

Wisconsin Department of Transportation

July 1, 2019

Division of Transportation Systems Development

Bureau of Project Development 4822 Madison Yards Way, 4th Floor South Madison, WI 53705

Telephone: (608) 266-1631 Facsimile (FAX): (608) 266-8459

NOTICE TO ALL CONTRACTORS:

Proposal #5: 1320-23-70

STH 11, ERF to Wisconn Valley Way

EFR to Wisconn Valley Way

STH 11

Racine County

1320-23-73

STH 11, Wisconn Valley Way to CTH H

Wisconn Valley Way to CTH H

STH 11

Racine County

Letting of July 9, 2019

This is Addendum No. 01, which provides for the following:

Special Provisions:

	Revised Special Provisions
Article	Description
No.	Description
12	Utilities
64	Optimized Aggregate Gradation Incentive, Item 715.0710

	Added Special Provisions	
Article	Description	
No.	No.	
95	Notice to Contractor – Hauling Restrictions	
96	Signs Type I and II.	

	Deleted Special Provisions
Article No.	Description
53	Signs Type II

Schedule of Items:

	Revised Bid Item Quantities				
Bid Item	Item Description	Unit	Old	Revised	Proposal
Did itelli	item Description	Unit	Quantity	Quantity	Total
637.2230	Signs Type II Reflective F	SF	136	-16	120
SPV.0035.301	EBS Excavation	CY	22,833	-4,566	18,267
SPV.0035.302	EBS Backfill	CY	22,833	-4,566	18,267

	Added Bid Item Quantit	ties			
Bid Item	Item Description	Unit	Old Quantity	Revised Quantity	Proposal Total
645.0220	Geogrid Type SR	SY	0	16,500	16,500

Plan Sheets:

	Revised Plan Sheets
Plan Sheet	Plan Sheet Title (brief description of changes to sheet)
112	Signing Plan (removed sign P157)
116	Signing Plan (removed sign P407)
231	Miscellaneous Quantities (updated 'Earthwork' table)
248	Miscellaneous Quantities (updated 'Permanent Signing' table)
251	Miscellaneous Quantities (added 'Geogrid Type SR' table)
272	Miscellaneous Quantities (updated 'Earthwork' table)
295	Miscellaneous Quantities (updated 'Permanent Signing' table)
297	Miscellaneous Quantities (updated 'Permanent Signing' table)
301	Miscellaneous Quantities (added 'Geogrid Type SR' table)

	Added Plan Sheets
Plan	Plan Sheet Title (brief description of why sheet was added)
Sheet	Than officer thic (blief description of why sheet was added)
24A	Construction Details:2019 Haul Routes (added haul route map for 2019)
24B	Construction Details:2020 Haul Routes (added haul route map for 2020)

The responsibility for notifying potential subcontractors and suppliers of these changes remains with the prime contractor.

Sincerely,

Mike Coleman

Proposal Development Specialist Proposal Management Section

ADDENDUM NO. 01

Project ID 1320-23-70 & 1320-23-73

July 1, 2019

Special Provisions

12. Utilities.

Replace paragraph one under subsection titled **Mount Pleasant**, **Village of – Sanitary** under section titled **Project 1320-20-73**:

During construction, the Village of Mount Pleasant will construct a new sanitary sewer main beginning at a manhole at Station 201+76, 175'RT and running easterly along a line 40' south of and parallel to the proposed southerly STH 11 right of way to a manhole at Station 226+24, 175'RT where it turns and runs southerly to beyond the project limits. The Village of Mount Pleasant will construct this sewer from approximately October 1st to December 31st, 2019. During this time frame, allow the sanitary contractor two access points off of STH 11 between the abovementioned station limits for this sanitary work.

Replace the last sentence of second bullet point under subsection titled **We Energies - Gas** under section titled **Project 1320-20-73** with the following:

The existing line will remain in place from Station 214+02, 75'LT to Station 224+15, 76'LT and from Station 226+05, 76'LT to 232+00, 67'LT.

Insert the following bullet point after the third bullet point under section titled **We Energies – Gas** under section titled **Project 1320-20-73**:

- A new underground gas line tying into the existing main and beginning at Station 224+15, 76'LT and running easterly along a line 5' south of and parallel to the northerly STH 11 right of way to Station 226+05, 76'LT and tying into the existing main. We Energies will construct this gas line between May 1st and August 31st, 2019.

