

CONTRACTOR NOTES

THE CONTRACTOR SHALL FOLLOW THIS STANDARD WHEN PRECAST PIERS ARE USED IN LIEU OF THE CAST-IN-PLACE PIER. THE USE OF OPTIONAL PRECAST PIER DETAILS SHALL ONLY BE USED WHEN PLANS INDICATE ALLOWANCE OR WITH APPROVAL BY THE BUREAU OF STRUCTURES.

 $\ensuremath{\mathsf{PROVIDE}}$ A suitable lifting device for the precast cap, column and bearing block unit(s).

STIRRUPS AT THE GROUTED COUPLERS ARE SIZED BASED ON A XX" OUTER DIAMETER COUPLER SLEEVE DIAMETER DIFERS.

➡ MANUFACTURER TO DETERMINE THE PRECAST PIER COLUMN LENGTHS ASSUMING ½" STEEL SHIMS AT THE TOP AND BOTTOM OF THE COLUMN.

GROUTED COUPLER SLEEVES MAY BE OVERSIZED TO ALLOW FOR ADDITIONAL LATERAL TOLERANCE IN THE FIELD. STANDARD WISDOT PRACTICE IS TO OVERSIZE COUPLER SLEEVES BY 1 BAR SIZE. ADJUST SHEAR STIRRUPS AS NECESSARY TO ACCOUNT FOR LARGER DIAMETER COUPLER SLEEVES.

ALL PRECAST ELEMENTS AND DIAPHRAGM ITEMS PAID PER C.I.P BID ITEMS. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR THE PRECAST PIER OPTION.

THE FOLLOWING SPECIAL PROVISIONS SHALL BE USED:

GROUTED BAR COUPLERS (505.1000.S) PRECAST PIER COLUMNS (SPV.0090.XXX) PRECAST PIER CAPS (SPV.0090.XXX)

THE FOLLOWING ADDITIONAL STANDARDS SHALL BE USED:

STANDARD 7.04 - PRECAST PIER CAP AND COLUMN DETAILS STANDARD 7.06 - PRECAST BEARING BLOCKS DETAILS

THE CONTRACTOR MAY USE PRECAST SEGMENTS AT THEIR DISCRETION (E.C. PRECAST CAP ONLY) WITH APPROVAL BY THE BUREAU OF STRUCTURES. SEE STANDARD 7.07 FOR CAST-IN-PLACE BEARING BLOCK DETAILS AND ADDITIONAL NOTES.

DESIGNER NOTES

INCLUDE THE FOLLOWING NOTE ON AT LEAST ONE PIER SHEET FOR EACH PIER:

THE CONTRACTOR MAY FURNISH A PRECAST CONCRETE PIER INSERT ALLOWABLE PRECAST ELEMENTSI IN LIEU OF THE CAST-IN-PLACE PIER WITH THE ACCEPTANCE OF THE SHOP DRAININGS BY THE STRUCTURES DESIGN SECTION. THE PRECAST CONCRETE PIER SHALL CONFORM TO PRECAST DETALS IN CHAPTER 7 STANDARDS OF THE CURRENT WISCONSIN DOT BRODE MANUAL AND SPECIAL PROVISIONS RELATED TO PRECAST ELEMENTS WITH THE EXCEPTION OF WETHOD OF PAYMENT, PAYMENT FOR THE PRECAST PIER SHALL BE BASED ON THE OUANTITIES AND PRICES BD FOR THE LIEMS LISTED IN THE "TOTAL ESTIMATED OUANTITIES" FOR THE CAST-IN-PLACE PIER.

ALLOWABLE PRECAST ELEMENTS INCLUDE COLUMNS, CAPS, AND BEARING BLOCKS THAT HAVE BEEN DETERMINED TO BE INTERCHANGEABLE BETWEEN C.I.P. AND PRECAST OPTIONS. WHEN A PIER CAP HAS BEEN DETERMINED NON-INTERCHANGEABLE "COLUMNS ONLY" MAY BE USED.

PROVIDE CAST-IN-PLACE DETAILS ONLY.PRECAST PIER REFERENCES ARE FOR DESIGNER INFORMATIONAL PURPOSES ONLY AND SHALL NOT BE PLACED ON THE PLANS.PRECAST PIER CONFIGURATION SHALL BE INTERCHANCEABLE BETWEEN C.P.AND PRECAST OPTIONS.

ONLY THE PIER CAP LENGTH AND COLUMN LENGTHS SHALL BE MODIFIED. ALL NOTED DIMENSIONS SHALL BE FOLLOWED.

PIERS SHALL BE SUPPORTED BY A MINIMUM OF 3 COLUMNS. WHEN MULTIPLE PIER CAPS ARE USED, EACH SEGMENT SHALL BE SUPPORTED BY A MINIMUM OF 2 COLUMNS.

PROVIDE A CONCRETE DIAPHRAGM BETWEEN PIER CAP SEGMENTS.

MULTIPLE PIER CAP SEGMENTS MAY BE SET AT DIFFERENT ELEVATIONS TO ACCOMMODATE BEARING ELEVATIONS BEYOND CONCRETE BEARING BLOCK LIMITS.

THE MAXIMUM WEIGHT OF EACH PRECAST ELEMENT SHALL BE 90 KIP.

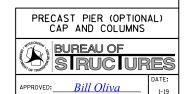
SEE STANDARDS 7.03, 7.04, 7.06, 13.01 AND 13.07 FOR ADDITIONAL PIER NOTES AND DETAILS.

SEE 7.1.4.1.2 FOR ADDITIONAL PRECAST PIER GUIDANCE.

<u>LEGEND</u>

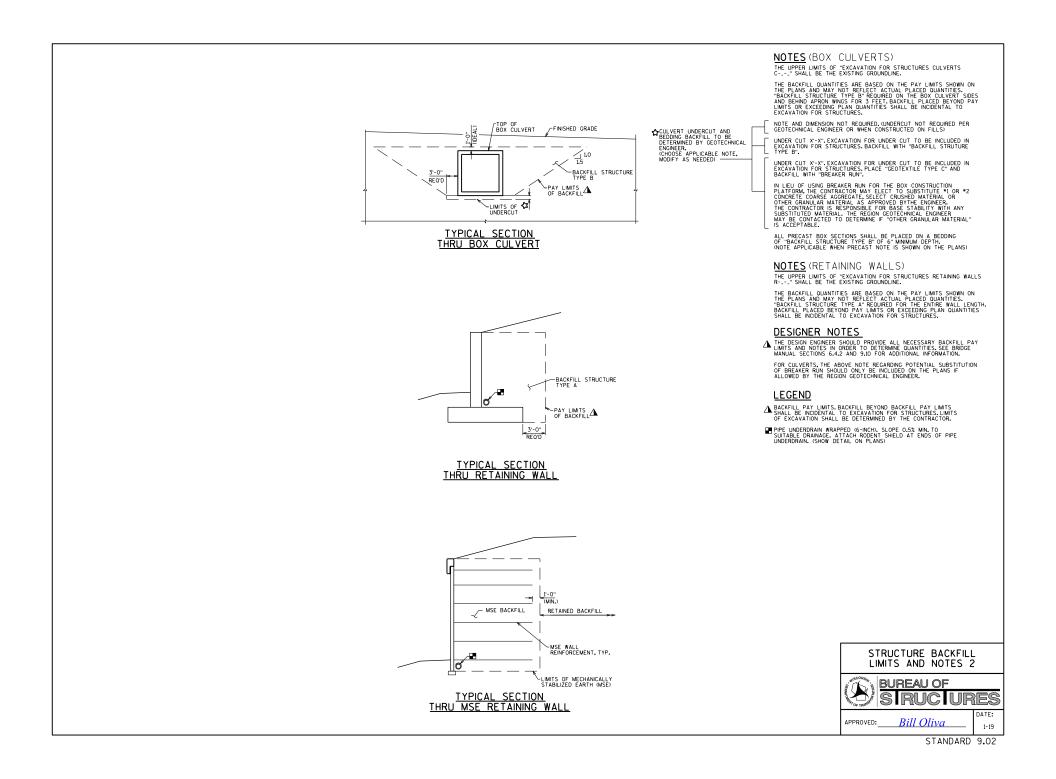
STD. HOOK (TYP.) ROTATE AND STAGGER AS NEEDED.

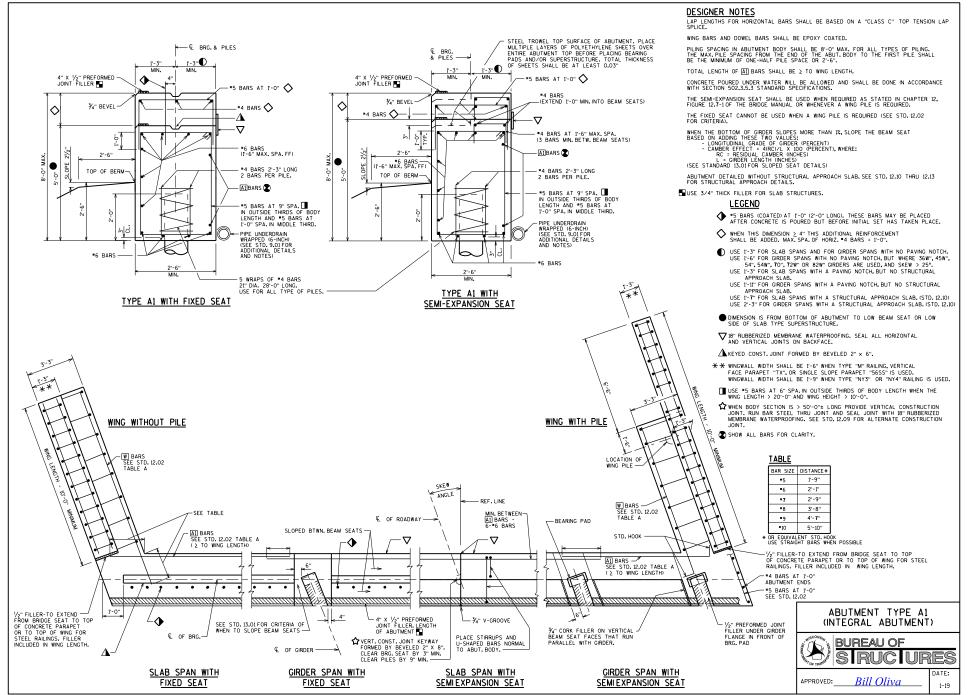
DIMENSION IS FROM BOTTOM OF PIER CAP TO LOW BEAM SEAT.



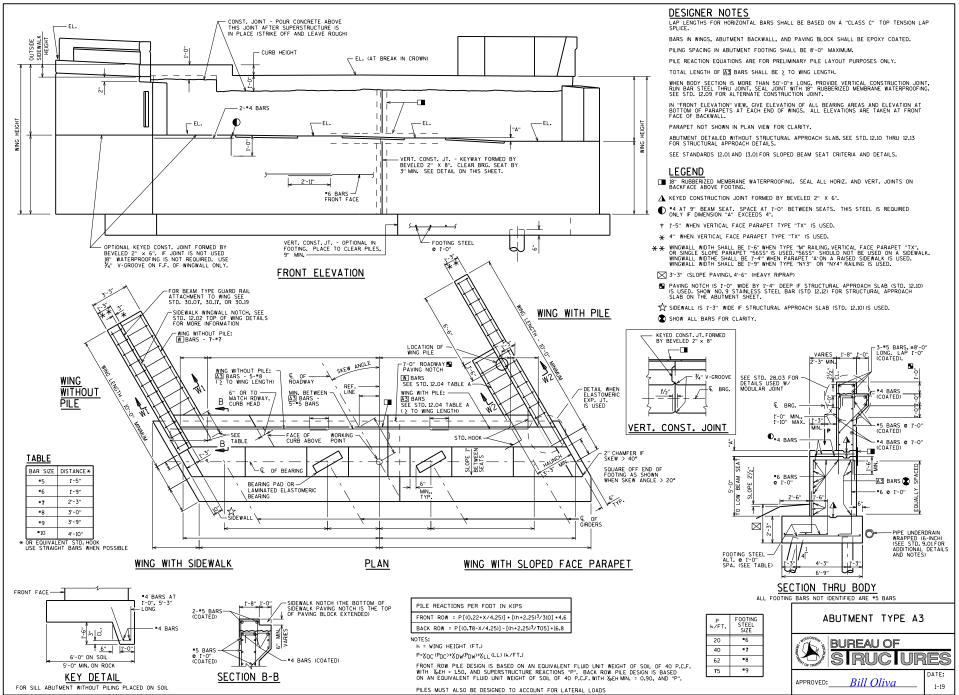
CONCRETE MASONRY f'c = 3,500 P.S.I. BAR REINFORCEMENT, GRADE 60 fy = 60,000 P.S.I.

