EAU

PROJECT ID: 8881-00-72

WITH: N/A

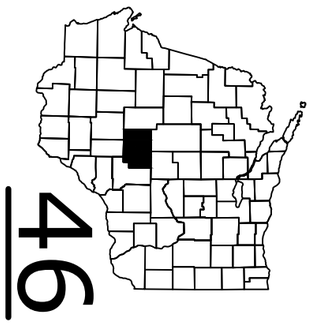
COUNTY: CLARK

DECEMBER 2025

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
~~Section No.~~	~~4~~	~~Right of Way Plat~~
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 48



DESIGN DESIGNATION

A.A.D.T.	(2026)	=	<100
A.A.D.T.	(2046)	=	<100
D.H.V.		=	10
D.D.		=	50/50
T.		=	5%
DESIGN SPEED		=	55 MPH
ESALS		=	N/A

CONVENTIONAL SYMBOLS

PLAN

- CORPORATE LIMITS
- PROPERTY LINE
- LOT LINE
- LIMITED HIGHWAY EASEMENT
- EXISTING RIGHT OF WAY
- PROPOSED OR NEW R/W LINE
- SLOPE INTERCEPT
- REFERENCE LINE (300'EB')
- EXISTING CULVERT
- PROPOSED CULVERT (Box or Pipe)
- COMBUSTIBLE FLUIDS (CAUTION)
- MARSH AREA
- WOODED OR SHRUB AREA

PROFILE

- GRADE LINE
- ORIGINAL GROUND
- MARSH OR ROCK PROFILE (To be noted as such) (ROCK)
- SPECIAL DITCH (LABEL)
- GRADE ELEVATION (95.36)
- CULVERT (Profile View)

UTILITIES

- ELECTRIC (E)
- FIBER OPTIC (FO)
- GAS (G)
- SANITARY SEWER (SAN)
- STORM SEWER (SS)
- TELEPHONE (T)
- WATER (W)
- UTILITY PEDESTAL
- POWER POLE
- TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T HOARD, CENTER ROAD

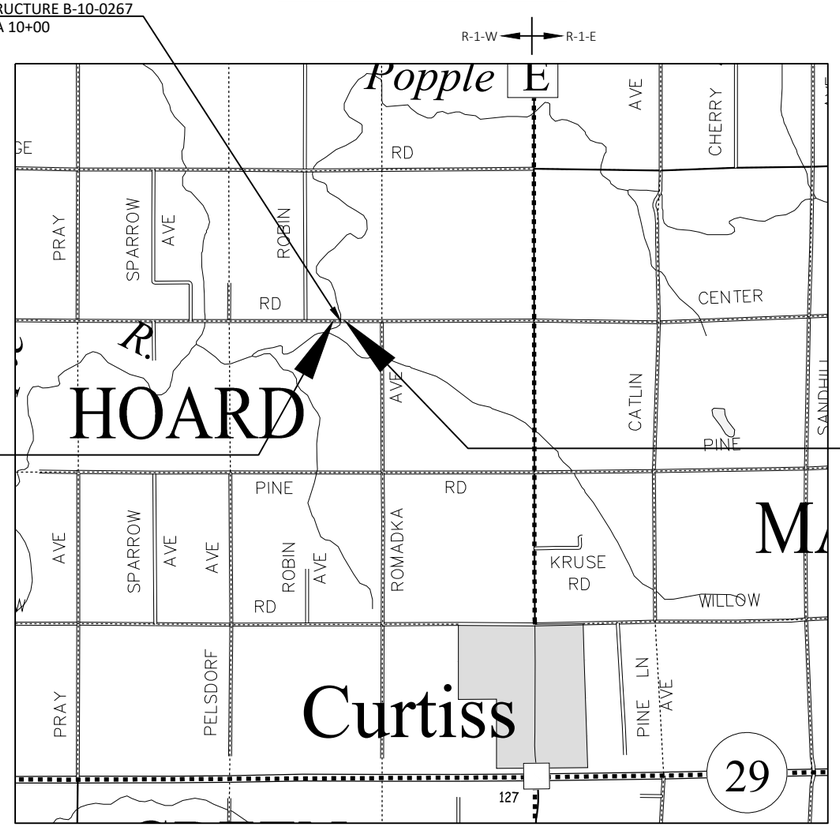
N FK POPPLE RIVER BRIDGE B-10-0267

LOC STR

CLARK COUNTY

STATE PROJECT NUMBER
8881-00-72

STRUCTURE B-10-0267
STA 10+00



BEGIN PROJECT
STA 9+12.76
Y = 505993.11
X = 720130.92

END PROJECT
STA 11+01.26
Y = 505992.75
X = 720319.41

LAYOUT

SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.036 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), CLARK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2018). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8881-00-72	WISC 2026092	1

ACCEPTED FOR

County _____ of Clark

7/15/25 (Date) Brian Duell (Highway Commissioner)

ORIGINAL PLANS PREPARED BY

AYRES

WISCONSIN DANIEL N. SYDOW E-38363 WI PROFESSIONAL ENGINEER

07/16/2025 (Date) _____ (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES INC
Designer	AYRES ASSOCIATES INC
Project Manager	TOU YANG, PE
Regional Examiner	NW REGION
Regional Supervisor	TOU YANG, PE

APPROVED FOR THE DEPARTMENT

DATE: 7/23/2025 (Signature)

E

FILE NAME : I:\42\42-1434.00 - CLARK CO, TN HOARD, CENTER ROAD\C3D\SHEETS\010101-TI.DWG PLOT DATE : 1/7/2025 2:25 PM PLOT BY : PEDERSON, CARMEN PLOT NAME :

UTILITIES CONTACTS

CLARK ELECTRIC COOPERATIVE
KENT WEIGEL
1209 WEST DALL-BERG ROAD
PO BOX 190
GREENWOOD, WI 54449
PHONE: 715-267-7955
CELL: 715-207-8883
EMAIL: kweigel@cecoop.com

TDS TELECOM
BRETT CONNOR
525 JUNCTION RD
MADISON, WI 53717
PHONE: 608-664-0974
MOBILE: 608-444-9940
EMAIL: brett.connor@tdstelecom.com

DIGGERS HOTLINE
Dial 811 or (800)242-8511
www.DiggersHotline.com

WISCONSIN DNR LIAISON

BRAD BETTHAUSER
WDNR
910 HWY 54 E
BLACK RIVER FALLS, WI 54615
PHONE: 715-213-9064
EMAIL: Bradley.Betthauser@wisconsin.gov

DESIGN PROJECT MANAGER

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DESIGN PROJECT LEADER

DANIEL SYDOW, PE
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
PHONE: 715-834-3161
EMAIL: sydowd@AyresAssociates.com

COUNTY HIGHWAY COMMISSIONER

BRIAN DUELL, COMMISSIONER
CLARK COUNTY
511 W SOUTH STREET
LOYAL, WI 54446
PHONE: 715-743-3680
EMAIL: brian.duell@co.clark.wi.us

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

RIGHT OF WAY INFORMATION SHOWN ON THE PLANS IS APPROXIMATE.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S EROSION CONTROL IMPLEMENTATION PLAN (ECIP) AND APPROVED BY THE ENGINEER. MAINTAIN EROSION CONTROL MEASURES UNTIL SUCH A TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR DIRECTED BY THE ENGINEER.

THE PROPOSED SHOULDER WIDTH SHOWN IN THE TYPICAL SECTIONS ARE MINIMUM WIDTH. PERPETUATE EXISTING SHOULDERS THAT ARE WIDER THAN WHAT IS SHOWN IN THE TYPICAL SECTIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

DO NOT DRIVE OR STORE EQUIPMENT, OR STORE CONSTRUCTION MATERIALS IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

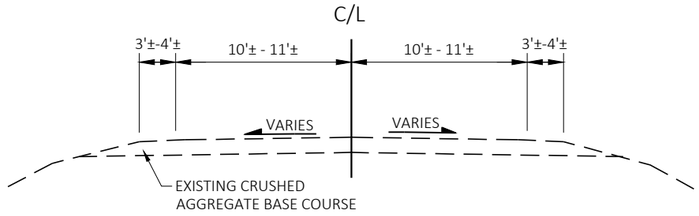
2

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS:	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIPTURF:	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPETURF:			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

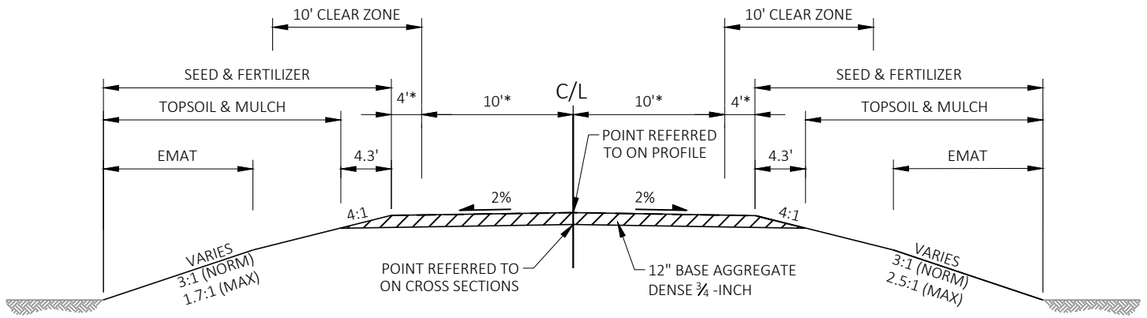
TOTAL PROJECT AREA = 0.286 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.202 ACRES

2



EXISTING TYPICAL SECTION

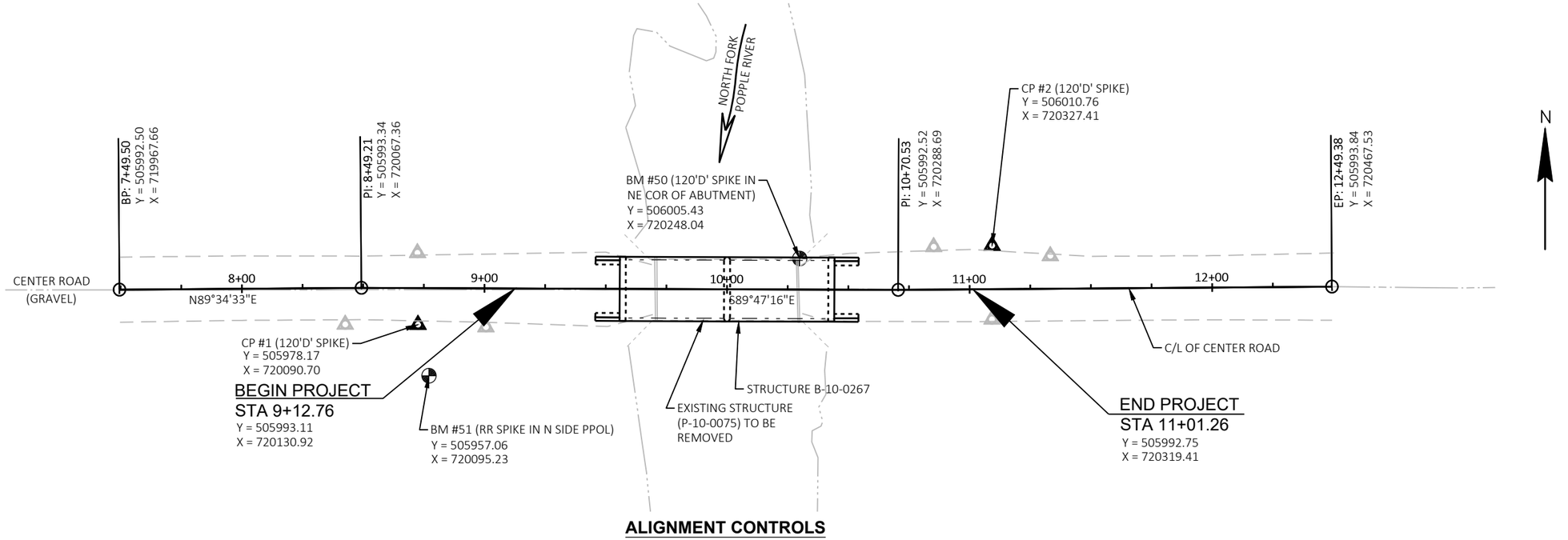
CENTER ROAD



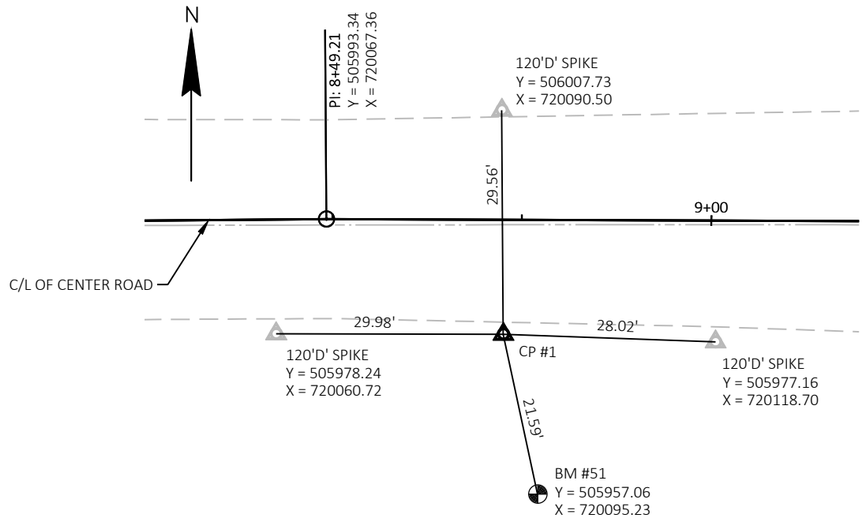
FINISHED TYPICAL SECTION

CENTER ROAD
STA 9+12.76 TO STA 9+55.75
STA 10+44.25 TO STA 11+01.26

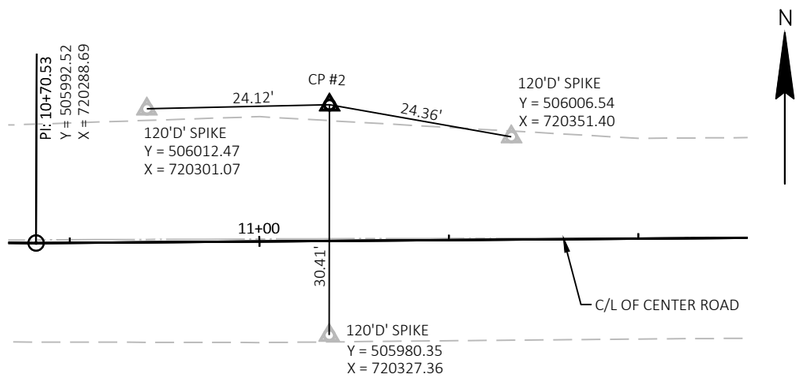
*THE TOTAL BASE AGGREGATE LANE PLUS SHOULDER SHALL TAPER FROM 15.25' WIDE AT THE ENDS OF THE WING TO 14' WIDE 50' FROM THE ENDS OF THE BRIDGE ON THE LEFT SIDE, THE RIGHT SIDE SHOULD REMAIN AT 14' WIDE AND THE OVERALL BASE AGGREGATE WIDTH TO MATCH EXISTING AT THE ENDS OF THE PROJECT.



ALIGNMENT CONTROLS



CP #1 (120'D' SPIKE)
Y = 505978.17
X = 720090.70

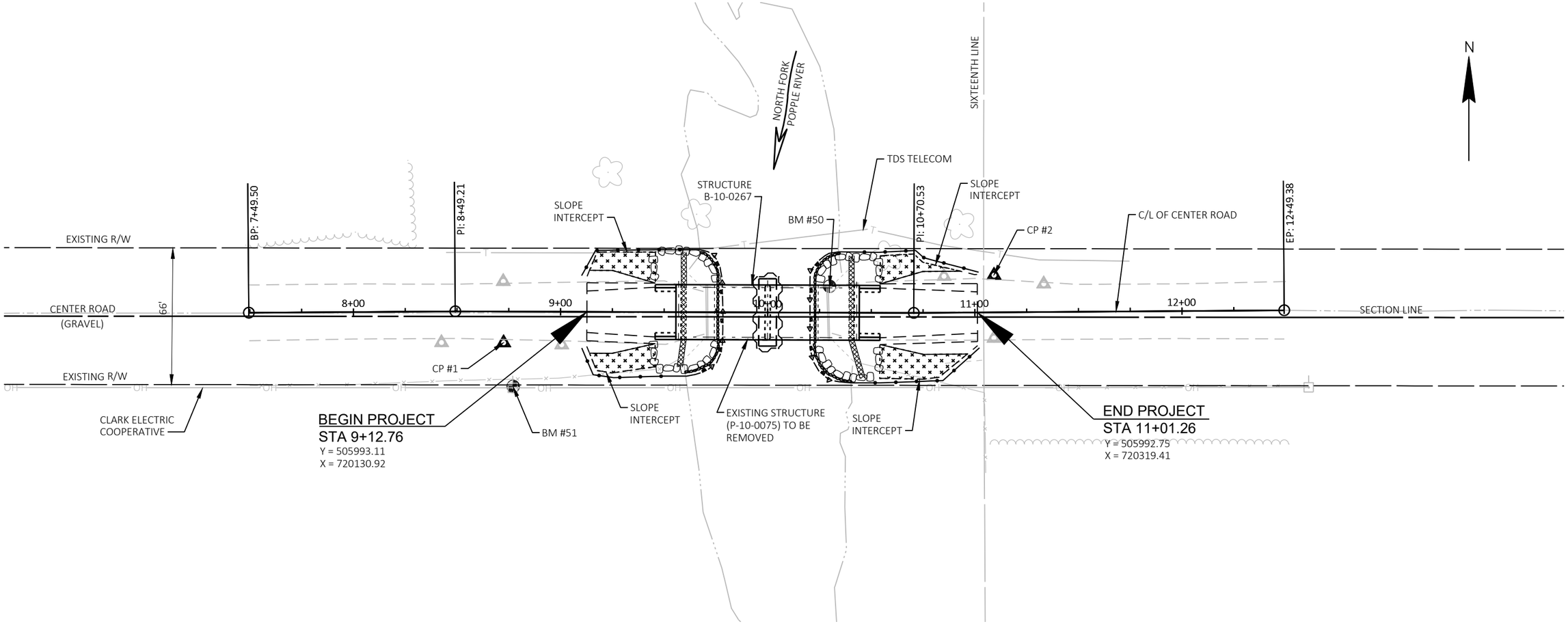


CP #2 (120'D' SPIKE)
Y = 506010.76
X = 720327.41

ALIGNMENT TIES

PROJECT NO: 8881-00-72	HWY: CENTER ROAD	COUNTY: CLARK	ALIGNMENT CONTROLS	SHEET 4	E

2



LEGEND

- EROSION MAT CLASS II (TYPE C)
- SILT FENCE
- RIPRAP HEAVY
- SLOPE INTERCEPT
- TURBIDITY BARRIER
- TEMPORARY DITCH CHECK (UNDISTRIBUTED)
- COFFERDAM (SEE STRUCTURE PLANS)

NOTES:
NO DISTURBANCE OR TOPSOIL STOCKPILING IS ALLOWED OUTSIDE OF THE SLOPE INTERCEPTS.

WETLANDS EXIST IN THE PROJECT AREA.

NO IN-STREAM WORK BETWEEN MARCH 1 TO JUNE 15, WITH BOTH DATES INCLUSIVE OF THE TIMEOUT PERIOD.

MULCH TO BE PLACED ON SIDE SLOPES NOT PROTECTED BY EROSION MAT.

HIGHWATER $_2$ EL. 1299.31

MODIFIED TURBIDITY BARRIER INSTALLATION TO BE USED AROUND THE EXISTING ABUTMENTS. MODIFIED TURBIDITY BARRIER INSTALLATION MUST RESULT IN A COMPLETE SEALING OFF THE WORK AREA (COMPLETELY STILL WATER INSIDE THE TURBIDITY BARRIER - NO SIGNS OF FLOW) AND SAND BAGS SHOULD BE PLACED IN A CONTINUAL FASHION, END TO END, ALONG THE BOTTOM FLAP AND THE ENDS SHOULD BE SECURED TIGHTLY AND ALSO SEALED WITH SAND BAGS.

PROJECT NO: 8881-00-72	HWY: CENTER ROAD	COUNTY: CLARK	EROSION CONTROL	SHEET 5	E

Estimate Of Quantities

8881-00-72

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	1.000	1.000
0004	201.0205	Grubbing	STA	1.000	1.000
0006	203.0260	Removing Structure Over Waterway Minimal Debris (structure) 01. P-10-0075	EACH	1.000	1.000
0008	205.0100	Excavation Common	CY	73.000	73.000
0010	205.0508.S	Excavation, Hauling, and Disposal of Potential Creosote Contaminated Soil	TON	272.000	272.000
0012	206.1001	Excavation for Structures Bridges (structure) 01. B-10-0267	EACH	1.000	1.000
0014	206.5001	Cofferdams (structure) 01. B-10-0267	EACH	1.000	1.000
0016	208.0100	Borrow	CY	3.000	3.000
0018	210.1500	Backfill Structure Type A	TON	220.000	220.000
0020	213.0100	Finishing Roadway (project) 01. 8881-00-72	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	235.000	235.000
0024	502.0100	Concrete Masonry Bridges	CY	246.500	246.500
0026	502.3200	Protective Surface Treatment	SY	340.000	340.000
0028	502.9000.S	Underwater Substructure Inspection (structure) 01. B-10-0267	EACH	1.000	1.000
0030	505.0400	Bar Steel Reinforcement HS Structures	LB	4,440.000	4,440.000
0032	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	32,520.000	32,520.000
0034	506.0105	Structural Steel Carbon	LB	530.000	530.000
0036	513.4061	Railing Tubular Type M	LF	222.000	222.000
0038	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0040	550.0500	Pile Points	EACH	15.000	15.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	675.000	675.000
0044	606.0300	Riprap Heavy	CY	240.000	240.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0048	618.0100	Maintenance and Repair of Haul Roads (project) 01. 8881-00-72	EACH	1.000	1.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	5.000	5.000
0054	625.0100	Topsoil	SY	280.000	280.000
0056	627.0200	Mulching	SY	230.000	230.000
0058	628.1504	Silt Fence	LF	330.000	330.000
0060	628.1520	Silt Fence Maintenance	LF	660.000	660.000
0062	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0064	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0066	628.2027	Erosion Mat Class II Type C	SY	200.000	200.000
0068	628.6005	Turbidity Barriers	SY	270.000	270.000
0070	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0072	629.0210	Fertilizer Type B	CWT	0.300	0.300
0074	630.0120	Seeding Mixture No. 20	LB	19.000	19.000
0076	630.0200	Seeding Temporary	LB	11.000	11.000
0078	630.0500	Seed Water	MGAL	9.000	9.000
0080	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0082	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0084	638.2602	Removing Signs Type II	EACH	6.000	6.000
0086	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0088	642.5001	Field Office Type B	EACH	1.000	1.000
0090	643.0420	Traffic Control Barricades Type III	DAY	1,980.000	1,980.000
0092	643.0705	Traffic Control Warning Lights Type A	DAY	2,640.000	2,640.000
0094	643.0900	Traffic Control Signs	DAY	1,320.000	1,320.000
0096	643.5000	Traffic Control	EACH	1.000	1.000
0098	645.0111	Geotextile Type DF Schedule A	SY	40.000	40.000

Estimate Of Quantities

8881-00-72

Line	Item	Item Description	Unit	Total	Qty
0100	645.0120	Geotextile Type HR	SY	400.000	400.000
0102	650.4500	Construction Staking Subgrade	LF	100.000	100.000
0104	650.5000	Construction Staking Base	LF	100.000	100.000
0106	650.6501	Construction Staking Structure Layout (structure) 01. B-10-0267	EACH	1.000	1.000
0108	650.9911	Construction Staking Supplemental Control (project) 01. 8881-00-72	EACH	1.000	1.000
0110	650.9920	Construction Staking Slope Stakes	LF	100.000	100.000
0112	715.0502	Incentive Strength Concrete Structures	DOL	1,482.000	1,482.000
0114	999.2000.S	Installing and Maintaining Bird Deterrent System (station) 01. 10+00	EACH	1.000	1.000
0116	ASP.1T0A	On-the-Job Training Apprentice at $5.00/HR	HRS	300.000	300.000
0118	ASP.1T0G	On-the-Job Training Graduate at $5.00/HR	HRS	300.000	300.000
0120	SPV.0195	Special 01. Select Crushed Material for Travel Corridor	TON	12.000	12.000

3

CLEARING & GRUBBING

STATION	TO	STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
9+12.76	-	11+01.26	CENTER ROAD	1	1
			TOTAL 0010	**1**	**1**

CENTER ROAD EARTHWORK SUMMARY

From/To Station	Location	Excavation Common (1) 205.0100 Cut	Unexpanded Fill	Expanded Fill (2) Factor 1.30	Mass Ordinate +/- (3)	Waste	Borrow 208.0100
9+12.76 -9+55.75	CENTER ROAD	39	16	21	18	18	0
10+44.25 -11+01.26	CENTER ROAD	34	42	55	-21	-21	3
	TOTAL	**73**	**58**	**76**			**3**

1) Excavation Common is the Cut. Item number 205.0100.
2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
4) All quantities shown in CY.

