

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1053-07-76	WISC 2023111	1

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

WAUSAU - WITTENBERG

BASS LAKE ROAD TO CTH D, WB

STH 29

MARATHON COUNTY

STATE PROJECT NUMBER
1053-07-76

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 174



28

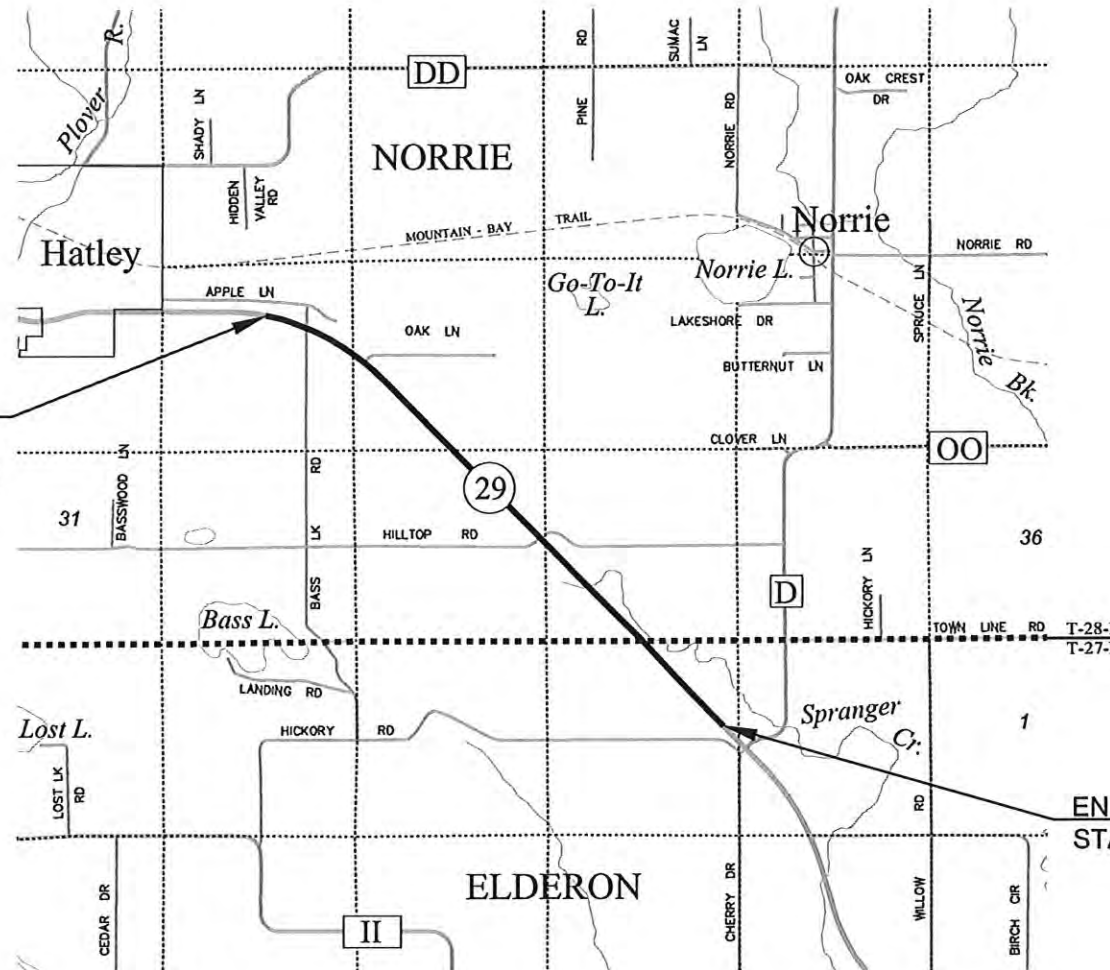
DESIGN DESIGNATION

A.A.D.T. 2023	=	11,400
A.A.D.T. 2043	=	13,100
D.H.V.	=	1,575
D.D.	=	60,140
T.	=	16.7%
DESIGN SPEED	=	65 MPH
ESALS	=	5,260,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
MARSH AREA	WATER
	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE

BEGIN PROJECT
STA 905+20
Y=173,780.526
X=362,551.191



LAYOUT
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 2.836 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), MARATHON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012).

emcs inc

500 North 17th Avenue
Wausau, WI 54401
715.845.1081 Fax 715.845.1099



7-19-22 *Stephanie G. Christensen*
Date (Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	EMCS, INC.
Surveyor	EMCS, INC.
Designer	KOREY BOEHM
Project Manager	ZACH GRULING
Regional Examiner	KAI KILEN
Regional Supervisor	

APPROVED FOR THE DEPARTMENT
DATE: 7-21-22 *Thy B...*
(Signature)

E

PROJECT ID: 1053-07-76

WITH: N/A

COUNTY: MARATHON

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

AS-BUILTS USED FOR PLAN DEVELOPMENT

PROJECT NO: 1059-16-72, CONSTRUCTION YEAR: 1995
 PROJECT NO: 1059-16-73, CONSTRUCTION YEAR: 1997
 PROJECT NO: 1053-10-61, CONSTRUCTION YEAR: 2008

ORDER OF SECTION 2 SHEETS

- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- INTERSECTION DETAILS
- EROSION CONTROL
- PERMANENT SIGNING
- TRAFFIC CONTROL
- SOIL BORING REPORTS

UTILITIES

COMMUNICATIONS

ASTREA
 ANDY HEIGL
 105 KENT STREET
 IRON MOUNTAIN, MI 49801
 PHONE: (905) 221-7536
 ANDY.HEIGL@ASTREACONNECT.COM

CENTURYLINK
 JASON BUSSE
 3235 INTERTECH DR
 SUITE 600
 BROOKFIELD, WI 53045
 PHONE: (414) 224-6713
 MOBILE: (715) 415-3214

WITTENBERG CABLE TV INC
 SCOTT SICKLER
 104 WEST WALKER ST
 PO BOX 309
 WITTENBERG, WI 54499
 PHONE: (715) 253-3229
 MOBILE: (715) 881-0302
 SCOTT@CIRRINITY.NET

WITTENBERG TELEPHONE COMPANY
 SCOTT SICKLER
 104 WEST WALKER ST
 PO BOX 309
 WITTENBERG, WI 54499
 PHONE: (715) 253-3229
 MOBILE: (715) 881-0302
 SCOTT@CIRRINITY.NET

ELECTRIC - DISTRIBUTION

WISCONSIN PUBLIC SERVICE CORPORATION
 JESSE PATTEN WPS DESIGNER ELECTRIC
 1700 SHERMAN ST
 PO BOX 1166
 WAUSAU, WI 54402-1166
 PHONE: (715) 848-7405
 MOBILE: (715) 573-0349
 JESSE.PATTEN@WISCONSINPUBLICSERVICE.COM

GAS/PETROLEUM

ANR PIPELINE COMPANY
 TODD BRISTER
 W3925 PIPELINE LN
 EDEN, WI 53019
 PHONE: (920) 477-2235
 TODD_BRISTER@TRANSCANADA.COM

RUNOFF COEFFICIENT TABLE

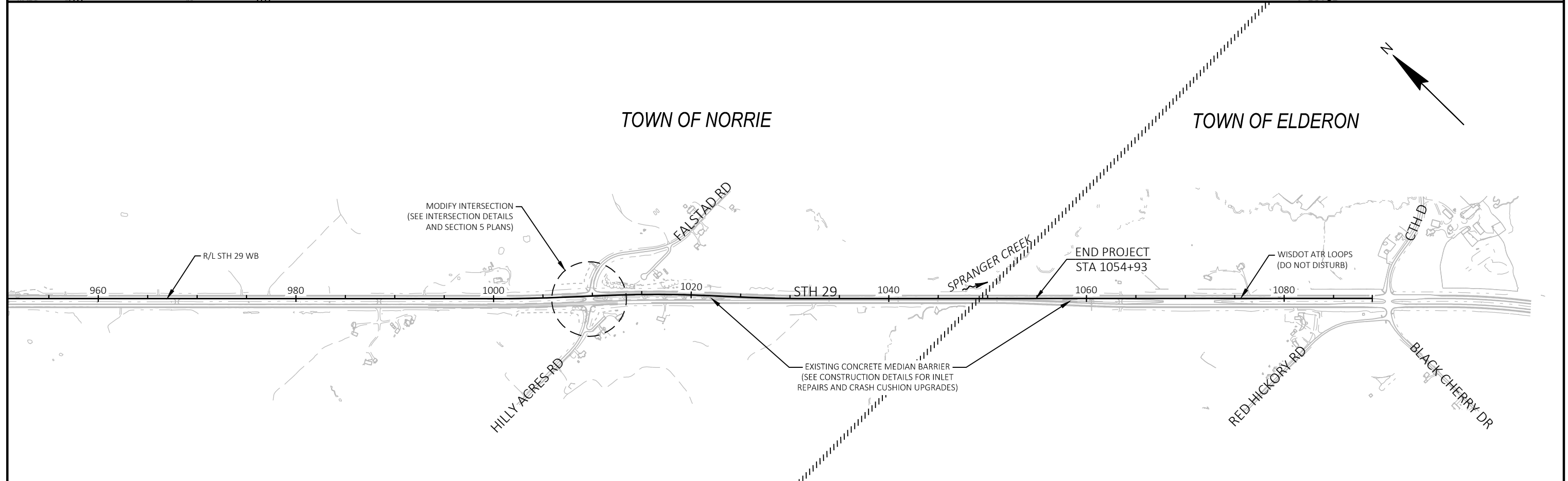
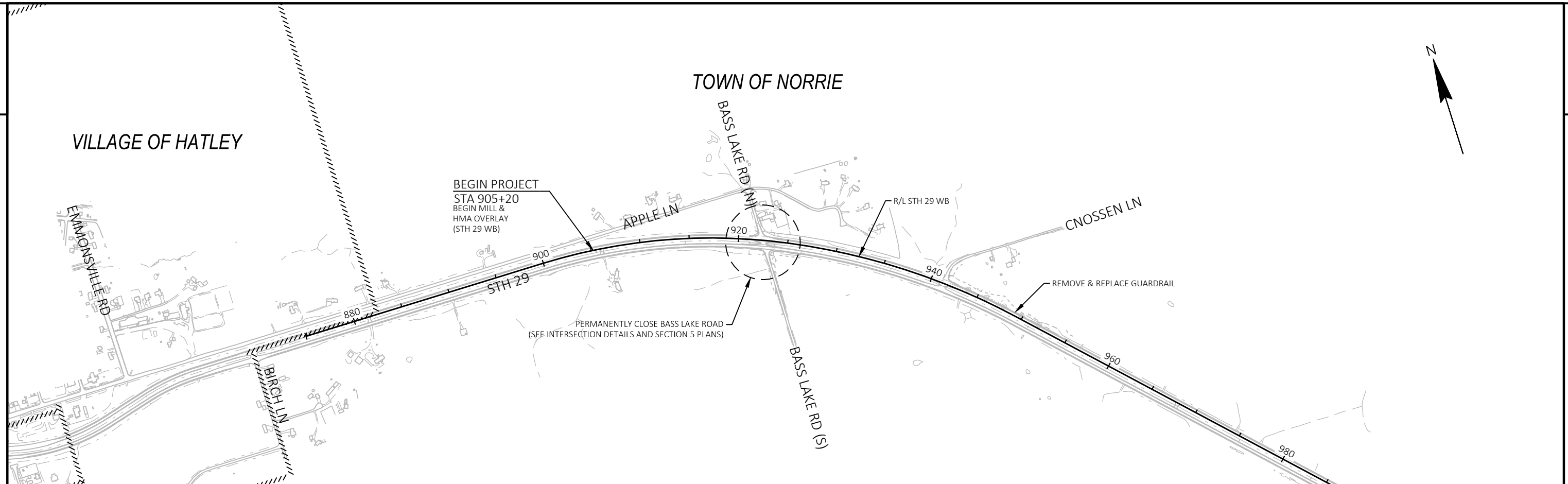
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 122.1 ACRES
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 3.4 ACRES

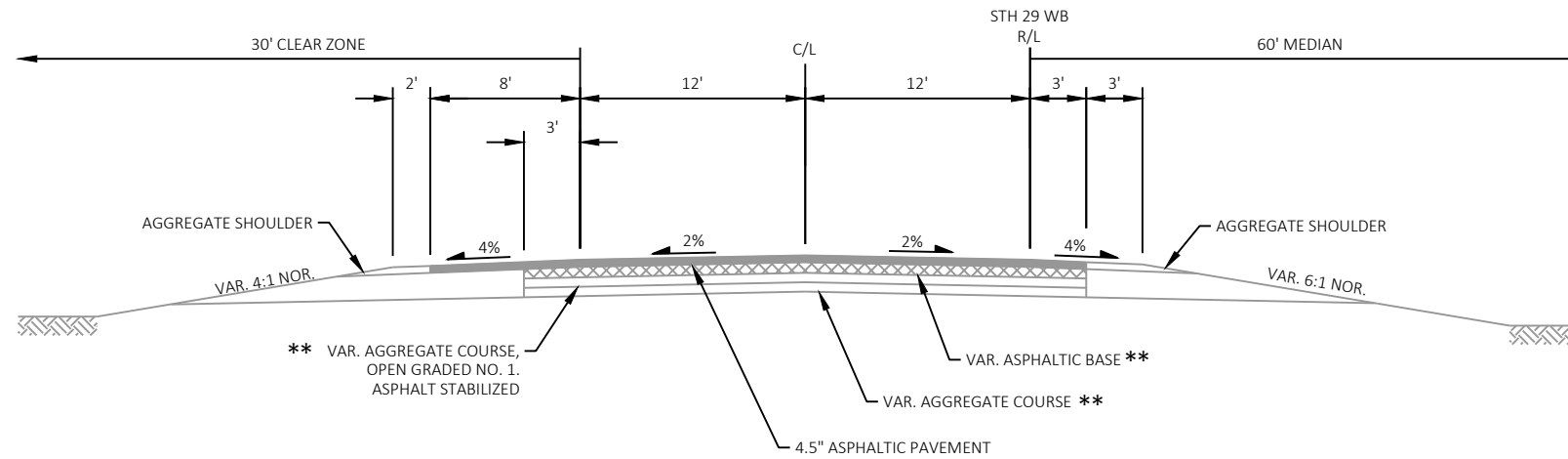


Dial **811** or (800)242-8511
www.DiggersHotline.com

DNR LIAISON
 CASEY JONES
 DNR OSHKOSH SERVICE CENTER
 625 E COUNTY ROAD Y STE 700
 OSHKOSH, WI 54901
 PHONE: (715) 213-6571
 CASEY.JONES@WISCONSIN.GOV

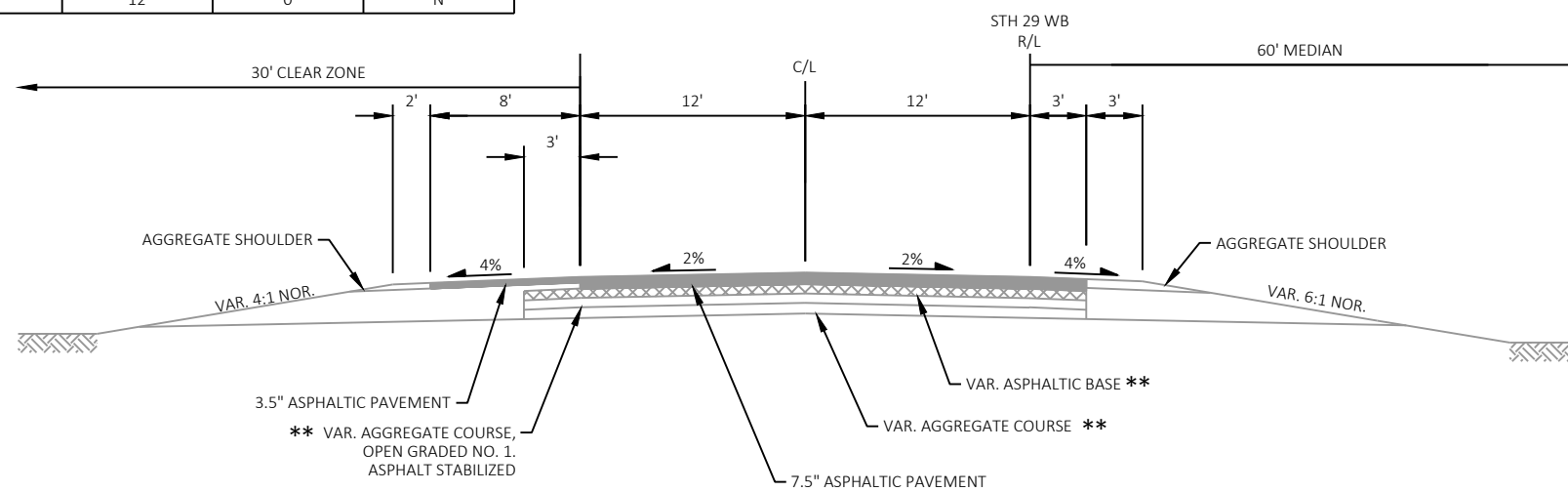


PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	PROJECT OVERVIEW	SHEET E
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TYPICAL EXISTING SECTION
 STH 29 WESTBOUND
 STA 905+20 - STA 957+50

EXISTING LAYER THICKNESS TABLE **						
STA	STA	ASPHALTIC PAVEMENT (IN)	ASPHALTIC BASE (IN)	BASE AGGREGATE (IN)	AGGREGATE COURSE, OPEN GRADED NO. 1 ASPHALT STABILIZED (IN)	UNDERDRAIN PRESENT (Y/N)
905+20	907+50	4.5	12	0	0	N
907+50	913+50	4.5	0	8	0	N
913+50	924+50	4.5	12	0	0	N
924+50	931+00	4.5	8	4	0	N
931+00	937+50	4.5	4	0	4	Y
937+50	944+50	4.5	4	8	0	N
944+50	950+50	4.5	0	8	4	Y
950+50	957+50	4.5	0	12	4	Y
957+50	964+50	7.5	0	4	4	Y
964+50	974+50	7.5	12	0	4	Y
974+50	981+50	7.5	8	0	4	Y
981+50	992+50	7.5	8	0	0	N
992+50	998+50	7.5	4	4	0	N
998+50	1007+75	7.5	0	12	0	N



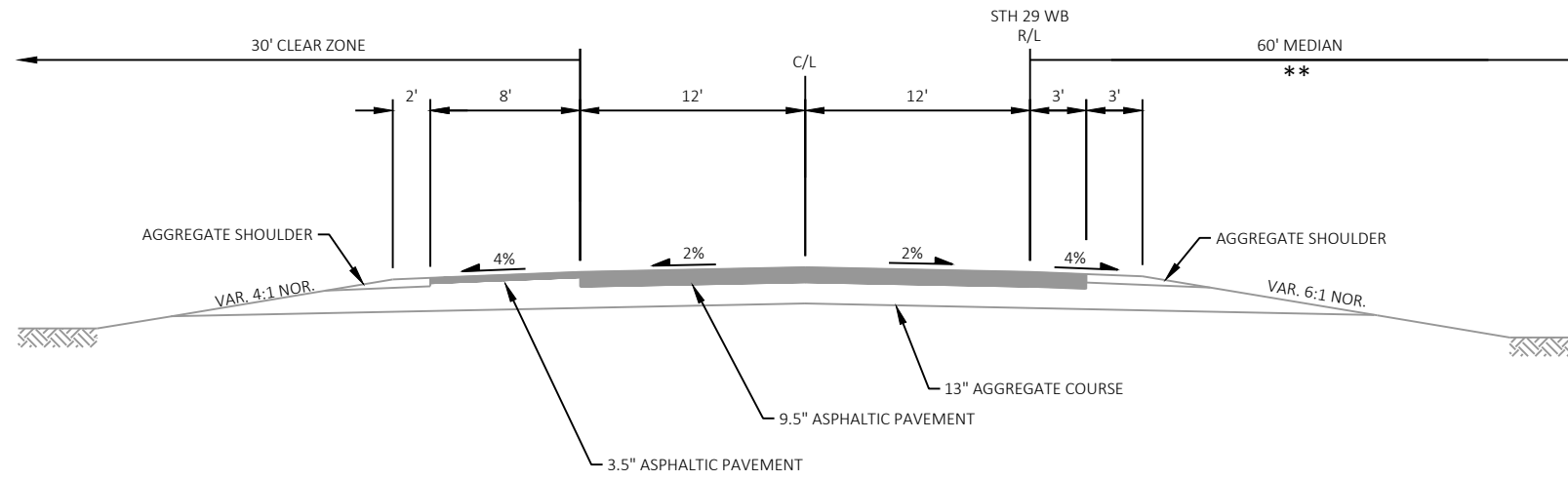
TYPICAL EXISTING SECTION
 STH 29 WESTBOUND
 STA 957+50 - STA 1007+75

NOTES

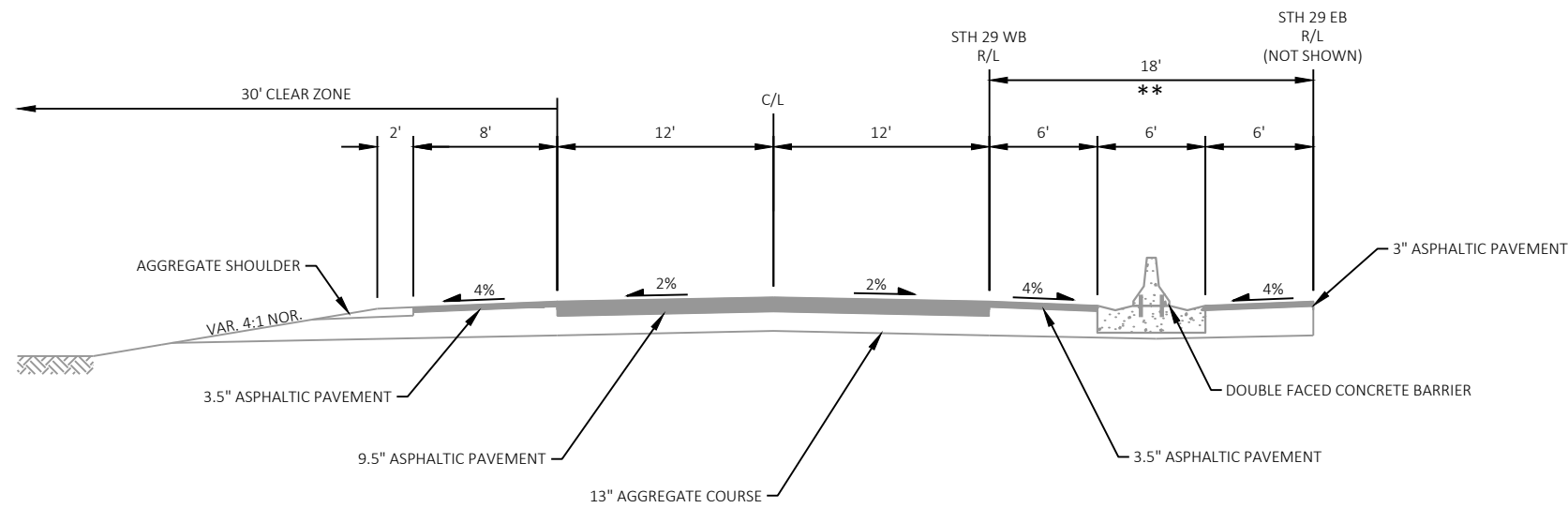
CROSS SLOPE VARIES DUE TO SUPERELEVATION, VALUES SHOWN ARE TYPICAL

** SEE EXISTING LAYER THICKNESS TABLE

WEST OF STA 905+20, EXISTING MAINLINE PAVEMENT IS CONCRETE.



TYPICAL EXISTING SECTION
 STH 29 WESTBOUND
 STA 1007+75 - STA 1023+50



TYPICAL EXISTING SECTION
 STH 29 WESTBOUND
 STA 1023+50 - STA 1054+93

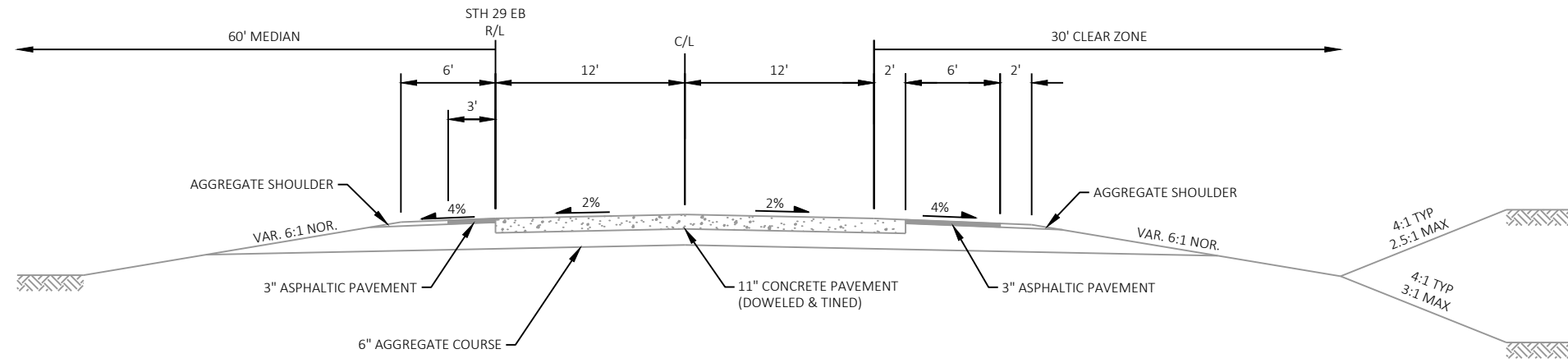
NOTES

CROSS SLOPE VARIES DUE TO SUPERELEVATION, VALUES SHOWN TYP

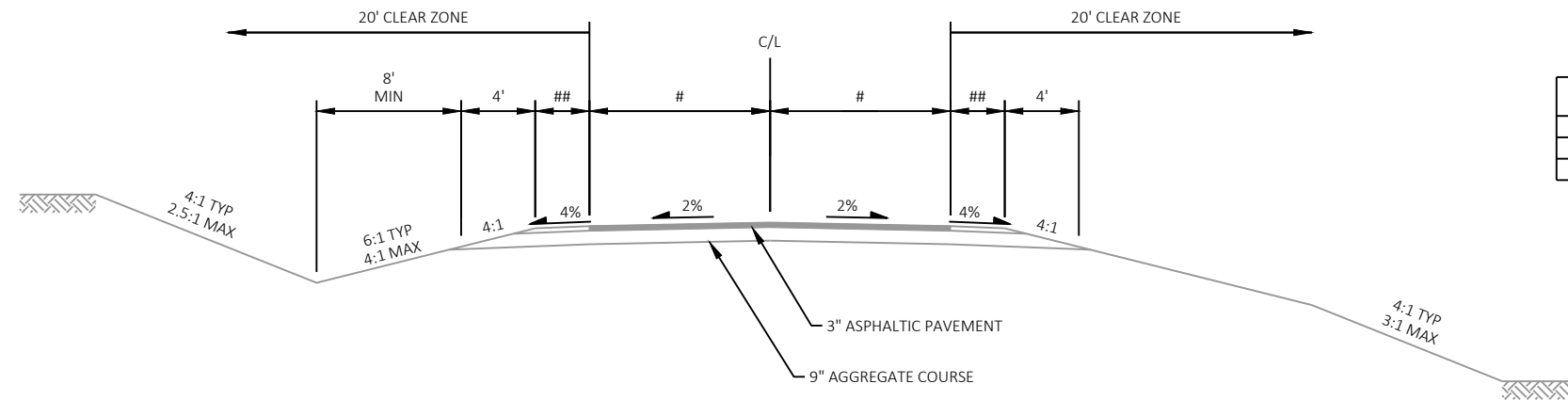
** STA 1016+50 - STA 1030+79 VARIES 60' TO 18'

MEDIAN CABLE BARRIER IS PRESENT ALONG STH 29 FROM STA 1010+42 - STA 1023+15 (WB) AND STA 1057+95 - STA 1063+11 (EB)

EAST OF STA 1054+93, EXISTING MAINLINE PAVEMENT IS CONCRETE.



TYPICAL EXISTING SECTION
 STH 29 EASTBOUND
 * STA 920+81 - STA 924+50
 * STA 1004+56 - STA 1011+24



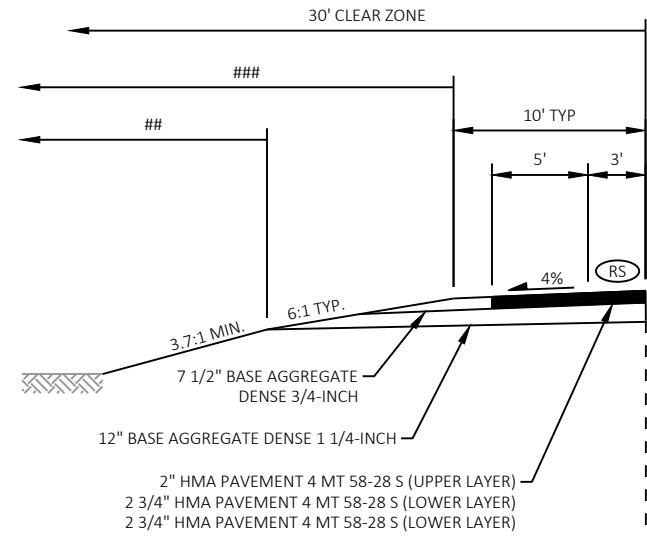
TYPICAL EXISTING SECTION
 SIDE ROADS

	BASS LAKE ROAD	CNOSSEN LANE	FALSTAD ROAD	HILLY ACRES ROAD
#	10.5'	10'	11'	11'
##	3'	3'	2'	2'

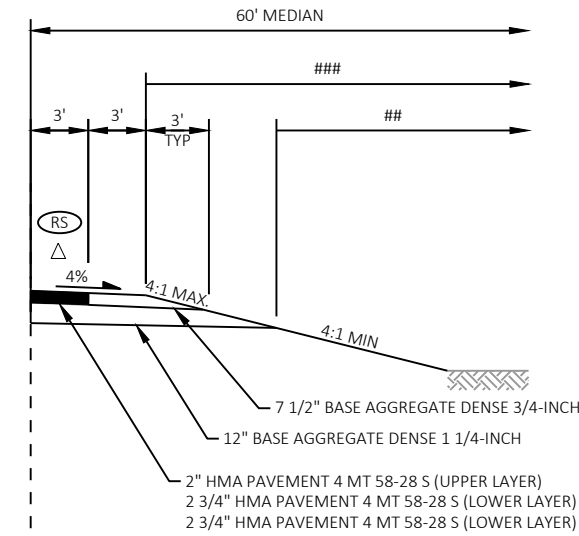
NOTE

* STATIONING SHOWN FROM WB R/L.

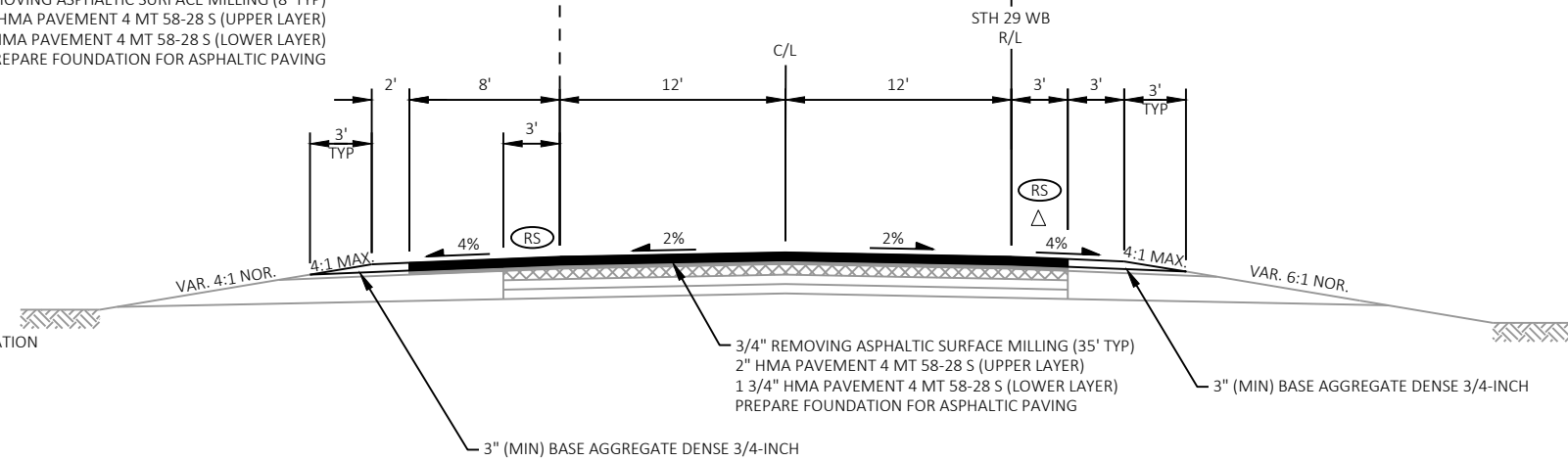
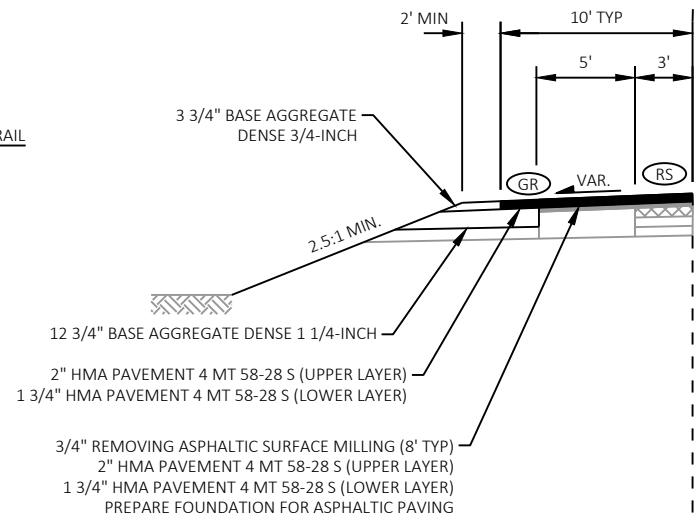
BASS LAKE RD
ASPHALTIC SHOULDER RESTORATION
STA 920+43 - STA 923+50



BASS LAKE RD
ASPHALTIC SHOULDER RESTORATION
STA 921+14 - STA 924+50



ASPHALTIC SHOULDER PAVING AT GUARDRAIL
STA 942+09 - STA 952+42



TYPICAL FINISHED SECTION
STH 29 WESTBOUND
STA 905+20 - STA 957+50

NOTES

TOPSOIL AND EROSION MAT; SEE EROSION CONTROL PLANS FOR ADDITIONAL INFORMATION

SEEDING AND FERTILIZER

CROSS SLOPE VARIES DUE TO SUPERELEVATION, SEE SECTION 5 PLANS

WEST OF STA 905+20, EXISTING MAINLINE PAVEMENT IS CONCRETE

FILL EXISTING DRIVING LANE SHOULDER RUMBLE STRIPS FROM STA 903+55, LT TO STA 905+20, LT. REPLACE PASSING LANE SHOULDER FROM STA 904+37, RT TO STA 905+20, RT. RESTORE THE SHOULDERS BY REMOVING ASPHALTIC SURFACE, PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS, AND PLACING 3\"/>

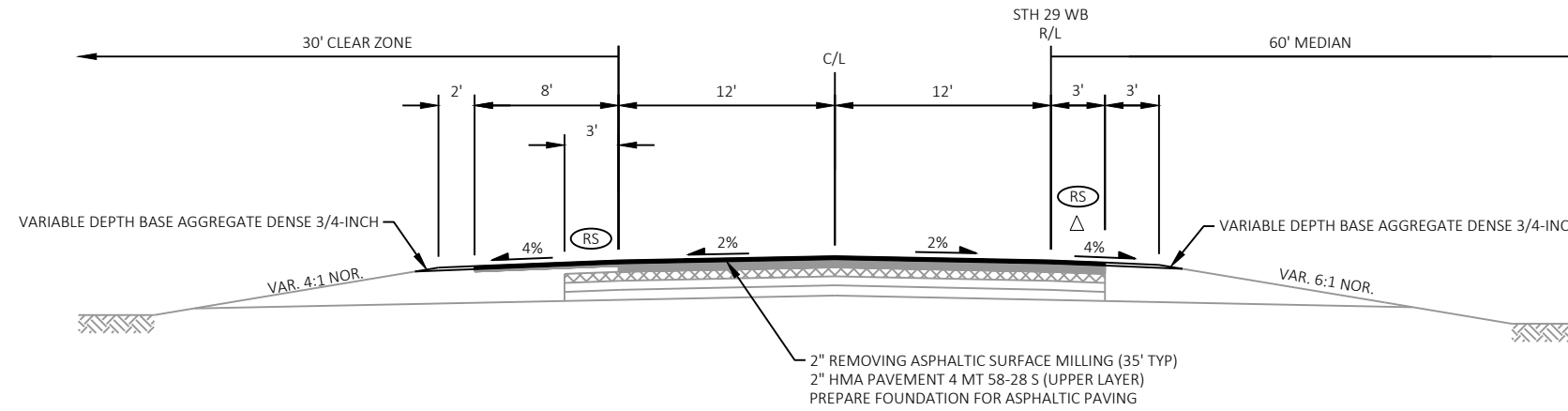
ALL STATIONS FOR STH 29 EB ASPHALTIC SHOULDER RESTORATION ARE NOTED FROM STH 29 WB THROUGH BASS LAKE ROAD

PREPARE FOUNDATION FOR ASPHALTIC PAVING INCLUDES PAVED SHOULDERS

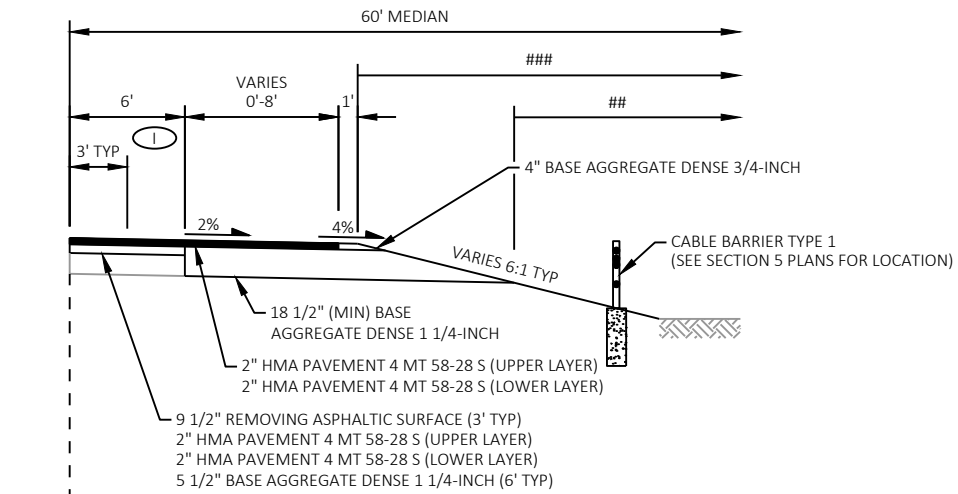
△ PAVEMENT SAFETY EDGE REQUIRED FOR PAVED SHOULDERS 3' OR LESS, SEE SDD "SAFETY EDGE".