53. DELETE

64. Optimized Aggregate Gradation Incentive, Item 715.0710.

Replace the entire article with the following:

Description

This special provision describes optional contractor optimized aggregate gradation, optional optimized mixture designs, and associated additional requirements for class 1 concrete used in concrete pavements. Conform to standard specification part 7 and as follows:

Optimized Aggregate Gradation

A Job Mix Formula (JMF) contains all of the following:

Proportions for each aggregate fraction conforming to table 1.

Individual gradations for each aggregate fraction.

Composite gradation of the combined aggregates including working ranges on each sieve in accordance with table 2.

Submit the target JMF and aggregate production gradation test results to the engineer for review 10 business days before initial concrete placement.

TABLE 1 TARANTULA CURVE GRADATION BAND

SIEVE SIZES	PERCENT RETAINED
2 in.	0
1 1/2 in.	≤5
1 in.	<u>≤</u> 16
3/4 in.	<u><</u> 20
1/2 in.	4-20
3/8 in.	4-20
No. 4	4-20
No. 8 ^[1]	≤12
No. 16 ^[1]	<u>≤</u> 12
No. 30 ^{[1] [2]}	4-20
No. 50 ^[2]	4-20
No. 100 ^[2]	≤10
No. 200 ^[2]	≤2.3

^[1] Minimum of 15% retained on the sum of the #8, #16, and #30 sieves.

TABLE 2 JMF WORKING RANGE

	THUITO IDATOL
SIEVE SIZES	WORKING RANGE ^[1] (PERCENT)
2 in.	+/- 5
1 1/2 in.	+/- 5
1 in.	+/- 5
3/4 in.	+/- 5
1/2 in.	+/- 5
3/8 in.	+/- 5
No. 4	+/- 5
No. 8	+/- 4
No. 16	+/- 4
No. 30	+/- 4
No. 50	+/- 3
No. 100	+/- 2
No. 200	≤ 2.3

Working range limits of composite gradation based on moving average of 4 tests.

^[2] Conform to 24-34% retained of fine sand on the #30-200 sieves.

Determine the complete gradation, including P200, using a washed analysis for both fine and coarse aggregates. Test each stockpile for each component aggregate once per 1,500 cubic yards during concrete production.

Take samples by one of the following sampling methods:

- 1. At the belt leading to the weigh hopper.
- 2. Working face of the stock piles at the concrete plant if approved by the engineer.

The department will take independent QV samples using the same sampling method the contractor uses for QC sampling. QV samples may be taken by the contractor's QC personnel if witnessed by the department's QV personnel. The department will split each QV sample and retain half for all dispute resolutions. If QV test results conform to the specification, the department will take no further action. If QV test results are nonconforming, add the QV to the QC test results as if it were an additional QC test.

If, during concrete production, the moving average of four for any sieve fall outside the allowable JMF working range do the following:

- 1. Notify the engineer of the test results within 1 business day from the time of sampling.
- 2. Make immediate adjustments to the JMF, within the limits specified in Table 3;
- 3. Review JMF adjustments with the engineer. Both the contractor and engineer will sign the adjusted JMF if the adjustments comply with Table 3.
- 4. If the moving average of four falls outside the adjusted allowable working range, stop production and provide a new mix design including JMF to the engineer.

SIEVE SIZES	ALLOWABLE ADJUSTMENT (PERCENT)			
>= No. 4	+/- 5			
No. 8 – No. 30	+/- 4			
No. 50	+/- 3			
No. 100	+/- 2			

TABLE 3 ALLOWABLE JMF ADJUSTMENTS

Dispute Resolution

The department will resolve disputes as specified in standard spec 106.3.4.3.5 using QV split samples.

Sublot and Lot Size

A sublot consists of up to 1,500 cubic yards. A lot consists of two sublots.

Optimized Concrete Mixtures

The contractor may use a reduced cementitious content for concrete pavement placed if the contractor does the following:

- 1. Use an optimized aggregate gradation as defined in this special provision.
- Conform to the additional testing requirements for flexural strength as specified in the contract special provisions.
- 3. Submit aggregate gradation result records no more than 2 years old when developing the mix design.
- 4. Determine the volume of voids in the optimized aggregates using ASTM C29.
- 5. Download and follow the instructions tab of the Optimized Gradation and Mix Design Spreadsheet located at: https://wisconsindot.gov/Pages/doing-bus/eng-consultants/cnslt-rsrces/qmp/default.aspx
- 6. Design an appropriate paste content based upon the Performance-based PCC Mix Design Guide located at: https://wisconsindot.gov/Pages/doing-bus/eng-consultants/cnslt-rsrces/qmp/default.aspx
- 7. Provide a minimum Vpaste/Vvoids of 1.25. (Paste/Void ratio equals the volume of paste divided by the volume of voids.).