3

EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL

STATION	TO	STATION	LOCATION	205.0508.S EXCAVATION, HAULING, AND DISPOSAL OF POTENTIAL CREOSOTE CONTAMINATED SOIL TON
9+58	-	9+71	P-10-0075	136
10+29	-	10+42	P-10-0075	136
			TOTAL 0010	272

NOTE: EXCAVATE A 5' OFFSET AROUND EACH EXISTING BRIDGE TIMBER SUBSTRUCTURE AND 3' DEEP

FINISHING ROADWAY

STATION	TO	STATION	LOCATION	213.0100.01 FINISHING ROADWAY (PROJECT) (01. 8881-00-72) EACH
9+12.76	-	11+01.26	CENTER ROAD	1
			TOTAL 0010	1

BASE AGGREGATE DENSE

STATION	TO	STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON
9+12.76	-	9+55.75	CENTER ROAD	100
10+44.25	-	11+01.26	CENTER ROAD	135
			TOTAL 0010	**235**

MAINTENANCE AND REPAIR OF HAUL ROADS

CATEGORY	LOCATION	618.0100.01 MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) (01. TBD) EACH
0030	PROJECT LIMITS	1
	TOTAL 0030	**1**

MOBILIZATION

LOCATION	619.1000 MOBILIZATION EACH
PROJECT LIMITS	1
TOTAL 0010	**1**

WATER

LOCATION	624.0100 WATER MGAL
COMPACTION	3
DUST CONTROL	2
TOTAL 0010	**5**

ALL ITEMS ON THIS SHEET ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

3

EROSION CONTROL ITEMS

STATION	TO	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.2027 EROSION MAT CLASS II TYPE C SY	628.6005 TURBIDITY BARRIERS SY	628.7504 TEMPORARY DITCH CHECKS LF
9+12.76	-	9+75	CENTER ROAD	125	250	75	105	--
10+25	-	11+01.26	CENTER ROAD	140	280	85	110	--
			UNDISTRIBUTED	65	130	40	55	50
			TOTAL 0010	**330**	**660**	**200**	**270**	**50**

MOBILIZATIONS EROSION CONTROL

LOCATION	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
PROJECT LIMITS	4	4
TOTAL 0010	**4**	**4**

RESTORATION ITEMS

STATION	TO	STATION	LOCATION	625.0100 TOPSOIL SY	627.0200 MULCHING SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
9+12.76	-	9+55.75	CENTER ROAD	100	80	0.1	7	4	3
10+44.25	-	11+01.26	CENTER ROAD	125	105	0.1	8	5	4
			UNDISTRIBUTED	55	45	0.1	4	2	2
			TOTAL 0010	**280**	**230**	**0.3**	**19**	**11**	**9**

FIELD OFFICE TYPE B

LOCATION	642.5001 FIELD OFFICE TYPE B EACH
PROJECT LIMITS	1
TOTAL 0010	**1**

SIGNS

STATION	LOCATION	SIGN CODE	SIGN SIZE (INCHES)	634.0614 POSTS WOOD 4X6-INCH X 14-FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	REMARKS
9+45	LT	W5-52L	12X36	1	3	--	--	BRIDGE HASH MARK SIGN
9+45	RT	W5-52R	12X36	1	3	--	--	BRIDGE HASH MARK SIGN
9+51	RT	R12-1	--	--	--	1	1	WEIGHT LIMIT 5 TON SIGN
9+67	LT	W5-52L	--	--	--	1	1	BRIDGE HASH MARK SIGN
9+68	RT	W5-52R	--	--	--	1	1	BRIDGE HASH MARK SIGN
10+31	LT	W5-52R	--	--	--	1	1	BRIDGE HASH MARK SIGN
10+31	RT	W5-52L	--	--	--	1	1	BRIDGE HASH MARK SIGN
10+36	LT	R12-1	--	--	--	1	1	WEIGHT LIMIT 5 TON SIGN
10+55	LT	W5-52R	12X36	1	3	--	--	BRIDGE HASH MARK SIGN
10+55	RT	W5-52L	12X36	1	3	--	--	BRIDGE HASH MARK SIGN
		TOTAL 0010		**4**	**12**	**6**	**6**	

TRAFFIC CONTROL

LOCATION	DURATION DAYS	643.0420 TRAFFIC CONTROL BARRICADES TYPE III EACH	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A EACH	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	643.0900 TRAFFIC CONTROL SIGNS EACH	643.0900 TRAFFIC CONTROL SIGNS DAY	643.5000 TRAFFIC CONTROL EACH
PER SDD 15C02	95	18	1,710	24	2,280	12	1,140	1
UNDISTRIBUTED		--	270	--	360	--	180	--
TOTAL 0010			**1,980**		**2,640**		**1,320**	**1**

ALL ITEMS ON THIS SHEET ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

3

CONSTRUCTION STAKING

STATION	TO	STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF
9+12.76	-	11+01.26	CENTER ROAD	100	100	100
			TOTAL 0010	**100**	**100**	**100**

CONSTRUCTION STAKING STRUCTURE LAYOUT

CATEGORY	STATION	LOCATION	650.6501.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) (01. TBD) EACH
0020	10+00	B-10-0267	1
		TOTAL 0020	**1**

3

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

PROJECT	650.9911.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 8881-00-72) EACH
8881-00-72	1
TOTAL 0010	**1**

INSTALLING AND MAINTAINING BIRD DETERRENT SYSTEM

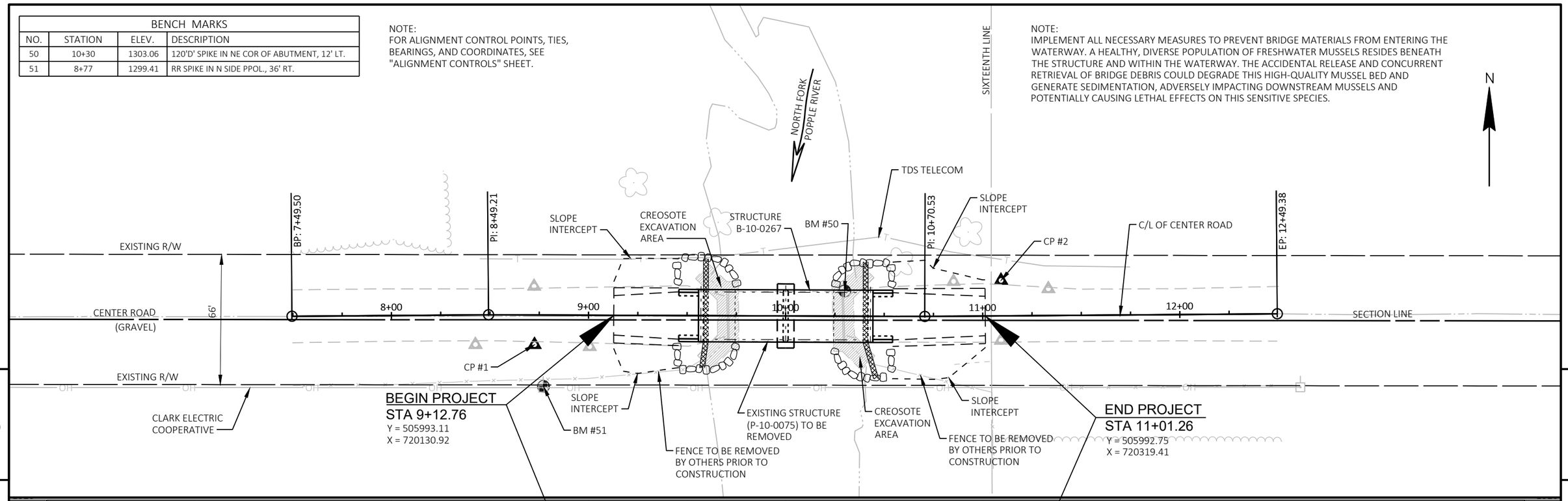
STATION	LOCATION	999.2000.S.01 INSTALLING AND MAINTAINING BIRD DETERRENT SYSTEM (STATION) (01. 10+00) EACH
10+00	P-10-0075	1
	TOTAL 0010	**1**

ALL ITEMS ON THIS SHEET ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

BENCH MARKS			
NO.	STATION	ELEV.	DESCRIPTION
50	10+30	1303.06	120'D' SPIKE IN NE COR OF ABUTMENT, 12' LT.
51	8+77	1299.41	RR SPIKE IN N SIDE PPOL., 36' RT.

NOTE:
FOR ALIGNMENT CONTROL POINTS, TIES, BEARINGS, AND COORDINATES, SEE "ALIGNMENT CONTROLS" SHEET.

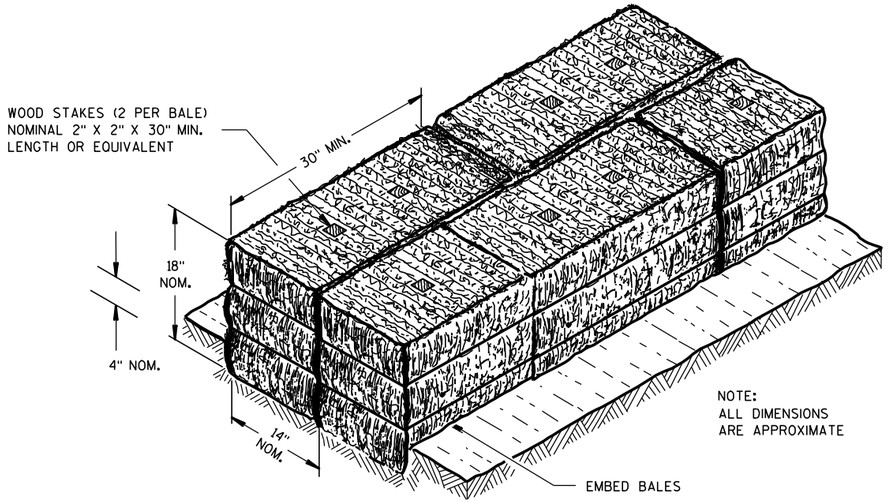
NOTE:
IMPLEMENT ALL NECESSARY MEASURES TO PREVENT BRIDGE MATERIALS FROM ENTERING THE WATERWAY. A HEALTHY, DIVERSE POPULATION OF FRESHWATER MUSSELS RESIDES BENEATH THE STRUCTURE AND WITHIN THE WATERWAY. THE ACCIDENTAL RELEASE AND CONCURRENT RETRIEVAL OF BRIDGE DEBRIS COULD DEGRADE THIS HIGH-QUALITY MUSSEL BED AND GENERATE SEDIMENTATION, ADVERSELY IMPACTING DOWNSTREAM MUSSELS AND POTENTIALLY CAUSING LETHAL EFFECTS ON THIS SENSITIVE SPECIES.



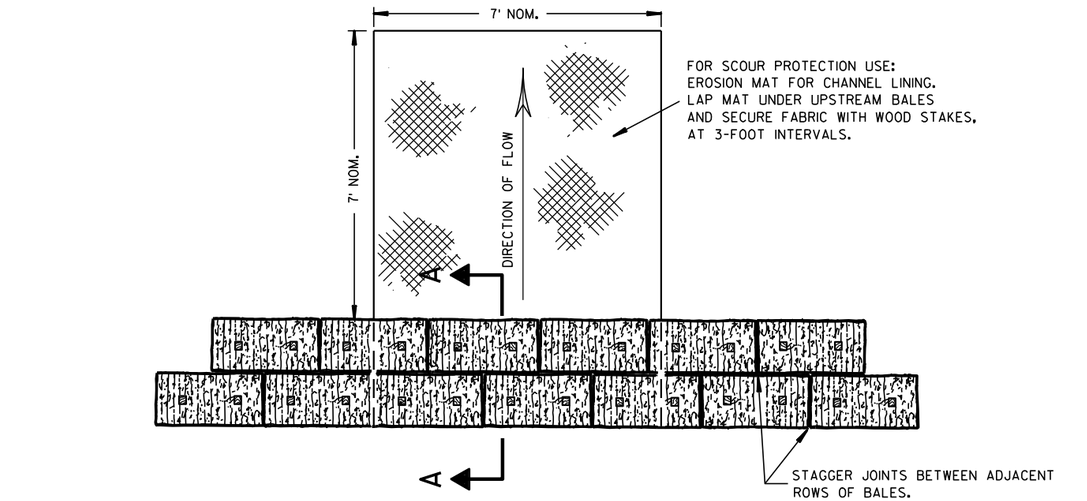
PROJECT NO: 8881-00-72	HWY: CENTER ROAD	COUNTY: CLARK	PLAN AND PROFILE:	SHEET 11	E

Standard Detail Drawing List

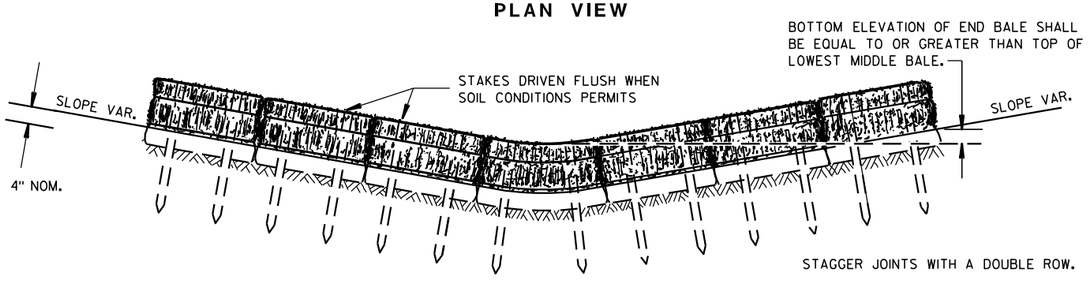
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-09A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-09B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-12	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-10B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS



SECTION A-A



PLAN VIEW



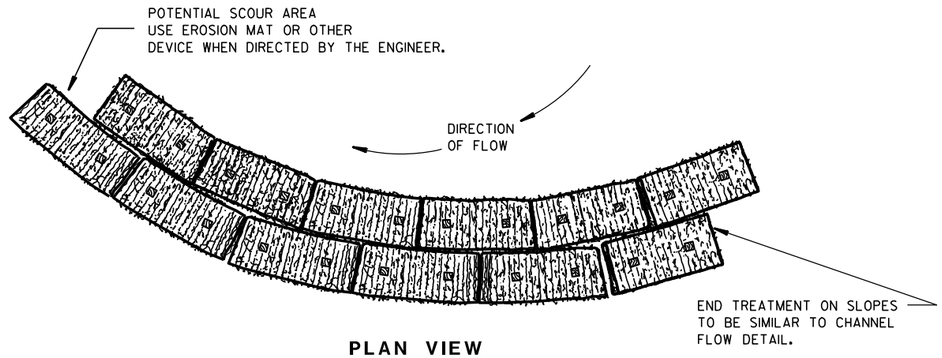
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES (1)

GENERAL NOTES

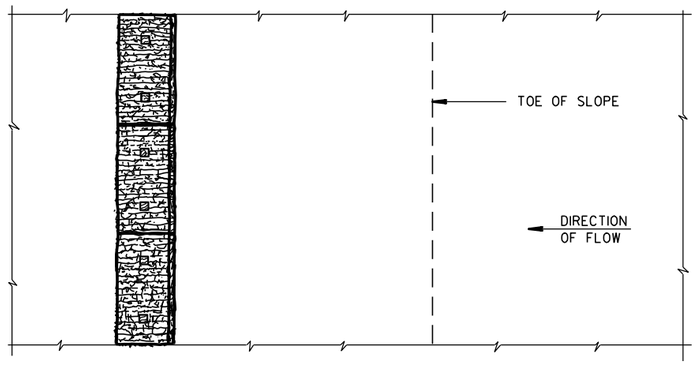
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

(1) TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

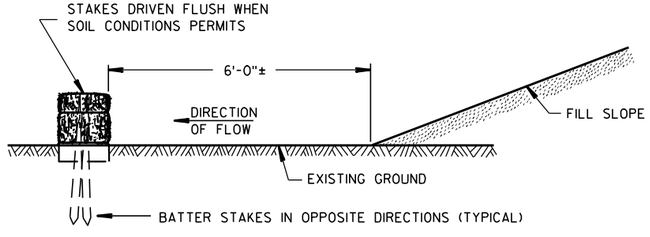


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02 DATE — /S/ Beth Cannestra — CHIEF ROADWAY DEVELOPMENT ENGINEER

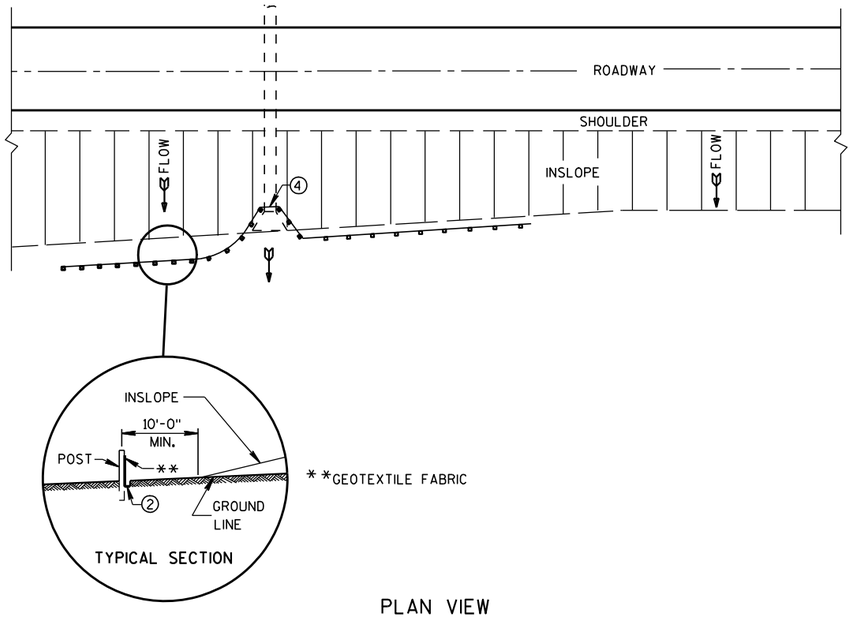
FHWA

6

S.D.D. 8 E 8-3

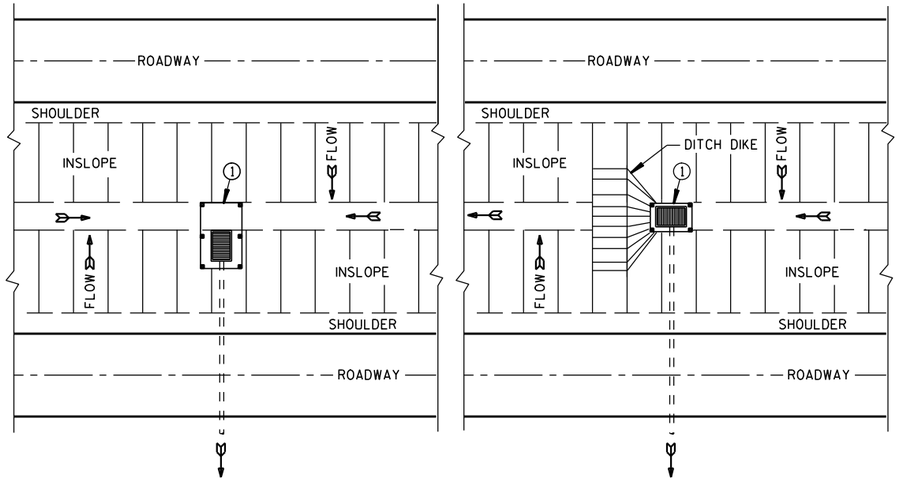
6

S.D.D. 8 E 8-3



PLAN VIEW

TYPICAL APPLICATION OF SILT FENCE



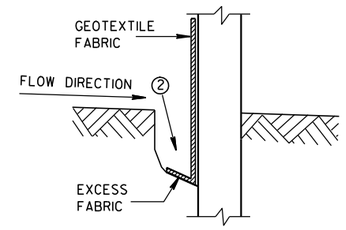
PLAN VIEW

SILT FENCE AT MEDIAN SURFACE DRAINS

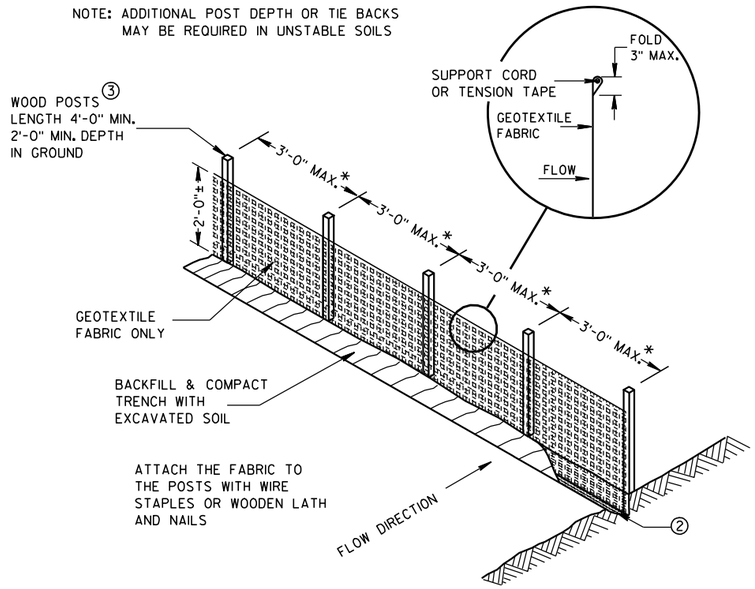
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

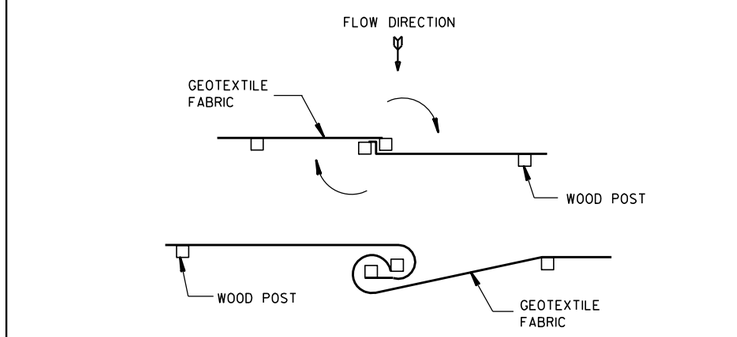
1. HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
2. FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
3. WOOD POSTS SHALL BE A MINIMUM SIZE OF 1⅛" X 1⅛" OF OAK OR HICKORY.
4. SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
5. CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



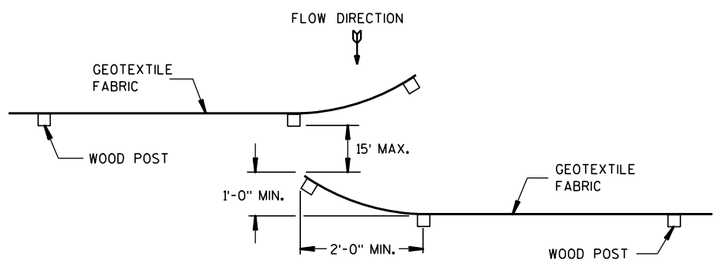
TRENCH DETAIL



SILT FENCE

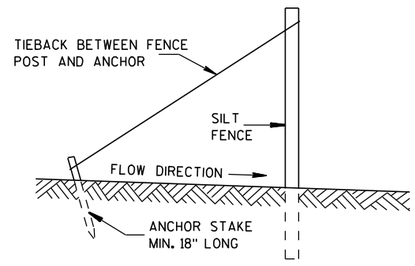


TWIST METHOD



HOOK METHOD

JOINING TWO LENGTHS OF SILT FENCE 5



SILT FENCE TIE BACK

(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 DATE
/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

6

S.D.D. 8 E 9-6

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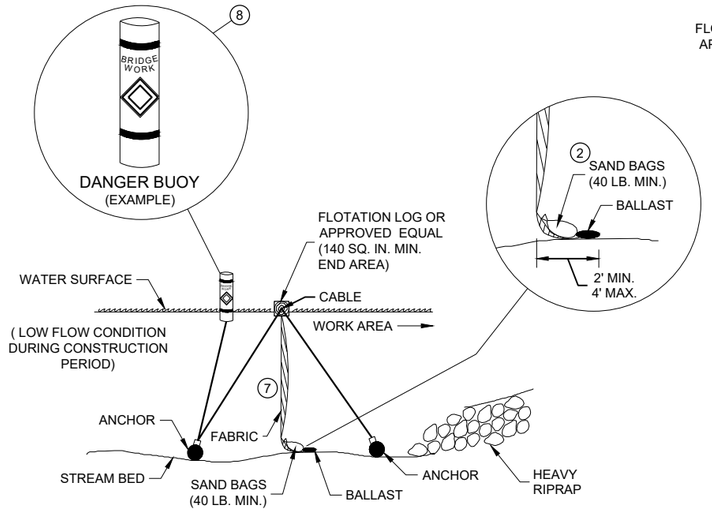
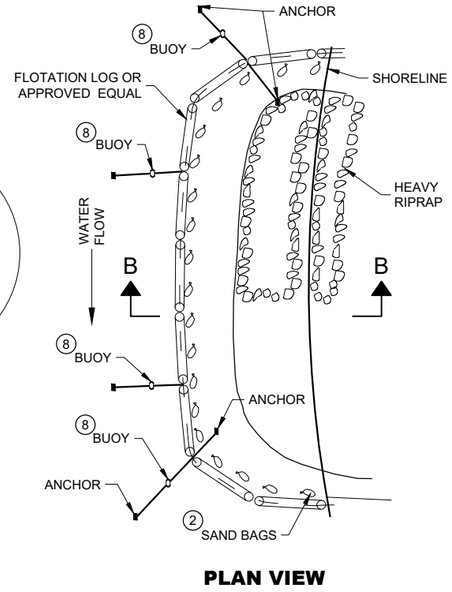
S.D.D. 8 E 9-6

