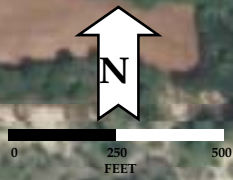


COUNTY P

This alternative is planned under WisDOT Project I.D. 1440-13-00. This alternative would be constructed as part of the expansion of WIS 23 west of County P. If other alternatives at Inez Ct. and Branch Road are considered as part of this study, the improvements would be constructed after the expansion project from Fond du Lac to County P.



Inez Ct. access to WIS 23 Closed

Branch Rd. access to WIS 23 Closed

\*11100\*  
(12075)  
-12925-  
[14500]  
15925

No improvements at County P as part of the previous plans.

This new roadway will provide access to properties on Inez Ct.

This new roadway will provide Access to properties on Branch Road.

PIONEER ROAD

VALLEY LANE

BRANCH RD

SANDSTONE LANE

INEZ CT.

23

WIS 23 FREEWAY DESIGNATION AND CORRIDOR PRESERVATION STUDY  
COUNTY P TO WIS 32  
WEST SEGMENT – PREVIOUSLY PLANNED ALTERNATIVES

LEGEND

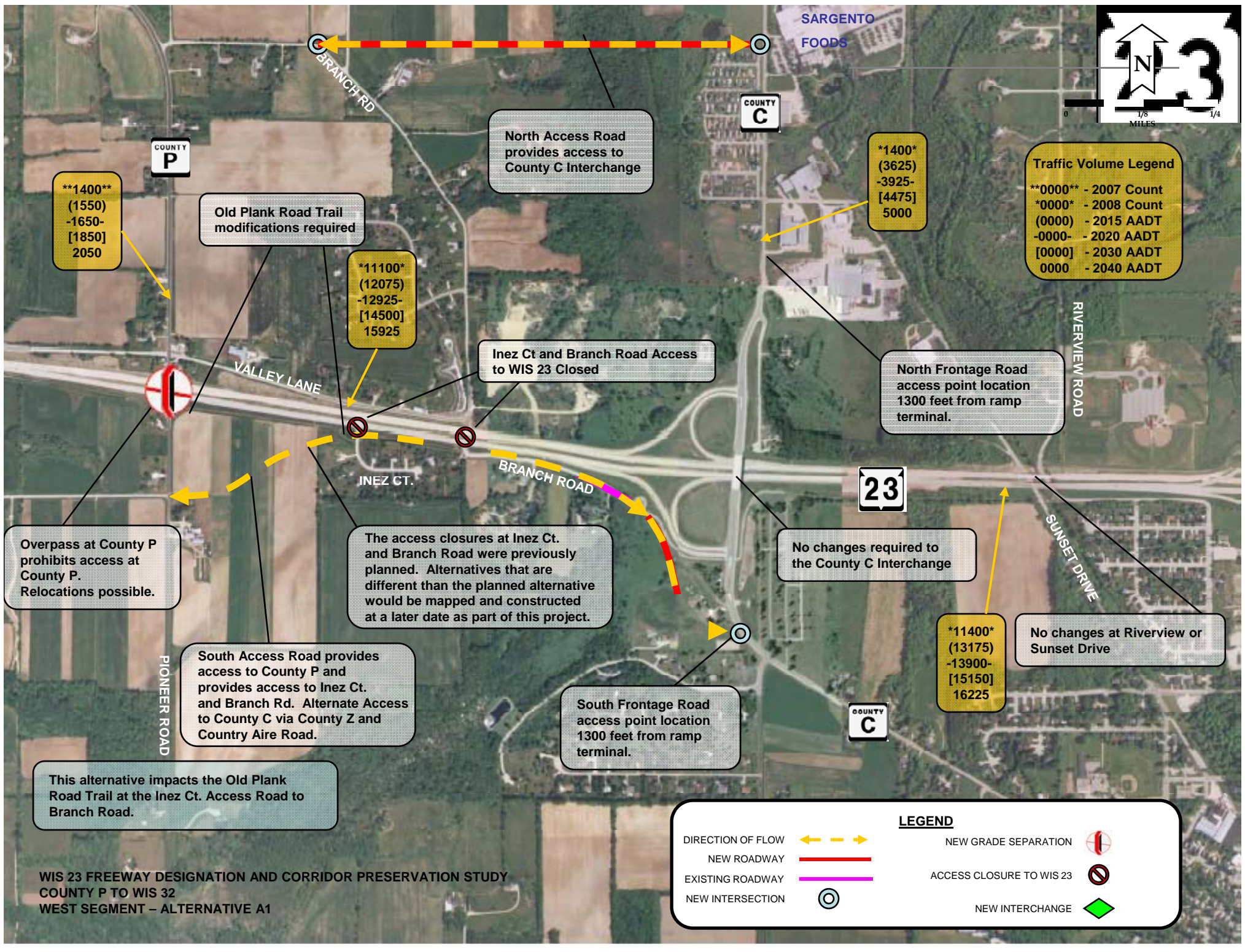
DIRECTION OF FLOW		NEW GRADE SEPARATION	
NEW ROADWAY		ACCESS CLOSURE TO WIS 23	
EXISTING ROADWAY		NEW INTERCHANGE	
NEW INTERSECTION			