(RS) ASPHALTIC SHOULDER RUMBLE STRIP. SEE SDD "SHOULDER RUMBLE STRIP, MILLING" FOR ADDITIONAL INFORMATION

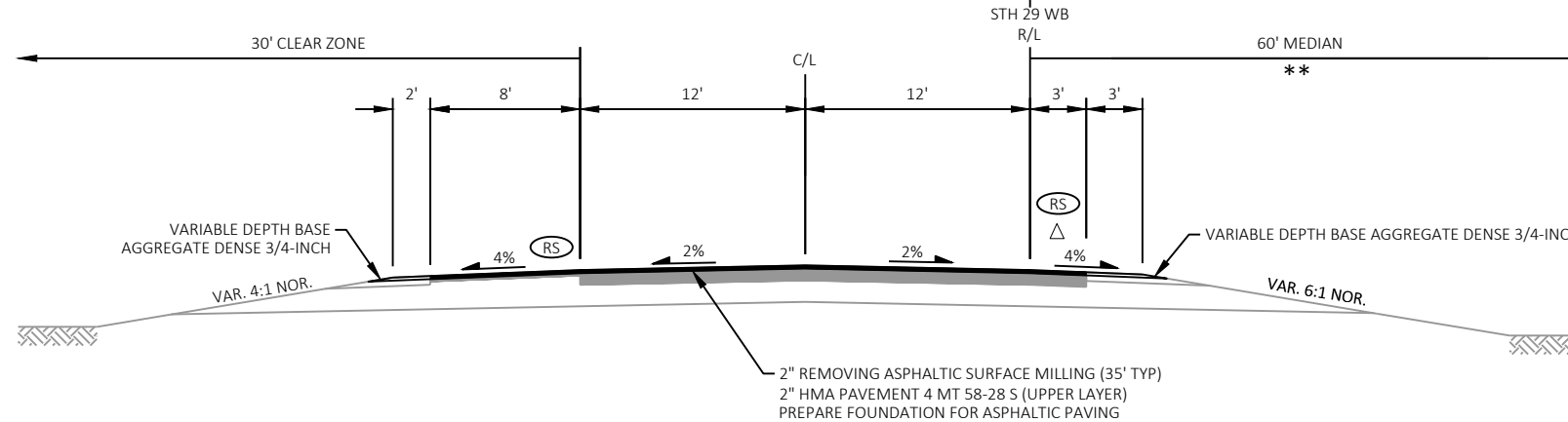
(GR) PROPOSED GUARDRAIL. SEE SECTION 5 PLAN SHEETS FOR LOCATION INFORMATION



TYPICAL FINISHED SECTION
 STH 29 WESTBOUND
 STA 957+50 - STA 1007+75



FALSTAD RD/HILLY ACRES RD
 INTERSECTION LEFT TURN LANE
 STA 1008+27 - STA 1014+95



TYPICAL FINISHED SECTION
 STH 29 WESTBOUND
 STA 1007+75 - STA 1023+50

NOTES

TOPSOIL AND EROSION MAT; SEE EROSION CONTROL PLANS FOR ADDITIONAL INFORMATION

SEEDING AND FERTILIZER

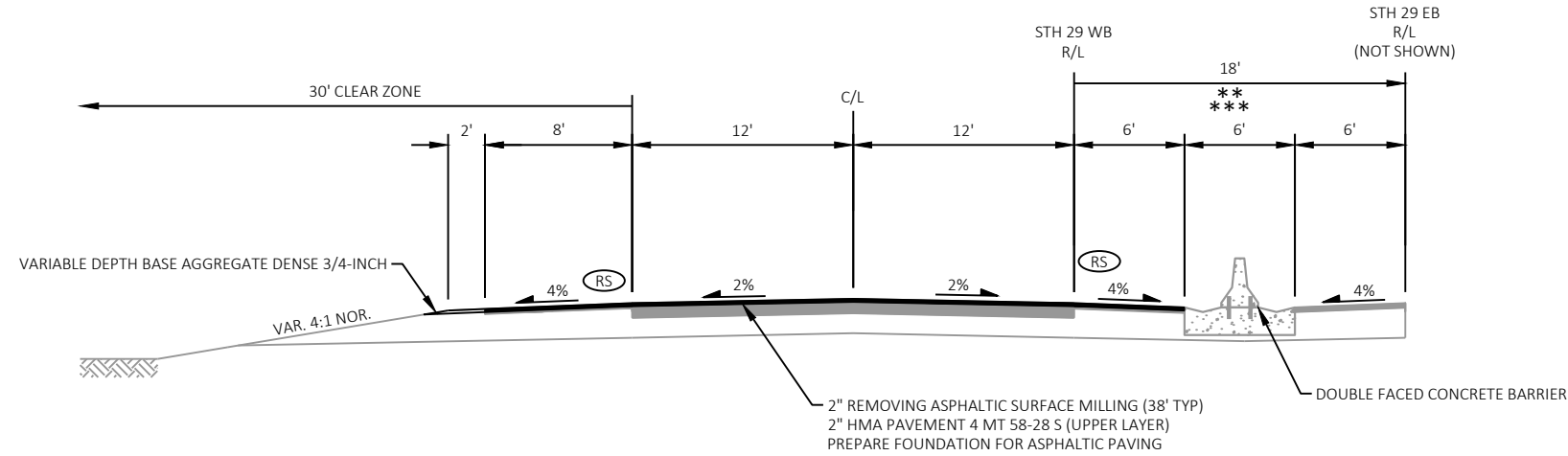
CROSS SLOPE VARIES DUE TO SUPERELEVATION, SEE SECTION 5 PLANS

** STA 1016+50 - STA 1030+79 VARIES 60' TO 18'

△ PAVEMENT SAFETY EDGE REQUIRED FOR PAVED SHOULDERS 3' OR LESS, SEE SDD "SAFETY EDGE".

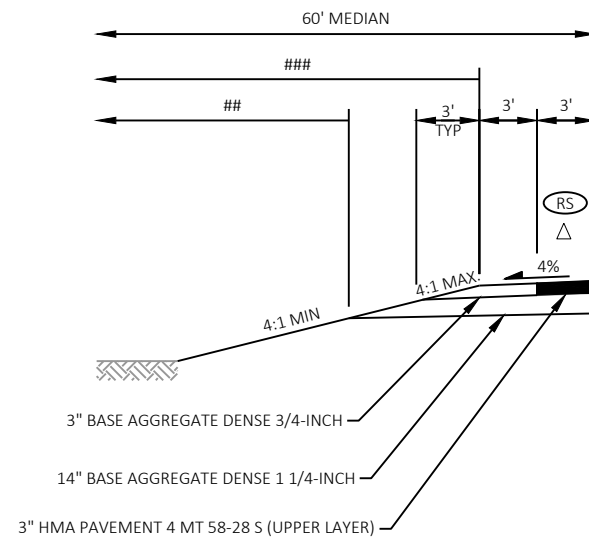
① SEE INTERSECTION DETAIL AT FALSTAD RD/HILLY ACRES RD FOR ADDITIONAL PAVING INFORMATION WITHIN EXISTING MEDIAN CROSSOVER

RS ASPHALTIC SHOULDER RUMBLE STRIP. SEE SDD "SHOULDER RUMBLE STRIP, MILLING" FOR ADDITIONAL INFORMATION

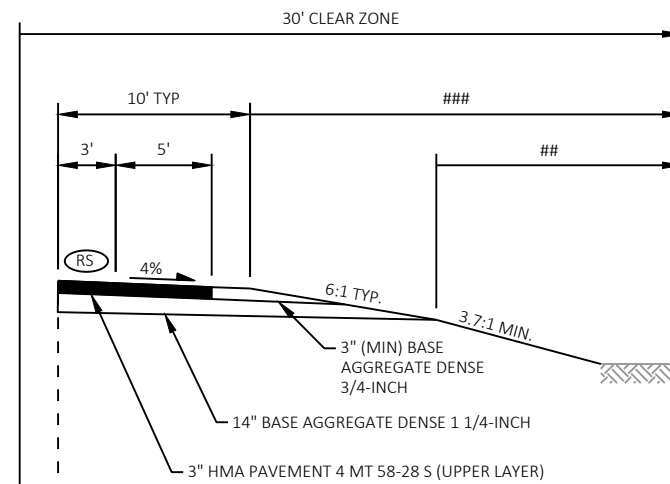


TYPICAL FINISHED SECTION
 STH 29 WESTBOUND
 STA 1023+50 - STA 1054+93

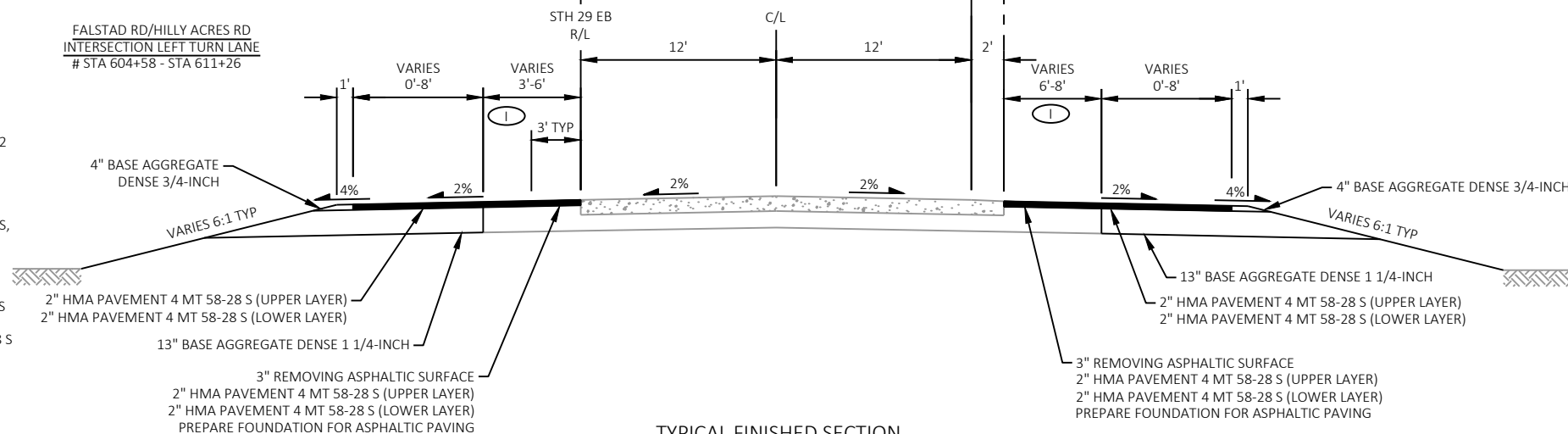
BASS LAKE RD
 ASPHALTIC SHOULDER RESTORATION
 * STA 920+81 - STA 924+50



BASS LAKE RD
 ASPHALTIC SHOULDER RESTORATION
 * STA 921+41 - STA 923+95



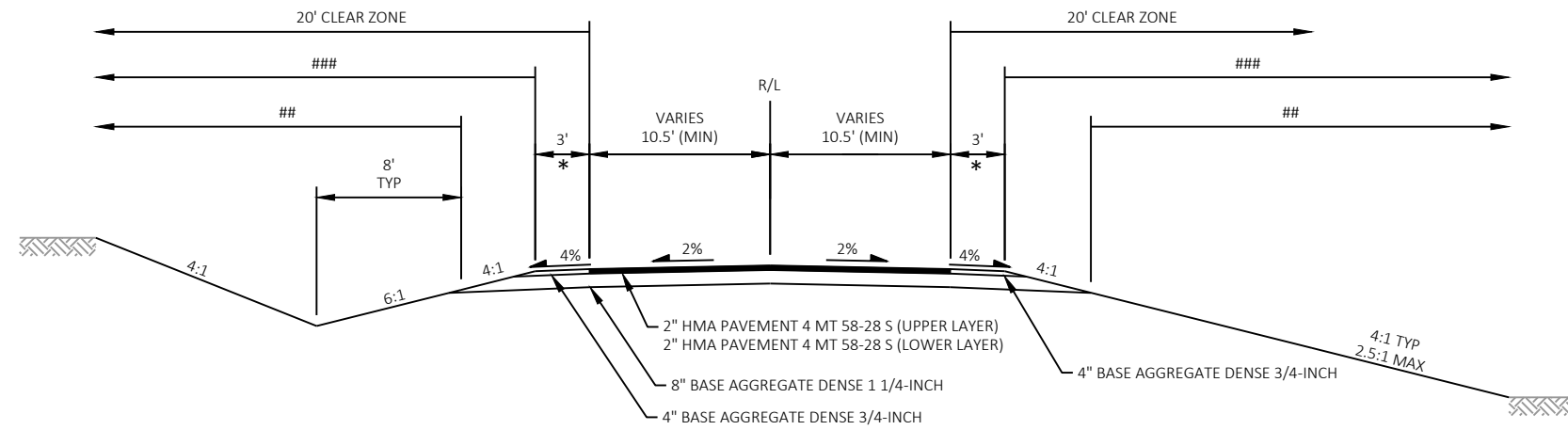
FALSTAD RD/HILLY ACRES RD
 INTERSECTION RIGHT TURN LANE
 # STA 604+59 - STA 611+17



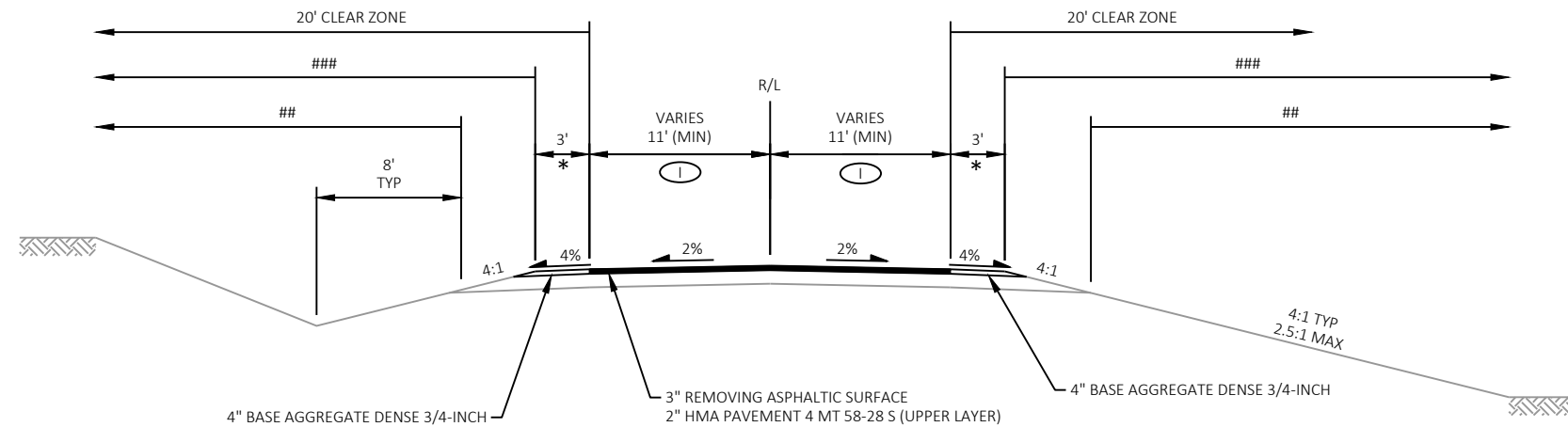
TYPICAL FINISHED SECTION
 STH 29 EASTBOUND
 * STA 920+81 - STA 924+50
 # STA 604+58 - STA 611+26

NOTES

- ## TOPSOIL AND EROSION MAT; SEE EROSION CONTROL PLANS FOR ADDITIONAL INFORMATION
- ### SEEDING AND FERTILIZER
- CROSS SLOPE VARIES DUE TO SUPERELEVATION, SEE SECTION 5 PLANS
- ** STA 1016+50 - STA 1030+79 VARIES 60' TO 18'
- *** MEDIAN CABLE BARRIER IS PRESENT ALONG STH 29 FROM STA 1010+42 - STA 1023+15 (WB) AND STA 1057+95 - STA 1063+11 (EB)
- EAST OF STA 1054+93, EXISTING MAINLINE PAVEMENT IS CONCRETE
- △ PAVEMENT SAFETY EDGE REQUIRED FOR PAVED SHOULDERS 3' OR LESS, SEE SDD "SAFETY EDGE".
- FILL EXISTING DRIVING LANE SHOULDER RUMBLE STRIPS FROM STA 1062+93, LT TO STA 1064+58, LT. REPLACE PASSING LANE SHOULDER FROM STA 1054+93, RT TO STA 1063+00, RT. RESTORE THE SHOULDERS BY REMOVING ASPHALTIC SURFACE, PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS, AND PLACING 3" HMA PAVEMENT 4 MT 58-28 S
- (RS) ASPHALTIC SHOULDER RUMBLE STRIP. SEE SDD "SHOULDER RUMBLE STRIP, MILLING" FOR ADDITIONAL INFORMATION
- * STATIONING SHOWN ALONG WB R/L AT BASS LAKE RD
- # STATIONING SHOWN ALONG EB R/L AT FALSTAD RD/HILLY ACRES RD
- (I) SEE INTERSECTION DETAIL AT FALSTAD RD/HILLY ACRES RD FOR ADDITIONAL PAVING INFORMATION WITHIN EXISTING MEDIAN CROSSOVER



TYPICAL FINISHED SECTION
BASS LAKE RD
 STA 6+95 - STA 8+90 (S)
 STA 19+40 - STA 21+15 (N)



TYPICAL FINISHED SECTION
HILLY ACRES RD

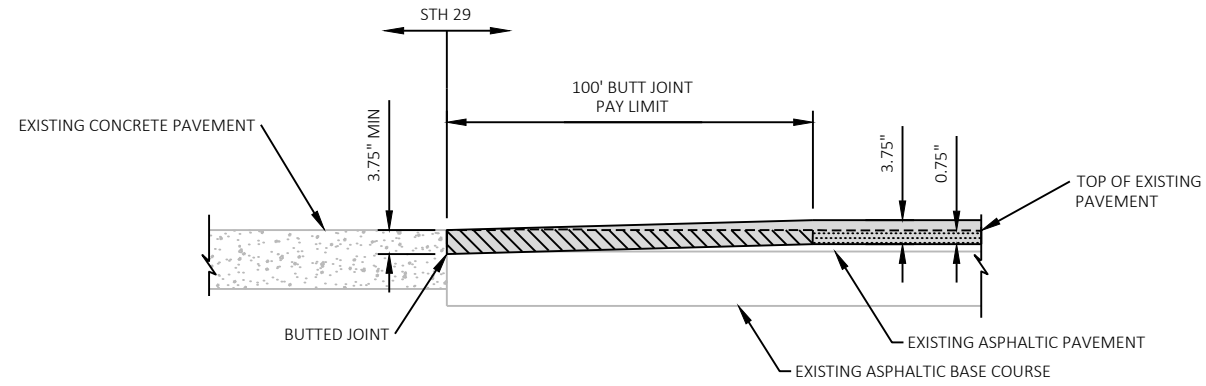
NOTES




TOPSOIL AND EROSION MAT; SEE EROSION CONTROL PLANS FOR ADDITIONAL INFORMATION

SEEDING AND FERTILIZER

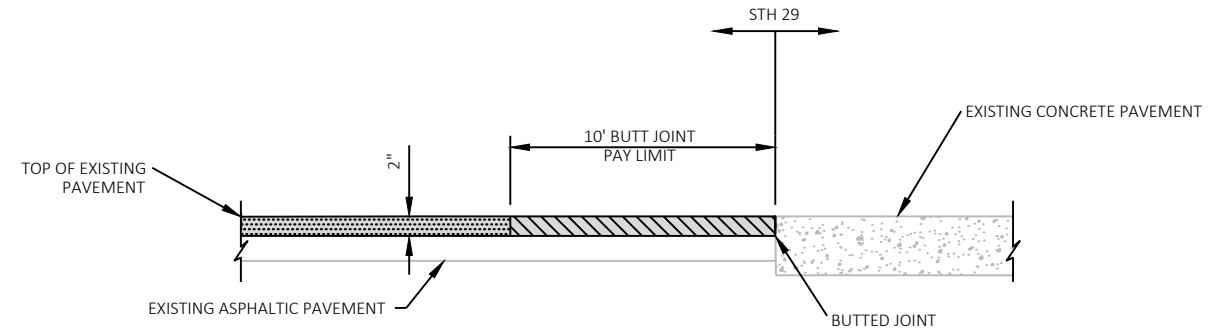
* SHOULDER WIDTH VARIES AT BEGIN AND END CONSTRUCTION LIMITS, MATCH EXISTING




① SEE INTERSECTION DETAIL AT FALSTAD RD/HILLY ACRES RD FOR ADDITIONAL PAVING INFORMATION WITH EXISTING MEDIAN CROSSOVER



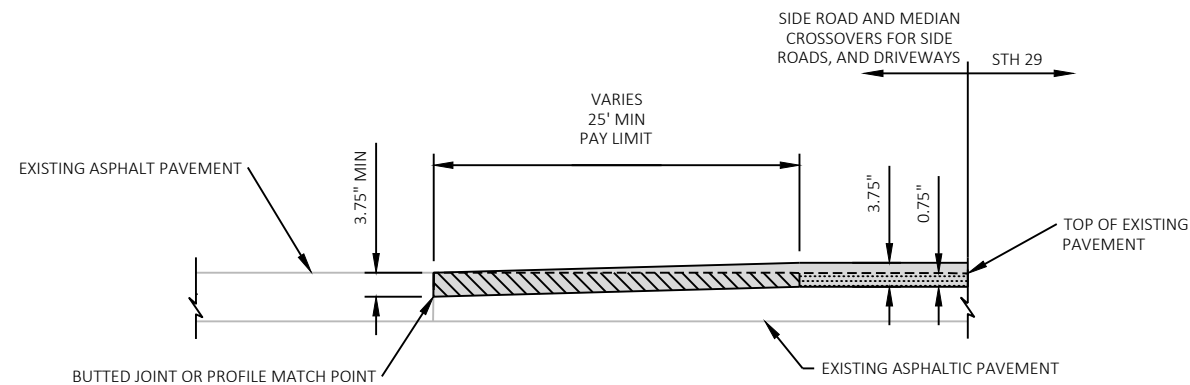
-  REMOVING ASPHALTIC SURFACE BUTT JOINTS
DO NOT REMOVE MATERIAL UNDER THIS ITEM UNTIL 24 HOURS BEFORE PAVING
-  REMOVING ASPHALTIC SURFACE MILLING
-  PROPOSED HMA PAVEMENT OVERLAY




BEGIN PROJECT BUTT JOINT AND PROFILE TRANSITION DETAIL
STA 905+20



-  REMOVING ASPHALTIC SURFACE BUTT JOINTS
DO NOT REMOVE MATERIAL UNDER THIS ITEM UNTIL 24 HOURS BEFORE PAVING
-  REMOVING ASPHALTIC SURFACE MILLING
-  PROPOSED HMA PAVEMENT OVERLAY

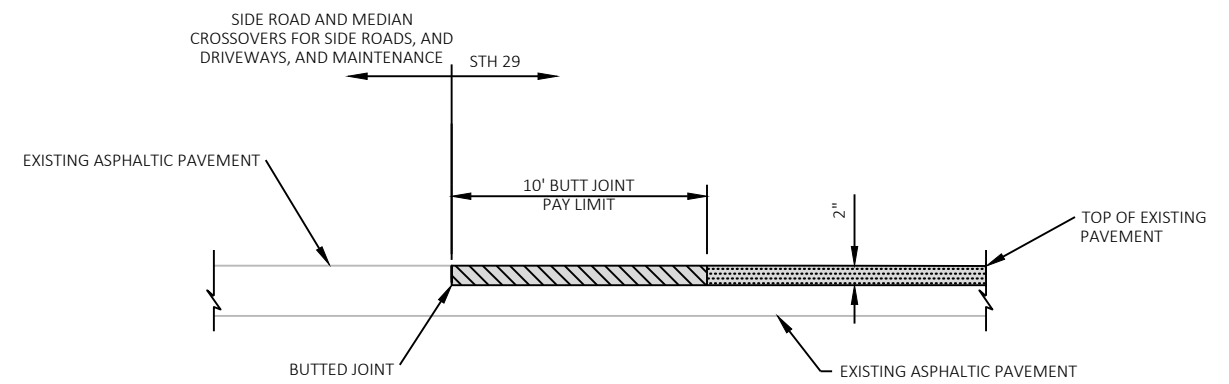
END PROJECT BUTT JOINT DETAIL
STA 1054+93






-  REMOVING ASPHALTIC SURFACE BUTT JOINTS
DO NOT REMOVE MATERIAL UNDER THIS ITEM UNTIL 24 HOURS BEFORE PAVING
-  REMOVING ASPHALTIC SURFACE MILLING
-  PROPOSED HMA PAVEMENT OR ASPHALTIC SURFACE OVERLAY

BUTT JOINT AND PROFILE TRANSITION DETAIL
CROSSEN LN
MEDIAN CROSSOVERS (SEE SECTION 5 PLAN SHEETS FOR LOCATIONS)

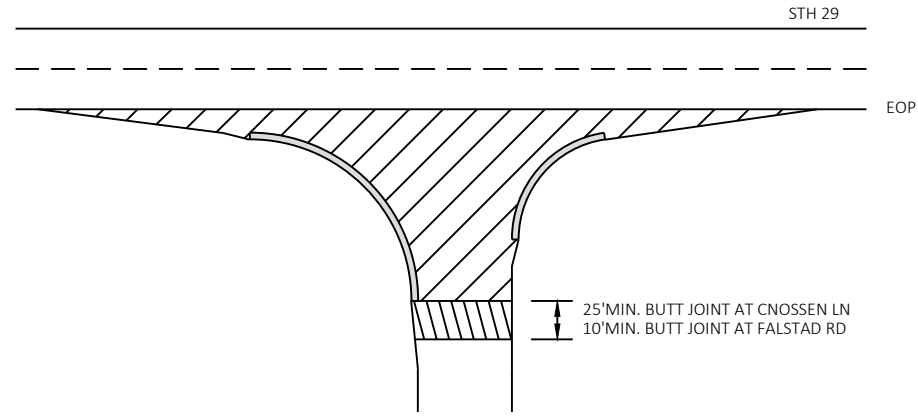
NOTE
PROFILE TRANSITION BUTT JOINT IS APPLICABLE TO MEDIAN CROSSOVERS FOR DRIVEWAYS AND SIDE ROADS IN AREAS OF A SURFACE ELEVATION INCREASE.



-  REMOVING ASPHALTIC SURFACE BUTT JOINTS
DO NOT REMOVE MATERIAL UNDER THIS ITEM UNTIL 24 HOURS BEFORE PAVING
-  REMOVING ASPHALTIC SURFACE MILLING
-  PROPOSED HMA PAVEMENT OR ASPHALTIC SURFACE OVERLAY

BUTT JOINT DETAIL
FALSTAD RD
MEDIAN CROSSOVERS (SEE SECTION 5 PLAN SHEETS FOR LOCATIONS)

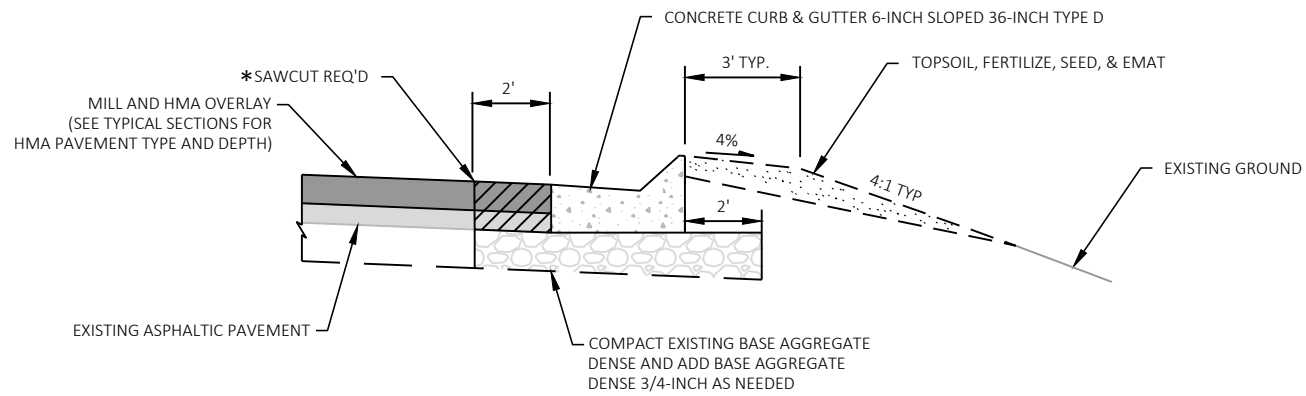
NOTE
BUTT JOINT IS APPLICABLE TO MEDIAN CROSSOVERS FOR DRIVEWAYS, SIDE ROADS, AND MAINTENANCE CROSSOVERS IN AREAS WITH NO SURFACE ELEVATION INCREASE. EXCEPT AT THE FALSTAD RD/HILLY ACRES RD MEDIAN AND HILLY ACRES RD SIDE ROAD. SEE INTERSECTION DETAILS AND TYPICAL SECTIONS FOR REMOVING ASPHALTIC SURFACE WORK IN THE FALSTAD RD/HILLY ACRES RD MEDIAN CROSSOVER.



- REMOVING ASPHALTIC SURFACE MILLING
- REMOVING ASPHALTIC SURFACE BUTT JOINTS
SEE BUTT JOINT AND BUTT JOINT AND PROFILE TRANSITION DETAILS

SIDE ROADS WITH CURB AND GUTTER

CNOSSEN LN
FALSTAD RD



DETAIL OF CURB & GUTTER INSTALLATION

CNOSSEN LN
FALSTAD RD
HILLY ACRES RD

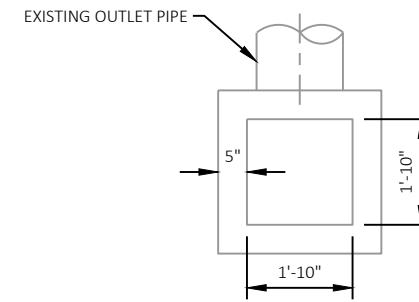
3" MINIMUM ASPHALTIC SURFACE PATCHING *
(MATCH EXISTING PAVEMENT DEPTH)

NOTES
COMPLETE CURB & GUTTER REPLACEMENTS AND ASPHALTIC SURFACE PATCHING TO MATCH THE EXISTING SURFACE PRIOR TO THE MILL AND OVERLAY OF STH 29.

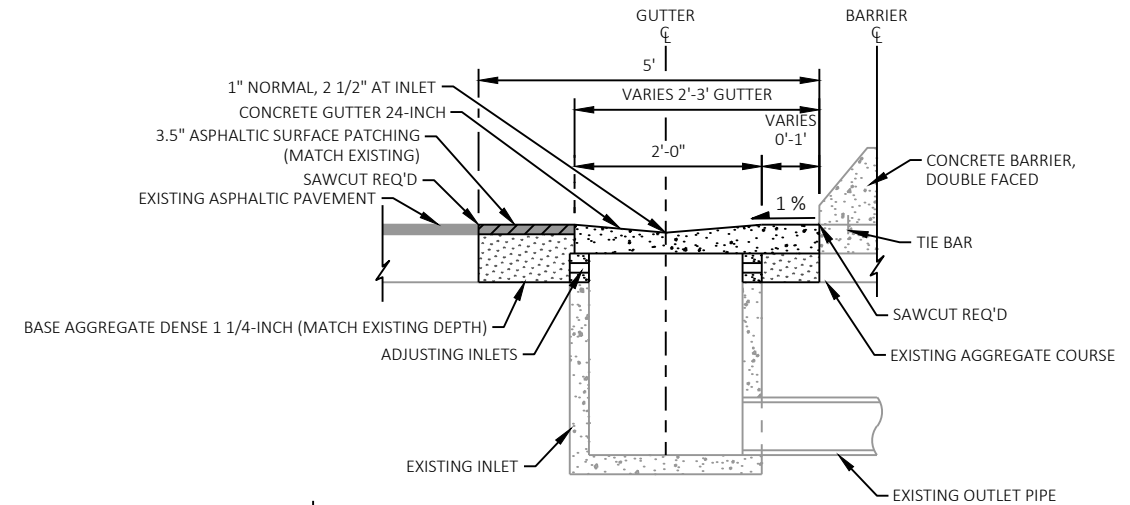
FOR DETAILS NOT SHOWN, SEE SDD "CONCRETE CURB, CONCRETE CURB & GUTTER AND TIES".

SEE LAYOUT ON INTERSECTION DETAILS.

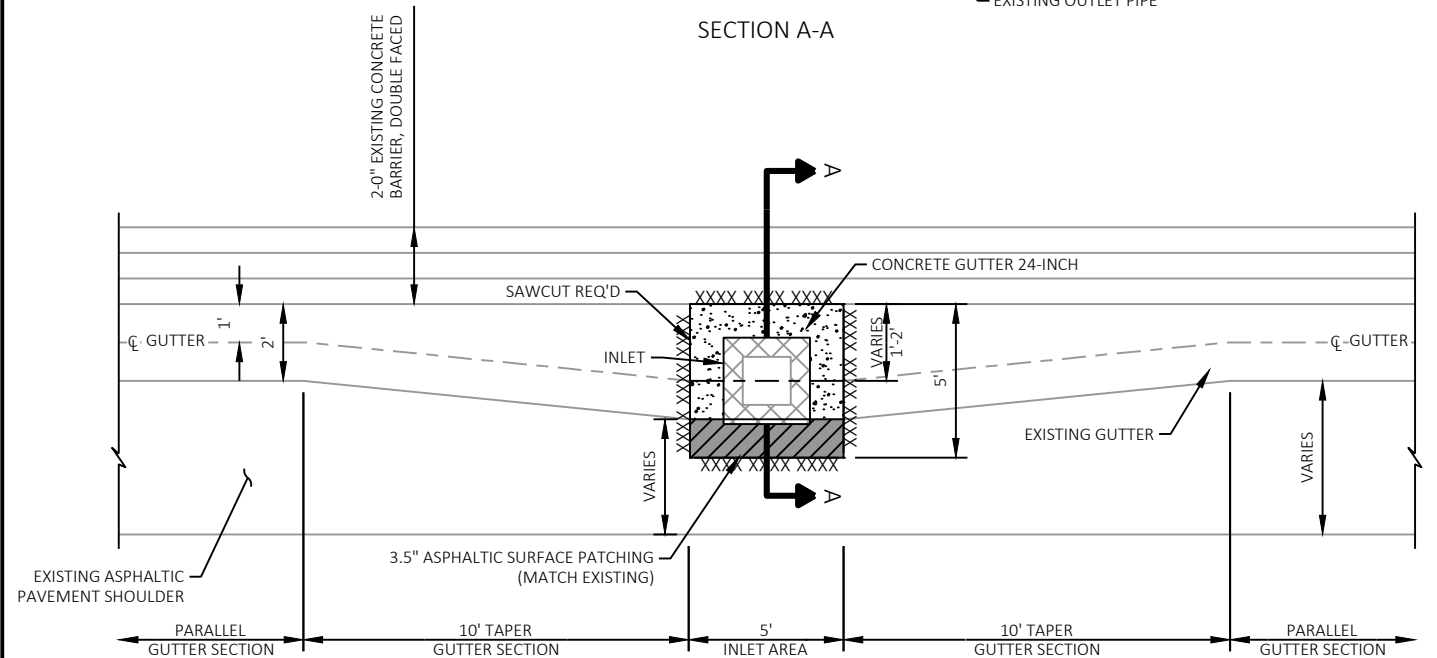
* SAWCUT AND ASPHALTIC SURFACE PATCHING NOT REQUIRED ON HILLY ACRES RD, SEE INTERSECTION DETAIL FOR ADDITIONAL INFORMATION.