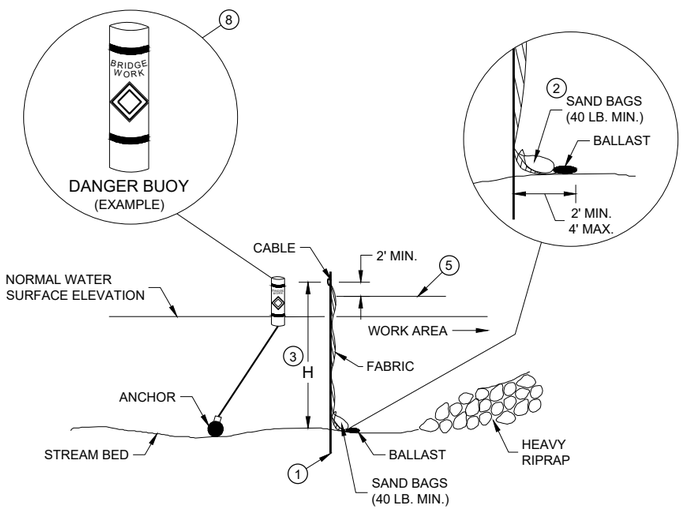


SECTION B - B

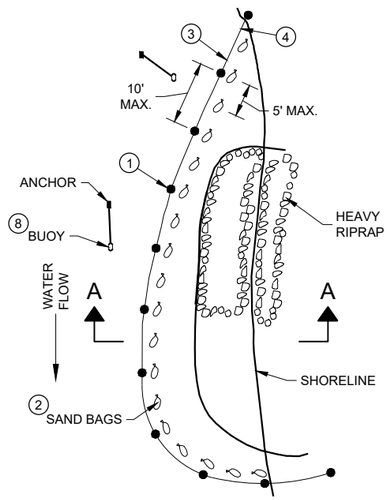


PLAN VIEW

TURBIDITY BARRIER - FLOAT ALTERNATIVE
CAUTION - SEE NOTE 6



SECTION A - A



PLAN VIEW

TURBIDITY BARRIER - STANDARD POST INSTALLATION

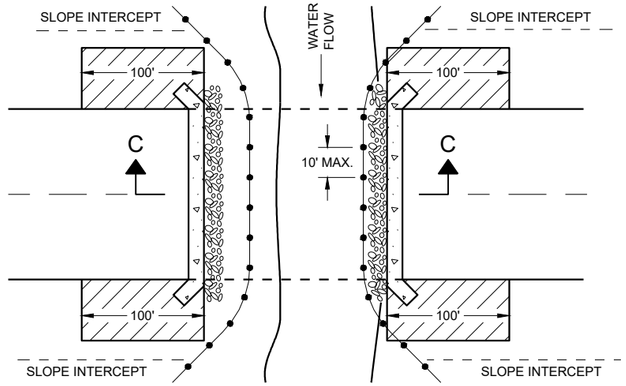
TURBIDITY BARRIER PLACEMENT DETAILS

GENERAL NOTES

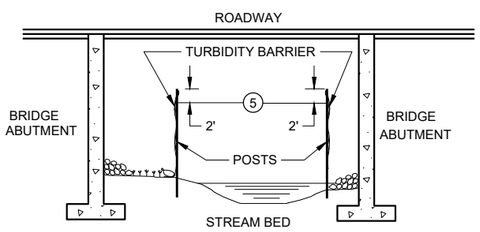
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

1. DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
2. SAND BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
3. WHEN BARRIER HEIGHT "H" EXCEEDS 8 FEET, POST SPACING MAY NEED TO BE DECREASED.
4. IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
5. ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
6. FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BEDROCK PREVENTS THE INSTALLATION OF POSTS.
7. ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
8. USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C - C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

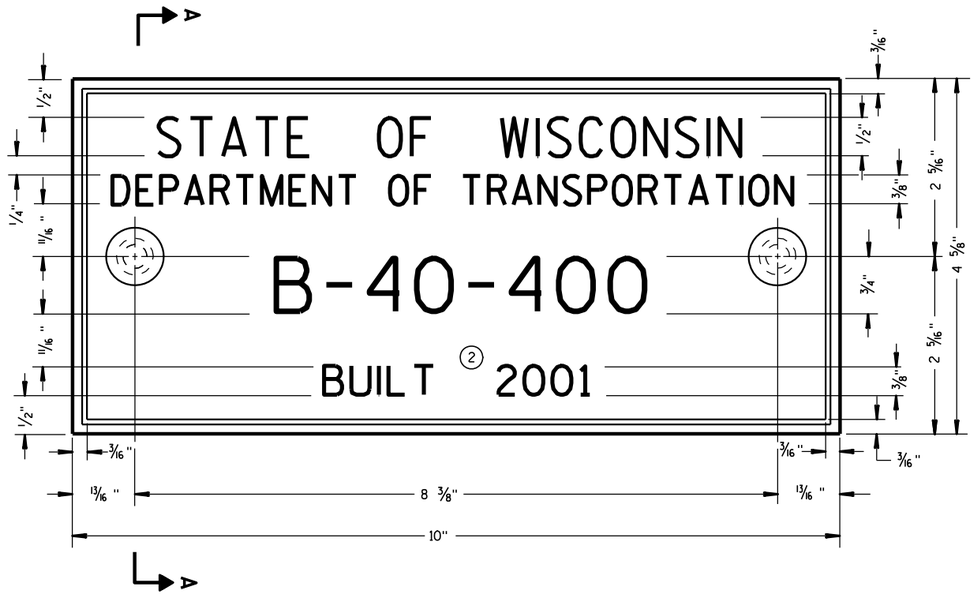
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/4/02
DATE
/S/ Beth Cannestra
CHIEF ROADWAY DEVELOI
ENGINEER

FHWA

6
SDD 08E11 - 02



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

B = BRIDGE
C = CULVERT
R = RETAINING WALL

COUNTY NO.

BRIDGE NO.

UNIT NO. FOR MULTIPLE UNIT BRIDGE

B-40-400-1A

NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

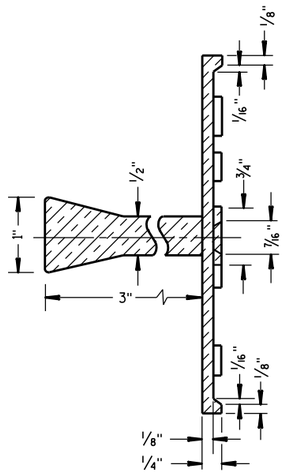
GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

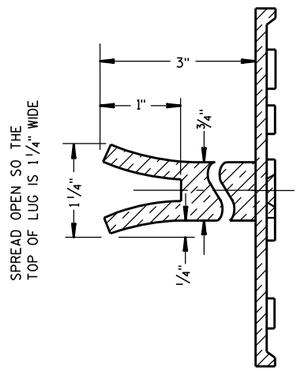
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

(1) EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.

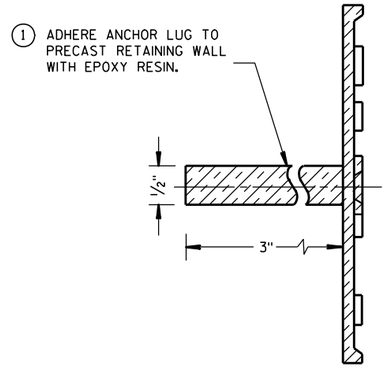
(2) REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

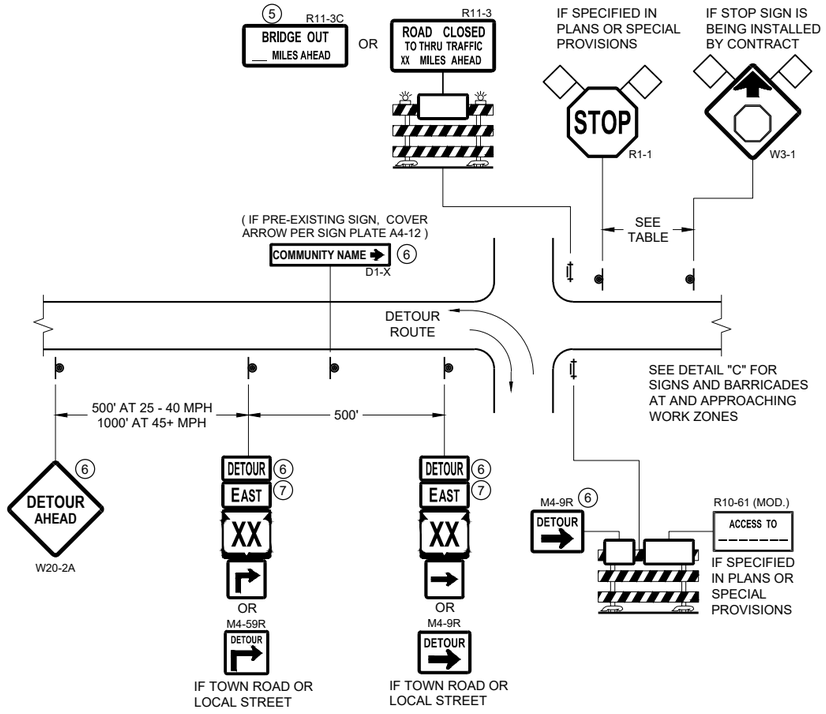
3/26/10 DATE

/S/ Scot Beck -- CHIEF STRUCTURAL DEVELOPMENT ENGINEER

FHWA

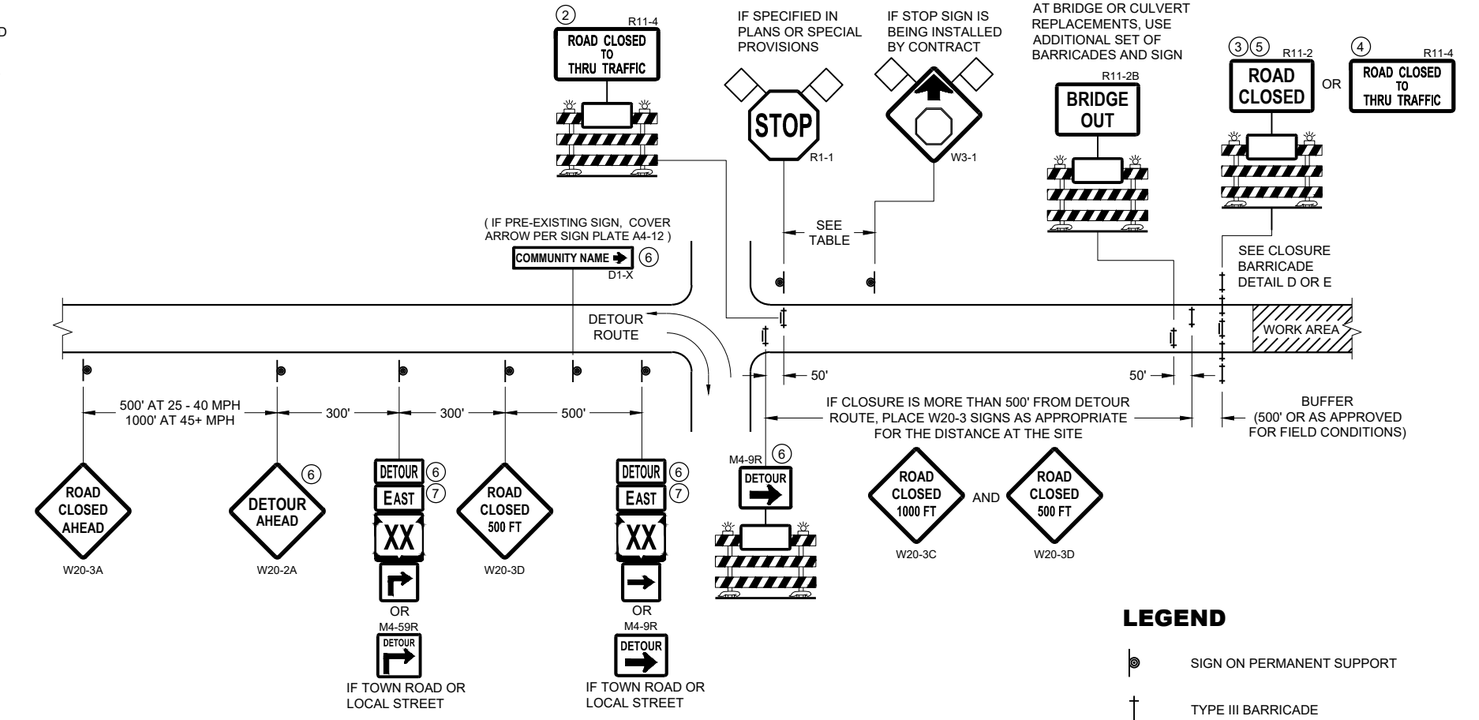
6

S.D.D. 12 A 3-10



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN ½ MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

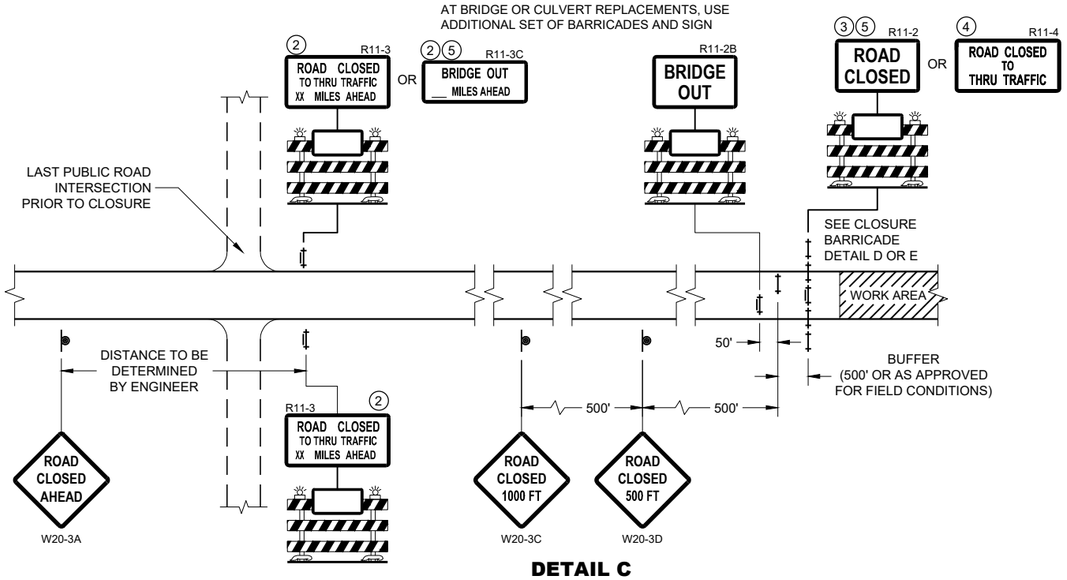
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

DETOUR M4 - 8
EAST M3 - X
XX M1 - 4 OR XX M1 - 6 OR COUNTY X M1 - 5A
M05 - 1 OR M06 - 1



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

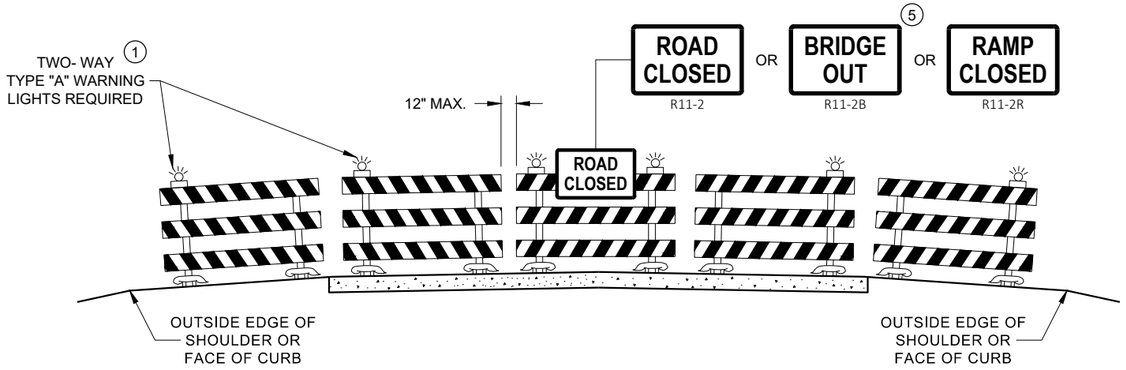
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE
/S/ Andrew Heidtke
WORK ZONE ENGINEER

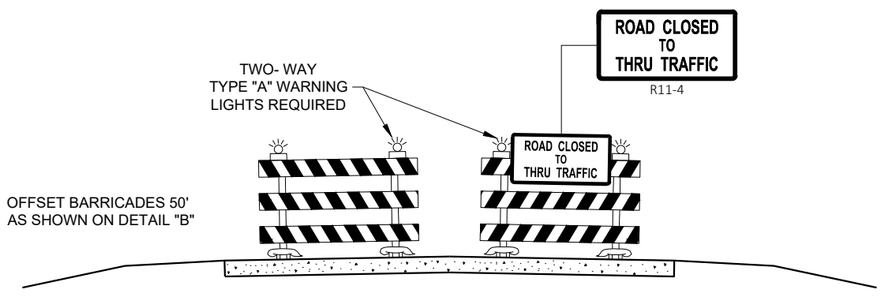
FHWA

6

SDD 15C02 - 09a



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

(1) TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING.

(2) THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.

(3) FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".

(4) FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".

(5) FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.

(6) INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.

(7) "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

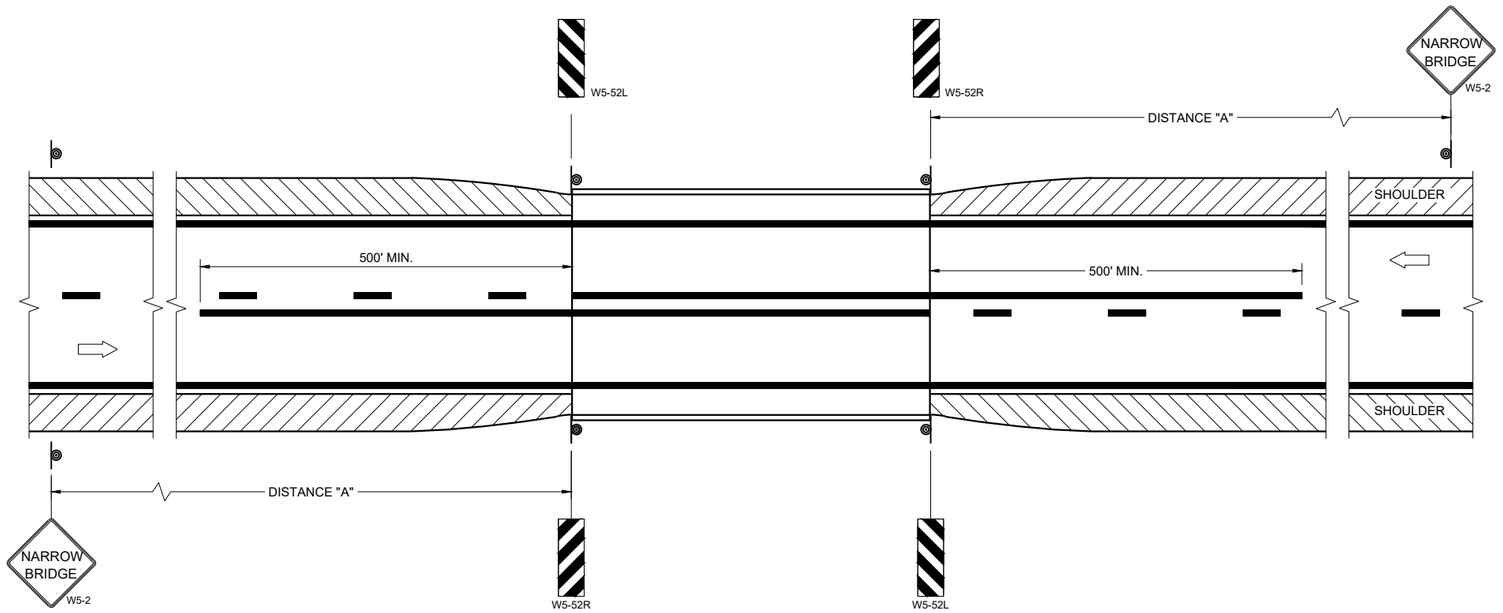
APPROVED
May 2023
DATE
/S/ Andrew Heidtke
WORK ZONE ENGINEE
FHWA

6

SDD 15C02 - 09b

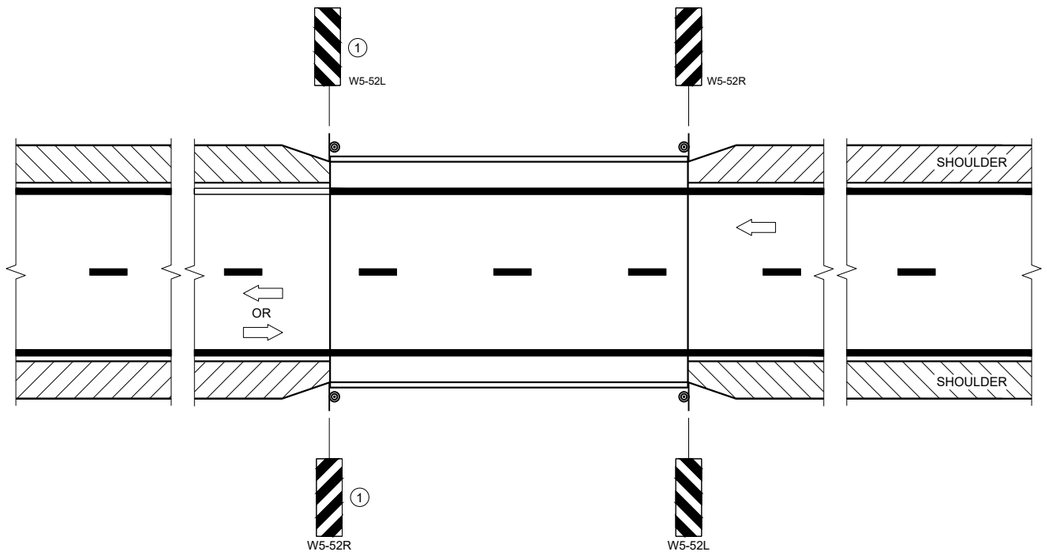
6

SDD 15C02 - 09b



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THE DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

ON BRIDGE ONLY PROJECTS, PLACE 300 FEET OF EDGELINE.

OMIT EDGELINES ON ROADWAYS WITHOUT EXISTING EDGELINES.

(1) OMIT ON ONE-WAY TRAVELED WAYS.

LEGEND

SIGN ON PERMANENT SUPPORT

DIRECTION OF TRAFFIC

DISTANCE TABLE

POSTED OR 85TH PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	700'

SIGNING AND MARKING FOR TWO LANE BRIDGES

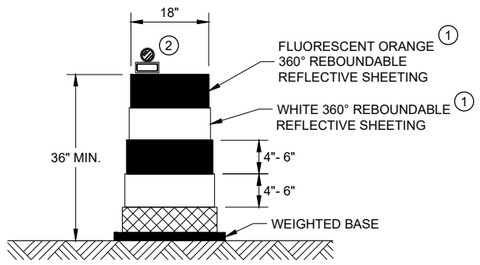
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2023
DATE
/S/ Jeannie Silver
Statewide Pavement Marking Engineer
FHWA

6
SDD 15C06-12

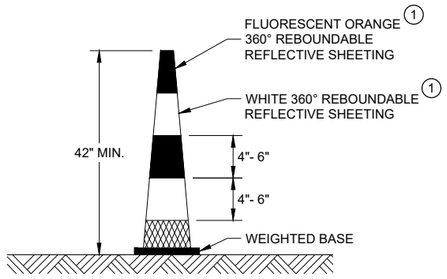
GENERAL NOTES

1. REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
2. LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



DRUM

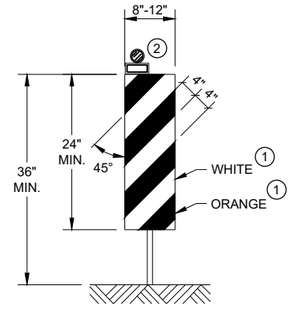
BALLAST WIDTHS
RANGE FROM 24"-36"



42" CONE

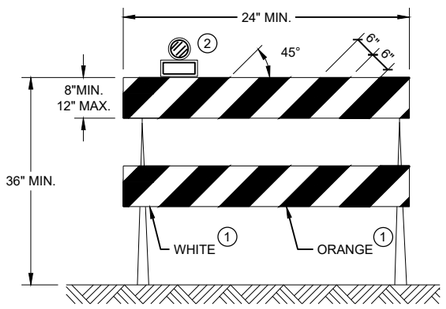
DO NOT USE IN TAPERS
½ SPACING OF DRUMS

BALLAST WIDTHS
RANGE FROM 14"-20"



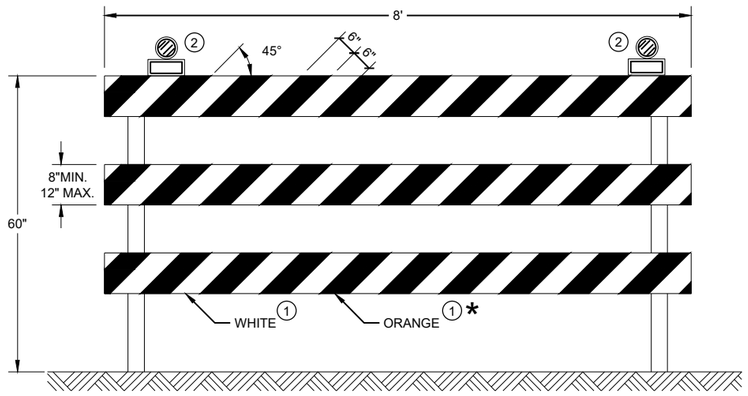
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

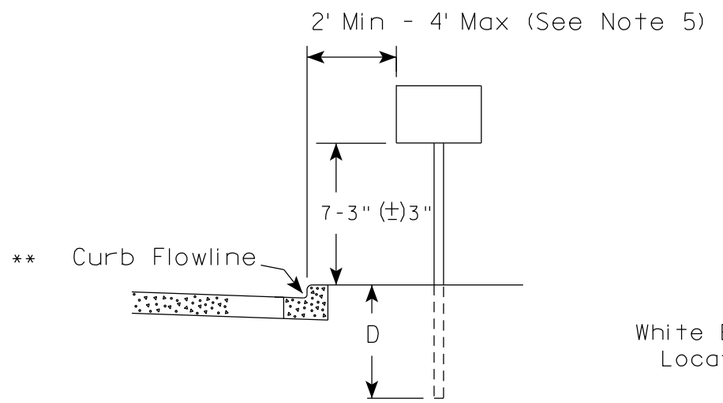
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2022 — DATE
/S/ Andrew Heidtke — WORK ZONE ENGINEER
FHWA

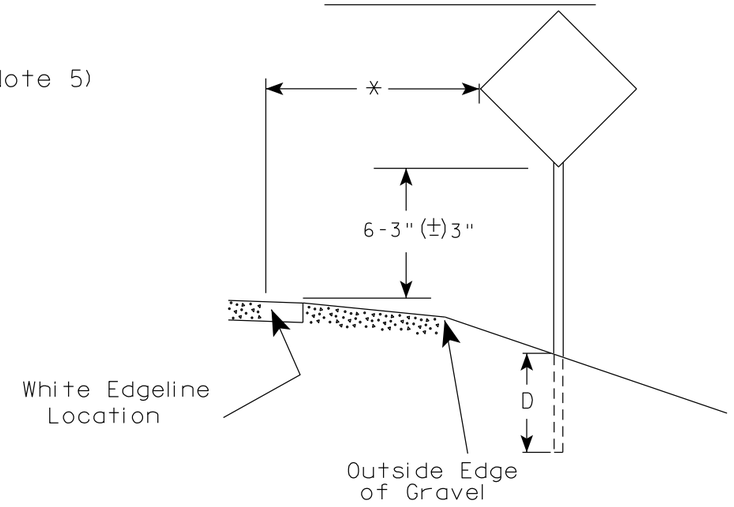
6

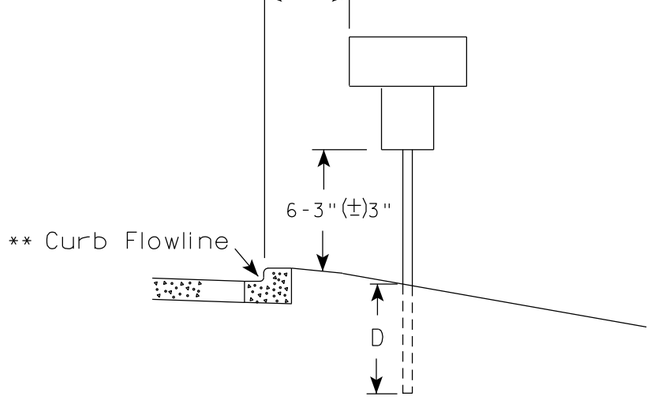
SDD 15C11 - 10b
SDD 15C11 - 10b

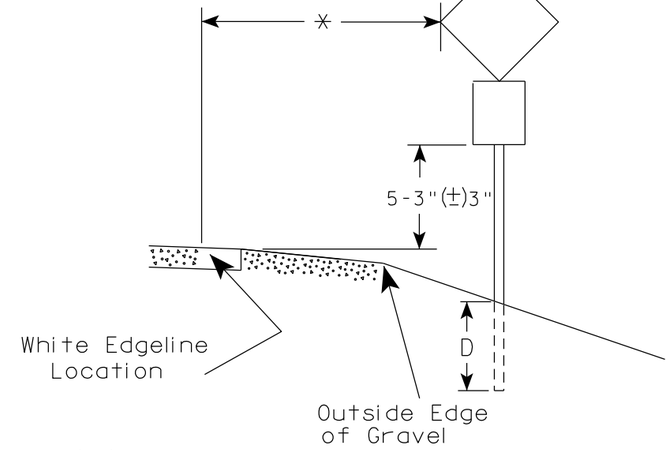
URBAN AREA



RURAL AREA (See Note 2)







** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
   The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±) 3".
3. For expressways and freeways, mounting height is 7'- 3" (±) 3" or 6'-3" (±) 3" depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±) 3".
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directd by the Engineer.