**Traffic Volume Legend**

- \*\*0000\*\* - 2007 Count
- \*0000\* - 2008 Count
- (0000) - 2015 AADT
- 0000- - 2020 AADT
- [0000] - 2030 AADT
- 0000 - 2040 AADT



**\*\*1400\*\***  
(1550)  
-1650-  
[1850]  
2050

**\*11100\***  
(12075)  
-12925-  
[14500]  
15925

**\*1400\***  
(3625)  
-3925-  
[4475]  
5000

**\*11400\***  
(13175)  
-13900-  
[15150]  
16225

Old Plank Road Trail modifications required

North Access Road provides access to County C Interchange

Inez Ct and Branch Road Access to WIS 23 Closed

North Frontage Road access point location 1300 feet from ramp terminal.

Overpass at County P prohibits access at County P. Relocations possible.

The access closures at Inez Ct. and Branch Road were previously planned. Alternatives that are different than the planned alternative would be mapped and constructed at a later date as part of this project.

No changes required to the County C Interchange

South Access Road provides access to County P and provides access to Inez Ct. and Branch Rd. Alternate Access to County C via County Z and Country Aire Road.

South Frontage Road access point location 1300 feet from ramp terminal.

No changes at Riverview or Sunset Drive

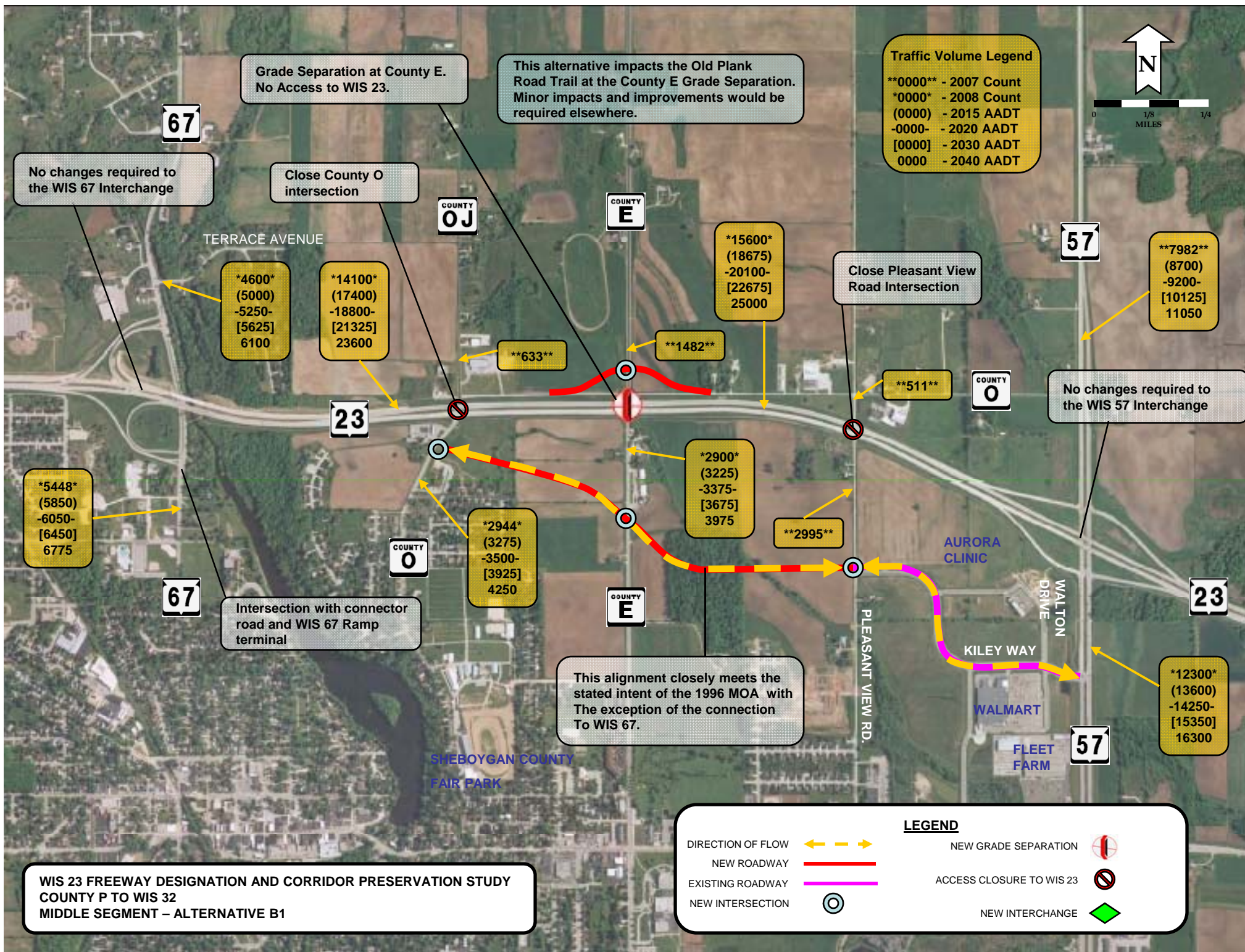
This alternative impacts the Old Plank Road Trail at the Inez Ct. Access Road to Branch Road.