- 8. Evaluate workability of trial batches by following section 6.8 of AASHTO Draft Performance Engineered Concrete Pavement Mixtures Specifications located at:
 - https://wisconsindot.gov/Pages/doing-bus/eng-consultants/cnslt-rsrces/gmp/default.aspx
- 9. Submit trial batch workability results when submitting the mix design.
- 10. Submit the CP Tech center computer spreadsheet concrete mix design to the engineer for review at least 3 business days before producing concrete.
- 11. Provide a minimum cement content of 520 pounds per cubic yard, except if using type I, IL, or III cement in a mix where the geologic composition of the coarse aggregate is primarily igneous or metamorphic materials, provide a minimum cement content of 660 pounds per cubic yard.
- 12. The contractor may use class C fly ash or grade 100 or 120 slag as a partial replacement for cement. For binary mixes use up to 30% fly ash or slag. For ternary mixes use up to 30% fly ash plus slag in combination. Replacement values are in percent by weight of the total cementitious material in the mix.
- 13. See CMM 8-70.2.2.3 for additional guidance.

Measurement

The department will measure Optimized Aggregate Gradation Incentive by the dollar, for each combined averaged lot of QC test results meeting Table 1.

Payment

The department will pay incentive of 3 percent of the contract unit price for concrete pavement under the following bid item:

ITEM NUMBER DESCRIPTION UNIT 715.0710 Optimized Aggregate Gradation Incentive DOL stp-715-005 (20181119)

95. Notice to Contractor - Hauling Restriction.

Do not haul materials of any kind on, along or across any portion of IH-94, from noon Friday, July 10th, 2020 to 6:00 AM Monday, July 20th, 2020.

96. Signs Type I and II.

Furnish and install aluminum vertical support beams for type I and II signs on overhead sign supports incidental to sign. For type I and II signs on sign bridges use aluminum vertical support beams noted above incidental to sign.

Supplement 637.2.4 of the standard specs with the following:

Use stainless steel bolts, washers and nuts for type I and type II signs mounted on sign bridges or type I and II signs mounted on overhead sign supports. Use clips on every joint for Sign Plate A 4-6 when mounted on a sign bridge or overhead sign support. Inspect installation of clips and assure bolts and nuts are tightened to manufacturers recommended torque values.

Use aluminum vertical sign support beams that have a 5-inch wide flange and weigh 3.7 pounds per foot, if the L-brackets are 4 inches wide then use 4 inch wide flange beams weighing 3.06 pounds per foot. Contractor shall measure the width of the L-brackets on existing structures of determine the width needed for sign support beams.

Use beams a minimum of six feet in length or equal to the height of the sign to be supported, whichever is greater. For overhead sign supports, the beams shall be the height of the sign or the distance sufficient to fasten to the horizontal members of the overhead sign support when there are two horizontal members. Use U-bolts that are made of stainless steel, one-half inch diameter and of the proper size to fit the truss cords of

each sign bridge. Install vertical sign support beams on each sign and use new U-bolts to attach each beam to the top and bottom cord of the sign bridge truss.

If type I or II signs use I beams to support the signs.

Replace 637.2.4.1(2)2 of the standard specifications with the following:

Clips may be either stainless steel or aluminum conforming to ASTM B 108, alloy 356.0-T6.

Replace 637.3.3.2(2) of the standard specifications with the following:

Install Type I Signs at the offset stated in the plan, which shall be the clear distance between the edge of mainline pavement right edgeline and the near edge of the sign.

Supplement 637.3.3.3(3) of the standard specifications with the following:

Furnish and install new aluminum vertical sign support beams on each sign and new U-bolts to attach each beam to the top and bottom cord of the sign bridge truss for Type I or Type II Signs and Type I and II signs on overhead sign supports incidental to sign.

