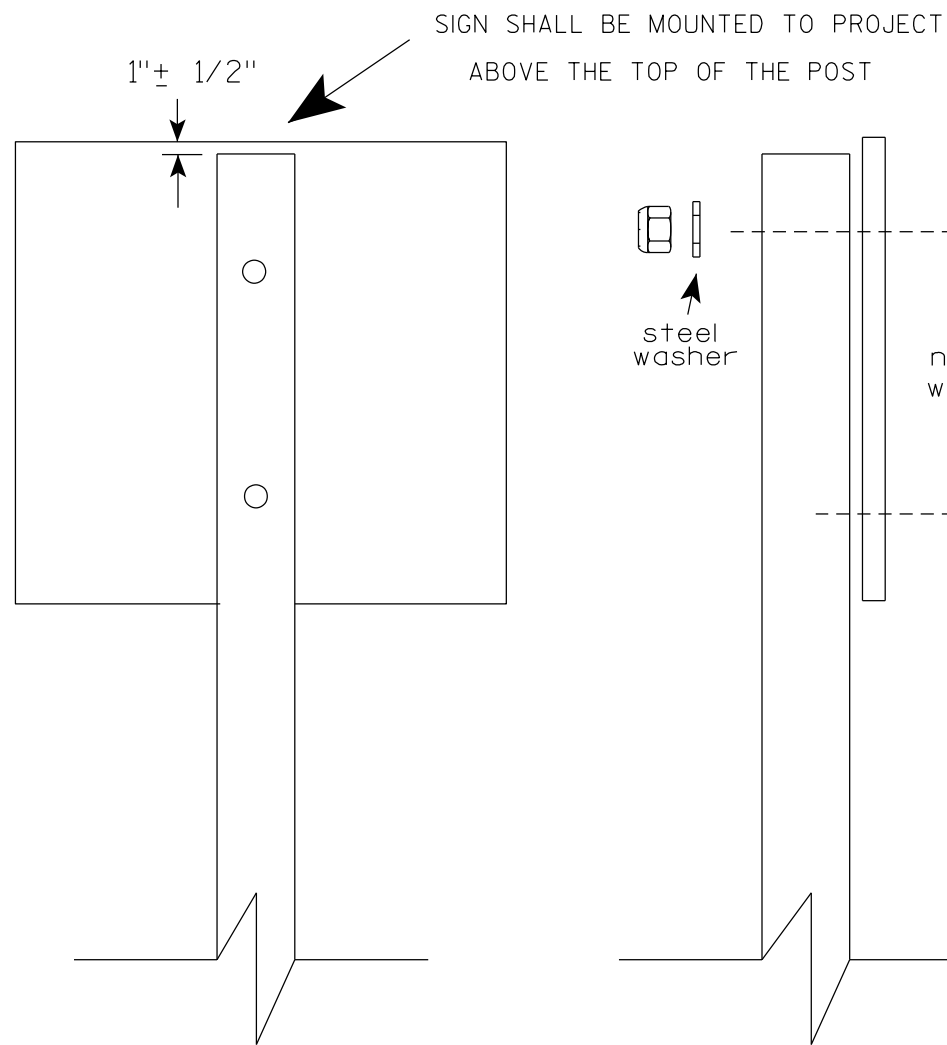
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 12/6/23 PLATE NO. A4-4.16



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

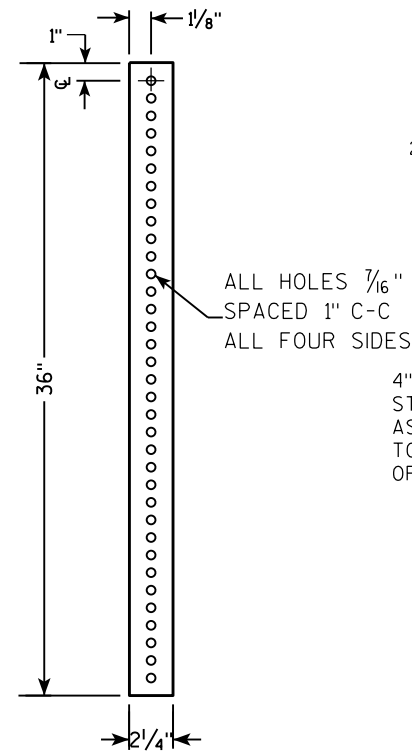
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

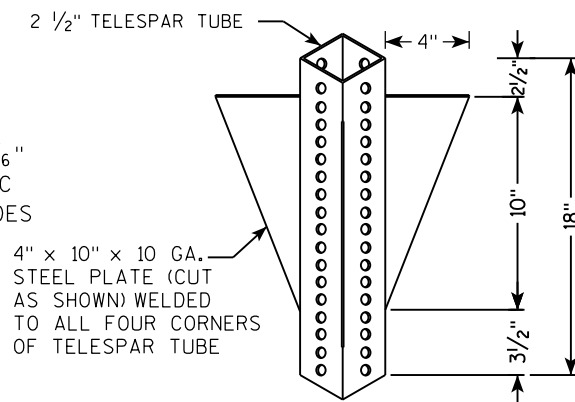
DATE 4/1/2020 PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

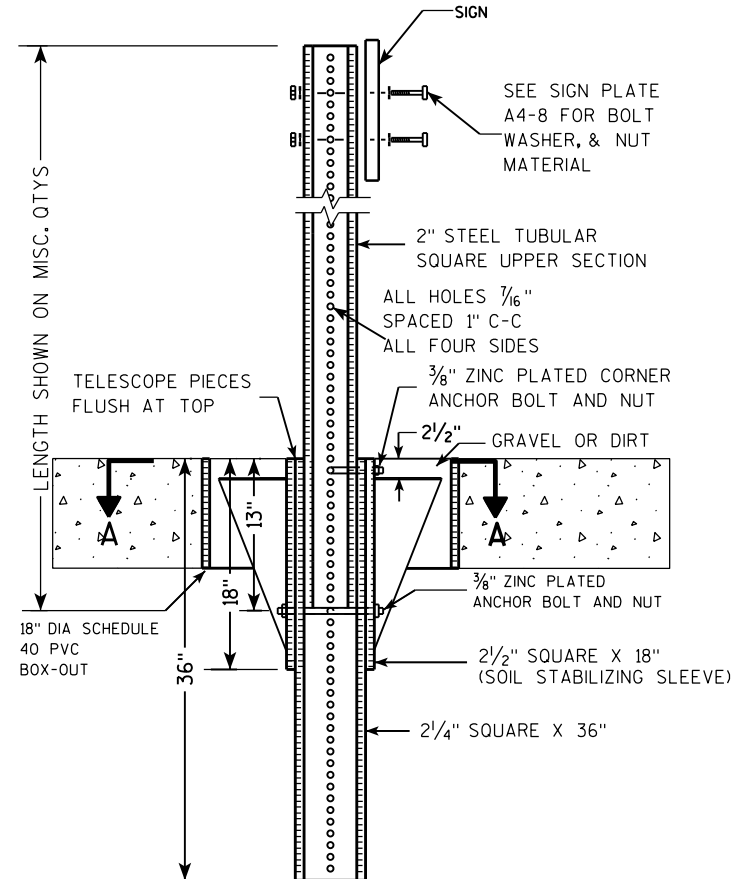
2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



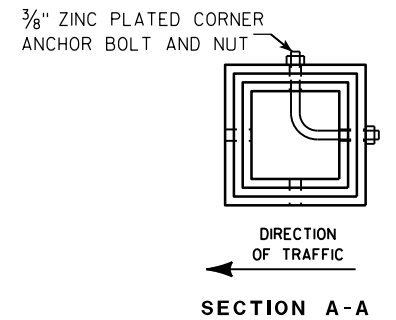
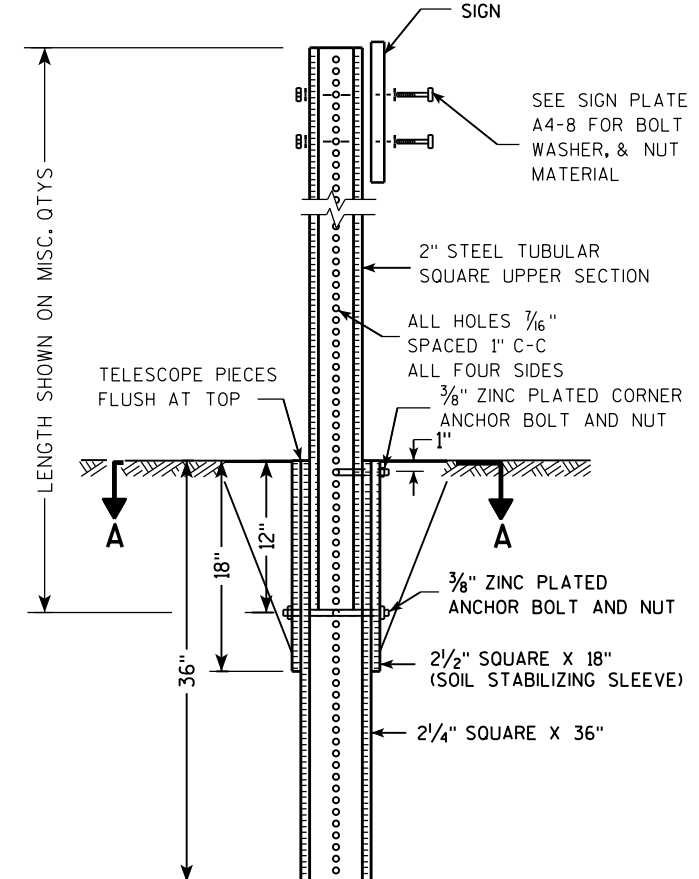
2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

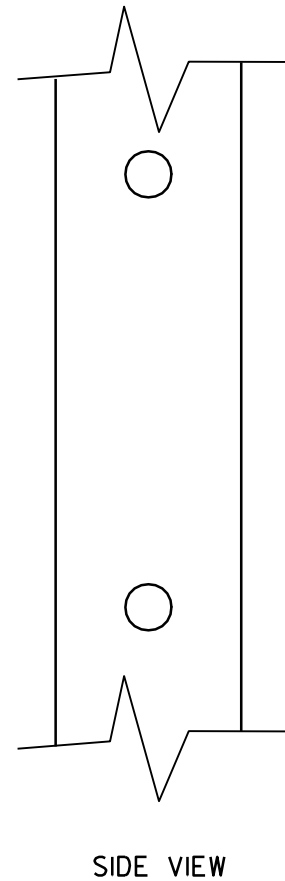
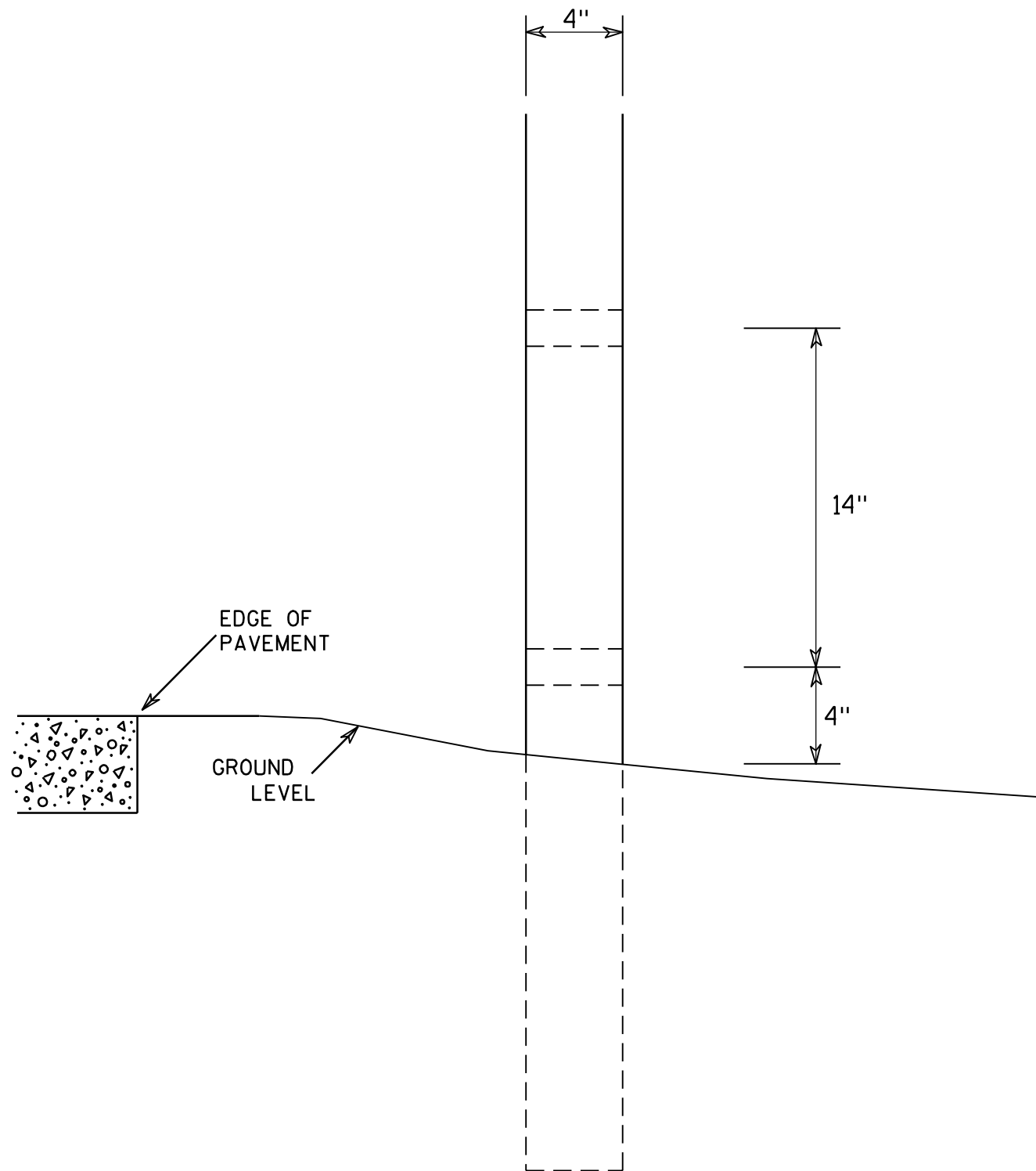
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

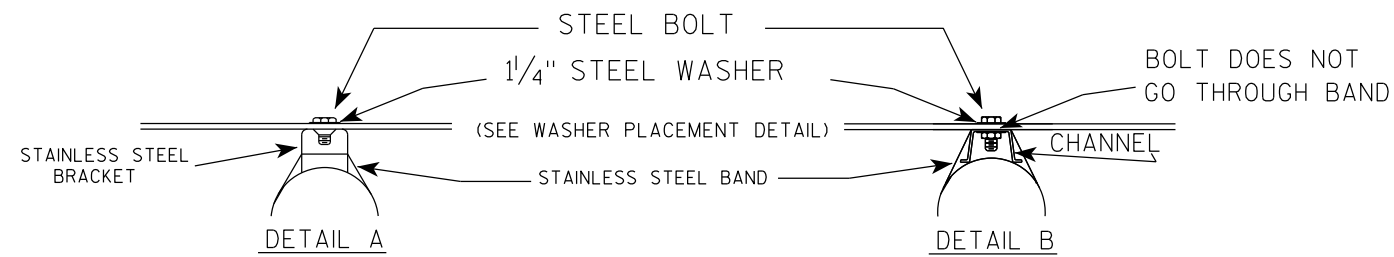
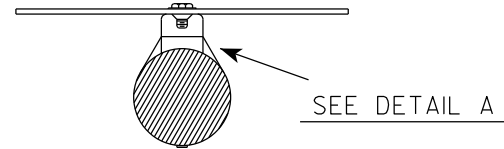
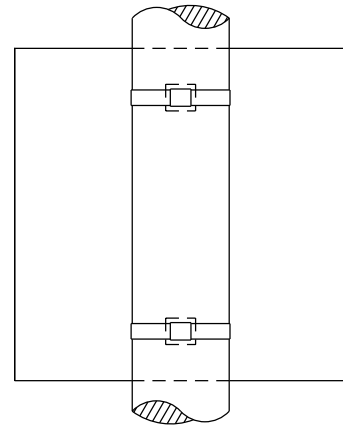
7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>

