

December 17, 2018

# **Wisconsin Department of Transportation**

Division of Transportation Systems Development

Bureau of Project Development 4822 Madison Yards Way, 4<sup>th</sup> Floor South Madison, WI 53705

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## NOTICE TO ALL CONTRACTORS:

Proposal #03: 1016-05-75, WISC 2019 066 Tomah – Wisconsin Dells 43<sup>rd</sup> St W to Seven Mile Creek IH-90 Juneau County 1016-08-79, WISC 2019 067 Mauston – Wisconsin Dells 24<sup>th</sup> Avenue to CTH HH (EB Rdwy) IH-90 Juneau County

### Letting of January 15, 2019

This is Addendum No. 01, which provides for the following:

### Special Provisions:

Revised Special Provisions				
Article	Description			
INO.	•			
13	HMA Pavement 4 SMA 58-28 V, Item 643.8624; HMA Pavement Test Strip, Item 460.0100.S			

### Plan Sheets:

Revised Plan Sheets						
Plan	Dian Shaat Title (brief description of changes to sheat)					
Sheet	Plan Sheet Title (bhei description of changes to sheet)					
7	Corrected pavement type from 4 LT 58-24 S to 4 LT 58-28 S					
20	Added table for 460.2007 Incentive Density HMA Pavement Longitudinal Joint, to clarify it					
29	applies to the lower layer joint only					

The responsibility for notifying potential subcontractors and suppliers of these changes remains with the prime contractor.

Sincerely,

# Mike Coleman

Proposal Development Specialist Proposal Management Section

### ADDENDUM NO. 01

### 1016-05-75, 1016-08-79

### December 17, 2018

### **Special Provisions**

# 13. HMA Pavement 4 SMA 58-28 V, Item 643.8624; HMA Pavement Test Strip, Item 460.0100.S.

Replace entire article language with the following:

### A Description

Conform to standard spec 450 and 460 except as modified in this special provision.

Replace standard spec 460.1 with the following to describe SMA:

<sup>(1)</sup> Only the term SMA will be used in the following to describe SMA and other gap-graded mixtures, but is intended for use with any gap-graded mixture. This special provision describes SMA mixture design, providing and maintaining a quality management program for SMA mixtures, and constructing SMA pavement.

### **B** Materials

Replace standard spec 460.2.1 with the following to remove conditional SMA statements and warm mix additive along with clarify mineral filler definition and use:

- <sup>(1)</sup> Furnish a homogeneous mixture of coarse aggregate, fine aggregate, mineral filler, stabilizer, recycled material if used, and asphaltic material conforming to the requirements of Table 460-1, Table 460-2 and the JMF limits presented herein.
- (2) Mineral filler (AASHTO M17) shall consist of finely divided mineral matter such as crushed fines, lime, or fly ash. At the time of use, it should be sufficiently dry to flow freely and essentially free from agglomerations. Filler shall be free from organic impurities and have a plastic index not greater than 4 when AASHTO T89/90 is performed.

Replace standard spec table 460-1 with the following to specify gradation master range and additional sieves for SMA.

### TABLE 460-1 AGGREGATE GRADATION MASTER RANGE AND VMA REQUIREMENTS

	% PASSING DESIGNATED SIEVES			
Sieve	NOMINAL SIZE			
	SMA No. 4 (12.5 mm)	SMA No. 5 (9.5 mm)		
50.0-mm				
37.5-mm				
25.0-mm				
19.0-mm	100			
12.5-mm	90 - 97	100		
9.5-mm	58 - 80	90 - 100		
4.75-mm	25 - 35	35 - 45		

2.36-mm	15 - 25	18 - 28
0.60-mm	18 max	18 max
75-µm	8.0 - 11.0	8.0-12.0
% MINIMUM VMA	16.0	17.0

Replace standard spec 460.2.4.3 with the following to remove specific approval schedule and allow for more than a single additive system to be used:

(1) Add a cellulose fiber stabilizing additive to all SMA mixtures according to the dosage rate specified in AASHTO M 325. Feed the stabilizing additive through a separate system that proportions the required amount of stabilizer in uniform distribution. The system must have low-level and no-flow indicators and a printout of the feed rate in lbs/min. Additionally, the stabilizer supply line must include a section of transparent pipe for observing consistency of flow or feed. The stabilizing additive shall meet the cellulose fiber quality requirements listed in the table below. Prior to approval and use of fibers, the contractor shall submit a notarized certification by the producer of these materials stating they meet the following requirements:

Cellulose Fiber Quality Requirements			
Property Requirement			
Sieve	Analysis		
Method A – Alp	ine Sieve Analysis:		
Fiber Length	6 mm (0.25 in) maximum		
Passing 0.150-mm (No. 100) sieve	70 ± 10 percent		
Method B – Mesh Screen Analysis:			
Fiber Length	6 mm (0.25 in) maximum		
Passing 0.850-mm (No. 20) sieve	85 ± 10 percent		
Passing 0.425-mm (No. 40) sieve	65 ± 10 percent		
Passing 0.106-mm (No. 140) sieve	30 ± 10 percent		
Other	Properties		
Ash Content	18 ± 5 percent non-volatiles		
рН	7.5 ± 1.0		
Oil Absorption	$5.0 \pm 1.0$ (times fiber mass)		
Moisture Content	Less than 5 percent (by mass)		

(2) If necessary to avoid drain down, add an additional stabilizer such as an organic fiber, an inorganic fiber, additional polymer-plastic, additional polymer-elastomer, or approved alternate stabilizer to all SMA mixtures. If proposing an additional stabilizer not listed here, submit the proposed additive system, asphaltic binder, and stabilizer additive, along with samples of the other mixture materials to the department during the mix design approval.

Replace standard spec 460.2.5 with the following to describe Recycled Asphaltic Material use in SMA:

- (1) The contractor may use recycled asphaltic materials from FRAP, RAP, and RAS in SMA mixtures. Stockpile recycled materials separately from virgin materials and list each as individual JMF components.
- (2) Control recycled materials used in SMA by evaluating the percent binder replacement, the ratio of recovered binder to the total binder. The maximum allowable percent binder replacement shall not exceed 15.0 percent.

Replace standard spec 460.2.7 with the following to detail SMA mix design requirements:

(1) For each SMA mixture type used under the contract, develop and submit an asphaltic mixture design according to CMM 8-66. In addition to the required test procedures outlined in Tables 1 and 2 of CMM 8-66, adhere to AASHTO R 46 and AASHTO M 325 when designing SMA mixtures. The specific gravity of fines or "super fines" used as a mineral filler or stabilizer will be determined according to AASHTO T 100. The values listed in Tables 460-1 and 460-2 are design limits; production values may exceed those limits. The department will review mixture designs and report the results of that review to the designer according to CMM 8-66.

Mixture type	SMA
ESALs x 106 (20 yr design life)	
LA Wear (AASHTO T96)	
500 revolutions(max % loss)	35
Soundness (AASHTO T104) (sodium sulfate, max % loss)	12
Freeze/Thaw (AASHTO T103) (specified counties, max % loss)	18
Fractured Faces (ASTM 5821) (one face/2 face, % by count)	100/90
Flat & Elongated (ASTM D4791) (max %, by weight)	20 (3:1 ratio)
Fine Aggregate Angularity (AASHTO T304, method A, min)	45
Sand Equivalency (AASHTO T176, min)	50
Gyratory Compaction	
Gyrations for Nini	7
Gyrations for Ndes	65
Gyrations for Nmax	100
Air Voids, %Va <sup>[1]</sup> (%Gmm Ndes)	4.5 (95.5)
% Gmm Nini	
% Gmm Nmax	≤ 98.0
Dust to Binder Ratio (% passing 0.075mm/Pbe)	1.2 - 2.0
Voids filled with Binder (VFB or VFA, %)	70 - 80

### TABLE 460-2 MIXTURE REQUIREMENTS

Tensile Strength Ratio <sup>[2]</sup> (TSR) (AASHTO T283)	0.80
Draindown at Production Temperature (%)	≤0.30
Effective Asphalt Content, Pbe min	5.5%

- <sup>[1]</sup> Use AASHTO T 331 (Vacuum Sealing) to determine mixture bulk specific gravity.
- <sup>[2]</sup> TSR shall be run at 7.0 + 1.0% Va and compacted to 95 +/-5 mm for a 150 mm diameter specimen without freeze thaw conditioning.