EXISTING INLET DIMENSIONS



SECTION A-A



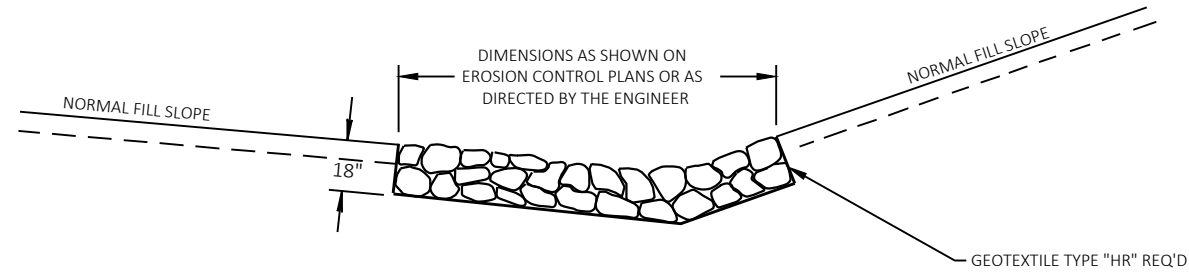
ADJUSTING INLET DETAIL

STA 1033+93, STA 1040+94, STA 1044+94, STA 1050+94

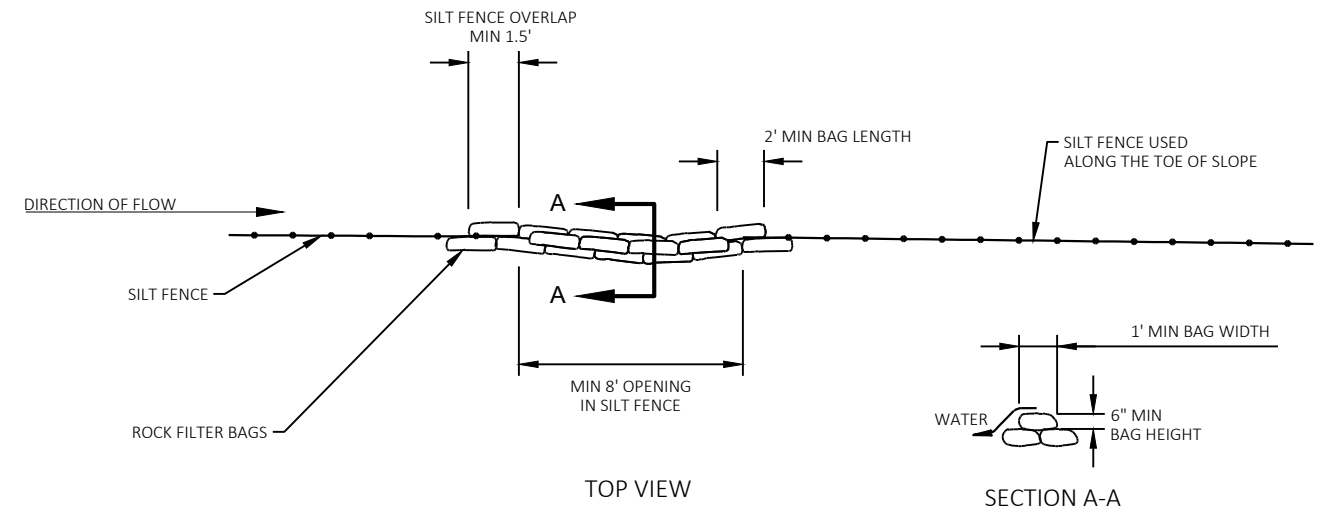
NOTES
COMPLETE INLET ADJUSTMENTS, GUTTER REPLACEMENTS, AND ASPHALTIC SURFACE PATCHING TO MATCH THE EXISTING SURFACE PRIOR TO THE MILL AND OVERLAY OF STH 29.

FOR DETAILS NOT SHOWN, SEE SDD "CONCRETE GUTTER, CURB AND GUTTER AND PAVEMENT TIES".

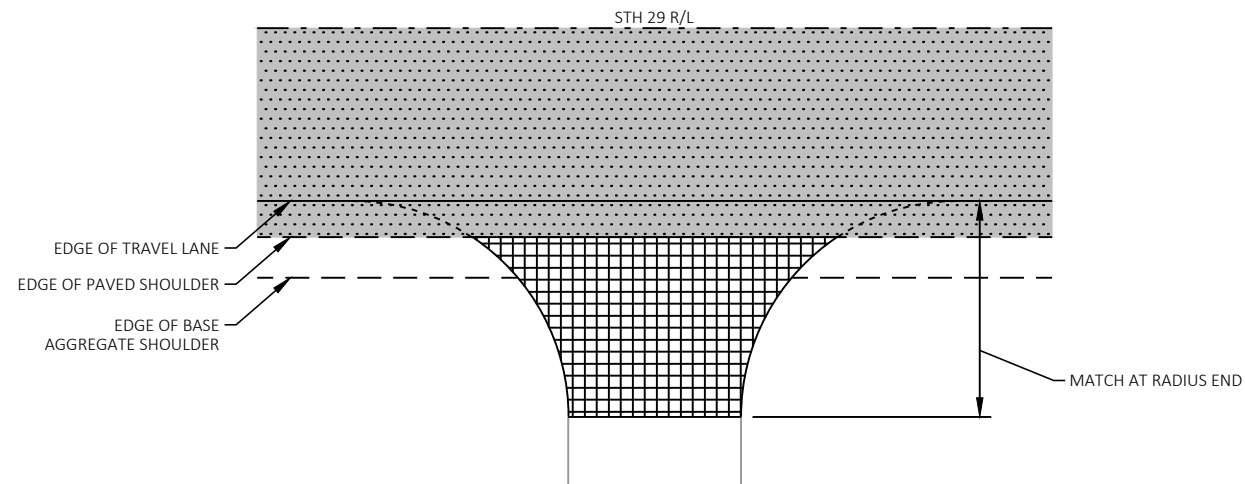
PLACE INLET PROTECTION TYPE D.






RIPRAP MEDIUM IN DITCHES
SEE EROSION CONTROL PLANS FOR LAYOUT



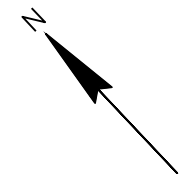
ROCK BAGS USED FOR SILT FENCE RELIEF
SEE EROSION CONTROL PLANS FOR LOCATIONS



-  VARIABLE DEPTH BASE AGGREGATE DENSE 3/4-INCH
-  REMOVING ASPHALTIC SURFACE MILLING (SEE TYPICAL SECTIONS)
-  PROPOSED HMA PAVEMENT OVERLAY (SEE TYPICAL SECTIONS)

UNPAVED DRIVEWAY DETAIL
SEE SECTION 5 PLAN SHEETS FOR LOCATIONS

NOTES
 * DISTANCE MEASURED FROM NEAREST EDGE OF ASPHALTIC PAVEMENT TO THE TERMINAL.
 INSTALL ALL CABLE BARRIER AND END TERMINALS PER THE MANUFACTURER'S REQUIREMENTS.
 SEE EROSION CONTROL PLANS FOR RESTORATION MEASURES AT GRADING AREAS IN THIS INTERSECTION.



FALSTAD RD

STH 29 WB

1008+80 1009+20 1009+60 1010+00 1010+40 1010+80 1011+20 1011+60

MEDIAN OPENING

30' *

STA 1010+43

VARIES (8' MIN)

CABLE BARRIER END TERMINAL

STA 1010+62

9' TYP

INSIDE FINISHED SHOULDER EDGE (TYP)
 CABLE BARRIER TYPE 1
 (SEE SECTION 5 FOR ADDITIONAL LAYOUT DATA)

EDGE OF LANE (TYP)

EDGE OF ASPHALTIC PAVEMENT (TYP)

FLOW LINE

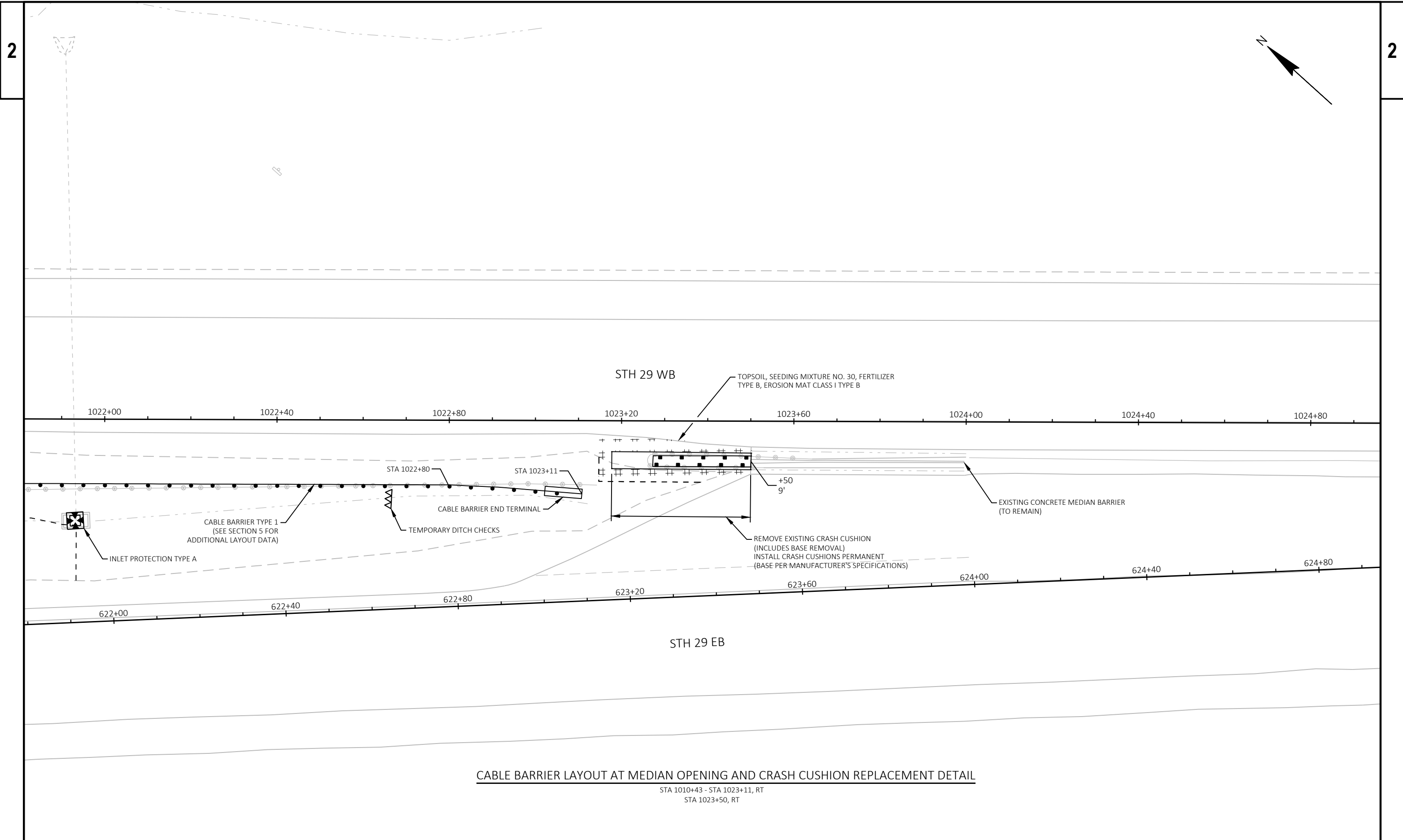
608+80 609+20 609+60 610+00 610+40 610+80 611+20 611+60

STH 29 EB

HILLY ACRES RD

CABLE BARRIER LAYOUT AT MEDIAN OPENING DETAIL

STA 1010+43 - STA 1023+11, RT



PROJECT NO: 1053-07-76

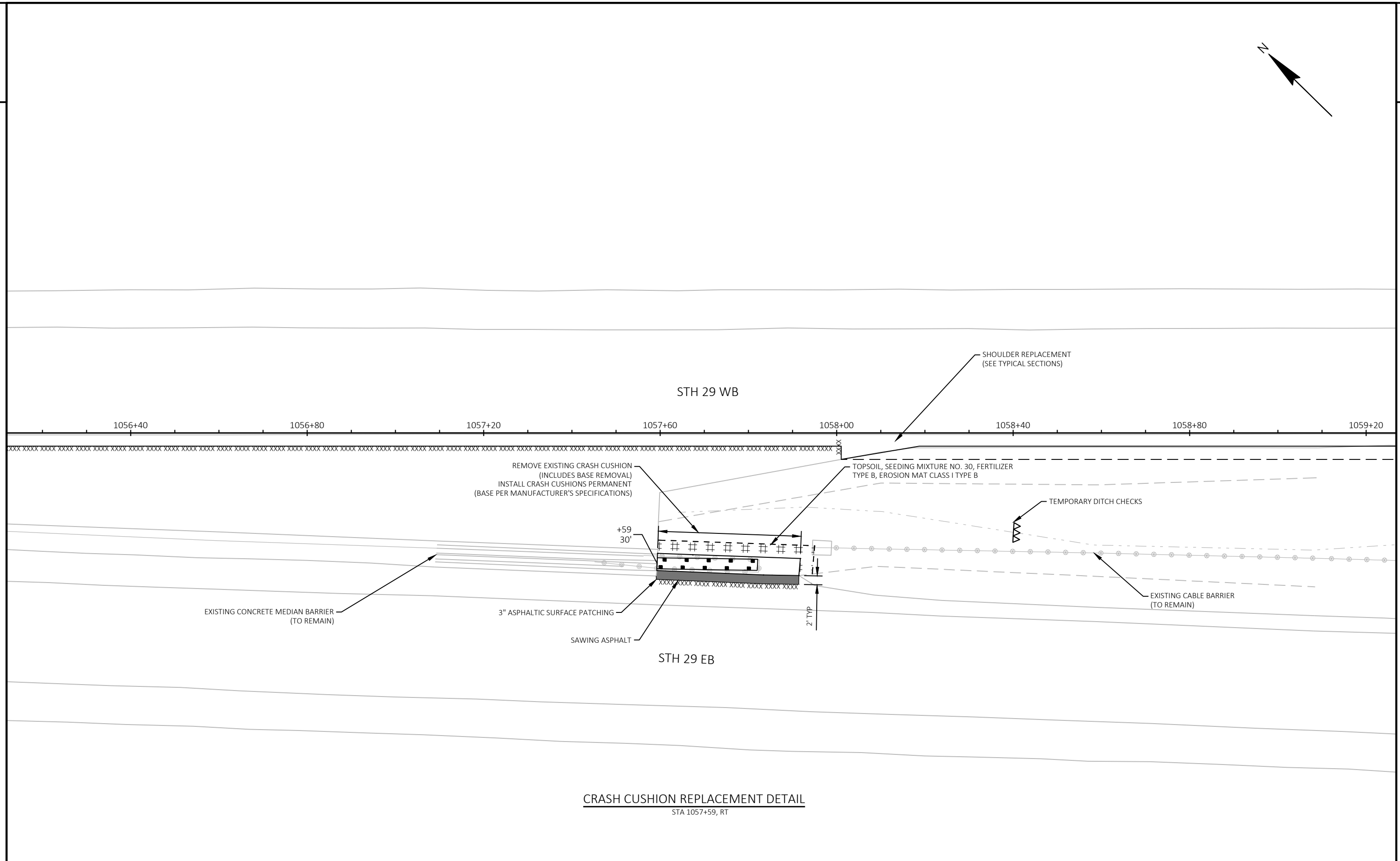
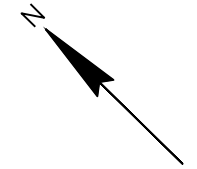
HWY: STH 29

COUNTY: MARATHON

CONSTRUCTION DETAILS

SHEET

E



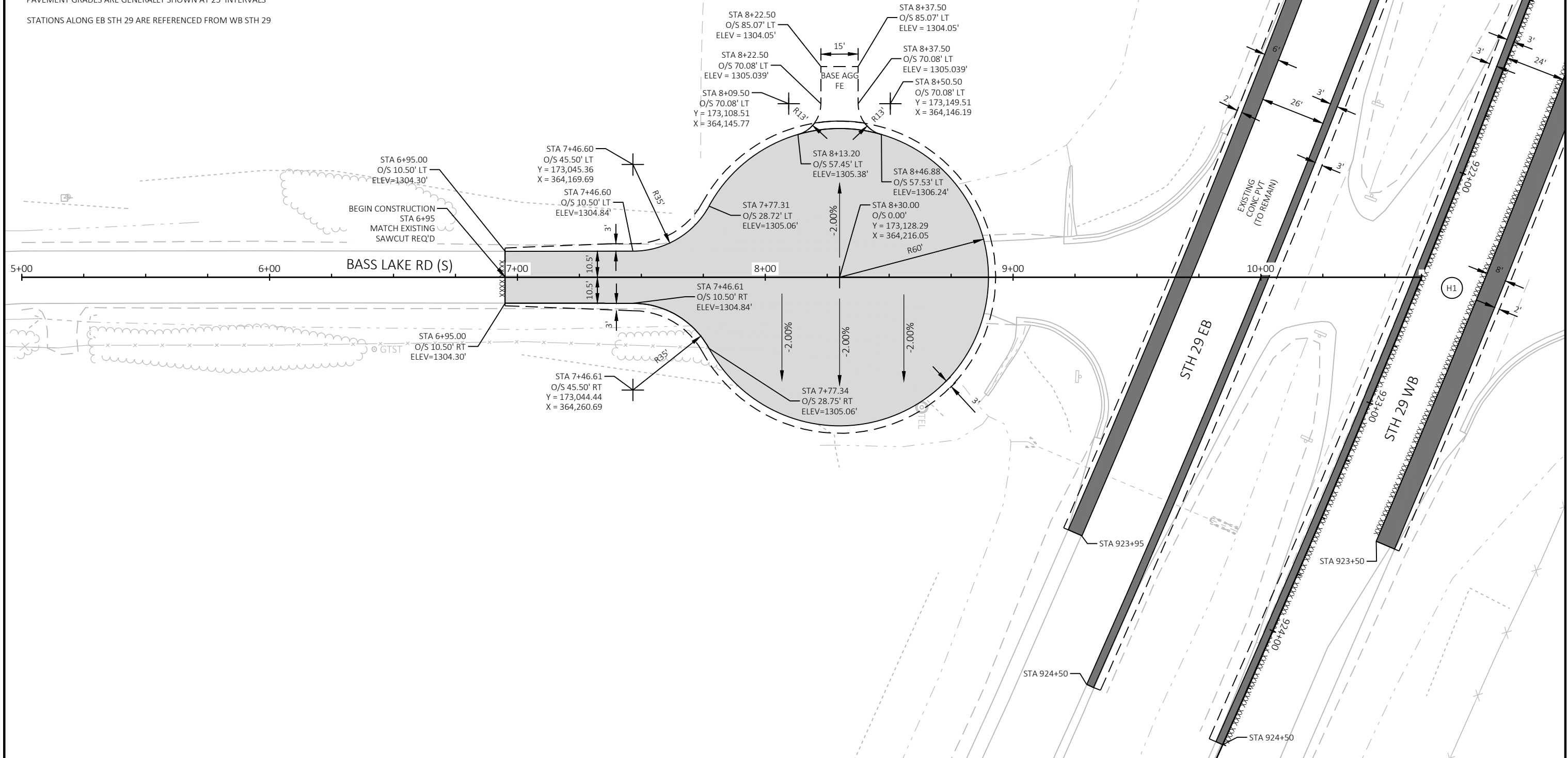
CRASH CUSHION REPLACEMENT DETAIL
 STA 1057+59, RT

PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	CONSTRUCTION DETAILS	SHEET	E
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LEGEND

- XXXXXXX . SAWCUT
- ASPHALTIC SHOULDER RESTORATION (SEE TYPICAL SECTIONS)
- HMA PAVEMENT (SEE TYPICAL SECTIONS)
- (H1) REMOVING ASPHALTIC SURFACE MILLING AND HMA PAVEMENT (SEE TYPICAL SECTIONS)

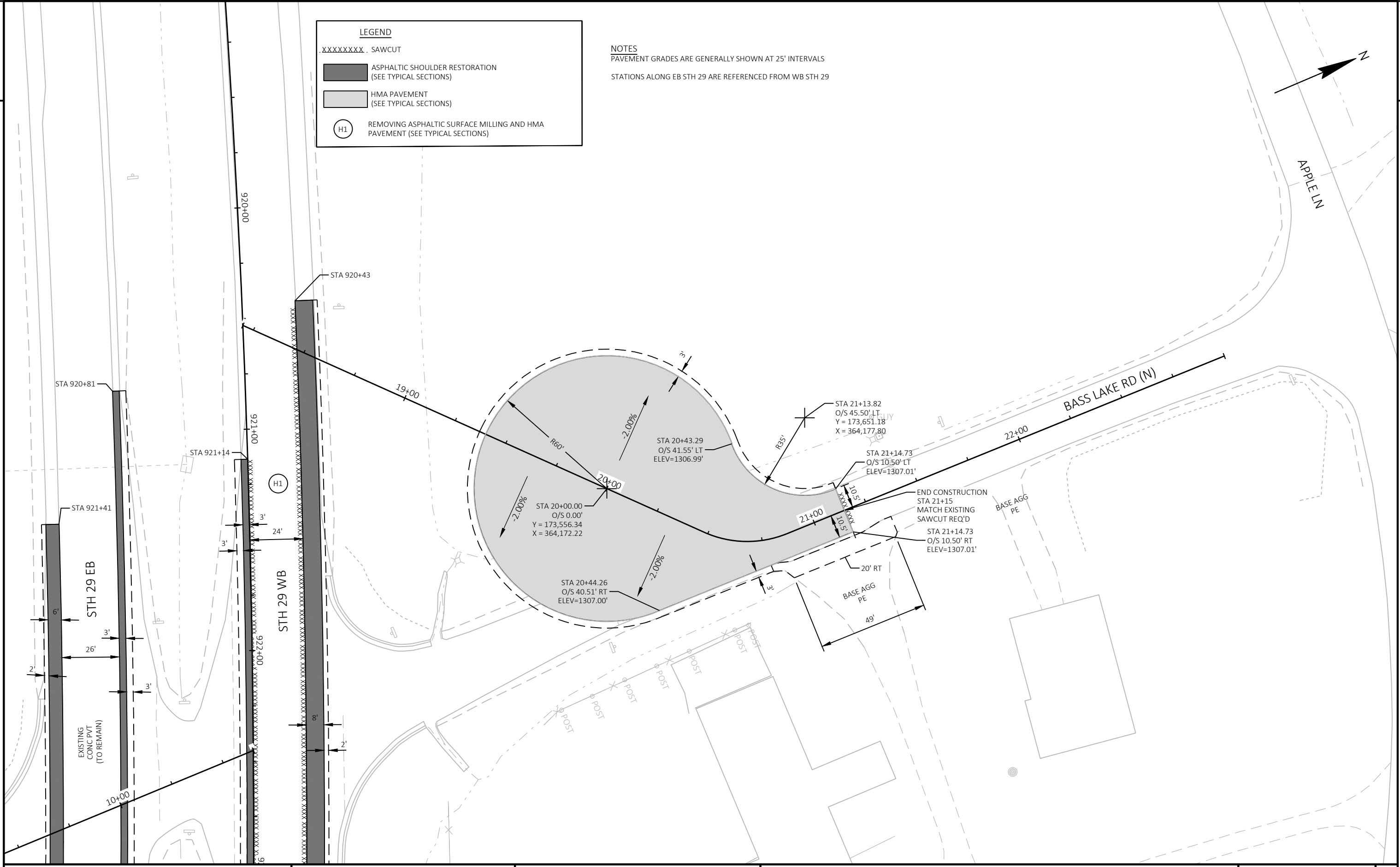
NOTES
 PAVEMENT GRADES ARE GENERALLY SHOWN AT 25' INTERVALS
 STATIONS ALONG EB STH 29 ARE REFERENCED FROM WB STH 29



LEGEND

- .XXXXXXXX. SAWCUT
- ASPHALTIC SHOULDER RESTORATION (SEE TYPICAL SECTIONS)
- HMA PAVEMENT (SEE TYPICAL SECTIONS)
- (H1) REMOVING ASPHALTIC SURFACE MILLING AND HMA PAVEMENT (SEE TYPICAL SECTIONS)

NOTES
 PAVEMENT GRADES ARE GENERALLY SHOWN AT 25' INTERVALS
 STATIONS ALONG EB STH 29 ARE REFERENCED FROM WB STH 29



PROJECT NO: 1053-07-76

HWY: STH 29

COUNTY: MARATHON

INTERSECTION DETAILS

SHEET

E

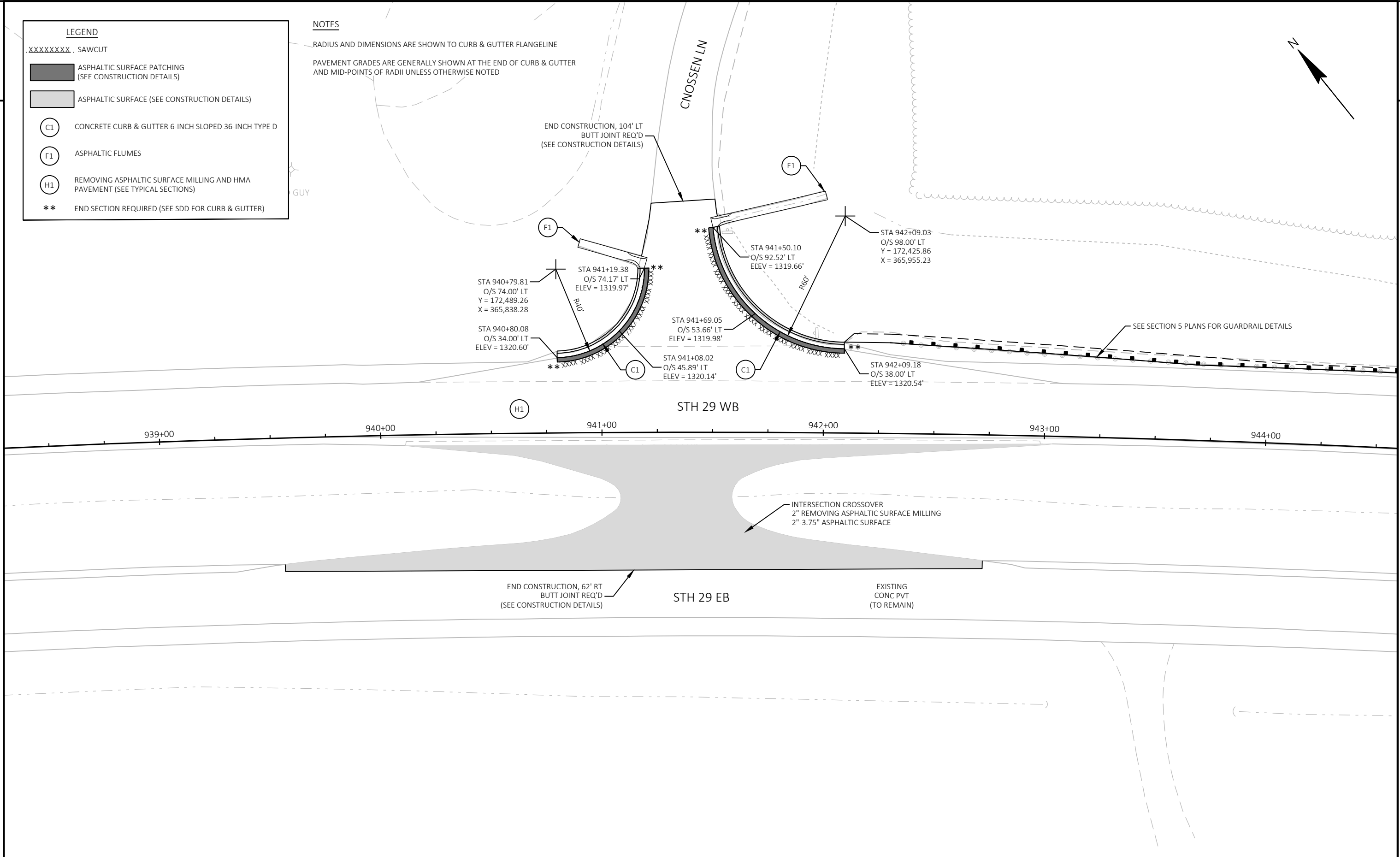
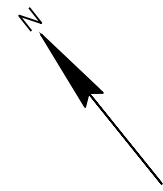
LEGEND

- XXXXXXX . SAWCUT
- ASPHALTIC SURFACE PATCHING (SEE CONSTRUCTION DETAILS)
- ASPHALTIC SURFACE (SEE CONSTRUCTION DETAILS)
- C1 CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D
- F1 ASPHALTIC FLUMES
- H1 REMOVING ASPHALTIC SURFACE MILLING AND HMA PAVEMENT (SEE TYPICAL SECTIONS)
- ** END SECTION REQUIRED (SEE SDD FOR CURB & GUTTER)



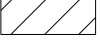
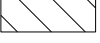



NOTES

RADIUS AND DIMENSIONS ARE SHOWN TO CURB & GUTTER FLANGELINE

PAVEMENT GRADES ARE GENERALLY SHOWN AT THE END OF CURB & GUTTER AND MID-POINTS OF RADII UNLESS OTHERWISE NOTED



LEGEND

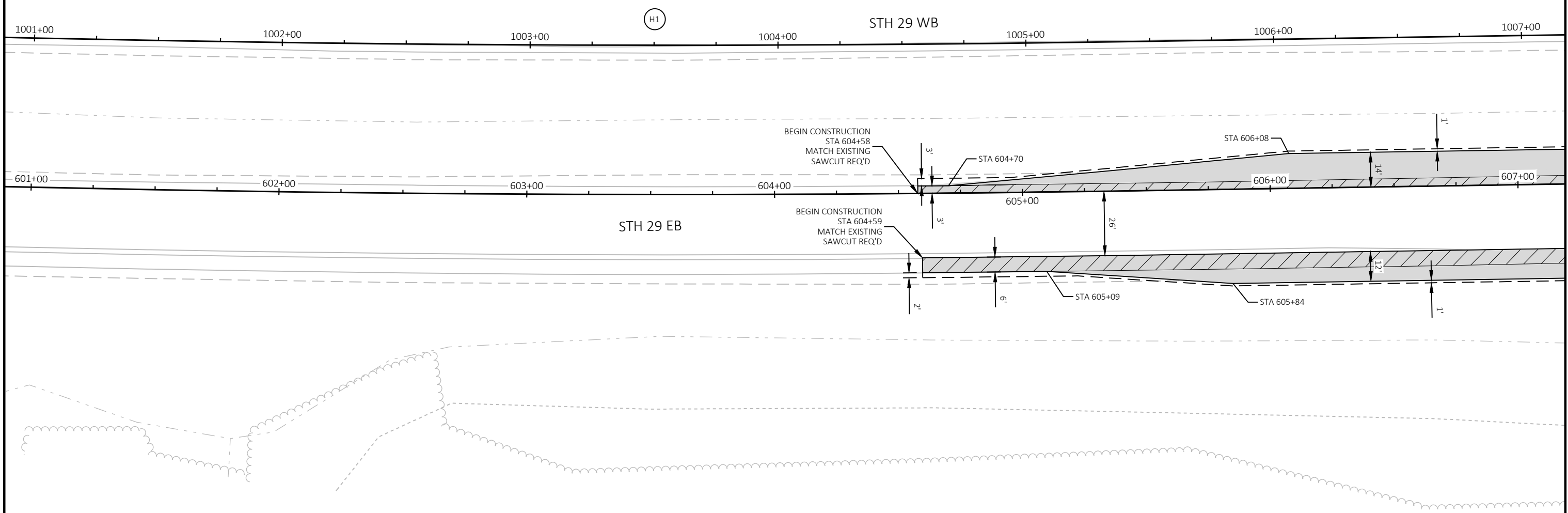
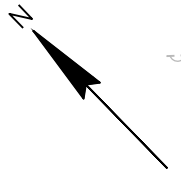
- XXXXXXX . SAWCUT
-  ASPHALTIC SURFACE PATCHING (SEE CONSTRUCTION DETAILS)
-  HMA PAVEMENT (SEE TYPICAL SECTIONS)
-  REMOVING ASPHALTIC SURFACE (3" TYP) (LOCATION NOT INCLUDED IN EARTHWORK)
-  REMOVING ASPHALTIC SURFACE (9.5" TYP) (LOCATION NOT INCLUDED IN EARTHWORK)
-  CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D
-  ASPHALTIC FLUMES
-  REMOVING ASPHALTIC SURFACE MILLING AND HMA PAVEMENT (SEE TYPICAL SECTIONS)
- ** END SECTION REQUIRED (SEE SDD FOR CURB & GUTTER)

NOTES

RADIUS AND DIMENSIONS ARE SHOWN TO CURB & GUTTER FLANGELINE

PAVEMENT GRADES ARE GENERALLY SHOWN AT THE END OF CURB & GUTTER AND MID-POINTS OF RADII UNLESS OTHERWISE NOTED

SIGN



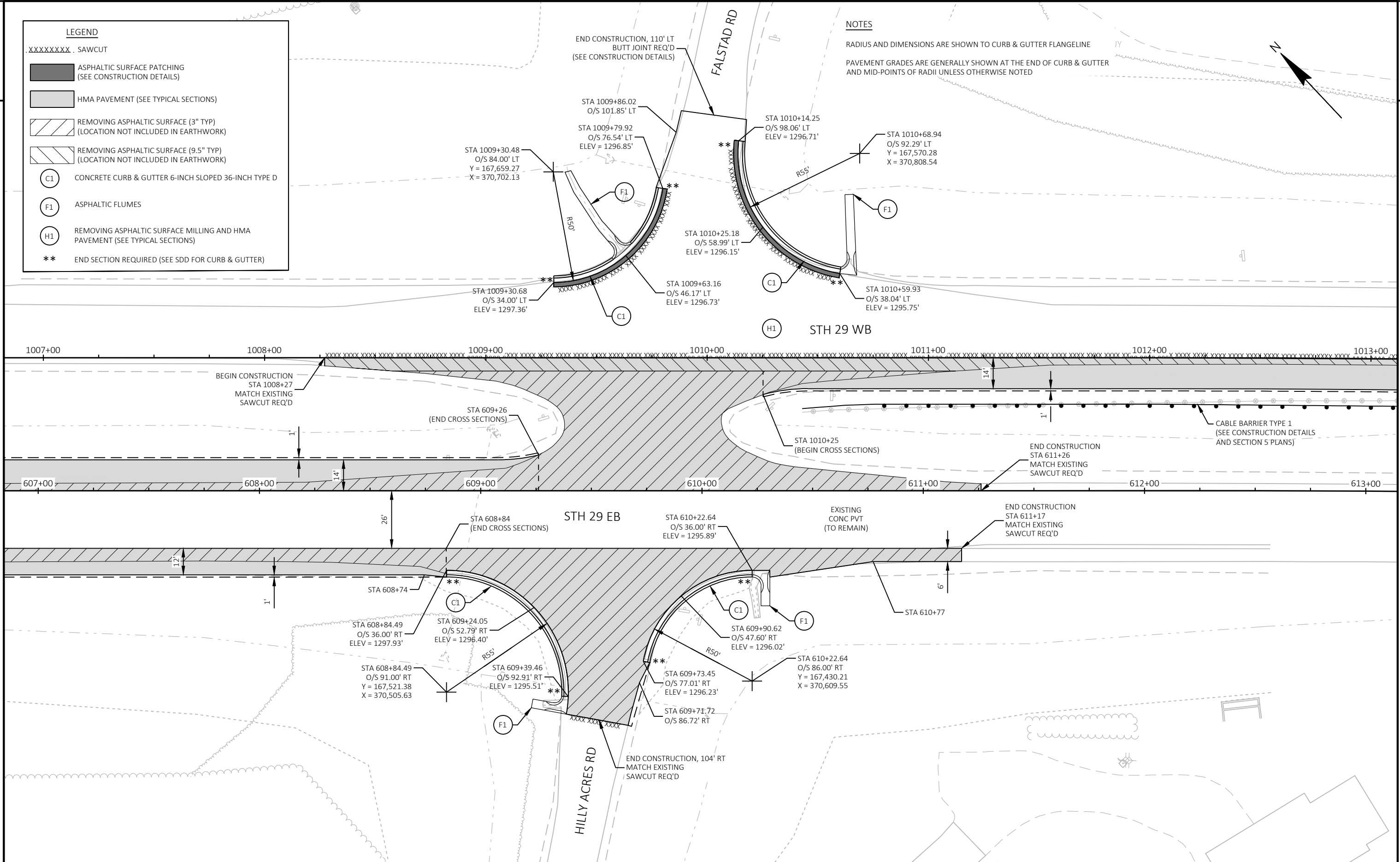
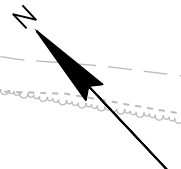
LEGEND