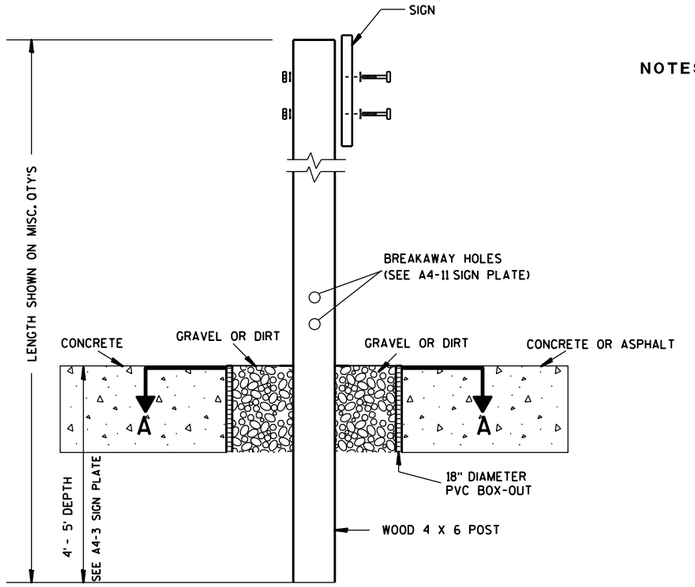
TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-3.23

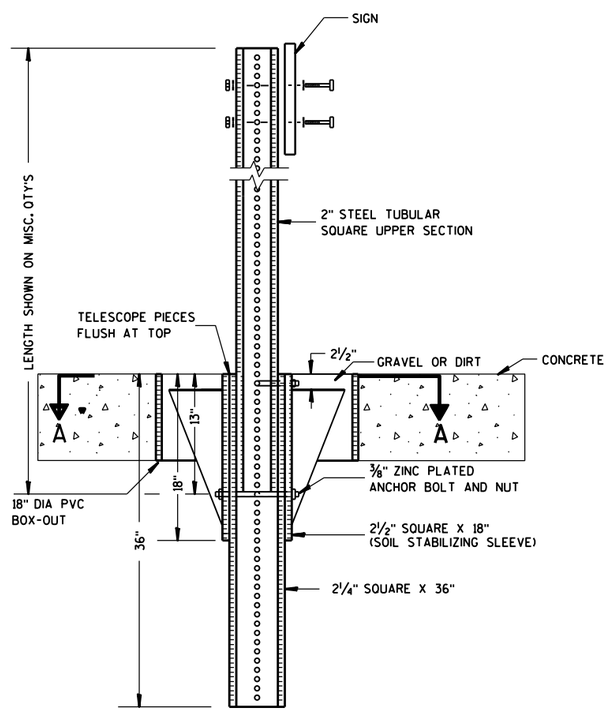
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 21	E



ELEVATION VIEW

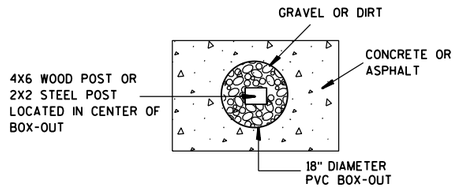
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

NOTES:
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B

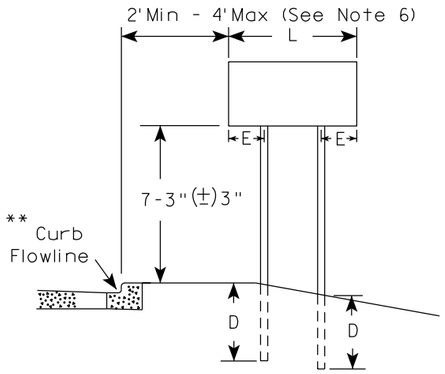
WISCONSIN DEPT OF TRANSPORTATION

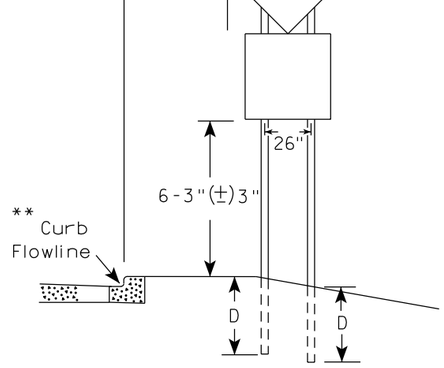
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E

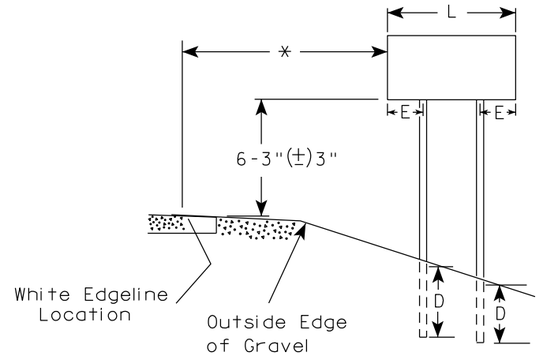
URBAN AREA

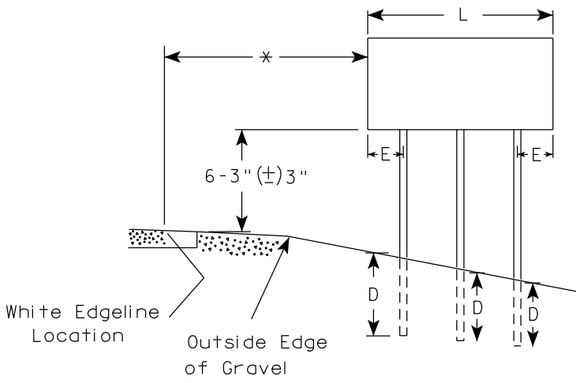


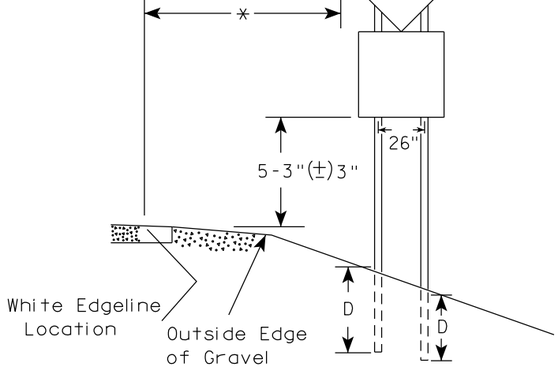


48" DIAMOND WARNING SIGN

RURAL AREA (See Note 3)







48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)		
	L	E
***	Greater than 48" Less than 60"	12"
	60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) 3" or 6'-3" (±) 3" depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) 3" or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±) 3". The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±) 3".

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

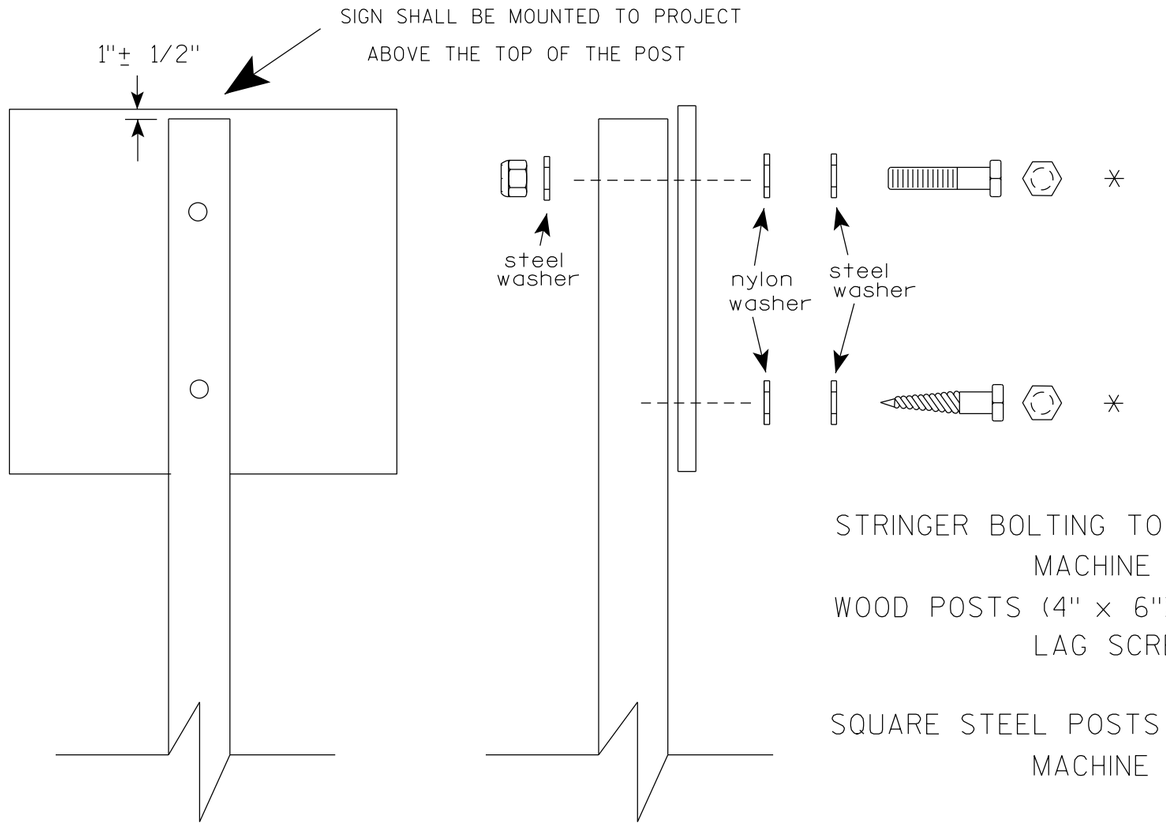
TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 12/6/23 PLATE NO. A4-4.16

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 23	E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3

b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS

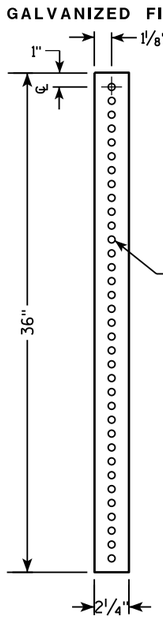
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

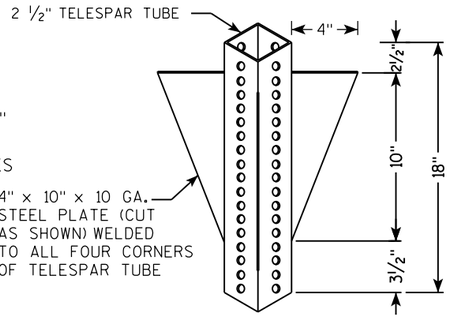
DATE 4/1/2020 PLATE NO. A4-8.9

TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM

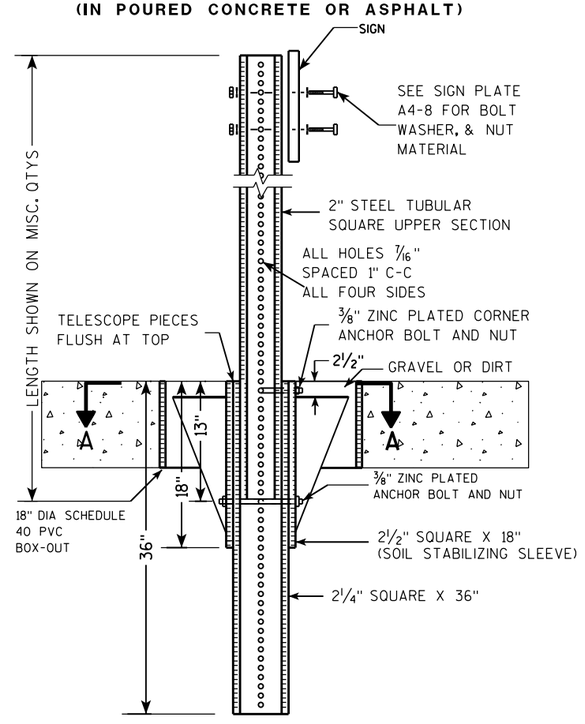
2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



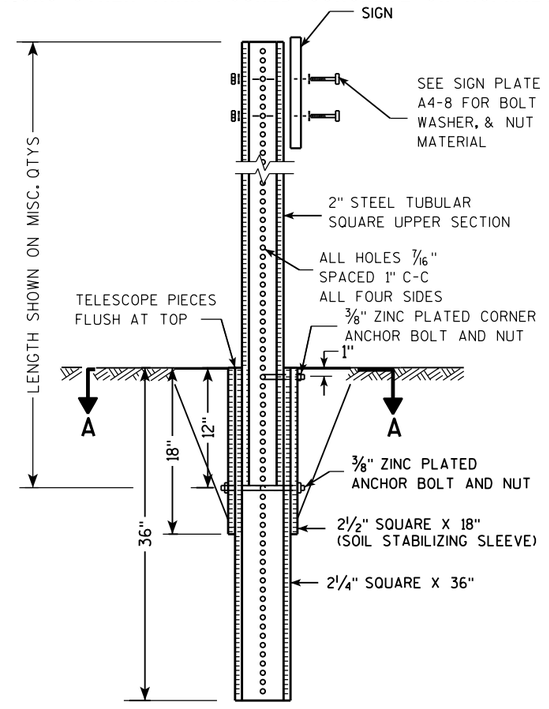
2 1/2 " SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH

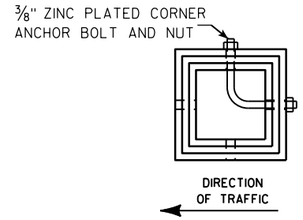


DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)





SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

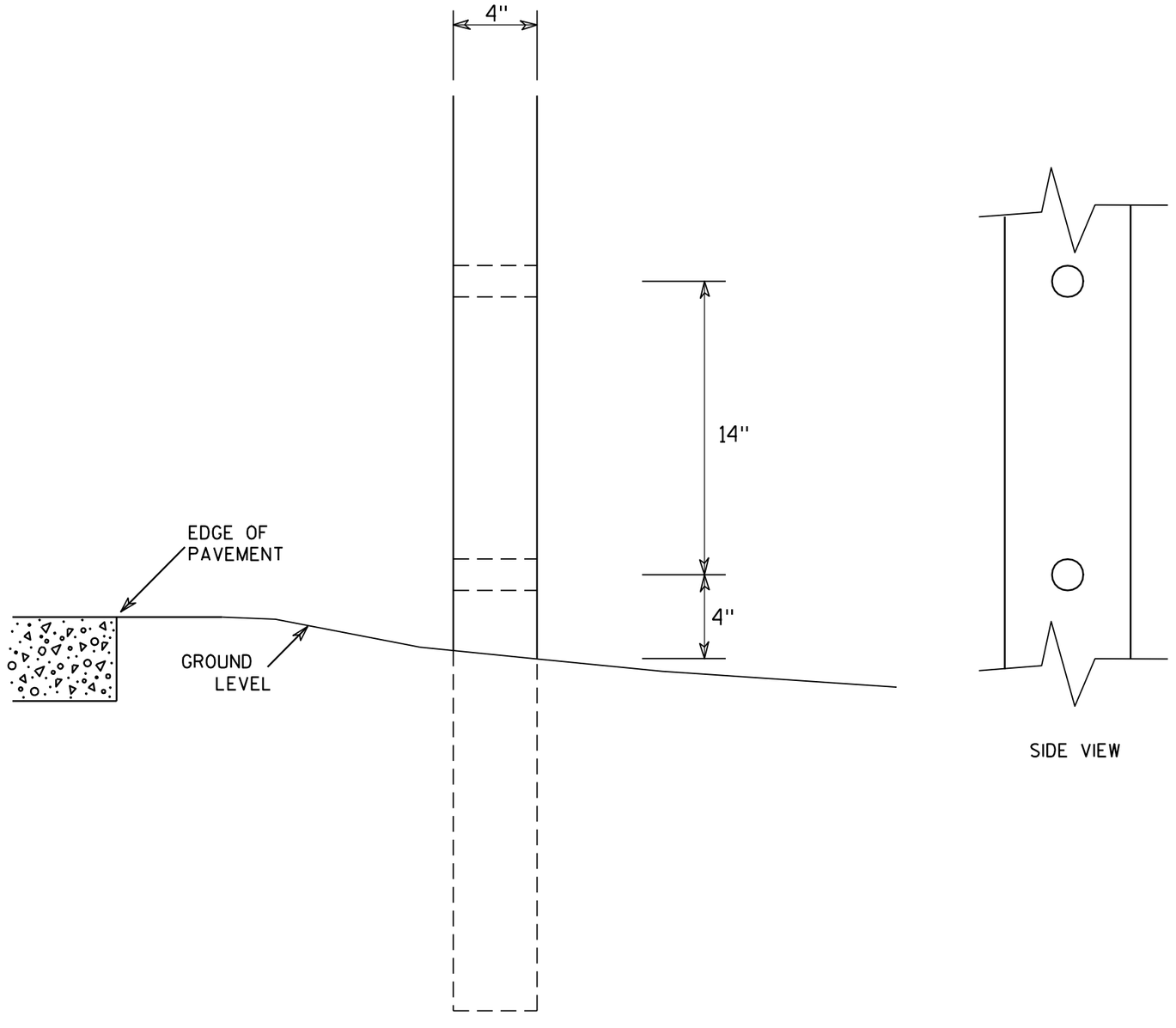
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 2/05/15 PLATE 25 A4-9.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

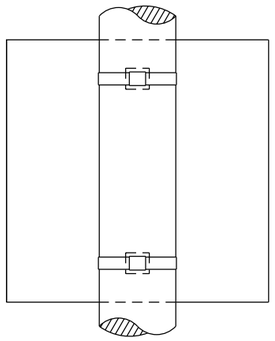
APPROVED Chester J Spang
for State Traffic Engineer

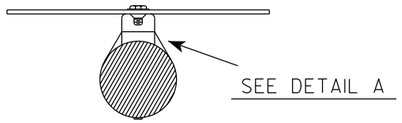
DATE 3/27/97 PLATE NO. A4-11.2

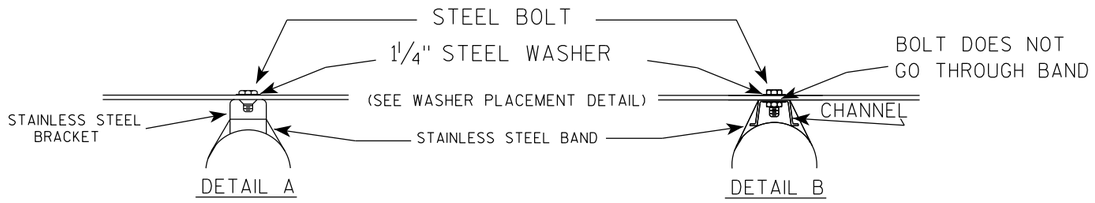
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 26	E

BANDING

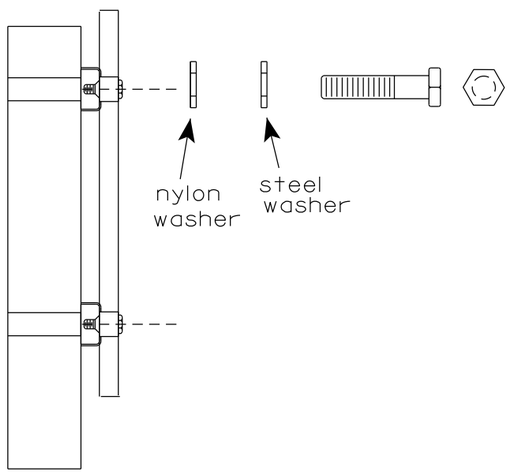
SINGLE SIGN







WASHER PLACEMENT

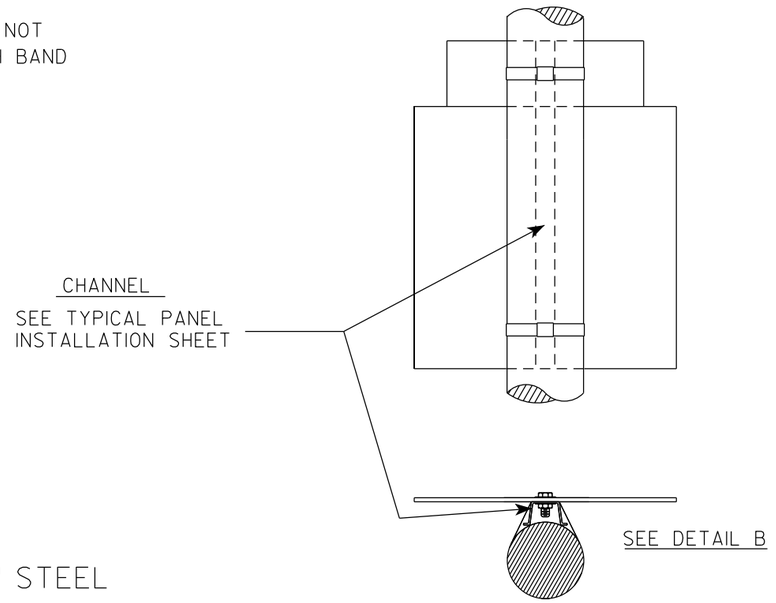


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be ¾" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
   a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
   b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

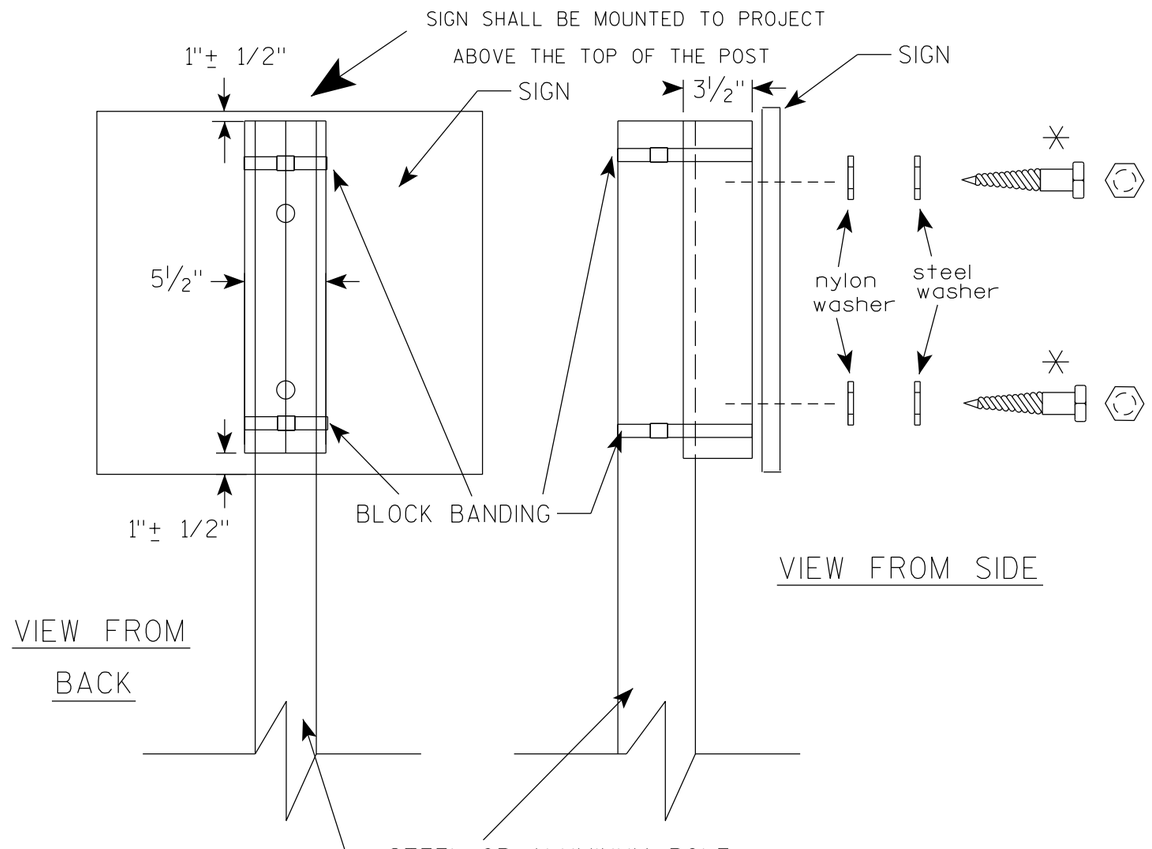
DATE 6/10/19 PLATE NO. A5-9.4

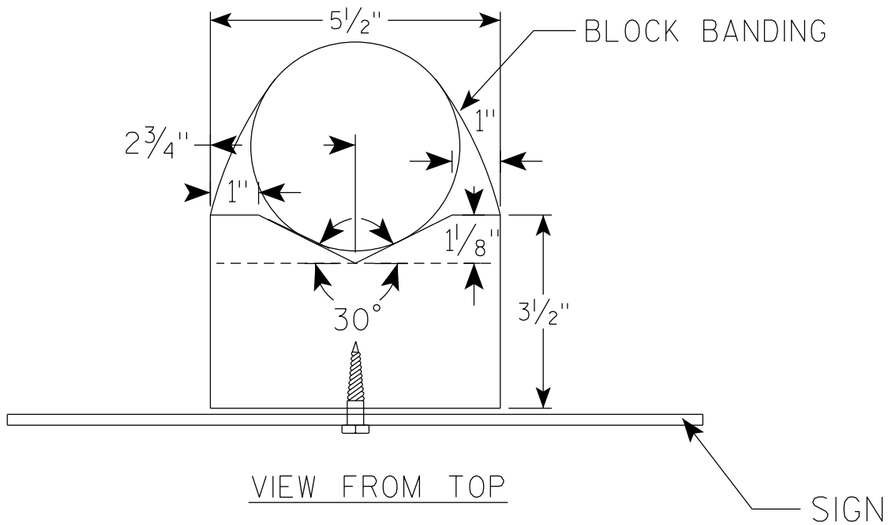
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 27	E

