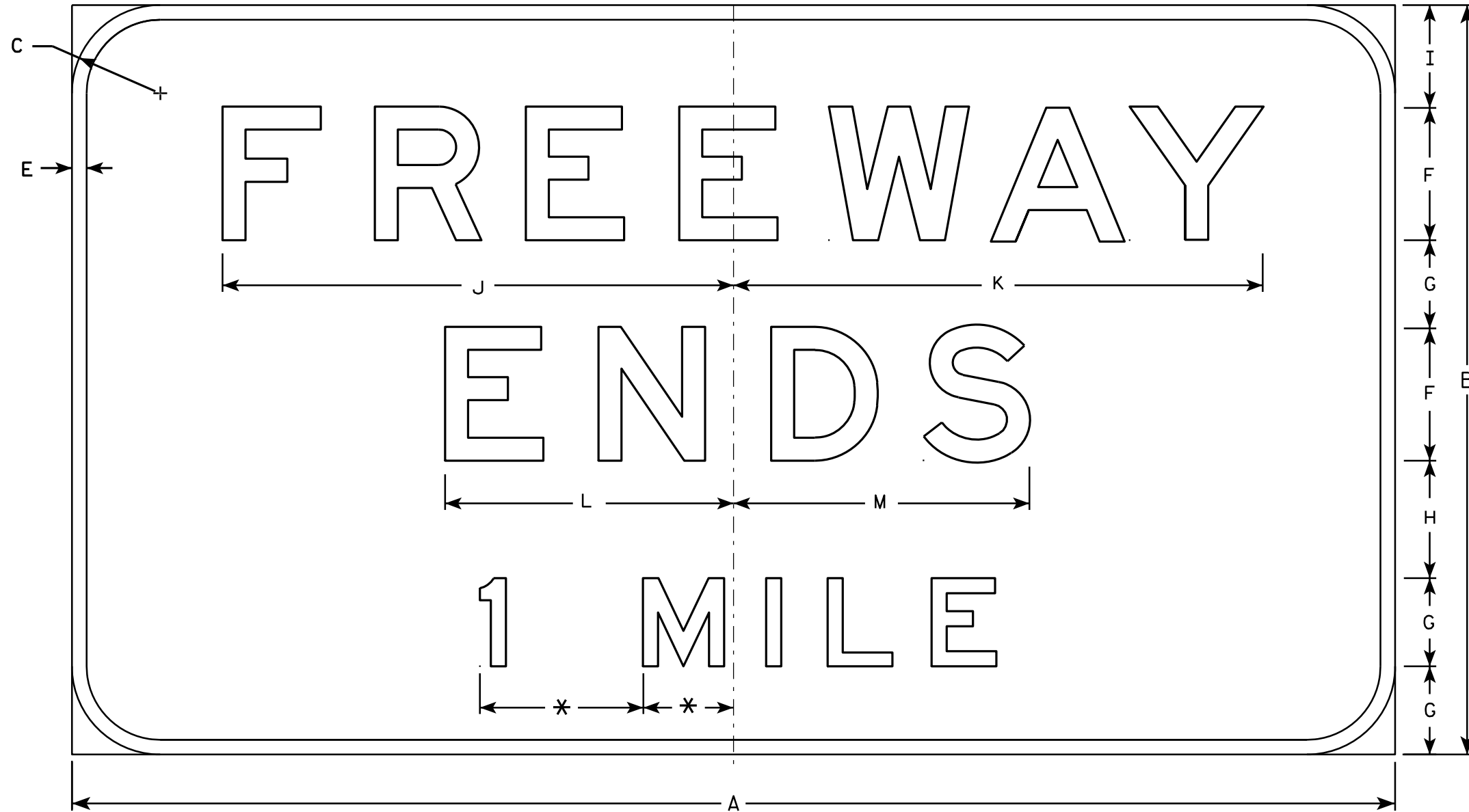


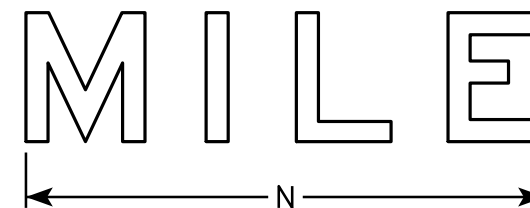
**NOTES**

1. Sign is Type I - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black - Non Reflective
3. Message Series - E
4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.



W19-1

\* Varies



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3																											
4	180	102	12	2		18	12	16	14	69 1/2	72	39 1/4	40 1/4	48 1/4													127.5
5	180	102	12	2		18	12	16	14	69 1/2	72	39 1/4	40 1/4	48 1/4													127.5

STANDARD SIGN  
W19-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W19-1.2

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E