- XXXXXXX . SAWCUT
- ASPHALTIC SURFACE PATCHING (SEE CONSTRUCTION DETAILS)
- HMA PAVEMENT (SEE TYPICAL SECTIONS)
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NOTES

RADIUS AND DIMENSIONS ARE SHOWN TO CURB & GUTTER FLANGELINE



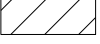
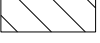



PAVEMENT GRADES ARE GENERALLY SHOWN AT THE END OF CURB & GUTTER AND MID-POINTS OF RADII UNLESS OTHERWISE NOTED



2

2

LEGEND

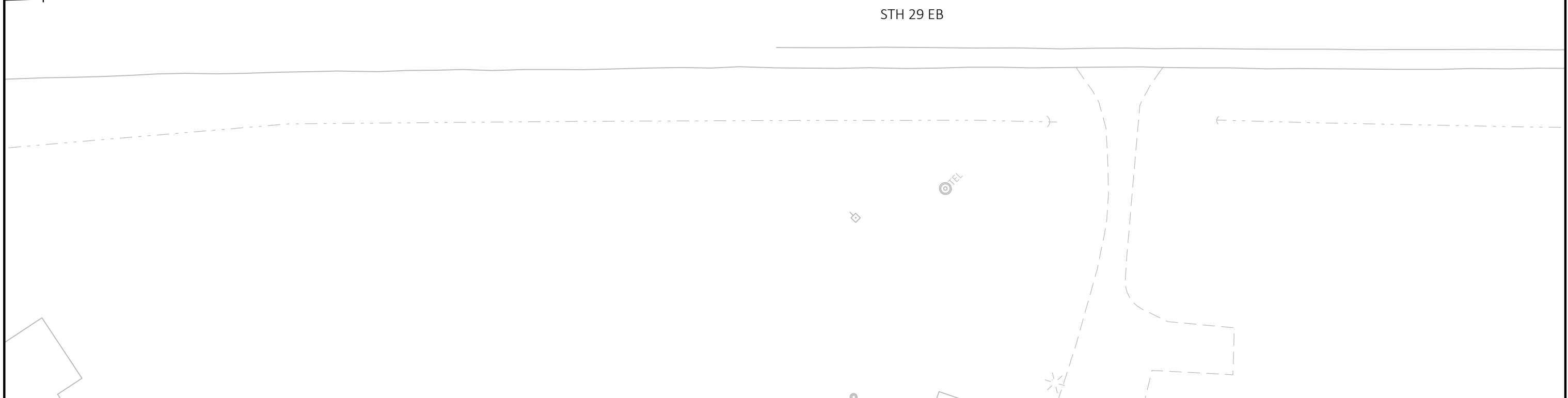
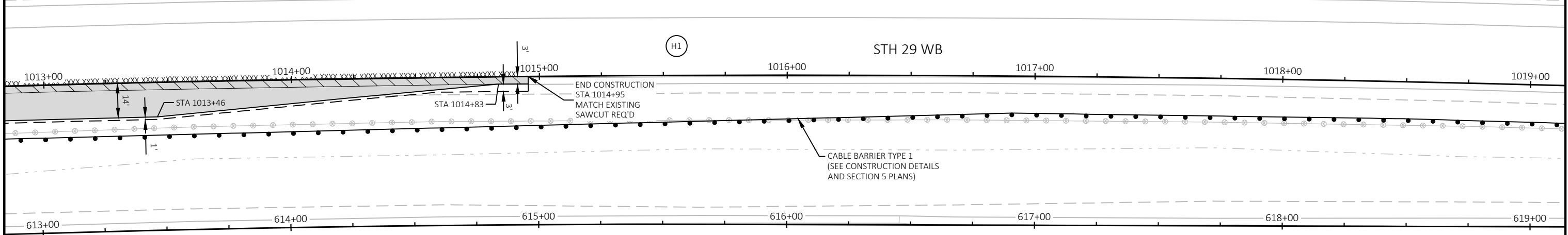
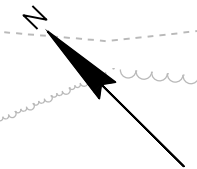
- XXXXXXX . SAWCUT
-  ASPHALTIC SURFACE PATCHING (SEE CONSTRUCTION DETAILS)
-  HMA PAVEMENT (SEE TYPICAL SECTIONS)
-  REMOVING ASPHALTIC SURFACE (3" TYP) (LOCATION NOT INCLUDED IN EARTHWORK)
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-  ASPHALTIC FLUMES
-  REMOVING ASPHALTIC SURFACE MILLING AND HMA PAVEMENT (SEE TYPICAL SECTIONS)
- ** END SECTION REQUIRED (SEE SDD FOR CURB & GUTTER)

NOTES

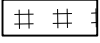
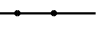
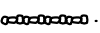
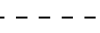





RADIUS AND DIMENSIONS ARE SHOWN TO CURB & GUTTER FLANGELINE

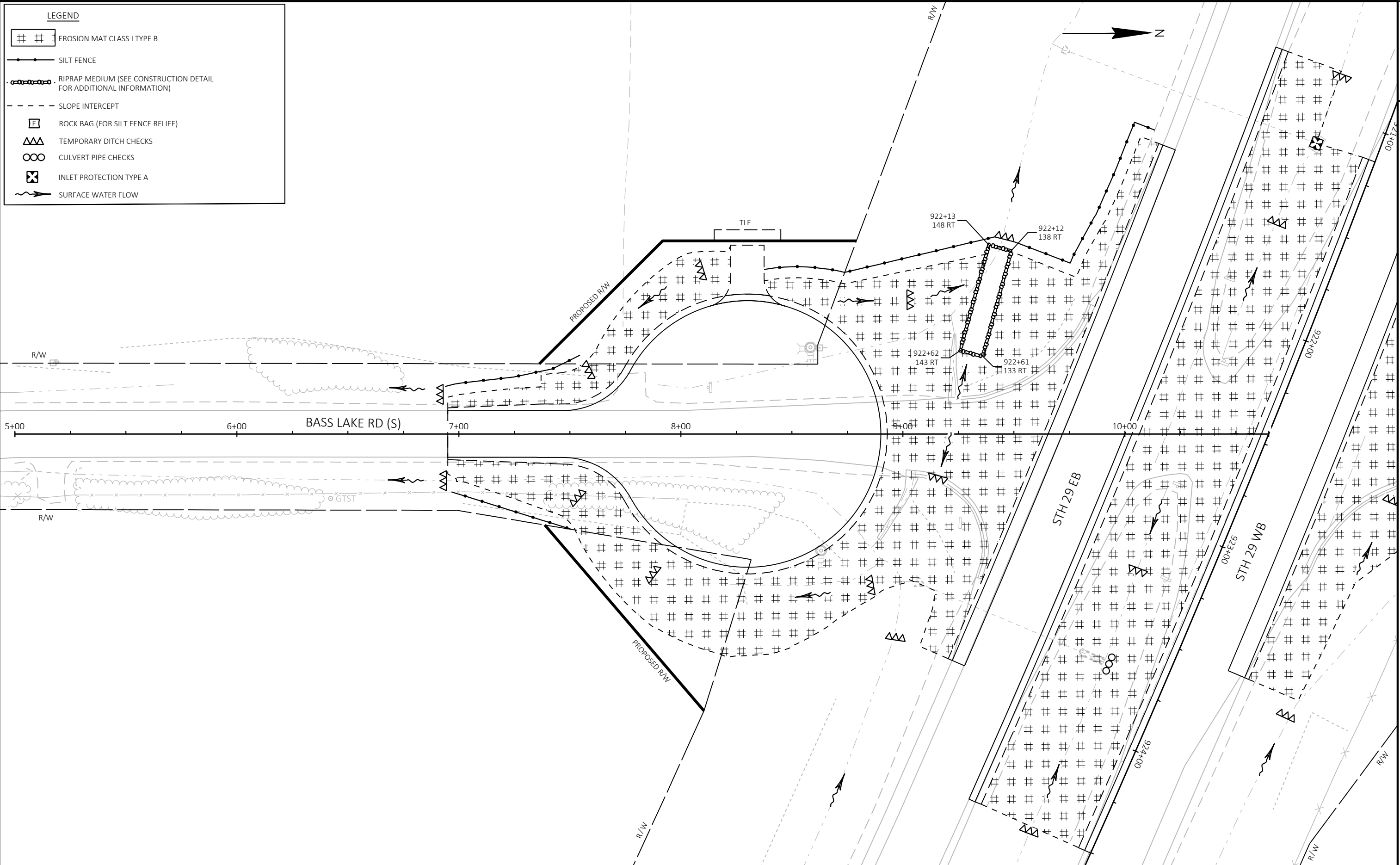
PAVEMENT GRADES ARE GENERALLY SHOWN AT THE END OF CURB & GUTTER AND MID-POINTS OF RADII UNLESS OTHERWISE NOTED

SEPTIC












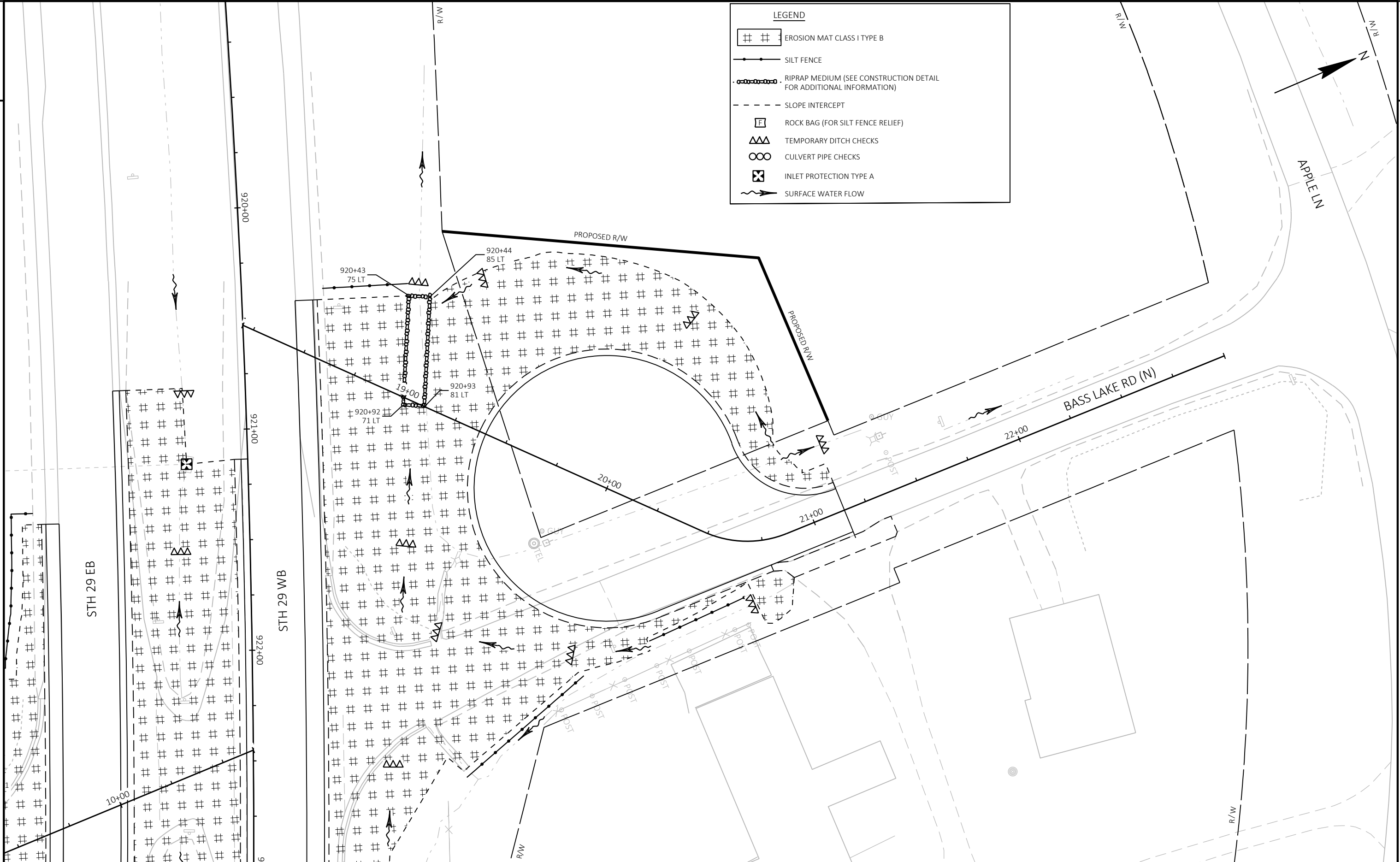
LEGEND

-  EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  RIPRAP MEDIUM (SEE CONSTRUCTION DETAIL FOR ADDITIONAL INFORMATION)
-  SLOPE INTERCEPT
-  ROCK BAG (FOR SILT FENCE RELIEF)
-  TEMPORARY DITCH CHECKS
-  CULVERT PIPE CHECKS
-  INLET PROTECTION TYPE A
-  SURFACE WATER FLOW

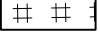
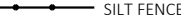
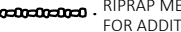
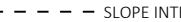







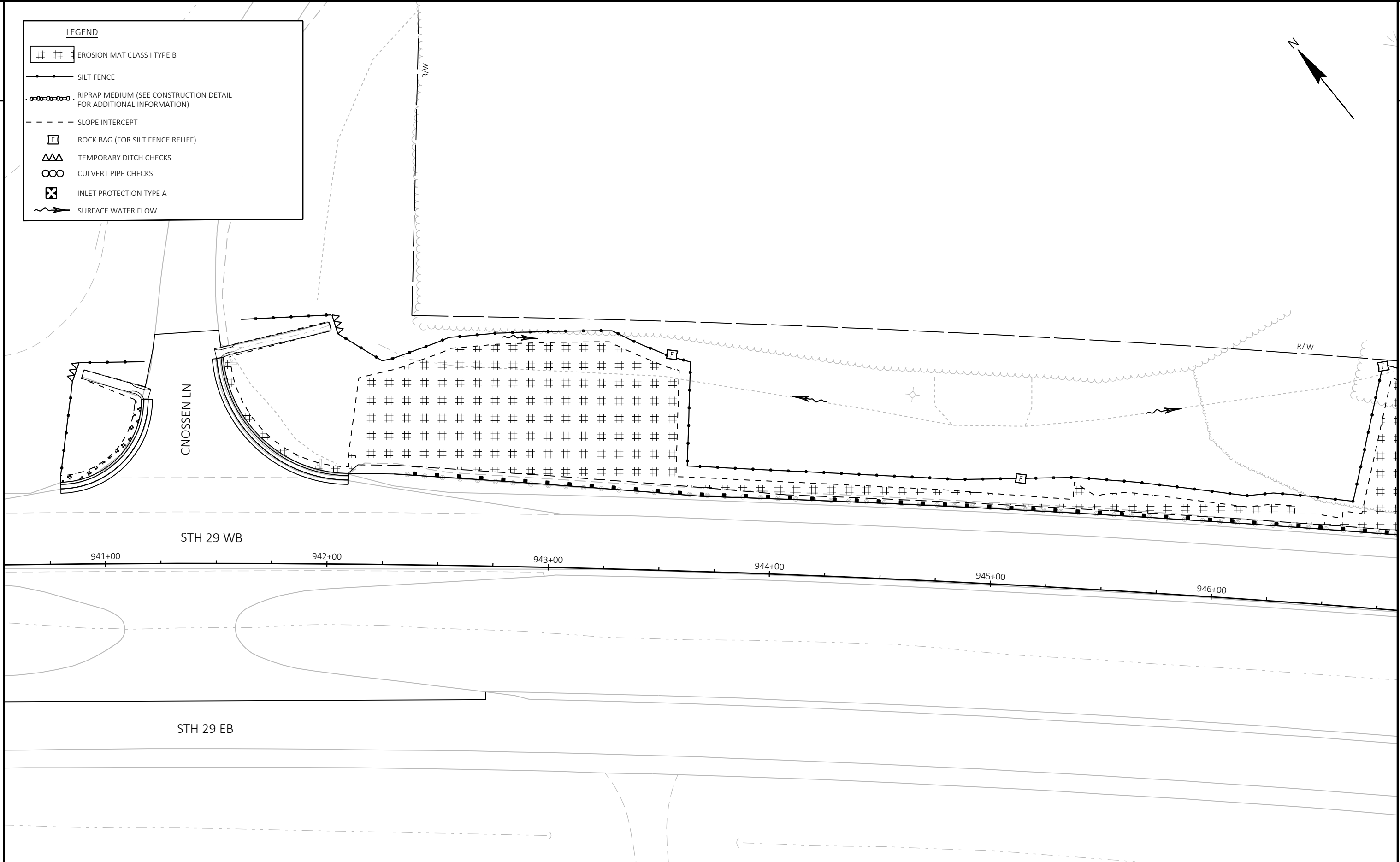
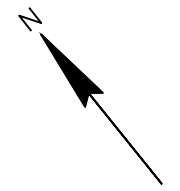
LEGEND

-  EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  RIPRAP MEDIUM (SEE CONSTRUCTION DETAIL FOR ADDITIONAL INFORMATION)
-  SLOPE INTERCEPT
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-  CULVERT PIPE CHECKS
-  INLET PROTECTION TYPE A
-  SURFACE WATER FLOW

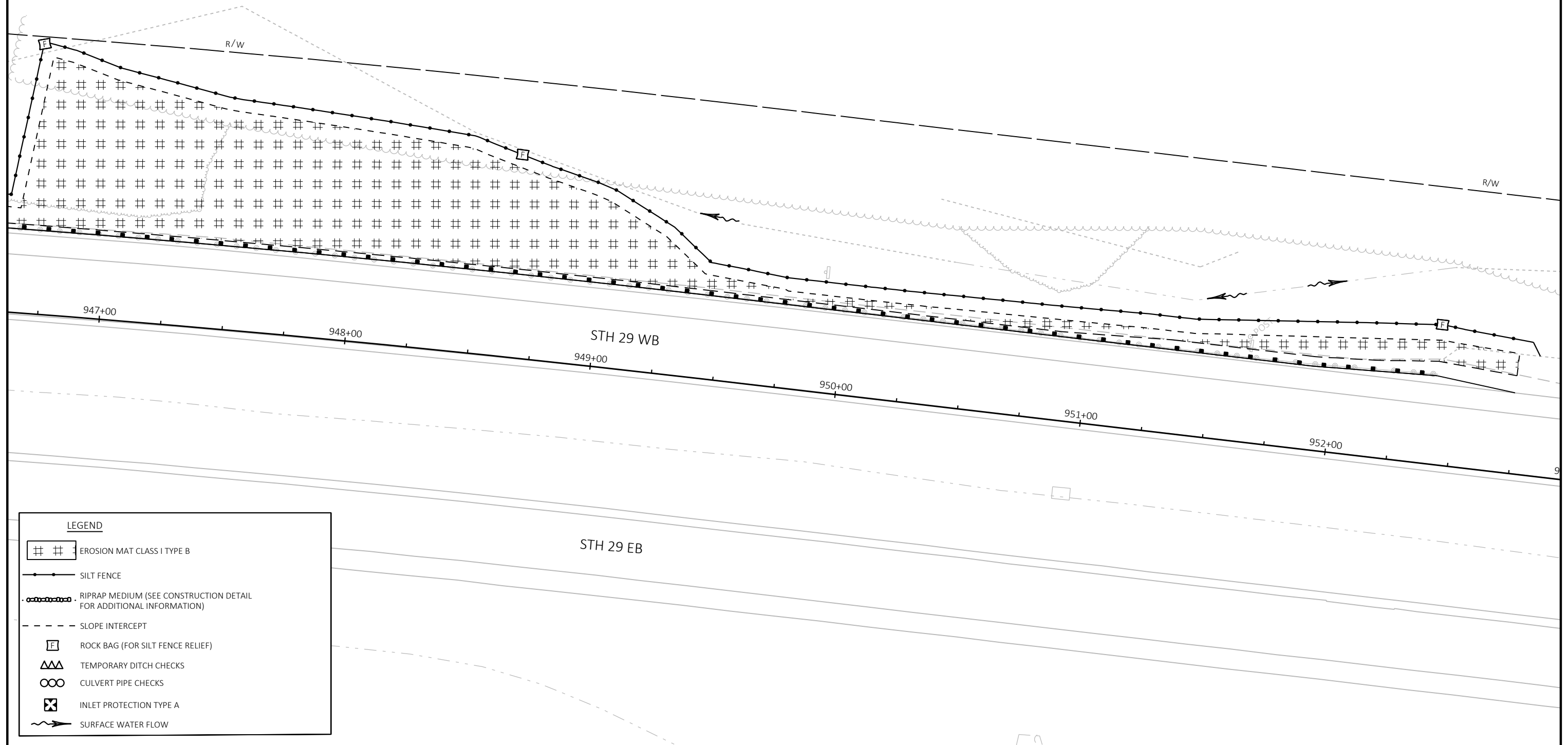
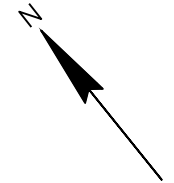


LEGEND










-  EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  RIPRAP MEDIUM (SEE CONSTRUCTION DETAIL FOR ADDITIONAL INFORMATION)
-  SLOPE INTERCEPT
-  ROCK BAG (FOR SILT FENCE RELIEF)
-  TEMPORARY DITCH CHECKS
-  CULVERT PIPE CHECKS
-  INLET PROTECTION TYPE A
-  SURFACE WATER FLOW

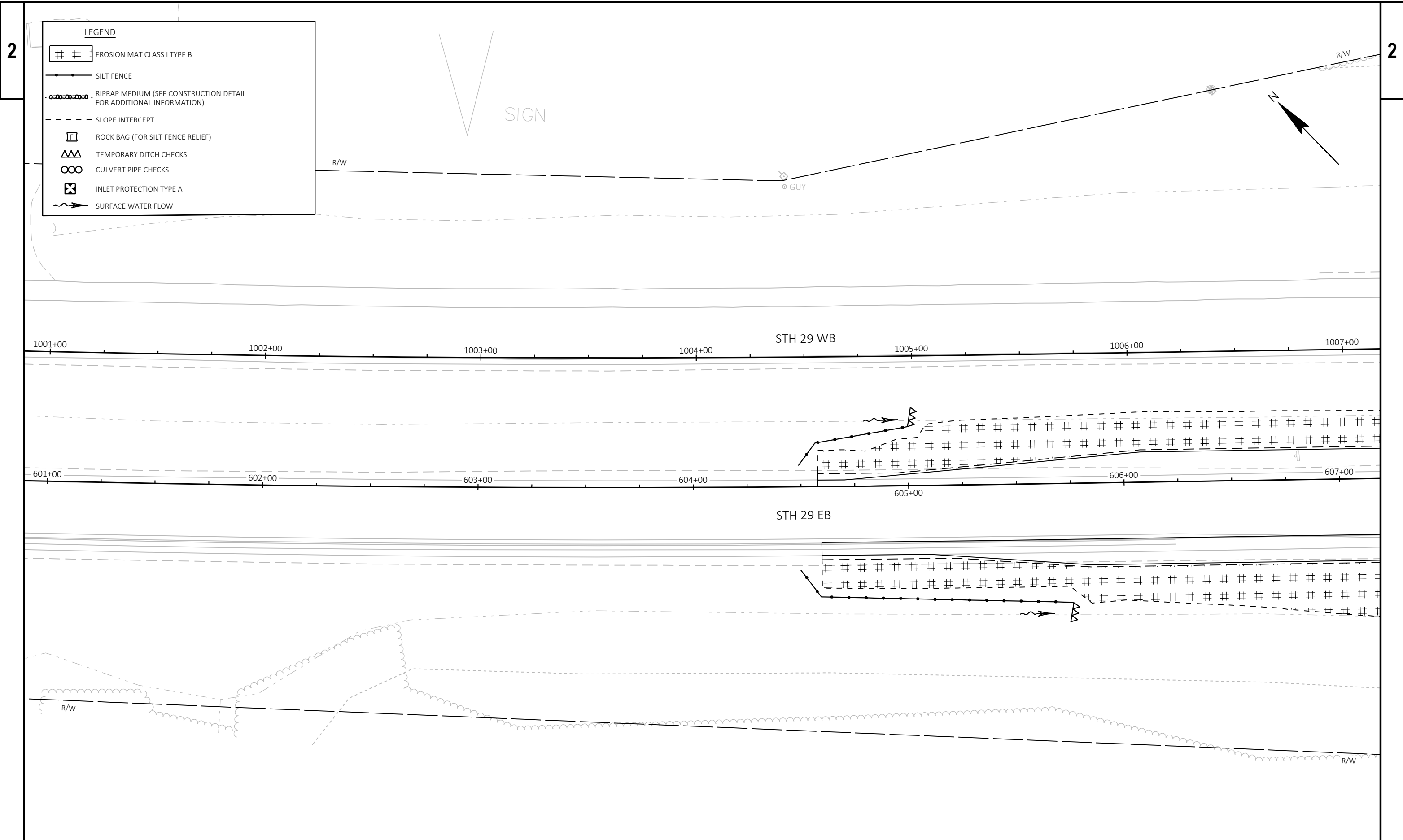


PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	EROSION CONTROL	SHEET	E
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LEGEND

-  EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  RIPRAP MEDIUM (SEE CONSTRUCTION DETAIL FOR ADDITIONAL INFORMATION)
-  SLOPE INTERCEPT
-  ROCK BAG (FOR SILT FENCE RELIEF)
-  TEMPORARY DITCH CHECKS
-  CULVERT PIPE CHECKS
-  INLET PROTECTION TYPE A
-  SURFACE WATER FLOW



PROJECT NO: 1053-07-76

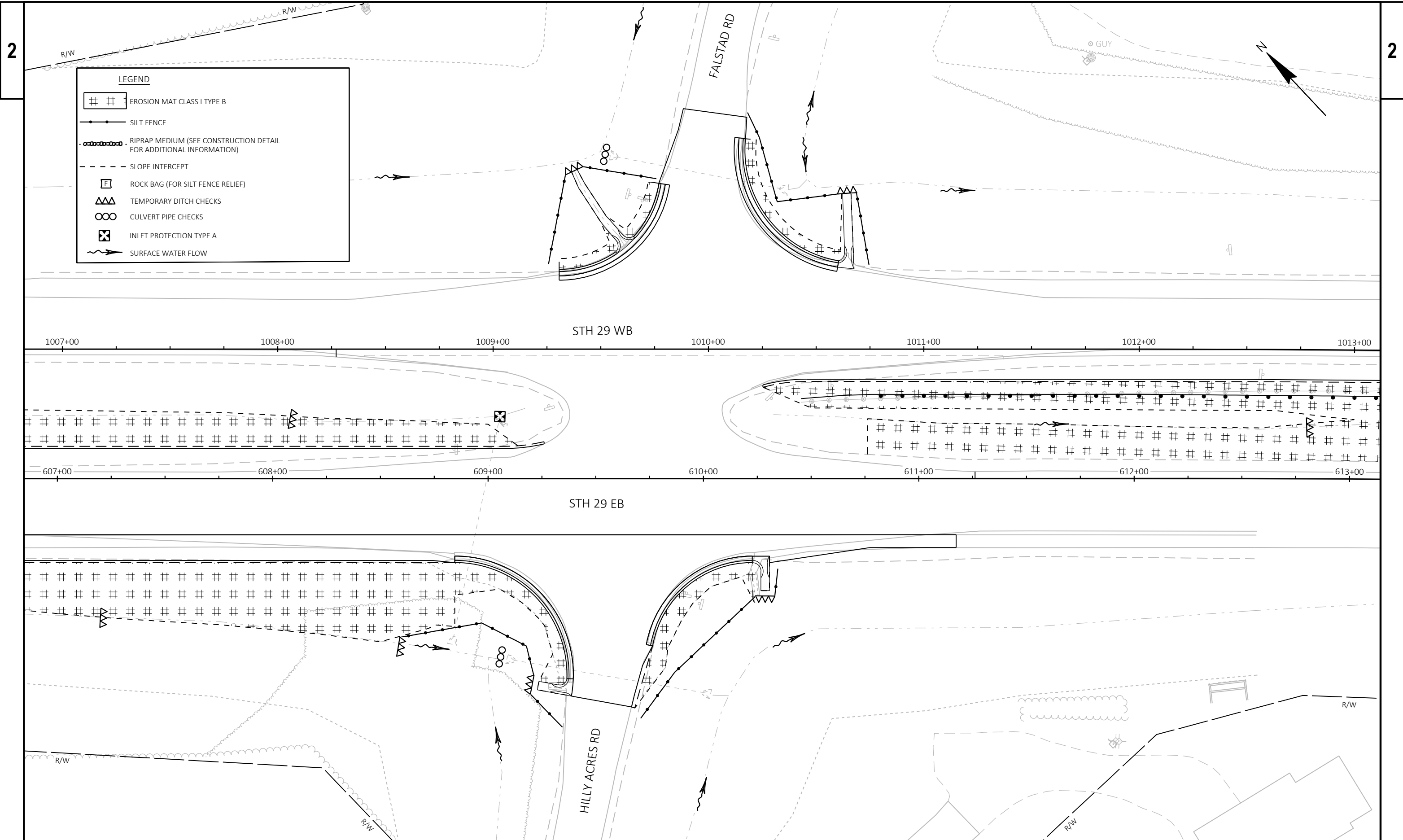
HWY: STH 29

COUNTY: MARATHON

EROSION CONTROL

SHEET

E



PROJECT NO: 1053-07-76

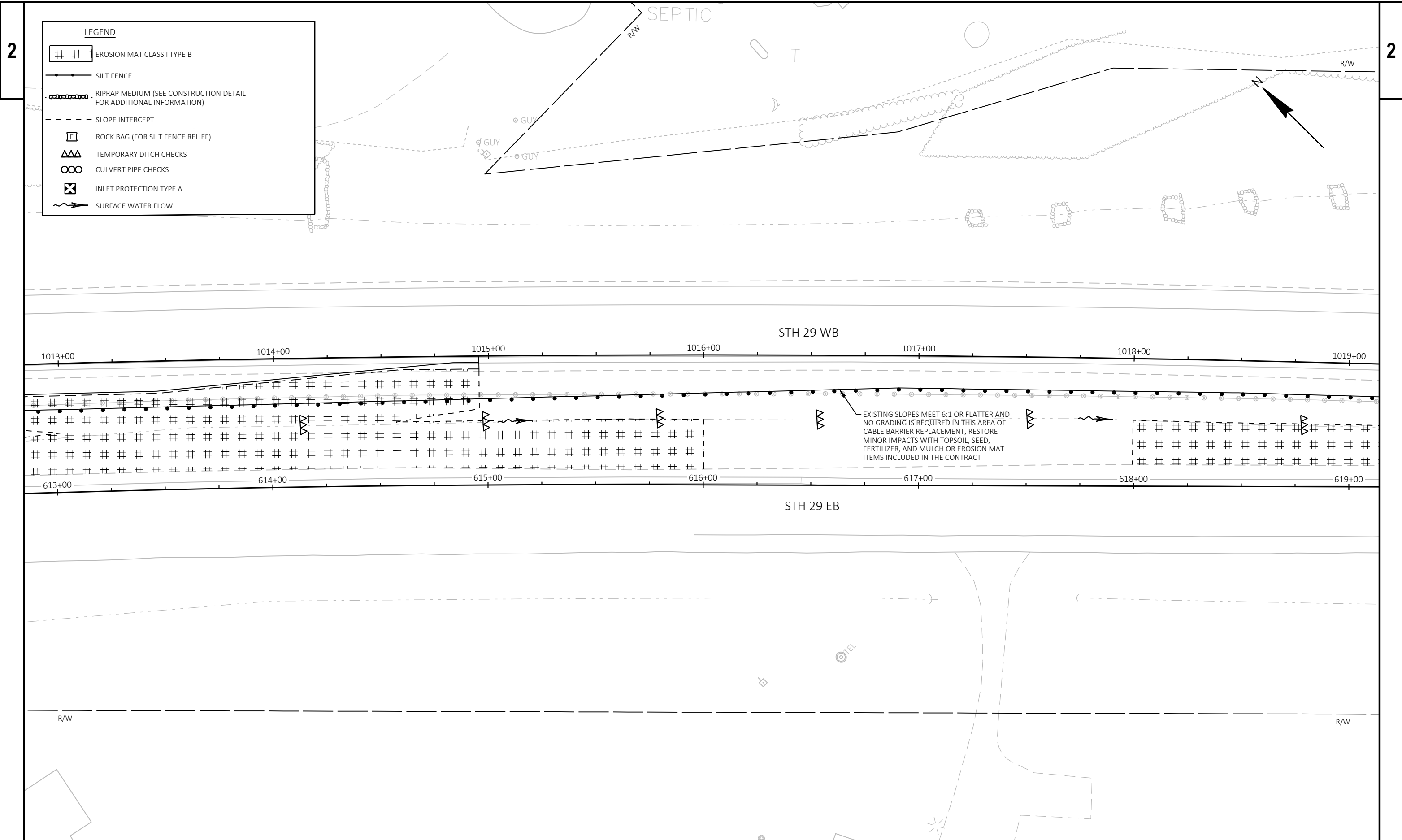
HWY: STH 29

COUNTY: MARATHON

EROSION CONTROL

SHEET

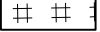
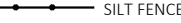







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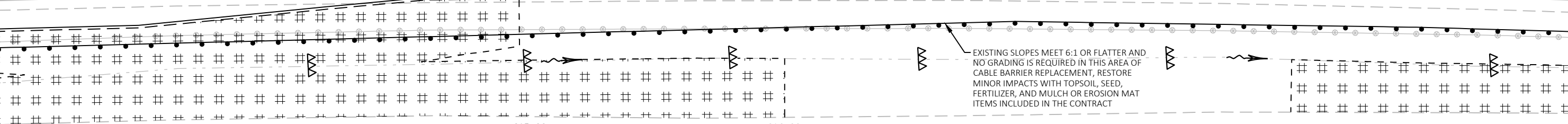
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LEGEND

-  EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  RIPRAP MEDIUM (SEE CONSTRUCTION DETAIL FOR ADDITIONAL INFORMATION)
-  SLOPE INTERCEPT
-  ROCK BAG (FOR SILT FENCE RELIEF)
-  TEMPORARY DITCH CHECKS
-  CULVERT PIPE CHECKS
-  INLET PROTECTION TYPE A
-  SURFACE WATER FLOW

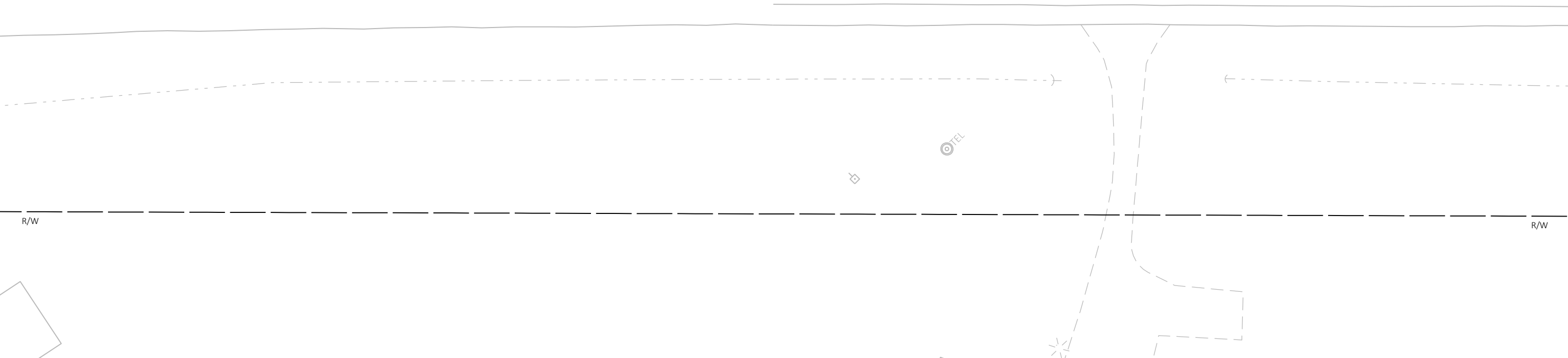
STH 29 WB

1013+00 1014+00 1015+00 1016+00 1017+00 1018+00 1019+00

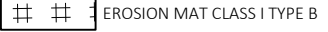
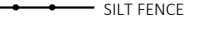
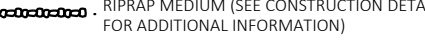
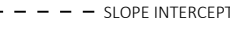
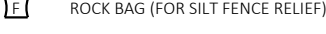
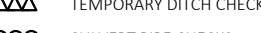
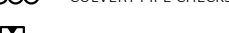
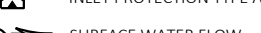