**WIS 23 FREEWAY DESIGNATION AND CORRIDOR PRESERVATION STUDY  
COUNTY P TO WIS 32  
WEST SEGMENT – ALTERNATIVE A1**

**LEGEND**

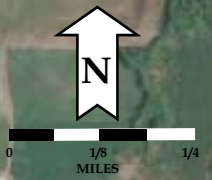
DIRECTION OF FLOW	← - - - →	NEW GRADE SEPARATION	
NEW ROADWAY	— (red line) —	ACCESS CLOSURE TO WIS 23	
EXISTING ROADWAY	— (purple line) —	NEW INTERCHANGE	
NEW INTERSECTION	⊙		





**Traffic Volume Legend**

- \*\*0000\*\* - 2007 Count
- \*0000\* - 2008 Count
- (0000) - 2015 AADT
- 0000- - 2020 AADT
- [0000] - 2030 AADT
- 0000 - 2040 AADT



Grade Separation at County E.  
No Access to WIS 23.

This alternative impacts the Old Plank Road Trail at the County E Grade Separation. Minor impacts and improvements would be required elsewhere.

No changes required to the WIS 67 Interchange

Close County O intersection

Close Pleasant View Road Intersection

No changes required to the WIS 57 Interchange

TERRACE AVENUE

AURORA CLINIC

SHEBOYGAN COUNTY FAIR PARK

WALMART

FLEET FARM

**WIS 23 FREEWAY DESIGNATION AND CORRIDOR PRESERVATION STUDY  
COUNTY P TO WIS 32  
MIDDLE SEGMENT – ALTERNATIVE B1**

**LEGEND**

DIRECTION OF FLOW	← - - - →	NEW GRADE SEPARATION	
NEW ROADWAY	— (red line)	ACCESS CLOSURE TO WIS 23	
EXISTING ROADWAY	— (yellow line)	NEW INTERCHANGE	
NEW INTERSECTION			

23

57

23

57

67

67

COUNTY OJ

COUNTY E

COUNTY O

COUNTY E

COUNTY O

Intersection with connector road and WIS 67 Ramp terminal

This alignment closely meets the stated intent of the 1996 MOA with The exception of the connection To WIS 67.