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\A59.dgn PLOT DATE : 10-JUN 2019 4:10 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : $$.....plotscale.....$$ WISDOT/CADDS SHEET 42

7

7





GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, ¾" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORNALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
   a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
   b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1¼" O.D. X ⅜" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1¼" O.D. X ⅜" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✳ LAG BOLTS SHALL BE ⅜" X 2½"

BLOCK BANDING DETAIL (V-BLOCK OPTION)

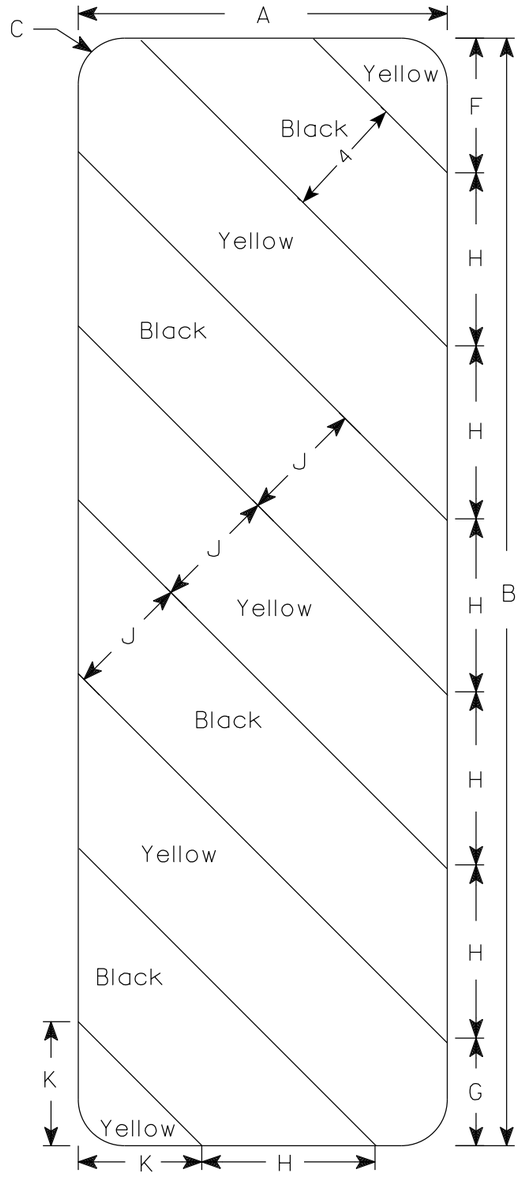
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

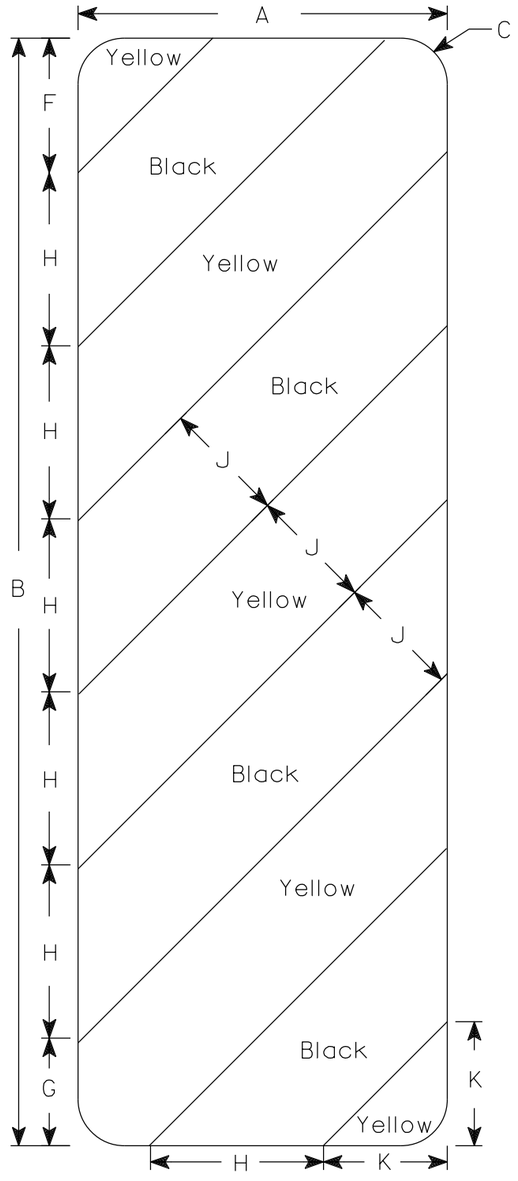
DATE 4/19/2022 PLATE NO. A5-10.3

PROJECT NO:

SHEET NO: 28 E



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
   Background - Yellow
   Message - Black
3. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36	1 1/2			4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54	1 1/2			6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN

W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 3/4/2024 PLATE NO. W5-52.10

PROJECT NO: | HWY: | COUNTY: | SHEET NO: 29 E

7

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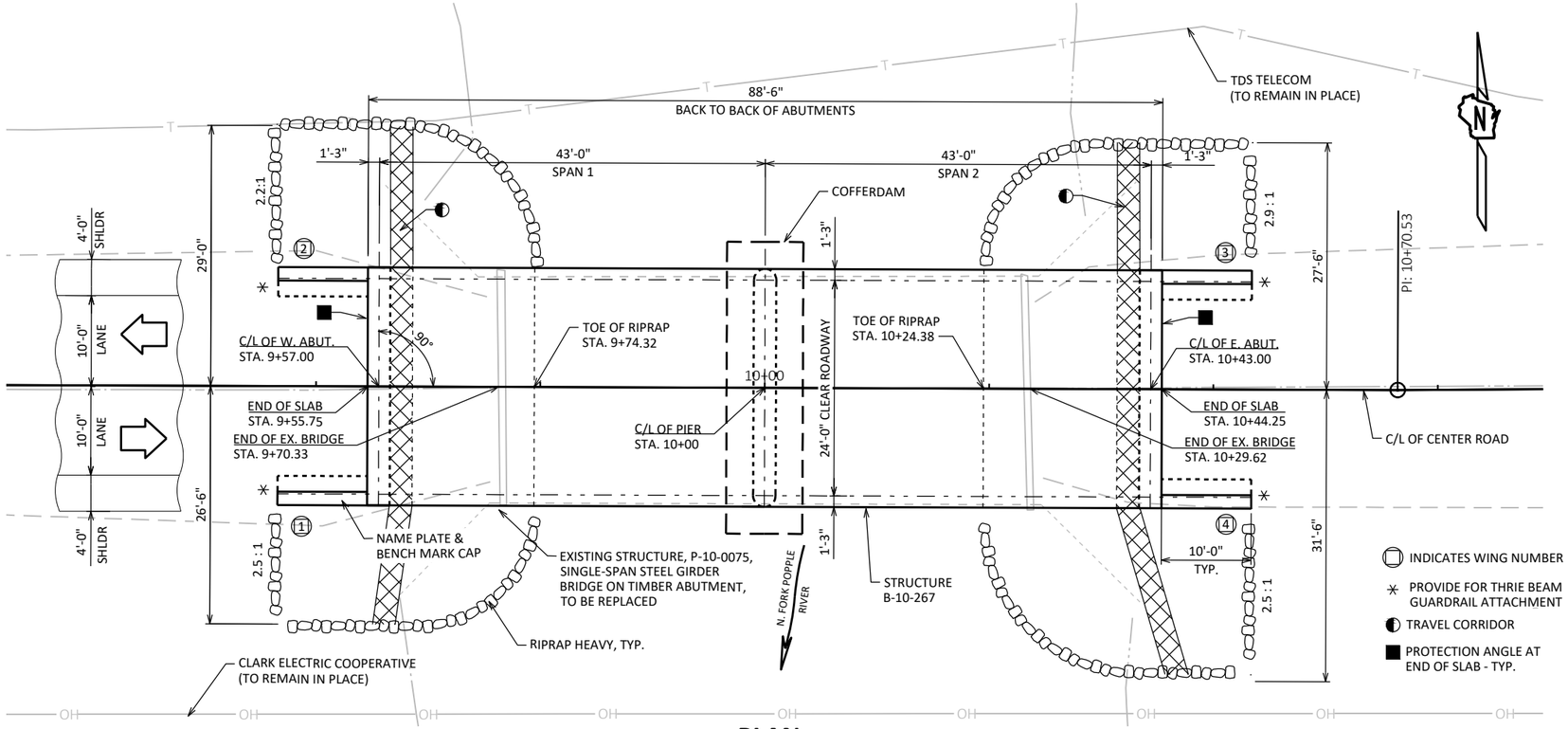
STATE PROJECT NUMBER

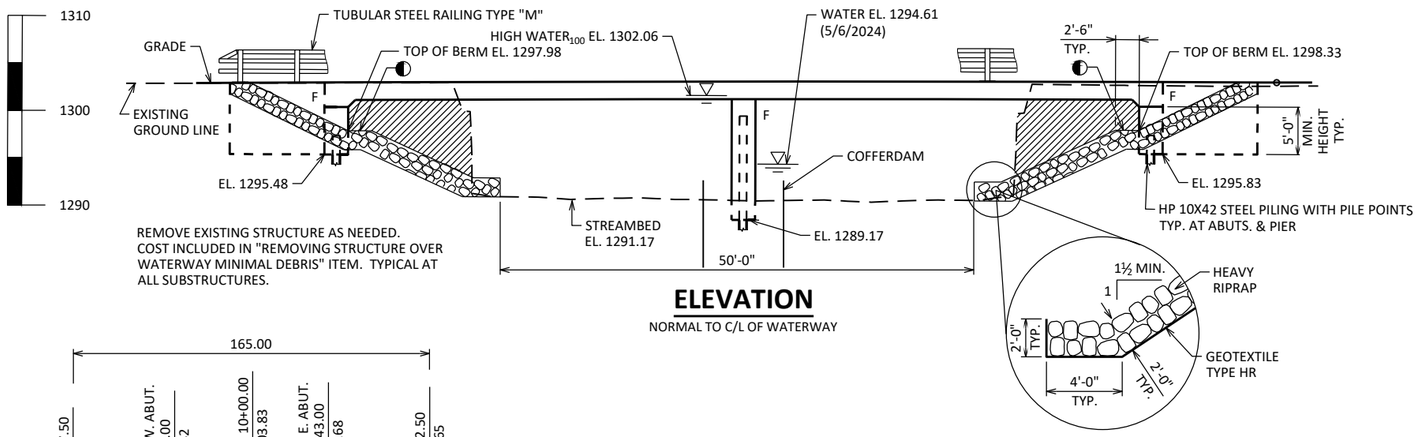
8881-00-72



PLAN

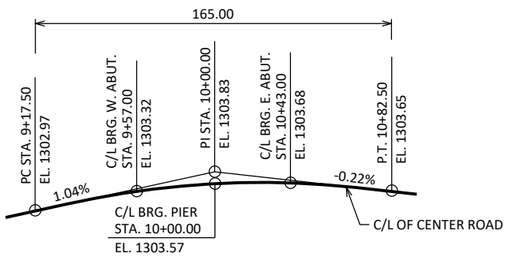
TWO-SPAN CONCRETE FLAT SLAB BRIDGE

COST OF EXCAVATION OR FILL IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-10-267".



ELEVATION

NORMAL TO C/L OF WATERWAY



PROFILE GRADE LINE

BENCH MARK

NO.	STATION	DESCRIPTION	ELEV.
50	10+30	120'D' SPIKE IN NE COR OF ABUT, 12' LT	1303.06
51	8+77	RR SPIKE IN N. SIDE OF PPOL, 36' RT	1299.41

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING: RF = 1.13
OPERATING RATING: RF = 1.46
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING
SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SUPERSTRUCTURE — f'_c = 4,000 PSI
ALL OTHER — f'_c = 3,500 PSI

BAR STEEL REINFORCEMENT
GRADE 60 — f_y = 60,000 PSI

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10x42 STEEL PILING WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 45'-0" LONG AT WEST ABUTMENT.
ESTIMATED 45'-0" LONG AT EAST ABUTMENT.

PIER TO BE SUPPORTED ON HP 10X42 STEEL PILING WITH PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 45'-0" LONG AT PIER.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE PILE CAPACITY.

TRAFFIC DATA

FEATURE ON: CENTER ROAD
ADT = <100 (2026)
ADT = <100 (2046)
R.D.S. = 55 MPH

HYDRAULIC DATA

100-YEAR FREQUENCY:
Q_{100}= 5,240 C.F.S.
Q_{BRIDGE} = 3,476 C.F.S.
$Q_{ROADWAY}$ = 1,764 C.F.S.
V_{100}= 4.9 F.P.S.
HW_{100}= EL. 1302.06
WATERWAY AREA = 706 SQ. FT.
DRAINAGE AREA = 29.9 SQ. MI.
SCOUR CRITICAL CODE = 5

ROADWAY OVERTOPPING
FREQUENCY = 10 YEARS
Q = 2,850 C.F.S.
HW = EL. 1301.4

2-YEAR FREQUENCY:
Q_2= 1,280 C.F.S.
V_2= 2.7 F.P.S.
HW_2= EL. 1299.31

LIST OF DRAWINGS:

1. GENERAL PLAN
2. TYPICAL SECTION, QUANTITIES, & NOTES
3. STRUCTURE DETAILS
4. SUBSURFACE EXPLORATION
5. WEST ABUTMENT
6. WEST ABUTMENT WING DETAILS
7. WEST ABUTMENT PILE LAYOUT & BILL OF BARS
8. EAST ABUTMENT
9. EAST ABUTMENT WING DETAILS
10. EAST ABUTMENT PILE LAYOUT & BILL OF BARS
11. PIER
12. SUPERSTRUCTURE
13. SUPERSTRUCTURE PLAN
14. TUBULAR STEEL RAILING TYPE "M"

WISCONSIN
DANIEL N. SYDOW
E-38363
WI
PROFESSIONAL ENGINEER
07/25/2025

STRUCTURE DESIGN CONTACTS:

AARON BONK 608-261-0261
DANIEL SYDOW 715-834-3161

NO.	DATE	REVISION	BY

ORIGINAL PLANS PREPARED BY

AYRES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED JLR 08/04/25
CHIEF STRUCTURES DESIGN ENGINEER — DATE

STRUCTURE B-10-267

CENTER ROAD OVER N. FORK POPPLE RIVER

COUNTY	TOWN
CLARK	HOARD

DESIGN SPEC.
AASHTO LRFD BRIDGE DESIGN SPECIFICATION

DESIGNED BY	NBE	DESIGN CK'D	DRS	DRAWN BY	CLP	PLANS CK'D	NBE

GENERAL PLAN

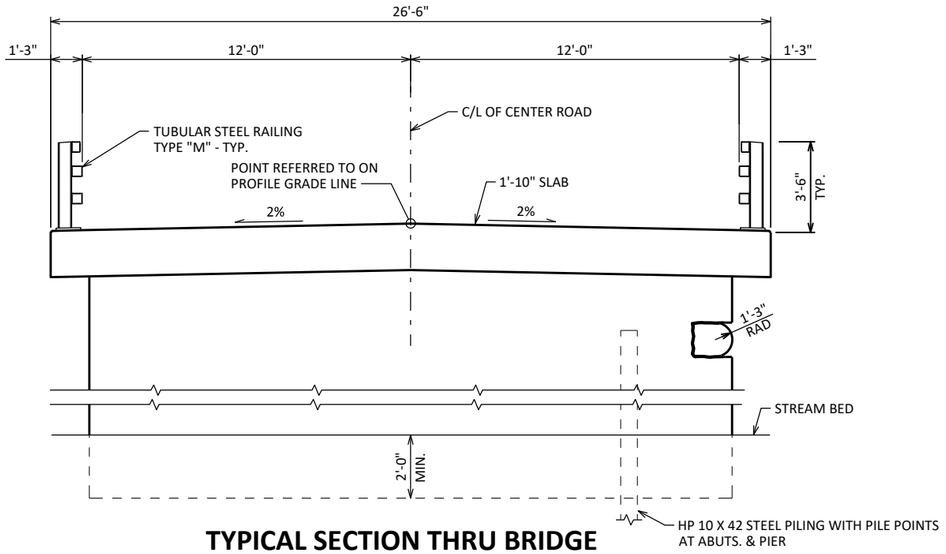
SHEET 1 OF 14
30

I.D.

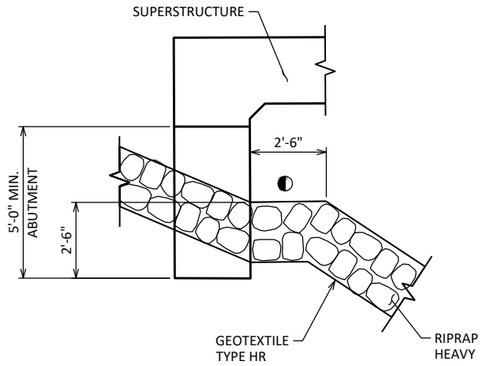
DATE:

STATE PROJECT NUMBER

8881-00-72



TYPICAL SECTION THRU BRIDGE



TRAVEL CORRIDOR

◐ FILL VOIDS WITH SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR AFTER RIPRAP IS PLACED.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR COVER UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

SLAB FALSE WORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-10-267" SHALL BE THE EXISTING GROUNDLINE.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED AS SHOWN IN DETAIL ON SHEET 3 AND APPLY TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0" OF THE FRONT FACE OF ABUTMENTS.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENTS.

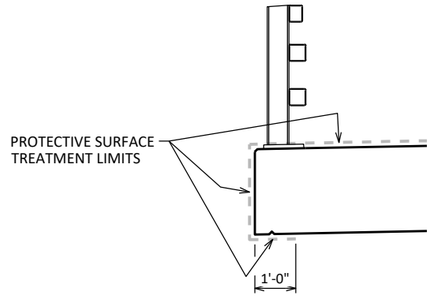
THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLAN AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENTAL TO "REMOVING STRUCTURE" BID ITEM.

AT PIER CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH STANDARD SPEC. 502.3.5.3. CONCRETE POURED UNDERWATER SHALL NOT EXCEED 10.0 FEET IN DEPTH, UNLESS APPROVED OTHERWISE.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER	W. ABUT.	PIER	E. ABUT.	TOTALS
203.0260	REMOVING STRUCTURE OVER WATERWAY MINIMAL DEBRIS (P-10-0075)	EACH	---	---	---	---	1
206.1001	EXCAVATION FOR STRUCTURES BRIDGES B-10-267	EACH	---	---	---	---	1
206.5001	COFFERDAMS (B-10-267)	EACH	---	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	110	---	110	220
502.0100	CONCRETE MASONRY BRIDGES	CY	162.9	27.5	28.6	27.5	246.5
502.3200	PROTECTIVE SURFACE TREATMENT	SY	320	10	---	10	340
502.9000.S	UNDERWATER SUBSTRUCTURE INSPECTION (B-10-267)	EACH	---	---	---	---	1
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	1,530	1,380	1,530	4,440
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	29,750	1,360	50	1,360	32,520
506.0105	STRUCTURAL STEEL CARBON	LB	530	---	---	---	530
513.4061	RAILING TUBULAR TYPE M	LF	222	---	---	---	222
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	9	---	9	18
550.0500	PILE POINTS	EACH	---	4	7	4	15
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	180	315	180	675
606.0300	RIPRAP HEAVY	CY	---	120	---	120	240
612.0406	PIPE UNDERDRAIN WRAPPED 6 - INCH	LF	---	90	---	90	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	20	---	20	40
645.0120	GEOTEXTILE TYPE HR	SY	---	190	---	210	400
SPV.0195	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	---	6	---	6	12
	NON-BID ITEMS						
	FILLER	SIZE	---	---		---	½", ¾"



PROTECTIVE SURFACE TREATMENT DETAIL

8

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NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

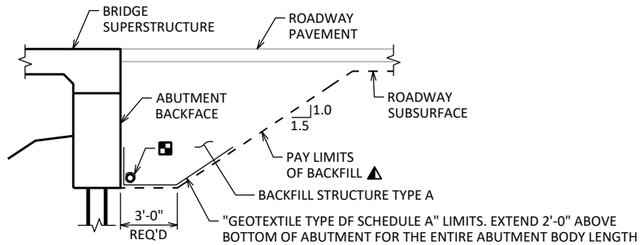
DRAWN BY CLP | PLANS CK'D NBE

TYPICAL SECTION, QUANTITIES AND NOTES

SHEET 2 OF 14

STATE PROJECT NUMBER

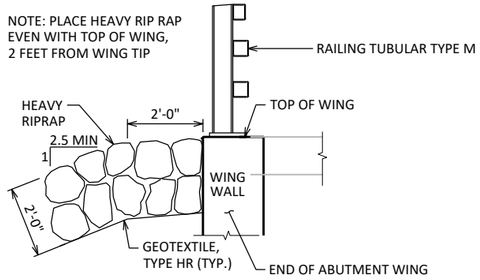
8881-00-72



TYPICAL SECTION THRU ABUTMENT

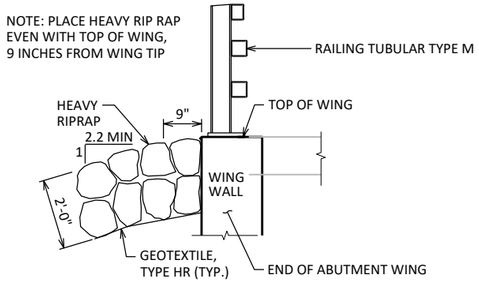
⚠ BACKFILL PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

▪ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.



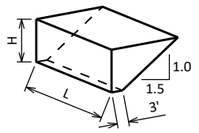
TYPICAL FILL SECTION AT WING TIPS

WINGS 1 & 4



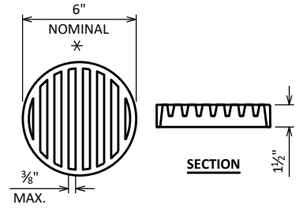
TYPICAL FILL SECTION AT WING TIPS

WINGS 2 & 3



ABUTMENT BACKFILL DIAGRAM

L = OUT TO OUT OF ABUTMENT BODY INCLUDING WINGS (FT)
H = AVERAGE ABUTMENT FILL HEIGHT (FT)
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)
V_{CY} = V_{CF}(EF)/27
V_{TON} = V_{CY}(2.0)

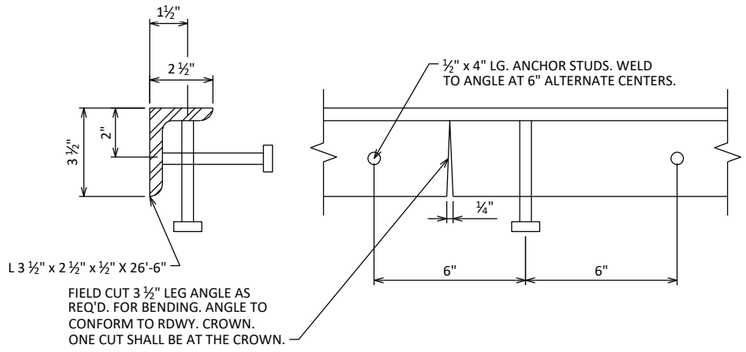


RODENT SHIELD DETAIL

✳ DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

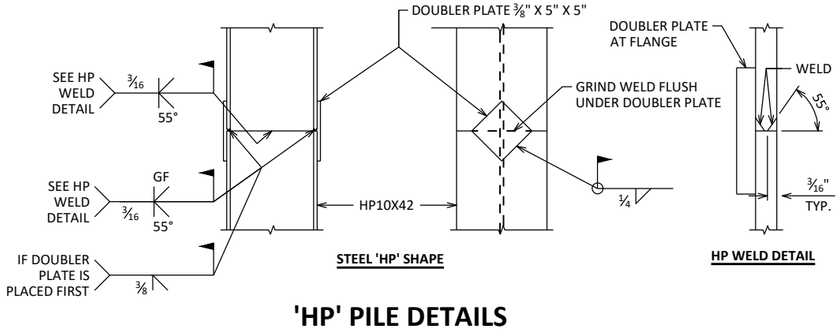
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



PROTECTION ANGLE DETAIL

ANGLE AND STUDS TO BE PAID FOR AT THE UNIT PRICE BID FOR "STRUCTURAL STEEL CARBON". (NO PAINT REQ'D.)