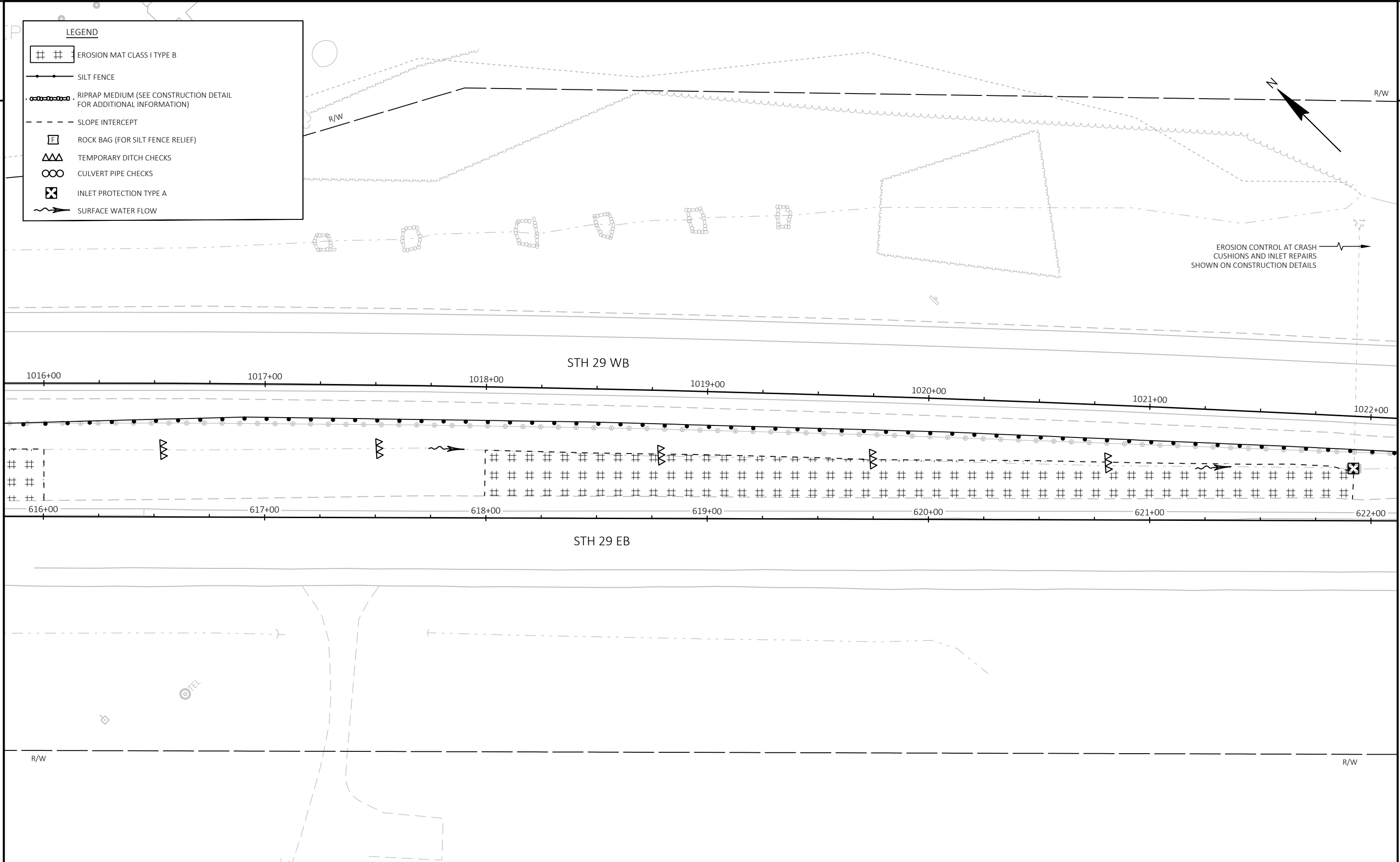
613+00 614+00 615+00 616+00 617+00 618+00 619+00

STH 29 EB



LEGEND

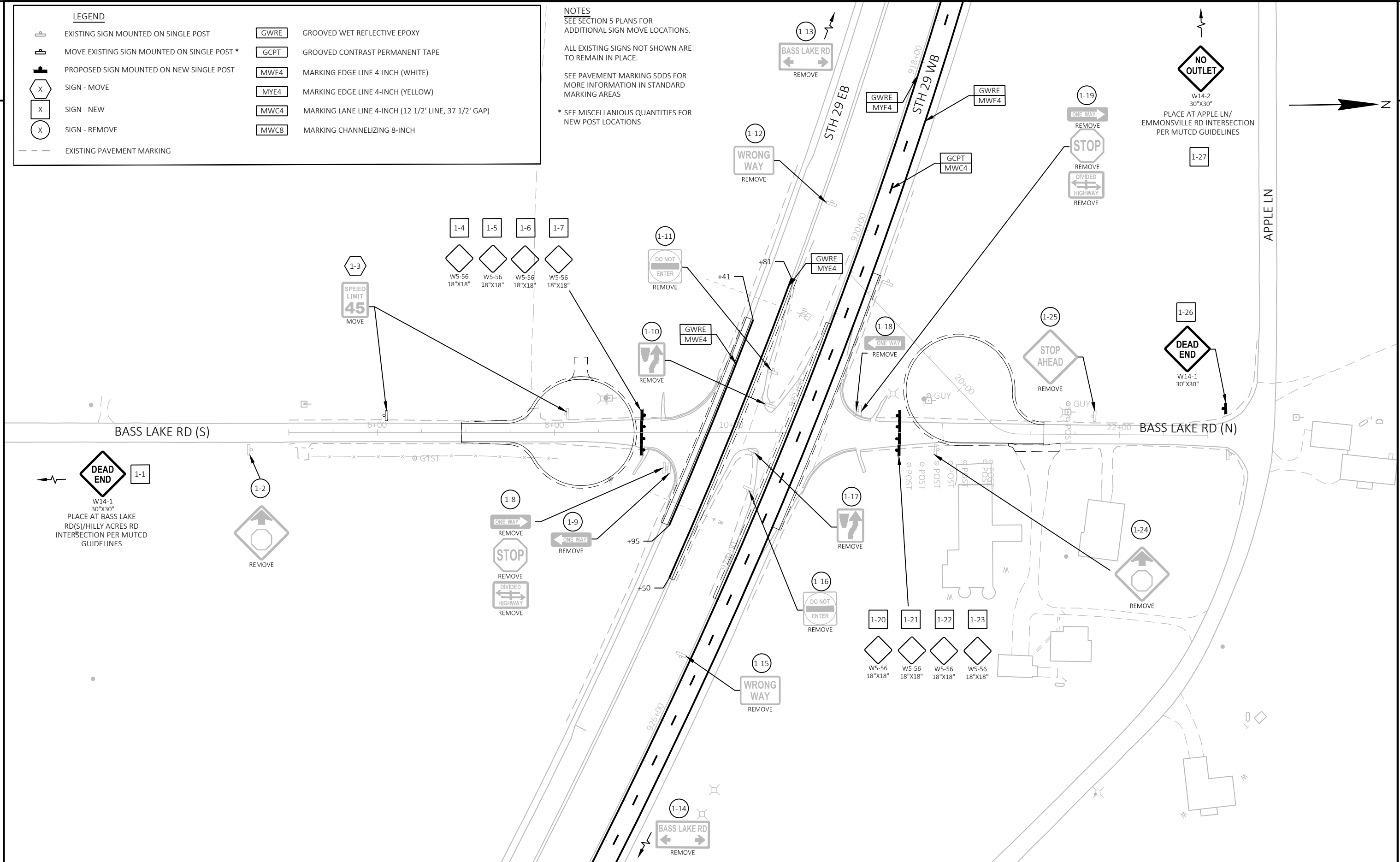
-  EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  RIPRAP MEDIUM (SEE CONSTRUCTION DETAIL FOR ADDITIONAL INFORMATION)
-  SLOPE INTERCEPT
-  ROCK BAG (FOR SILT FENCE RELIEF)
-  TEMPORARY DITCH CHECKS
-  CULVERT PIPE CHECKS
-  INLET PROTECTION TYPE A
-  SURFACE WATER FLOW



PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	EROSION CONTROL	SHEET	E
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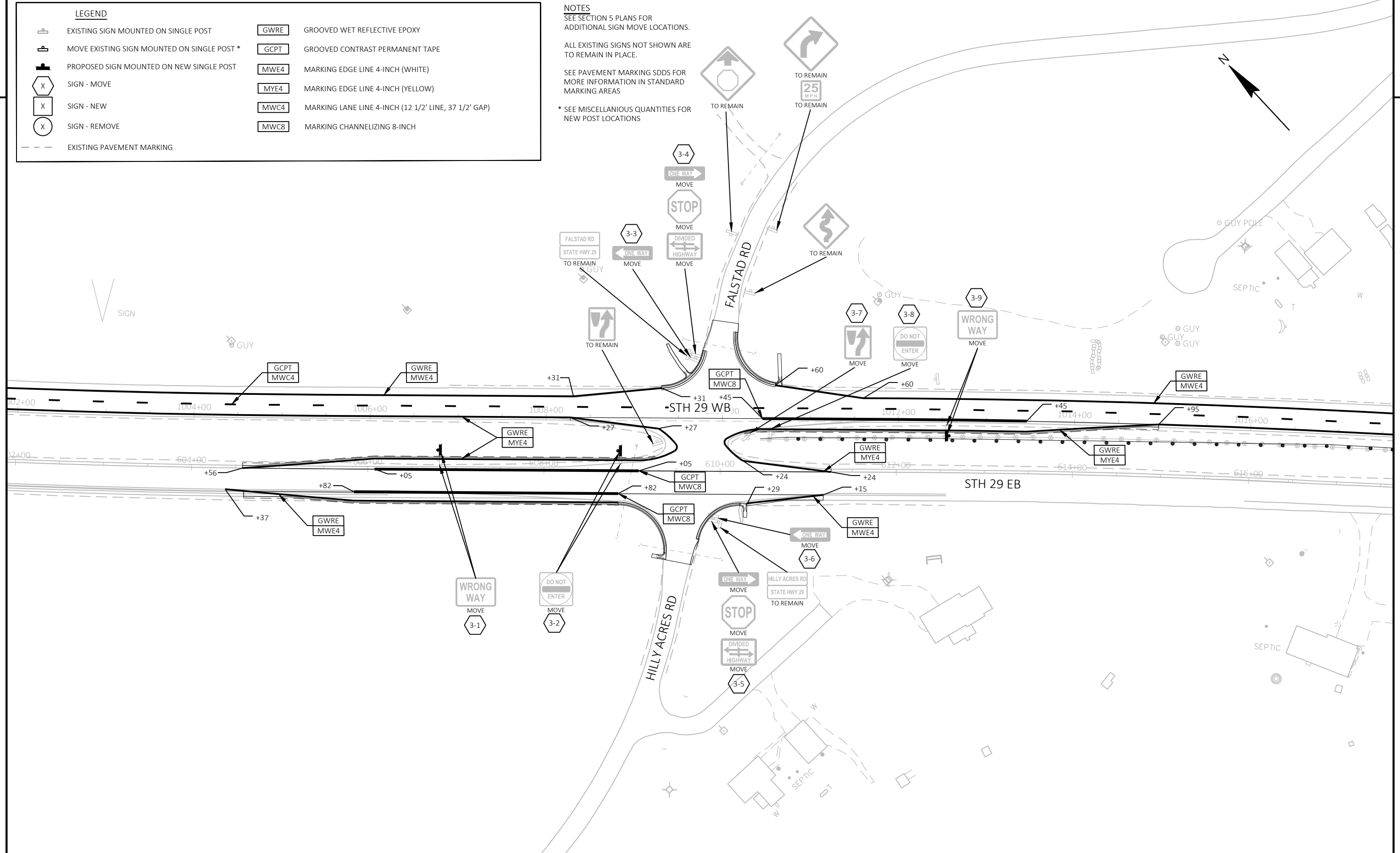
LEGEND	
	EXISTING SIGN MOUNTED ON SINGLE POST
	MOVE EXISTING SIGN MOUNTED ON SINGLE POST *
	PROPOSED SIGN MOUNTED ON NEW SINGLE POST
	SIGN - MOVE
	SIGN - NEW
	SIGN - REMOVE
	EXISTING PAVEMENT MARKING
	GROOVED WET REFLECTIVE EPOXY
	GROOVED CONTRAST PERMANENT TAPE
	MARKING EDGE LINE 4-INCH (WHITE)
	MARKING EDGE LINE 4-INCH (YELLOW)
	MARKING LANE LINE 4-INCH (12 1/2' LINE, 37 1/2' GAP)
	MARKING CHANNELIZING 8-INCH

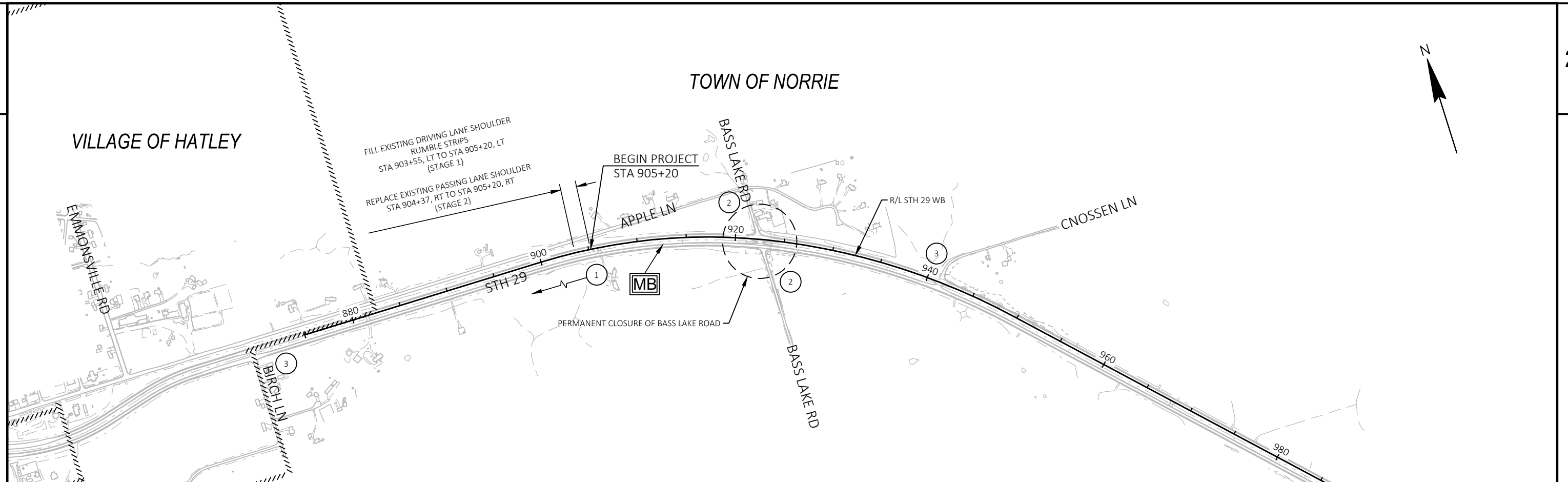
NOTES
 SEE SECTION 5 PLANS FOR ADDITIONAL SIGN MOVE LOCATIONS.
 ALL EXISTING SIGNS NOT SHOWN ARE TO REMAIN IN PLACE.
 SEE PAVEMENT MARKING SDDS FOR MORE INFORMATION IN STANDARD MARKING AREAS
 * SEE MISCELLANEOUS QUANTITIES FOR NEW POST LOCATIONS



LEGEND	
	EXISTING SIGN MOUNTED ON SINGLE POST
	MOVE EXISTING SIGN MOUNTED ON SINGLE POST *
	PROPOSED SIGN MOUNTED ON NEW SINGLE POST
	SIGN - MOVE
	SIGN - NEW
	SIGN - REMOVE
	EXISTING PAVEMENT MARKING
	GROOVED WET REFLECTIVE EPOXY
	GROOVED CONTRAST PERMANENT TAPE
	MARKING EDGE LINE 4-INCH (WHITE)
	MARKING EDGE LINE 4-INCH (YELLOW)
	MARKING LANE LINE 4-INCH (12 1/2' LINE, 37 1/2' GAP)
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NOTES
 SEE SECTION 5 PLANS FOR ADDITIONAL SIGN MOVE LOCATIONS.
 ALL EXISTING SIGNS NOT SHOWN ARE TO REMAIN IN PLACE.
 SEE PAVEMENT MARKING SDDS FOR MORE INFORMATION IN STANDARD MARKING AREAS
 * SEE MISCELLANEOUS QUANTITIES FOR NEW POST LOCATIONS





TRAFFIC CONTROL SIGNS PCMS MESSAGES				
PCMS SIGN LOCATION	PRIOR TO CONSTRUCTION		DURING STAGE 2	
	PHASE 1 (2 SEC)	PHASE 2 (2 SEC)	PHASE 1 (2 SEC)	PHASE 2 (2 SEC)
STH 29 EB 0.2 MILES WEST OF BASS LAKE RD	HWY 29 ROADWORK BEGINS	XXX DAY XXX XX	--	--
STH 29 EB 0.2 MILES WEST OF HILLY ACRES RD	HWY 29 ROADWORK BEGINS	XXX DAY XXX XX	--	--
STH 29 WB 0.2 MILES WEST OF CTH D	HWY 29 ROADWORK BEGINS	XXX DAY XXX XX	HWY 29 ROADWORK	STRADDLE RUMBLE STRIPS

PCMS WITH CELLULAR COMMUNICATION GENERAL NOTES

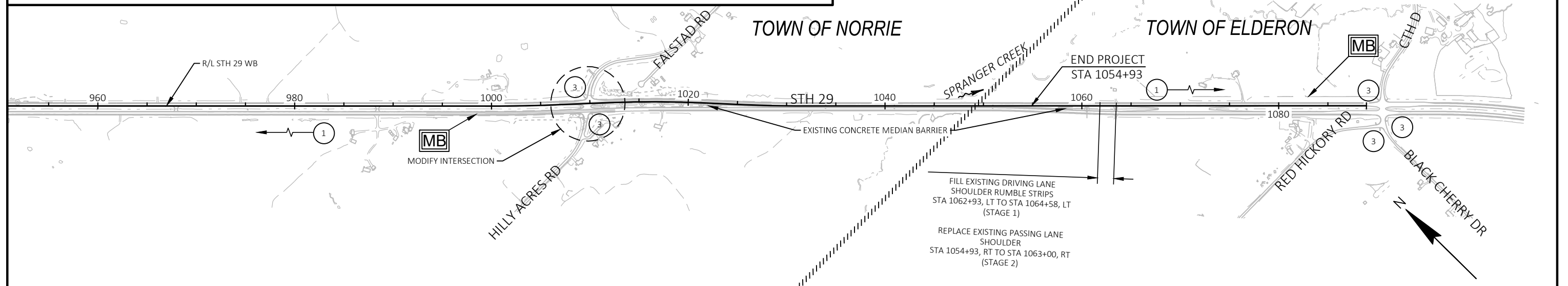
ADJUST TRAFFIC CONTROL PCMS MESSAGES AS NEEDED BASED ON CONSTRUCTION SCHEDULE. CONFIRM MESSAGES WITH THE ENGINEER BEFORE IMPLEMENTING

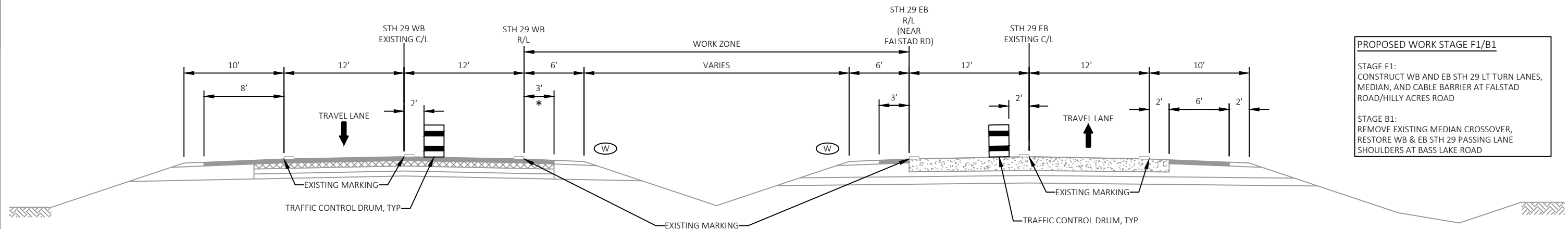
CONSIDER GEOMETRICS WHEN LOCATING MESSAGE BOARDS SO THE DRIVER HAS A CLEAR VIEW OF THE BOARD FOR A MINIMUM OF 1,000 FEET IN FRONT OF THE MESSAGE BOARD. PLACE MESSAGE BOARDS AS FAR AWAY FROM LIVE TRAFFIC LANES AS POSSIBLE WITHOUT HAMPERING VISIBILITY

PLACE TRAFFIC CONTROL SIGNS PCMS AND DISPLAY THE MESSAGE 7 DAYS PRIOR TO THE EXPECTED START OF THE PROPOSED WORK. ADJUST THE MESSAGE DATE ACCORDINGLY

- TRAFFIC CONTROL GENERAL NOTES**
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED
 - "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE
 - ALL TYPE III BARRICADES SHALL BE EQUIPPED WITH TYPE "A" (LOW INTENSITY FLASHING) LIGHTS PER SDDS
 - FOR STH 29 SHOULDER CLOSURES SEE SDD "TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 M.P.H."
 - DELINEATE PRIVATE ACCESS WITH TRAFFIC CONTROL DRUMS, WHERE REQUIRED

- LEGEND**
- MB** TRAFFIC CONTROL SIGN PCMS WITH CELLULAR COMMUNICATIONS
 - 1** SEE SDD "TRAFFIC CONTROL, LANE CLOSURE, SPEED REDUCTION" TO REDUCE THE REGULATORY SPEED LIMIT TO 55 MPH
 - 2** SEE DETAIL C IN SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" AND DETAIL D IN SDD "BARRICADES AND SIGN FOR VARIOUS CLOSURES"
 - 3** SEE TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL IN SDD "TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER, TWO WAY UNDIVIDED ROAD OPEN TO TRAFFIC"





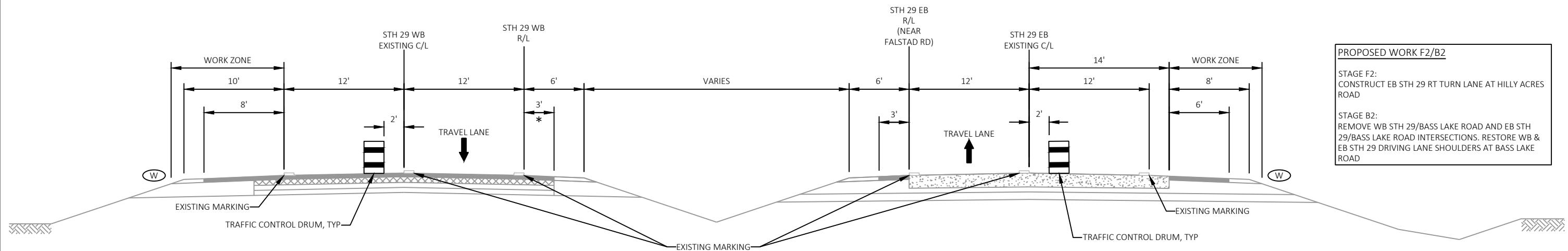
PROPOSED WORK STAGE F1/B1

STAGE F1:
CONSTRUCT WB AND EB STH 29 LT TURN LANES, MEDIAN, AND CABLE BARRIER AT FALSTAD ROAD/HILLY ACRES ROAD

STAGE B1:
REMOVE EXISTING MEDIAN CROSSOVER, RESTORE WB & EB STH 29 PASSING LANE SHOULDERS AT BASS LAKE ROAD

STAGE F1/B1 TYPICAL SECTION
STH 29

STAGE F1: FALSTAD ROAD/HILLY ACRES ROAD INTERSECTION
STAGE B1: BASS LAKE ROAD INTERSECTION



PROPOSED WORK F2/B2

STAGE F2:
CONSTRUCT EB STH 29 RT TURN LANE AT HILLY ACRES ROAD

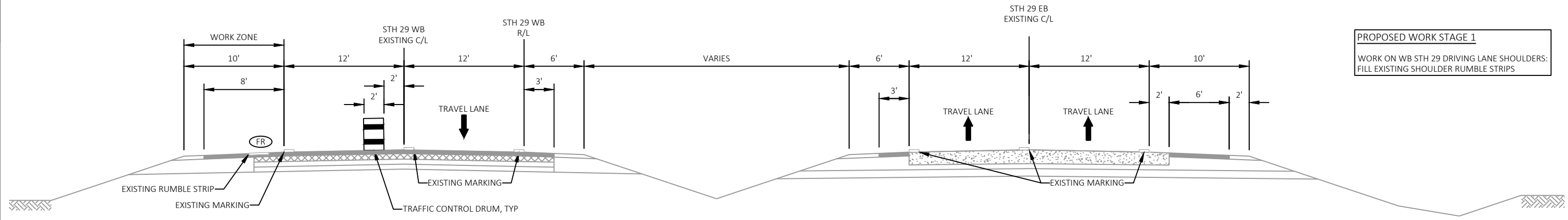
STAGE B2:
REMOVE WB STH 29/BASS LAKE ROAD AND EB STH 29/BASS LAKE ROAD INTERSECTIONS. RESTORE WB & EB STH 29 DRIVING LANE SHOULDERS AT BASS LAKE ROAD

STAGE F2/B2 TYPICAL SECTION
STH 29

STAGE F2: FALSTAD ROAD/HILLY ACRES ROAD INTERSECTION
STAGE B2: BASS LAKE ROAD INTERSECTION

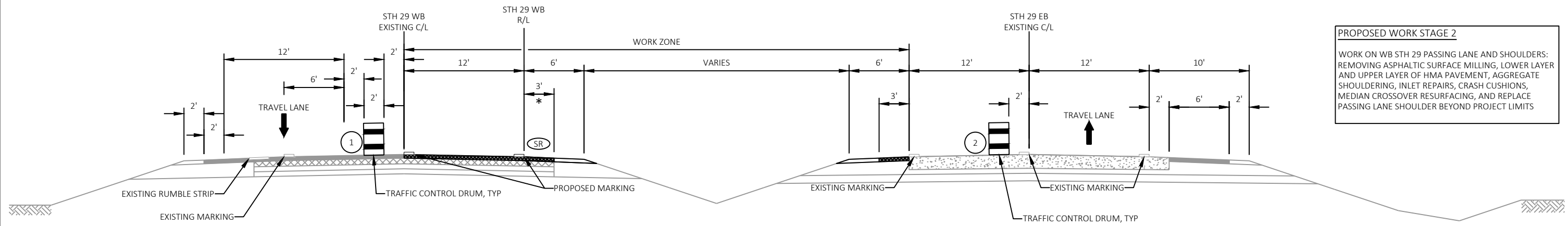
NOTES

- * PAVED SHOULDER IS 6' IN SECTION WITH CONCRETE BARRIER
- PAVEMENT STRUCTURE VARIES ALONG WB STH 29 (SEE TYPICAL SECTIONS)
- (W) SEE TYPICAL SECTIONS AND INTERSECTION DETAILS FOR PROPOSED WORK



STAGE 1 TYPICAL SECTION
STH 29

PROPOSED WORK STAGE 1
 WORK ON WB STH 29 DRIVING LANE SHOULDERS:
 FILL EXISTING SHOULDER RUMBLE STRIPS



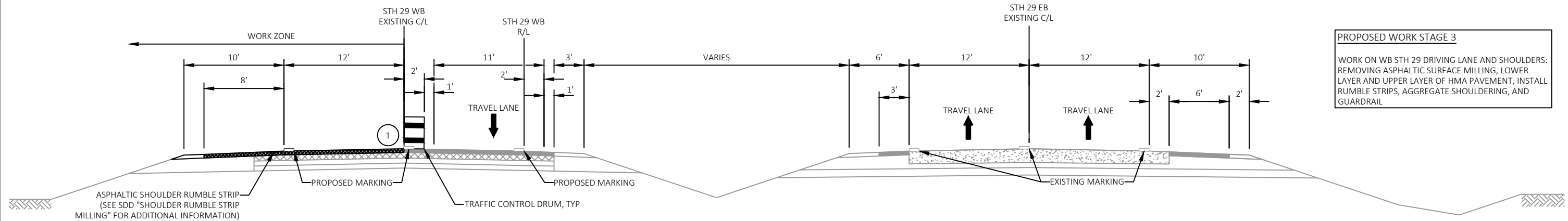
STAGE 2 TYPICAL SECTION
STH 29

PROPOSED WORK STAGE 2
 WORK ON WB STH 29 PASSING LANE AND SHOULDERS:
 REMOVING ASPHALTIC SURFACE MILLING, LOWER LAYER
 AND UPPER LAYER OF HMA PAVEMENT, AGGREGATE
 SHOULDERING, INLET REPAIRS, CRASH CUSHIONS,
 MEDIAN CROSSOVER RESURFACING, AND REPLACE
 PASSING LANE SHOULDER BEYOND PROJECT LIMITS

- ① DRUM LOCATION SHOWN FOR ENTIRE PROJECT LENGTH DURING WORKING HOURS. SHIFT DRUMS 2' (MIN) PAST THE LANE LINE DURING NON-WORKING HOURS, UNLESS A VERTICAL DROP IS PRESENT
- ② CLOSE EASTBOUND PASSING LANE WHEN WORK IS OCCURRING AT MEDIAN CROSSOVERS (DWYS, MAINTENANCE, INTERSECTIONS)

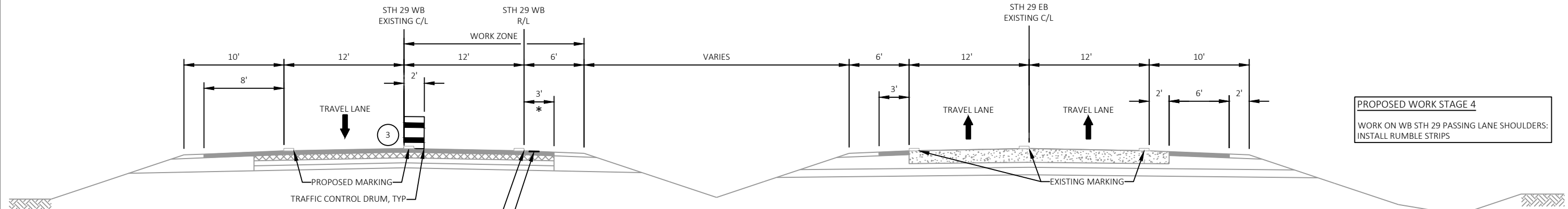
NOTES

- * PAVED SHOULDER IS 6' IN SECTION WITH CONCRETE BARRIER
- PAVEMENT STRUCTURE VARIES ALONG WB STH 29 (SEE TYPICAL SECTIONS)
- Ⓡ FILL EXISTING DRIVING LANE SHOULDER RUMBLE STRIPS FROM STA 903+55, LT TO STA 905+20, LT AND FROM STA 1062+93, LT TO STA 1064+58, LT. SEE SDD "TRAFFIC CONTROL, LANE CLOSURE, PARTIAL LANE SHIFT MULTILANE DIVIDED 50 MPH AND GREATER" FOR ADDITIONAL INFORMATION.
- Ⓢ REPLACE EXISTING PASSING LANE SHOULDER FROM STA 904+37, RT TO STA 905+20, RT AND FROM STA 1054+93, RT TO STA 1063+00, RT. SEE SDD "TRAFFIC CONTROL, LANE CLOSURE, PARTIAL LANE SHIFT MULTILANE DIVIDED 50 MPH AND GREATER" FOR ADDITIONAL INFORMATION.



STAGE 3 TYPICAL SECTION
STH 29

1 DRUM LOCATION SHOWN FOR ENTIRE PROJECT LENGTH DURING WORKING HOURS. SHIFT DRUMS 2' (MIN) PAST THE LANE LINE DURING NON-WORKING HOURS, UNLESS A VERTICAL DROP IS PRESENT

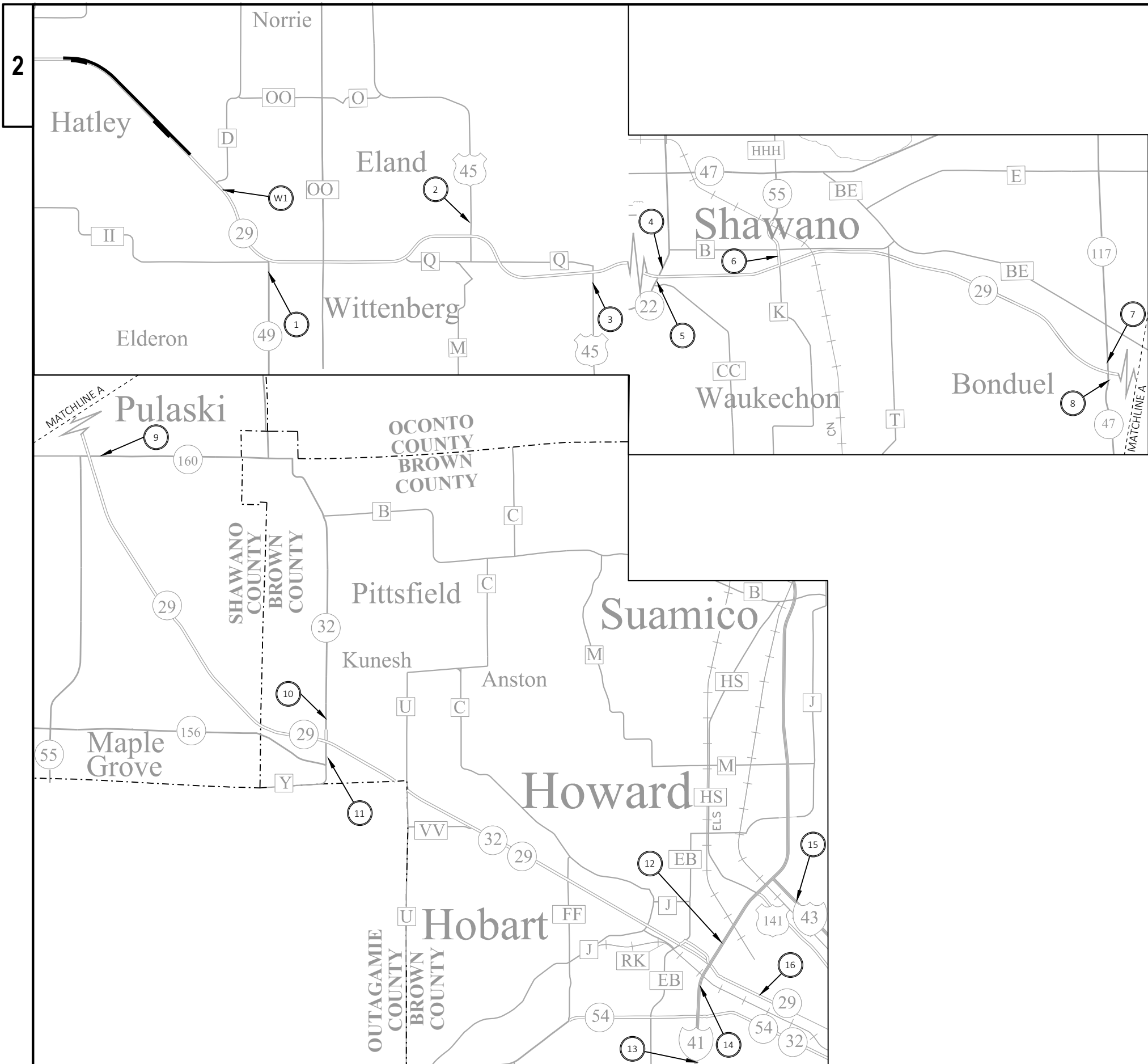


STAGE 4 TYPICAL SECTION
STH 29

3 DRUM LOCATION SHOWN FOR AREAS IMMEDIATELY ADJACENT TO CONSTRUCTION ACTIVITIES, SHIFT DRUMS 2' (MIN) PAST THE LANE LINE IN AREAS WITH NO CONSTRUCTION ACTIVITIES

NOTES

- * PAVED SHOULDER IS 6' IN SECTION WITH CONCRETE BARRIER
- PAVEMENT STRUCTURE VARIES ALONG WB STH 29 (SEE TYPICAL SECTIONS)
- SEE SDD "TRAFFIC CONTROL, PARTIAL LANE SHIFT MULTILANE DIVIDED 50 MPH AND GREATER" FOR ADDITIONAL TRAFFIC CONTROL DEVICES AND TEMPORARY MARKING DURING STAGE 3



LEGEND

WORK ZONE



ADVANCED WARNING FOR WIDTH RESTRICTIONS

POST THE WIDTH RESTRICTION ADVANCED WARNING SIGNS AT THE LOCATIONS PROVIDED DURING STAGE 3.