BANDING

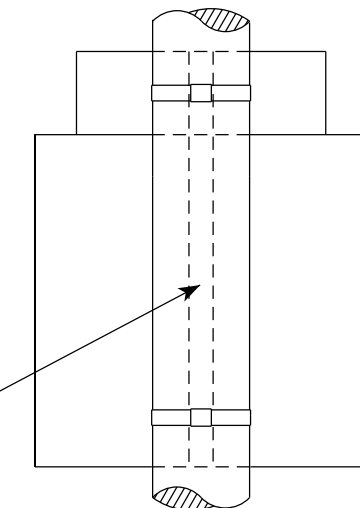
SINGLE SIGN



GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

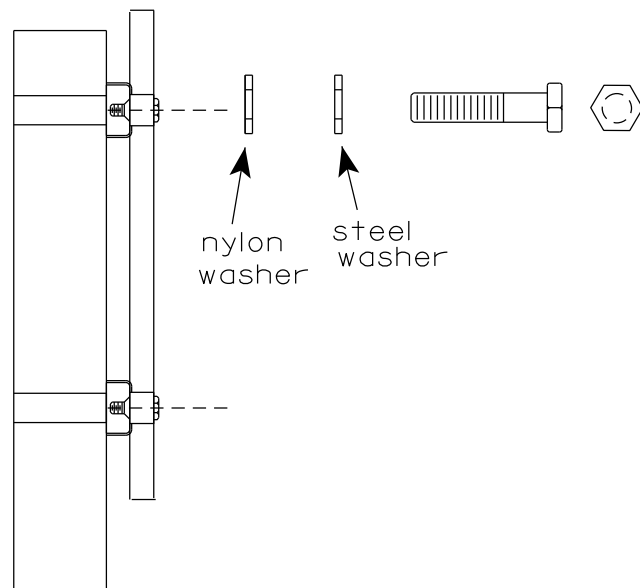
"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



WASHER PLACEMENT



WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4

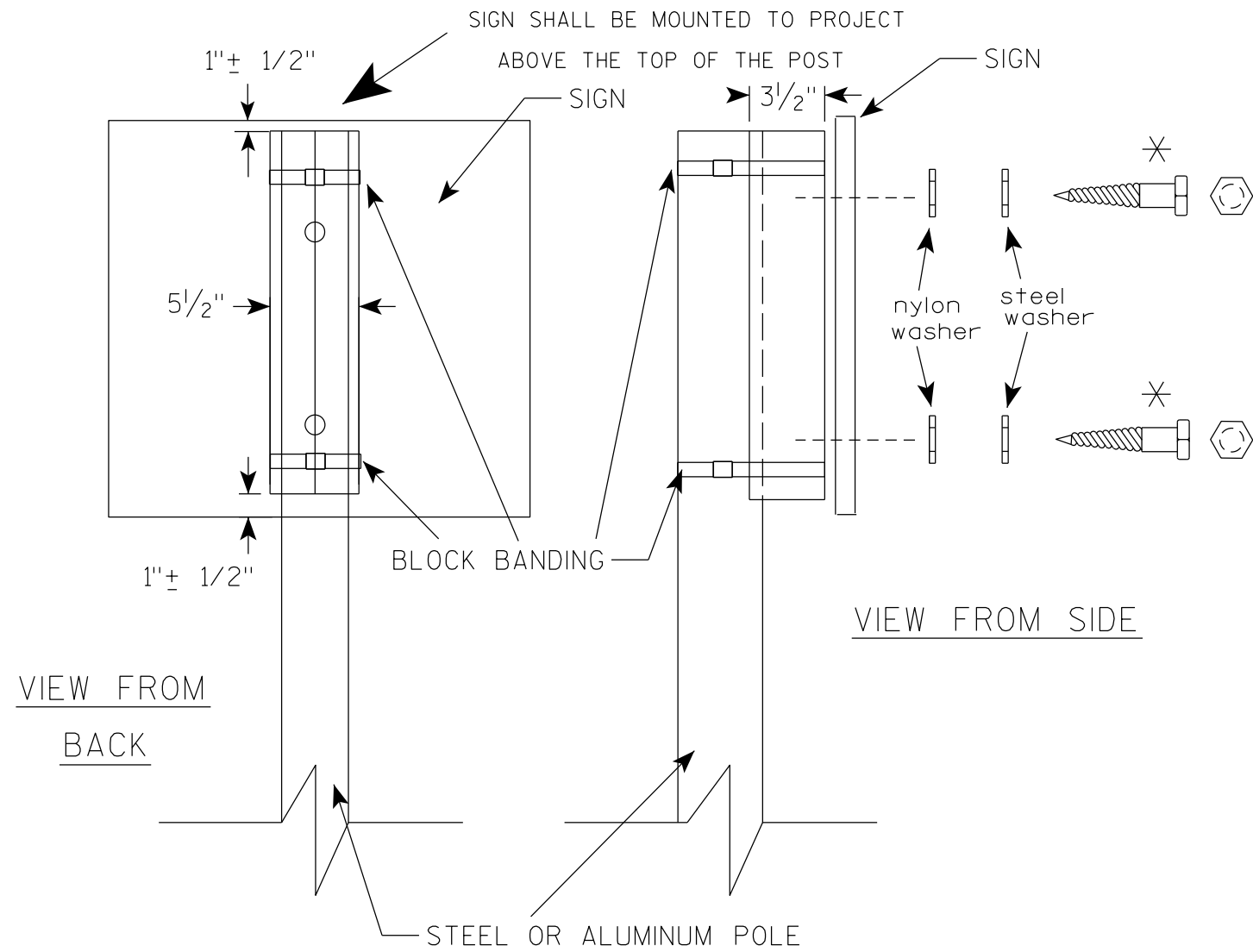
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

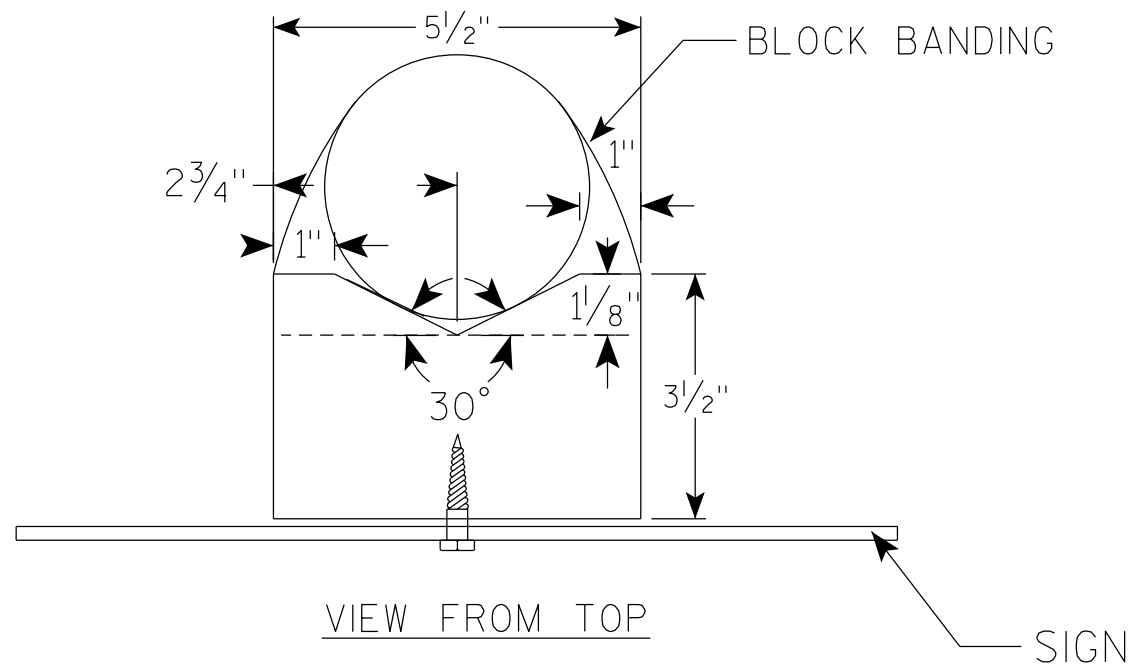
E



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

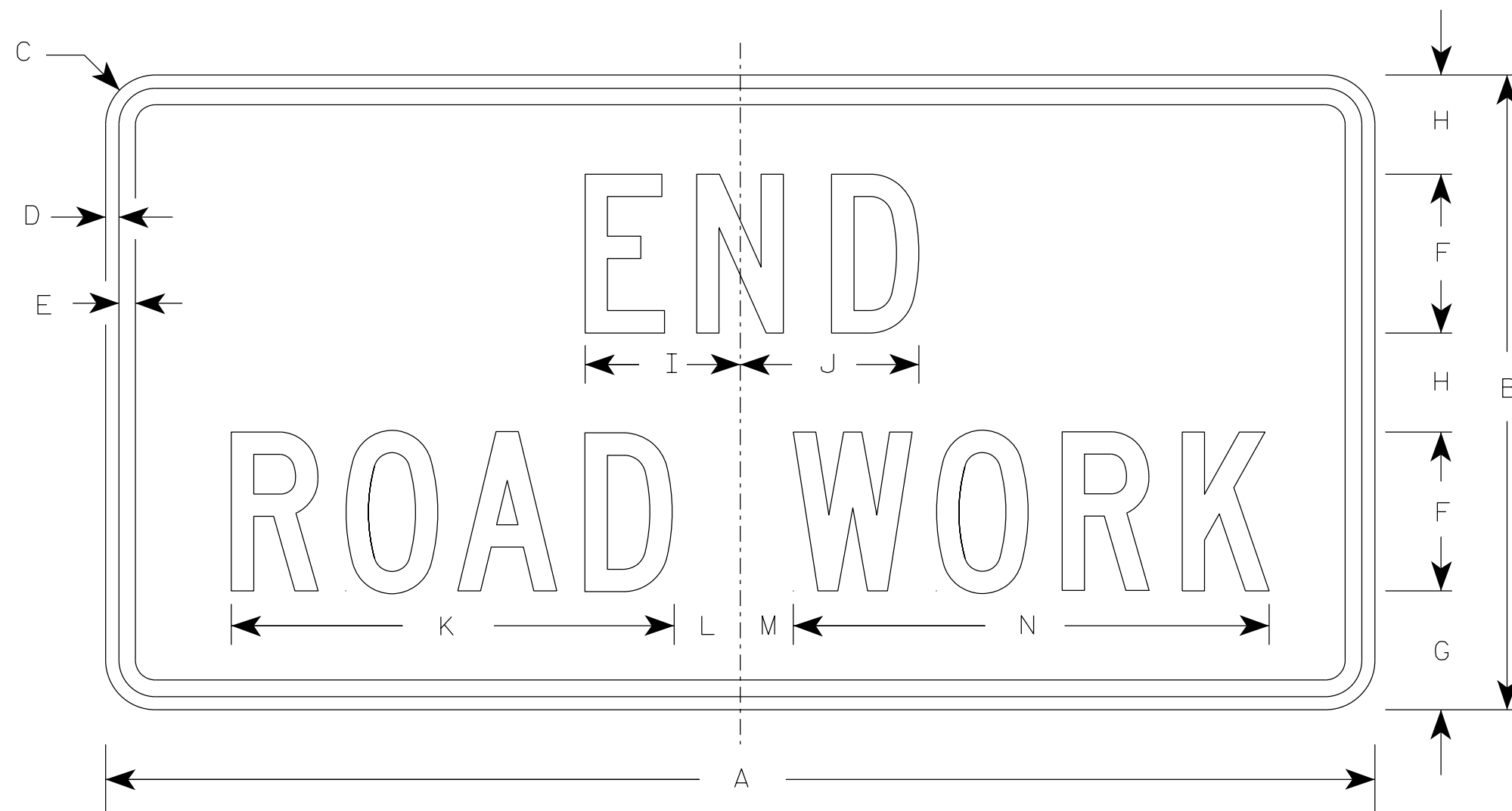
✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"



BLOCK BANDING DETAIL (V-BLOCK OPTION)	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> for State Traffic Engineer
DATE 4/19/2022	PLATE NO. A5-10.3

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



G20-2A

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/2	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5
2	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
2M	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
3	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
4	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0
5	48	24	1 7/8	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0

STANDARD SIGN
G20-2A

WISCONSIN DEPT OF TRANSPORTATION

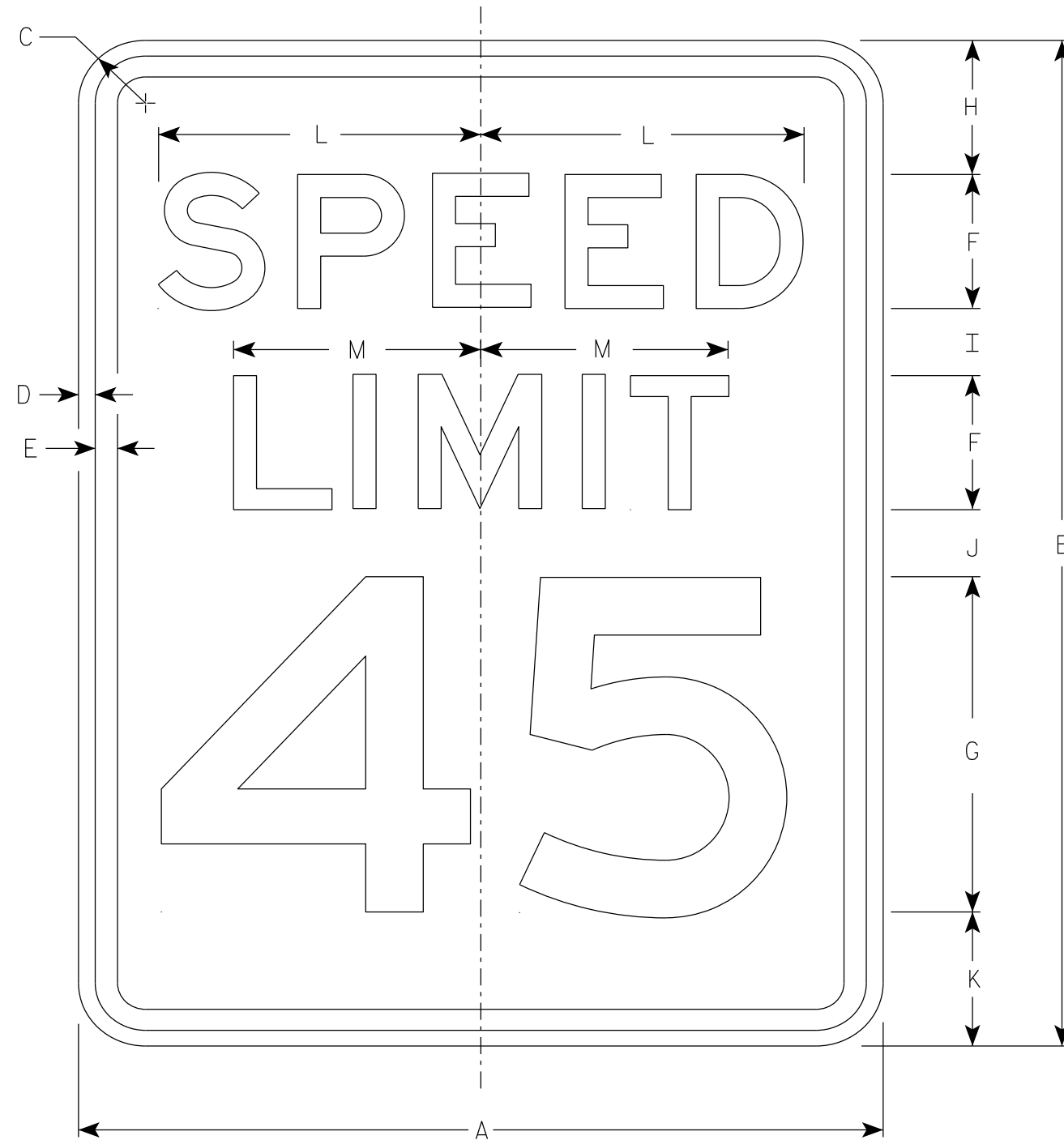
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/26/2023 PLATE NO. G20-2A.10

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.