Add the following to standard spec 641.2:

Submit shop drawings for sign bridges and overhead sign supports to SE Region Traffic Operations Engineer, Tom Heydel and Bureau of Structures, Fabrication Library. Along with Shop drawings, DT2326 is required to be filled out and submitted with the shop drawings. DT 2334 is also required for status report document for sign structures. Follow specification 105.2.2 for Fabrication Library requirements DT 2321 (Anchor Rod installation form) and DT 2322 (anciliary Structures Pre-installation verification test of high strength bolts form) shall be filled out as part of installation and fabrication.

SER-637.1 (20170405)

U: mounting hardware for type I and II signs revised 6-20-19

Schedule of Items

Attached, dated July 1, 2019, are the revised Schedule of Items Pages 8, 14, 16, and 17.

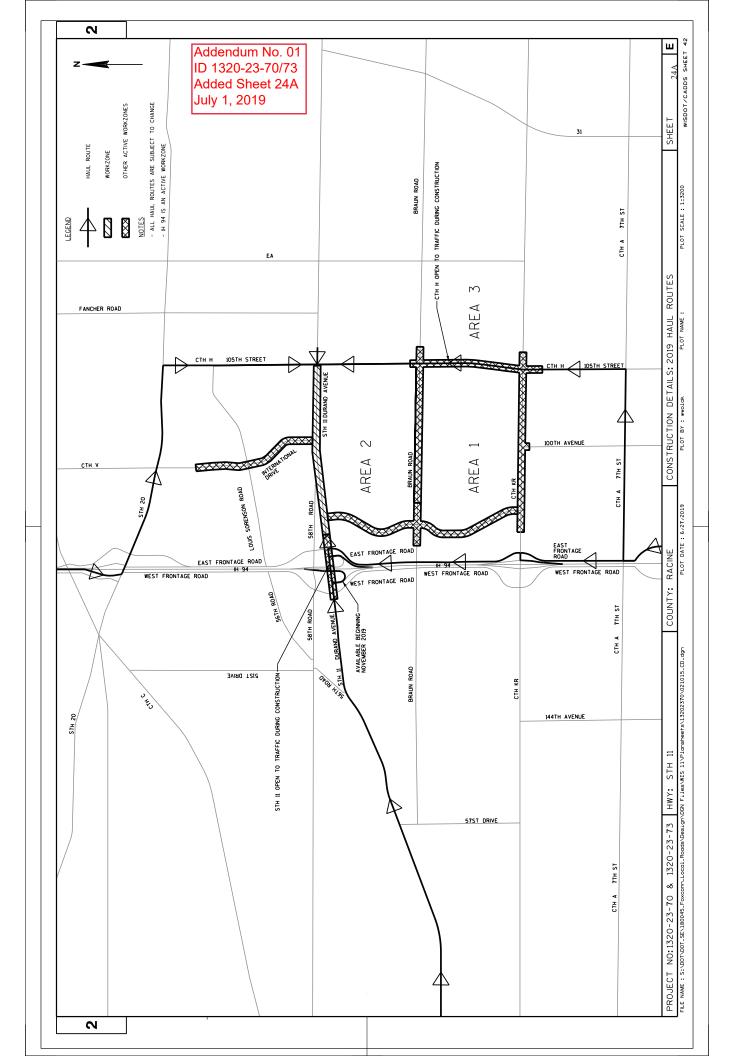
Plan Sheets

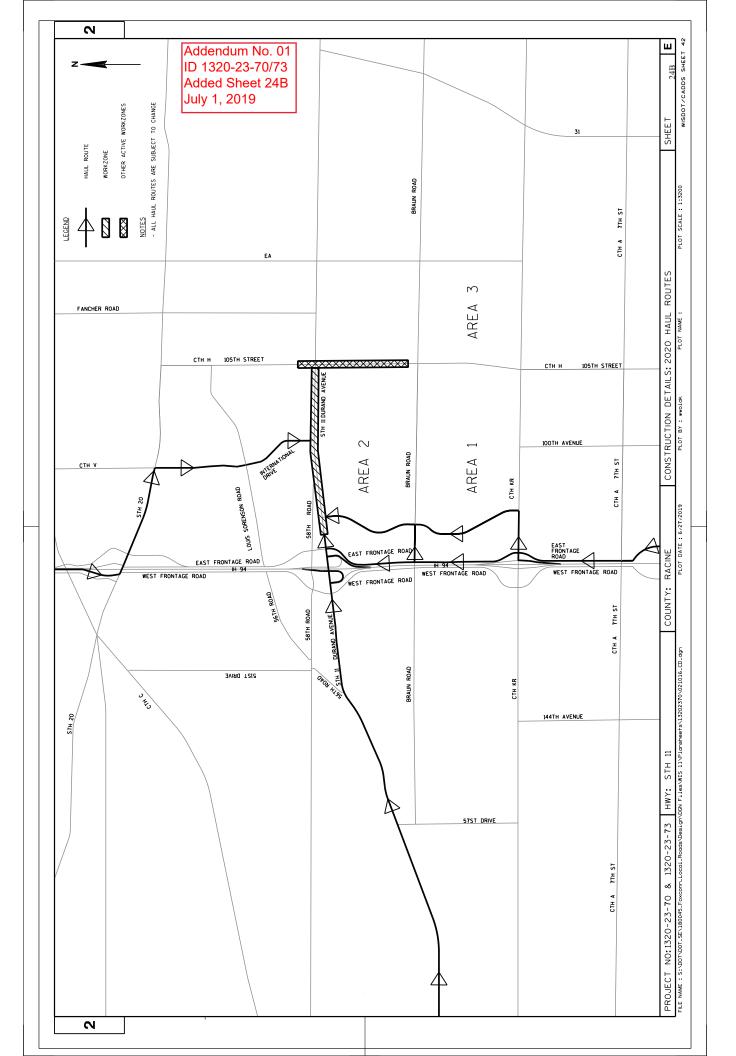
The following 8½ x 11-inch sheets are attached and made part of the plans for this proposal:

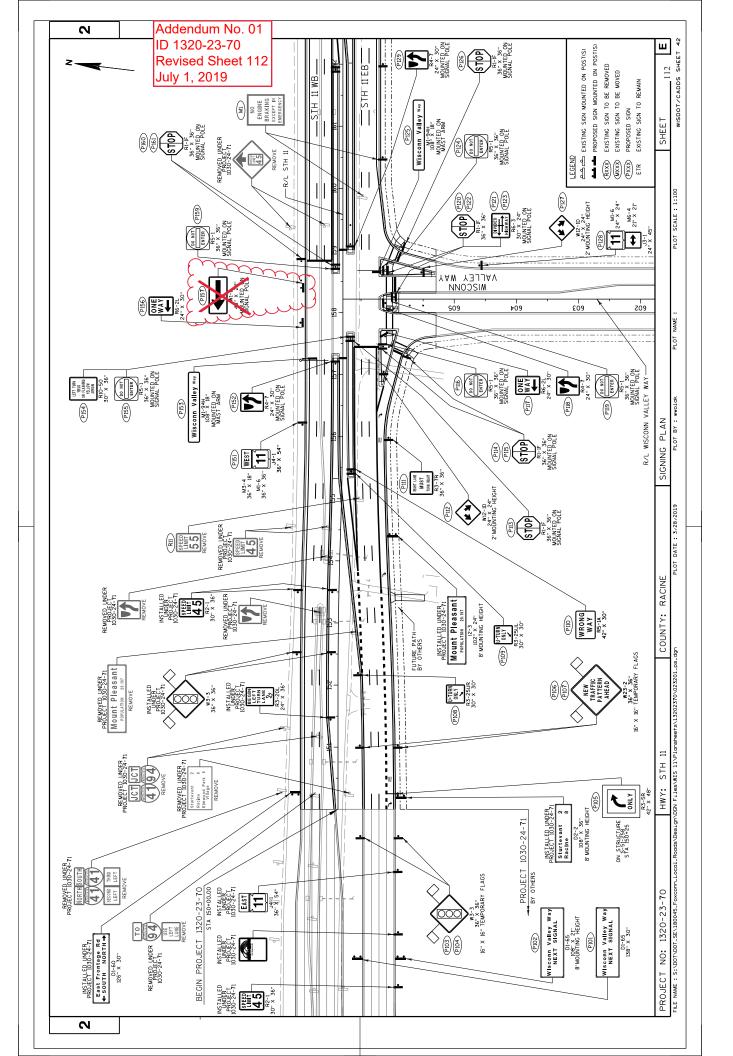
Revised: 112, 116, 231, 248, 251, 272, 295, 297 & 301.