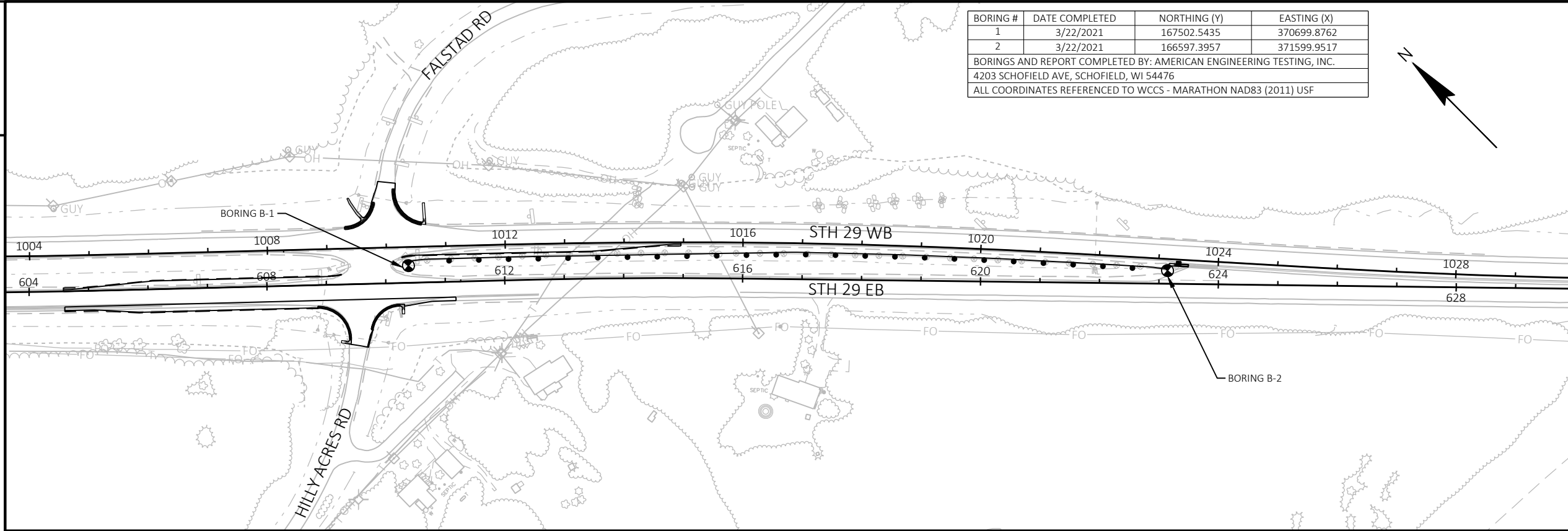
- * INCLUDE THE W057-52 SIGN AT LOCATIONS THAT HAVE ACCESS POINTS BETWEEN THE SIGN LOCATION AND WIDTH RESTRICTION AREA.
- ** PLACE SIGN M3-4 WHEN ASSEMBLY IS MOUNTED ON ALL ROADWAYS OTHER THAN STH 29.

SEE SDD "TRAFFIC CONTROL, ADVANCED WIDTH RESTRICTION STAGING" FOR ADDITIONAL INFORMATION

NOTE
DO NOT PLACE ANY SIGNS WITHIN 50-FOET OF ANY RAILROAD RIGHT-OF-WAY (NOT ANTICIPATED)

- | | | |
|--|----|-------------------------|
| **
WEST
M3-4
36"x18" | 1 | STH 49 NB - 2 ¼ MILES |
| 29
M1-6
36"x36" | 2 | USH 45 SB - 6 MILES |
| MAX.
11
WIDTH
W12-52
48"x48" | 3 | USH 45 NB - 8 ½ MILES |
| | 4 | STH 22 SB - 35 ½ MILES |
| *
XX MILES
AHEAD
W057-52
48"x36" | 5 | STH 22 NB - 35 ½ MILE |
| | 6 | STH 55 SB - 37 ¾ MILES |
| | 7 | STH 117 SB - 44 ½ MILES |
| | 8 | STH 47 NB - 44 ½ MILES |
| | 9 | STH 160 WB - 52 ½ MILES |
| | 10 | STH 32 SB - 59 ¾ MILES |
| | 11 | STH 156 EB - 59 ¾ MILES |
| | 12 | IH 41 SB - 68 MILES |
| | 13 | IH 41 NB - 69 MILES |
| | 14 | IH 41 NB - 68 MILES |
| | 15 | IH 43 NB - 70 MILES |
| | 16 | STH 29 WB - 68 MILES |

WIDE LOADS EXCEEDING 11 FT (W1) STH 29 WB
R12-70B
114"x42"



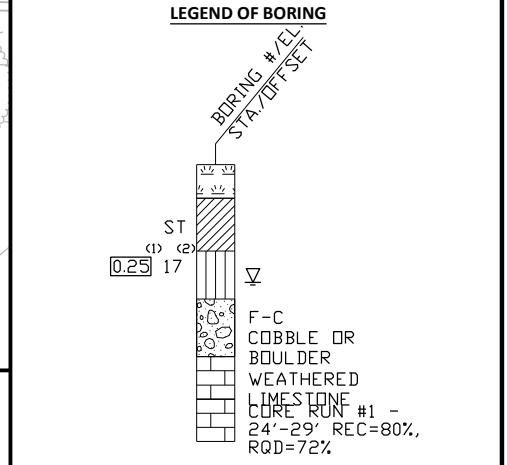
BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	3/22/2021	167502.5435	370699.8762
2	3/22/2021	166597.3957	371599.9517

BORINGS AND REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.
4203 SCHOFIELD AVE, SCHOFIELD, WI 54476
ALL COORDINATES REFERENCED TO WCCS - MARATHON NAD83 (2011) USF

STATE PROJECT NUMBER
1053-07-76

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META



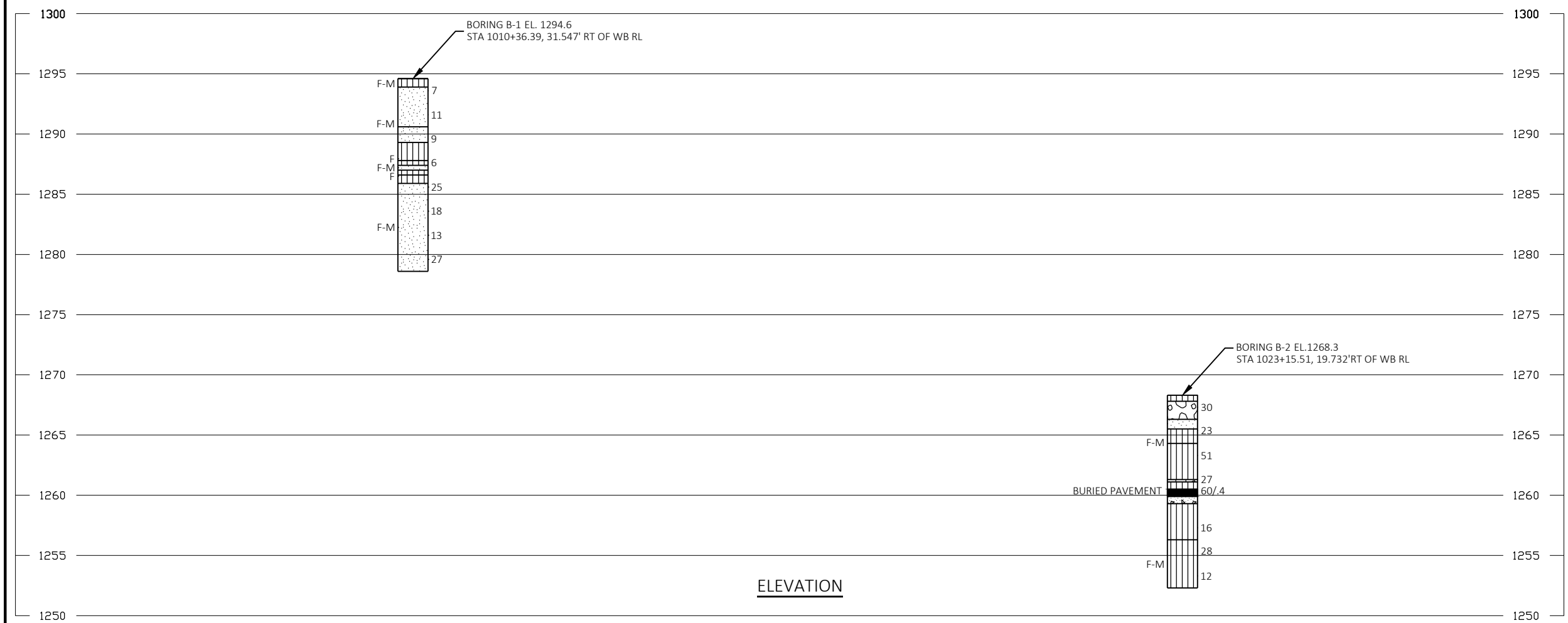
① UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
② UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION
▽ AT TIME OF DRILLING
▼ END OF DRILLING
▽ AFTER DRILLING

ABBREVIATIONS
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.



Estimate Of Quantities

1053-07-76

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	6.000	6.000
0004	201.0205	Grubbing	STA	6.000	6.000
0006	204.0110	Removing Asphaltic Surface	SY	2,870.000	2,870.000
0008	204.0115	Removing Asphaltic Surface Butt Joints	SY	1,230.000	1,230.000
0010	204.0120	Removing Asphaltic Surface Milling	SY	62,010.000	62,010.000
0012	204.0140	Removing Gutter	LF	30.000	30.000
0014	204.0150	Removing Curb & Gutter	LF	740.000	740.000
0016	204.0165	Removing Guardrail	LF	1,020.000	1,020.000
0018	204.0170	Removing Fence	LF	90.000	90.000
0020	204.0180	Removing Delineators and Markers	EACH	22.000	22.000
0022	204.9060.S	Removing (item description) 01. Crash Cushion	EACH	2.000	2.000
0024	204.9060.S	Removing (item description) 02. Removing Cable Barrier Terminal	EACH	2.000	2.000
0026	204.9090.S	Removing (item description) 01. Removing Cable Barrier	LF	1,270.000	1,270.000
0028	205.0100	Excavation Common	CY	4,790.000	4,790.000
0030	208.0100	Borrow	CY	3,670.000	3,670.000
0032	211.0101	Prepare Foundation for Asphaltic Paving (project) 01. 1053-07-76	EACH	1.000	1.000
0034	211.0400	Prepare Foundation for Asphaltic Shoulders	STA	17.000	17.000
0036	213.0100	Finishing Roadway (project) 01. 1053-07-76	EACH	1.000	1.000
0038	305.0110	Base Aggregate Dense 3/4-Inch	TON	1,925.000	1,925.000
0040	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	5,910.000	5,910.000
0042	455.0605	Tack Coat	GAL	6,240.000	6,240.000
0044	460.2000	Incentive Density HMA Pavement	DOL	6,740.000	6,740.000
0046	460.6224	HMA Pavement 4 MT 58-28 S	TON	10,530.000	10,530.000
0048	465.0105	Asphaltic Surface	TON	270.000	270.000
0050	465.0110	Asphaltic Surface Patching	TON	65.000	65.000
0052	465.0315	Asphaltic Flumes	SY	95.000	95.000
0054	465.0400	Asphaltic Shoulder Rumble Strips	LF	29,190.000	29,190.000
0056	601.0205	Concrete Gutter 24-Inch	LF	28.000	28.000
0058	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	435.000	435.000
0060	606.0200	Riprap Medium	CY	55.000	55.000
0062	611.8115	Adjusting Inlet Covers	EACH	4.000	4.000
0064	613.1100.S	Cable Barrier Type 1	LF	1,270.000	1,270.000
0066	613.1200.S	Cable Barrier End Terminal Type 1	EACH	2.000	2.000
0068	614.0800	Crash Cushions Permanent	EACH	2.000	2.000
0070	614.2300	MGS Guardrail 3	LF	138.000	138.000
0072	614.2330	MGS Guardrail 3 K	LF	825.000	825.000
0074	614.2610	MGS Guardrail Terminal EAT	EACH	1.000	1.000
0076	614.2620	MGS Guardrail Terminal Type 2	EACH	1.000	1.000
0078	618.0100	Maintenance And Repair of Haul Roads (project) 01. 1053-07-76	EACH	1.000	1.000
0080	619.1000	Mobilization	EACH	1.000	1.000
0082	624.0100	Water	MGAL	100.000	100.000
0084	625.0100	Topsoil	SY	18,570.000	18,570.000
0086	628.1504	Silt Fence	LF	3,140.000	3,140.000
0088	628.1520	Silt Fence Maintenance	LF	3,140.000	3,140.000
0090	628.1905	Mobilizations Erosion Control	EACH	6.000	6.000
0092	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0094	628.2004	Erosion Mat Class I Type B	SY	18,570.000	18,570.000
0096	628.7005	Inlet Protection Type A	EACH	5.000	5.000
0098	628.7020	Inlet Protection Type D	EACH	5.000	5.000

Estimate Of Quantities

1053-07-76

Line	Item	Item Description	Unit	Total	Qty
0100	628.7504	Temporary Ditch Checks	LF	714.000	714.000
0102	628.7555	Culvert Pipe Checks	EACH	15.000	15.000
0104	628.7570	Rock Bags	EACH	110.000	110.000
0106	629.0210	Fertilizer Type B	CWT	12.500	12.500
0108	630.0130	Seeding Mixture No. 30	LB	340.000	340.000
0110	630.0500	Seed Water	MGAL	415.000	415.000
0112	633.0100	Delineator Posts Steel	EACH	22.000	22.000
0114	633.0500	Delineator Reflectors	EACH	30.000	30.000
0116	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	8.000	8.000
0118	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	7.000	7.000
0120	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	7.000	7.000
0122	637.2220	Signs Type II Reflective SH	SF	18.000	18.000
0124	637.2230	Signs Type II Reflective F	SF	18.750	18.750
0126	638.2102	Moving Signs Type II	EACH	12.000	12.000
0128	638.2602	Removing Signs Type II	EACH	13.000	13.000
0130	638.3000	Removing Small Sign Supports	EACH	28.000	28.000
0132	638.4000	Moving Small Sign Supports	EACH	2.000	2.000
0134	642.5001	Field Office Type B	EACH	1.000	1.000
0136	643.0300	Traffic Control Drums	DAY	16,948.000	16,948.000
0138	643.0420	Traffic Control Barricades Type III	DAY	1,216.000	1,216.000
0140	643.0705	Traffic Control Warning Lights Type A	DAY	2,432.000	2,432.000
0142	643.0715	Traffic Control Warning Lights Type C	DAY	2,074.000	2,074.000
0144	643.0800	Traffic Control Arrow Boards	DAY	302.000	302.000
0146	643.0900	Traffic Control Signs	DAY	5,255.000	5,255.000
0148	643.1051	Traffic Control Signs PCMS with Cellular Communications	DAY	66.000	66.000
0150	643.3150	Temporary Marking Line Removable Tape 4-Inch	LF	4,800.000	4,800.000
0152	643.5000	Traffic Control	EACH	1.000	1.000
0154	645.0120	Geotextile Type HR	SY	150.000	150.000
0156	646.1020	Marking Line Epoxy 4-Inch	LF	730.000	730.000
0158	646.1040	Marking Line Grooved Wet Ref Epoxy 4-Inch	LF	31,700.000	31,700.000
0160	646.1555	Marking Line Grooved Contrast Permanent Tape 4-Inch	LF	3,750.000	3,750.000
0162	646.3555	Marking Line Grooved Contrast Permanent Tape 8-Inch	LF	900.000	900.000
0164	646.9000	Marking Removal Line 4-Inch	LF	900.000	900.000
0166	650.4500	Construction Staking Subgrade	LF	3,095.000	3,095.000
0168	650.5000	Construction Staking Base	LF	3,095.000	3,095.000
0170	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	155.000	155.000
0172	650.8000	Construction Staking Resurfacing Reference	LF	14,975.000	14,975.000
0174	650.9911	Construction Staking Supplemental Control (project) 01. 1053-07-76	EACH	1.000	1.000
0176	650.9920	Construction Staking Slope Stakes	LF	3,095.000	3,095.000
0178	690.0150	Sawing Asphalt	LF	2,140.000	2,140.000
0180	690.0250	Sawing Concrete	LF	56.000	56.000
0182	740.0440	Incentive IRI Ride	DOL	11,400.000	11,400.000
0184	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000
0186	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000
0188	SPV.0090	Special 01. Fill Existing Rumble Strips	LF	330.000	330.000

3

CLEARING AND GRUBBING ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	201.0105	201.0205	COMMENTS
					CLEARING STA	GRUBBING STA	
0010	946+65	-	948+75	LT	3	3	GUARDRAIL
CATEGORY 0010 TOTALS					3	3	
0020	7+35	-	8+50	RT	2	2	BASS LAKE RD SOUTH
	608+10	-	608+85	RT	1	1	HILLY ACRES RD
CATEGORY 0020 TOTALS					3	3	
TOTALS					6	6	

REMOVAL ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	204.0110	204.0115	204.0120	204.0140	204.0150	204.0165	204.0170	204.0180	204.9060.S.01	204.9060.S.02	204.9090.S.01	COMMENTS
					REMOVING ASPHALTIC SURFACE SY	REMOVING ASPHALTIC SURFACE BUTT JOINTS SY	REMOVING ASPHALTIC SURFACE MILLING SY	REMOVING GUTTER LF	REMOVING CURB & GUTTER LF	REMOVING GUARDRAIL LF	REMOVING FENCE LF	REMOVING DELINEATORS AND MARKERS EACH	REMOVING CRASH CUSHION EACH	REMOVING CABLE BARRIER TERMINAL EACH	REMOVING CABLE BARRIER LF	
0010	903+55	-	905+20	LT	150	--	--	--	--	--	--	--	--	--	--	
	904+37	-	905+20	RT	30	--	--	--	--	--	--	--	--	--	--	
	905+20	-	957+20	LT&RT	--	390	19,970	--	--	1,020	--	--	--	--	--	
	905+80	-	906+35	RT	--	100	210	--	--	--	--	--	--	--	--	DRIVEWAY CROSSOVER
	940+10	-	942+98	RT	--	470	860	--	--	--	--	--	--	--	--	INTERSECTION CROSSOVER
	940+18	-	943+07	LT	70	90	660	--	147	--	--	6	--	--	--	CNOSSEN LN INTERSECTION
	957+20	-	1007+75	LT&RT	--	--	19,670	--	--	--	--	--	--	--	--	
	967+62	-	968+30	RT	--	50	210	--	--	--	--	--	--	--	--	MAINTENANCE CROSSOVER
	988+10	-	988+73	RT	--	50	210	--	--	--	--	--	--	--	--	DRIVEWAY CROSSOVER
	1007+75	-	1023+50	LT&RT	--	--	6,040	--	--	--	2	--	1	2	1,270	
0020	1009+30	-	1010+60	LT	50	30	430	--	151	--	--	--	--	--	--	FALSTAD RD INTERSECTION
	1023+50	-	1054+93	LT&RT	10	50	13,750	30	--	--	--	--	--	--	--	
			1057+59	RT	--	--	--	--	--	--	--	1	--	--	--	
	1054+93	-	1063+00	RT	270	--	--	--	--	--	--	--	--	--	--	
	1062+93	-	1064+58	LT	150	--	--	--	--	--	--	--	--	--	--	
	CATEGORY 0010 TOTALS					730	1,230	62,010	30	298	1,020	--	8	2	2	1,270
0020	920+43	-	923+50	LT	--	--	--	--	141	--	--	2	--	--	--	STH 29 WB/BASS LAKE RD NORTH
	920+81	-	924+50	RT	--	--	--	--	--	--	--	2	--	--	--	STH 29 EB/BASS LAKE RD SOUTH
	921+14	-	924+50	RT	--	--	--	--	--	--	--	2	--	--	--	STH 29 WB/BASS LAKE RD NORTH
	921+41	-	923+95	RT	--	--	--	--	144	--	--	2	--	--	--	STH 29 EB/BASS LAKE RD SOUTH
	1008+27	-	1014+95	RT	630	--	--	--	--	--	--	2	--	--	--	FALSTAD RD/HILLY ACRES RD LEFT TURN LANE
	604+58	-	611+26	LT	610	--	--	--	--	--	--	2	--	--	--	FALSTAD RD/HILLY ACRES RD LEFT TURN LANE
604+59	-	611+17	RT	900	--	--	--	157	--	--	2	--	--	--	FALSTAD RD/HILLY ACRES RD RIGHT TURN LANE	
6+95	-	8+90	RT	--	--	--	--	--	--	90	--	--	--	--	BASS LAKE RD SOUTH	
CATEGORY 0020 TOTALS					2,140	--	--	--	442	--	90	14	--	--	--	
TOTALS					2,870	1,230	62,010	30	740	1,020	90	22	2	2	1,270	

3

EARTHWORK SUMMARY

DIVISION	FROM/TO STATION	LOCATION	205.0100	SALVAGED/UNUSABLE	AVAILABLE	UNEXPANDED	EXPANDED FILL	MASS ORDINATE +/-	208.0100
			EXCAVATION COMMON (NOTE 1)	PAVEMENT MATERIAL (NOTE 2)	MATERIAL (NOTE 3)	FILL	(NOTE 4)	(NOTE 5)	BORROW
			CY	CY	CY	CY	FACTOR CY	CY	CY
CATEGORY 0010									
1	STA 942+09 - STA 952+74	STH 29 WB AT GUARDRAIL	266	0	266	1,331	1,664	-1,398	1,398
SUBTOTALS			266	0	266	1,331	1,664	-1,398	1,398
CAT 0010 TOTALS			266	0	266	1,331	1,664	-1,398	1,398
CATEGORY 0020									
2	STA 920+43 - STA 924+50	STH 29 AT BASS LAKE ROAD	1,758	260	1,498	114	143	1,356	0
2	STA 6+95 - STA 9+00	BASS LAKE ROAD CUL-DE-SAC (S)	991	52	939	314	393	547	0
2	STA 19+00 - STA 21+15	BASS LAKE ROAD CUL-DE-SAC (N)	1,020	53	967	2,258	2,823	-1,855	1,855
SUBTOTALS			3,769	365	3,404	2,686	3,358	47	1,855
3	STA 604+58 - STA 609+26	STH 29 EB AT HILLY ACRES ROAD TURN LANES	410	2	0	180	225	-225	225
3	STA 1010+25 - STA 1014+95	STH 29 WB AT HILLY ACRES ROAD TURN LANE	345	10	0	153	191	-191	191
SUBTOTALS			755	12	0	333	416	-416	416
CAT 0020 TOTALS			4,524	377	3,404	3,019	3,774	-369	2,272
PROJECT TOTALS			4,790	377	3,670	4,350	5,438	-1,767	3,669

- NOTES:
 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT
 2) SALVAGED/UNUSABLE PAVEMENT MATERIAL = (AREA OF PROJECT PAVEMENT) * (TYPICAL DEPTH)
 3) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL
 4) EXPANDED FILL FACTOR = (UNEXPANDED FILL) * (FILL FACTOR)
 5) MASS ORDINATE = AVAILABLE MATERIAL - (EXPANDED FILL); POSITIVE INDICATES AN EXCESS OF MATERIAL

BASE AGGREGATE ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	305.0110	305.0120	
					BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	
0010	903+55	-	905+20	LT	11	--	
	905+20	-	957+50	LT	301	--	
	905+20	-	957+50	RT	478	--	
	940+18	-	943+07	LT	20	--	
	942+30	-	952+42	LT	59	490	
	957+50	-	1007+75	LT	154	--	
	957+50	-	1007+75	RT	229	--	
	1007+75	-	1023+50	LT	44	--	
	1007+75	-	1023+50	RT	52	--	
	1009+30	-	1010+60	LT	20	--	
0020	1023+50	-	1054+93	LT	96	--	
	1062+93	-	1064+58	LT	9	--	
	DRIVEWAYS					47	--
			1033+93	RT	--	2	
			1040+94	RT	--	2	
			1044+94	RT	--	2	
		1050+94	RT	--	2		
CATEGORY 0010 TOTALS					1,520	498	
0020	920+43	-	923+50	LT	60	182	
	920+81	-	924+50	RT	32	362	
	921+14	-	924+50	RT	74	200	
	921+41	-	923+95	RT	14	330	
	1008+27	-	1014+95	RT	43	1,192	
	604+58	-	611+26	LT	35	765	
	604+59	-	611+17	RT	34	753	
	604+59	-	611+17	RT	18	--	
	604+59	-	611+17	RT	2	--	
	6+95	-	8+90	LT&RT	50	821	
19+40	-	21+15	LT&RT	44	807		
CATEGORY 0020 TOTALS					405	5,412	
TOTALS					1,925	5,910	

3

ASPHALTIC ITEMS

Table with columns: CATEGORY, STATION, TO, STATION, OFFSET, 211.0400, 455.0605, 460.6224, 465.0105, 465.0110, 465.0315, 465.0400, SPV.0090.01, COMMENTS. Includes sub-totals for CATEGORY 0010 and CATEGORY 0020.

NOTE: UNDISTRIBUTED ASPHALTIC SURFACE PATCHING QUANTITY USED FOR ANY REPAIRS REQUIRED AFTER MILLING IS COMPLETE.

EROSION CONTROL ITEMS

Table with columns: CATEGORY, STATION, TO, STATION, OFFSET, 628.1504, 628.1520, 628.2004, 628.7504, 628.7555, 628.7570, COMMENTS. Includes sub-totals for CATEGORY 0010 and CATEGORY 0020.

EROSION CONTROL MOBILIZATION

Table with columns: CATEGORY, LOCATION, 628.1905, 628.1910, COMMENTS. Includes sub-totals for CATEGORY 0010 and CATEGORY 0020.

INLET PROTECTION

Table with columns: CATEGORY, STATION, OFFSET, 628.7005, 628.7020, COMMENTS. Includes sub-totals for CATEGORY 0010 and CATEGORY 0020.

CONCRETE CURB & GUTTER

Table with columns: CATEGORY, STATION, TO, STATION, OFFSET, 601.0205, 601.0557, COMMENTS. Includes sub-totals for CATEGORY 0010 and CATEGORY 0020.

ADJUSTING INLET COVERS

Table with columns: CATEGORY, STATION, OFFSET, 611.8115, COMMENTS. Includes sub-totals for CATEGORY 0010.

RIPRAP ITEMS

Table with columns: CATEGORY, STATION, OFFSET, 606.0200, 645.0120, COMMENTS. Includes sub-totals for CATEGORY 0020.

RESTORATION ITEMS

Table with columns: CATEGORY, STATION, TO, STATION, OFFSET, 625.0100, 629.0210, 630.0130, 630.0500, COMMENTS. Includes sub-totals for CATEGORY 0010 and CATEGORY 0020.

REMOVING AND MOVING SIGNS

CATEGORY	SIGN NUMBER	SIGN MESSAGE	638.2102	638.2602	638.3000	638.4000
			MOVING SIGNS TYPE II EACH	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	MOVING SMALL SIGN SUPPORTS EACH
0010	2-1	DEAD END	1	--	1	--
	2-2	ROAD TEST 550122	1	--	1	1
	2-3	SHAP 550120	1	--	1	1
	2-4	CNOSSEN LN (RT ARROW)	1	--	2	--
	3-3 / 3-4	ONE WAY (LT ARROW) / ONE WAY (RT ARROW) / STOP / DIVIDED HIGHWAY	1	--	1	--
	3-5 / 3-6	ONE WAY (RT ARROW) / STOP / DIVIDED HIGHWAY / ONE WAY (LT ARROW)	1	--	1	--
CATEGORY 0010 TOTALS			6	--	7	2
0020	1-2	(STOP SIGN AHEAD WITH ARROW)	--	1	1	--
	1-3	SPEED LIMIT 45	1	--	1	--
	1-8 / 1-9	ONE WAY (RT ARROW) / STOP / DIVIDED HIGHWAY / ONE WAY (LT ARROW)	--	1	1	--
	1-10	KEEP LEFT/RIGHT SYMBOL	--	1	1	--
	1-11	DO NOT ENTER	--	1	1	--
	1-12	WRONG WAY	--	1	1	--
	1-13	BASS LAKE ROAD (LT/RT ARROW)	--	1	2	--
	1-14	BASS LAKE ROAD (LT/RT ARROW)	--	1	2	--
	1-15	WRONG WAY	--	1	1	--
	1-16	DO NOT ENTER	--	1	1	--
	1-17	KEEP LEFT/RIGHT SYMBOL	--	1	1	--
	1-18 / 1-19	ONE WAY (LT ARROW) / ONE WAY (RT ARROW) / STOP / DIVIDED HIGHWAY	--	1	1	--
	1-24	(STOP SIGN AHEAD WITH ARROW)	--	1	1	--
	1-25	STOP AHEAD	--	1	1	--
	3-1	WRONG WAY	1	--	1	--
	3-2	DO NOT ENTER	1	--	1	--
	3-7	KEEP LEFT/RIGHT SYMBOL	1	--	1	--
	3-8	DO NOT ENTER	1	--	1	--
	3-9	WRONG WAY	1	--	1	--
CATEGORY 0020 TOTALS			6	13	21	--
TOTALS			12	13	28	2

TRAFFIC CONTROL ITEMS

CATEGORY	STAGE	LOCATION	STAGE DURATION DAYS	643.0300 TRAFFIC CONTROL DRUMS		643.0420 TRAFFIC CONTROL BARRICADES TYPE III		643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A		643.0715 TRAFFIC CONTROL WARNING LIGHTS TYPE C		643.0800 TRAFFIC CONTROL ARROW BOARDS		643.0900 TRAFFIC CONTROL SIGNS		643.1051 TRAFFIC CONTROL SIGNS PCMS WITH CELLULAR COMMUNICATIONS		
				NO.	DAY	NO.	DAY	NO.	DAY	NO.	DAY	NO.	DAY	NO.	DAY	NO.	DAY	NO.
0010	--	PRIOR TO CONSTRUCTION	7	--	--	--	--	--	--	--	--	--	--	--	--	--	3	21
	F1	EB/WB PASSING LANE CLOSURES	14	89	1,246	2	28	4	56	27	378	4	56	20	280	--	--	
	F2	EB DRIVING LANE CLOSURE	6	45	270	1	6	2	12	14	84	2	12	10	60	--	--	
STAGE F1/F2 SUBTOTALS					1,516		34		68		462		68		340		21	
	1	WB PASSING LANE CLOSURES	1	77	77	2	2	4	4	27	27	4	4	20	20	--	--	
	B1	EB/WB PASSING LANE CLOSURES	12	89	1,068	2	24	4	48	27	324	4	48	20	240	--	--	
	B2	EB/WB DRIVING LANE CLOSURE	13	89	1,157	2	26	4	52	27	351	4	52	20	260	--	--	
	B1/B2	BASS LAKE RD NORTH/SOUTH	25	--	--	14	350	28	700	--	--	--	--	12	300	--	--	
STAGE 1/B1/B2 SUBTOTALS					2,302		402		804		702		104		820		--	
	2	WB PASSING LANE CLOSURE	20	202	4,040	12	240	24	480	14	280	2	40	38	760	1	20	
	2	EB PASSING LANE CLOSURE	10	202	2,020	12	120	24	240	14	140	2	20	38	380	--	--	
STAGE 2 SUBTOTALS					6,060		360		720		420		60		1,140		20	
	3	WB DRIVING LANE CLOSURE	25	202	5,050	12	300	24	600	14	350	2	50	38	950	1	25	
	3	ADV. WARNING WIDTH RESTRICTIONS	25	--	--	--	--	--	--	--	--	--	--	65	1,625	--	--	
STAGE 3 SUBTOTALS					5,050		300		600		350		50		2,575		25	
	4	WB PASSING LANE CLOSURE	10	202	2,020	12	120	24	240	14	140	2	20	38	380	--	--	
STAGE 4 SUBTOTALS					2,020		120		240		140		20		380		--	
CATEGORY 0010 TOTALS					16,948		1,216		2,432		2,074		302		5,255		66	

TYPE II SIGNS AND SUPPORTS

CATEGORY	SIGN NUMBER	SIGN CODE	SIGN DIMENSION W X H			SIGN MESSAGE	634.0614	634.0616	634.0618	637.2220	637.2230
			IN	X	IN		POSTS WOOD 4X6-INCH X 14-FT EACH	POSTS WOOD 4X6-INCH X 16-FT EACH	POSTS WOOD 4X6-INCH X 18-FT EACH	SIGNS TYPE II REFLECTIVE SH SF	SIGNS TYPE II REFLECTIVE F SF
0010	2-1	W14-1	30	X	30	DEAD END	--	--	1	--	--
	2-4	D1-61	60	X	15	CNOSSEN LN (RT ARROW)	--	1	--	--	--
	3-3 / 3-4	--	--	X	--	ONE WAY (LT ARROW) / ONE WAY (RT ARROW) / STOP / DIVIDED HIGHWAY	--	--	1	--	--
	3-5 / 3-6	--	--	X	--	ONE WAY (RT ARROW) / STOP / DIVIDED HIGHWAY / ONE WAY (LT ARROW)	--	--	1	--	--
CATEGORY 0010 TOTALS							--	1	4	--	--
0020	1-1	W14-1	30	X	30	DEAD END	--	--	--	6.25	
	1-3	R2-1	24	X	30	SPEED LIMIT 45	--	1	--	--	
	1-4	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-5	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-6	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-7	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-20	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-21	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-22	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-23	W5-56	18	X	18	END OF ROAD MARKER (RED)	1	--	--	2.25	
	1-26	W14-1	30	X	30	DEAD END	--	--	1	--	6.25
	1-27	W14-2	30	X	30	NO OUTLET	--	--	1	--	6.25
	3-1	R5-1A	36	X	24	WRONG WAY	--	1	--	--	
	3-2	R5-1	30	X	30	DO NOT ENTER	--	1	--	--	
	3-7	R4-7	24	X	30	KEEP LEFT/RIGHT SYMBOL	--	1	--	--	
	3-8	R5-1	30	X	30	DO NOT ENTER	--	1	--	--	
	3-9	R5-1A	36	X	24	WRONG WAY	--	1	--	--	
CATEGORY 0020 TOTALS							8	6	3	18.00	18.75
TOTALS							8	7	7	18.00	18.75

TEMPORARY PAVEMENT MARKING ITEMS

CATEGORY	STAGE	LOCATION	643.3150 TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH		646.9000 MARKING REMOVAL LINE 4-INCH			
			SOLID YELLOW LF	SOLID WHITE LF	LF			
0010	F1	EB/WB PASSING LANE CLOSURES	--	800	200			
	F2	EB DRIVING LANE CLOSURE	--	800	200			
STAGE F1/F2 SUBTOTALS						--	1,600	400
	1	WB PASSING LANE CLOSURES	800	--	--			
	B1	EB/WB PASSING LANE CLOSURES	800	--	--			
	B2	EB/WB DRIVING LANE CLOSURE	800	--	--			
STAGE 1/B1/B2 SUBTOTALS						2,400	--	--
	2	WB PASSING LANE CLOSURE	--	--	330			
	2	EB PASSING LANE CLOSURE	--	--	--			
STAGE 2 SUBTOTALS						--	--	330
	3	WB DRIVING LANE CLOSURE	--	--	170			
STAGE 3 SUBTOTALS						--	--	170
	4	WB PASSING LANE CLOSURE	--	800	--			
STAGE 4 SUBTOTALS						--	800	--
CATEGORY 0010 TOTALS						2,400	2,400	900
							4,800	

DELINEATOR REFLECTOR ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	633.0100 DELINEATOR POSTS		633.0500 DELINEATOR REFLECTORS	
					STEEL EACH	WHITE EACH	WHITE EACH	YELLOW EACH
0010	940+18	-	952+42	LT	6	6	--	--
	1015+00	-	1023+00	RT	2	--	2	--
CATEGORY 0010 TOTALS					8	6	2	8
0020	920+43	-	923+50	LT	2	2	--	--
	921+14	-	924+50	RT	2	--	2	--
	920+81	-	924+50	RT	2	--	2	--
	921+41	-	923+50	RT	2	2	--	--
	1008+27	-	1014+95	RT	2	--	2	--
	604+58	-	611+26	LT	2	--	2	--
604+59	-	611+17	RT	2	2	--	--	
CATEGORY 0020 TOTALS					14	14	8	22
TOTALS					22	20	10	30

LONG LINE PAVEMENT MARKING ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	646.1020 MARKING LINE EPOXY 4-INCH		646.1040 MARKING LINE GROOVED WET REF EPOXY 4-INCH		646.1555 MARKING LINE GROOVED CONTRAST PERMANENT TAPE 4-INCH		646.3555 MARKING LINE GROOVED CONTRAST PERMANENT TAPE 8-INCH	
					12.5' LINE 37.5' SKIP		SOLID		12.5' LINE 37.5' SKIP		SOLID	
					WHITE LF	WHITE LF	WHITE LF	YELLOW LF	WHITE LF	WHITE LF	WHITE LF	WHITE LF
0010	903+55	-	905+20	LT	--	165	--	--	--	--	--	--
	905+20	-	940+00	LT&RT	--	--	3,575	3,758	875	--	--	--
	940+00	-	957+50	LT&RT	--	--	1,545	1,720	438	--	--	--
	957+50	-	1010+00	LT&RT	--	--	5,180	5,077	1,312	--	--	--
	1010+00	-	1054+93	LT&RT	--	--	4,435	4,000	1,125	--	--	--
1062+93	-	1064+58	LT	--	165	--	--	--	--	--	--	
	WB TRAFFIC CONTROL		CL		200	--	--	--	--	--	--	
	EB TRAFFIC CONTROL		CL		200	--	--	--	--	--	--	
CATEGORY 0010 TOTALS					400	330	14,735	14,555	3,750	--	--	--
					730	--	29,290	--	--	--	--	--
0020	920+81	-	924+50	RT	--	--	--	365	--	--	--	--
	921+41	-	923+95	RT	--	--	250	--	--	--	--	--
	604+58	-	611+26	LT	--	--	--	630	--	--	300	--
	604+59	-	611+17	RT	--	--	535	--	--	--	300	--
	1008+27	-	1014+95	RT	--	--	--	630	--	--	300	--
CATEGORY 0020 TOTALS					--	--	785	1,625	--	--	900	--
					--	--	2,410	--	--	--	--	--
TOTALS					400	330	15,520	16,180	3,750	--	900	--
					730	--	31,700	--	--	--	--	--