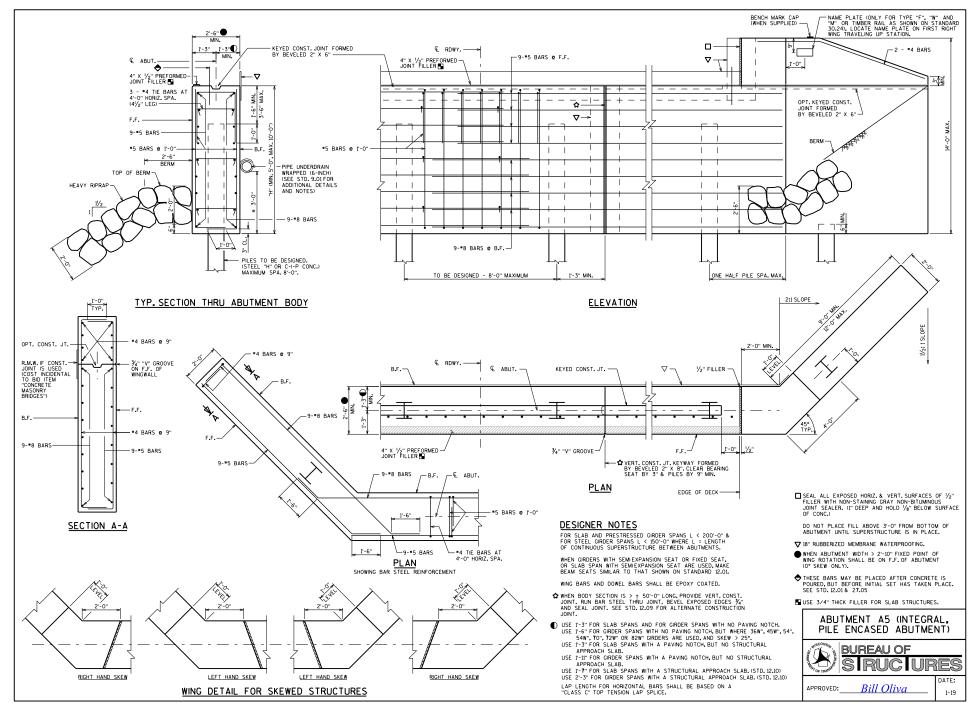
STANDARD 7.05

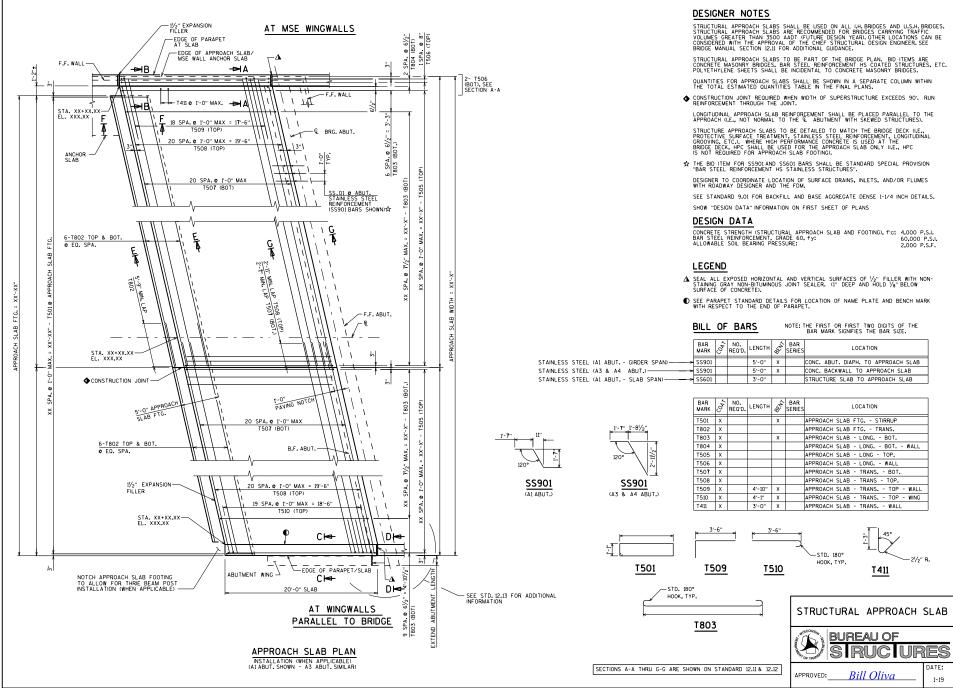




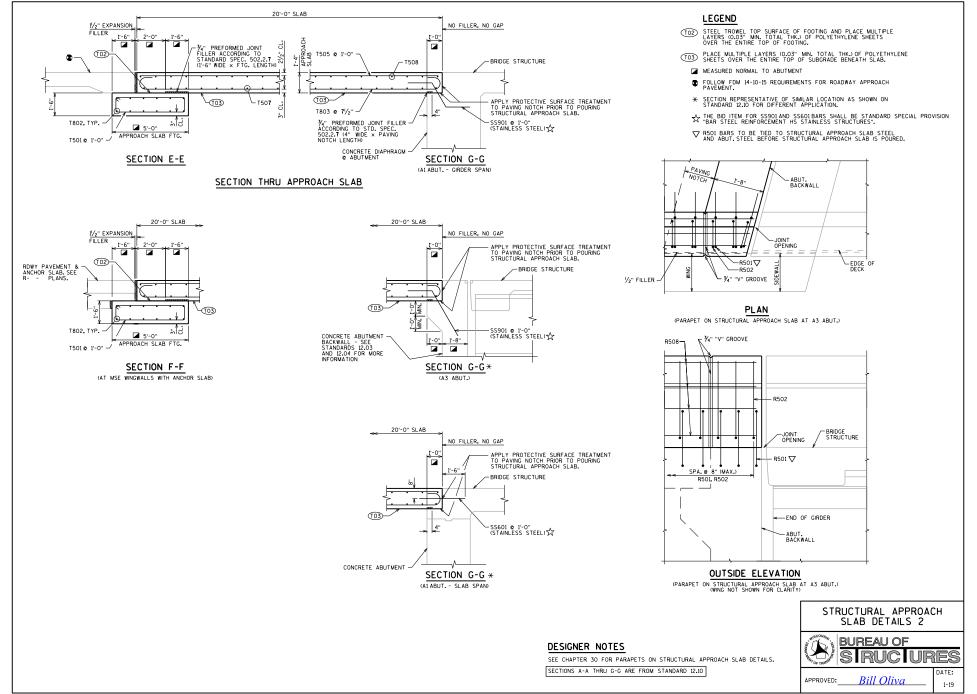
STANDARD 12.01

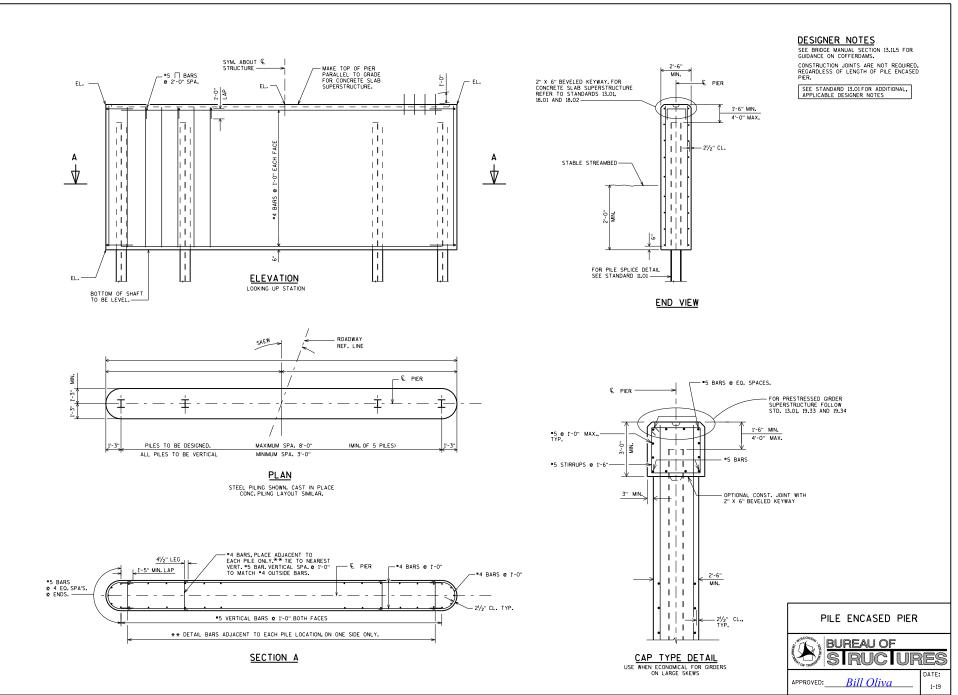




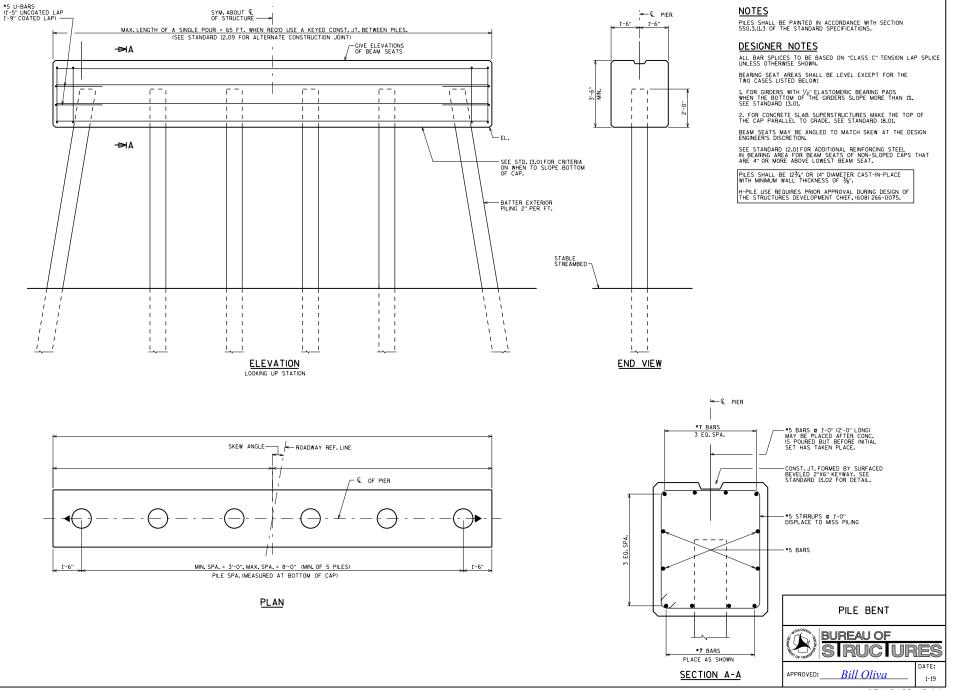


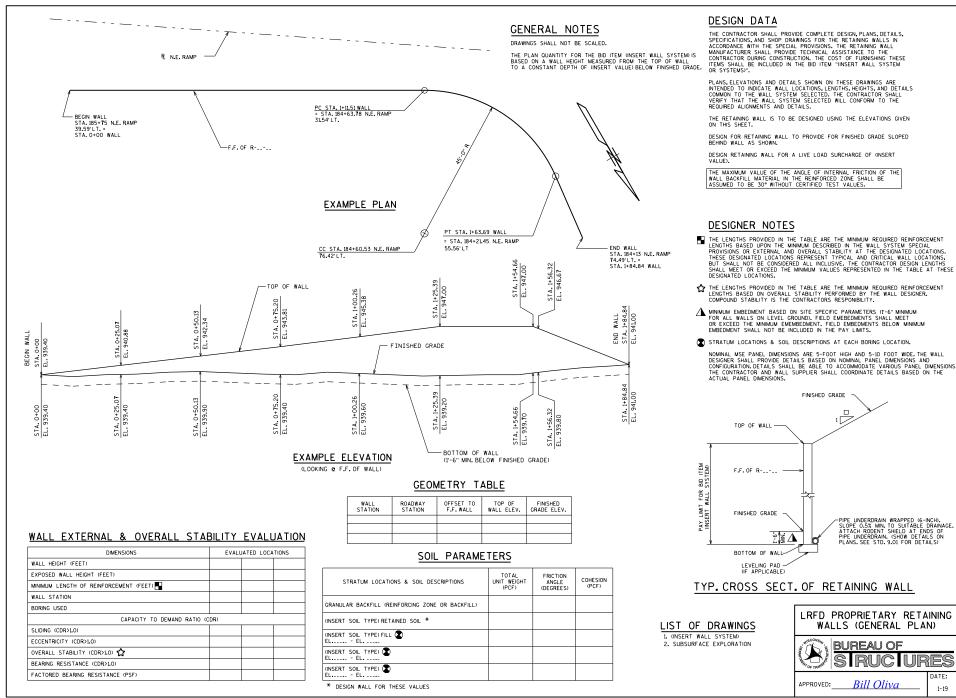
STANDARD 12.10

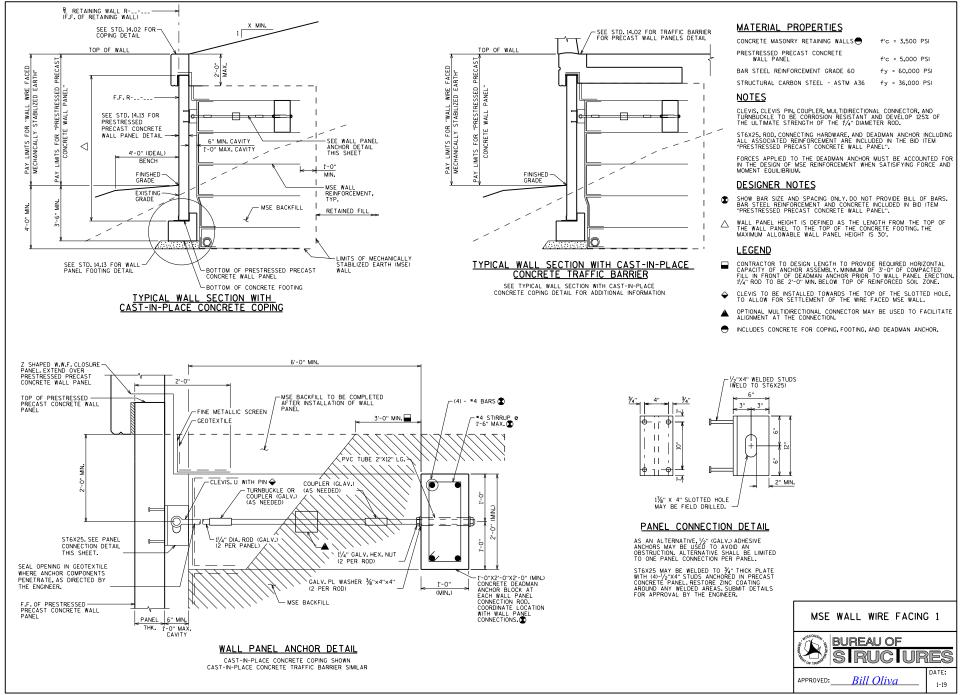


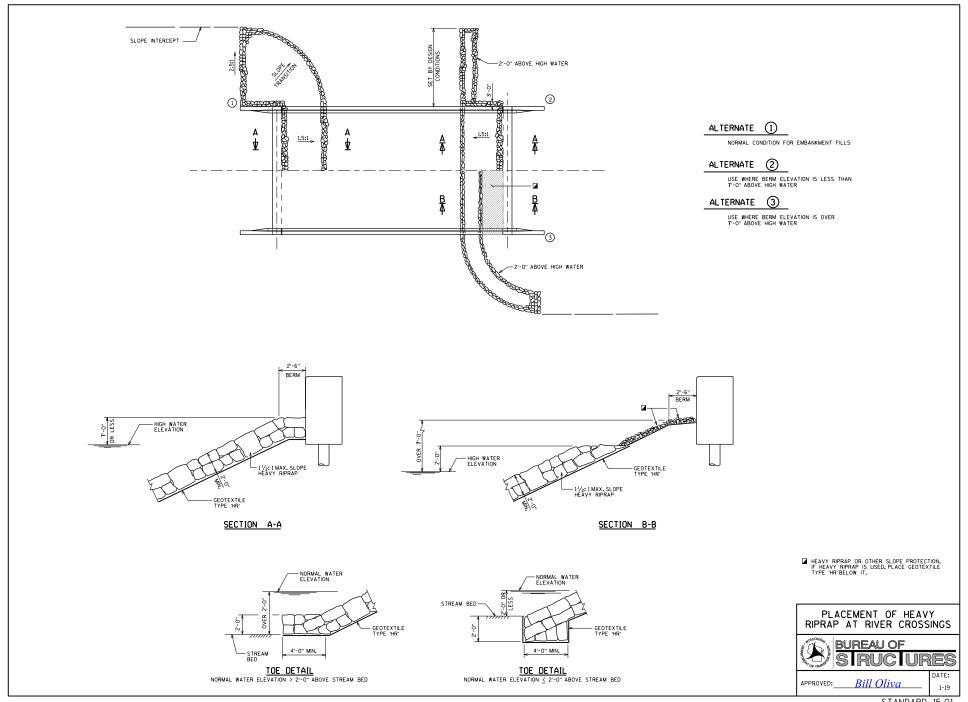


STANDARD 13.03

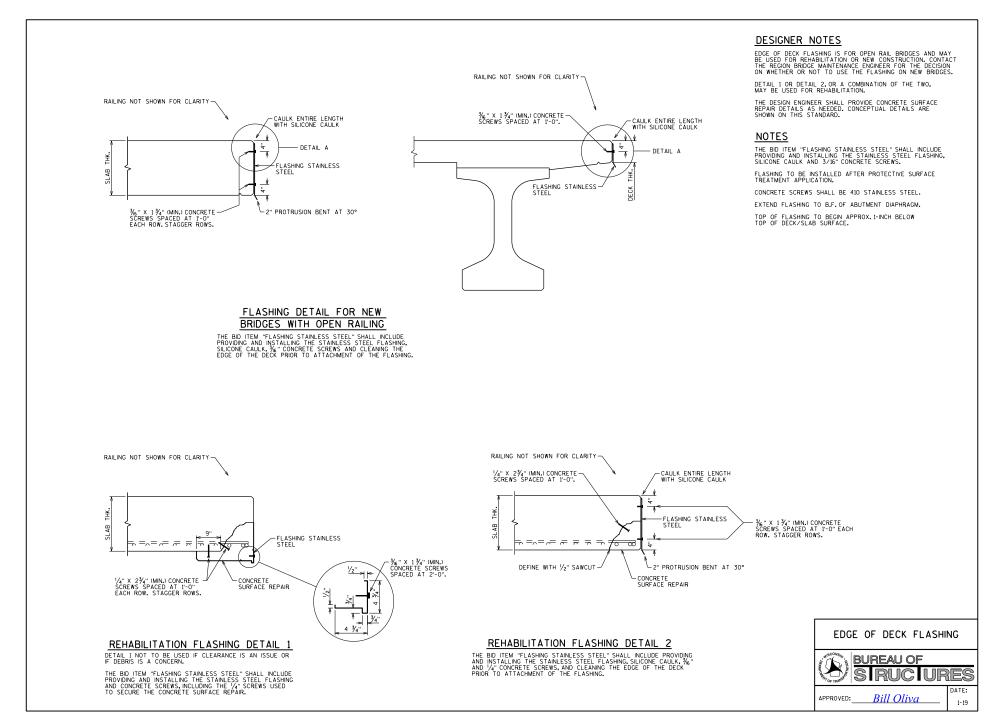




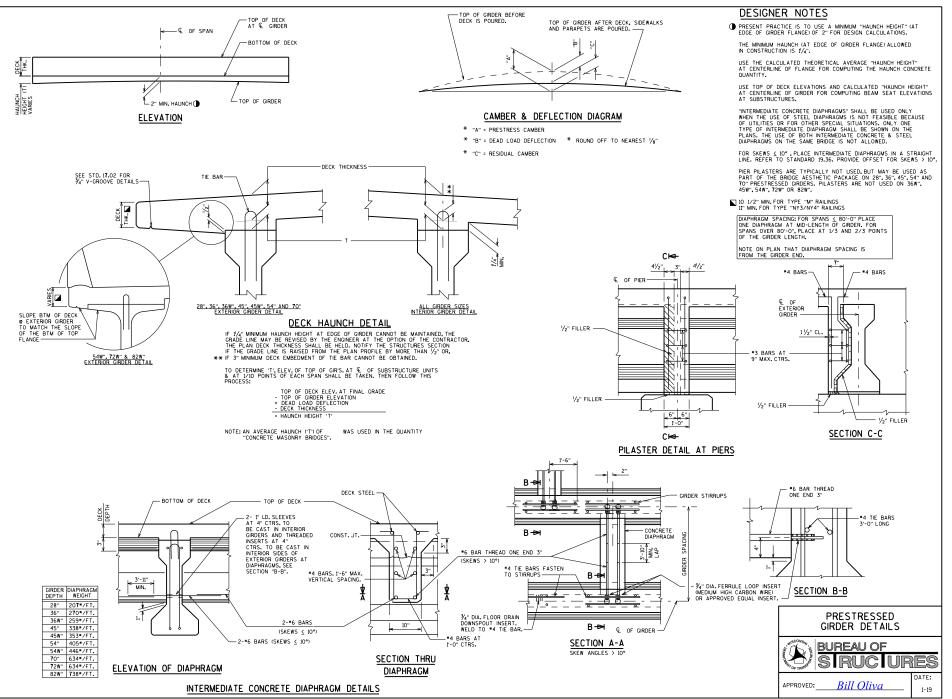


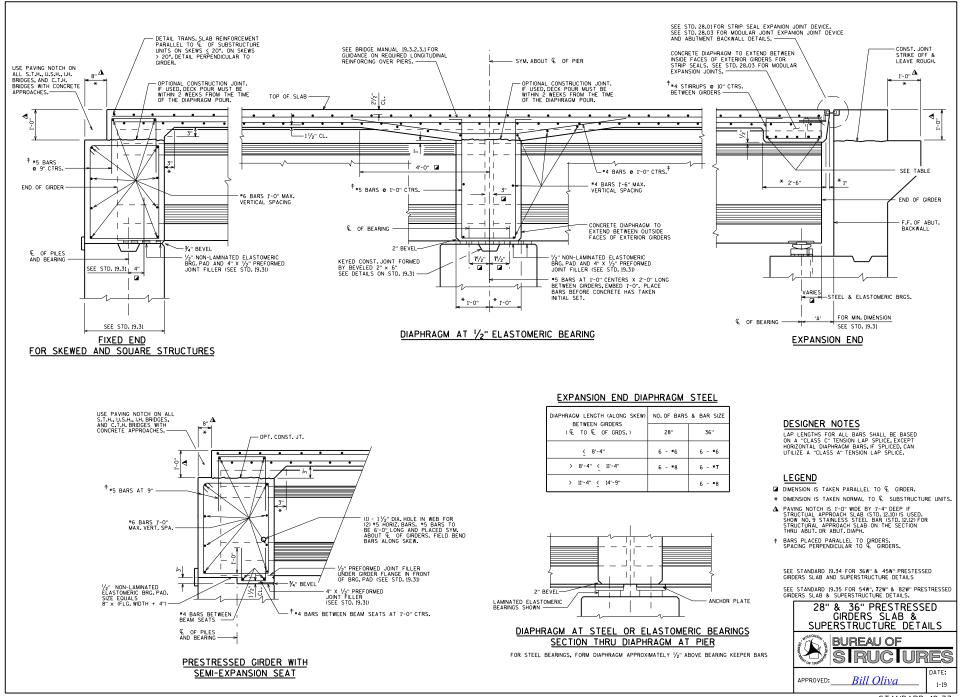


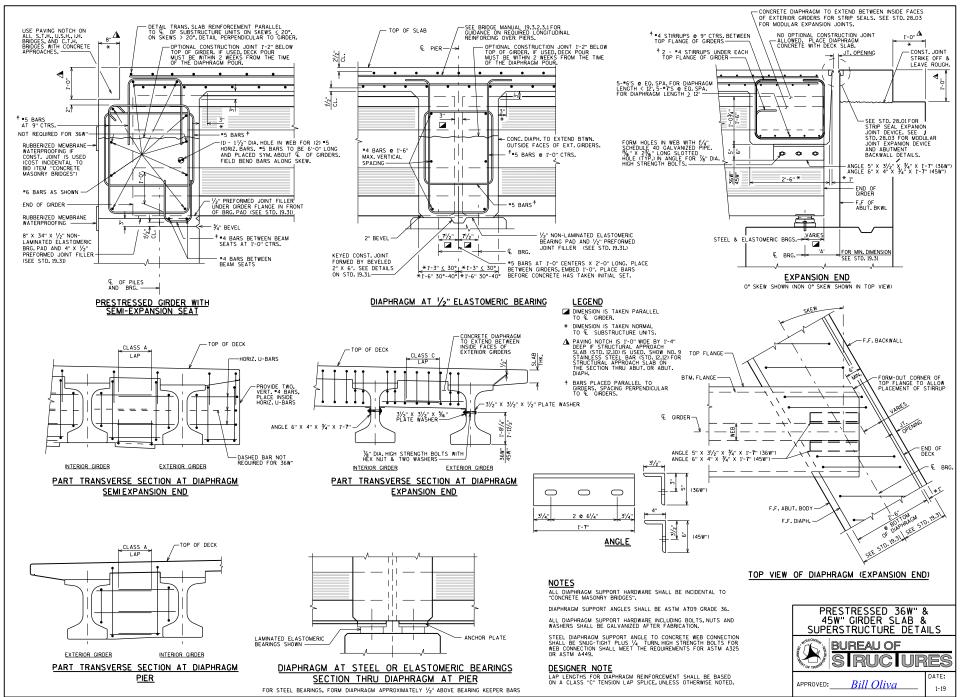
STANDARD 15.01

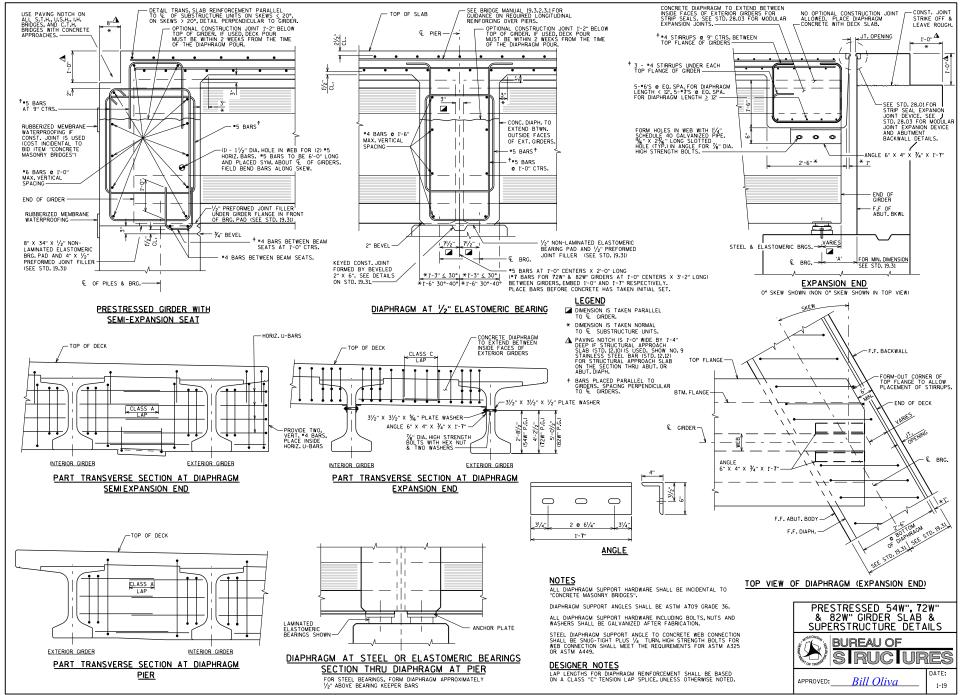


STANDARD 17.03









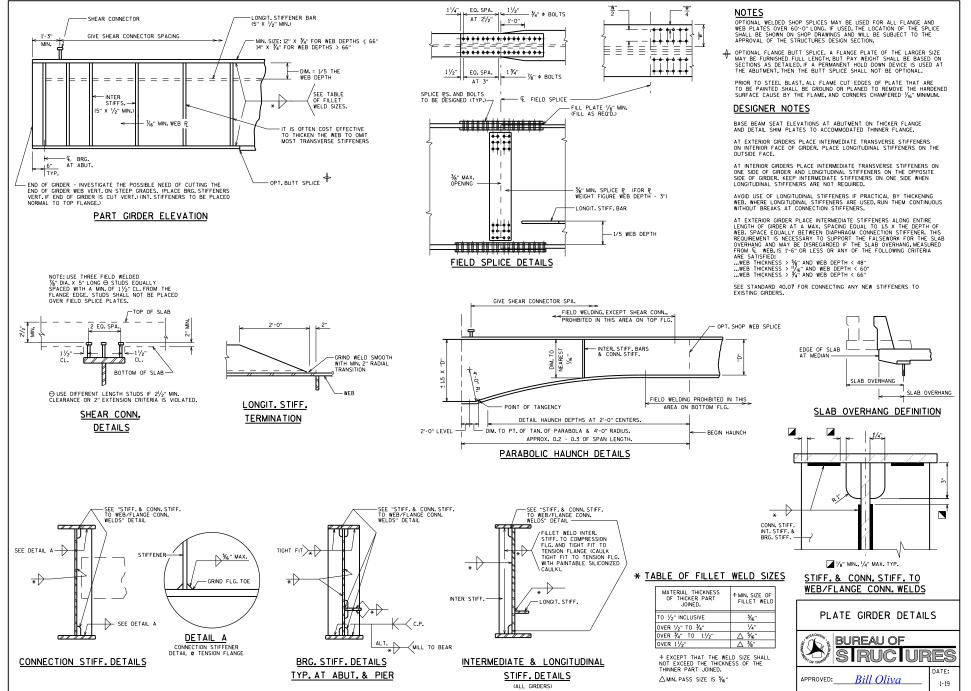


PLATE C PLATE D LENGTH OF PLATE "C" HEIGHT LOAD KIPS Y Ζ х Y Ζ FEET 10" 215 5" 2%" 10" 8" 13/4" 1' - 7'' 0.354 23/8" 1'-0" 9" 13/4" 0.354 260 5" 1'-9" 12" 280 23/8" 1'-0" 10" 2% 1'-9" 0.406 5" 280 5" 1156" 1-2" 9" 1¾" 1'-11" 0.318 335 5" 23⁄8" 1'-2" 11" 2%" 1'-11'' 0.406 14" 385 5" 23/8" 1'-2" 1'-1" 21⁄8" 1'-11'' 0.448 5" 23/8" 1-2" 1-3" 2 7/8" 2'-0" 0.448 410 275 5" 1%" 1'-4" 8" 1¾" 