R2-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/2	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/2	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 7/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 7/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 7/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	3	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN
R2-1

WISCONSIN DEPT OF TRANSPORTATION

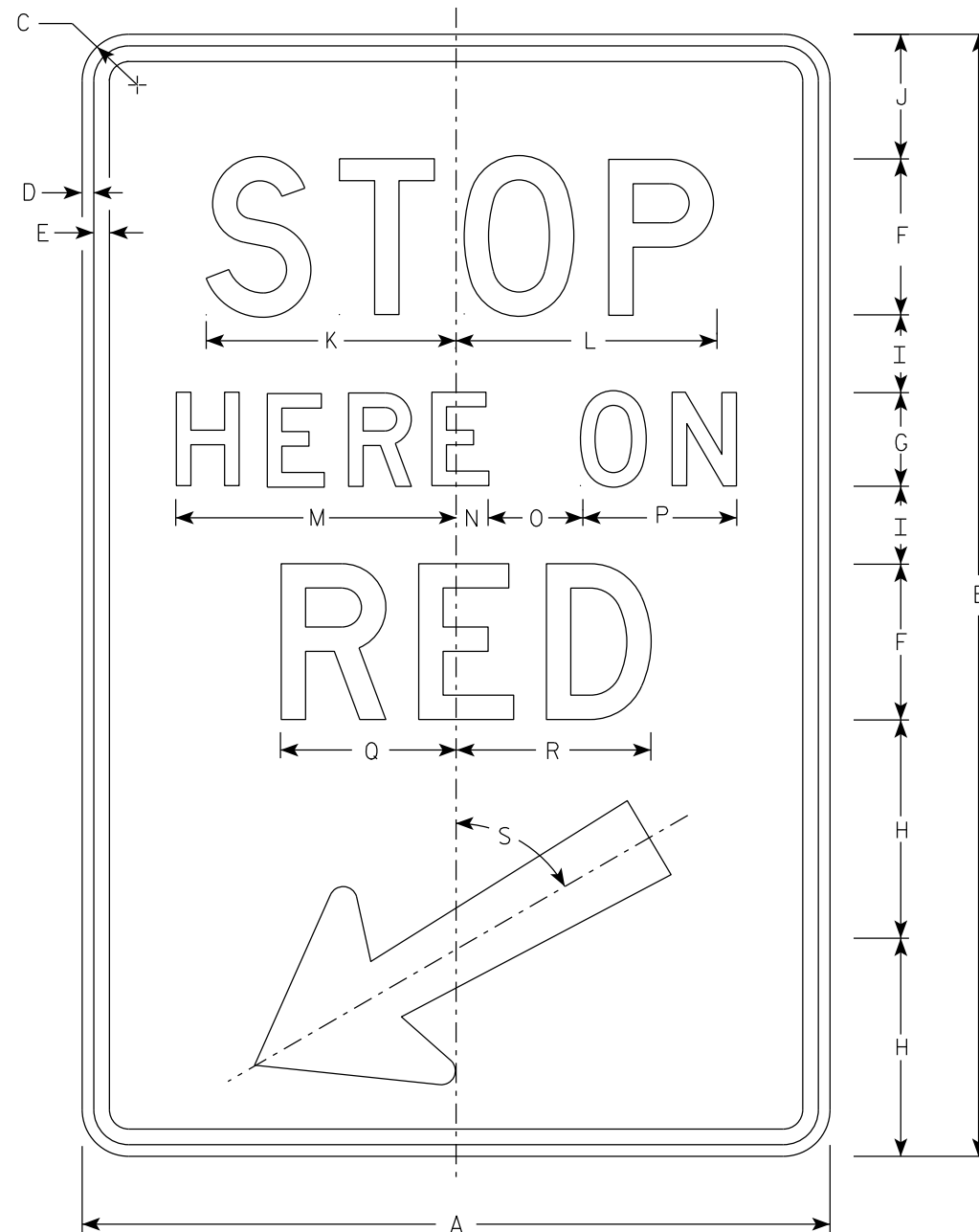
APPROVED *Matthew R Rauch*
State Traffic Engineer

DATE 2/1/23 PLATE NO. R2-1.14

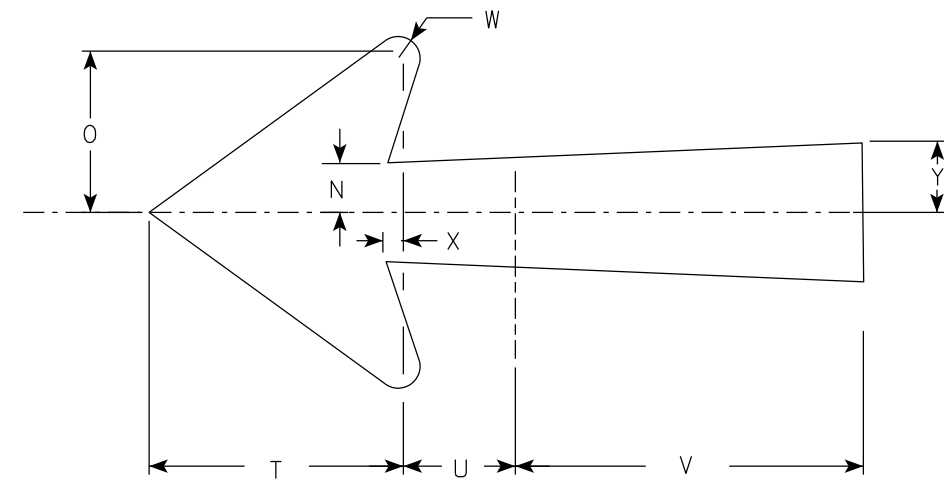
PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D



R10-6



Arrow Detail

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Areq. sq. ft.
1																											
2S	24	36	1 1/2	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
2M	24	36	1 1/2	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
3																											
4																											
5																											

STANDARD SIGN
R10-6

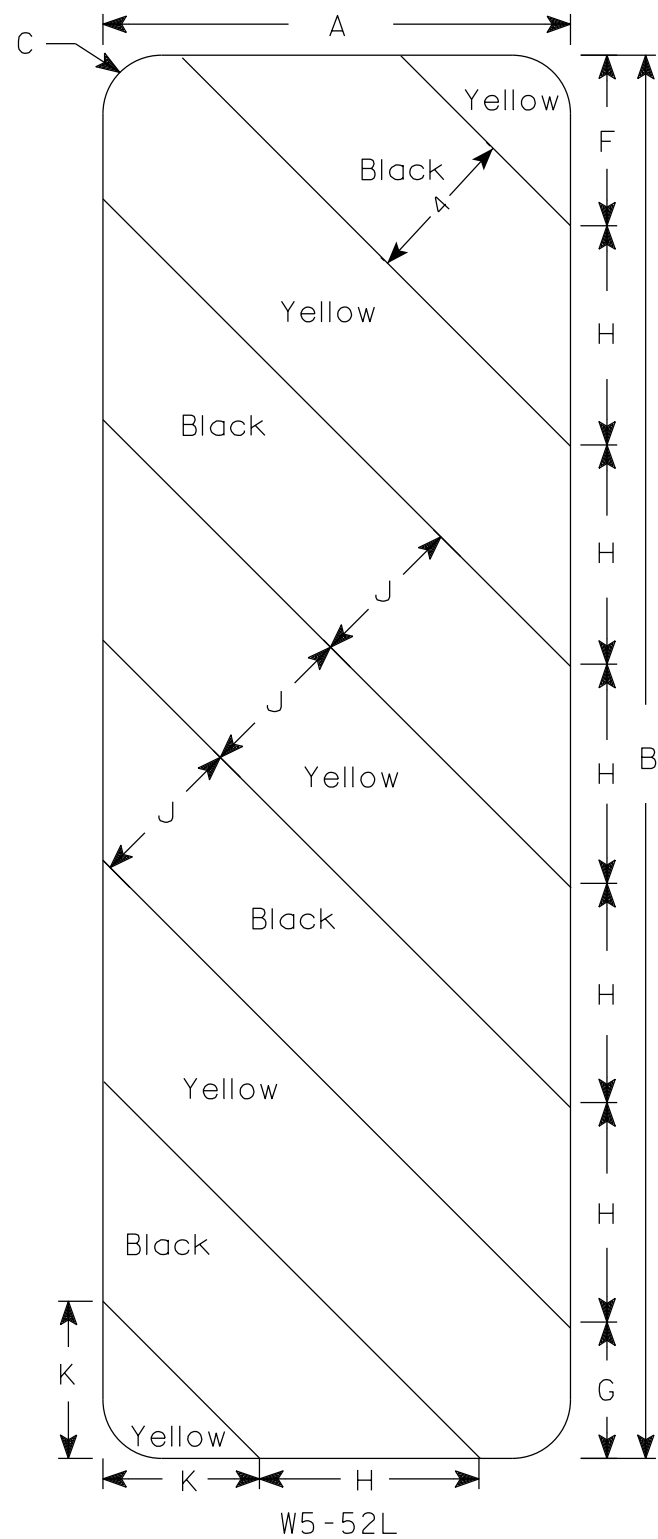
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

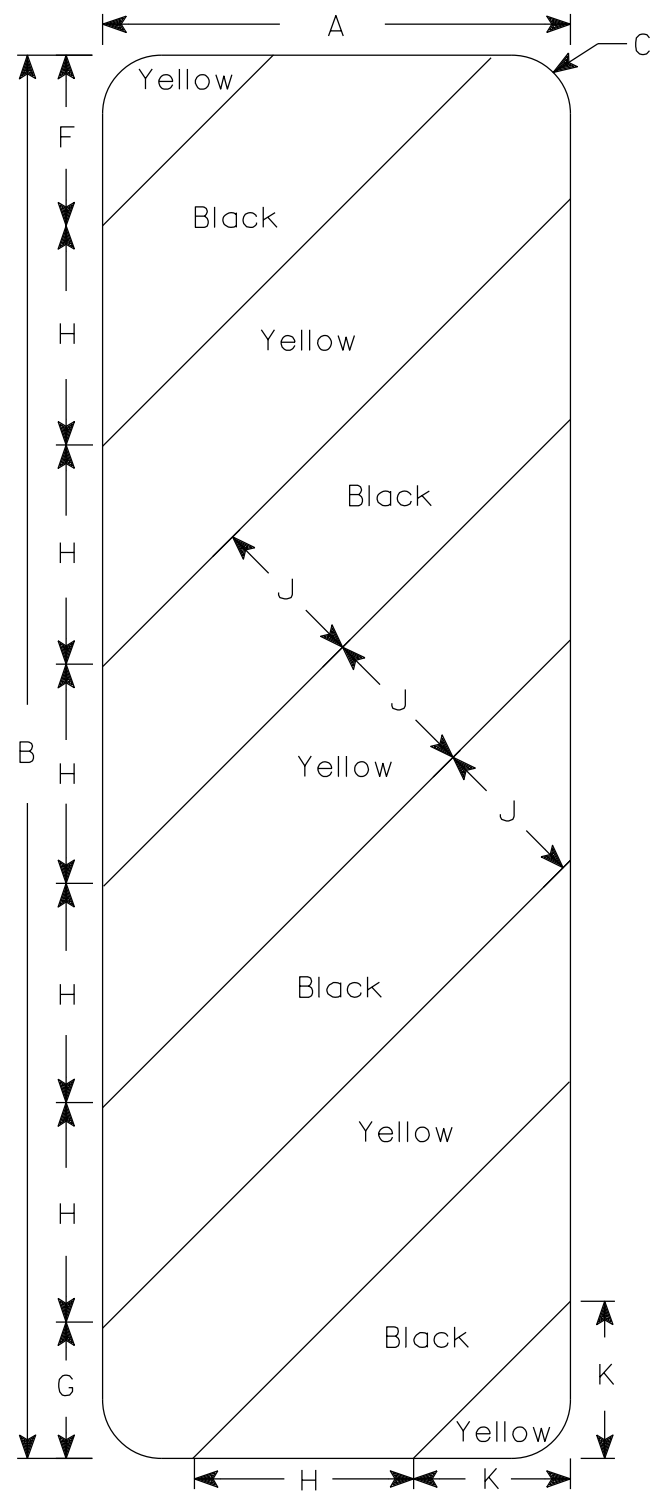
DATE 1/25/24 PLATE NO. R10-6.7

7

7



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Yellow
Message - Black
3. Alternate colors of stripes as shown.

7

7

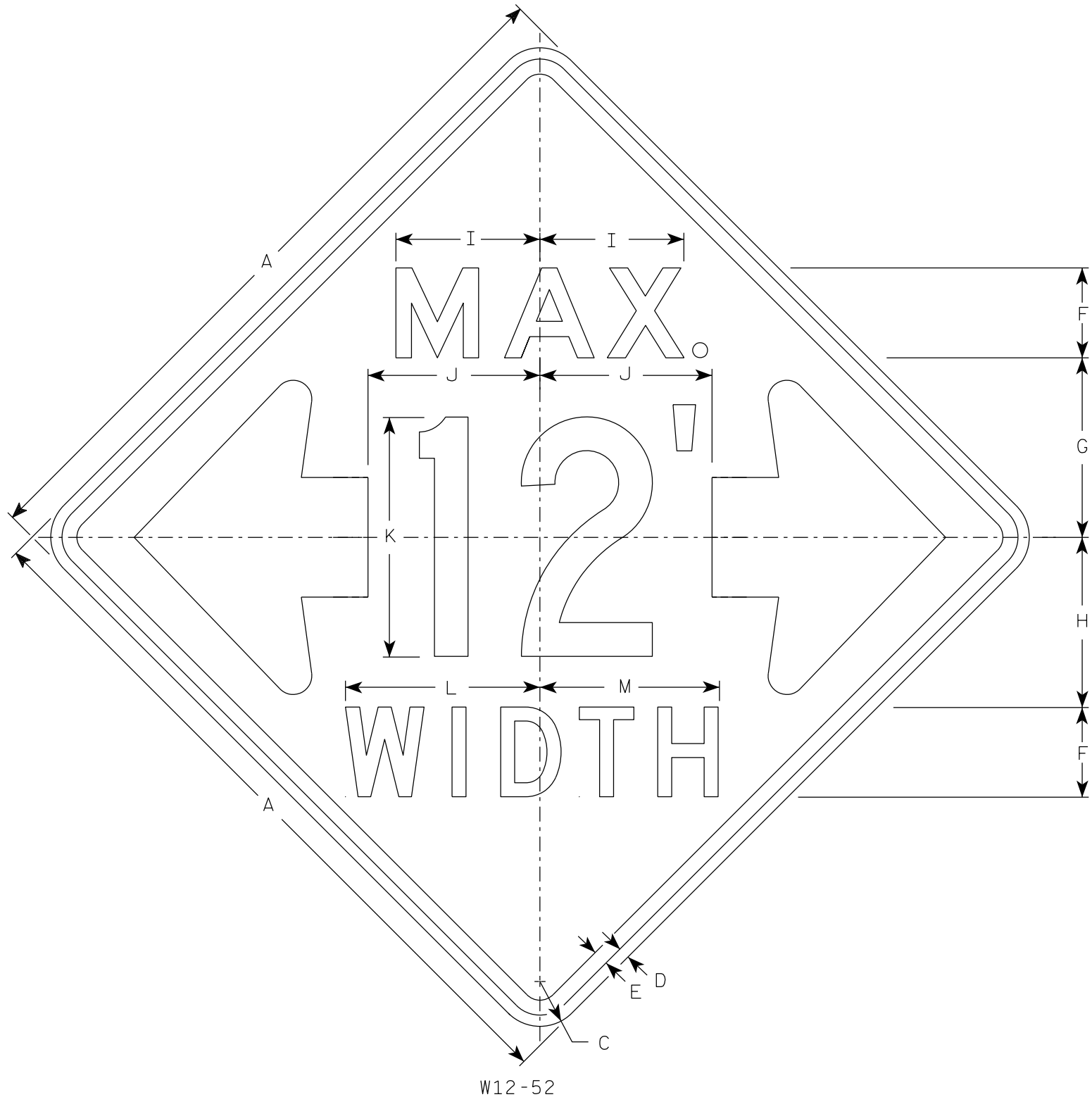
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

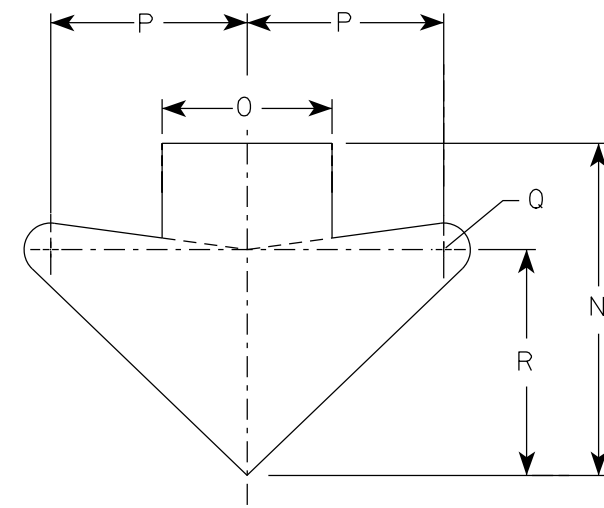
DATE 3/4/2024 PLATE NO. W5-52.10



W12-52

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - See note 5
4. The top line is series E, the numerals are series C, and the bottom line is series D.
5. Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		3	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
2M	48		3	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
3																											
4																											
5																											