CRASH CUSHION ITEMS

CATEGORY	STATION	OFFSET	614.0800 CRASH CUSHIONS		OBJECT MARKING PATTERN	CRASH TEST LEVEL	TRAFFIC DIRECTION	TRAFFIC LOCATION	CRASH CUSHION SHIELDS
			PERMANENT EACH	BACK WIDTH FT					
0010	1023+50	RT	1	2.5	OM-3L	TL-3	BIDIRECTIONAL	R/L	CONCRETE BARRIER
	1057+59	RT	1	2.5	OM-3L	TL-3	BIDIRECTIONAL	R/L	CONCRETE BARRIER
CATEGORY 0010 TOTALS			2						

GUARDRAIL ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	614.2300	614.2330	614.2610	614.2620	613.1100.S	613.1200.S
					MGS GUARDRAIL 3 LF	MGS GUARDRAIL 3 K LF	MGS GUARDRAIL TERMINAL EAT EACH	MGS GUARDRAIL TERMINAL TYPE 2 EACH	CABLE BARRIER TYPE 1 LF	CABLE BARRIER END TERMINAL TYPE 1 EACH
0010	942+30	-	952+42	LT	138	825	1	1	--	--
	1010+43	-	1023+11	RT	--	--	--	--	1,270	2
CATEGORY 0010 TOTALS					138	825	1	1	1,270	2

WATER

CATEGORY	LOCATION	624.0100 MGAL
0010	PROJECT	25
CATEGORY 0010 TOTAL		25
0020	PROJECT	75
CATEGORY 0020 TOTAL		75
TOTAL		100

STAKING ITEMS

CATEGORY	STATION	TO	STATION	OFFSET	650.4500	650.5000	650.5500	650.8000	650.9911.01	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER LF	CONSTRUCTION STAKING RESURFACING REFERENCE LF	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (1053-07-76) EACH	CONSTRUCTION STAKING SLOPE STAKES LF
0010	905+20	-	1054+93	LT&RT	--	--	--	14,975	--	--
	942+30	-	952+42	LT	1,015	1,015	--	--	--	1,015
PROJECT					--	--	--	--	1	--
CATEGORY 0010 TOTALS					1,015	1,015	--	14,975	1	1,015
0020	6+95	-	8+90	LT&RT	195	195	--	--	--	195
	19+40	-	21+15	LT&RT	175	175	--	--	--	175
	604+59	-	611+26	LT&RT	670	670	155	--	--	670
	1008+27	-	1014+95	RT	670	670	--	--	--	670
	920+81	-	924+50	RT	370	370	--	--	--	370
CATEGORY 0020 TOTALS					2,080	2,080	155	--	--	2,080
TOTALS					3,095	3,095	155	14,975	1	3,095

SAWING

CATEGORY	STATION	TO	STATION	OFFSET	690.0150	690.0250
					SAWING ASPHALT LF	SAWING CONCRETE LF
0010	903+55	-	904+37	LT	8	--
				RT	3	--
	940+18	-	943+07	LT	165	--
	1009+30	-	1010+60	LT	169	--
				RT	10	14
				RT	10	14
				RT	10	14
	1054+93	-	1063+00	RT	314	--
				RT	35	--
	1062+93	-	1064+58	LT	16	--
CATEGORY 0010 TOTALS					750	56
0020	6+95	-	8+90	LT&RT	23	--
				LT&RT	27	--
	920+43	-	923+50	LT	325	--
	921+14	-	924+50	RT	340	--
	1008+27	-	1014+95	RT	675	--
CATEGORY 0020 TOTALS					1,390	--
TOTALS					2,140	56

TRANSPORTATION PROJECT PLAT NO: 1053-07-26-4.01

THAT PART OF PARCEL 1 OF CSM 15063 LOCATED IN PART OF THE SE1/4 OF THE NE1/4 OF AND PART OF THE SW1/4 OF THE NE1/4 SECTION 29, TOWNSHIP 28 NORTH, RANGE 10 EAST ALL LOCATED IN THE TOWN OF NORRIE, MARATHON COUNTY, WISCONSIN

RELOCATION ORDER - STH 29 WAUSAU - WITTENBERG (BASS LAKE ROAD TO CTH D, WB), MARATHON COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09, AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), MARATHON COUNTY, NAD83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4"x24" IRON REBARS) UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLE)S ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

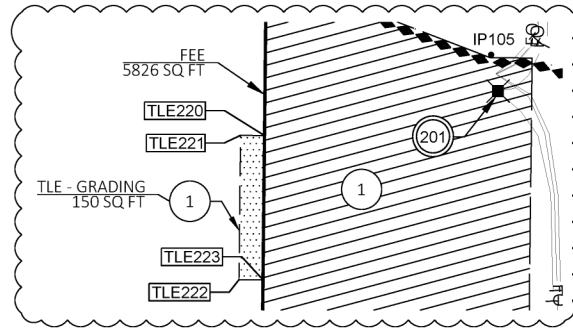
FOR THE LATEST ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WISCONSIN RAPIDS.

PARCEL AND UTILITY IDENTIFICATION NUMBERS MAY NOT POINT TO ALL AREAS OF ACQUISITION, AS NOTED ON THE TYPED DETAIL PAGES.

EXISTING ACCESS CONTROL ALONG STH 29 HAS BEEN ESTABLISHED FROM R/W PLAT 1059-16-23.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE FOR STH 29: R/W PLAT 1059-16-23, CSM 13219, CSM 15063, PLAT OF HARDWOOD HEIGHTS AND EXISTING CENTERLINE.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE FOR BASS LAKE RD: R/W PLAT 1059-16-23, CSM 13219, CSM 15063, PLAT OF HARDWOOD HEIGHTS AND EXISTING CENTERLINE.



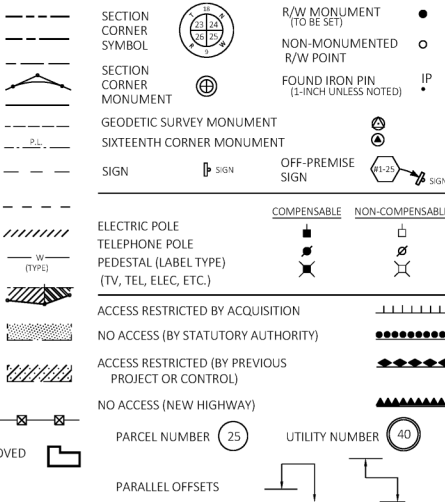
POINT NO.	STATION	OFFSET
200	923+65.47	306.32'
201	923+44.31	315.66'
202	922+67.85	285.66'
203	922+33.62	204.75'
204	920+11.09	206.03'
205	920+13.82	0.00'
206	920+33.07	-234.18'
207	921+04.75	-262.66'
208	921+25.87	-270.86'
209	921+76.21	-290.84'
210	922+36.11	-131.44'
211	924+06.70	-88.52'
212	924+63.40	-88.38'
213	924+63.27	0.00'
214	924+13.57	284.69'
IP102	920+14.98	-91.80'
IP109	924+62.96	185.16'

(201) WITTENBERG TELEPHONE COMPANY (COMMUNICATION)
 VOL 8 PG 210 DOC 577368 - PAR 1
 VOL 157 PG 643 DOC 647159 - PAR 1
 VOL 732 PG 374 DOC 1068155 - PAR 1

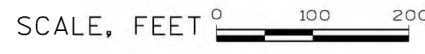
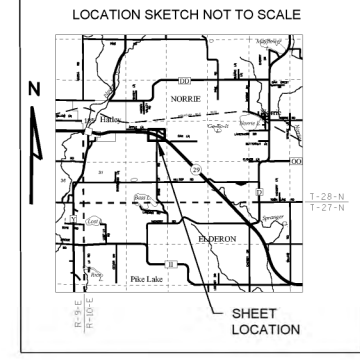
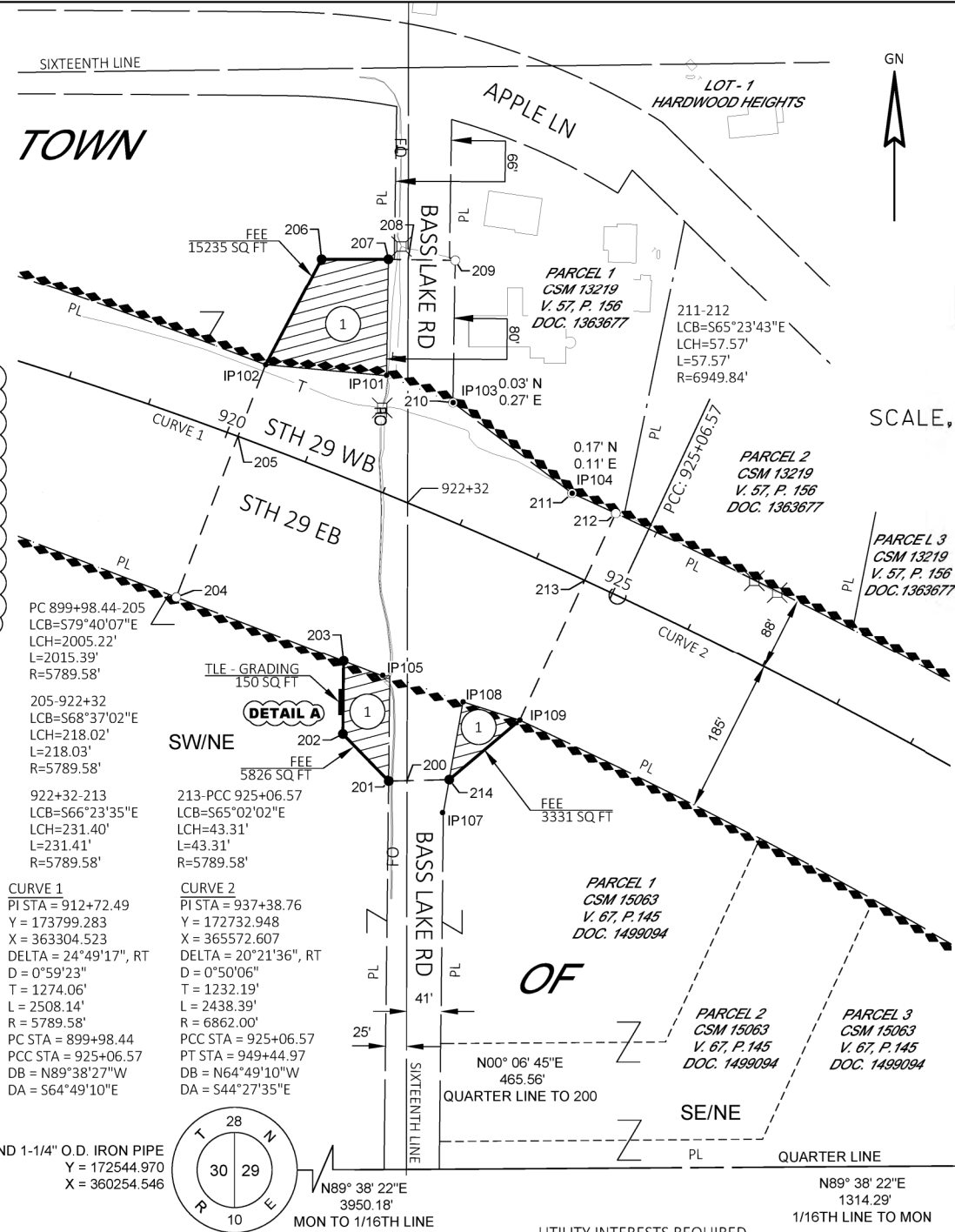
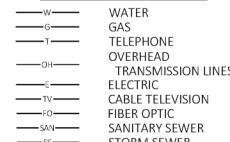
(202) ANR PIPELINE COMPANY (GAS)
 VOL 59 PG 553 DOC 600801 - PAR 1

FOUND 1-1/4" O.D. IRON PIPE
 Y = 172544.970
 X = 360254.546

CONVENTIONAL SYMBOLS



CONVENTIONAL UTILITY SYMBOLS



COMPOSITE DRAWING. THE ORIGINAL IS ON FILE AT THE MARATHON COUNTY REGISTER OF DEEDS OFFICE

COURSE	BEARING	DISTANCE
200-201	S88° 40' 07"W	22.10'
201-202	N44° 19' 09"W	78.44'
202-203	N00° 35' 22"E	87.30'
203-204	N68° 57' 49"W	214.62'
204-205	N21° 02' 10"E	206.05'
205-IP102	N21° 02' 10"E	91.81'
IP102-206	N27° 50' 53"E	143.59'
206-207	N90° 00' 00"E	80.00'
207-208	S89° 04' 23"E	23.56'
208-209	S89° 04' 23"E	56.44'
209-210	S00° 55' 37"W	171.06'
210-211	S52° 46' 55"E	179.05'
211-212	SEE CURVE DATA	
212-213	S24° 50' 31"W	88.38'
213-IP109	S24° 50' 31"W	185.16'
IP109-214	S49° 57' 50"W	110.24'
214-200	S88° 40' 07"W	50.51'

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	POB		
PERMANENT LIMITED	PLE		
EASEMENT			
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
201	WITTENBERG TELEPHONE COMPANY (COMMUNICATION)	RELEASE OF RIGHTS
202	ANR PIPELINE COMPANY (GAS)	RELEASE OF RIGHTS

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNERS	INTERESTS REQUIRED	R/W SQ. FT. REQUIRED	TLE SQ. FT.
1	HARVEY FRAAZA, GAIL FRAAZA	FEE/TLE	24392	150

POINT NO.	STATION	OFFSET
TLE220	922+46.87	236.38'
TLE221	922+42.04	238.25'
TLE222	922+53.81	266.06'
TLE223	922+58.66	264.18'

POINT	Y (NORTHING)	X (EASTING)	DESCRIPTION
IP101	173520.602	364180.984	0.625" IRON ROD
IP102	173533.334	364036.160	0.625" IRON ROD
IP103	173487.932	364260.728	1.25" IRON ROD
IP104	173379.491	364403.154	1.25" IRON ROD
IP105	173160.949	364176.361	0.625" IRON ROD
IP107	172997.257	364247.961	0.625" IRON ROD
IP108	173129.300	364272.494	0.625" IRON ROD
IP109	173107.466	364340.460	0.625" IRON ROD



I, KEVIN C. BOYER, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

SIGNATURE: *Kevin C. Boyer* DATE: 06/14/2021
 PRINT NAME: KEVIN C. BOYER
 REGISTRATION NUMBER: S-2675
 THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION
 SIGNATURE: *Brent L. Stella* DATE: 6-22-21
 PRINT NAME: BRENT L. STELLA

LEGEND

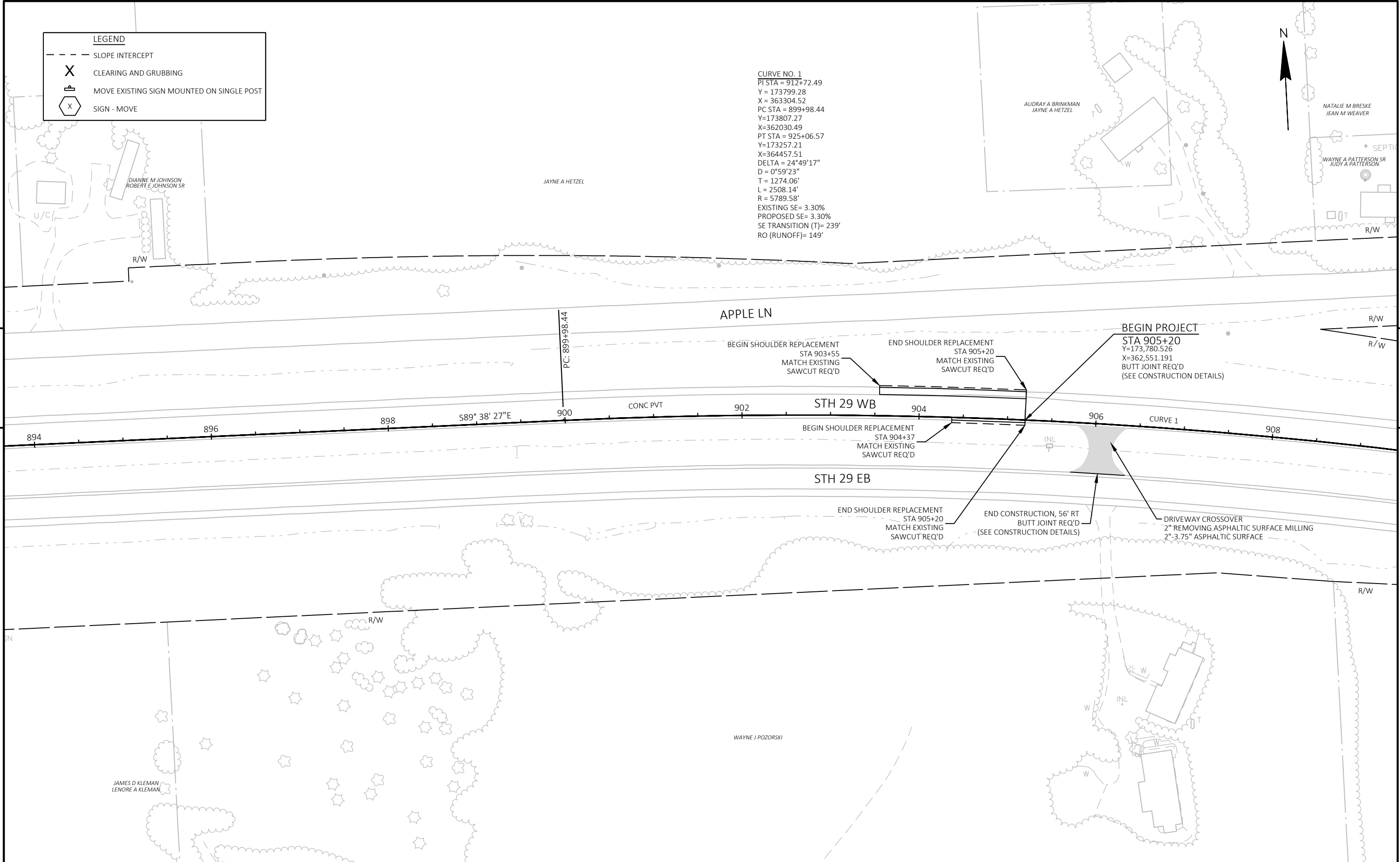
- SLOPE INTERCEPT
- X CLEARING AND GRUBBING
- ☒ MOVE EXISTING SIGN MOUNTED ON SINGLE POST
- ☒ SIGN - MOVE

CURVE NO. 1
 PT STA = 912+72.49
 Y = 173799.28
 X = 363304.52
 PC STA = 899+98.44
 Y = 173807.27
 X = 362030.49
 PT STA = 925+06.57
 Y = 173257.21
 X = 364457.51
 DELTA = 24°49'17"
 D = 0°59'23"
 T = 1274.06'
 L = 2508.14'
 R = 5789.58'
 EXISTING SE = 3.30%
 PROPOSED SE = 3.30%
 SE TRANSITION (T) = 239'
 RO (RUNOFF) = 149'



5

5



PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	PLAN	SHEET	E
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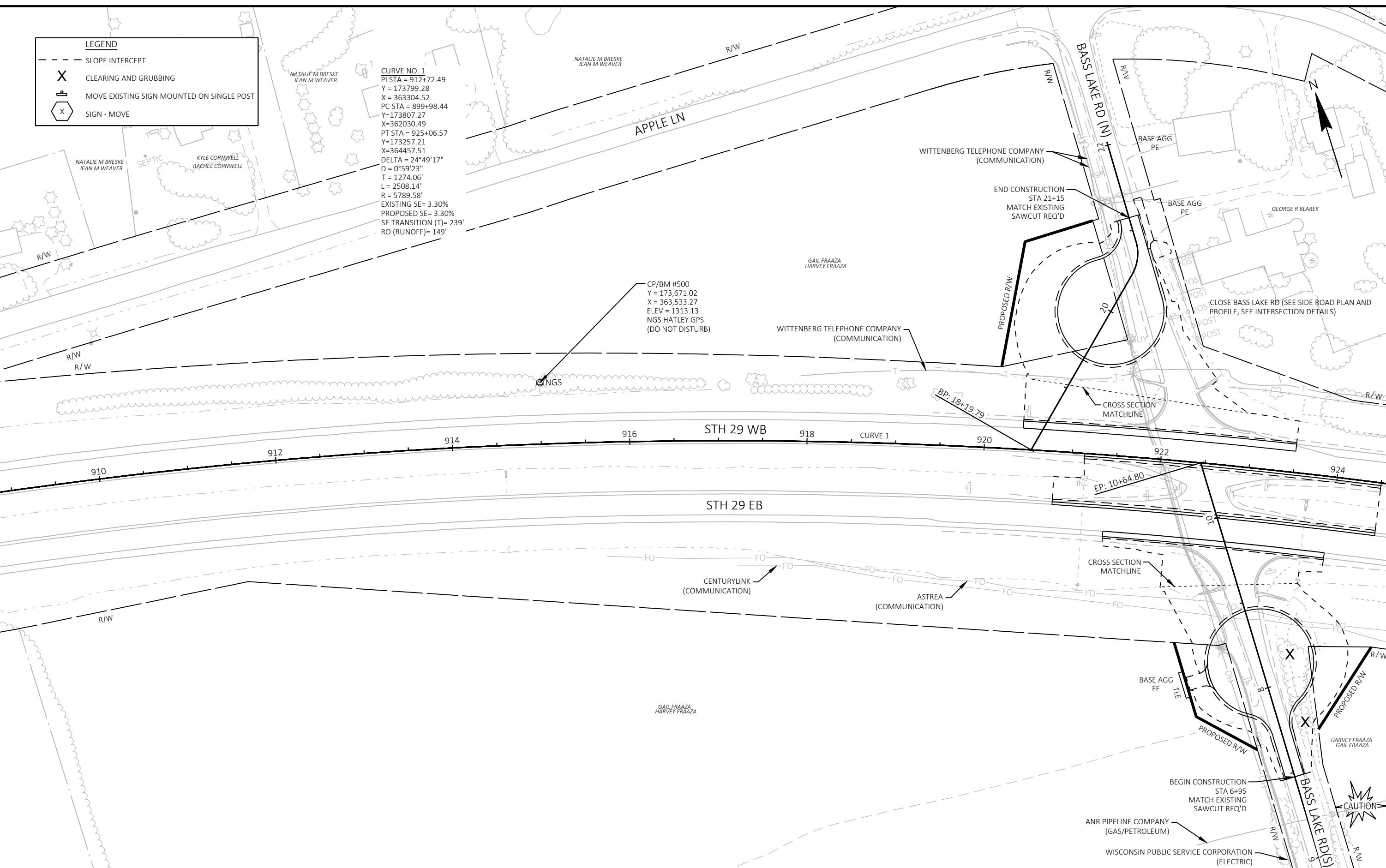
LEGEND

- - - SLOPE INTERCEPT
- X CLEARING AND GRUBBING
- Ⓜ MOVE EXISTING SIGN MOUNTED ON SINGLE POST
- Ⓧ SIGN - MOVE

CURVE NO. 1
 PT STA = 912+72.49
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 D = 0°59'23"
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 PROPOSED SE = 3.30%
 SE TRANSITION (T) = 239'
 RO (RUNOFF) = 149'

APPLE LN

BASS LAKE RD (N)



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PROJECT NO: 1053-07-76

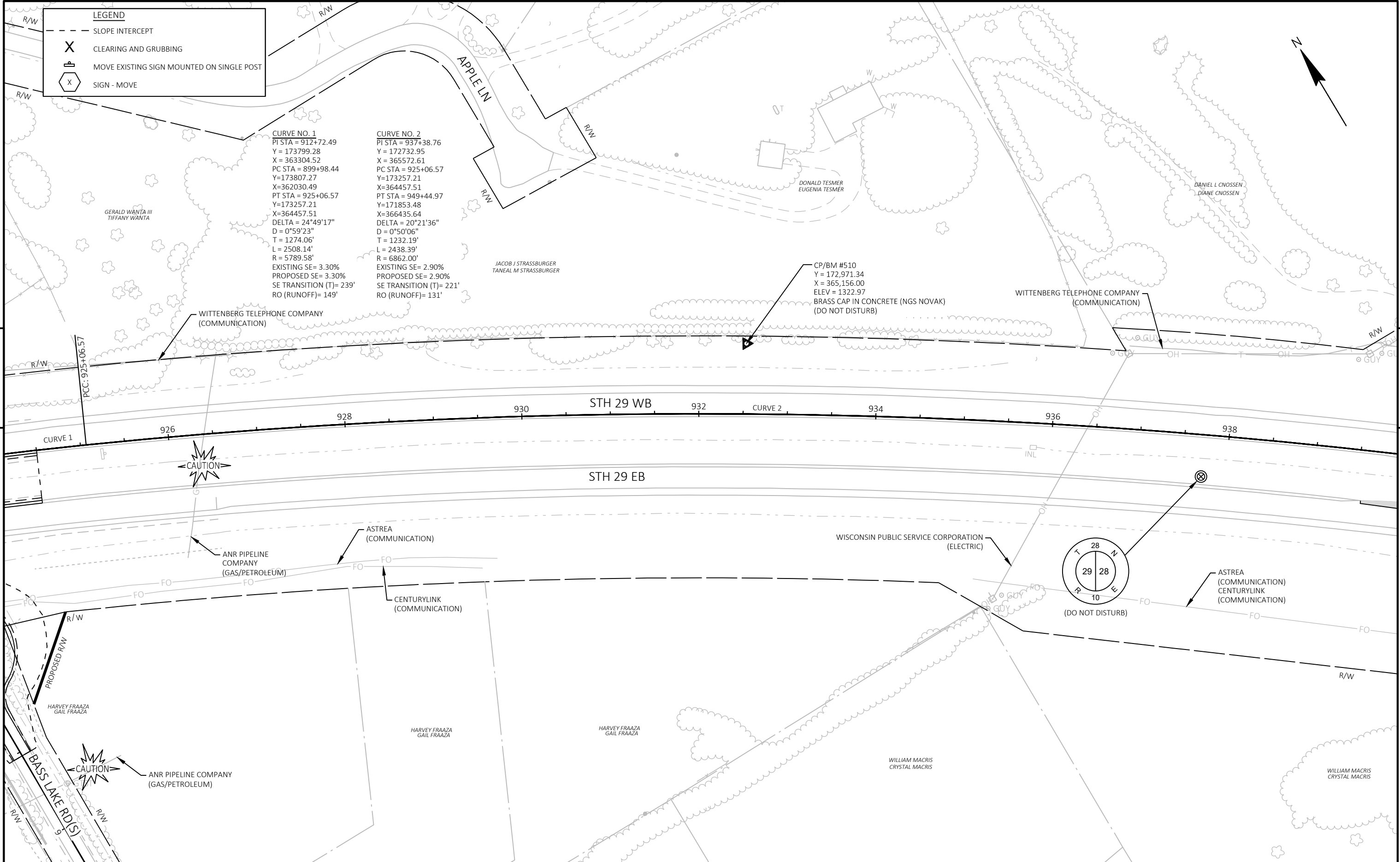
HWY: STH 29

COUNTY: MARATHON

PLAN

SHEET

E



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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	PLAN	SHEET	E
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LEGEND

	SLOPE INTERCEPT
	CLEARING AND GRUBBING
	MOVE EXISTING SIGN MOUNTED ON SINGLE POST
	SIGN - MOVE

STATION & OFFSET TABLE (GUARDRAIL)

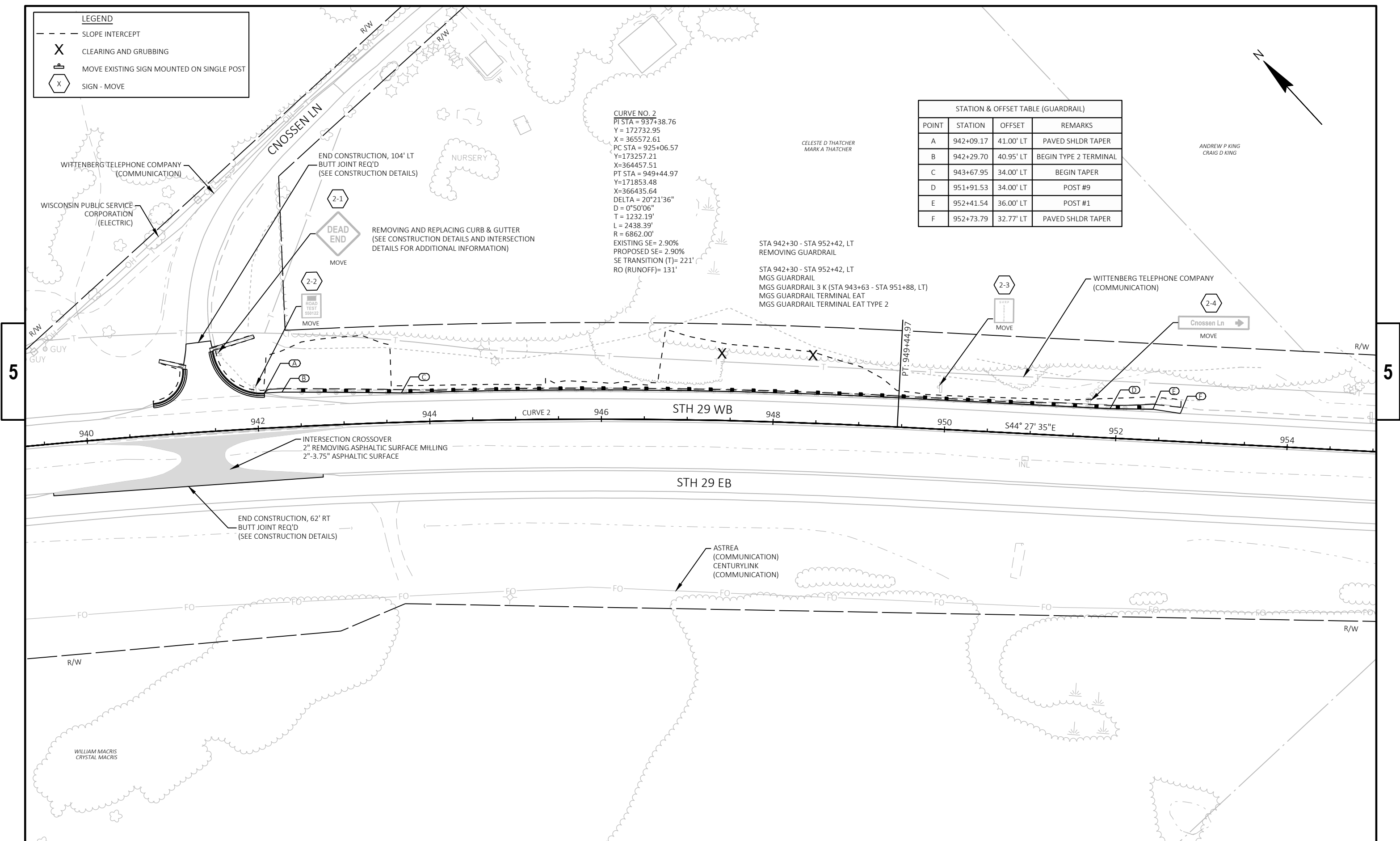
POINT	STATION	OFFSET	REMARKS
A	942+09.17	41.00' LT	PAVED SHLDR TAPER
B	942+29.70	40.95' LT	BEGIN TYPE 2 TERMINAL
C	943+67.95	34.00' LT	BEGIN TAPER
D	951+91.53	34.00' LT	POST #9
E	952+41.54	36.00' LT	POST #1
F	952+73.79	32.77' LT	PAVED SHLDR TAPER

CURVE NO. 2
 PT STA = 937+38.76
 Y = 172732.95
 X = 365572.61
 PC STA = 925+06.57
 Y = 173257.21
 X = 364457.51
 PT STA = 949+44.97
 Y = 171853.48
 X = 366435.64
 DELTA = 20°21'36"
 D = 0°50'06"
 T = 1232.19'
 L = 2438.39'
 R = 6862.00'
 EXISTING SE = 2.90%
 PROPOSED SE = 2.90%
 SE TRANSITION (T) = 221'
 RO (RUNOFF) = 131'

CELESTE D THATCHER
 MARK A THATCHER

STA 942+30 - STA 952+42, LT
 REMOVING GUARDRAIL
 STA 942+30 - STA 952+42, LT
 MGS GUARDRAIL
 MGS GUARDRAIL 3 K (STA 943+63 - STA 951+88, LT)
 MGS GUARDRAIL TERMINAL EAT
 MGS GUARDRAIL TERMINAL EAT TYPE 2





ANDREW P KING
 CRAIG D KING

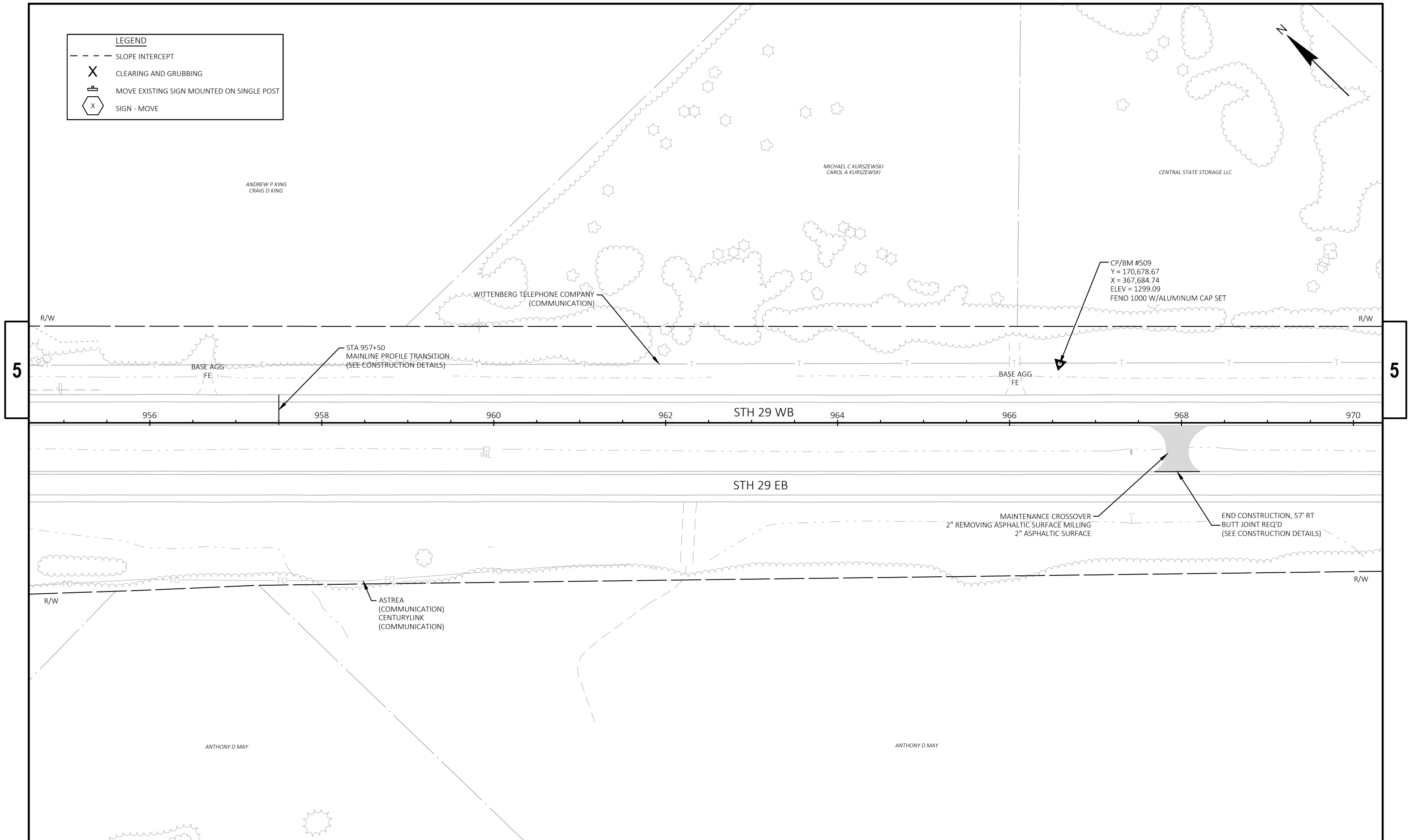
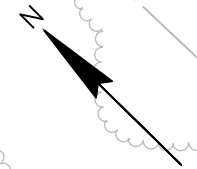