2'-1" 0.318 330 5" 1%" 1-4" 10" 2%" 2'-1" 0.370 390 5" 23/8" 1-4" 1'-0" 23/8" 2'-1" 0.406 16' 465 5" 23/8" 1'-4" 1'-2" 27/8" 2'-2" 0.448 23/8" 1'-4" 1'-4" 3% 0.490 490 5" 2'-2" 325 5" 15%6" 1"-6" 9" 1¾" 2'-3" 0.318 390 5" 1%" 1-6" 11" 2%" 2-3" 0.370 18' 465 5" 2³/₈" 1'-6" 1'-1" 2⁷/₈" 2'-4" 0.448 495 5" 23%" 1'-6" 1'-2" 27%" 2'-4" 0.448 560 5" 2%" 1-6" 1-4" 3%" 2'-4" 0.490 350 5" 1%" 1-8" 9" 1¾" 2'-5" 0.318 380 5" 1%6" 1-8" 10" 2% 2'-5" 0.370 5" 23/8" 1'-8" 1'-0" 23/8" 2'-6" 460 0.406 20" 530 5" 23/8" 1-8" 1-2" 27/8" 2'-6" 0.448 5" 23%" 1'-8" 1'-4" 33%" 2'-6" 600 0.490 5" 23%" 1-8" 1-6" 37%" 2'-6" 640 0.531 405 5" 1%" 1'-10" 10" 2%" 2'-7" 0.370 490 5" 156" 1-10" 1-0" 238" 2-8" 0.370 565 5" 23/8" 1'-10" 1'-2" 21/8" 2'-8" 0.448 22" 635 5" 2³/₈" 1-10" 1'-4" 3³/₈" 2'-8" 0.490 705 5" 23%" 1-10" 1-6" 33%" 2'-8" 0.531 720 5" 23%" 1'-10" 1'-8" 37%" 2'-8" 0.531

ANCHOR BOLT NOTES

MIN. DISTANCE FROM EDGE OF STEP TO

MASONRY PLATE

€ OF BEARING

€ OF PIER

MASONRY PLATE "C

FOR SPAN LENGTHS UP TO 100"-0": USE A TYPE I MASONRY PLATE "D" WITH (2) - 1¹/4" DIA. × 1'-5" LONG ANCHOR BOLTS.