SANDBLAST PROTECTION ANGLE AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING" AFTER BLAST CLEANING. THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.



'HP' PILE DETAILS

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY CLP | PLANS CK'D NBE

STRUCTURE DETAILS

SHEET 3 OF 14

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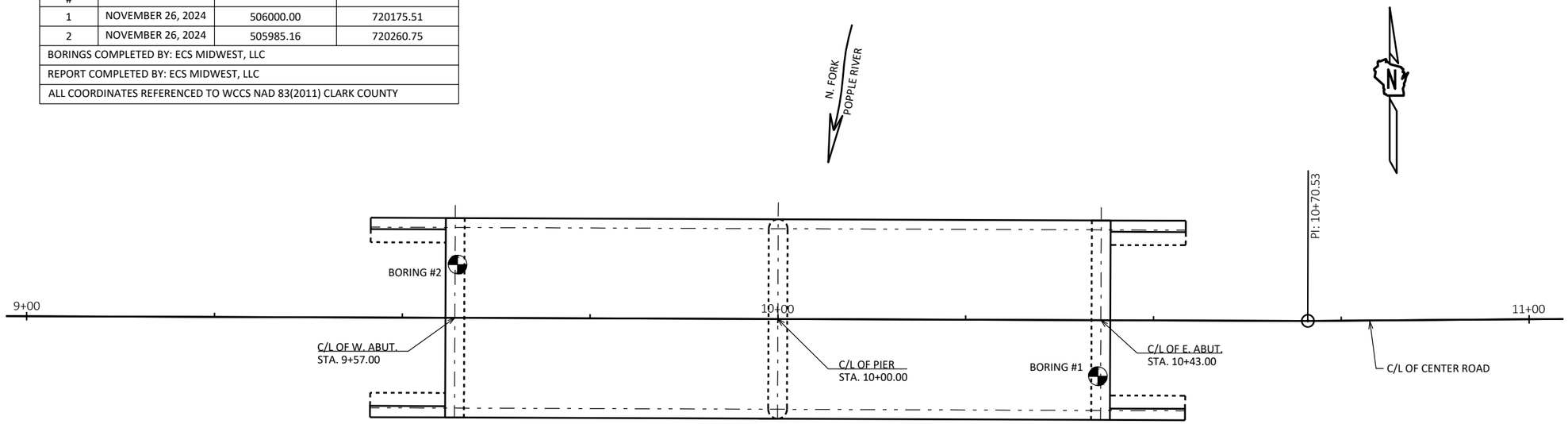
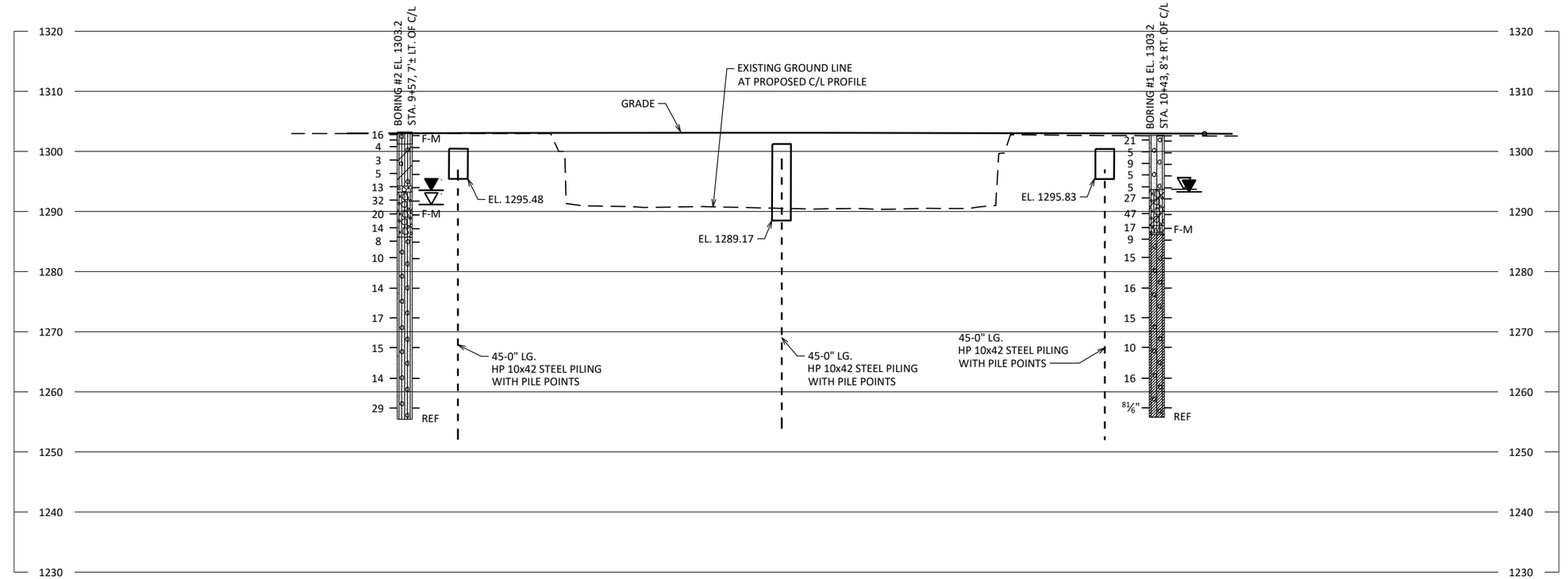
BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	NOVEMBER 26, 2024	506000.00	720175.51
2	NOVEMBER 26, 2024	505985.16	720260.75
BORINGS COMPLETED BY: ECS MIDWEST, LLC			
REPORT COMPLETED BY: ECS MIDWEST, LLC			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) CLARK COUNTY			





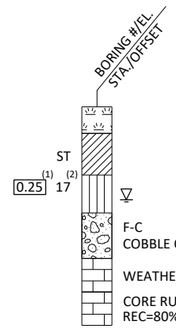
STATE PROJECT NUMBER

8881-00-72

MATERIAL SYMBOLS

ASPHALT, TOPSOIL, PEAT, CONCRETE, FILL, GRAVEL, SAND, CLAY, SILT, BOULDERS OR COBBLES, LIMESTONE, BEDROCK (UNKNOWN), SHALE, SANDSTONE, IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY CLP | PLANS CK'D NBE

SUBSURFACE EXPLORATION

SHEET 4 OF 14

8

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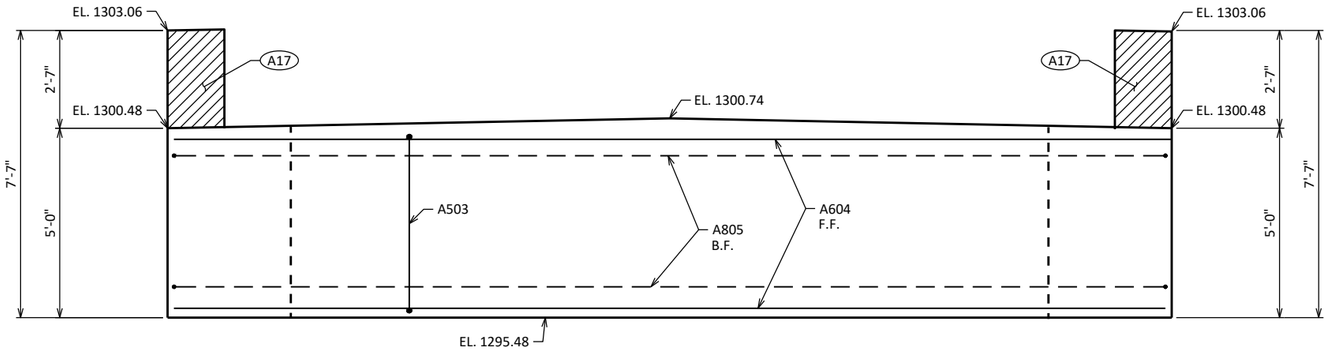
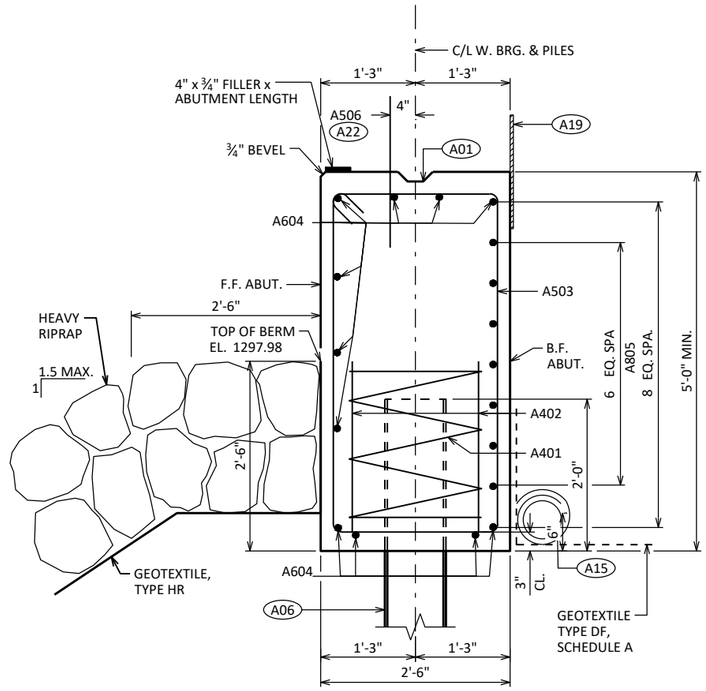
STATE PROJECT NUMBER

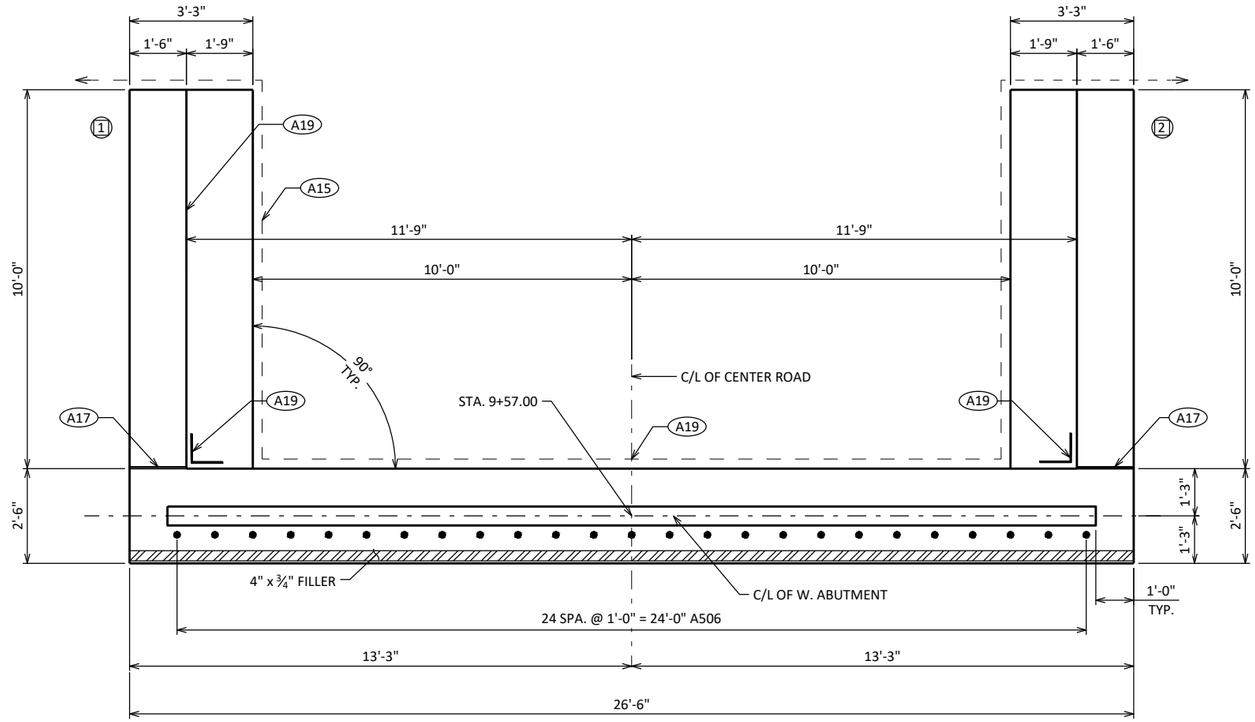
8881-00-72



ELEVATION



SECTION THRU BODY



PLAN

(A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.

(A06) SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING WITH PILE POINTS, ESTIMATED 45'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

(A17) ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

(A22) BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

WEST ABUTMENT

SHEET 5 OF 14

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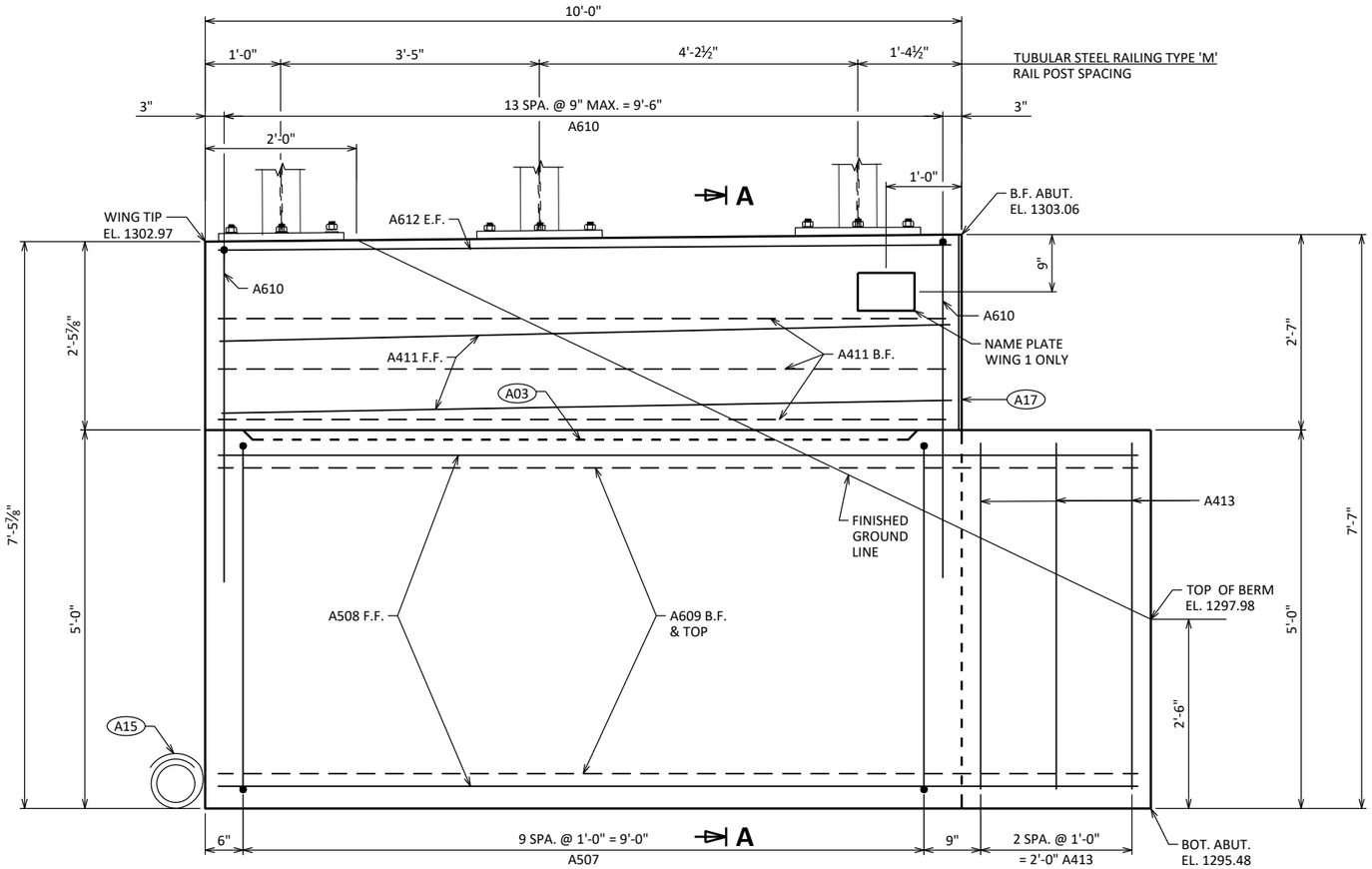
8

STATE PROJECT NUMBER

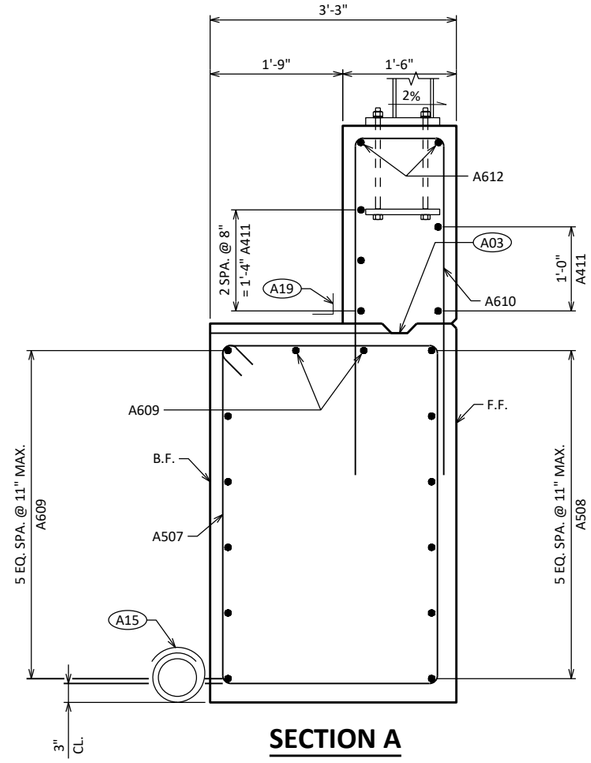
8881-00-72



ELEVATION - WING 1

(WING 1 SHOWN - WING 2 SIMILAR)

RAILING TUBULAR TYPE M NOT SHOWN. FOR DETAILS SEE SHEET 14



SECTION A

A03 OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & ¾" "V" GROOVE @ F.F. IF JOINT IS USED).

A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

A17 ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

WEST ABUTMENT WING DETAILS

SHEET 6 OF 14

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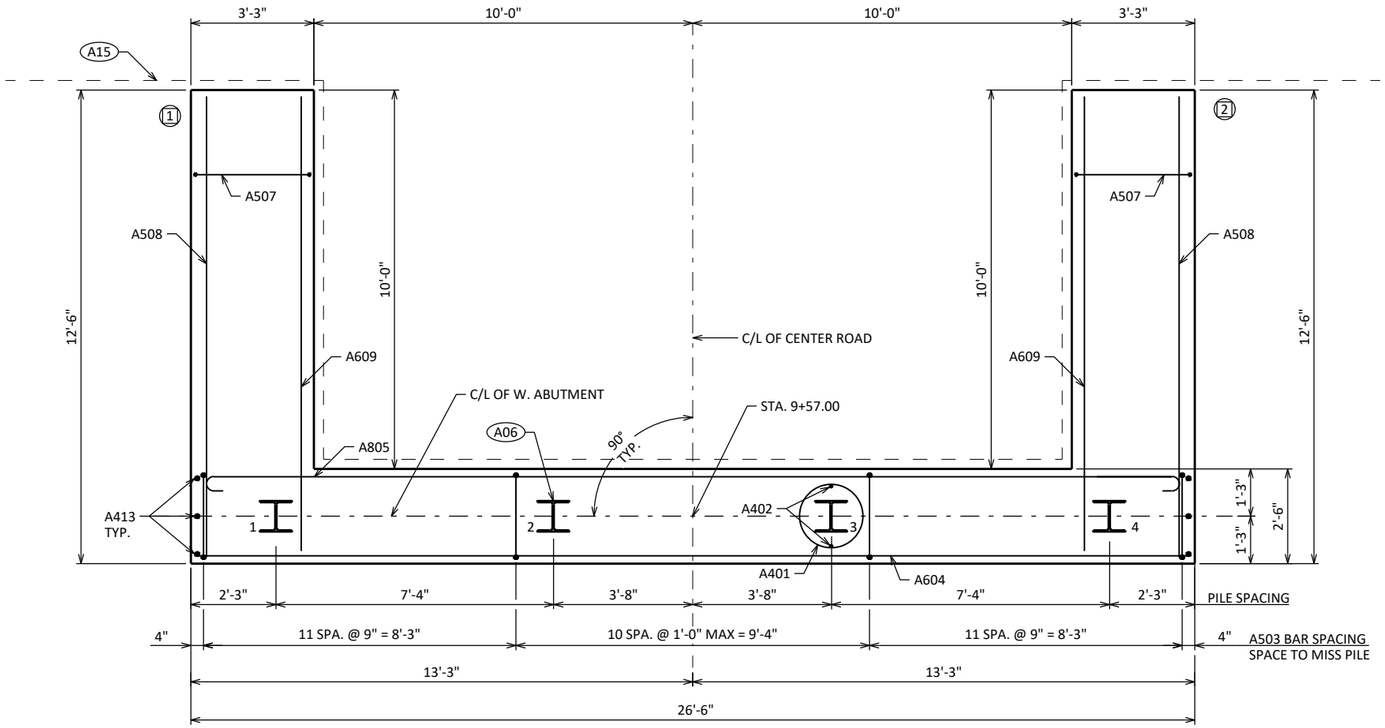
STATE PROJECT NUMBER

8881-00-72

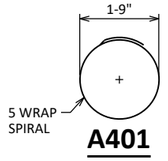


PILE LAYOUT

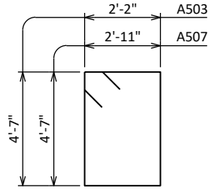
BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

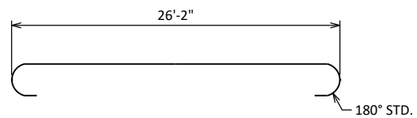
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A401		4	28'-0"	X		BODY @ PILES
A402		8	2'-3"			BODY @ PILES
A503		33	14'-2"	X		BODY VERT.
A604		11	26'-2"			BODY HORIZ.
A805		7	28'-0"	X		BODY HORIZ. B.F.
A506	X	25	2'-0"			BODY DOWELS
A507	X	20	15'-8"	X		WINGS 1 & 2 VERT
A508	X	12	12'-2"			WINGS 1 & 2 HORIZ. F.F.
A609	X	16	11'-11"			WINGS 1 & 2 HORIZ B.F. & TOP
A610	X	28	9'-8"	X		WINGS 1 & 2 VERT
A411	X	10	9'-7"			WINGS 1 & 2 HORIZ. E.F.
A612	X	4	9'-7"			WINGS 1 & 2 HORIZ. B.F. & TOP
A413	X	6	4'-7"			BODY VERT. END @ WINGS 1 & 2



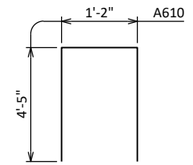
A401



A503
A507



A805



A610

A06 SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING WITH PILE POINTS, ESTIMATED 45'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.

A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

WEST ABUTMENT PILE LAYOUT & BILL OF BARS

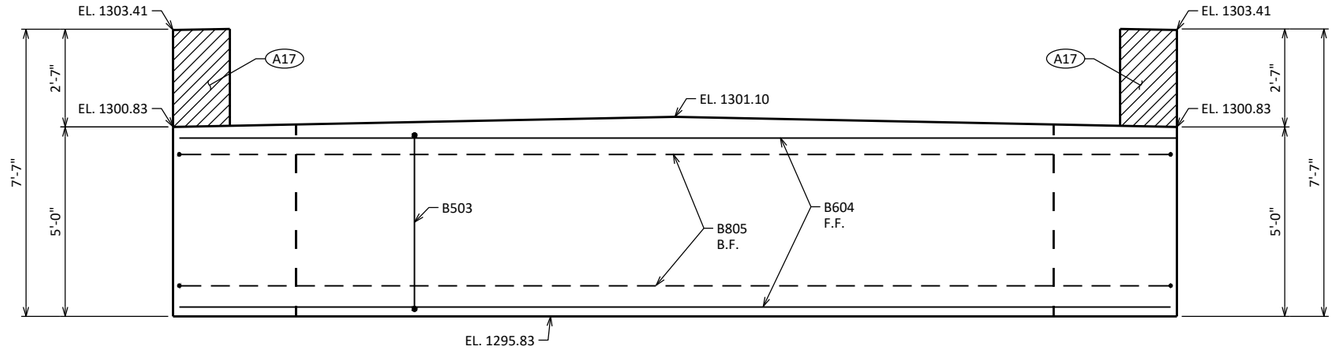
SHEET 7 OF 14

8

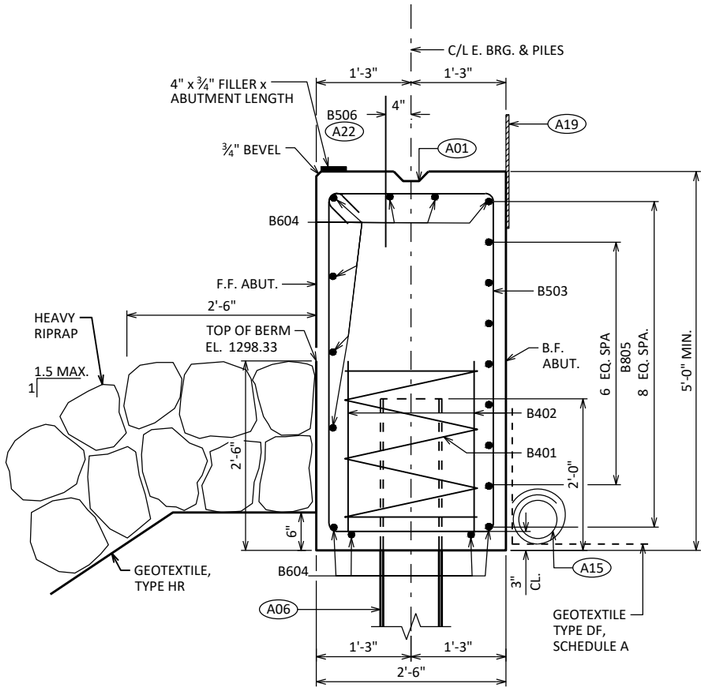
8

STATE PROJECT NUMBER

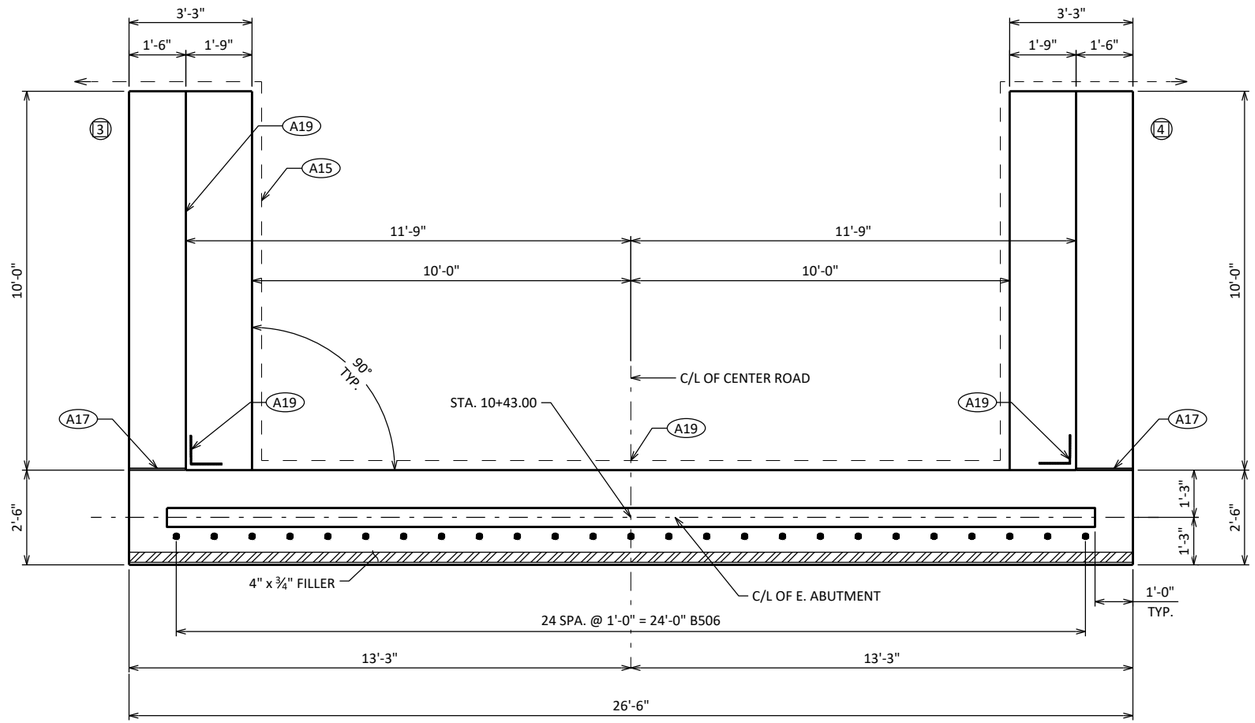
8881-00-72



ELEVATION



SECTION THRU BODY



PLAN

(A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.