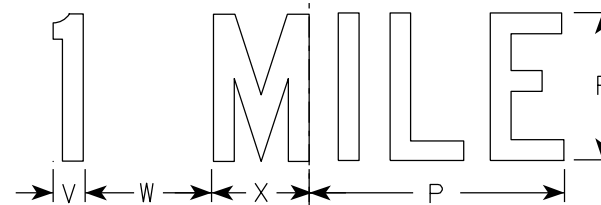
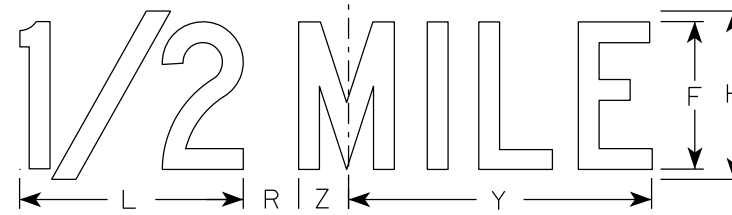
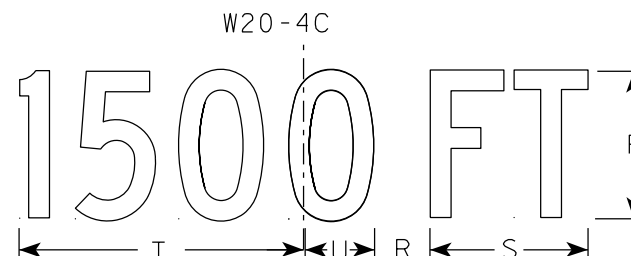
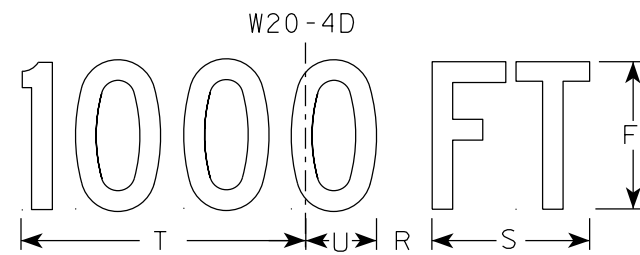
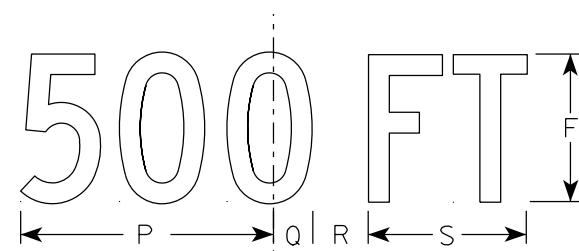
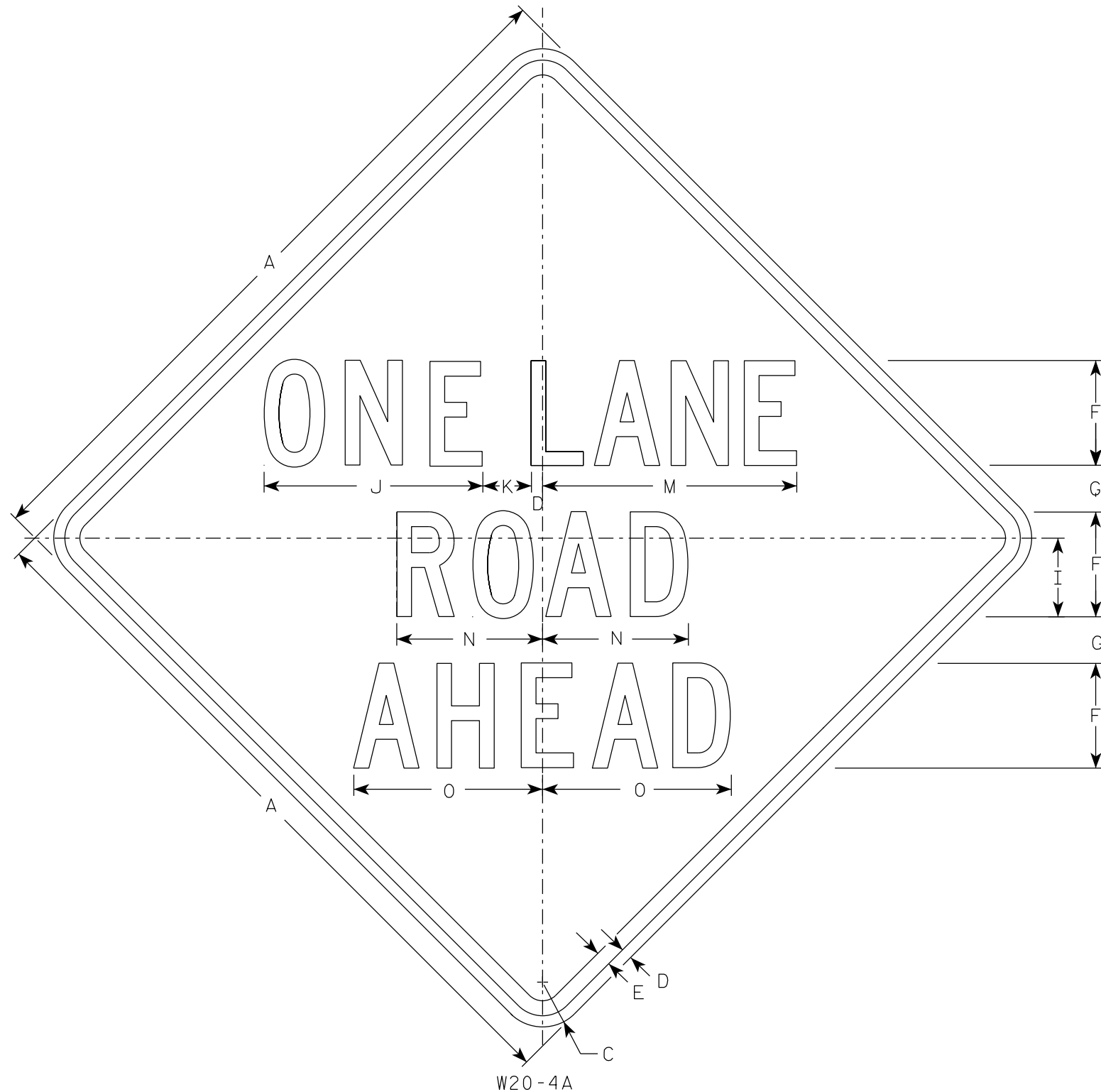
STANDARD SIGN
W12-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Raub*
For State Traffic Engineer

DATE 3/10/2024 PLATE NO. W12-52.8

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ **E**



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

7

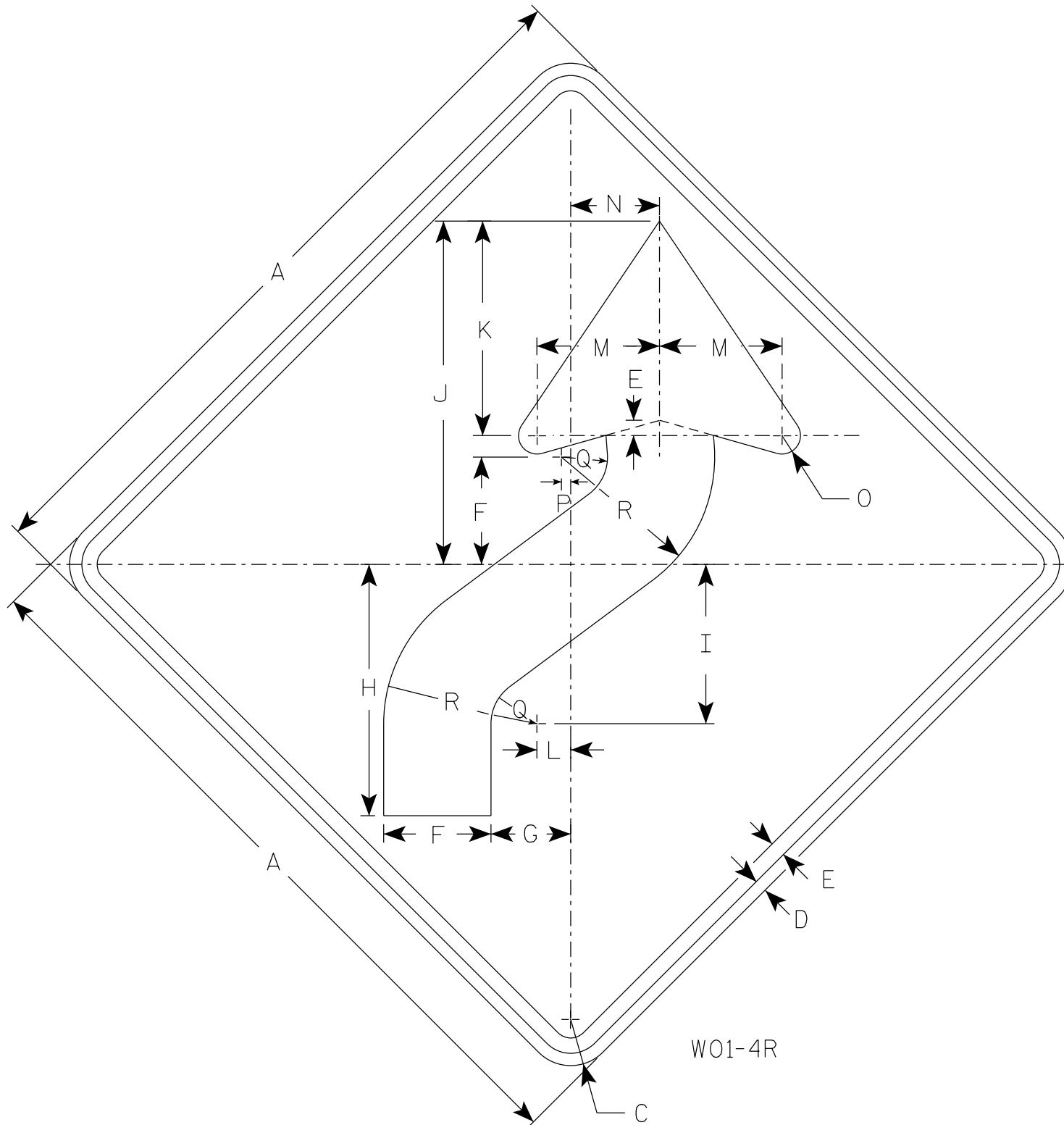
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5	2 3/8	6	3 3/4	10 3/8	2 3/8	8	13 1/2	7	8 7/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		3	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		3	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
3	48		3	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
4	48		3	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
5	48		3	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-4A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/10/2024 PLATE NO. W20-4.10



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-4L is the same as W01-4R except the arrow is reversed along the vertical centerline.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
2S	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
2M	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
3	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
4	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
5	48		3	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN
W01-4

WISCONSIN DEPT OF TRANSPORTATION

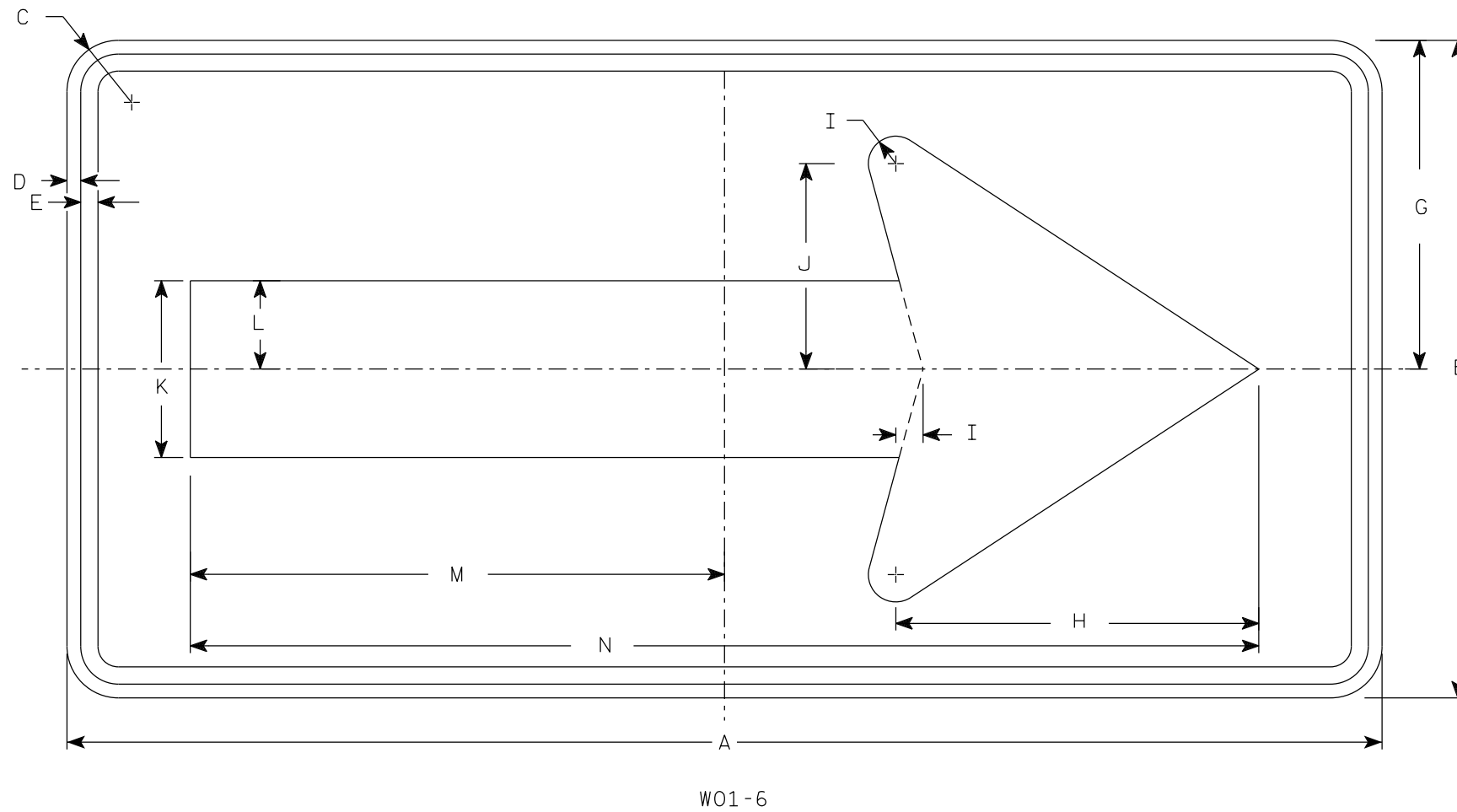
APPROVED *Matthew R Rauch*
for State Traffic Engineer

DATE 1/24/2024 PLATE NO. W01-4.2

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ **E**

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	24	1 7/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 7/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	60	30	1 7/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5

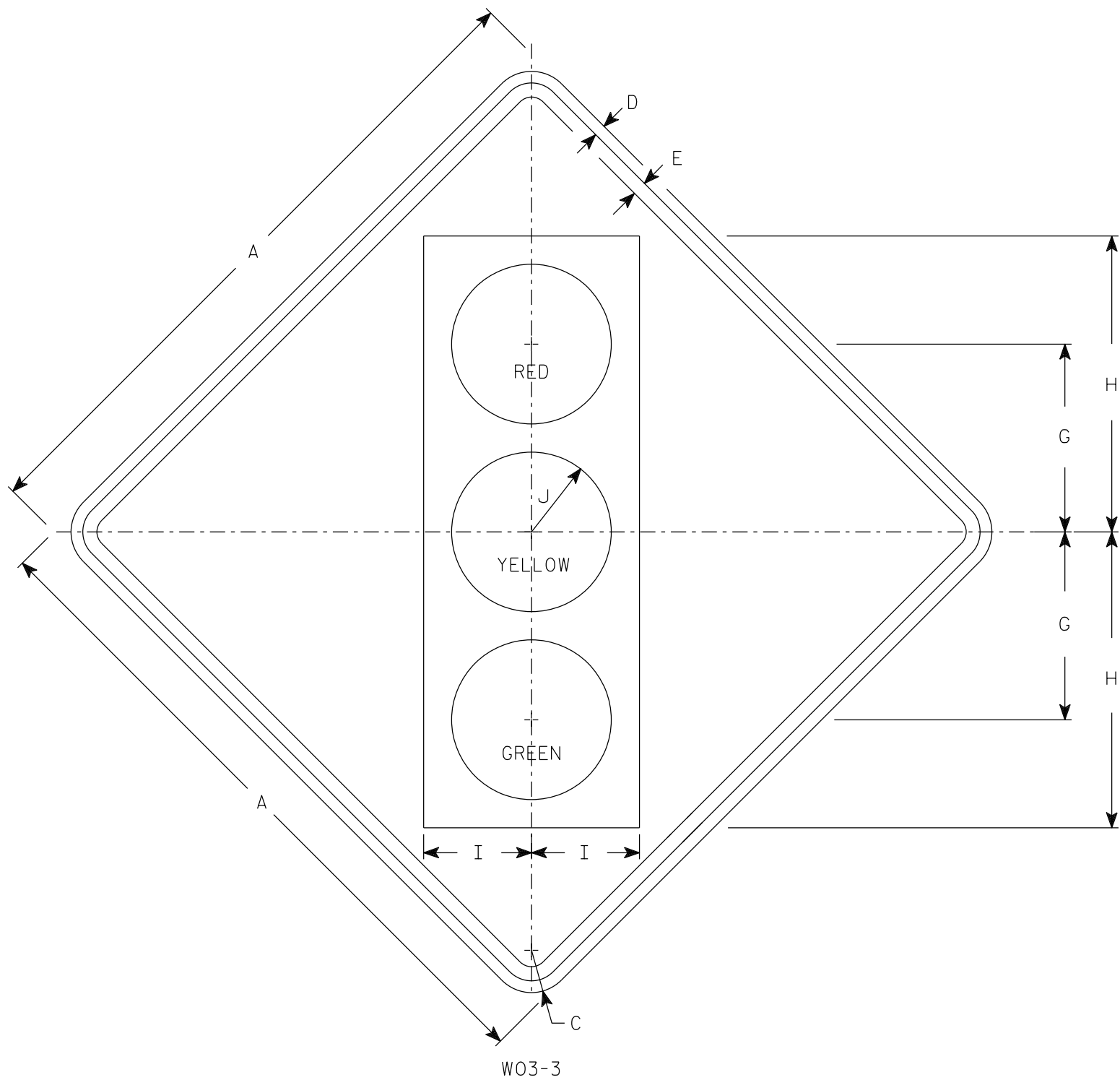
STANDARD SIGN
W01-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 1/24/2024 PLATE NO. W01-6.2