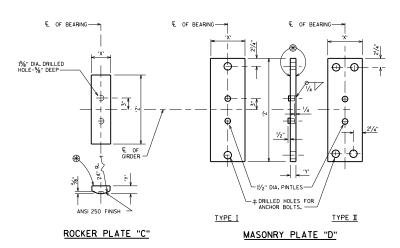
USE A TYPE I MASONRY PLATE "D" WITH (2) - 1/2" DIA. × 1'-10" LONG ANCHOR BOLTS.

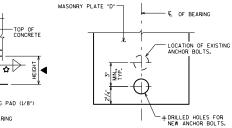
FOR SPAN LENGTHS GREATER THAN 150'-0": USE A TYPE II MASONRY PLATE "D" WITH (4) - $1^{1}\!/_{2}$ " DIA. \times 1'-10" LONG ANCHOR BOLTS.

CHECK THAT ANCHOR BOLTS PROVIDE ADEQUATE HORIZONTAL CAPACITY.

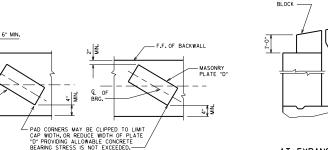
AT SKEWED PIER

FOR SPAN LENGTHS FROM 100'-0" UP TO 150'-0":



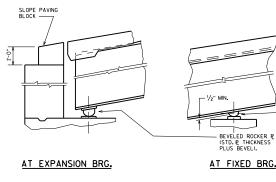


MASONRY PLATE "D" BEARING REPLACEMENTS



AT SKEWED ABUTMENTS

CLEARANCE DIAGRAM



BEVELED ROCKERS WITH GRADES GREATER THAN 3%

BEARING NOTES

ALL BEARINGS ARE SYMMETRICAL ABOUT & OF GIRDER AND & OF BEARING. IN LIEU OF USING SHIM PLATES, FABRICATOR MAY INCREASE THICKNESS OF MASONRY PLATE "D" BY THE SHIM PLATE THICKNESS.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SUMFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. PROJECT ANCHOR BOLTS, MASONRY PLATE "D" THICKNESS + 2/4", ABOVE TOP OF CONCRETE.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES, BUT EXCLUDING PINTLES, ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ALL MATERIAL IN TYPE "A" BEARINGS, INCLUDING SHIM PLATES AND BEARING PADS. SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES FIXED B-_-_". EACH.

CHAMFER TOP OF PINTLES $\prime\!/_8$. DRILL HOLES FOR ALL PINTLES IN MASONRY PLATE "D" FOR A DRIVING FIT.

PROVIDE $\mathcal{Y}_{8}"$ THICK BEARING PAD THE SAME SIZE AS MASONRY PLATE "D" FOR EACH BEARING.

CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36. OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153, CLASS C.

ROCKER PLATE "C" SHALL BE SHOP PAINTED WITH A WELDABLE PRIMER.

MASONRY PLATE "D" SHALL BE GALVANIZED

PLACE SHIM PLATES BETWEEN BEARING PAD AND MASONRY PLATE "D". PLATES SHALL HAVE 'X' AND 'Z' DIMENSIONS THAT MATCH MASONRY PLATE "D".

 \pm DRILLED HOLES FOR ANCHOR BOLTS IN MASONRY PLATE "D" SHALL HAVE A DIAMETER % "LARGER THAN ANCHOR BOLT.

DESIGNER NOTES

HEIGHT OF BEARINGS GIVEN IN TABLE INCLUDES 1/8" BEARING PAD. DETAIL SHIM PLATES AS DESCRIBED IN NOTES ON STANDARD 24.02.

REFER TO THE DETAILS BELOW FOR THE USE OF BEVELED ROCKER PLATE "C" ON GRADES GREATER THAN 3% AND ALSO CLEARANCE REQUIREMENTS.

✿ FOR WELD SIZE, REFER TO STANDARD 24.02

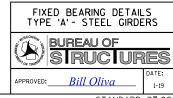
▲ ADJUST HEIGHT IF BEVELED ROCKER PLATE "C" IS USED.

FOR BEARING REPLACEMENTS, DESIGNER SHALL UTILIZE A WIDER BEARING THAN THE EXISTING GRIDER BOTTOM FLANCE WIDTH TO ALLOW FOR FIELD WELDING OF THE EDGE OF THE BOTTOM FLANCE TO THE TOP OF PLATE "C". SEE STANDARD 40.08 FOR DETAILS.

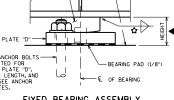
CALCULATE THE REACTION AT THE BEARINGS DUE TO "TOTAL LOADS". USE THE AASHTO LRFD SERVICE I LOAD COMBINATION. CONSIDER ONLY DEAD LOAD (DC + DW) AND HL-93 LIVE LOADS (LL), INCLUDING A 33% DTNAMIC LOAD ALLOWANCE (MM.

THE VALUES IN THE TABLES ARE THE BEARING CAPACITIES FOR "TOTAL LOAD" (DC + DW + (LL + IM)).

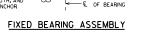
SELECT A BEARING THAT HAS A CAPACITY GREATER THAN OR EQUAL TO THE CALCULATED REACTION FOR "TOTAL LOADS".



STANDARD 27.02

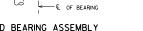






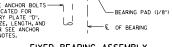
LOCATE ANCHOR BOLTS-AS INDICATED FOR MASONRY PLATE "D". FOR SIZE, LENGTH, AND NUMBER SEE ANCHOR BOLT NOTES.



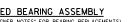




GIRDER



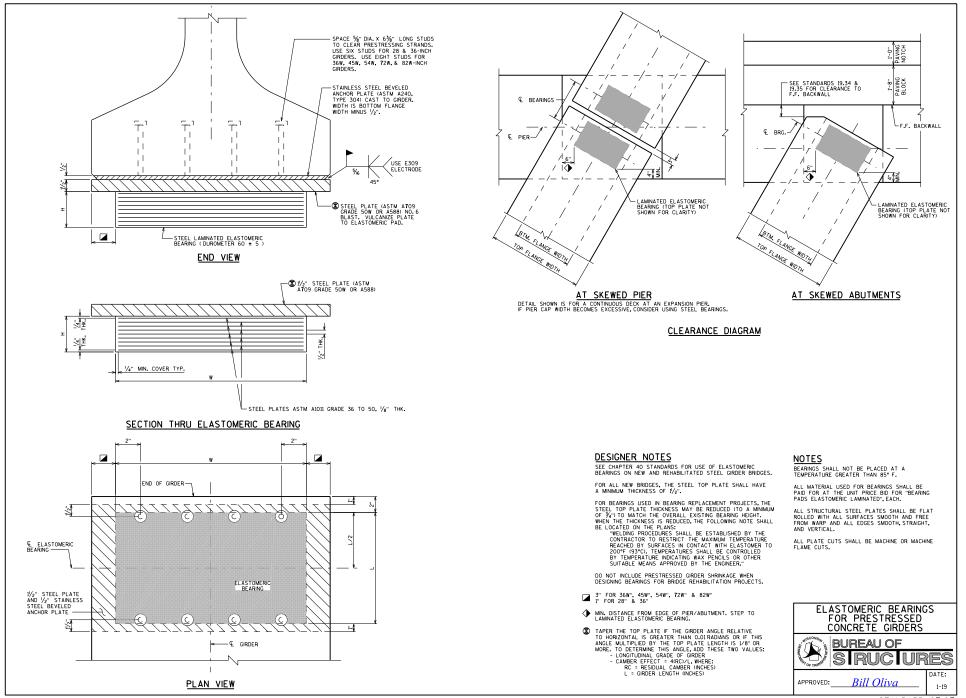




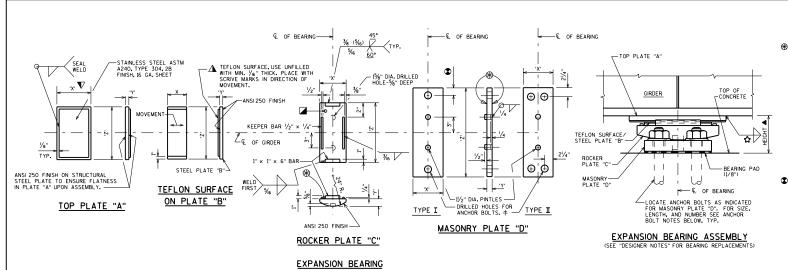


ROCKER PLATE "C"





STANDARD 27.07



10" BEARING

ſ	TOTAL LOAD	PLATE A			PLATE B			PL	ATE	С	PL	ATE	D	HEIGHT
	(KIPS)	х	Y	Z	х	Y	Z	х	Y	Z	х	Y	Z	FEET
	100	9"	5∕8"	10"	5"	1/2"	10"	7"	17/16 ''	1'-0 ¹ /4"	8"	11/2"	1'-8''	0.360
	180	I' - I''	%"	10"	9"	1/2"	10"	11"	2 % "	1'-0 ¹ /4"	8"	1½"	1'-8"	0.438
	260	1'-5"	5%"	10"	1'-1"	1/2"	10"	1'-3"	3%"	1'-0!⁄4"	11"	2"	1'-8"	0.604

<u>14"</u>	BEARING	

TOTAL LOAD	PLATE A			PLATE B			PL	ATE	С	PI	ATE	D	HEIGHT
(KIPS)	х	Y	Z	х	Y	Z	х	Y	Z	х	Y	Z	FEET
210	11"	%″	1'-2"	7"	1/2"	1'-2''	9"	1%"%	1'-4'/4"	8"	11/2"	2'-0"	0.401
375	I'-5"	%"	1'-2"	r-r	1/2"	1'-2"	1'-3"	3 7⁄8"	1'-4'/4"	1'-2"	2 7⁄8"	2'-0"	0.677
500	1'-9"	5∕8"	1'-2"	1'-5"	1/2"	1'-2"	1-7"	4¾"	1'-4'/4"	1'-5"	3¾"	2"-1"	0.802

18" BEARING

TOTAL LOAD	PL.	ATE	A	PL	ATE	в	PL	ATE	с	PL	ATE	D	HEIGHT
(KIPS)	х	Y	Z	х	Y	Z	×	Y	Z	х	Y	Z	FEET
280	11"	%"	1'-6"	7"	1/2"	1'-6"	9.	1%;	1'-81/4"	9"	2"	2'-4"	0.443
360	1'-1"	%"	1'-6"	9"	1/2"	1'-6"	11"	2¾"	1'-8 ¹ /4"	11"	2"	2'-4"	0.479
600	1'-7''	%"	1'-6"	1'-3"	1/2"	1'-6"	1'-5"	3¾"	1'-8'/4"	1'-5"	3%"	2'-5"	0.719
650	1'-11"	‰"	1'-6"	1'-7"	1/2"	1'-6"	1'-9"	4 7⁄8"	1'-8'/4"	1'-10''	3%"	2'-5"	0.844

12" BEARING

TOTAL	PLATE A			PLATE B			PL	ATE	С	PL	ATE	D	HEIGHT
(KIPS)	х	Y	Z	х	Y	Z	х	Y	Z	х	Y	Z	FEET
125	9"	%"	1'-0"	5"	1/2"	1'-0''	7"	11/16 "	1'-21/4"	8"	1½"	1'-10''	0.360
175	11"	%"	1'-0"	7"	1/2"	1'-0"	9"	115%6 "	1'-21/4"	8"	1½"	1'-10''	0.401
275	1'-3"	%"	1'-0"	11"	1/2"	1'-0"	1'-1"	27/8"	1'-21/4"	11"	2"	1'-10''	0.521

16" BEARING

TOTAL	PL	ATE	A	PLA	TE	в	Pl	ATE	С	PLATE D			HEIGHT
(KIPS)	х	Y	Z	х	Y	Z	х	Y	Z	х	Y	Z	FEET
245	11"	%"	1'-4''	7"	1/2"	1'-4''	9"	115%6 "	1'-61/4"	8"	11/2"	2'-2"	0.401
370	1'-3"	%"	1'-4''	11"	1/2"	l'-4"	1'-1"	2 7⁄8"	1'-6 ¹ /4"	1'-0"	23%"	2'-3"	0.552
525	1'-7"	%"	1'-4''	1'-3"	1/2"	l'-4"	I'-5"	3%"	1'-6 ¹ /4''	1'-4"	3%"	2'-3"	0.719
5 7 5	1'-9"	%"	1'-4"	1'-5"	1/2"	1'-4"	I'-7"	4 7⁄8"	1'-6 ¹ /4"	1'-6"	3%"	2'-3"	0.844

20" BEARING

TOTAL LOAD	PL/	ΔTE	A	PL/	ΔTE	в	PL#	TE	C	PL	ATE	D	HEIGHT
(KIPS)	x	Y	Z	х	Y	Z	х	Y	Z	х	Y	Z	FEET
225	9"	5∕8"	1-8"	5"	1/2"	1'-8"	7"	1¾6 "	1'-101/4"	8"	1½"	2'-6"	0.360
315	11"	5∕8"	1'-8"	7"	1/2"	1'-8"	9"	1º5/16 ''	1'-10 ¹ /4''	9"	2"	2'-6"	0.443
495	1-3"	%"	1'-8''	11"	1⁄2"	1'-8"	1'-1"	2 7⁄8"	1'-101/4"	1'-1"	2 1⁄8"	2'-7"	0.594
675	1'-7"	5∕8"	1'-8''	1'-3"	1/2"	1'-8"	1'-5"	3 7⁄8"	1'-101/4"	1'-6"	3%"	2'-7"	0.760
705	1'-11"	%"	1'-8"	1'-7"	1/2"	1'-8"	1'-9"	4 7⁄8"	1'-10'/4"	1'-11"	3%"	2'-7"	0.844

DESIGNER NOTES

HEIGHT OF BEARINGS GIVEN IN TABLES INCLUDES $I\!/_{6}"$ BEARING PAD, 16 GAGE STAINLESS STEEL SHEET AND $I\!/_{16}"$ TEFLON SURFACE.

DETAIL SHIM PLATES AS DESCRIBED IN NOTES ON STANDARD 24.02.

SEE STANDARD 27.02 FOR THE USE OF BEVELED ROCKER PLATE "C" ON GRADES GREATER THAN 3% AND ALSO CLEARANCE REQUIREMENTS.

At abutments, when the 'X' dimension of plate "A" exceeds 11", increase standard distance from ${\bf C}$ of bearing to end of girder.

✿ FOR WELD SIZE, REFER TO STANDARD 24.02.

▲ ADJUST HEIGHT IF BEVELED ROCKER PLATE "C" IS USED.

FOR BEARING REPLACEMENTS, DESIGNER SHALL UTILIZE A WIDER BEARING THAN THE EXISTING GIRDER BOITTOM FLANCE WIDTH TO ALLOW FOR FIELD WELDING OF THE EDGE OF THE BOITTOM FLANGE TO THE TOP OF PLATE "C". SEE STANDARD 40.08 FOR DETAILS.

FOR BEARING REPLACEMENTS, SEE STD. 27.02 FOR MINIMUM ANCHOR BOLT CLEARANCE INFORMATION.

▼ DIMENSION 'X'SHOWN FOR TOP PLATE 'A' IS A MINIMUM. PROVIDE ADEQUATE LENGTH TO ENSURE PLATE 'B'IS ALWAYS COVERED FOR ALL EXPECTED MOVEMENTS. SEE STD. 27.10 FOR ADDITIONAL GUIDANCE.