\*4600\*  
(5000)  
-5250-  
[5625]  
6100

\*14100\*  
(17400)  
-18800-  
[21325]  
23600

\*\*633\*\*

\*\*1482\*\*

\*15600\*  
(18675)  
-20100-  
[22675]  
25000

\*\*7982\*\*  
(8700)  
-9200-  
[10125]  
11050

\*5448\*  
(5850)  
-6050-  
[6450]  
6775

\*2944\*  
(3275)  
-3500-  
[3925]  
4250

\*2900\*  
(3225)  
-3375-  
[3675]  
3975

\*\*2995\*\*

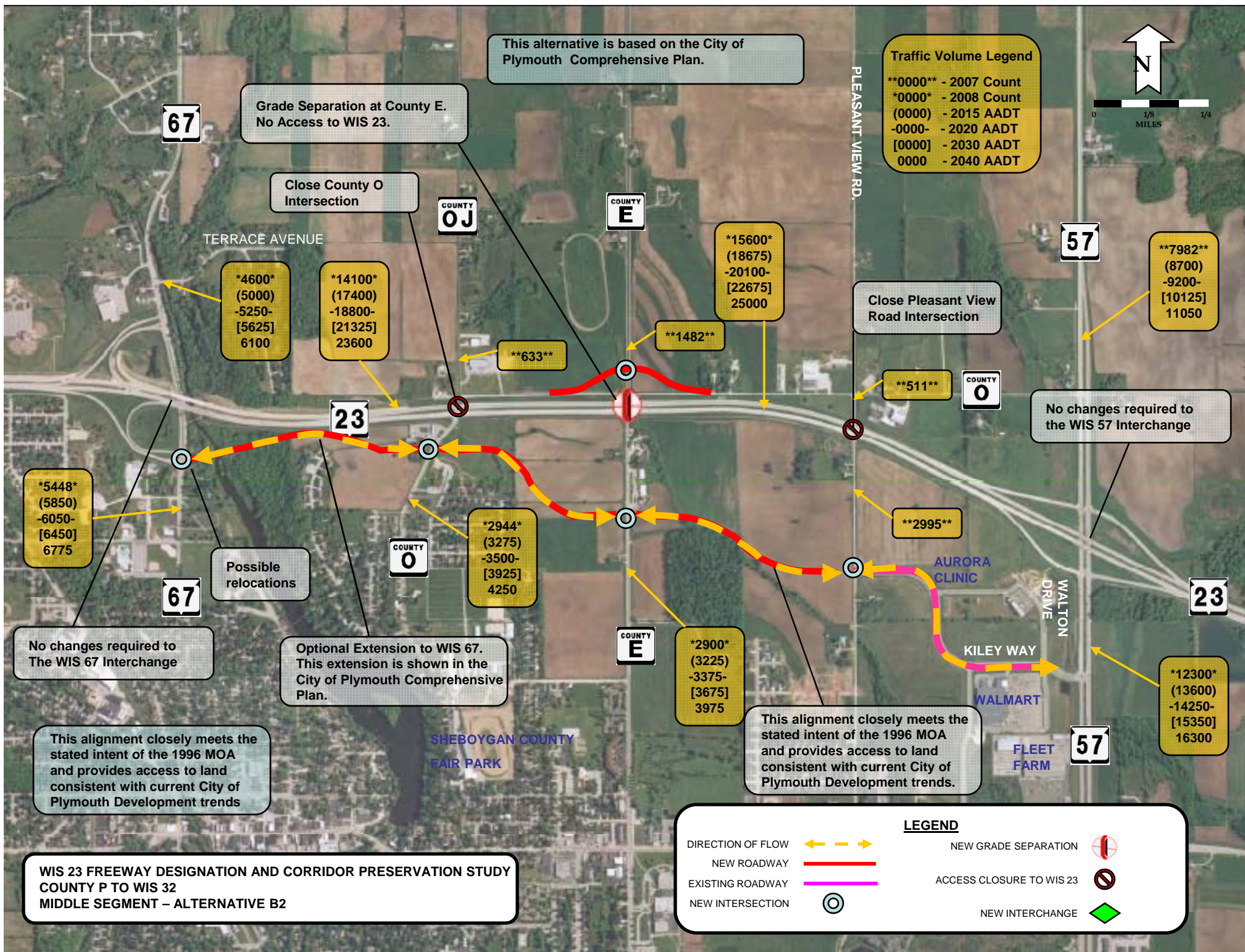
\*12300\*  
(13600)  
-14250-  
[15350]  
16300

PLEASANT VIEW RD.

WALTON DRIVE

KILEY WAY

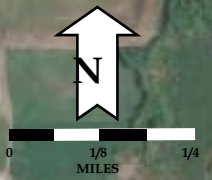




This alternative is based on the City of Plymouth Comprehensive Plan.