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
 Background - Orange
 Message - See Note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Symbol and border are non-reflective black.
 Top circle - Type H ReflectORIZED Red
 Center circle - Same as background
 Bottom circle - Type H ReflectORIZED Green

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
2S	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
2M	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
3	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
4	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0
5	48		3	3/4	1		12 1/2	20	7 1/2	5																	16.0

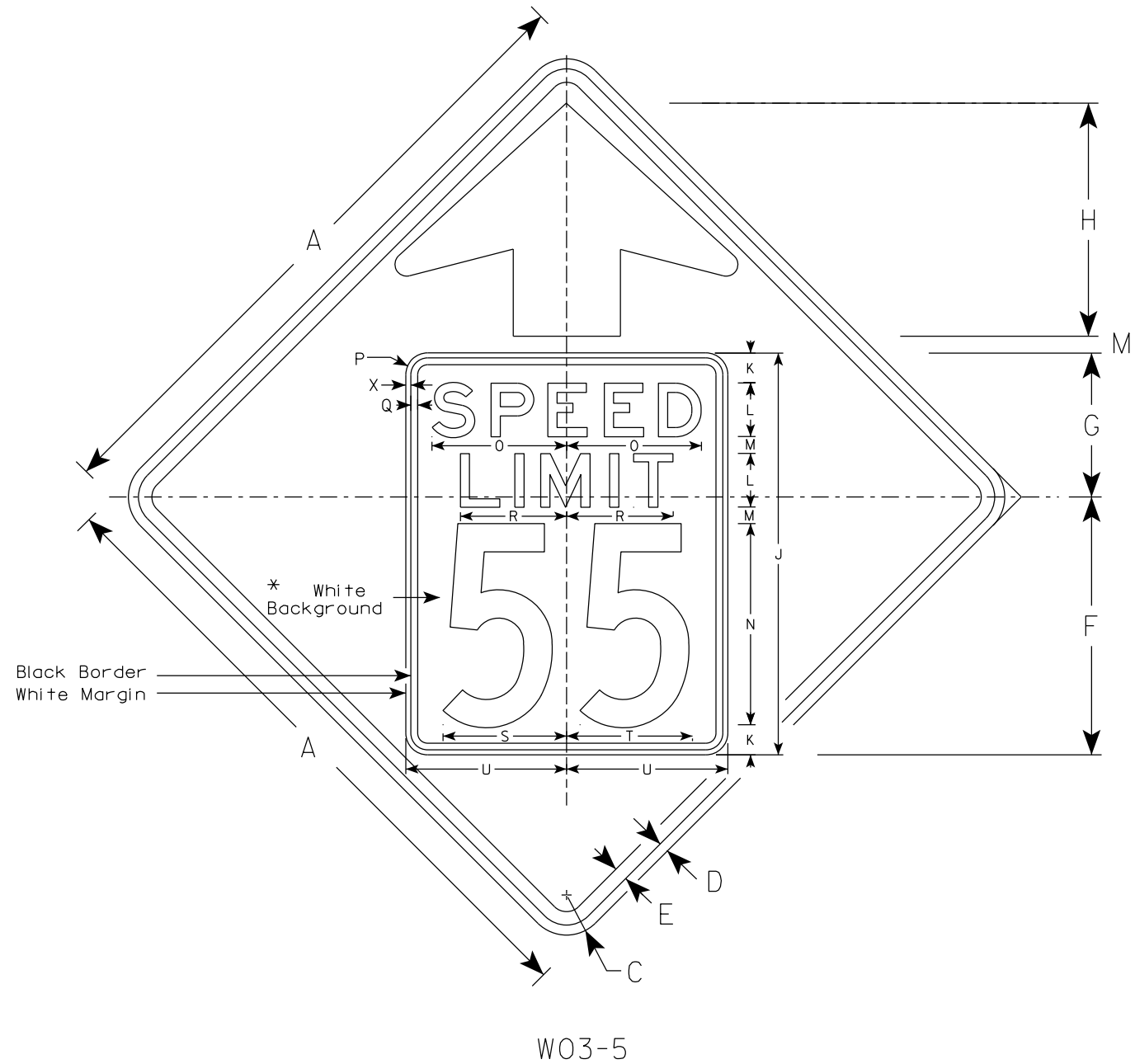
STANDARD SIGN
W03-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

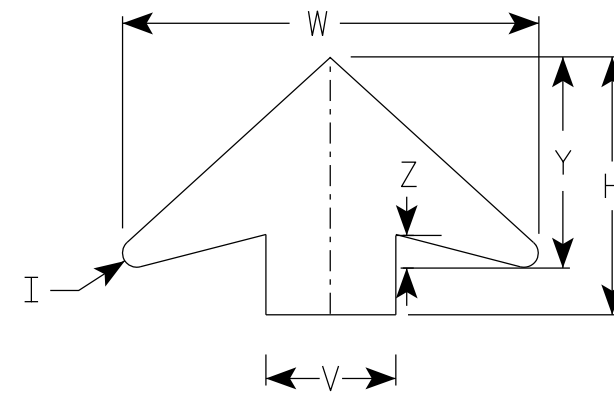
DATE 1/24/2024 PLATE NO. W03-3.2

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**



NOTES

1. Sign is Type II - Type F Reflective
 2. Color: *
Background - ORANGE*
Message - BLACK
 3. Message Series - C for numbers Series E for wording
 4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance
- *Speed Limit Sign shall have a White Background



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		2 1/4	5/8	3/4	14 1/2	9 1/2	11 1/2	5/8	24	2	3	1	12	7 1/8	1 1/2	3/8	5 3/4	7 1/4	7 1/8	9	6	19 1/4	3/8	9 3/4	1 5/8	9.0
2S	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
2M	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
3	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
4	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
5	48		3	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0

STANDARD SIGN
W03-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/24/2024 PLATE NO. W03-5.2

DESIGN DATA

LIVE LOAD:
 TAKEN FROM HSI, 10/19/2023
 DESIGN LOADING ————— H20
 INVENTORY RATING ————— HS14
 OPERATING RATING ————— HS24
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) — 150 (KIPS)

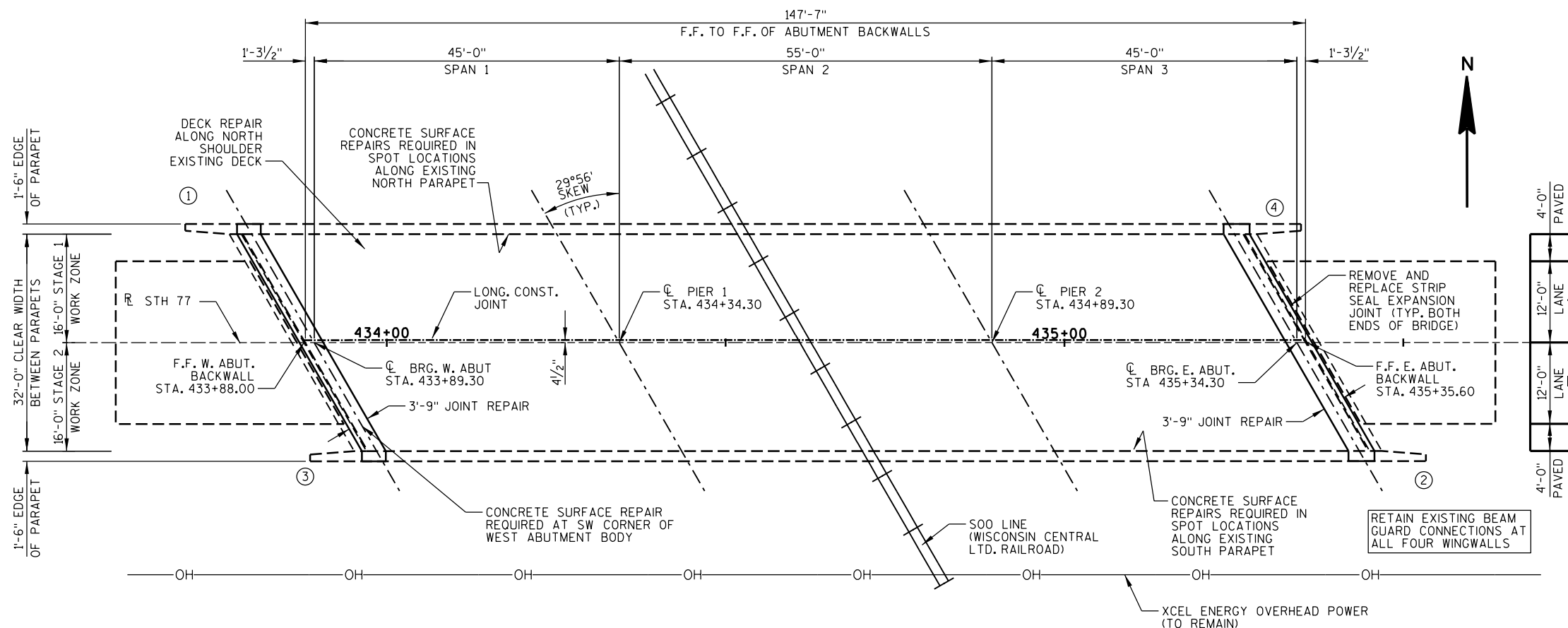
TRAFFIC DATA:
 A.A.D.T. (2025) = 1,790
 A.A.D.T. (2045) = 2,010
 DESIGN SPEED = 55 MPH

MATERIAL PROPERTIES:
 CONCRETE MASONRY, ALL OTHER — 4,000 PSI FOR SUPERSTRUCTURE
 HIGH STRENGTH BAR STEEL — 3,500 PSI FOR ALL OTHER
 REINFORCEMENT, GRADE 60 — $f_y = 60,000$ P.S.I.

○ — INDICATES WING NUMBER

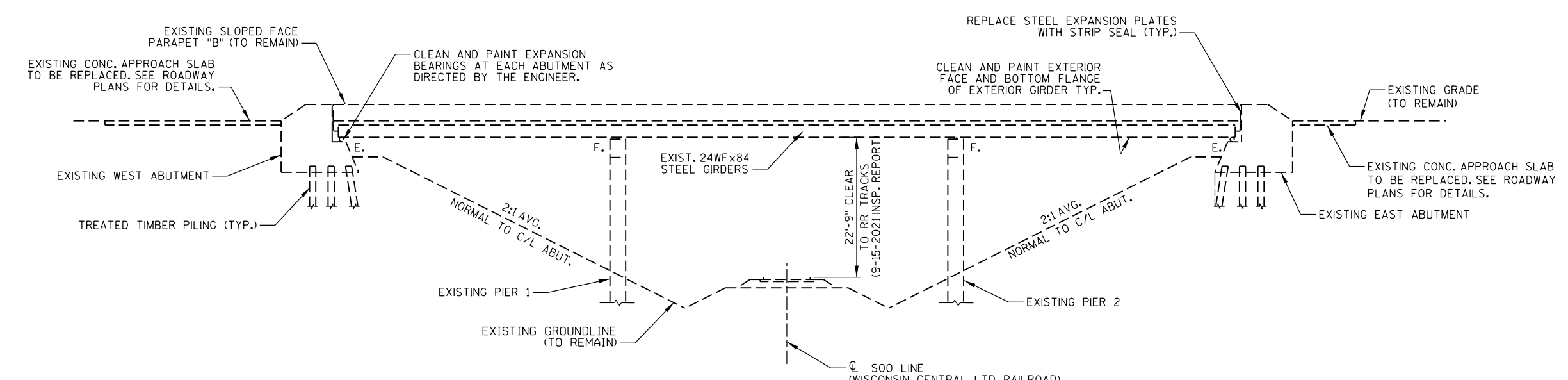
F.F. — FRONT FACE

B.F. — BACK FACE



PLAN

(REHAB - JOINT REPAIR ON EXISTING THREE SPAN CONTINUOUS STEEL DECK GIRDER)



ELEVATION

(LOOKING NORTH)

LIST OF DRAWINGS

1. REHAB GENERAL PLAN
2. TYPICAL SECTION, QUANTITIES & NOTES
3. REMOVAL DETAILS
4. PARAPET DETAILS
5. STRIP SEAL EXPANSION JOINT
6. STRIP SEAL EXPANSION JOINT DETAILS



DESIGN CONTACT: NATHAN KINDT (920) 392-5155
BRIDGE OFFICE CONTACT: AARON BONK (608) 261-0261

NO.	DATE	REVISION	BY

MSA ENGINEERING | ARCHITECTURE | SURVEYING
 FUNDING | PLANNING | ENVIRONMENTAL
 1702 Parkrate St Madison, WI 53704
 (608) 242-7779 www.msa-ps.com

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION
 ACCEPTED *[Signature]* **05/21/25**
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-65-6

STH 77 OVER WISCONSIN CENTRAL LTD.

COUNTY WASHBURN TOWN/CITY/VILLAGE FROG CREEK

DESIGN SPEC. REHABILITATION - N/A

DESIGNED BY	DESIGN CK'D.	DRWN BY	PLANS CK'D.
NRT	NJK	CAR/NRT	NJK

REHAB GENERAL PLAN SHEET 1 OF 6

8

8

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

SEE ROAD PLANS FOR TRAFFIC CONTROL. STAGING WORK ZONES MAY BE SWITCHED IF APPROVED BY THE ENGINEER.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

DIMENSIONS AND STATIONING ARE BASED ON ORIGINAL 1958 STRUCTURE PLANS AND 1990 DECK REPLACEMENT PLANS. EXISTING PLANS ARE AVAILABLE FROM THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

IMPROVEMENTS INCLUDE REPLACING EXPANSION JOINTS, CONCRETE SURFACE REPAIRS, AND SPOT PAINTING EXTERIOR GIRDERS AND BEARINGS, AND DECK REPAIRS.

THIS PROJECT WILL REHABILITATE THE EXISTING STRUCTURE, B-65-6 A THREE SPAN, 147'-7" LONG, CONTINUOUS STEEL DECK GIRDER BRIDGE SET ON FULL RETAINING CONCRETE ABUTMENTS AND MULTI-COLUMN CONCRETE PIER FRAMES. ALL SUBSTRUCTURE UNITS ARE FOUNDED ON TREATED TIMBER PILES.

APPLY PIGMENTED SURFACE SEALER RESEAL TO THE TRAFFIC FACES, TOP FACES, AND VERTICAL ENDS OF THE EXISTING PARAPETS, INCLUDING REPAIR LOCATIONS.

PROTECTIVE SURFACE TREATMENT RESEAL SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE EXISTING DECK, INCLUDING JOINT REPAIR AND DECK REPAIR LOCATIONS.

ANY EXCAVATION REQUIRED TO COMPLETE THE EXPANSION JOINT REPAIRS AT THE ABUTMENTS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "JOINT REPAIR".

EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE, SHALL BE PAID FOR IN THE LF PRICE BID AS "EXPANSION DEVICE".

THE COLOR OF PAINT SHALL BE LIGHT GRAY TONE (FEDERAL STANDARD COLOR NO. 26293) OR SIMILAR COLOR APPROVED BY THE ENGINEER.