CALCULATE THE REACTIONS AT THE BEARINGS DUE TO "TOTAL LOADS" AND ALSO "DEAD LOADS" ONLY. USE THE AASHTO LAFP SERVICE LOAD COMBINATION. CONSIDER ONLY DEAD LOAD (DC + DW) AND HL-93 LIVE LOADS (LL), INCLUDING A 33% DYNAMIC LOAD ALLOWANCE (MM).

THE VALUES IN THE TABLES ARE THE BEARING CAPACITIES FOR "TOTAL LOAD" (DC + DW + (LL + IM)). TAKE 60% OF THE VALUES IN THE TABLES TO DETERMINE THE BEARING CAPACITIES FOR "DEAD LOAD" ONLY (DC + DW).

SELECT A BEARING THAT HAS A "TOTAL LOAD" CAPACITY GREATER THAN OR EQUAL TO THE CALCULATED "TOTAL LOAD" REACTION AND ALSO A "DEAD LOAD" CAPACITY GREATER THAN OR EQUAL TO THE CALCULATED "DEAD LOAD" REACTION.

ANCHOR BOLT NOTES

FOR SPAN LENGTHS UP TO 100'-0": USE A TYPE I MASONRY PLATE "D" WITH (2) - 1/4" DIA. \times 1'-5" LONG ANCHOR BOLTS.

FOR SPAN LENGTHS FROM 100-0" UP TO 150-0": USE A TYPE I MASONRY PLATE "D" WITH (2) - $1/_2$ " DIA.X 1-10" LONG ANCHOR BOLTS.

FOR SPAN LENGTHS GREATER THAN 150-0": USE A TYPE II MASONRY PLATE "D" WITH (4) - $1/\!\!/_2$ " DIA.X 1-10" LONG ANCHOR BOLTS.

CHECK THAT ANCHOR BOLTS PROVIDE ADEQUATE HORIZONTAL CAPACITY.

BEARING NOTES

ALL BEARINGS ARE SYMMETRICAL ABOUT ${\bf C}$ of Girder and ${\bf C}$ of Bearing.

✤ FINISH THESE SURFACES TO ANSI250 IF 'Y' DIMENSION IS GREATER THAN 2".

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153, CLASS C.

ROCKER PLATE "C" AND MASONRY PLATE "D" SHALL BE GALVANIZED, TOP PLATE "A" AND STEEL PLATE "B" SHALL BE SHOP PAINTED. USE A WELDBALE PRIMER ON TOP PLATE "A". DO NOT PAINT STAINLESS STEEL OT TEFLON SURFACES.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES, BUT EXCLUDING STAINLESS STEEL SHEET, TEFLON SURFACE, PINTLES, ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM ATO9 GRADE 50W.

IN LIEU OF USING SHIM PLATES, FABRICATOR MAY INCREASE THICKNESS OF TOP PLATE "A" OR MASONRY PLATE "D" BY THE SHIM PLATE THICKNESS.

DIMENSION IS 2" WHEN 1¹/4" DIA. ANCHOR BOLTS ARE USED AND 2¹/4" WHEN 1¹/2" DIA. ANCHOR BOLTS ARE USED.

ALL MATERIAL IN TYPE "A-T" BEARINGS, INCLUDING SHM PLATES AND BEARING PADS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES EXPANSION B-_-", EACH.

CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

PROVIDE ${}^{\prime}\!\!/_8"$ THICK BEARING PAD THE SAME SIZE AS MASONRY PLATE "D" FOR EACH BEARING.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. PROJECT ANCHOR BOLTS, MASONRY PLAITE "D" THICKNESS + $2^{1}/4$ ", ABOVE TOP OF CONCRETE.

CHAMFER TOP OF PINTLES $\mathcal{Y}_{8}".$ DRILL HOLES FOR ALL PINTLES IN MASONRY PLATE "D" FOR A DRIVING FIT.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36, OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

PLACE SHIM PLATES BETWEEN BEARING PAD AND MASONRY PLATE "D".PLATES SHALL HAVE 'X'AND 'Z' DIMENSIONS THAT MATCH MASONRY PLATE "D".

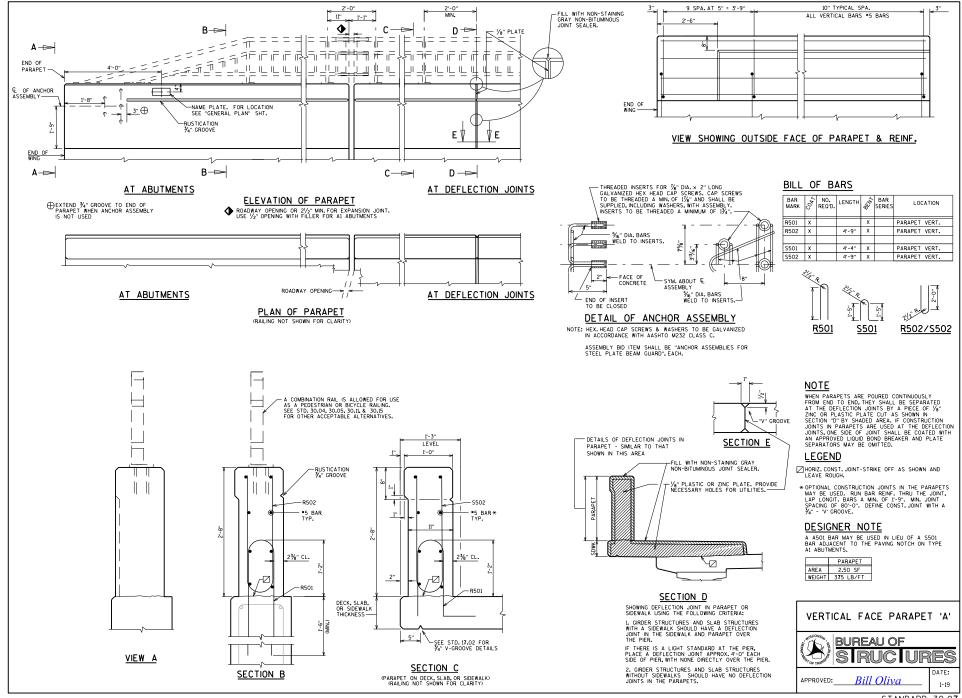
PROVIDE A METHOD FOR HANDLING ROCKER PLATE "C" DURING GALVANIZING.

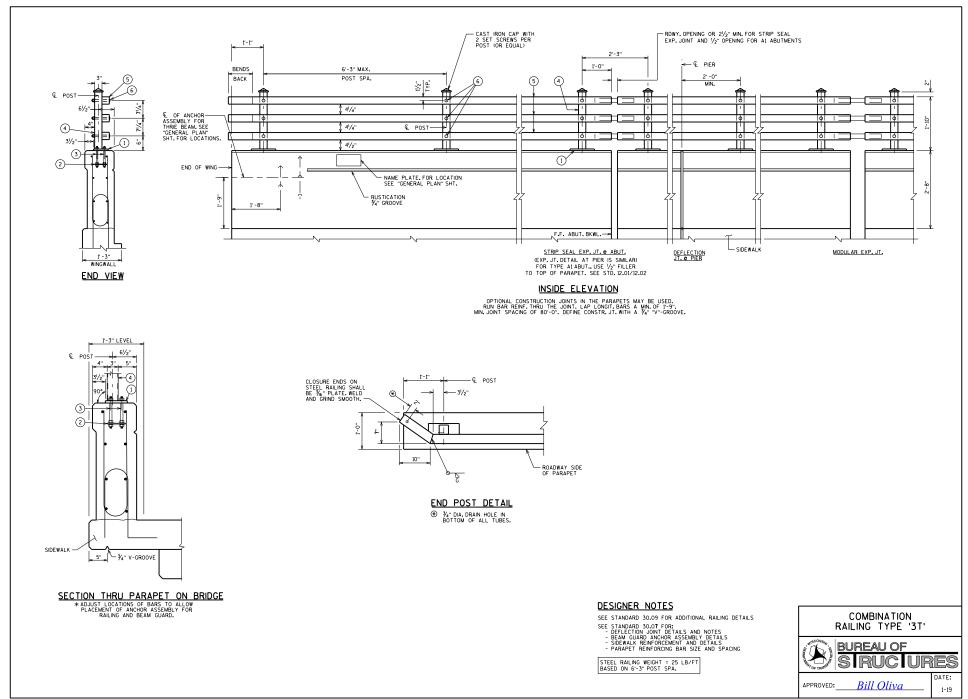
▲ BOND STEEL PLATE "B" AND TEFLON WITH ADHESIVE MATERIAL MEETING THE REQUIREMENTS FOUND IN THE STANDARD SPECIFICATION.

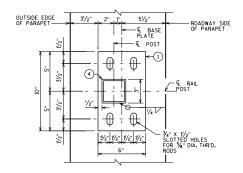
DRILLED HOLES FOR ANCHOR BOLTS IN MASONRY PLATE "D" SHALL HAVE A DIAMETER 3/8" LARGER THAN ANCHOR BOLT.

AT INSTALLATION, ENSURE STAINLESS STEEL SLIDING FACE OF THE UPPER ELEMENT AND THE TEE SLIDING FACE OF THE LOWER ELEMENT HAVE THE SURFACE FINISH SPECIFIED AND ARE CLEAN AND FREE OF ALL DUST, MOISTURE, OR ANY OTHER FOREIGN MATTER.

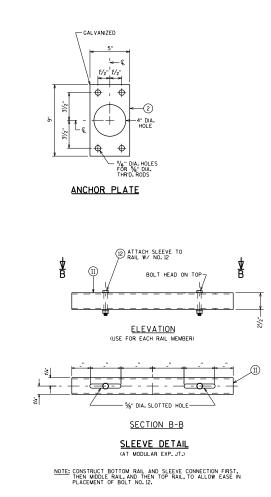


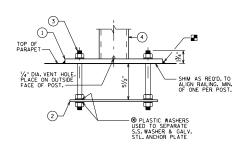




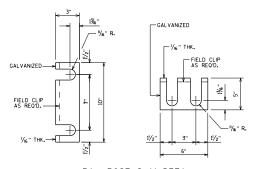


TYPICAL RAIL POST BASE PLATE



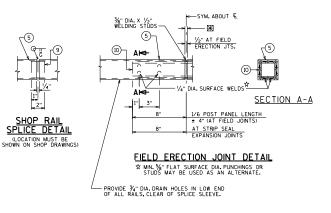


ANCHORAGE FOR RAIL POSTS



RAIL POST SHIM DETAIL (2 SETS PER POST)

ℜ RDWY. OPENING OR 21/2" MIN. FOR STRIP SEAL EXP. JOINT AND 1/2" OPENING FOR A1 ABUTMENTS



<u>LEGEND</u>

- (3) %" dia. x 9" long, type 316 stainless steel threaded rods (Min. tensile strength = 70 kSI) with nut and washers of same alloy group. \clubsuit
- (4) STRUCTURAL TUBING 3" X 3" X 3%" POSTS, PLACE VERTICAL. WELD TO NO. 1, AND USE I" DIA. HOLES (FRONT AND BACK) FOR BOLT NO. 6.
- (5) STRUCTURAL TUBING 3" X 3" X $\frac{3}{16}$ " RAILS, WITH " $\frac{1}{6}$ " DIA. HOLES (FRONT AND BACK) FOR BOLT NO. 6. BOLT TO NO. 4.
- 6 %" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, %" X $1\!/\!_2"$ X $1\!/\!_2"$ WASHER, AND LOCK WASHER.
- (9) RECTANGULAR SLEEVE FABRICATED FROM %" PLATES. PROVIDE "SLIDING FIT".
- (10) RECTANGULAR SLEEVE FABRICATED FROM %" PLATES. (1-4" @ FIELD ERECTION JTS.) (1-4" @ STRIP SEAL EXP. JTS.)
- (1) SLEEVE FABRICATED FROM STRUCTURAL TUBING $2^{1}\!/_{2}$ " x $2^{1}\!/_{2}$ " x 3^{*}_{16} " x '- " Long. Sleeve holes in top and bottom.

(12) 1/2" DIA. STAINLESS STEEL BOLT WITH NUT AND LOCKWASHER.

✿ ALTERNATIVE ANCHORAGE: 4 EQUIVALENT STAINLESS STEEL CONCRETE ADHESIVE ANCHORS %-INCH. EMBED 7" IN CONCRETE. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.

NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE 3T B-_-_", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE ON MACHINE FLAME CUT.

ENDS OF STRUCTURAL TUBING SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.

ALL PLATES, AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 36. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RALING, SET NORMAL TO GRADE. CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGTUDINAL DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATE NO. 1, WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

■ CALIK AROUND PERMETER OF BASE PLATES, NO, I, AND FILL BOLT SLOT OPENNICS IN SHMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. ALL JOINTS IN CONCRETE PARAPET ARE TO BE VERTICAL.

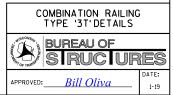
ALL MATERIAL (EXCEPT NO. 3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, THE STEEL RAILING SHALL BE GIVEN A NO.6 BLAST CLEANING PER SSPC SPECIFICATIONS.

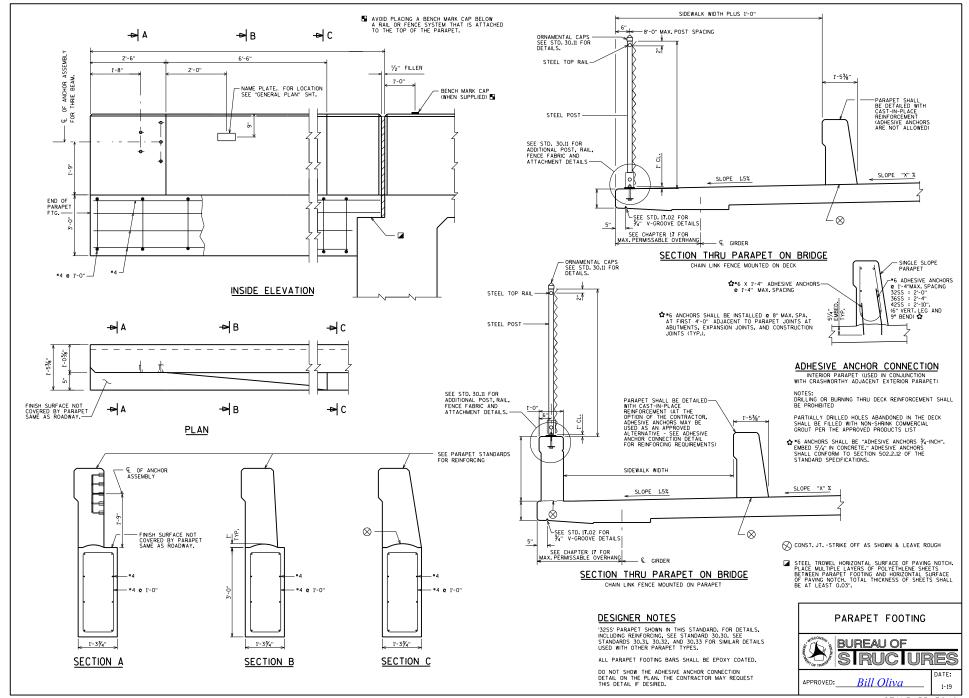
VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE. RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