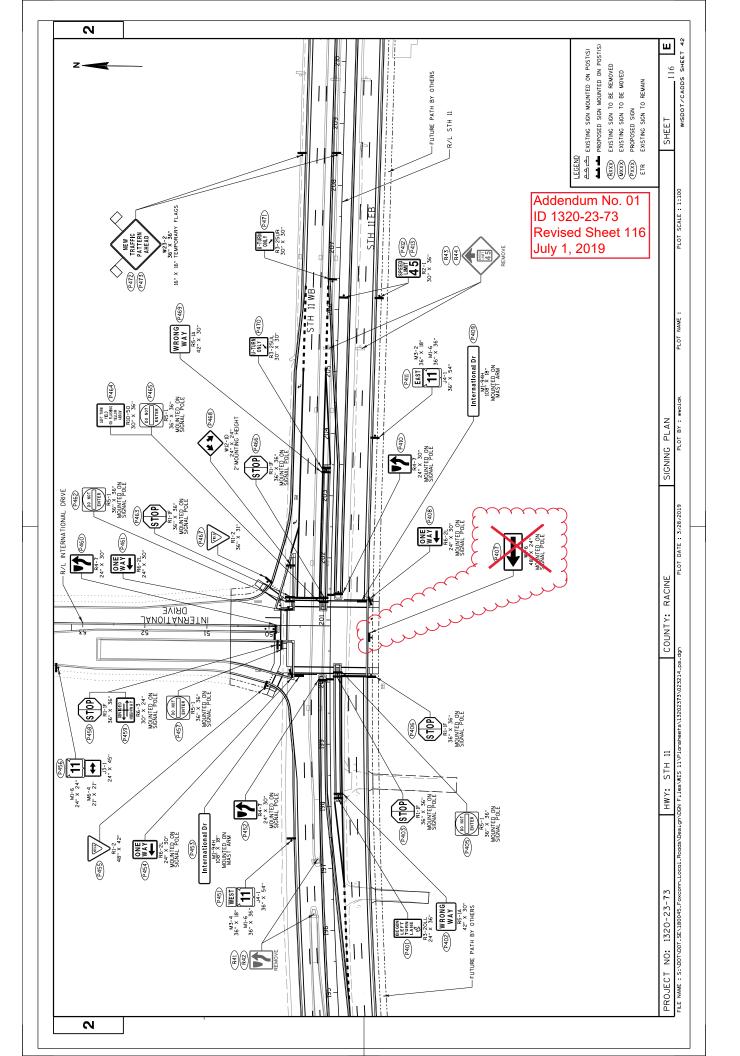
Added: 24A & 24B.

END OF ADDENDUM









ORDINATE +/- (4)

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FILL (CY)

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TOPSOIL REMOVAL (CY)

CUT (CY)

FROM / TO STATION

ROADWAY

CATEGORY DIVISION

MASS

EMBANKMENT (3) SPV.0035.003 ROADWAY

SPV.0035.002 EBS BACKFILL

SPV.0035.001 EBS EXCAVATION

205.0100 EXCAVATION COMMON

(1)(5)

EARTHWORK

(2)

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20,364

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11,000 11,000

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UNDISTRIBUTED

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1000

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UNDISTRIBUTED

SUBTOTAL DIVISION 3 TOTA

PROJECT 1320-23-70 TOTALS

160

ID 1320-23-70 Revised Sheet 231 July 1, 2019

Addendum No. 01

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231

SHEET:

PLOT NAME: 13202370_MQ

MISCELLANEOUS QUANTITIES

COUNTY: RACINE

ALL ITEMS CATEGORY 1000 UNLESS OTHERWISE NOTED

1) Cut Volume Includes Concrete and Asphaltic Surface Material.

2) EBS Excavation to be backfilled with EBS Backfill. All EBS Excavation material is assumed to be wasted offsite. 3) Roadway Embankment = Unexpanded Fill + Topsoil Removal Replaced

-8,838

37,571

28,733 10,998

- 4) The Mass Ordinate + or quantity calculated by Division. A positive quantity indicates an excess of material within the division and a negative number indicates a shortage of material within the division. Mass Ordinate = Cut+Topsoil Removal-Embankment. The mass ordinate is for information purposes only as Common Excavation and Roadway Embankment are not balance for quantity purposes and does not guarantee the quality of Common Excavation, and if it can be reused onsite.
- 5) Topsoil thickness estimated, refer to Topsoil Removal Construction Detail