**Traffic Volume Legend**

- \*\*0000\*\* - 2007 Count
- \*0000\* - 2008 Count
- (0000) - 2015 AADT
- 0000- - 2020 AADT
- [0000] - 2030 AADT
- 0000 - 2040 AADT



Grade Separation at County E.  
No Access to WIS 23.

Close County O  
Intersection

TERRACE AVENUE

\*4600\*  
(5000)  
-5250-  
[5625]  
6100

\*14100\*  
(17400)  
-18800-  
[21325]  
23600

\*\*633\*\*

\*15600\*  
(18675)  
-20100-  
[22675]  
25000

\*\*1482\*\*

Close Pleasant View  
Road Intersection

\*\*511\*\*

No changes required to  
the WIS 57 Interchange

\*\*7982\*\*  
(8700)  
-9200-  
[10125]  
11050

\*5448\*  
(5850)  
-6050-  
[6450]  
6775

Possible  
relocations

\*2944\*  
(3275)  
-3500-  
[3925]  
4250

\*\*2995\*\*

No changes required to  
The WIS 67 Interchange

Optional Extension to WIS 67.  
This extension is shown in the  
City of Plymouth Comprehensive  
Plan.

This alignment closely meets the  
stated intent of the 1996 MOA  
and provides access to land  
consistent with current City of  
Plymouth Development trends

SHEBOYGAN COUNTY  
FAIR PARK

\*2900\*  
(3225)  
-3375-  
[3675]  
3975

This alignment closely meets the  
stated intent of the 1996 MOA  
and provides access to land  
consistent with current City of  
Plymouth Development trends.