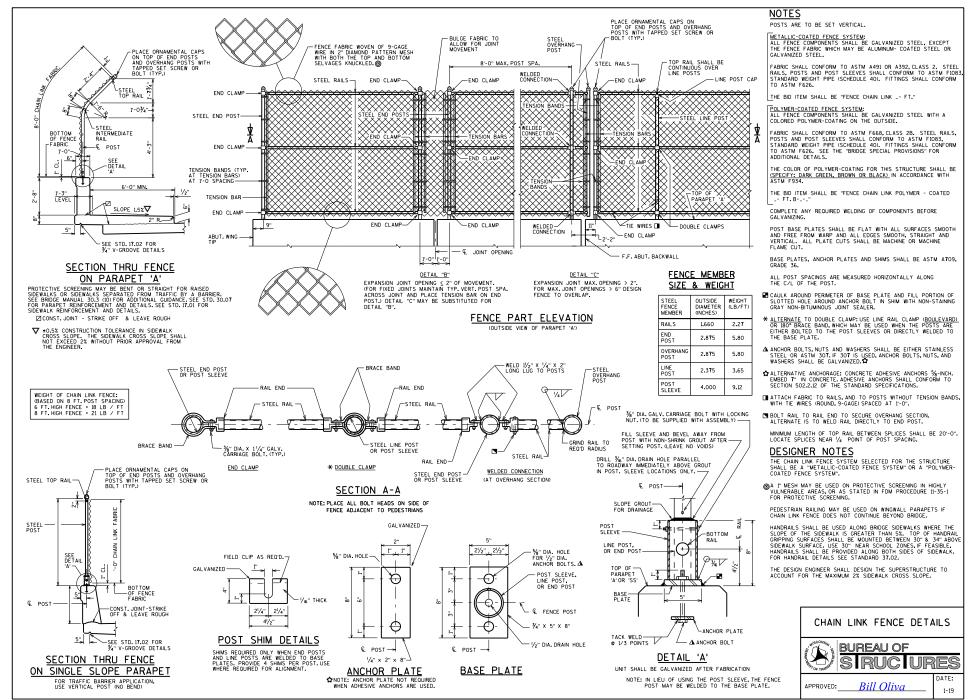
WHEN PAINTING REQ'D: (ADD)

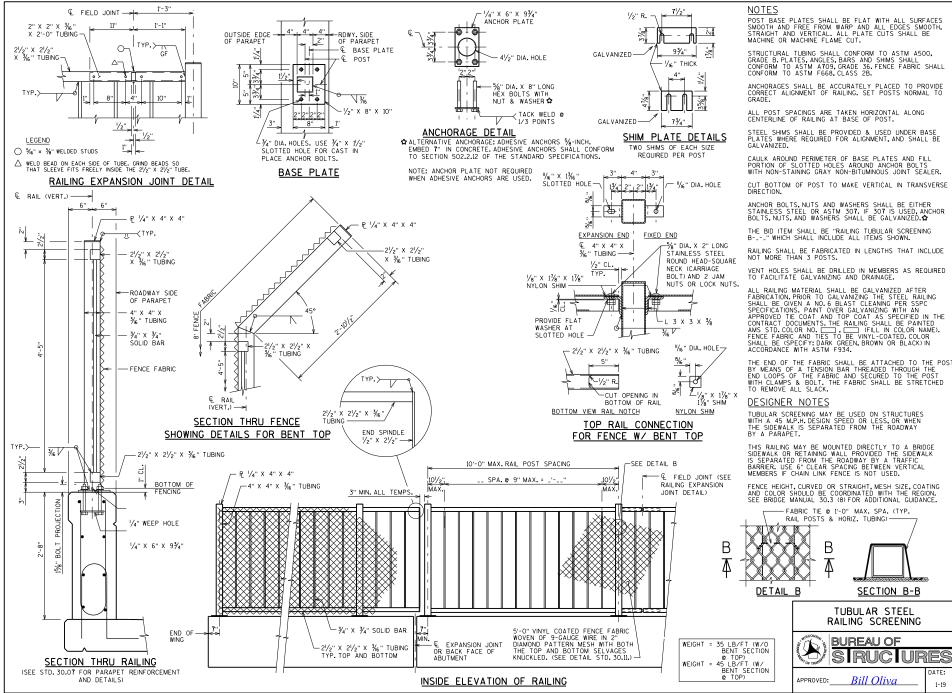
PAINT OVER CALVANZING (EXCEPT NO, 2) WITH AN APPROVED THE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. _____. ____ (FILL IN COLOR NAME).

INSIDE OF TUBES TO BE PAINTED AT ALL FIELD ERECTION AND EXPANSION JOINTS. TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE EXONER AT NO EXTRA COST.



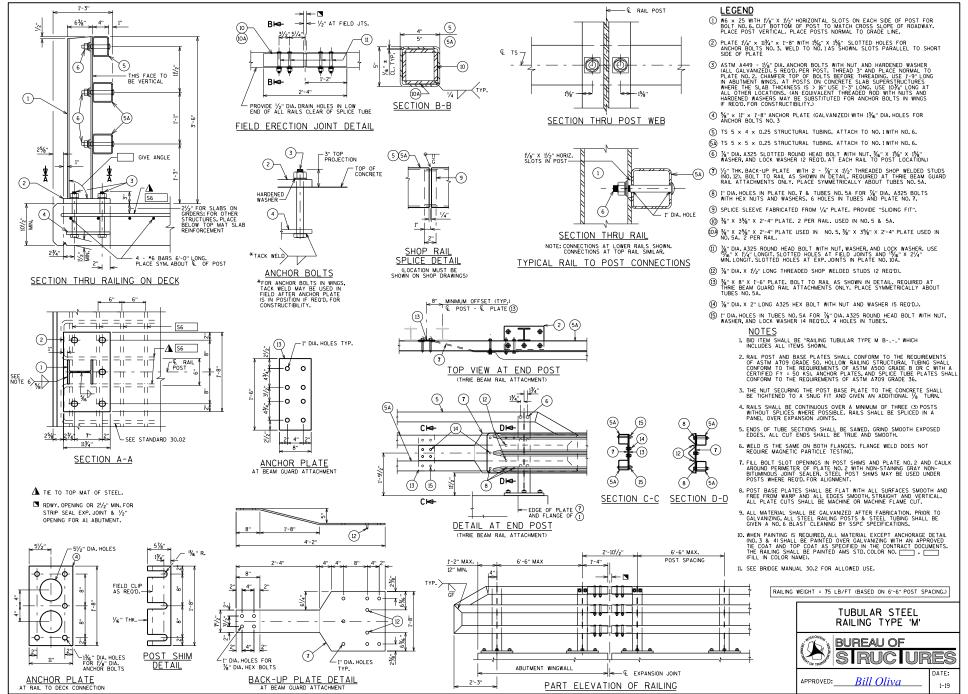


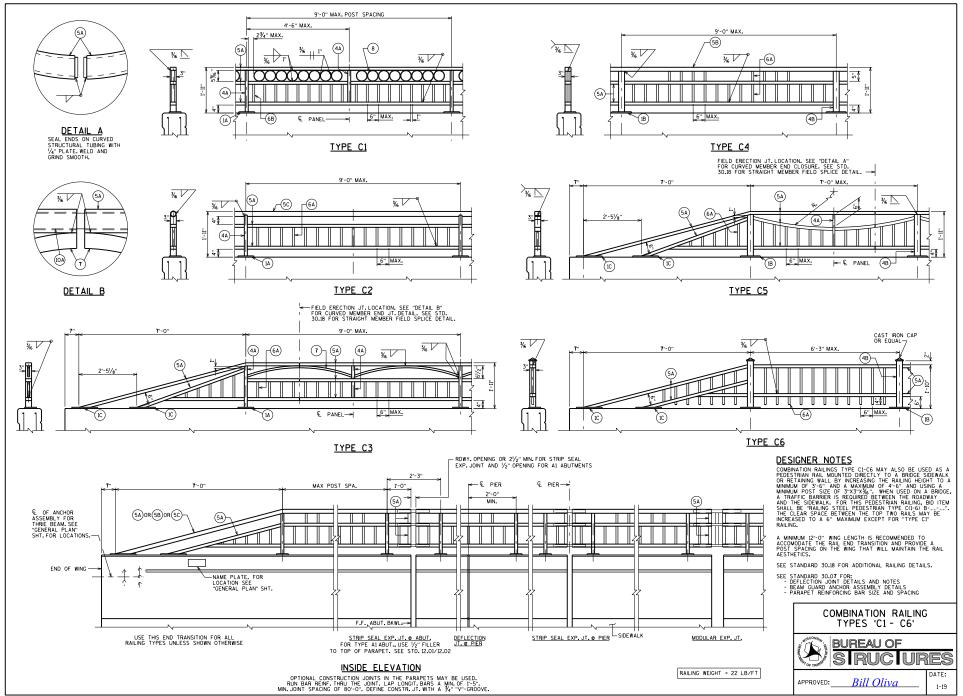


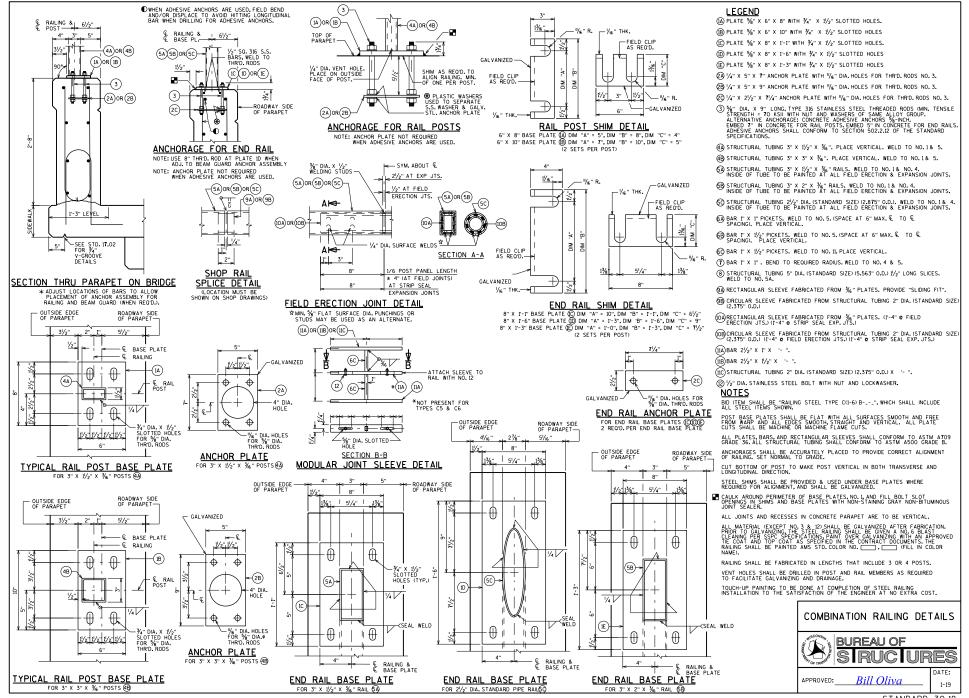


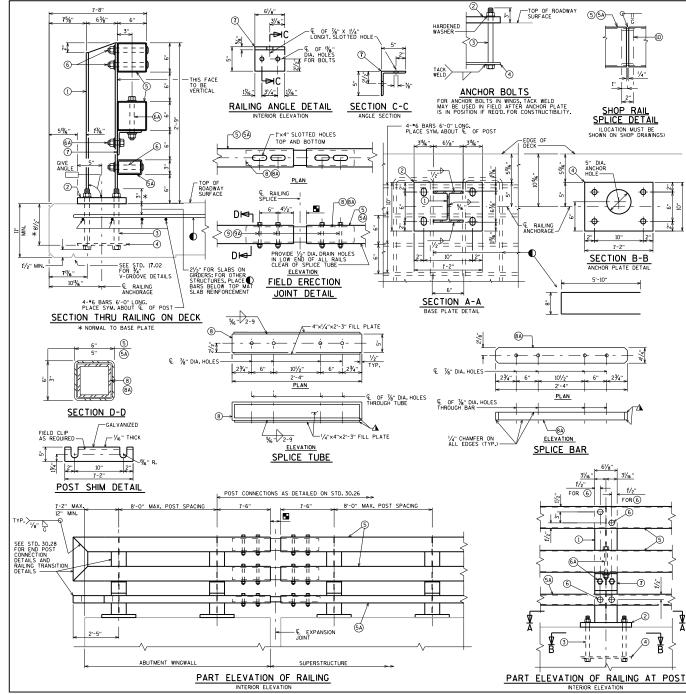
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LEGEND

- \bigodot we x 25 with $\psi_{2^{'}}$ x $\psi_{2^{''}}$ work ontal slotted holes on Each side of Post for Bolt No. 6 at No. 5. USE 'Dial Holes For Bolt No. 6 at No. 5 and For Bolt No. 6 at No. 7, cut Bottom of Post To Match cross slope of Roadwar, place Post Vertical, Peace Post Normal To Grade Line.
- 2 PLATE 1/4" X 10" X 1'-2" WITH 1/6" X 1/6" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- (3) ASTM A449 1" DIA. ANCHOR BOLTS WITH HEAVY HEX NUT AND 2" 0.0. HARDENED WASHER (ALL CALVANIZED). 4 REQUIRED PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHANGER TOP OF BOLTS BEFORE THREADING, USE 11/2" LONG BOLT FOR CONCRETE DECKS. ON CONCRETE SLAB SUPERSTRUCTURES, USE 11/3" LONG BOLT FOR CONCRETE DECKS. ON CONCRETE SLAB SUPERSTRUCTURES, USE 11/3" LONG BOLT FOR SLAB THCHKESS > 16" AND 11/2" LONG FOR THICKNESS (516". USE "1-3" LONG IN ABUTMENT WINGS. (AN EQUIVALENT THREADED ROD WITH HEAVY HEX NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQUIRED FOR CONSTRUCTABILITY.)
- ${\small \scriptsize \textcircled{(5)}}$ TS 6 X 6 X $\frac{1}{26}$ " structural tubing. Use I" dia holes for bolt no.6 (front & back) & $\frac{1}{26}$ "dia holes for bolt no.6a (top & bottom).
- (5A) TS 5 X 3 X 1/4" STRUCTURAL TUBING. USE 11/8" X 13/8" HORIZONTAL SLOTTED HOLES FOR BOLT NO.6 (FRONT & BACK) AND A 2" 0.0. WASHER UNDER BOLT HEAD.
- (6) ½" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, ¾" X 1¾" WASHER, AND SPRING LOCK WASHER (2 REQUIRED AT RAIL TO POST LOCATIONS SHOWN).
- WASHER).
- ⑦ L 5 X 5 X %" STRUCTURAL ANGLE. ATTACH TO NO. 1 AND NO. 5 AS SHOWN.
- (8) TS 5 X 5 X 5 K 1/6 " X 2'-4" LONG SPLICE TUBE. 1 PER RAIL. USED IN NO.5.
- (8A) 41/4" X 21/8" X 2'-4" LONG SPLICE BAR. 1 PER RAIL. USED IN NO. 5A.
- 3 %" DIA, A325 FULLY THREADED BOLTS, 7/5" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT, NUT D BE FINGER TGHT. (4 REQUIRED PER SPLICE), USE I' X 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5.
- $(\widehat{a}A)$ \mathcal{W}^* Dia. A325 Fully threaded bolts, $4'_{\mathcal{S}}{}^*$ long, with 2 washers and heavy hex nut on each bolt, nut to be finder tight. (4 Reduined per splice), use i' x 4 " slotted holes in top and bottom of no.5A.
- (10) SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ROADWAY OPENING OR 2¹/₂" MIN, FOR STRIP SEAL EXP. JOINT & ¹/₂" OPENING FOR A1 ABUTMENT. ¹/₂" AT FIXED JOINTS. SPLICES ARE RECUIRED IN ANY RAILING SPAN BETWEEN POSTS THAT CONTAINS A SUPERSTRUCTURE EXPANSION JOINT.
- Δ protrusions caused by welding or galvanizing are not permitted on the adjoining surfaces of the rails, splice tubes and fill plates.
- "6 BARS X 12'-O" LONG. BEND AS SHOWN. TIE TO TOP MAT OF STEEL. (DESIGNER TO PLACE THESE BARS IN BILL OF BARS FOR SUPERSTRUCTURE.)