HWY: STH 11 PROJECT NO: 1320-23-70 S\DOTDOT_SE\18045_F\ROSSURES\BINDGN F\ROSSURES\BINDGN F\ROSSU

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36 X 36

36 X 36

R1-1F R1-1F

P160 P161 P201 P202 P203 P204

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R6-2R

P205 P251 P252

R5-1 R5-1A R3-20L

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36

W23-2

P253 P254 X 36 138 X 30 138 X 30 24 X 30

36

W3-3 W3-3 D1-65 R6-2R

P256 P257 P258

36 X 36

PROJECT 1320-23-70 TOTAL

R5-1

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248

SHEET:

MISCELLANEOUS QUANTITIES

COUNTY: RACINE

HWY: STH 11

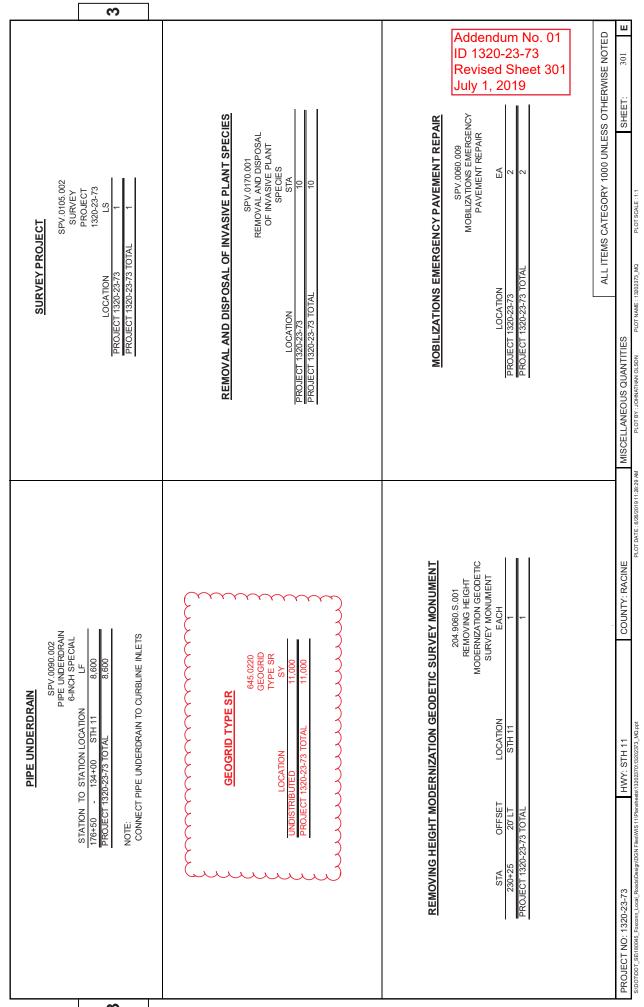
PROJECT NO: 1320-23-70
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FROM / TO STATION COMMON EBS EXCAVATION SPY,0035,002		C	?						<u> </u>															Addendum No. 01 ID 1320-23-73 Revised Sheet 272 July 1, 2019	272 E	
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Proposal Schedule of Items

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Proposal ID: 20190709005 **Project(s):** 1320-23-70, 1320-23-73

Federal ID(s): N/A, N/A

SECTION: 0001 Contract Items

Alt Set ID: Alt Mbr ID:

Proposal Line Number	Item ID Description	Approximate Quantity and Units	Unit Price	Bid Amount
0210	628.7560 Tracking Pads	4.000 EACH		
0212	628.7570 Rock Bags	130.000 EACH		
0214	629.0210 Fertilizer Type B	61.500 CWT		
0216	630.0140 Seeding Mixture No. 40	1,762.000 LB		
0218	630.0200 Seeding Temporary	958.000 LB	·	
0220	633.5200 Markers Culvert End	13.000 EACH		
0222	634.0618 Posts Wood 4x6-Inch X 18-FT	103.000 EACH		
0224	637.2210 Signs Type II Reflective H	926.010 SF	·	
0226	637.2215 Signs Type II Reflective H Folding	96.980 SF	·	
0228	637.2230 Signs Type II Reflective F	120.000 SF		
0230	638.2102 Moving Signs Type II	1.000 EACH		
0232	638.2602 Removing Signs Type II	23.000 EACH		
0234	638.3000 Removing Small Sign Supports	24.000 EACH		
0236	638.4000 Moving Small Sign Supports	1.000 EACH		
0238	641.8100 Overhead Sign Support (structure) 001. S-51-258	LS	LUMP SUM	
0240	643.0300 Traffic Control Drums	89,388.000 DAY		