CLEAN AND PAINT EXTERIOR FACE AND BOTTOM FACE OF BOTTOM FLANGE OF EXTERIOR GIRDER. CLEAN AND PAINT ALL EXISTING EXPOSED SUPERSTRUCTURE STEEL WITHIN 5'-0" OF THE ENDS OF ALL GIRDERS AT BOTH ABUTMENTS, INCLUDING STEEL DIAPHRAGMS AND HARDWARE. CLEANING AND PAINTING OF GIRDERS, DIAPHRAGMS, AND HARDWARE, SHALL BE INCLUDED IN BID ITEM "STRUCTURE OVERCOATING CLEANING AND PRIMING B-65-6".

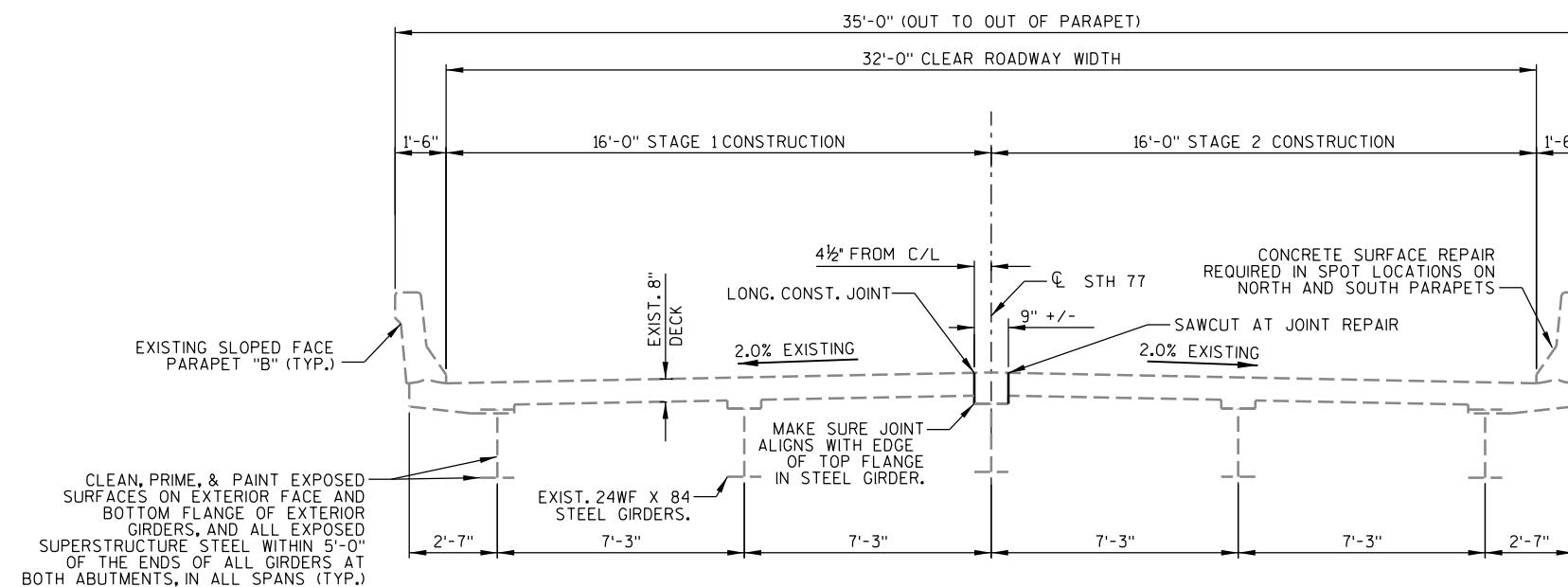
CLEAN EXISTING ABUTMENT SEATS AND APPLY BRIDGE SEAT PROTECTION PER SECTION 502.3.12 OF THE CURRENT WISDOT SPECS. COST INCIDENTAL TO "JOINT REPAIR".

TOTAL ESTIMATED QUANTITIES

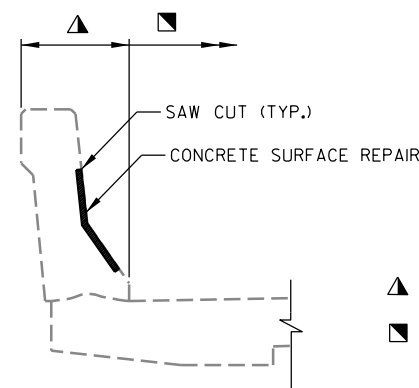
ITEM NUMBER	BID ITEM	UNIT	TOTAL
203.0330.01	DEBRIS CONTAINMENT B-65-6	EACH	1
502.3101	EXPANSION DEVICE	LF	74
502.3205	PIGMENTED SURFACE SEALER RESEAL	SY	133
502.3215	PROTECTIVE SURFACE TREATMENT RESEAL	SY	533
502.4205	ADHESIVE ANCHORS NO.5 BAR	EACH	76
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2,485
505.0905	BAR COUPLERS NO. 5	EACH	20
* 509.0301	PREPARATION DECKS TYPE 1	SY	33
* 509.0302	PREPARATION DECKS TYPE 2	SY	13
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF	330
509.1000	JOINT REPAIR	SY	34
* 509.1500	CONCRETE SURFACE REPAIR	SF	177
* 509.2000	FULL DEPTH DECK REPAIR	SY	4
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY	16
517.0901.S.01	PREPARATION AND COATING OF TOP FLANGES B-65-6	EACH	1
517.3001.S.01	STRUCTURE OVERCOATING CLEANING AND PRIMING B-65-6	EACH	1
517.4001.S.01	CONTAINMENT AND COLLECTION OF WASTE MATERIAL B-65-6	EACH	1
517.6001.S	PORTABLE DECONTAMINATION FACILITY	EACH	1
SPV.0060.01	CLEANING AND PAINTING BEARINGS	EACH	10

* QUANTITY LISTED IS AN ESTIMATE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF REPAIR LOCATIONS WITH THE ENGINEER.

** CONCRETE SURFACE REPAIR SHALL BE USED TO REPAIR AREAS OF SPALLED, DELAMINATED, OR DETERIORATED CONCRETE AT LOCATIONS AND LIMITS DETERMINED IN THE FIELD BY THE ENGINEER.

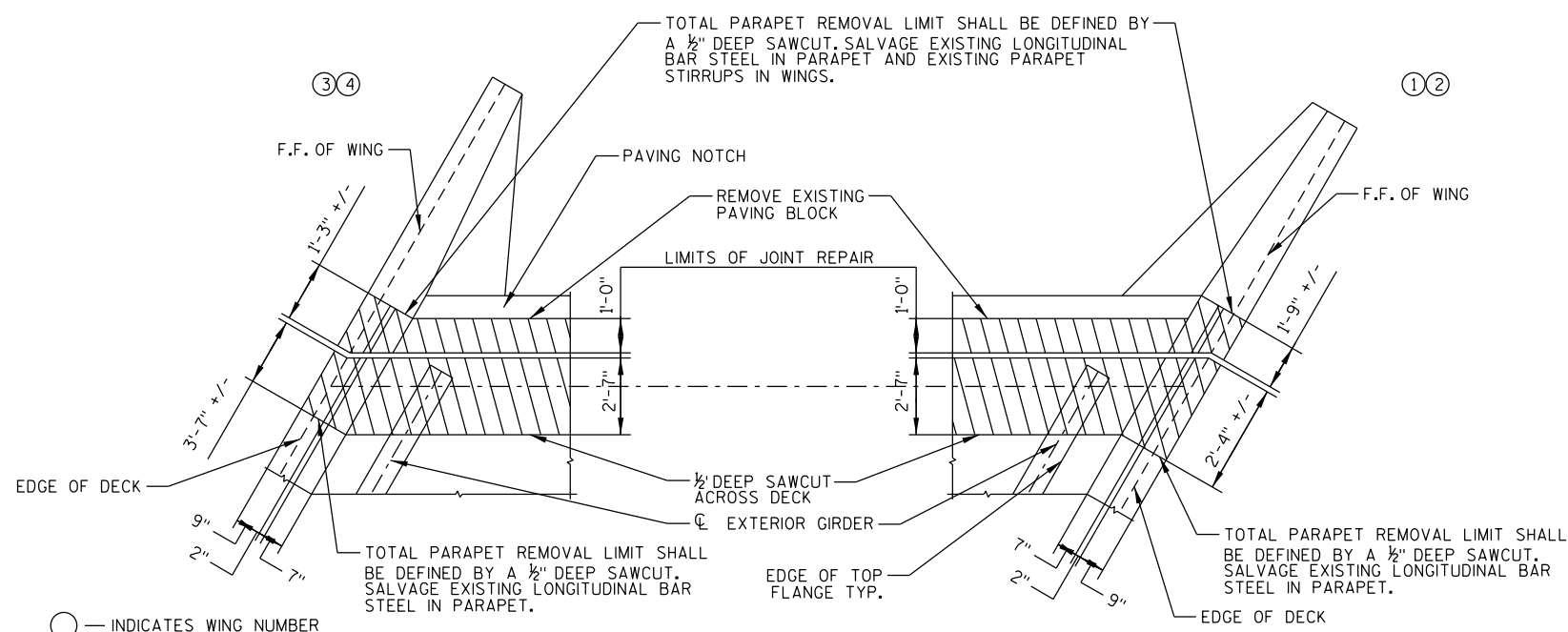
**CROSS SECTION THRU ROADWAY**

(LOOKING EAST)

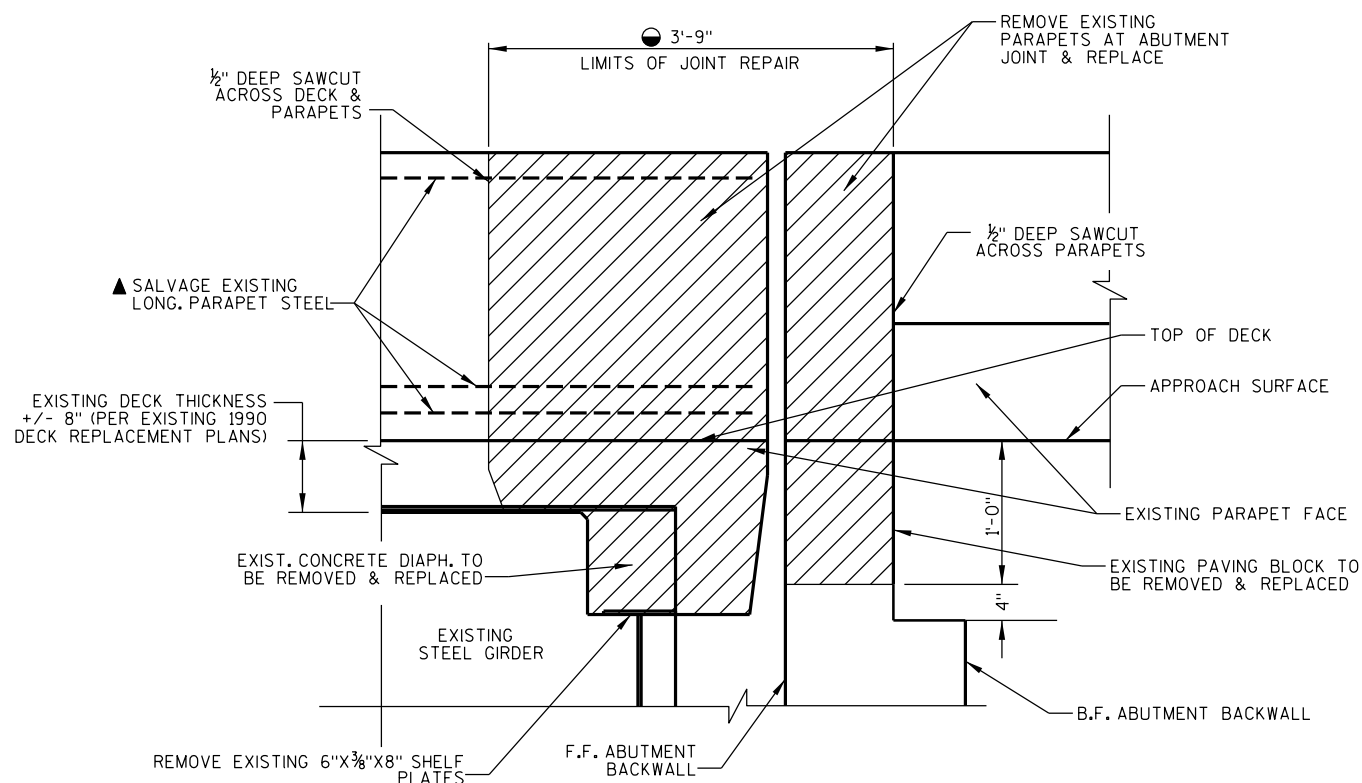
**PARAPET REPAIR DETAIL**

- ▲ "PIGMENTED SURFACE SEALER RESEAL" LIMITS
 ■ "PROTECTIVE SURFACE TREATMENT RESEAL" LIMITS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-65-6			
DRAWN BY CAR		PLANS CK'D. NJK	
TYPICAL SECTION, QUANTITIES & NOTES			SHEET 2

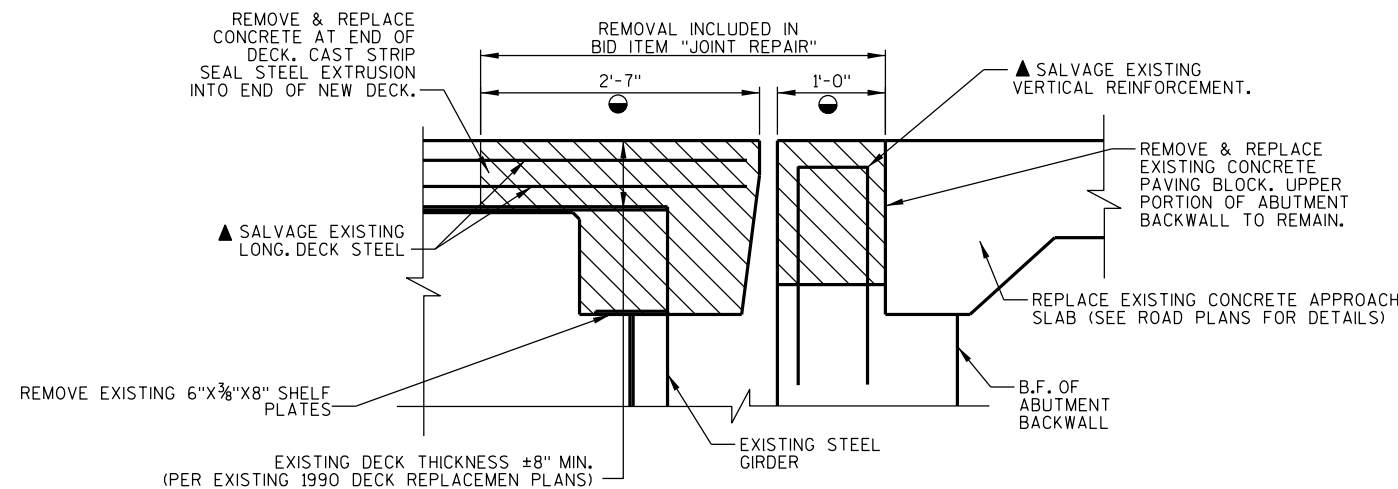


REMOVAL PLAN



REMOVAL DETAIL

WINGS 3 & 4 SHOWN.
WINGS 1 & 2 SIMILAR.
CONCRETE APPROACH SLAB NOT
SHOWN FOR CLARITY.