NOTES

- BID ITEM SHALL BE "RAILING STEEL TYPE NY3 B-_-_", WHICH INCLUDES ALL ITEMS SHOWN.
- RAILING SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE TRACHME CUT.

ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS, ANGLES, SPLICE TUBES, SPLICE BARS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.

RAIL POST. BASE PLATES, SPLICE BAR, ANGLES AND SPLICE PLATES SHALL CONFORM TO THE REQUREMENTS OF ASTM ATO9 GRADE 50. STRUCTURAL TUBING SHALL CONFORM TO THE REQUREMENTS OF ASTM ASOO GRADE B OR C WITH A CERTIFED K-50 KSI ANCHOR PLATES & SHIMS SHALL CONFORM TO THE REQUIREMENTS OF ASTM ATO9 GRADE 36.

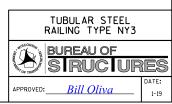
The nut securing the post base plate to the concrete shall be tightened to a snug fit and given an additional ${\rm 1/_8}$ turn.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. CAULK AROUND PERIMETER OF NO.2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

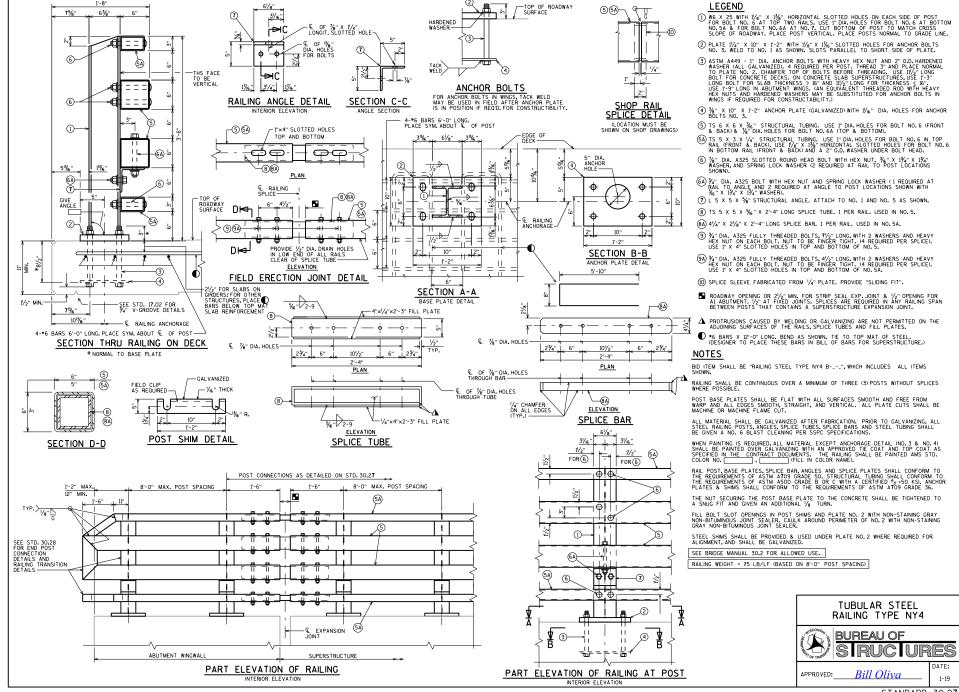
STEEL SHIMS SHALL BE PROVIDED & USED UNDER PLATE NO.2 WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.

RAILING WEIGHT = 60 LB/LF (BASED ON 8'-0" POST SPACING)

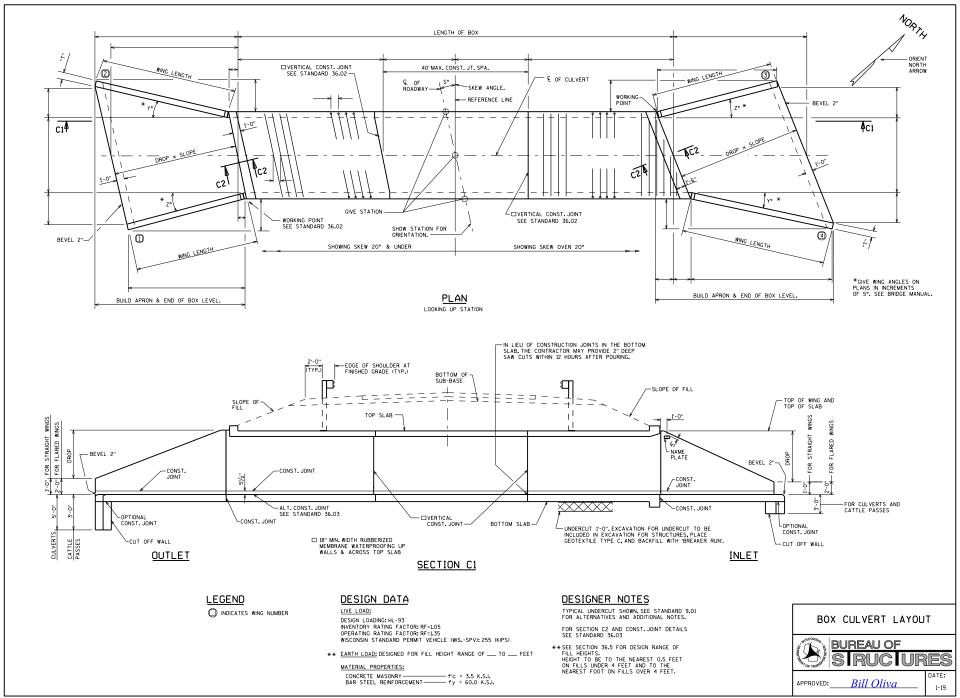


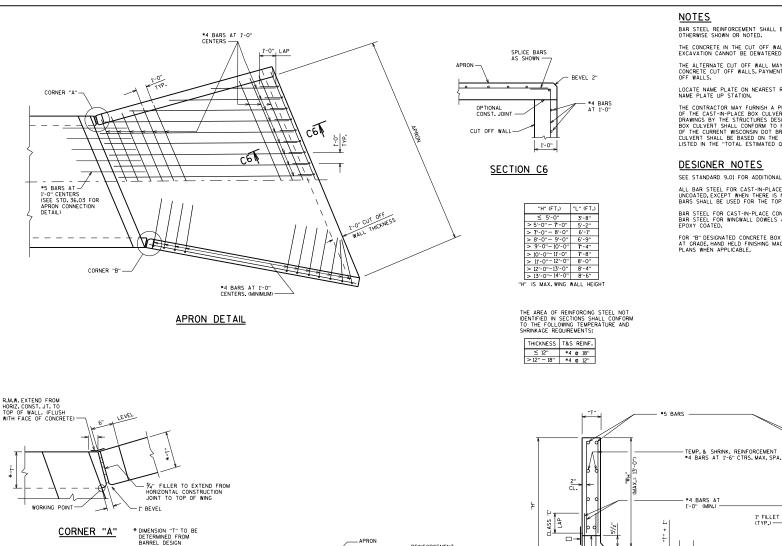




1'-8"

6¹/8"





1" BEVEL

WORKING POINT

CORNER "B"

6" LEVEL 3/4" FILLER TO EXTEND FROM HORIZONTAL CONSTRUCTION JOINT TO TOP OF WING

- REINFORCEMENT

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ALTERNATE SECTION C6

SHEET PILING (MIN. WEB THICKNESS 5/16")

PAYMENT BASED ON CONCRETE CUT OFF WALL.

ALTERNATE CUTOFF WALL

5'-0"

BEVEL 2"

m d

CONST.

JOINT

0

SECTION THRU WINGWALLS

□ 18" MIN. WIDTH RUBBERIZED MEMBRANE WATERPROOFING ALONG HORIZ. CONSTR. JT. IN WING.

"L"



BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE CONCRETE IN THE CUT OFF WALL MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.

THE ALTERNATE CUT OFF WALL MAY BE USED IN LIEU OF THE CAST-IN-PLACE CONCRETE CUT OFF WALLS. PAYMENT SHALL BE BASED ON CONCRETE CUT OFF WALLS.

LOCATE NAME PLATE ON NEAREST RIGHT WING TRAVELING UP STATION, FACE NAME PLATE UP STATION.

THE CONTRACTOR MAY FURNISH A PRECAST CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE BOX CULVERT WITH THE ACCEPTANCE OF THE SHOP DRAWINGS BY THE STRUCTURES DESIGN SECTION. THE PRECAST CONCRETE BOX CULVERT SHALL CONFORM TO PRECAST DETAILS IN CHAPTER 36 STANDAROS OF THE CURPERT WISCONSIN DOT BRIDGE MANUAL PAYWENT FOR THE PRECAST CULVERT SHALL BE BASED ON THE QUANTITIES AND PRICES BID FOR THE ITEMS USIGNED TO THE CONFIDENCE OF THE THE SHOP LISTED IN THE "TOTAL ESTIMATED QUANTITIES".

DESIGNER NOTES

SEE STANDARD 9.01 FOR ADDITIONAL NOTES.

ALL BAR STEEL FOR CAST-IN-PLACE CONCRETE BOX CULVERTS SHALL BE UNCOATED.EXCEPT WHEN THERE IS NO FILL OVER THE CULVERT.EPOXY COATED BARS SHALL BE USED FOR THE TOP AND BOITOM BARS IN THE TOP SLAB.

BAR STEEL FOR CAST-IN-PLACE CONCRETE APRONS SHALL BE UNCOATED AND BAR STEEL FOR WINGWALL DOWELS AND ALL WINGWALL BARS SHALL BE EPOXY COATED.

FOR "B" DESIGNATED CONCRETE BOX CULVERTS HAVING THEIR TOP SURFACE AT GRADE, HAND HELD FINISHING MACHINES MAY BE USED. NOTE THIS ON PLANS WHEN APPLICABLE.

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1" FILLET (TYP.) —

CONST. JOINT -



APPROVED:

BOX CULVERT APRON DETAILS

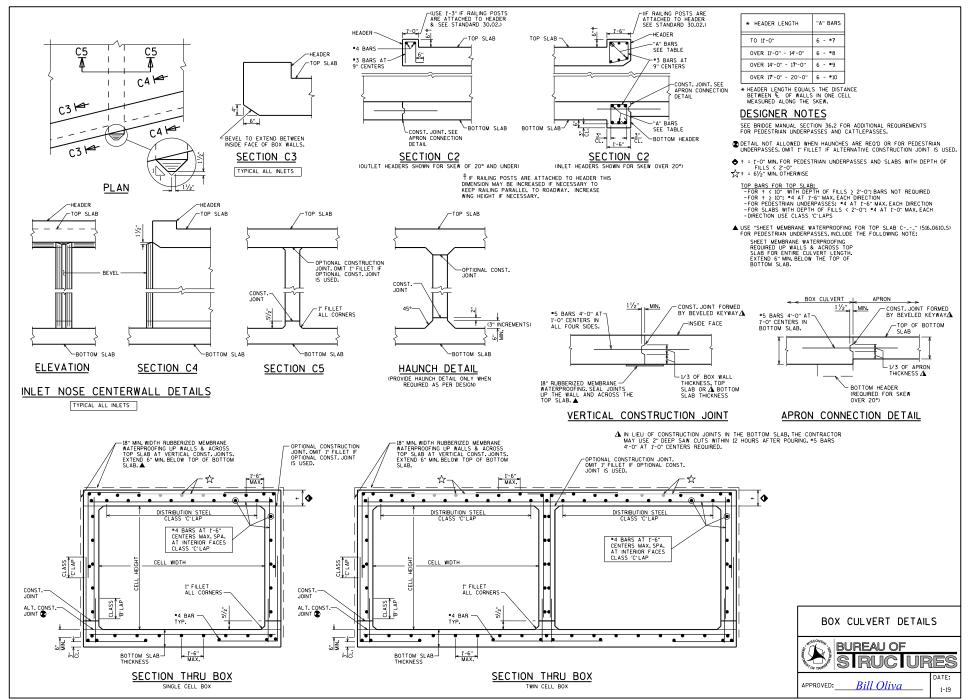
<u>Bill Oliva</u>

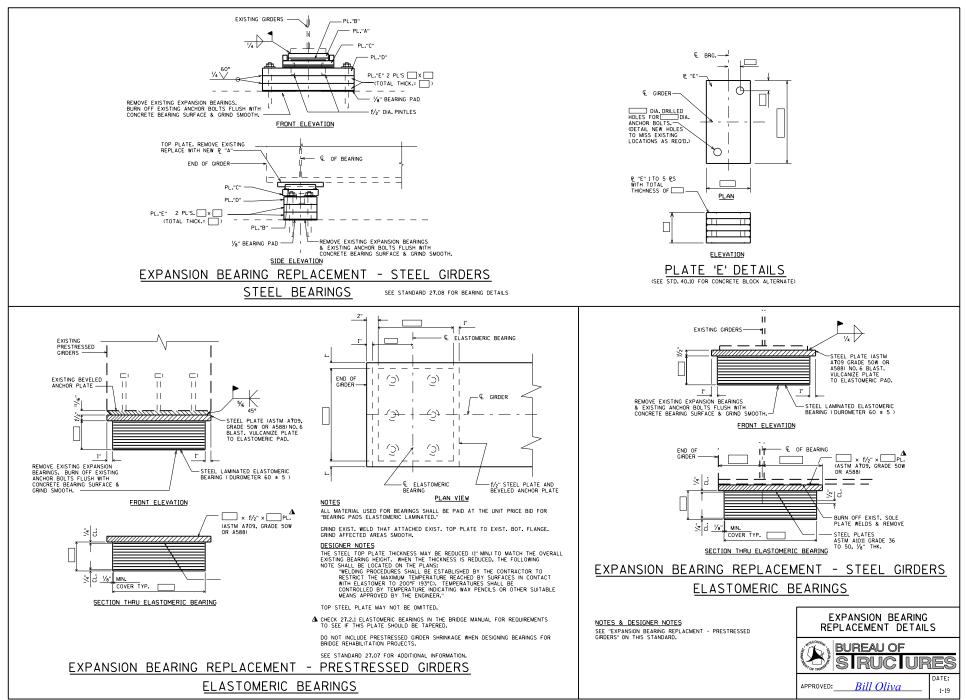
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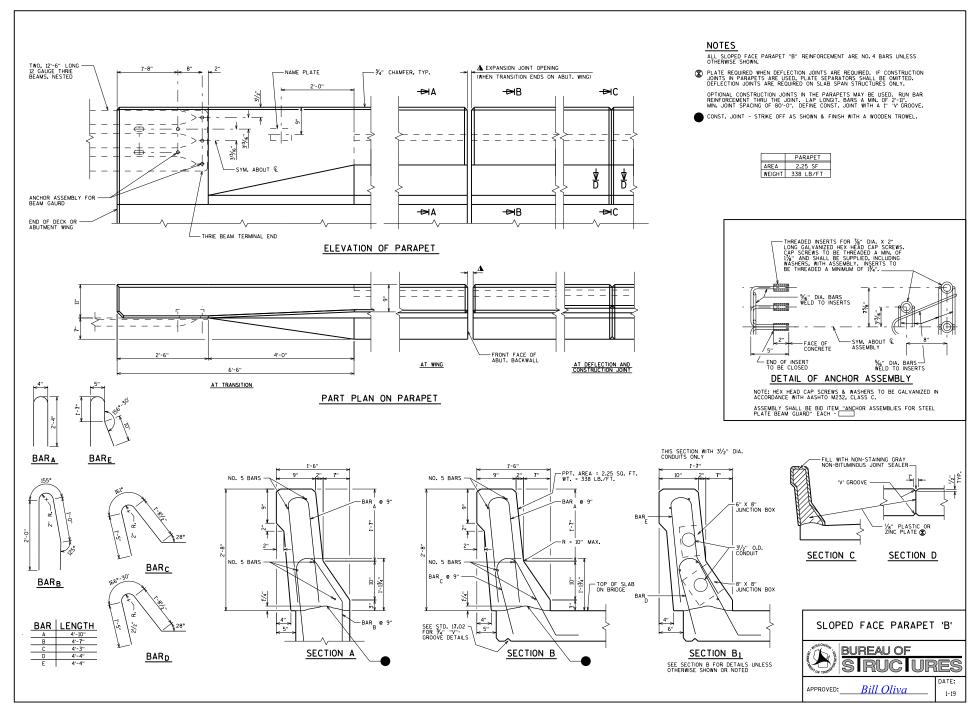
STANDARD 36.02

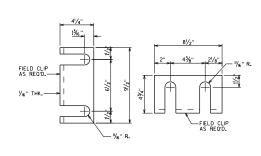
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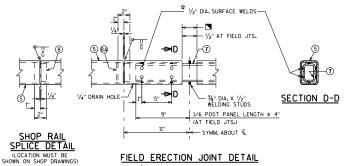












☆ MIN. %" FLAT SURFACE DIA. PUNCHINGS OR STUDS MAY BE USED AS AN ALTERNATE.