(A06) SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING WITH PILE POINTS, ESTIMATED 45'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

(A17) ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

(A22) BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

EAST ABUTMENT

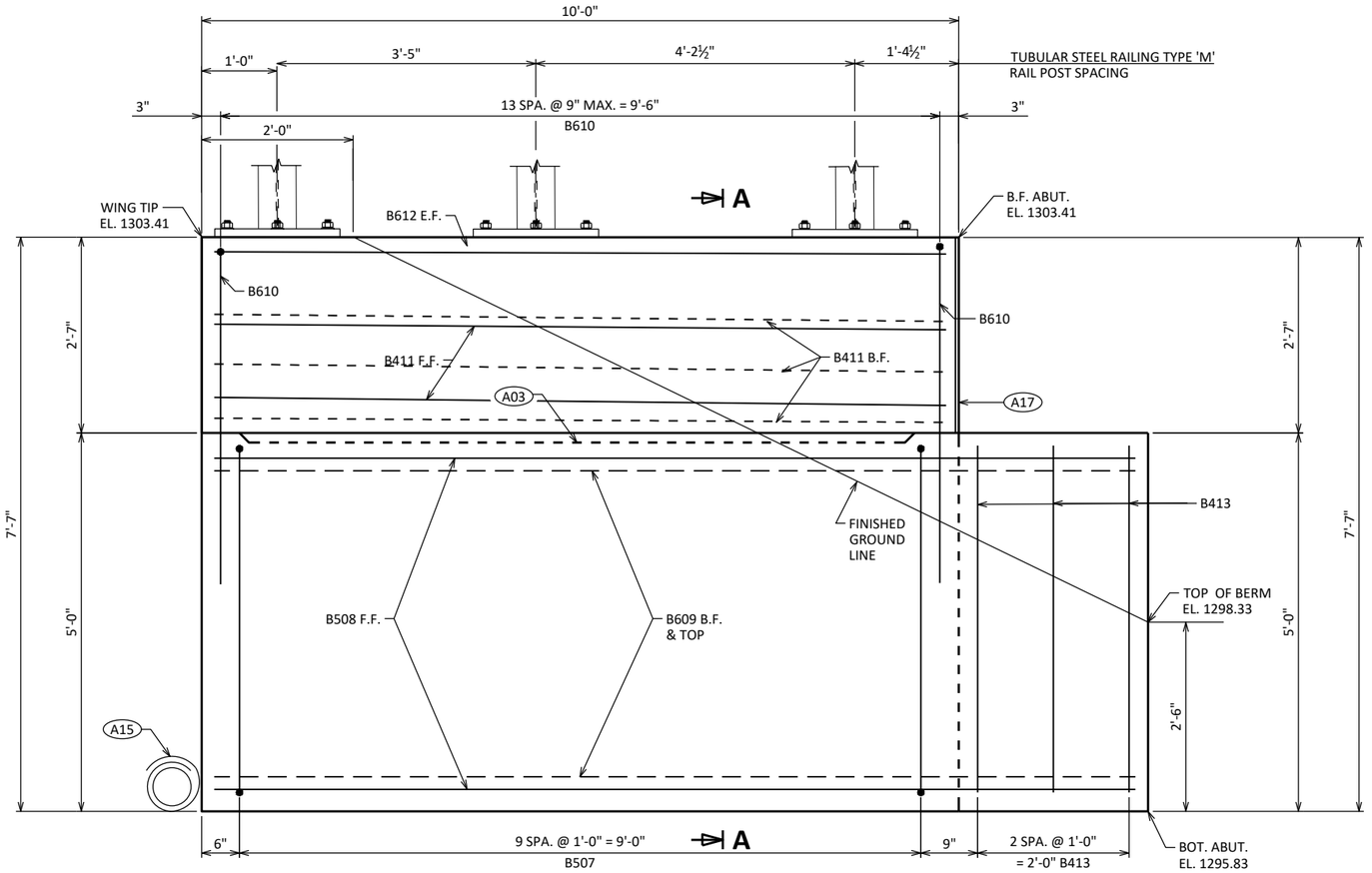
SHEET 8 OF 14

8

8

STATE PROJECT NUMBER

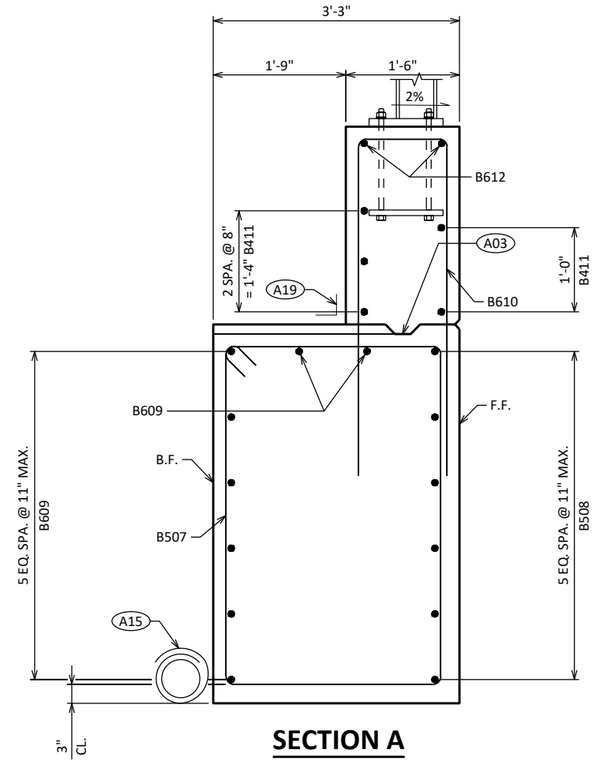
8881-00-72



ELEVATION - WING 3

(WING 3 SHOWN - WING 4 SIMILAR)

RAILING TUBULAR TYPE M NOT SHOWN. FOR DETAILS SEE SHEET 14



SECTION A

(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" RMW @ B.F. & ¾" "V" GROOVE @ F.F. IF JOINT IS USED).

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

(A17) ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

EAST ABUTMENT WING DETAILS

SHEET 9 OF 14

8

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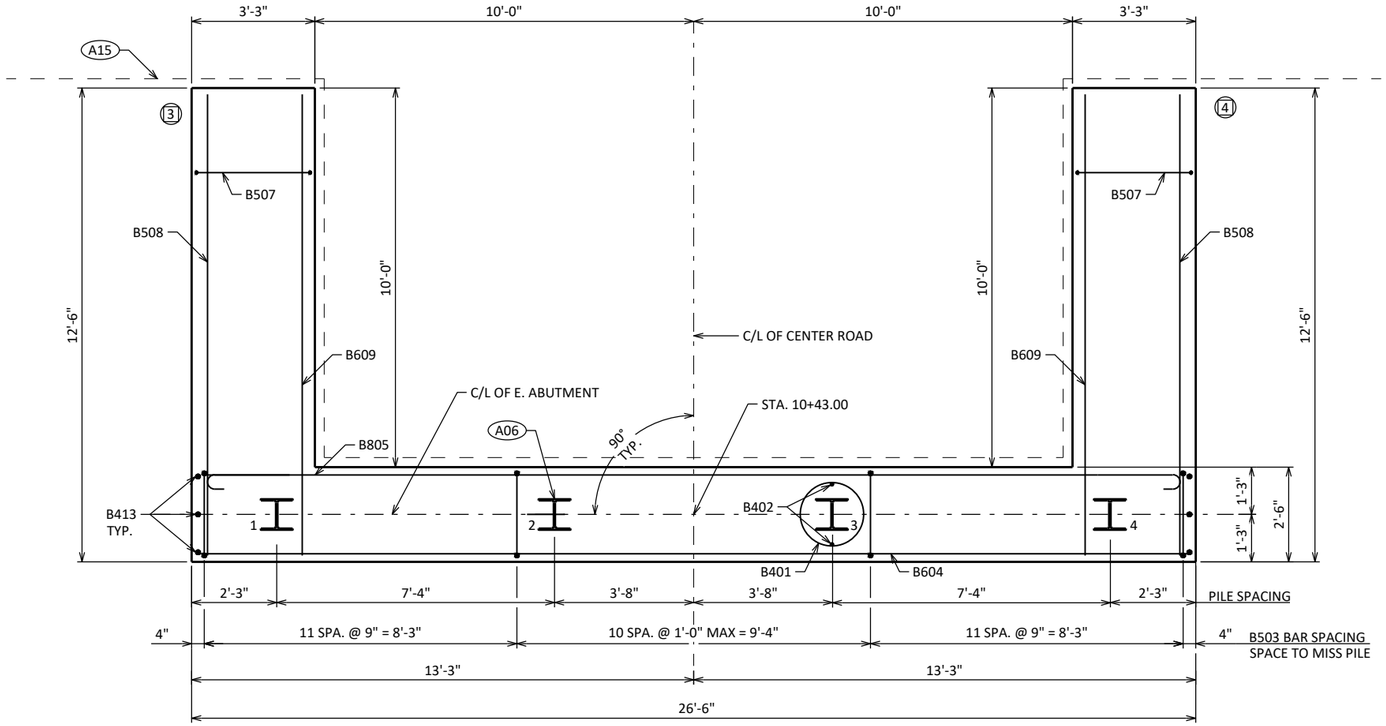
STATE PROJECT NUMBER

8881-00-72

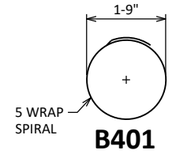


PILE LAYOUT

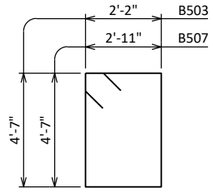
BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

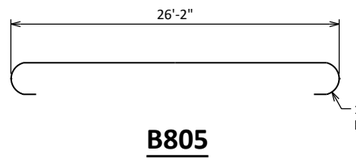
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401		4	28'-0"	X		BODY @ PILES
B402		8	2'-3"			BODY @ PILES
B503		33	14'-2"	X		BODY VERT.
B604		11	26'-2"			BODY HORIZ.
B805		7	28'-0"	X		BODY HORIZ. B.F.
B506	X	25	2'-0"			BODY DOWELS
B507	X	20	15'-8"	X		WINGS 3 & 4 VERT
B508	X	12	12'-2"			WINGS 3 & 4 HORIZ. F.F.
B609	X	16	11'-11"			WINGS 3 & 4 HORIZ B.F. & TOP
B610	X	28	9'-8"	X		WINGS 3 & 4 VERT
B411	X	10	9'-7"			WINGS 3 & 4 HORIZ. E.F.
B612	X	4	9'-7"			WINGS 3 & 4 HORIZ. B.F. & TOP
B413	X	6	4'-7"			BODY VERT. END @ WINGS 3 & 4



B401



B503
B507



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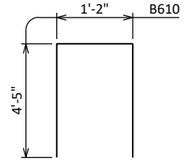

B610

A06 SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING WITH PILE POINTS, ESTIMATED 45'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.

A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

EAST ABUTMENT PILE LAYOUT & BILL OF BARS

SHEET 10 OF 14

8

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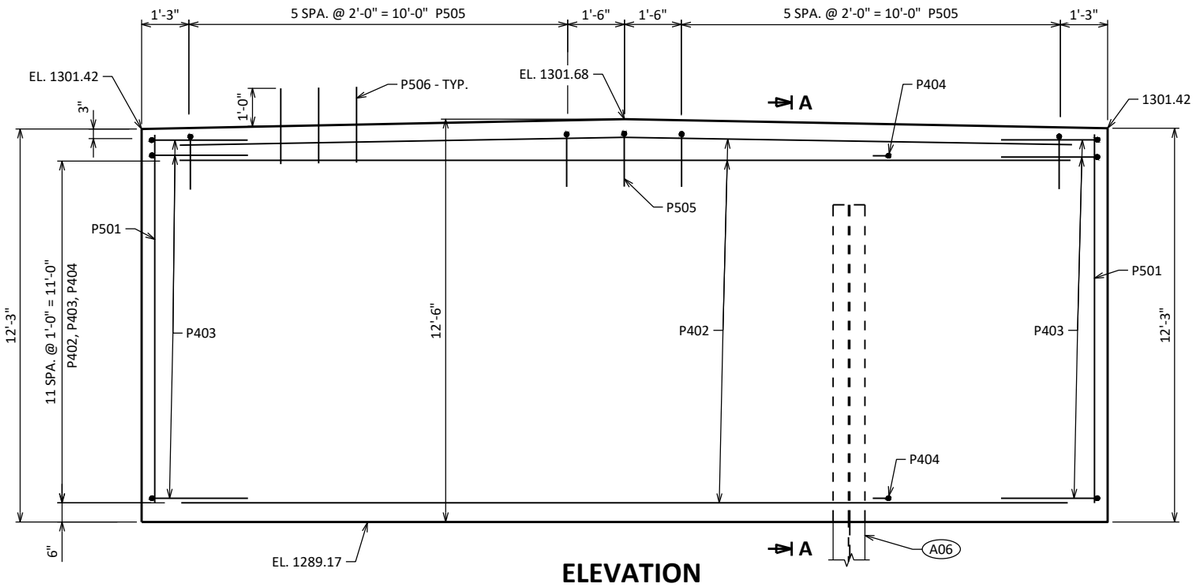
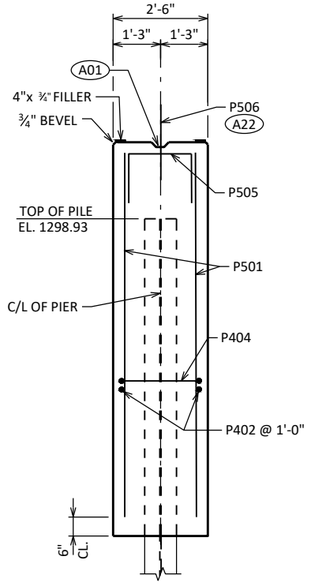
STATE PROJECT NUMBER

8881-00-72



ELEVATION

(LOOKING EAST)



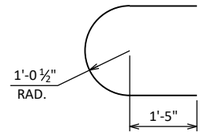
SECTION A

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
P501		54	11'-7"			COLUMN VERT.
P402		26	23'-0"			COLUMN HORIZ.
P403		26	6'-1"	X		COLUMN HORIZ.
P404		84	2'-10"	X		COLUMN TIES
P505		13	4'-7"	X		COLUMN TOP
P506	x	24	2'-0"			COLUMN DOWELS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



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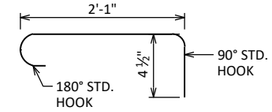

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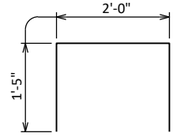
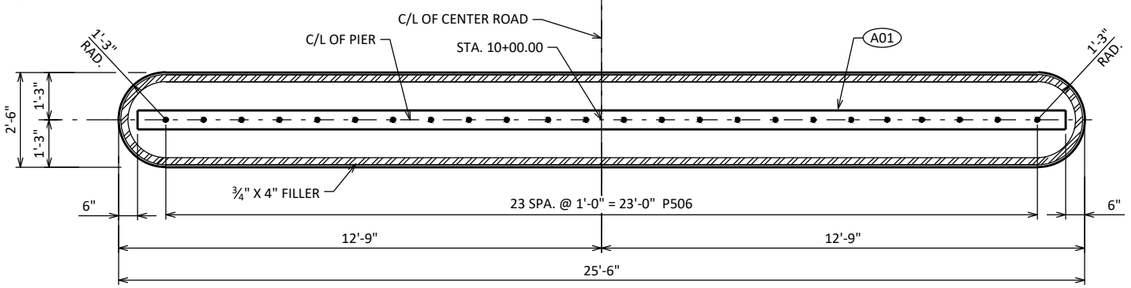
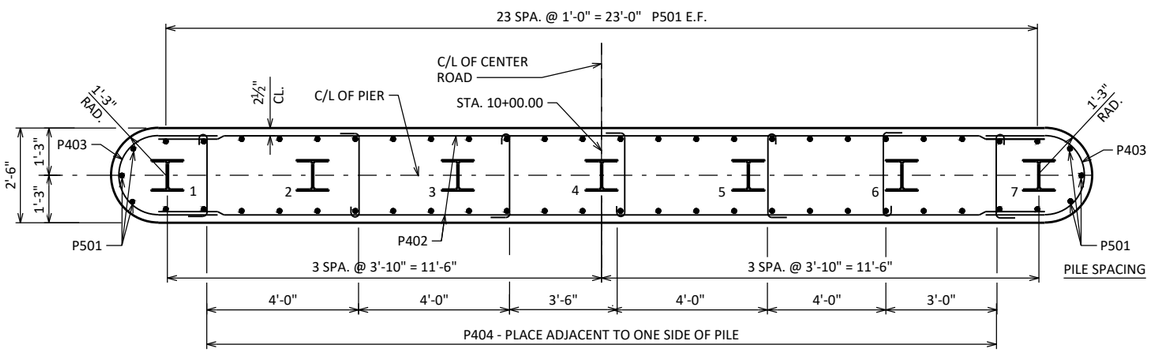


P505



PLAN



PILE LAYOUT

A01 CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.

A06 SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING WITH PILE POINTS, ESTIMATED 45'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.

A22 BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

PIER

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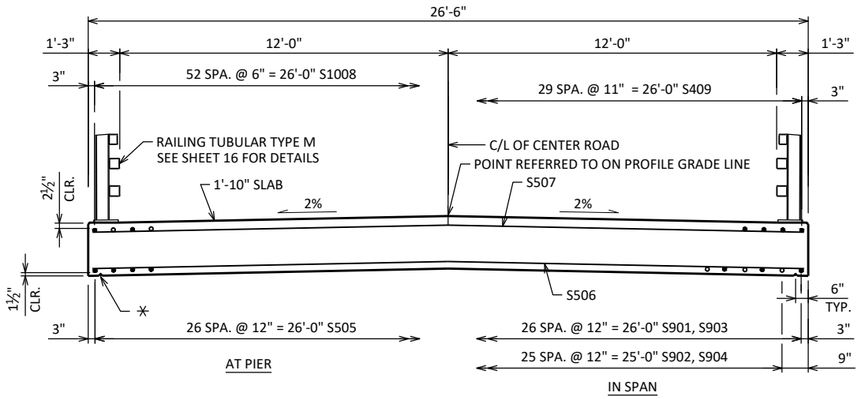


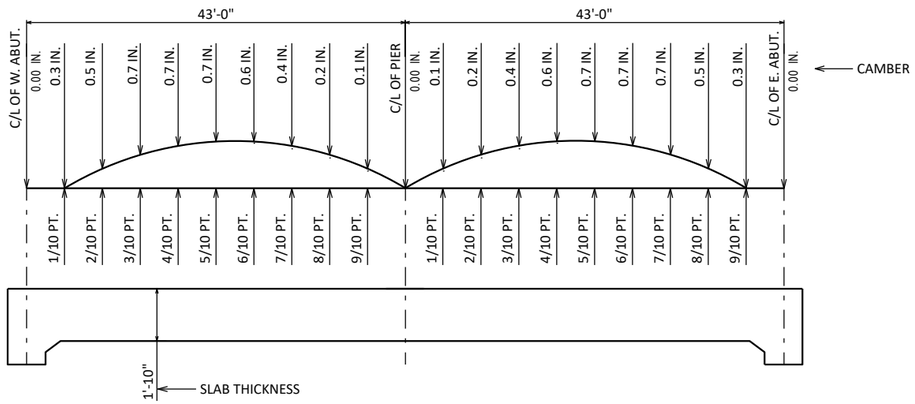
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCE NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

✳ ¾" V-GROOVE. EXTEND V-GROOVE TO 6" FROM F.F. OF ABUT.

V-GROOVES ARE REQUIRED.

TYPICAL SECTION THRU BRIDGE



CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

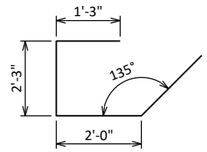
	TOP OF SLAB ELEVATION AT FINAL GRADE
LESS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION

BILL OF BARS

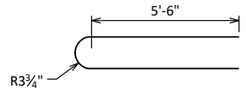
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S901	X	27	40'-8"			SLAB LONG. BOT. SPAN 1
S902	X	26	29'-1"			SLAB LONG. BOT. SPAN 1
903	X	27	40'-8"			SLAB LONG. BOT. SPAN 2
S904	X	26	29'-1"			SLAB LONG. BOT. SPAN 2
S505	X	27	12'-0"			SLAB LONG.BOT @ PIER
S506	X	89	26'-2"			SLAB TRANS. BOT
S507	X	89	26'-2"			SLAB TRANS. TOP
S1008	X	53	36'-11"			SLAB LONG. TOP @ PIER
S409	X	60	21'-6"			SLAB LONG. TOP
S510	X	54	7'-7"	X		SLAB @ ABUT. DIAPHRAGM STIRRUPS
S511	X	4	26'-2"			SLAB @ ABUT. DIAPHRAGM TRANS.
S612	X	60	12'-0"	X		SLAB @ RAIL POSTS
S613	X	104	6'-0"			SLAB AT INT. RAIL POSTS
S614	X	16	4'-8"	X		SLAB AT END RAIL POSTS

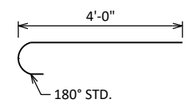
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



S510



S612



S614

SURVEY TOP OF SLAB ELEVATIONS

	ABUTMENT	5/10 PT.	PIER	5/10 PT.	ABUTMENT
N. EDGE OF SLAB					
C/L OF CENTER ROAD					
S. EDGE OF SLAB					

PRIOR TO RELEASING SLAB FORMWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF SUBSTRUCTURES, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND C/L. RECORD ELEVATIONS IN THE TABLE ABOVE FOR THE "AS BUILT" PLANS.