Proposal Schedule of Items

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Proposal ID: 20190709005 **Project(s):** 1320-23-70, 1320-23-73

Federal ID(s): N/A, N/A

SECTION: 0001 Contract Items

Alt Set ID: Alt Mbr ID:

Proposal Line Number	Item ID Description	Approximate Quantity and Units	Unit Price	Bid Amount
0398	690.0250 Sawing Concrete	33.000 LF		
0400	715.0415 Incentive Strength Concrete Pavement	24,941.000 DOL	1.00000	24,941.00
0402	715.0710 Optimized Aggregate Gradation Incentive	109,737.000 DOL	1.00000	109,737.00
0404	740.0440 Incentive IRI Ride	19,350.000 DOL	1.00000	19,350.00
0406	SPV.0035 Special 001. EBS Excavation	18,267.000 CY		
0408	SPV.0035 Special 002. EBS Backfill	18,267.000 CY	·	
0410	SPV.0035 Special 003. Roadway Embankment	104,000.000 CY		·
0412	SPV.0045 Special 001. Portable Speed Trailer	754.000 DAY	·	
0414	SPV.0055 Special 001. Maintain Field Office Left In Place Special Utility Fees Project 1320- 23-70	30,000.000 DOL	<u> </u>	
0416	SPV.0060 Special 002. Temporary Stone Ditch Checks	30.000 EACH		
0418	SPV.0060 Special 003. Sand Bags	200.000 EACH		
0420	SPV.0060 Special 004. Temporary Sediment Traps	15.000 EACH		
0422	SPV.0060 Special 009. Mobilizations Emergency Pavement Repair	4.000 EACH	<u> </u>	
0424	SPV.0060 Special 010. Section Corner Monuments	1.000 EACH		
0426	SPV.0060 Special 012. Removing Cover Plates Left In Place	4.000 EACH	·	·





Proposal Schedule of Items

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Proposal ID: 20190709005 **Project(s):** 1320-23-70, 1320-23-73

Federal ID(s): N/A, N/A

SECTION: 0001 Contract Items

Alt Set ID: Alt Mbr ID:

Proposal Line Number	Item ID Description	Approximate Quantity and Units	Unit Price	Bid Amount
0456	SPV.0105 Special 306. Transport & Install State Furnished Traf Signal Cabinet STH 11 & WVW	LS	LUMP SUM	
0458	SPV.0105 Special 307. Transport & Install State Furnished Radar Det Sys STH 11 & WVW	LS	LUMP SUM	
0460	SPV.0105 Special 308. Trns & Install State Furn EVP Det Heads w/Conf Beacons STH 11 & WVW	LS	LUMP SUM	
0462	SPV.0105 Special 309. Trns & Install Traf Sig, Monotube, & Intsec Lighting Materials STH & WVW	LS	LUMP SUM	
0464	SPV.0105 Special 311. Trns & Install State Furn Traf Sig Cabinet STH 11 & International Dr	LS	LUMP SUM	·
0466	SPV.0105 Special 312. Trns & Install State Furn Radar Det Sys STH 11 & International Dr	LS	LUMP SUM	·
0468	SPV.0105 Special 313. Trns & Install State Furn EVP Det Heads w/Conf Beacons STH 11 & Intern'l Dr	LS	LUMP SUM	
0470	SPV.0105 Special 314. Trns & Install Traf Sig Monotube, & Int Lighting Material STH 11 & Int'l Dr	LS	LUMP SUM	·
0472	SPV.0135 Special 001. Maintain Field Office Left In Place Special Project 1320-23-70	13.000 MON		
0474	SPV.0170 Special 001. Removal and Disposal of Invasive Plant Species	15.000 STA	·	
0476	SPV.0180 Special 001. Topsoil Special	97,833.000 SY		
0478	645.0220 Geogrid Type SR	16,500.000 SY	·	·



Wisconsin Department of Transportation

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	Proposal Schedule o	f Items	Page 17 of 17
Proposal ID: 20190709005	Project(s): 1320-23-70, 13	320-23-73	
F	ederal ID(s): N/A, N/A		
	Section: 0001	Total:	<u> </u>
		Total Bid:	<u> </u>