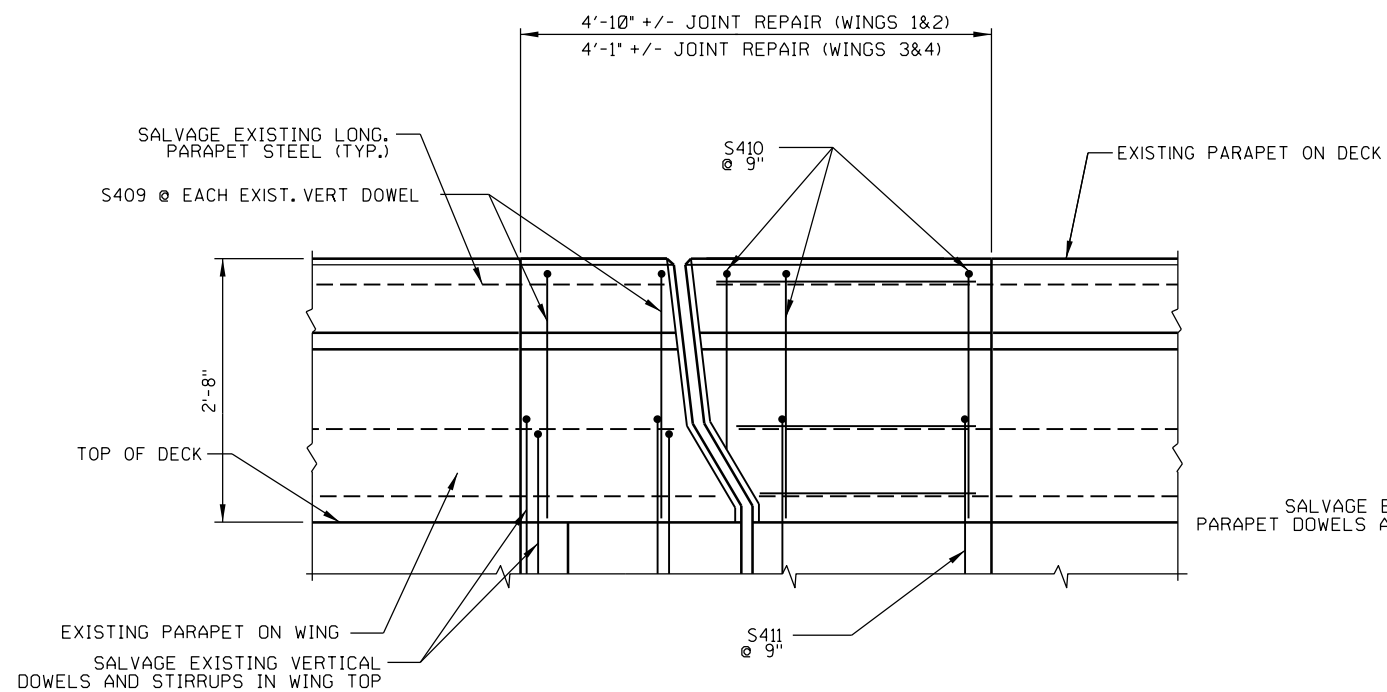
PART LONGITUDINAL DETAIL

○—DIMENSION GIVEN NORMAL TO ϕ OF ABUTMENT

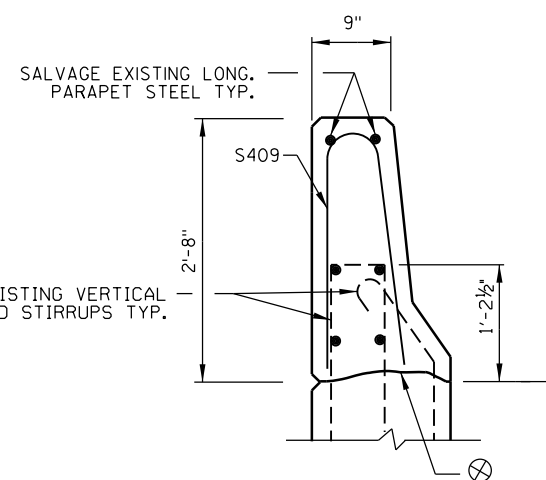
▲—EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING REMOVAL. SALVAGE AND INCORPORATE AS MUCH REBAR AS PRACTICAL.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-65-6	
DRAWN BY NRT		PLANS CK'D. NJK	
REMOVAL DETAILS			SHEET 3

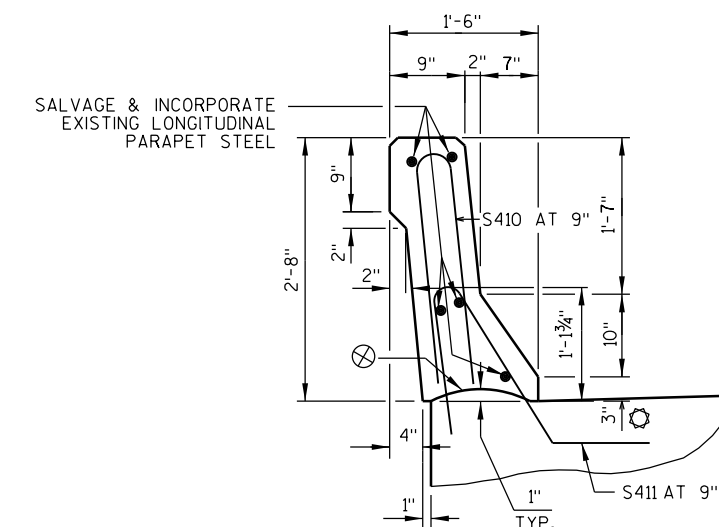
- ⊗ - HORZ. CONST. JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH.
- ⊙ - ADJUST DIMENSION TO ALIGN WITH EXISTING PARAPET.



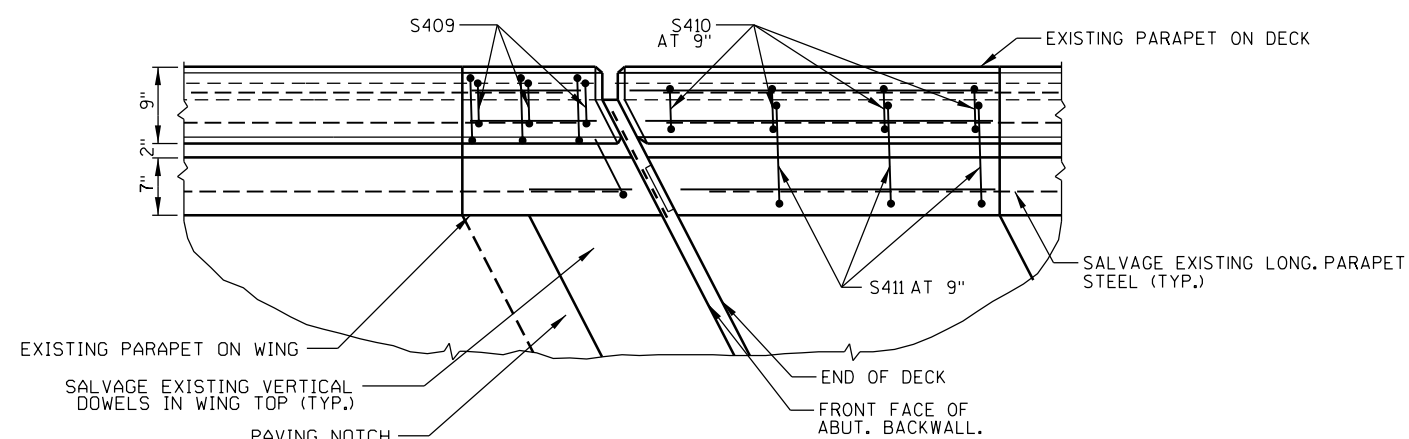
ELEVATION OF PARAPET
INSIDE FACE OF PARAPET SHOWN



TYPICAL SECTION THRU SLOPED FACE 'B' PARAPET ON WING

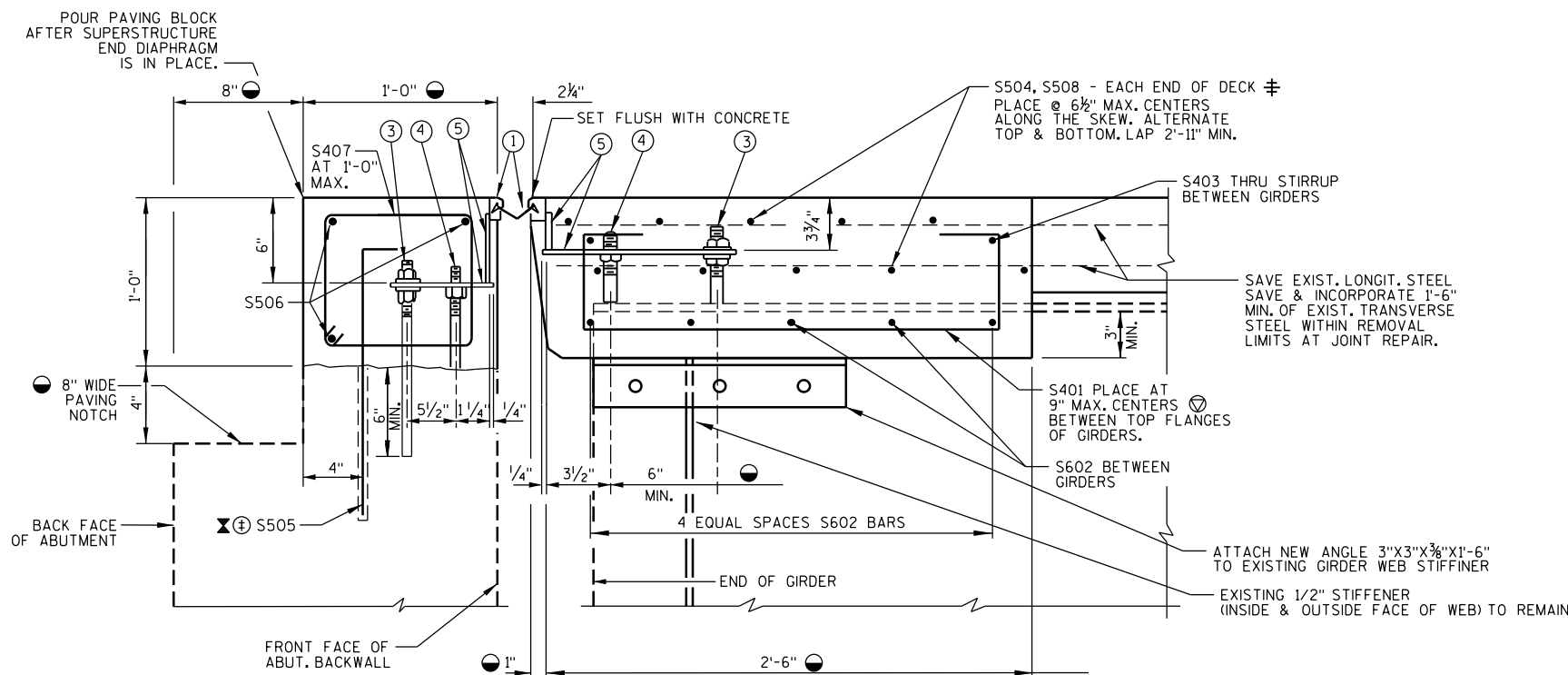


TYPICAL SECTION THRU SLOPED FACE 'B' PARAPET ON BRIDGE

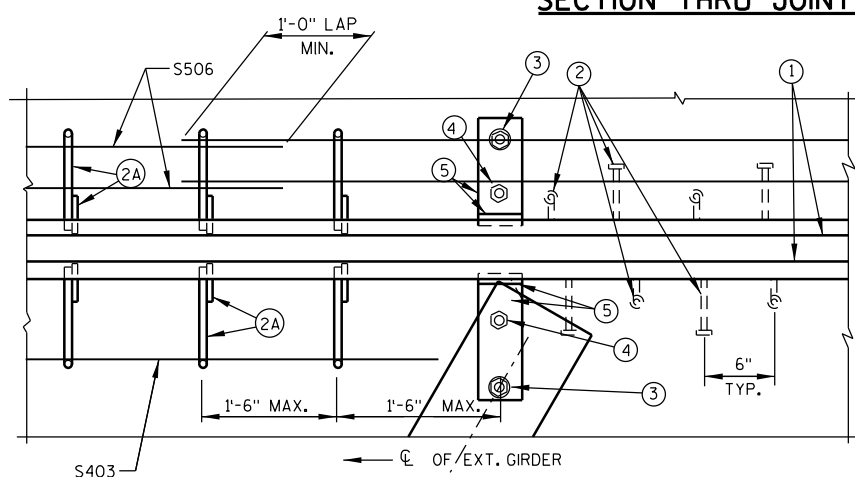


PLAN OF PARAPET
WINGS 1 & 2 SHOWN
WINGS 3 & 4 SIMILAR

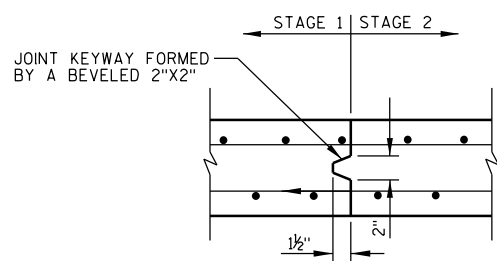
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-65-6	
DRAWN BY NRT		PLANS CK'D. NJK	
PARAPET DETAILS			SHEET 4



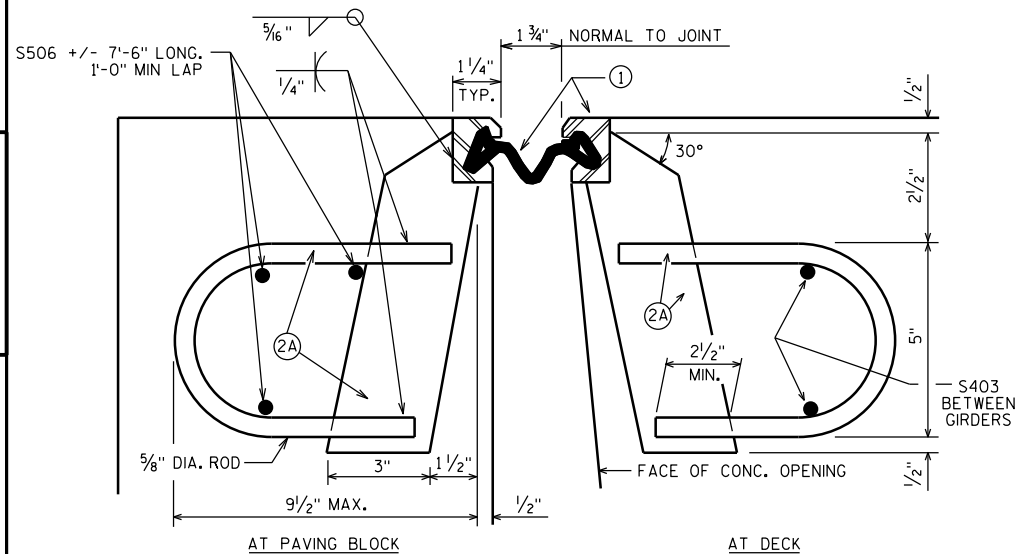
SECTION THRU JOINT AT ABUTMENTS



PART PLAN

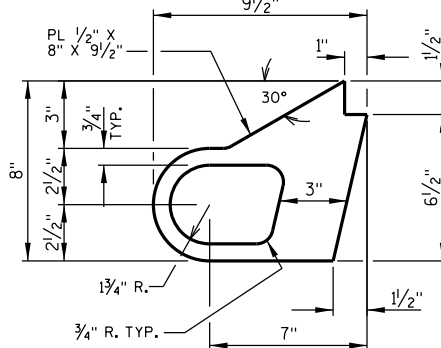


SECTION THRU JOINT



SECTION THRU JOINT

ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS.



ALTERNATE STRIP SEAL ANCHOR

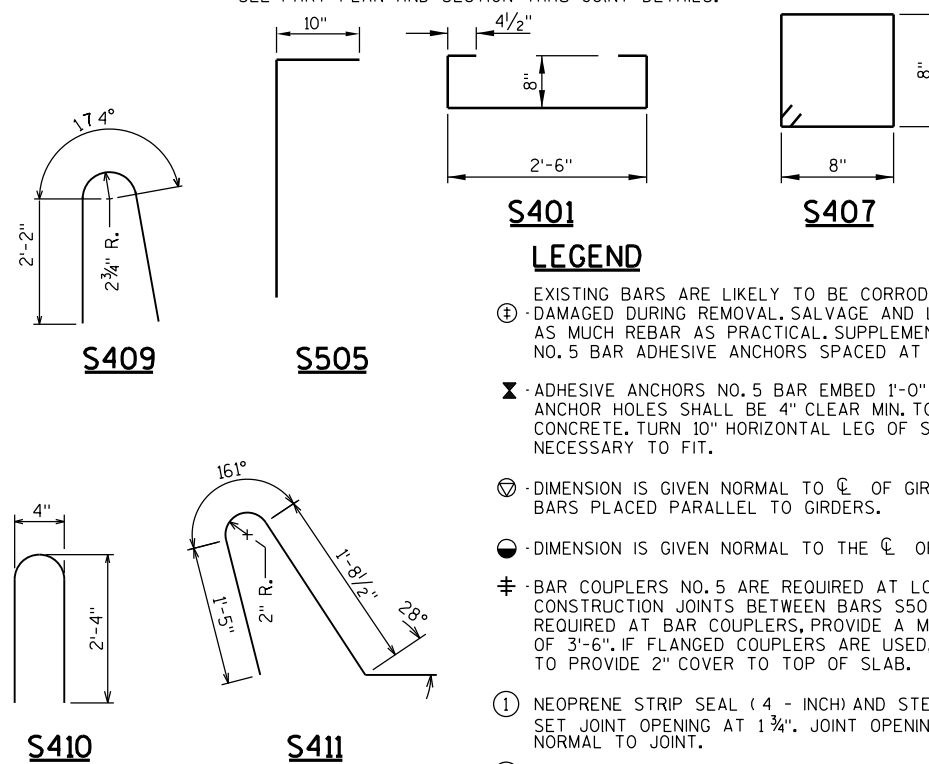
BILL OF BARS (COATED)

MARK	NO. REQ'D	LENGTH	BENT	LOCATION
S401	80	4'-3"	X	DIAPH @ ABUT. - STIRRUP - VERT.
S602	40	7'-11"		DIAPH @ ABUT. - BETWEEN GIRDERS - TRANS.
S403	32	7'-11"		DECK ENDS BETWEEN GIRDERS - THRU STRIP SEAL & STIRRUPS - TRANS.
S504	20	19'-1"		DECK ENDS - ABOVE DIAPHRAGM - STAGE 1 - TRANS.
S505	76	2'-7"	X	ABUTMENT BACKWALL TOP - VERT. ANCHOR
S506	36	7'-6"		ABUTMENT BACKWALL TOP - TRANS.
S407	76	3'-2"	X	ABUTMENT BACKWALL TOP - STIRRUP
S508	20	19'-11"		DECK ENDS - ABOVE DIAPHRAGM - STAGE 2 - TRANS.
S409	12	5'-0"	X	PARAPET ON WING - VERTICAL
S410	20	4'-10"	X	PARAPET ON BRIDGE - VERTICAL
S411	16	4'-3"	X	PARAPET ON BRIDGE - STIRRUP

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

EPOXY COAT ALL BARSTEEL REINFORCEMENT.