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

PARAPET VERT.

PARAPET VERT

PARAPET VERT

PARAPET HORIZ.

PARAPET VERT.

PARAPET VERT

PARAPET VERT. PARAPET VERT

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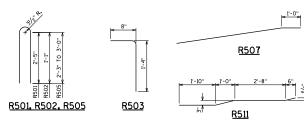
PARAPET HORIZ.

PARAPET HORIZ.

PARAPET HORIZ.

LOCATION





BAR SERIES TABLE

	MARK	NO. REOD.	LENGTH
	R505	SERIES OF	5'-5" TO 6'-11"
вι	JNDLE AND) TAG EACH	SERIES SEPARATEL

105					
	BAR MARK	C04 >	NO. REO'D.	LENGTH	BEN
	S401	х		3'-0"	х
<u>1'-0"</u>	S402	х		4'-1"	х
	S403	Х		2"-9"	х
	S404	х			
<u>R507</u>	R501	х		5'-9"	х
1301	R502	х		3'-1"	х
	R503	х		1'-11''	х
	R504	х		3'-4"	
)" <u>2'-8"</u> 5"	R505	х		6'-2"	х
	R506	х			
	R507	х			х
1	R508	Х		4'-0''	
<u>R511</u>	R509	Х		5'-8"	
	R510	х		4'-0"	х

2'-8

<u>R510</u>

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R512	х					PARAPET HORIZ.
 R513	х					PARAPET HORIZ.
BE	USEC) FOR I	FOR BAI BAR WEIG ENGTHS.	R IS HT C	AN AVI	ERAGE LENGTH AND SHOULD ONLY ATIONS. SEE BAR SERIES TABLE

R511 X

BILL OF BARS

BAR SERIES

X

6'-0" X

×Д

<u>NOTES</u>

BID ITEM SHALL BE "RAILING TUBULAR TYPE PF B-_-_", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN, AND PAINTING.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH,STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

NO. 2, NO. 7 AND NO. 8 SHALL CONFORM TO ASTM A709 GRADE 36. STRUCTURAL TUBING, NO. 1 AND NO. 5, SHALL CONFORM TO ASTM A500 GRADE B . ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET POSTS NORMAL TO GRADE.

CUT BOTTOM OF POST TO MAKE POST VERTICAL IN TRANSVERSE DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT.

FILL BOLT SLOT OPENINGS IN SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

ALL JOINTS IN CONCRETE PARAPET ARE TO BE VERTICAL.

AFTER FABRICATION, ALL MATERIAL, EXCEPT ANCHORAGE NO. 3 & 4 & SHIMS SHALL BE PAINTED WITH A THREE COAT ZINC-RICH EPOXY SYSTEM PER WISDOT STANDARD SPECIFICATION, SECTION 517, FEOYX SYSTEM, SHIMS SHALL BE GIVEN ONE COAT OF ZINC RICH PRIMER PAINT. THE FINISH COLOR SHALL BE AMS STD. COLOR NO.

 $^{1}\!/_{4}{}^{\prime\prime}$ DIA. VENT HOLES TO BE LOCATED AT LOW END OF RAILS. RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

SEE STD. 30.07 FOR BEAM GUARD ANCHOR ASSEMBLY DETAILS. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 2 (TL-2).

 \blacksquare RDWY, OPENING OR $2^{1}\!\!/_{2}"$ MIN. FOR STRIP SEAL EXP. JOINT & $^{1}\!\!/_{2}"$ OPENING FOR A1 ABUTMENT.

LEGEND

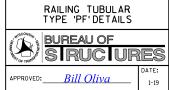
- () TS 4 X 4 X 0.25 X 1-9/4" STRUCTURAL TUBING WITH 1%" DIA HOLES FOR BOLT NO.6. PLACE POSTS VERTICAL IN TRANSVERSE DIRECTION. WELD TO NO.2. PLACE POSTS NORMAL TO GRADE LINE
- (2) PLATE ¾" X 8¹/₂" X 9¹/₂" WITH ½" X 1¹/₈" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- (3) %" DIA. X 1'-1" LONG ASTM A325 HEX BOLTS (GALVANIZED) WITH A325 NUT AND WASHER. 4 REO'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO.2. EMBED A MIN. OF 10". CHAMFER TOP OF BOLTS BEFORE THREADING.

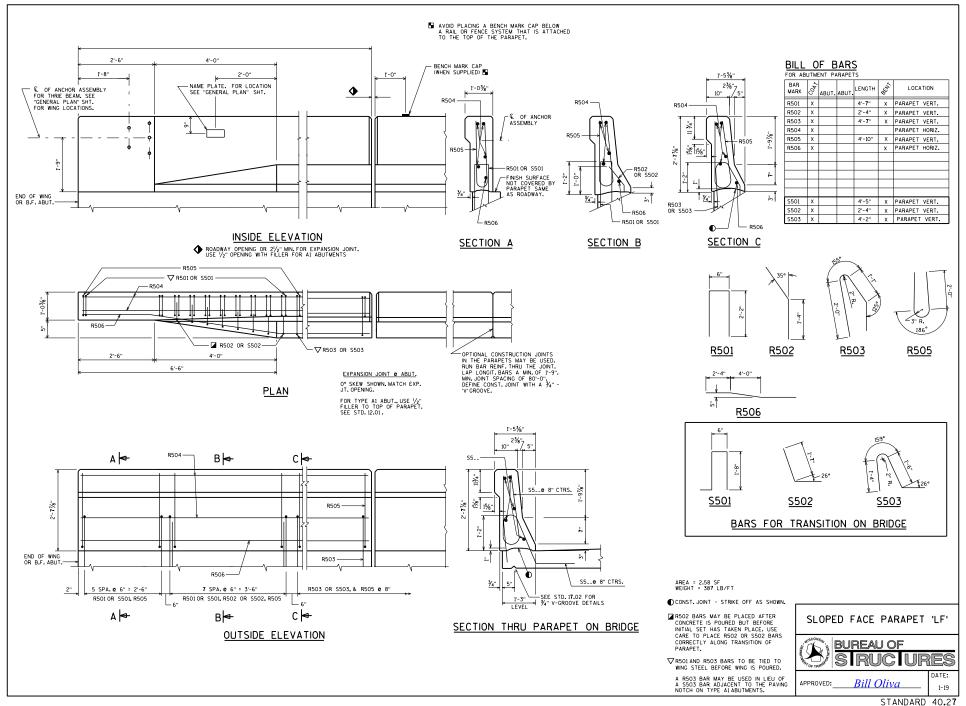
(4) BAR 3/4" SO. X 7" LONG. WELD TO ANCHOR BOLTS NO. 3 (GALVANIZED).

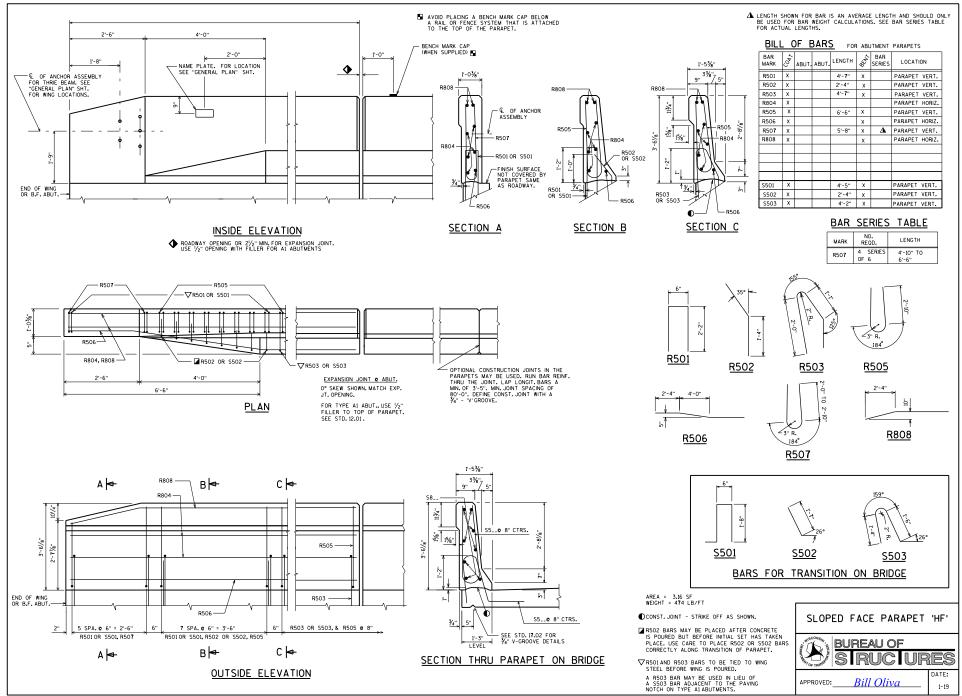
(5) TS 4 X 3 X 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH BOLTS NO. 6. PROVIDE 1% "DIA. HOLE FOR NO.6.

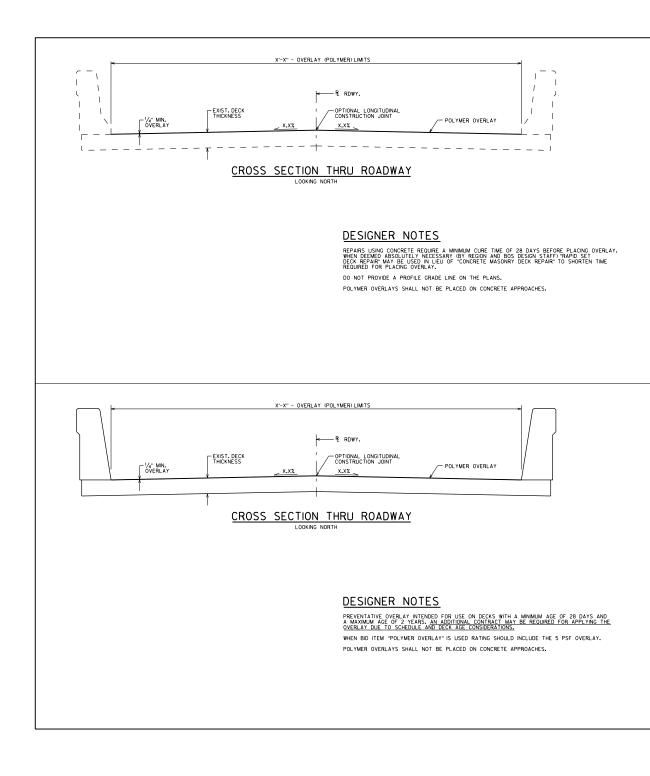
- 6 $\cancel{7}_4"$ dia.x 9" long round head bolts, astm a307, with Hex. Nut and washers and lock washer. (1 reo'd. at each rail to post location.)
- (7) RECTANGULAR SLEEVE FABRICATED FROM 1/4" PLATES. 1'-6" LONG.
- (8) RECTANGULAR SLEEVE FABRICATED FROM $^{1}\!/_{4}"$ plates. Provide "sliding fit" with Min, out to out dimension of $3^{1}\!/_{2}" \times 2^{4}\!/_{2}".$
- 3 Rectangular sleeve fabricated from V_4^{*} plates. Provide "sliding fit" with MN. Out to out dimension of $3^{4}y_2$ " x $2^{4}y_2$ with $^{4}y_6$ "plate at one end welded all around to block water.

(9) ⅔4" DIA. X 1'-1" LONG ROUND HEAD BOLTS, ASTM A307, WITH HEX NUT AND WASHERS









DESIGN DATA

LIVE LOAD: NVENTORY RATING; HS-... OPERATING RATING; HS-... MAXIMUM STANDARD PERMIT VEHICLE LOAD = ... KIPS

MAXIMUM STANDARD PERMIT VEHICLE LOAD = ... KIPS MATERIAL PROPERTIES:

CONCRETE MASONRY - DECK PATCHING f'c = 4,000 P.S.I.

NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS. DECK SURFACE PREPARATION IS INCLUDED IN THE BID ITEM "POLYMER OVERLAY".

AREAS OF "PREPARATION DECKS TYPE 1" SHALL BE DEFINED BY A SAW CUT.

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY DECK REPAR".

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL							
509.0301	PREPARATION DECKS TYPE 1	SY								
509.0302	PREPARATION DECKS TYPE 2	SY								
509.0310.S	SAWING PAVEMENT DECK PREPARATION AREAS	LF								
509,2000	FULL-DEPTH DECK REPAIR	SY								
509.2100.S	CONCRETE MASONRY DECK REPAIR	CY								
509.5100.S	POLYMER OVERLAY	SY								
	POSSIBLE BID ITEM									
SPV.0035	RAPID SET DECK REPAIR	CY								
HIS IS A PARTIAL LIST OF POSSIBLE BID ITEMS. BID ITEMS MAY NEED TO BE ADDED R REMOVED TO FIT EACH INDIVIDUAL CASE.										

DESIGN DATA

PREVENTATIVE OVERLAY

REHABILITATION

OVERLAY

LIVE LOAD: DESIGN LOADING: HL-93 INVENTORY RATING FACTOR: RF=L... ON DIVENTORY RATING FACTOR: RF=L... ON DIVENTORY FACTOR: RF=L... NAXIMUM STANDARD PERMIT VEHICLE LOAD = ... KIPS STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SOUNCE FOOT.

N<u>OTES</u>

DRAWINGS SHALL NOT BE SCALED. DECK SURFACE PREPARATION IS INCLUDED IN THE BID ITEM "POLYMER OVERLAY".

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
509.5100.S	POLYMER OVERLAY	SY	