Replace standard spec 460.2.8.2.1.5 with the following to update JMF and warning limits for SMA:

<sup>(1)</sup> Conform to the following control limits for the JMF and warning limits based on a running average of the last 4 data points:

JMF LIMITS	WARNING LIMITS
+/- 6.0	+/- 4.5
+/- 6.0	+/- 4.5
+/- 5.5	+/- 4.0
+/- 5.5	+/- 4.0
+/- 5.5	+/- 4.0
+/- 5.0	+/- 4.0
+/- 2.0	+/- 1.5
- 0.3	- 0.2
+/- 1.3	+/- 1.0
- 0.5	- 0.2
	JMF LIMITS +/- 6.0 +/- 6.0 +/- 5.5 +/- 5.5 +/- 5.5 +/- 5.0 +/- 2.0 - 0.3 +/- 1.3 - 0.5

- <sup>[1]</sup> VMA limits based on minimum requirement for mix design nominal maximum aggregate size in table 460-1.
- (2) Warning bands are defined as the area between the JMF limits and the warning limits.

Add the following to standard spec 460.2.8.2.1.7 to further define conforming material and pay reduction based on individual test results:

(9) Produce SMA mixture with the four-point running average for air voids, within the JMF Limits of 3.2 to 5.8 percent. The four-point running average for air voids must show consistent production results. If one QC air voids test falls outside of the JMF limits, notify the department and consider corrective action. If two or more individual QC air voids tests within the four-point running average exceed the JMF limits, the material is nonconforming and subject to pay adjustment as specified in 460.5.2.1(5) as modified herein.

Replace standard spec 460.2.8.3.1.6 (1) with the following to define acceptable verification parameters for SMA:

- (1) The engineer will provide test results to the contractor within 2 mixture-production days after obtaining the sample. The quality of the product is acceptably verified if it meets the following limits:
  - Va is within a range of 3.2 to 5.8 percent.
  - VMA is within minus 0.5 of the minimum requirement for the mix design nominal maximum aggregate size.
  - Asphalt content is within minus 0.3 percent of the JMF.

Add the following to standard spec 460.2.8.3.1.8 to further identify material to be removed and replaced:

(3) Remove and replace SMA where excessive bleeding problems, fat spots, or segregation occur. These are unacceptable and shall be corrected or removed, per engineer review, at no additional expense to the department. If such areas are identified prior to or during inspection of the completed pavement, the root cause and amount of material affected must be determined. If there is not consensus between the contractor and engineer as to material qualifying for removal, the department's Bureau of Technical Services shall be consulted. The engineer will thoroughly document the areas of affected pavement immediately (within 24 hours of identification). This documentation must include, but is not limited to: pictures of the material in question, station locations, lane(s) affected, length, and width of the affected area, and any other pertinent information. The engineer will provide documentation to BTS as soon as available.

### C Construction

Replace standard spec 460.3.1 with the following to insert SMA as traffic volume in bid item encoding:

(1) Construct SMA pavement of the type the bid item indicates encoded as follows:

#### **Combined Bid Item Encoding**

	Gra	4 Addition T	SMA	58-34	V N Designi	ation
GRAD	ATIONS (NMAS)	TRAFF		UME	BIN	DER DESIGNATION LEVEL
4	12.5 mm		SMA		Н	Heavy
5	9.5 mm				V	Very Heavy
					E	Extremely Heavy

(2) Construct HMA pavement conforming to the general provisions of 450.3.

Add the following to standard spec 450.3.1.3 to require transfer vehicle for SMA:

(2) Use a Material Transfer Vehicle when constructing SMA pavement.

Add the following to standard spec 450.3.1.5 to prohibit rubber-tire roller on SMA:

(3) Rubber tired roller shall not be used for compaction of SMA pavement.

Replace standard spec 460.3.3.1 with the following to specify density requirements for SMA:

- <sup>(1)</sup> Compact SMA pavement to 93.0% of Gmm for mainline pavement. Compact shoulders and appurtenances to 92.0% of Gmm. Mainline offsets will only be applied to nuclear density gauge readings for shoulder or appurtenances constructed with SMA.
- (2) This value is for average sublot density. Individual density results more than 3.0 percent below the minimum required target density are unacceptable and must be addressed according to CMM 8-15.11.