S403 BARS THROUGH STRIP SEAL NOT SHOWN IN SECTION THRU JOINT AT ABUTMENTS DETAIL. SEE PART PLAN AND SECTION THRU JOINT DETAILS.



S401

S407

LEGEND

- ⊕ EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING REMOVAL. SALVAGE AND INCORPORATE AS MUCH REBAR AS PRACTICAL. SUPPLEMENT WITH NEW NO. 5 BAR ADHESIVE ANCHORS SPACED AT 1'-0".
- ⊗ ADHESIVE ANCHORS NO. 5 BAR EMBED 1'-0" IN CONCRETE. ANCHOR HOLES SHALL BE 4" CLEAR MIN. TO FACE OF EXISTING CONCRETE. TURN 10" HORIZONTAL LEG OF S505 BARS AS NECESSARY TO FIT.
- ⊙ DIMENSION IS GIVEN NORMAL TO CL OF GIRDER. BARS PLACED PARALLEL TO GIRDERS.
- ⦿ DIMENSION IS GIVEN NORMAL TO THE CL OF ABUTMENT.
- ⦿ BAR COUPLERS NO. 5 ARE REQUIRED AT LONGITUDINAL CONSTRUCTION JOINTS BETWEEN BARS S504. IF BAR LAPS ARE REQUIRED AT BAR COUPLERS, PROVIDE A MINIMUM LAP LENGTH OF 3'-6". IF FLANGED COUPLERS ARE USED, CLIP FLANGES TO PROVIDE 2" COVER TO TOP OF SLAB.
- ① NEOPRENE STRIP SEAL (4 - INCH) AND STEEL EXTRUSIONS. SET JOINT OPENING AT 1 3/4". JOINT OPENING GIVEN NORMAL TO JOINT.
- ② STUDS 5/8" DIA. X 6 3/8" LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS & BEND AS SHOWN AFTER WELDING.
- ②A 1/2" THICK ANCHOR PLATE WITH 5/8" DIA. ROD OR ALTERNATE STRIP SEAL ANCHOR. WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CTRS. BETWEEN GIRDERS.
- ③ 3/4" DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. FIELD WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE, GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- ④ 3/4" DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- ⑤ FABRICATE SUPPORT FROM 3" X 1/2" BAR AS SHOWN OR EQUIVALENT. ONE PER GIRDER PER SIDE. FIELD OR SHOP WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE 1/2" DIA. HOLE FOR NO. 3 & 1" DIA. HOLE FOR NO. 4.

NOTES:

REMOVE ALL EXISTING EXPANSION JOINT COMPONENTS FROM THE TOPS OF THE EXISTING GIRDERS.

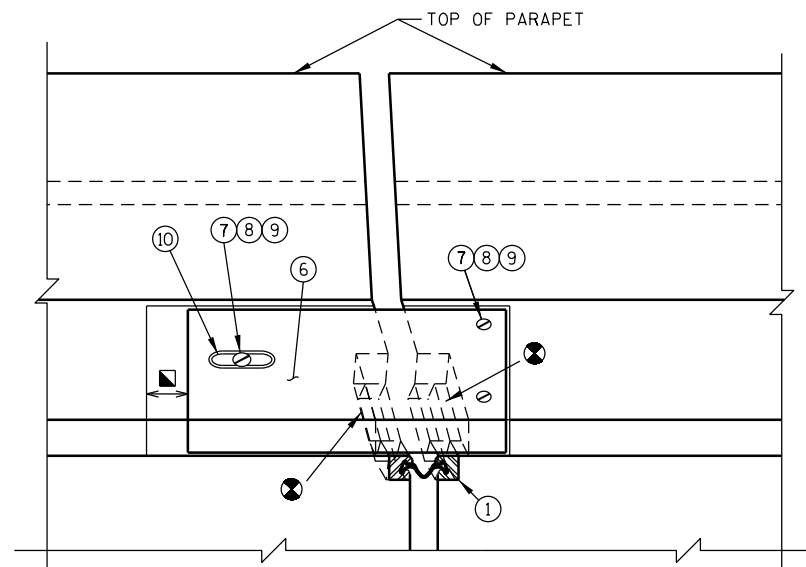
SALVAGE ALL EXISTING STEEL SHEAR CONNECTORS ON TOP OF STEEL GIRDERS. DAMAGED STUDS OR LUGS SHALL BE REPLACED AS DIRECTED BY ENGINEER.

DIAPHRAGM SUPPORT ANGLES SHALL BE ASTM A709 GRADE 36. BOLTS ARE 3/4" DIA. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

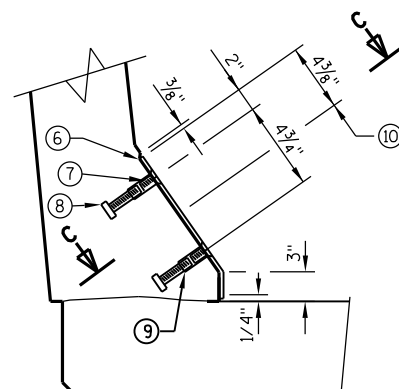
ALL SUPPORT ANGLES SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

ALL DIAPHRAGM SUPPORT HARDWARE SHALL BE INCIDENTAL TO "CONCRETE MASONRY DECK REPAIR".

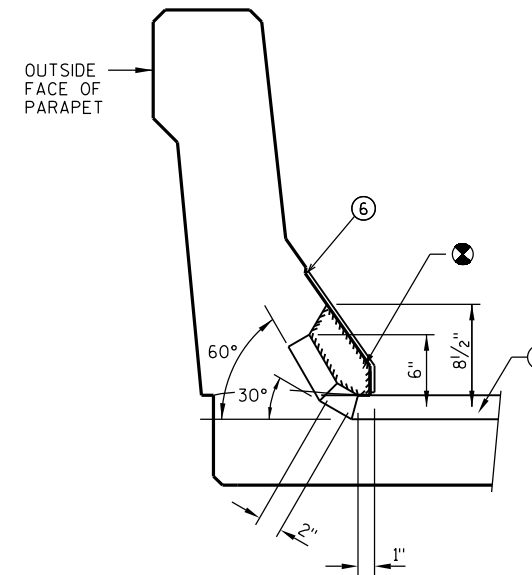
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-65-6	
DRAWN BY NRT		PLANS CK'D. NJK	
STRIP SEAL EXPANSION JOINT			SHEET 5



VIEW OF PARAPET PLATES FROM ROADWAY
SLOPED FACE PARAPET 'B'



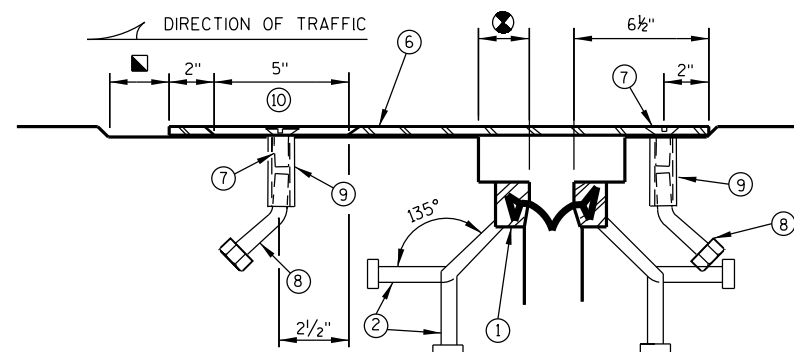
SECTION A-A
SLOPED FACE PARAPET 'B'



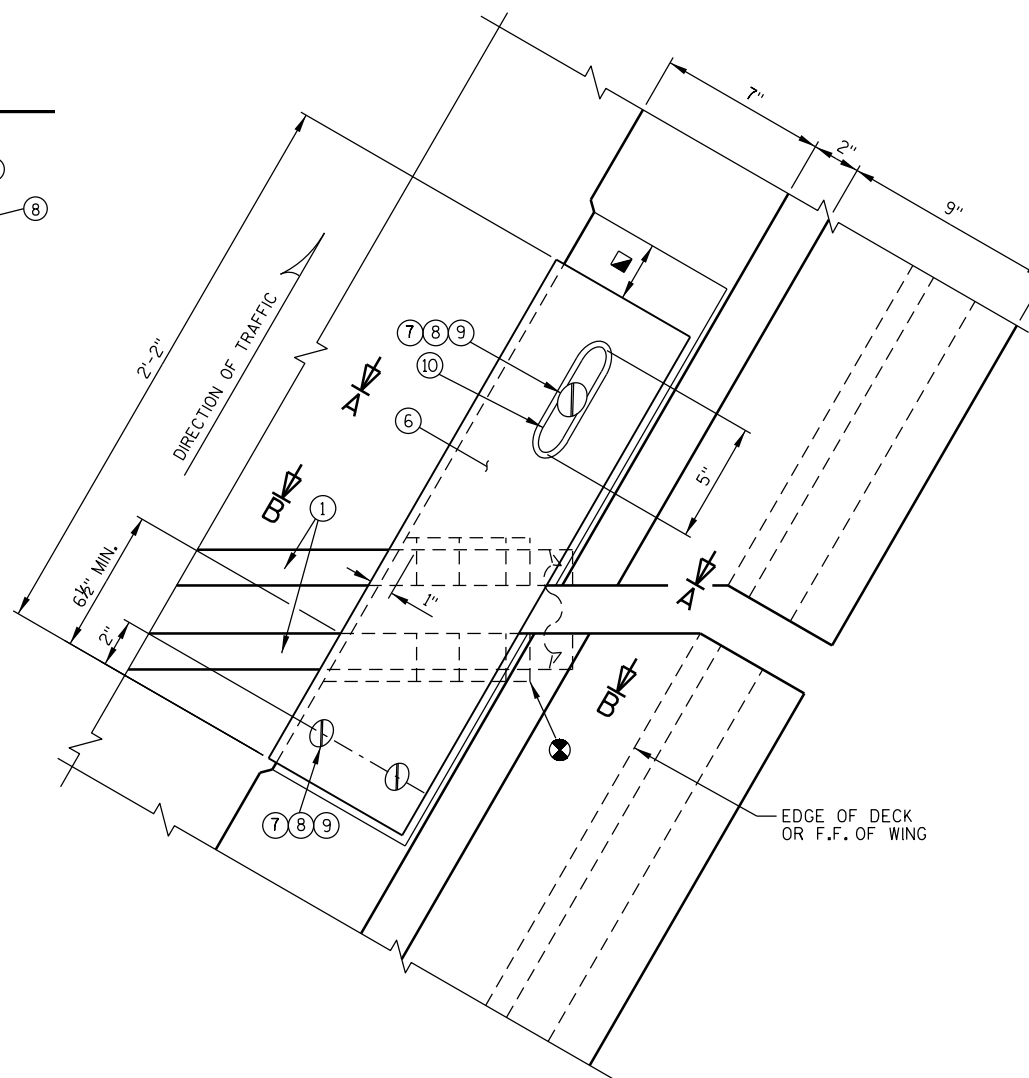
SECTION B-B
SLOPED FACE PARAPET 'B'

LEGEND

- ① NEOPRENE STRIP SEAL (4 - INCH) AND STEEL EXTRUSIONS. SET JOINT OPENING AT 1 3/4". JOINT OPENING GIVEN NORMAL TO JOINT.
- ② STUDS 5/8" DIA. X 6 3/8" LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS & BEND AS SHOWN AFTER WELDING.
- ⑥ GALVANIZED PLATE 3/8" X 10" X 2'-2" LONG WITH HOLES FOR NO. 7. BEND AS SHOWN.
- ⑦ 3/4" DIA. X 1 1/2" STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANTI-SEIZE LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS 1/16" BELOW PLATE SURFACE.
- ⑧ 3/4" DIA. X 4" GALV. HEX HEAD BOLT. BEND 45°.
- ⑨ 3/4" DIA. X 2 1/4" GALV. THREADED COUPLING.
- ⑩ 1" X 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.
- ⊗ - BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING
- ▣ - JOINT OPENING DIMENSION ALONG SKEW PLUS 1/2"



SECTION C-C



PLAN AT PARAPET

NOTES

ONE FIELD SPLICE PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE NEEDED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. IF USED, ANCHOR PLATES SHALL BE PROVIDED 3" FROM EACH SIDE OF THE FIELD SPLICE. DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPLICING IN NEOPRENE STRIP SEAL.

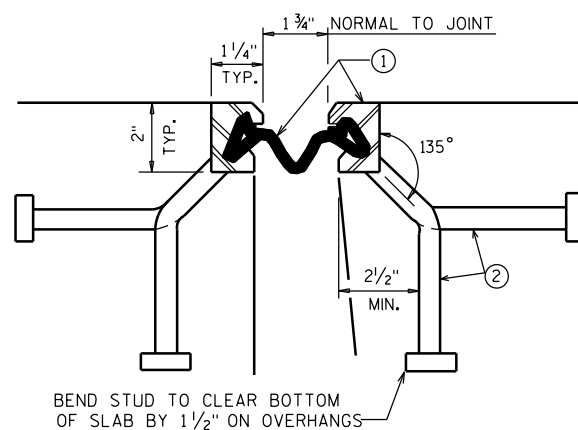
AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST & SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN & SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS, AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.

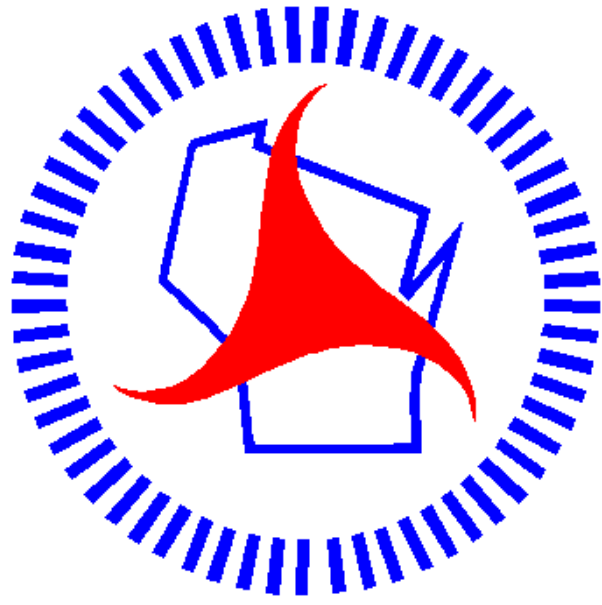
ANCHOR SYSTEM NO. 8 & NO. 9 SHALL CONFORM TO ASTM A307 & SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C & D.

ALL MATERIAL IN THE EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE SHALL BE PAID AT THE UNIT PRICE BID FOR "EXPANSION DEVICE", LF.



BEND STUD TO CLEAR BOTTOM OF SLAB BY 1/2" ON OVERHANGS
SECTION THRU JOINT
EXTERIOR GIRDER TO EDGE OF DECK AND AT PARAPETS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-65-6	
DRAWN BY NRT		PLANS CK'D. NJK	
STRIP SEAL EXPANSION JOINT DETAILS			SHEET 6



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