TOP OF SLAB ELEVATIONS

LOCATION	C/L W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L PIER	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	C/L E. ABUT.
N. EDGE OF SLAB	1303.06	1303.09	1303.12	1303.15	1303.17	1303.20	1303.22	1303.25	1303.27	1303.28	1303.31	1303.32	1303.34	1303.35	1303.36	1303.38	1303.39	1303.39	1303.40	1303.41	1303.41
C/L CENTER ROAD	1303.32	1303.35	1303.38	1303.41	1303.44	1303.46	1303.49	1303.51	1303.53	1303.55	1303.57	1303.59	1303.60	1303.62	1303.63	1303.64	1303.65	1303.66	1303.67	1303.67	1303.68
S. EDGE OF SLAB	1303.06	1303.09	1303.12	1303.15	1303.17	1303.20	1303.22	1303.25	1303.27	1303.28	1303.31	1303.32	1303.34	1303.35	1303.36	1303.38	1303.39	1303.39	1303.40	1303.41	1303.41

8

8

NO.	DATE	REVISION	BY

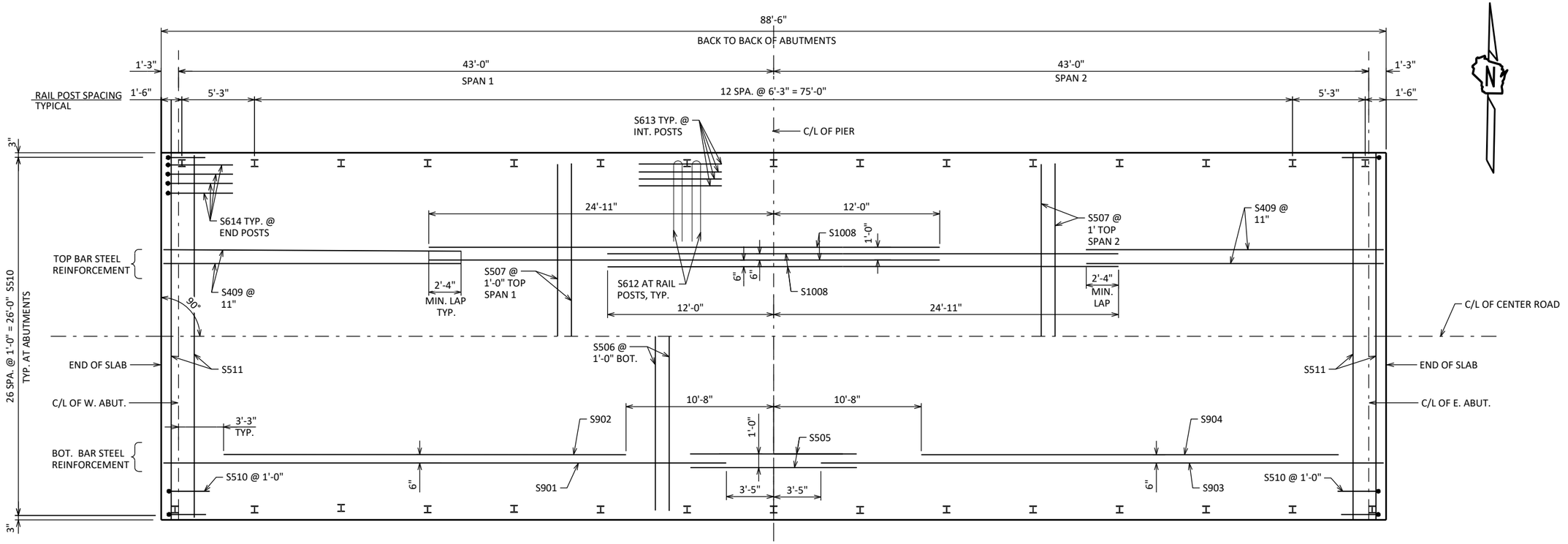
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

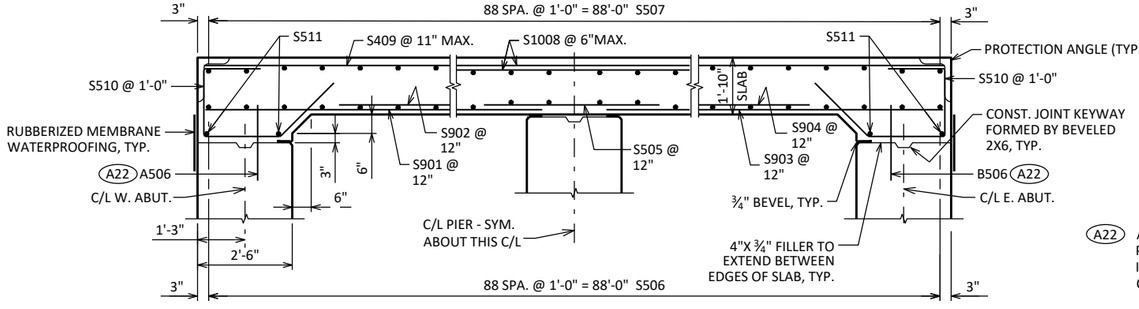
DRAWN BY DRS | PLANS CK'D NBE

SUPERSTRUCTURE

STATE PROJECT NUMBER
8881-00-72



PLAN



LONGITUDINAL SECTION

DIMENSIONS ARE GIVEN PARALLEL TO C/L ROADWAY UNLESS OTHERWISE NOTED.

A22 A506, B506 BARS SPACED @ 1'-0" CNTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

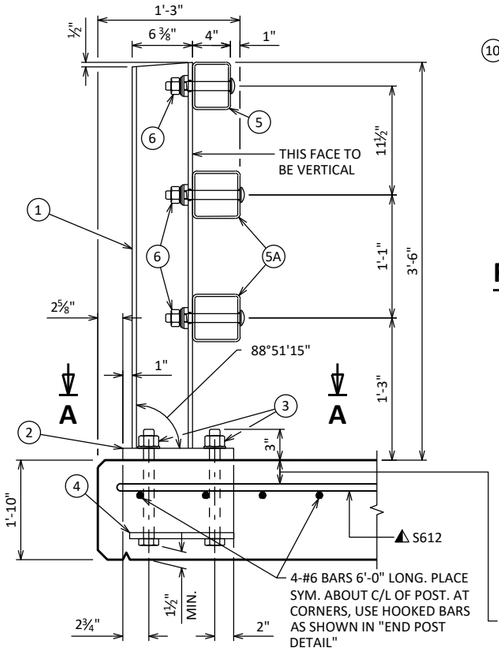
DRAWN BY	DRS	PLANS CK'D	NBE

SUPERSTRUCTURE PLAN

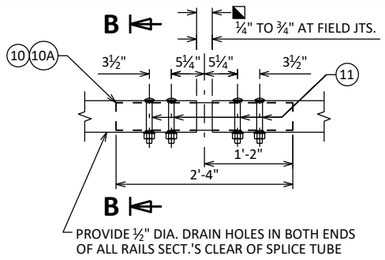
SHEET 13 OF 14

STATE PROJECT NUMBER

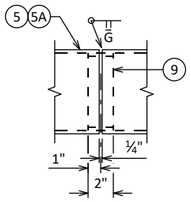
8881-00-72



SECTION THRU RAILING ON DECK

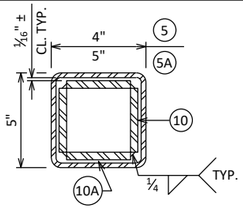


FIELD ERECTION JOINT DETAIL

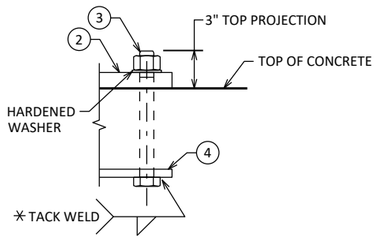


SHOP RAIL SPLICE DETAIL

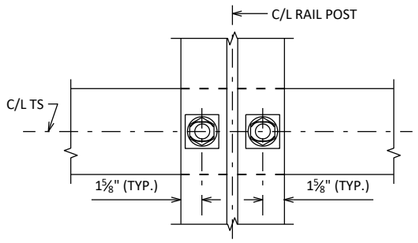
LOCATION MUST BE SHOWN ON SHOP DRAWINGS



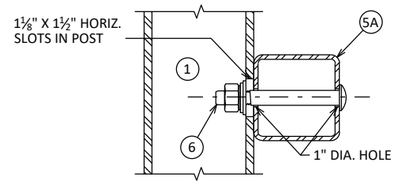
SECTION B-B



ANCHOR BOLTS



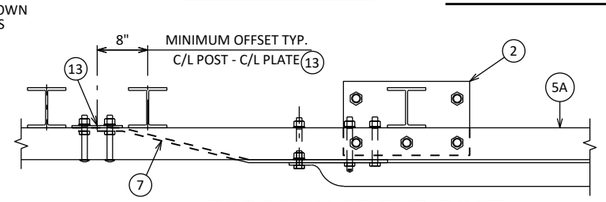
SECTION THRU POST WEB



SECTION THRU RAIL

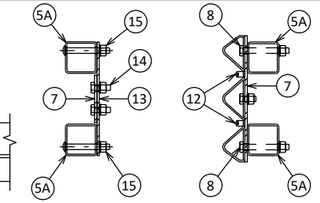
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

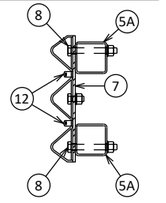


TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT



SECTION C-C



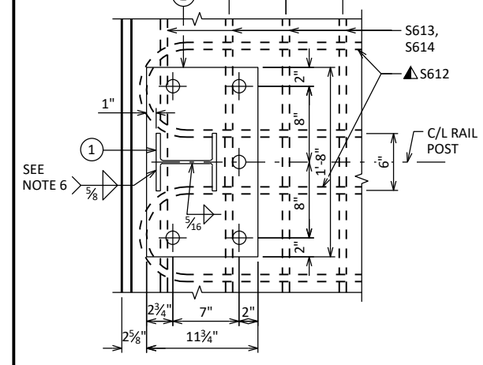
SECTION D-D

LEGEND

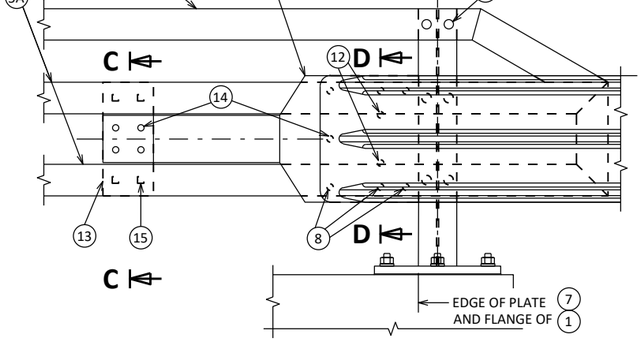
1. W6 X 25 WITH 1⅛" X 1½" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
2. PLATE 1¼" X 11¾" X 1'-8" WITH 1 7/16" DIA. OVERSIZED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN.
3. ASTM A449 - 1⅛" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
4. ⅝" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
5. TS 5 X 4 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
5A. TS 5 X 5 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
6. ⅞" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1⅝" X 1⅝" MIN. WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
7. ½" THK. BACK-UP PLATE WITH 2 - ⅞" X 1½" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
8. 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR ⅞" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
9. SPLICE SLEEVE FABRICATED FROM ¼" PLATE. PROVIDE "SLIDING FIT".
10. ⅜" X 3⅝" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
10A. ⅜" X 2⅝" X 2'-4" PLATE USED IN NO. 5, ⅜" X 3⅝" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
11. ⅞" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 15/16" X 1¼" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 15/16" X 2¼" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
12. ⅞" DIA. X 1½" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
13. ⅜" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
14. ⅞" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
15. 1" DIA. HOLES IN TUBES NO. 5A FOR ⅞" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ⅛ TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.

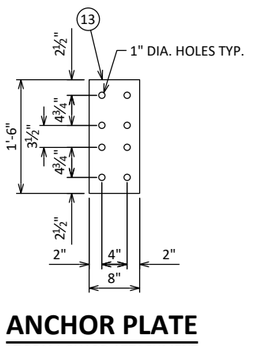


SECTION A-A



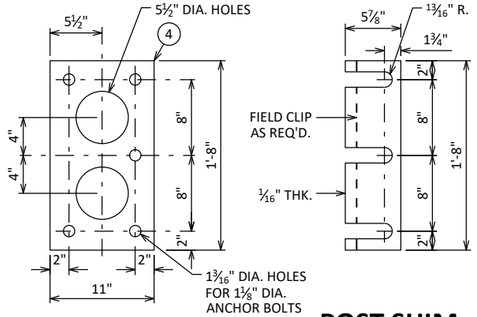
TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT



ANCHOR PLATE

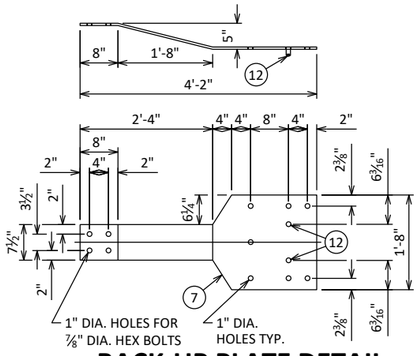
AT BEAM GUARD ATTACHMENT



ANCHOR PLATE

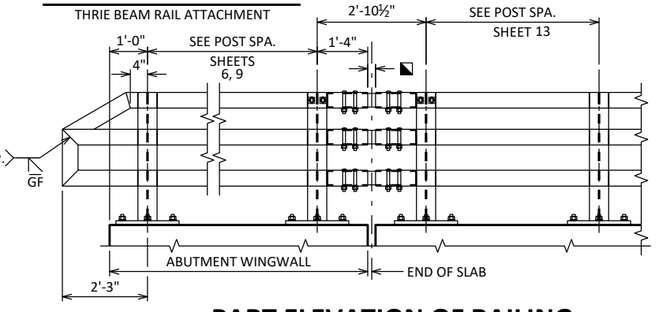
AT RAIL TO DECK CONNECTION

POST SHIM DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

▲ TIE TO TOP MAT OF STEEL.

✳ ANCHOR BOLT ASSEMBLY MAY BE TACK WELDED, EITHER IN THE SHOP, OR IN THE FIELD AFTER THE ANCHOR PLATE IS PLACED.

◥ ¼" TO ¾" OPENING FOR A1 ABUTMENT.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-10-267

DRAWN BY DRS | PLANS CK'D NBE

TUBULAR STEEL RAILING TYPE "M"

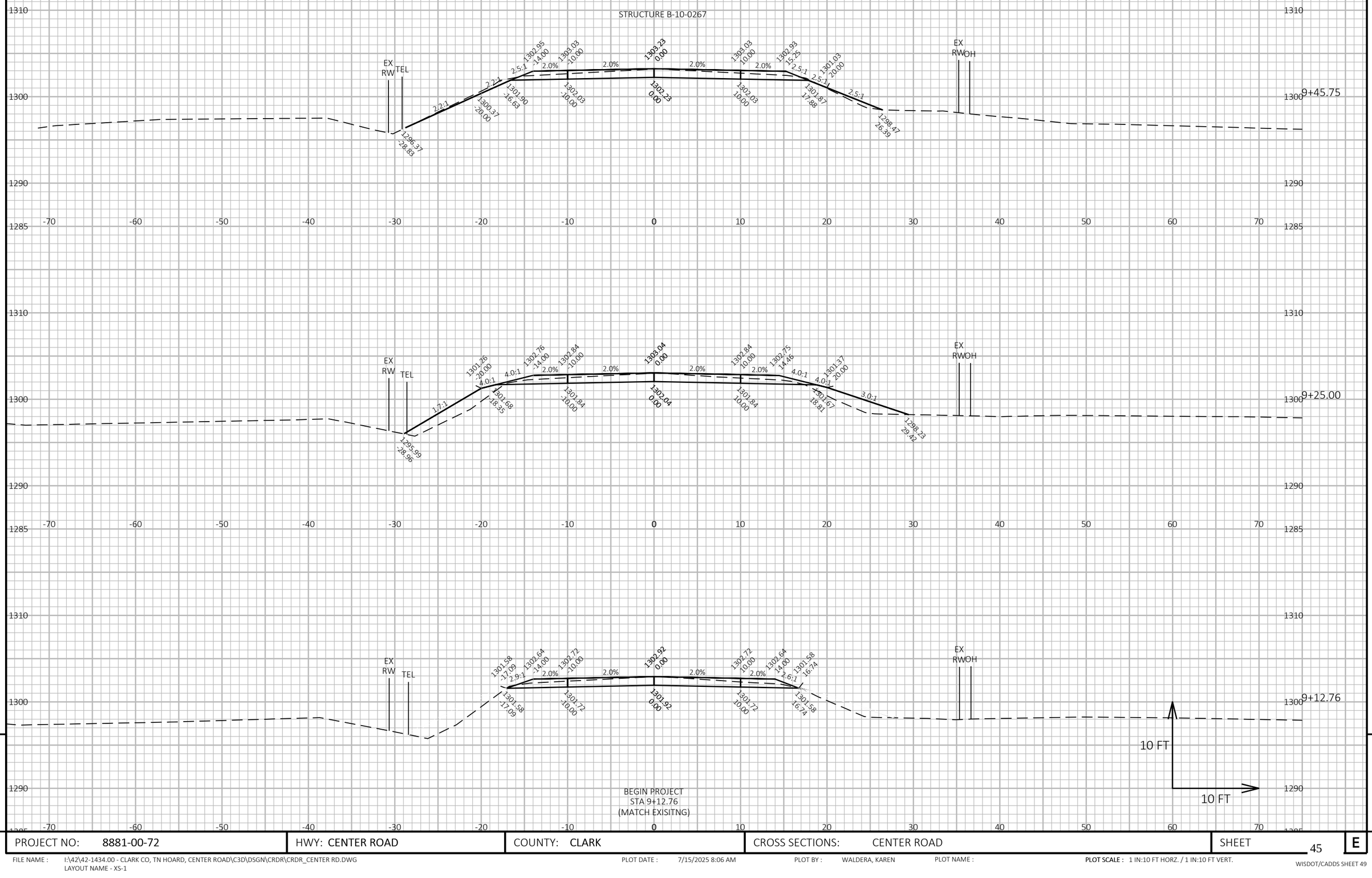
SHEET 14 OF 14

43

CENTER ROAD COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut	Expanded Fill	
						1.00	1.30	
				Note 1	Note 2	Note 5		Note 3
9+12.76	--	23.2	0.0					
9+25	12.24	23.0	24.1	10	5	10	7	3
9+45.75	20.75	26.1	1.8	19	10	29	20	9
9+55.75	10.00	26.1	1.8	10	1	39	21	18
BRIDGE	--	--	--	--	--	--	--	--
10+44.25	--	10.7	24.6	--	--	--	--	--
10+54.25	10.00	10.7	24.6	4	9	43	33	10
10+75	20.75	15.9	28.1	10	20	53	59	-6
11+00	25.00	23.7	0.0	18	13	72	76	-4
11+01.26	1.26	23.9	0.0	1	0	73	76	-3
				73	58			

STRUCTURE B-10-0267



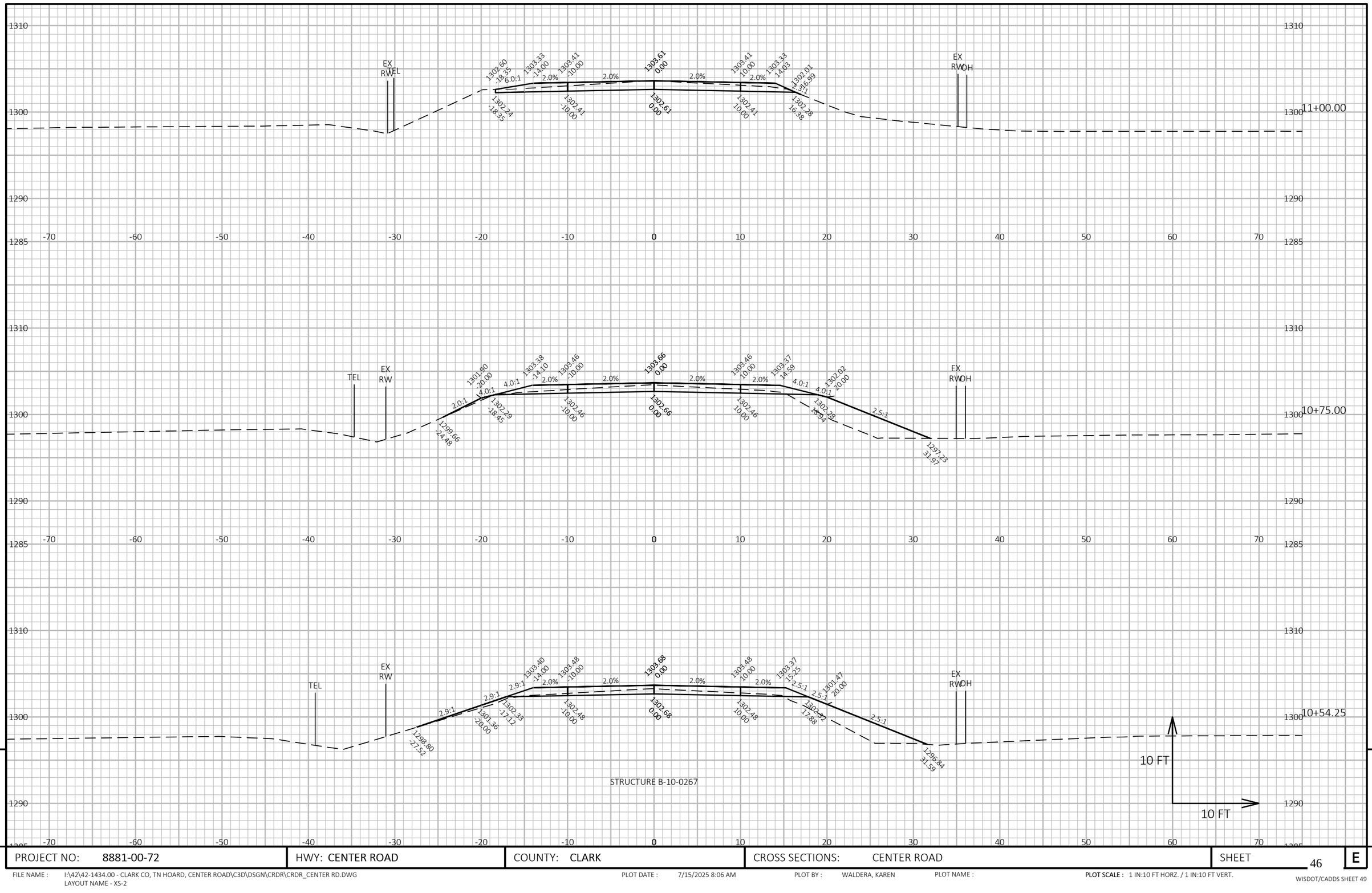
9

9

PROJECT NO: 8881-00-72	HWY: CENTER ROAD	COUNTY: CLARK	CROSS SECTIONS: CENTER ROAD	SHEET 45	E

FILE NAME : I:\42\42-1434.00 - CLARK CO, TN HOARD, CENTER ROAD\C3D\DSGN\CRDR\CRDR_CENTER RD.DWG
LAYOUT NAME - XS-1

PLOT DATE : 7/15/2025 8:06 AM PLOT BY : WALDERA, KAREN PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

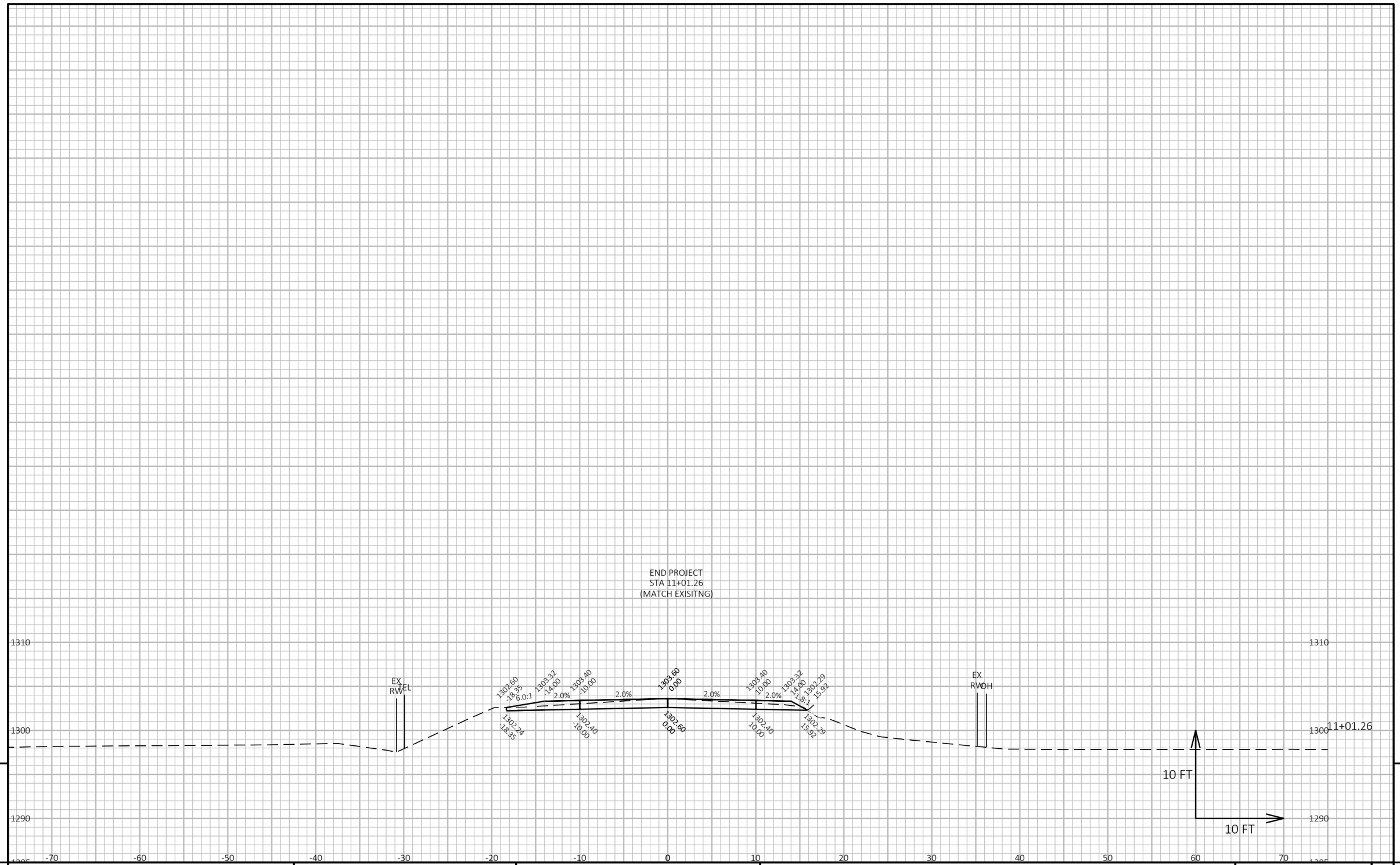


PROJECT NO: 8881-00-72	HWY: CENTER ROAD	COUNTY: CLARK	CROSS SECTIONS: CENTER ROAD	SHEET 46	E

FILE NAME : I:\42\42-1434.00 - CLARK CO, TN HOARD, CENTER ROAD\C3D\DSGN\CRDR\CRDR_CENTER RD.DWG
LAYOUT NAME - XS-2

PLOT DATE : 7/15/2025 8:06 AM PLOT BY : WALDERA, KAREN PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



9

9

PROJECT NO: 8881-00-72	HWY: CENTER ROAD	COUNTY: CLARK	CROSS SECTIONS: CENTER ROAD	SHEET 47	E

FILE NAME : I:\42\42-1434.00 - CLARK CO, TN HOARD, CENTER ROAD\C3D\DSGN\CRDR\CRDR_CENTER RD.DWG
LAYOUT NAME - XS-3

PLOT DATE : 7/15/2025 8:06 AM PLOT BY : WALDERA, KAREN PLOT NAME : **PLOT SCALE :** 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

Wisconsin Department of Transportation

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