Add the following to standard spec 460.3.3.2 to require test strip for SMA:

(5) Construct a test strip according to CMM 8-15.13 to correlate nuclear gauges to pavement cores, confirm SMA in-place density using cores and determine mixture air voids. Construct the test strip at the beginning of work for each SMA mixture, for each layer and for each thickness. All SMA test strip material produced shall meet the requirements in Tables 460-1 and 460-2 and conform to the JMF limits presented herein except as follows:

ITEM	JMF Limits
Asphaltic content in percent <sup>[1]</sup>	- 0.5
VMA in percent <sup>[2]</sup>	- 1.0
Air Voids in percent	According to the SMA Test Strip Approval Criteria Below

- <sup>[1]</sup> Asphalt content more than -0.5% below the JMF will be referee tested by BTS using automated extraction according to WisDOT Modified ASTM D8159.
- <sup>[2]</sup> VMA limits based on minimum requirement for mix design nominal maximum aggregate size in table 460-1 as modified herein.

The test strip shall remain in place and become part of the completed pavement when acceptably produced, acceptably compacted, and meets finish and smoothness requirements. CMM 8-15 describes the SMA density and volumetric testing tolerances required for the test strip.

(6) The test strip is to be treated as a single/separate lot, and will have densities and pay adjustments calculated accordingly. The department will test one of the two split samples for volumetrics to determine test strip approval. If the QV air void sample is outside of the limits for 100% pay (i.e. 3.2 ≤ Va ≤ 5.8), dispute resolution in accordance with CMM 8-36 will determine material conformance and payment for the test strip. If QV and QC test results exceed testing tolerances (0.015 for Gmm or Gmb), both retained split samples will be tested by BTS. In this case, additional investigation shall be conducted to identify the source of the difference between QV and QC data and BTS referee test data will be used to determine material conformance and pay.

Pay adjustments made as part of dispute resolution on test strip material will be limited to the test strip and will not extend to material placed during main production nor will pay adjustments made on main production extend into the test strip. The department will notify the contractor within 24 hours of the start of test strip construction regarding approval to proceed with paving beyond the test strip. The department will evaluate mixture air voids, test strip density, and nuclear gauge to core correlation in determining test strip approval and material conformance according to the following:

Approval / Material Conformance <sup>[1]</sup>	QV Air Voids	Average Density of All Cores <sup>[2]</sup>	Outcome of Test Strip for Contractor
Approved / Material Conforming	3.2 ≤ Va ≤ 5.8	≥ 93.0 %	Proceed with production
Test Strip Approved / Material Nonconforming	2.8 ≤ Va < 3.2 or 5.8 < Va ≤ 6.2	≥ 91.0 %	Propose solution and proceed with production. Payment for material will be based on BTS referee tests.
Test Strip Not Approved / Material Nonconforming	2.5 ≤ Va < 2.8 or 6.2 < Va ≤ 6.5	< 91.0 %	Stop production, submit cause and solution, make additional 500-ton test strip. Payment for material will be based on BTS referee tests.
Test Strip and Material are Unacceptable <sup>(3)</sup>	Va < 2.5 or Va > 6.5	< 90.0 %	Stop production, submit cause and solution, make additional 500-ton test strip, and complete new core to nuclear density gauge correlation

SMA	Test	Strip	Approval	Criteria
0.007		Curp	Approva	01110110

<sup>[1]</sup> The overall result of each test strip will coincide with the more restrictive result from air voids or density.

- <sup>[2]</sup> Individual nuclear density test results more than 3.0% below the minimum density requirement must be addressed according to CMM 8-15.11.
- <sup>[3]</sup> Unacceptable material will be removed and replaced at no additional cost to the department. Alternatively, the engineer may allow the material to remain in place with a 50 percent payment factor. Material allowed to remain in place requires another test strip prior to additional paving.
- (7) An acceptable core to nuclear density gauge correlation must be completed by both the contractor and department according to CMM 8-15 as part of the test strip.
- (8) A maximum of two test strips will be allowed to remain in place per layer per contract. If the contractor changes the mix design for a given mix type during a contract, no additional compensation will be paid by the department for the required additional test strip.

### **D** Measurement

Add the following to standard spec 460.4:

(2) The department will measure HMA Pavement Test Strip as each unit of work, acceptably completed as described in CMM 8-15. Material quantities will be determined according to standard spec 450.4.

### E Payment

Replace standard spec 460.5.1 with the following:

The department will pay for measured quantities at the contract unit price under the following bid items:

ITEM NUMBER	DESCRIPTION	UNIT
460.8624	HMA Pavement 4 SMA 58-28 V	TON
460.0100.S	HMA Pavement Test Strip	EACH

Payment for SMA is full compensation for providing SMA mixture designs; for preparing foundation; for volumetric and density testing and aggregate source testing; for asphalt binder from recycled sources, for asphalt binder modification or processes, and addition of fibers, fines, or filler.