AURORA  
CLINIC

WALMART

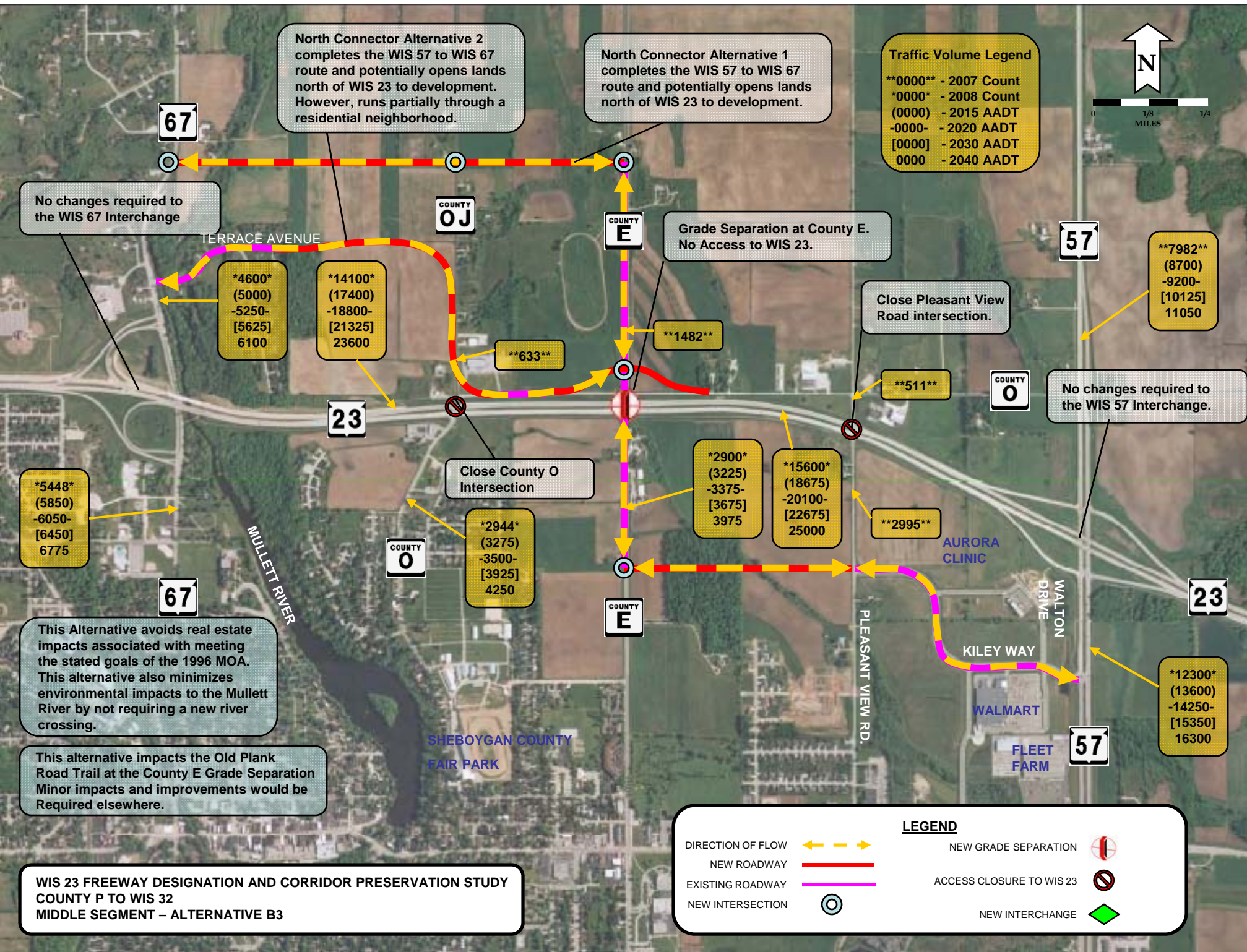
FLEET  
FARM

**WIS 23 FREEWAY DESIGNATION AND CORRIDOR PRESERVATION STUDY  
COUNTY P TO WIS 32  
MIDDLE SEGMENT – ALTERNATIVE B2**

**LEGEND**

DIRECTION OF FLOW	← - - - →	NEW GRADE SEPARATION	
NEW ROADWAY	— (red line) —	ACCESS CLOSURE TO WIS 23	
EXISTING ROADWAY	— (pink line) —	NEW INTERCHANGE	
NEW INTERSECTION	⊙		



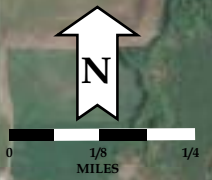


North Connector Alternative 2 completes the WIS 57 to WIS 67 route and potentially opens lands north of WIS 23 to development. However, runs partially through a residential neighborhood.

North Connector Alternative 1 completes the WIS 57 to WIS 67 route and potentially opens lands north of WIS 23 to development.

**Traffic Volume Legend**

- \*\*0000\*\* - 2007 Count
- \*0000\* - 2008 Count
- (0000) - 2015 AADT
- 0000- - 2020 AADT
- [0000] - 2030 AADT
- 0000 - 2040 AADT



No changes required to the WIS 67 Interchange

TERRACE AVENUE

\*4600\*  
(5000)  
-5250-  
[5625]  
6100

\*14100\*  
(17400)  
-18800-  
[21325]  
23600

\*\*633\*\*

Grade Separation at County E. No Access to WIS 23.

\*\*1482\*\*

Close Pleasant View Road intersection.

\*\*511\*\*

No changes required to the WIS 57 Interchange.

\*\*7982\*\*  
(8700)  
-9200-  
[10125]  
11050

\*5448\*  
(5850)  
-6050-  
[6450]  
6775

Close County O Intersection

\*2944\*  
(3275)  
-3500-  
[3925]  
4250

\*2900\*  
(3225)  
-3375-  
[3675]  
3975

\*15600\*  
(18675)  
-20100-  
[22675]  
25000

\*\*2995\*\*

AURORA CLINIC

This Alternative avoids real estate impacts associated with meeting the stated goals of the 1996 MOA. This alternative also minimizes environmental impacts to the Mullett River by not requiring a new river crossing.

This alternative impacts the Old Plank Road Trail at the County E Grade Separation. Minor impacts and improvements would be Required elsewhere.

**WIS 23 FREEWAY DESIGNATION AND CORRIDOR PRESERVATION STUDY  
COUNTY P TO WIS 32  
MIDDLE SEGMENT – ALTERNATIVE B3**

**LEGEND**

DIRECTION OF FLOW	← - - - →	NEW GRADE SEPARATION	
NEW ROADWAY	— (red line) —	ACCESS CLOSURE TO WIS 23	
EXISTING ROADWAY	— (purple line) —	NEW INTERCHANGE	
NEW INTERSECTION			

23

57

SHEBOYGAN COUNTY  
FAIR PARK

WALMART

FLEET FARM

PLEASANT VIEW RD.

KILEY WAY

WALTON DRIVE

67

23

57

COUNTY OJ

COUNTY E

COUNTY O

COUNTY E

MULLETT RIVER