Payment for HMA Pavement Test Strip is full compensation for volumetric and density testing, collection and measurement of pavement cores, provision of nuclear gauges and operator(s), and all other work associated with completion of a core-to-gauge correlation, as directed by the engineer. Acceptable HMA mixture placed on the contract as part of the test strip will be compensated by the appropriate HMA Pavement bid item.

Material Transfer Vehicle will be paid for separately.

Replace standard spec 460.5.2.1 with the following to modify incentive for density and mixture for SMA pavements:

- (1) The department will pay for the SMA Pavement bid items at the contract unit price (including test strip material) subject to one or more of the following adjustments:
  - 1. Disincentive for density of HMA pavement as specified in 460.5.2.2.
  - 2. Incentive for density of HMA pavement as specified in 460.5.2.3 with the exception that any lot containing an individual density test result > 97.0% Gmm will not be eligible for incentive pay adjustment.
  - 3. Reduced payment for nonconforming smoothness as specified in 450.3.2.9.
  - 4. Reduced payment for nonconforming QMP HMA mixtures as specified in 460.2.8.2.1.7.
- (2) Payment for the HMA Pavement bid items is full compensation for providing SMA pavement including binder; for mixture design; for preparing the foundation; and for QMP and aggregate source testing.
- (3) If provided for in the plan quantities, the department will pay for a leveling layer, placed to correct irregularities in an existing paved surface before overlaying, under the pertinent paving bid item.
- (4) The department will administer pay reduction for nonconforming QMP mixture under the Nonconforming QMP HMA Mixture administrative item. The department will reduce pay based on the contract unit price for the HMA Pavement bid item.
- (5) If material is nonconforming as defined in standard spec 460.2.8.2.1.7 as modified here within, the department will pay 80% of the contract unit price for the material from the individual point(s) where a test is outside the JMF limit until another individual QV or QC test is within the JMF limits. This pay reduction is not applicable if a pay reduction is applied for nonconforming air voids as detailed in the following paragraph.
- (6) The department will reduce pay for nonconforming QMP HMA mixtures as specified in 460.2.8.2.1.7, starting from the stop point to the point when the running average of 4 is back inside the warning limits. The engineer will determine the quantity of material subject to pay reduction based on the testing data and an inspection of the completed pavement. The department will reduce pay as follows:

PAYMENT	FOR MIXTURE <sup>[1]</sup> <sup>[2]</sup> <sup>[3]</sup>	

	PRODUCED WITHIN	PRODUCED OUTSIDE
ITEM	WARNING BANDS	JMF LIMITS
Gradation	90%	75%
Asphalt Content <sup>[4]</sup>		
Air Voids	70%	50%
VMA	90%	75%

<sup>[1]</sup> For contracts or plants where the total production of each mixture design requires less than 4 QC tests refer to CMM 8-36.

<sup>[2]</sup> Payment is in percent of the contract unit price for the HMA Pavement bid item. The department will reduce pay based on the nonconforming property with lowest percent pay including nonconforming material as defined by 460.5.2.1(5) as modified herein. If the quantity of material

subject to pay adjustment based on the running average of 4 is also subject to pay adjustment resulting from dispute resolution in accordance with 460.2.8.3.1.7, the department will apply the single pay adjustment resulting in the lowest percent pay.

- <sup>[3]</sup> In addition to any pay adjustment listed in the table above and in 460.5.2.1(5), the department will adjust pay for nonconforming binder under the Nonconforming QMP Asphaltic Material administrative item. The department will deduct 25 percent of the contract unit price of the HMA Pavement bid item per ton of pavement placed with nonconforming PG binder the engineer allows to remain in place.
- <sup>[4]</sup> The department will not adjust pay based on a running average of 4 asphalt binder tests; however, corrective action will be applied to nonconforming material according to 460.2.8.2.1.7.
- (7) If the department discovers nonconforming mixture during a QV dispute resolution investigation, and the engineer allows that mixture to remain in place, the department will pay for the quantity of affected material as specified in 460.2.8.3.1.8 at 50 percent of the contract price.
- (8) If the department waives density testing under 460.3.3.3, the department will not adjust pay under either 460.5.2.2 or 460.5.2.3.
- (9) Restore the surface after cutting density samples as specified in 460.3.3.2(1) at no additional cost to the department.

stp-460-030 (20181119)

### **Plan Sheets**

The following  $8\frac{1}{2} \times 11$ -inch sheets are attached and made part of the plans for this proposal: Revised: 7 and 29.

END OF ADDENDUM



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SPECIAL (MATERIAL TRANSFER VEHICLE	PROJECT 1016-05-75) sev 0105 01		1	o							Adde ID 10 ID 10 Revis	endu )16-( )16-( )16-(	m No. ( )5-75 )8-79 Sheet 2	)1 (9	r. 20
RESIDENCE SPECIAL (REMOVING HMA PAVEMENT NOTCHED WEDGE LONGITUDINAL	JOINT MILLING) SEV, DOGO D1	LF	45800	11200 11200							Dece	embe	er 17, 2	)18	SHFF
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SPECIAL (HMA PERCENT WITHIN LIMITS (PWL)	TEST STRIP VOLUMETRICS) SEV MOGO D1	EACH	1016-05-75 TOTAL: 1	1016-08-79 ТОТАL: <u>0</u>	REMARKS	<ol> <li>DRIVING LANES AND 6' MEDIAN SHOULDER</li> <li>DRIVING LANES AND 6' MEDIAN SHOULDER</li> <li>DRIVING LANES AND 6' MEDIAN SHOULDER</li> </ol>	26' DRIVING LANES AND 6' MEDIAN SHOULDER 26' DRIVING LANES AND 6' MEDIAN SHOULDER 26' DRIVING LANES AND 6' MEDIAN SHOULDER	SHOULDER MELL SHOULDER MELL SHOULDER MELL	<ol> <li>OUTSIDE SHOULDER (UPPER &amp; LOWER LIFT)</li> <li>OUTSIDE SHOULDER (UPPER &amp; LOWER LIFT)</li> <li>OUTSIDE SHOULDER (UPPER &amp; LOWER LIFT)</li> </ol>	MEDIAN SHOULDER MEDIAN SHOULDER MEDIAN SHOULDER	EB TERMINAL AREA	WB TERMINAL AREA 26' DRIVING LANES AND 6' MEDIAN SHOULDER	SHOULDER MILL 26' DRIVING LANES AND 6' MEDIAN SHOULDER 8' OUTSIDE SHOULDER (UPPER & LOWER LIFT)	MEDIAN SHUULDEK	LI ANEOLIS OLIANTITIES
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LOWER	016-05-75 ТОТА	LOWER	016-08-79 ТОТА		TACK COAT 455.0605 GAL	6200 3550 1560	4420 2530 1120	200 110 50	1550 900 400	1100 630 280	24600 140	160 2760	90 1970 690	6300	
INCENTIVE DENSI 460.2007 boL 18320	18320 10	4630	4630 1(		LOCATION	EB 64-68.7 BINDER EB 70.2-73 BINDER WB 71.8-73 BINDER	EB 64-68.7 SURFACE EB 70.2-73 SURFACE WB 71.8-73 SURFACE	EB 64-68.7 SHOULDER EB 70.2-73 SHOULDER WB 71.8-73 SHOULDER	EB 64-68.7 SHOULDER EB 70.2-73 SHOULDER WB 71.8-73 SHOULDER	EB 64-68.7 SHOULDER EB 70.2-73 SHOULDER WB 71.8-73 SHOULDER	1016-05-75 ТОТАL: ЕХІТ 79. СТН НН	EXIT 79, CTH HH EB 77-79 BINDER	EB 77-79 SHOULDER EB 77-79 SURFACE EB 77-79 SHOULDER	EB //-/9 эноигисис 1016-08-79 ТОТАL:	1016-08-70
					STATION TO STATION	697+60 - 947+00 1026+11 - 1171+00 1107+64A - 1171+00A	697+60 - 947+00 1026+11 - 1171+00 1107+644 - 1171+00A	697+60 - 947+00 1026+11 - 1171+00   1107+64A - 1171+00A	697+60 - 947+00 1026+11 - 1171+00 1107+64A - 1171+00A	697+60 - 947+00 1026+11 - 1171+00 1107+64A - 1171+00A N	13+99B - 19+52B	21+49B - 24+13B 1391+00 - 1496+00	1391+00 - 1496+00 1391+00 - 1496+00 1391+00 - 1496+00	1341+UU - 1430+UU	25.75 NO: 1016-05-75

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