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LEGEND





-  SLOPE INTERCEPT
-  CLEARING AND GRUBBING
-  MOVE EXISTING SIGN MOUNTED ON SINGLE POST
-  SIGN - MOVE

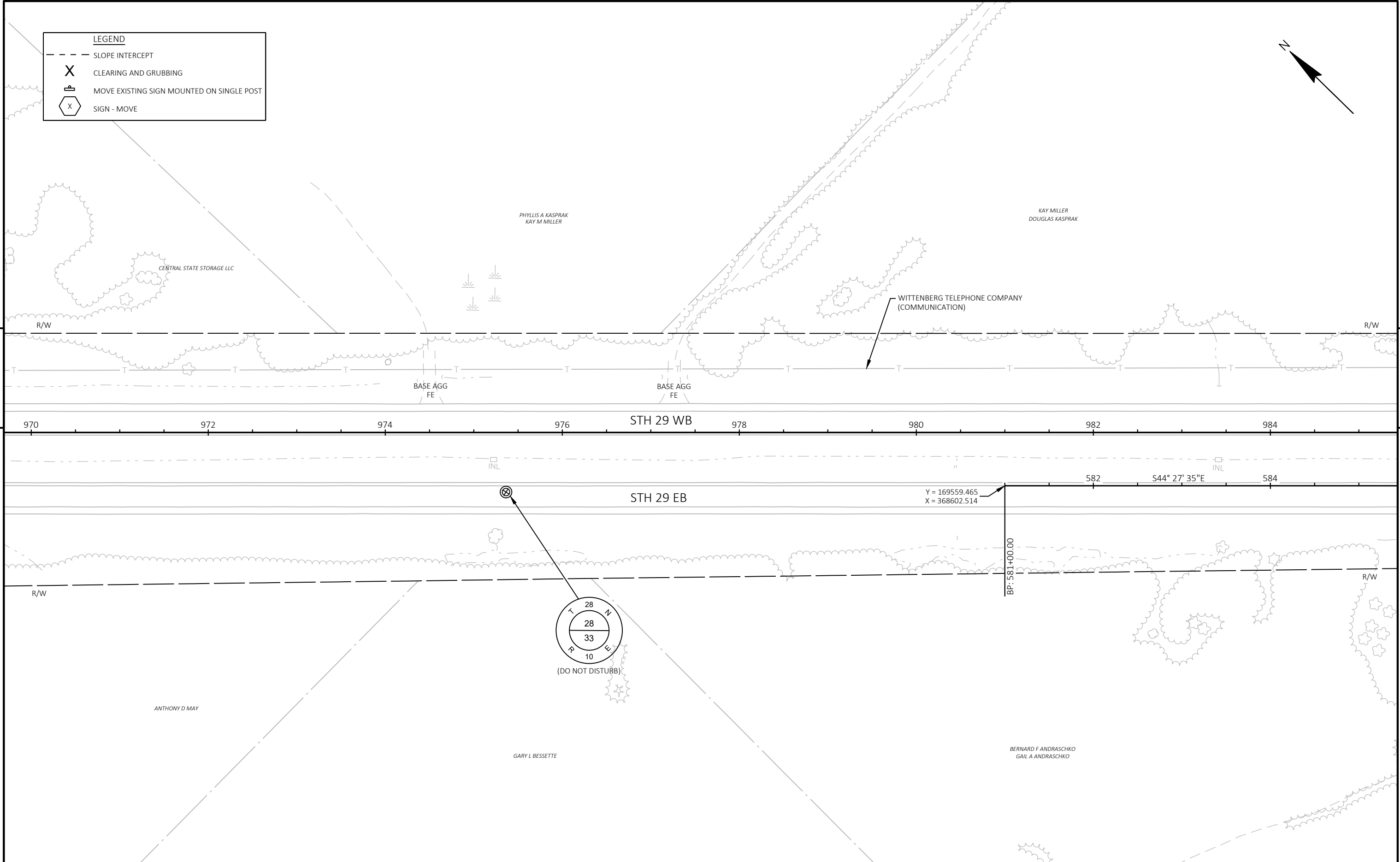
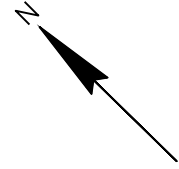


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LEGEND





-  SLOPE INTERCEPT
-  CLEARING AND GRUBBING
-  MOVE EXISTING SIGN MOUNTED ON SINGLE POST
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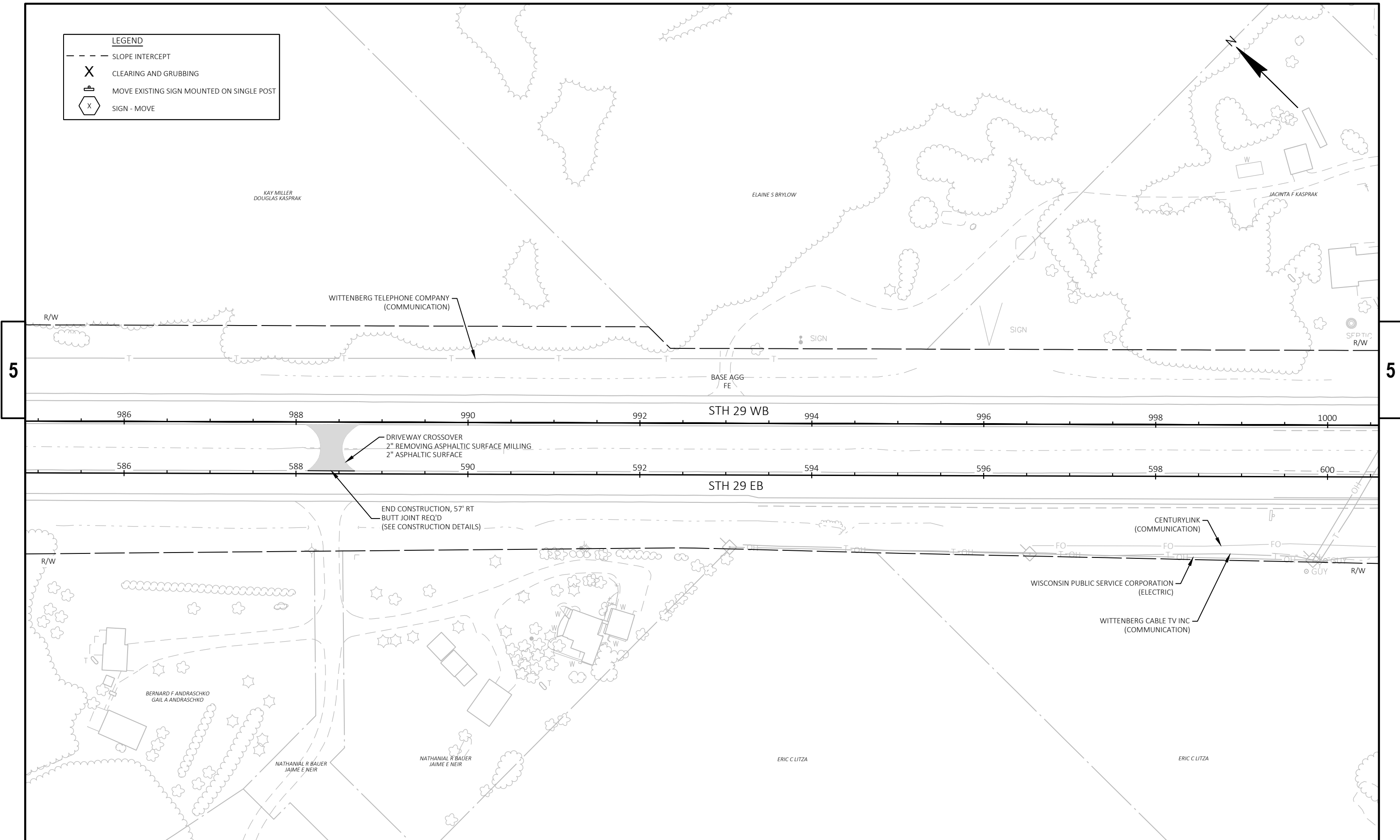


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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	PLAN	SHEET	E
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LEGEND

-  SLOPE INTERCEPT
-  CLEARING AND GRUBBING
-  MOVE EXISTING SIGN MOUNTED ON SINGLE POST
-  SIGN - MOVE



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PROJECT NO: 1053-07-76

HWY: STH 29

COUNTY: MARATHON

PLAN

SHEET

E

LEGEND

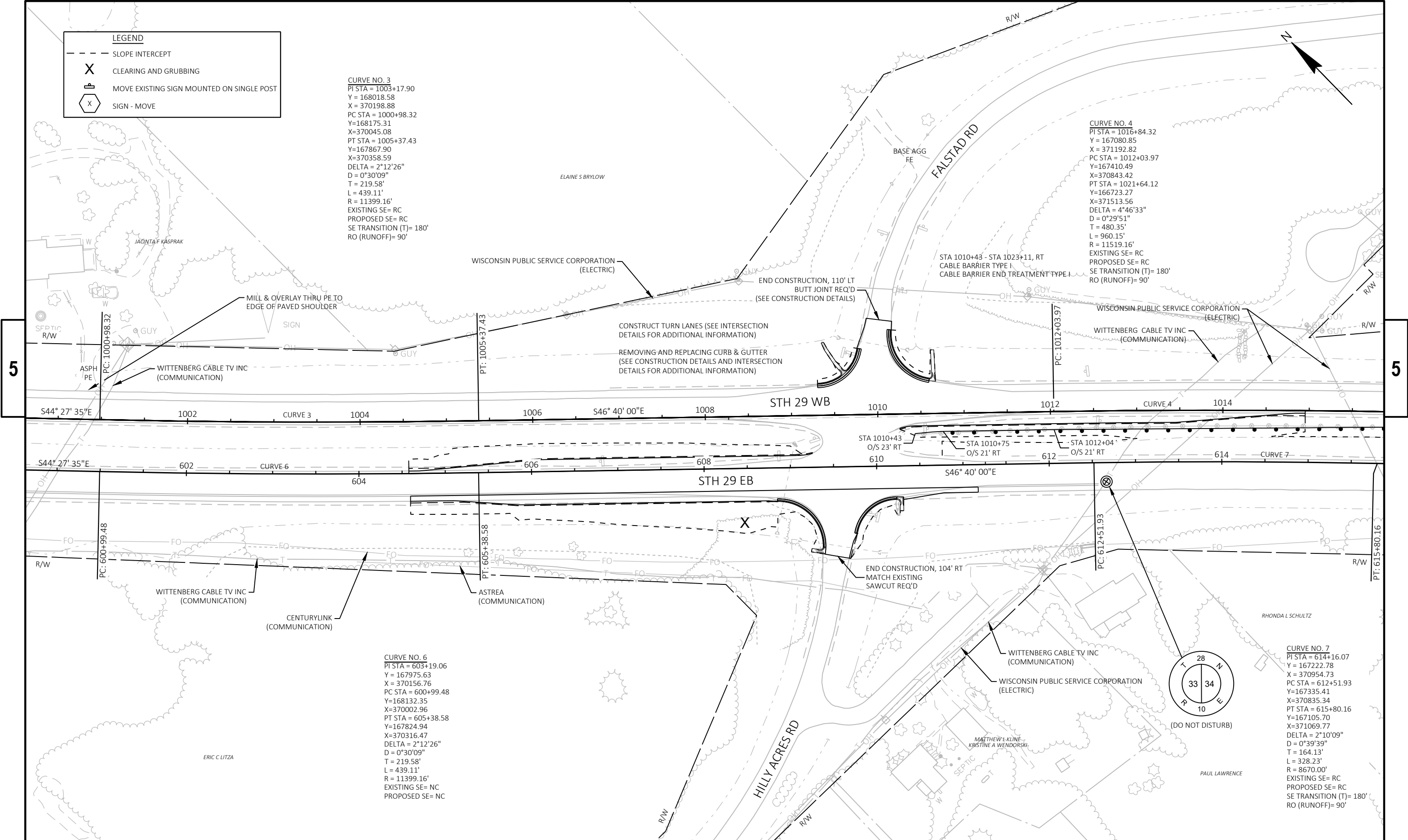
- - - SLOPE INTERCEPT
- X CLEARING AND GRUBBING
- Ⓜ MOVE EXISTING SIGN MOUNTED ON SINGLE POST
- Ⓧ SIGN - MOVE

CURVE NO. 3
 PI STA = 1003+17.90
 Y = 168018.58
 X = 370198.88
 PC STA = 1000+98.32
 Y = 168175.31
 X = 370045.08
 PT STA = 1005+37.43
 Y = 167867.90
 X = 370358.59
 DELTA = 2°12'26"
 D = 0°30'09"
 T = 219.58'
 L = 439.11'
 R = 11399.16'
 EXISTING SE= RC
 PROPOSED SE= RC
 SE TRANSITION (T)= 180'
 RO (RUNOFF)= 90'

CURVE NO. 4
 PI STA = 1016+84.32
 Y = 167080.85
 X = 371192.82
 PC STA = 1012+03.97
 Y = 167410.49
 X = 370843.42
 PT STA = 1021+64.12
 Y = 166723.27
 X = 371513.56
 DELTA = 4°46'33"
 D = 0°29'51"
 T = 480.35'
 L = 960.15'
 R = 11519.16'
 EXISTING SE= RC
 PROPOSED SE= RC
 SE TRANSITION (T)= 180'
 RO (RUNOFF)= 90'

CURVE NO. 6
 PI STA = 603+19.06
 Y = 167975.63
 X = 370156.76
 PC STA = 600+99.48
 Y = 168132.35
 X = 370002.96
 PT STA = 605+38.58
 Y = 167824.94
 X = 370316.47
 DELTA = 2°12'26"
 D = 0°30'09"
 T = 219.58'
 L = 439.11'
 R = 11399.16'
 EXISTING SE= NC
 PROPOSED SE= NC

CURVE NO. 7
 PI STA = 614+16.07
 Y = 167222.78
 X = 370954.73
 PC STA = 612+51.93
 Y = 167335.41
 X = 370835.34
 PT STA = 615+80.16
 Y = 167105.70
 X = 371069.77
 DELTA = 2°10'09"
 D = 0°39'39"
 T = 164.13'
 L = 328.23'
 R = 8670.00'
 EXISTING SE= RC
 PROPOSED SE= RC
 SE TRANSITION (T)= 180'
 RO (RUNOFF)= 90'



LEGEND

- - - SLOPE INTERCEPT
- X CLEARING AND GRUBBING
- Ⓜ MOVE EXISTING SIGN MOUNTED ON SINGLE POST
- Ⓧ SIGN - MOVE

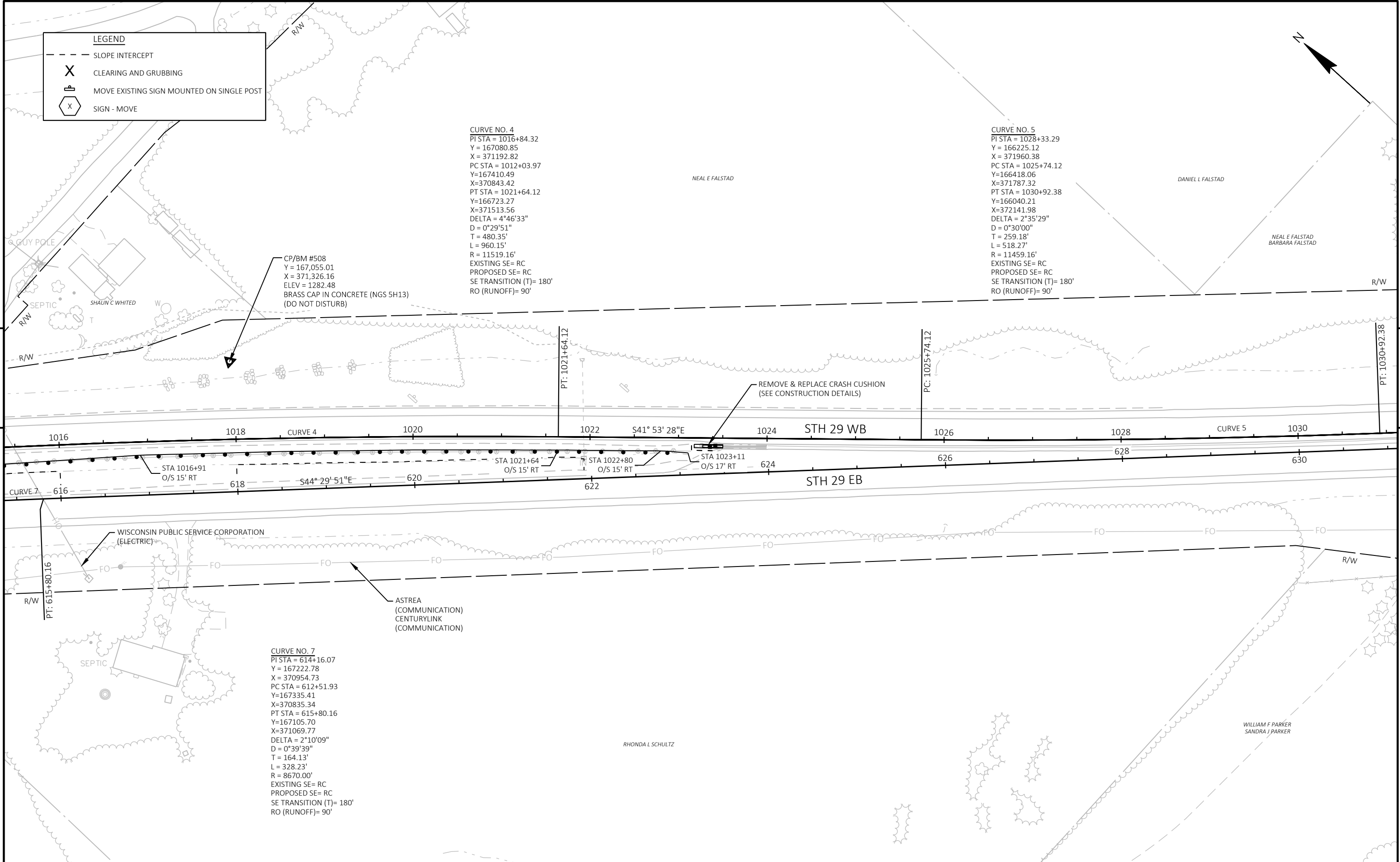
CURVE NO. 4
 PI STA = 1016+84.32
 Y = 167080.85
 X = 371192.82
 PC STA = 1012+03.97
 Y = 167410.49
 X = 370843.42
 PT STA = 1021+64.12
 Y = 166723.27
 X = 371513.56
 DELTA = 4°46'33"
 D = 0°29'51"
 T = 480.35'
 L = 960.15'
 R = 11519.16'
 EXISTING SE= RC
 PROPOSED SE= RC
 SE TRANSITION (T)= 180'
 RO (RUNOFF)= 90'

CURVE NO. 5
 PI STA = 1028+33.29
 Y = 166225.12
 X = 371960.38
 PC STA = 1025+74.12
 Y = 166418.06
 X = 371787.32
 PT STA = 1030+92.38
 Y = 166040.21
 X = 372141.98
 DELTA = 2°35'29"
 D = 0°30'00"
 T = 259.18'
 L = 518.27'
 R = 11459.16'
 EXISTING SE= RC
 PROPOSED SE= RC
 SE TRANSITION (T)= 180'
 RO (RUNOFF)= 90'

CP/BM #508
 Y = 167,055.01
 X = 371,326.16
 ELEV = 1282.48
 BRASS CAP IN CONCRETE (NGS 5H13)
 (DO NOT DISTURB)

REMOVE & REPLACE CRASH CUSHION
 (SEE CONSTRUCTION DETAILS)





CURVE NO. 7
 PI STA = 614+16.07
 Y = 167222.78
 X = 370954.73
 PC STA = 612+51.93
 Y = 167335.41
 X = 370835.34
 PT STA = 615+80.16
 Y = 167105.70
 X = 371069.77
 DELTA = 2°10'09"
 D = 0°39'39"
 T = 164.13'
 L = 328.23'
 R = 8670.00'
 EXISTING SE= RC
 PROPOSED SE= RC
 SE TRANSITION (T)= 180'
 RO (RUNOFF)= 90'

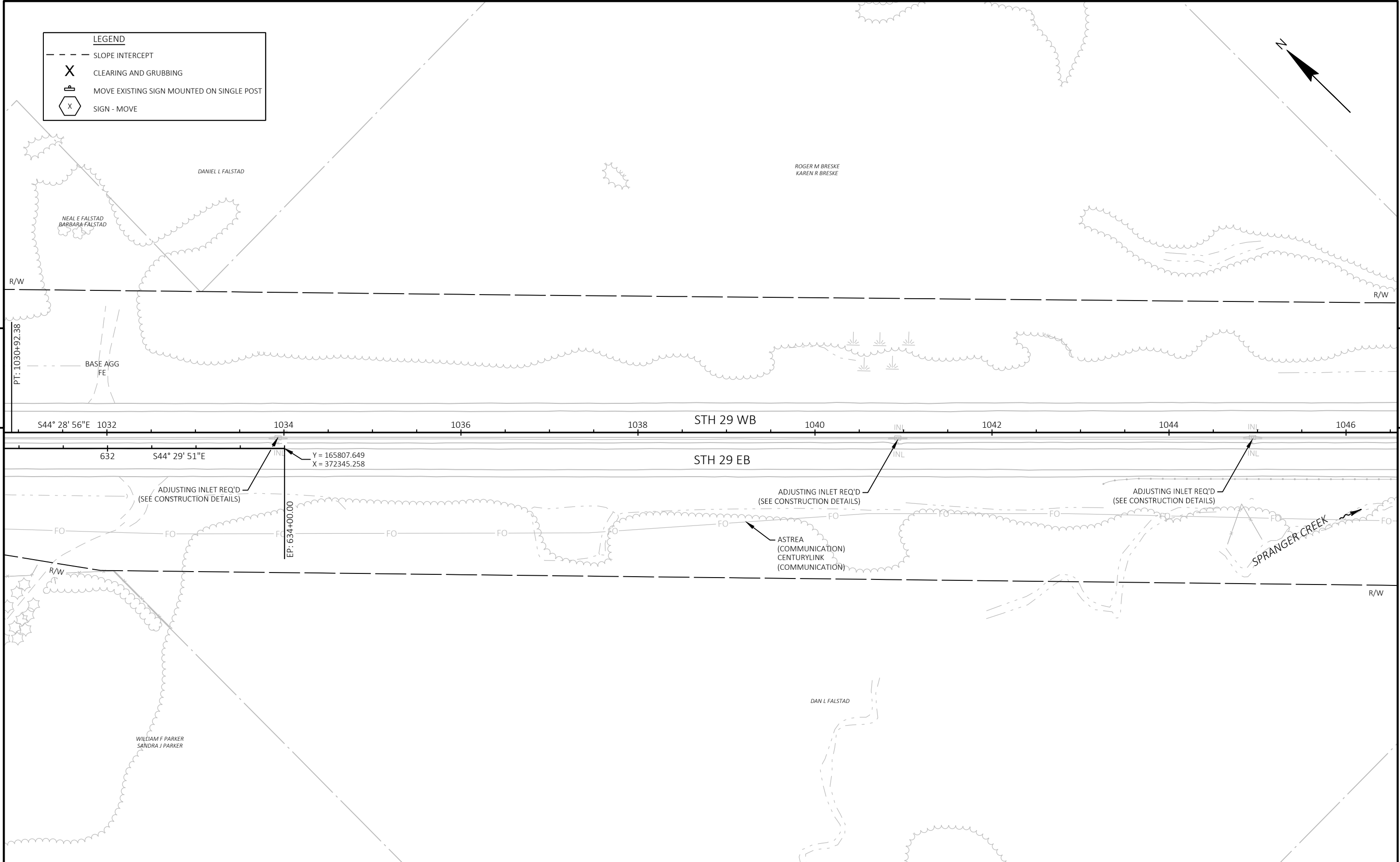
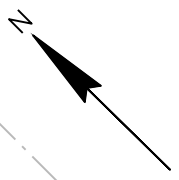


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LEGEND

-  SLOPE INTERCEPT
-  CLEARING AND GRUBBING
-  MOVE EXISTING SIGN MOUNTED ON SINGLE POST
-  SIGN - MOVE



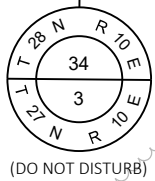
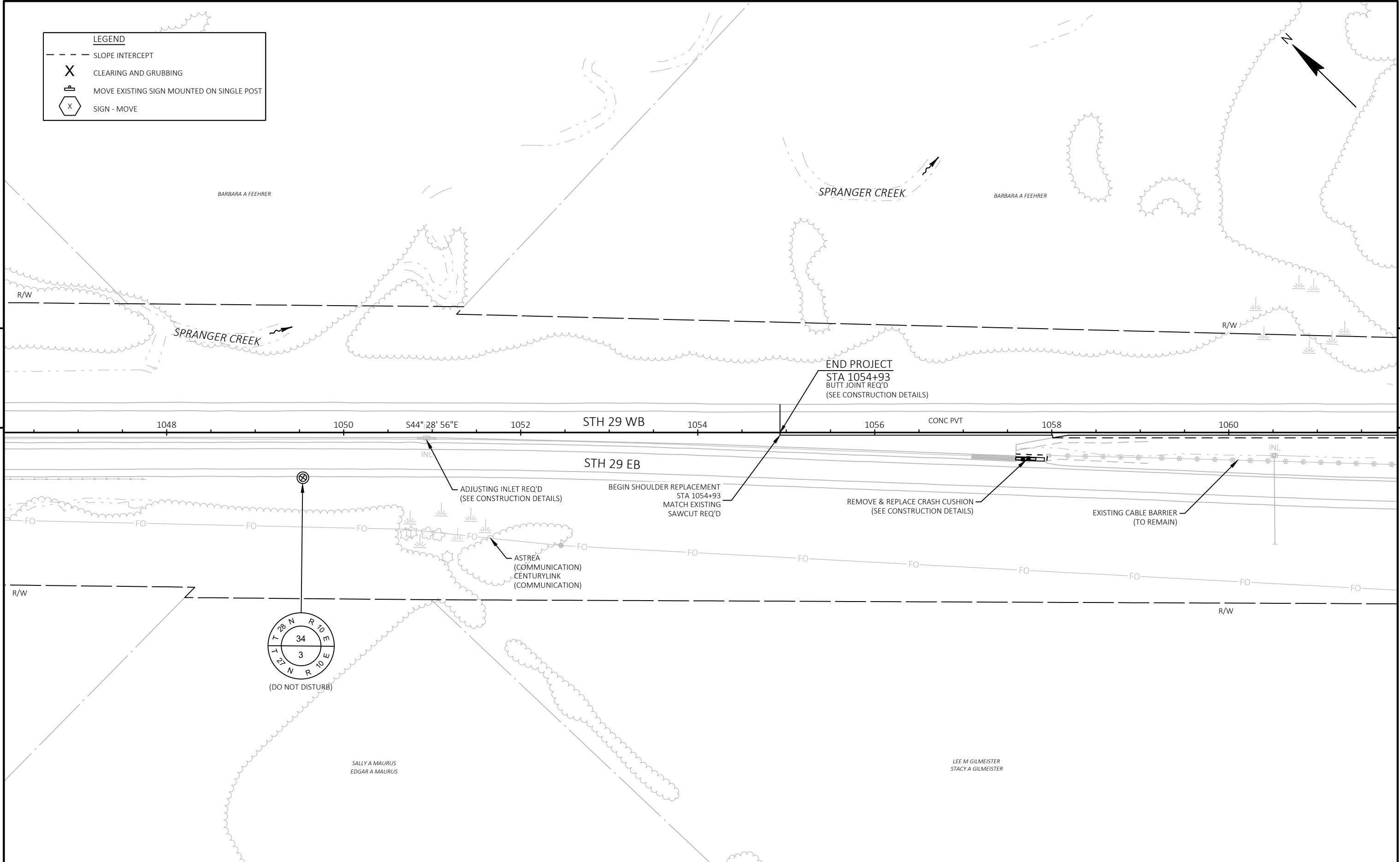
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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	PLAN	SHEET	E
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LEGEND

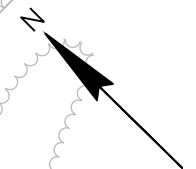
- - - SLOPE INTERCEPT
- X CLEARING AND GRUBBING
- ☒ MOVE EXISTING SIGN MOUNTED ON SINGLE POST
- ⬡ SIGN - MOVE



PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	PLAN	SHEET	E
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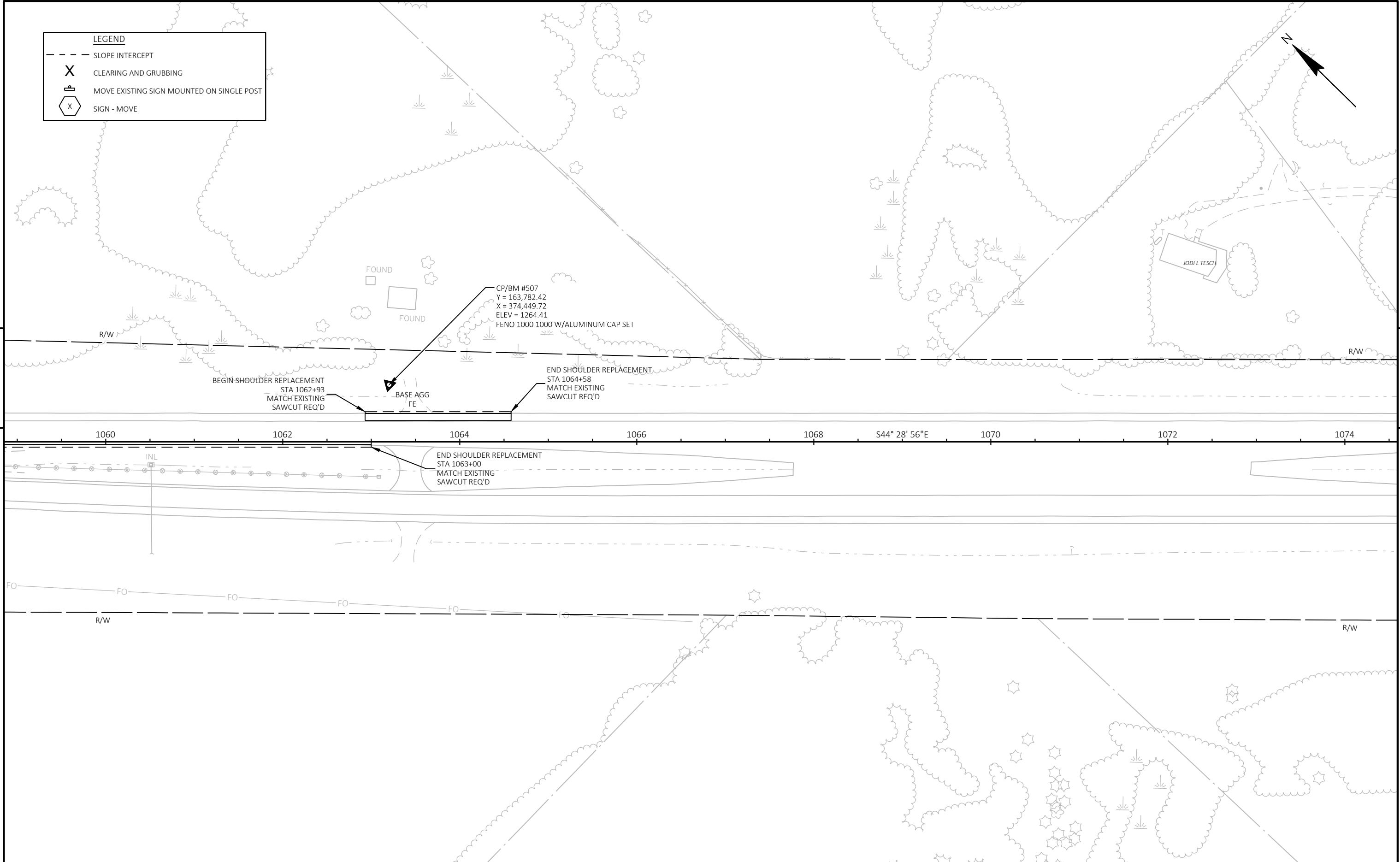
LEGEND

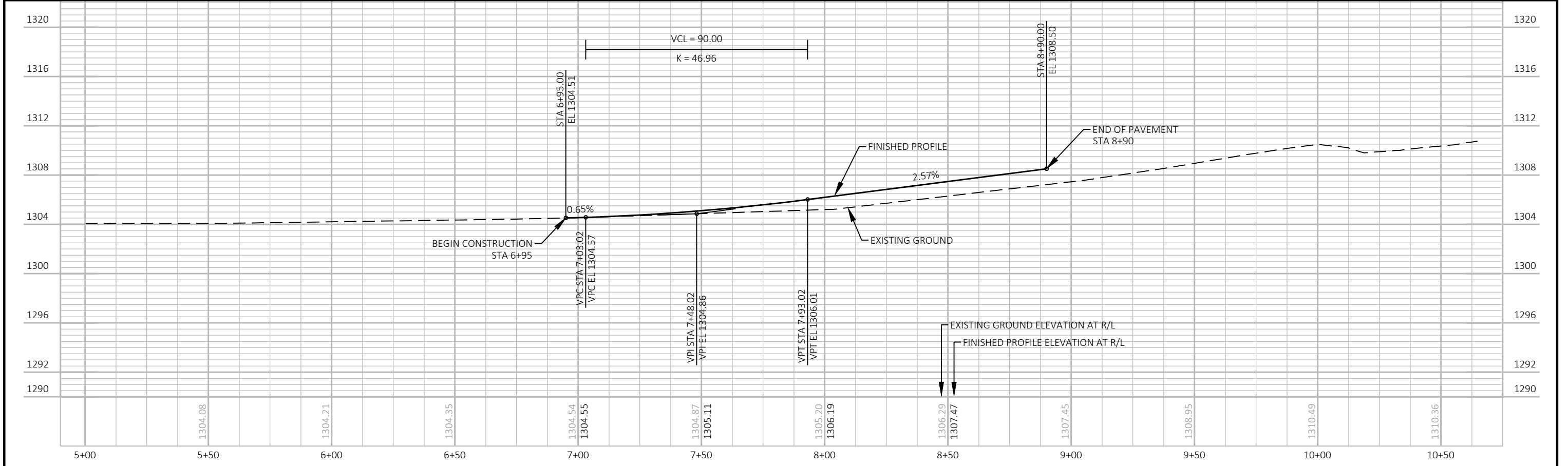
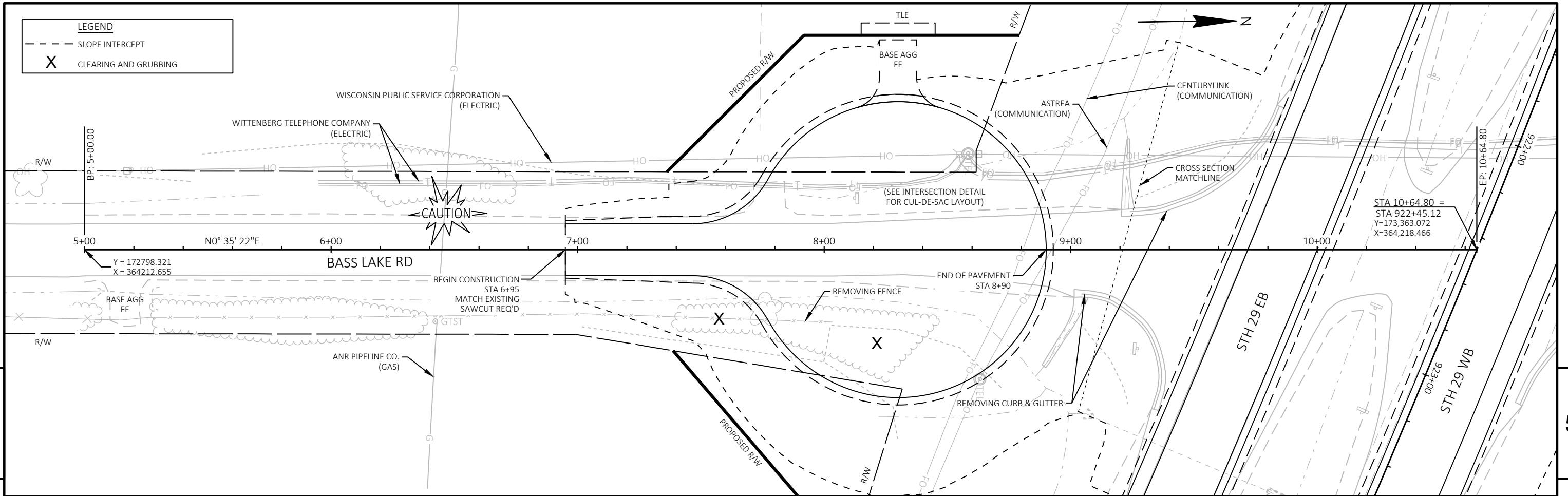
- - - SLOPE INTERCEPT
- X CLEARING AND GRUBBING
- ☒ MOVE EXISTING SIGN MOUNTED ON SINGLE POST
- ⬡ SIGN - MOVE



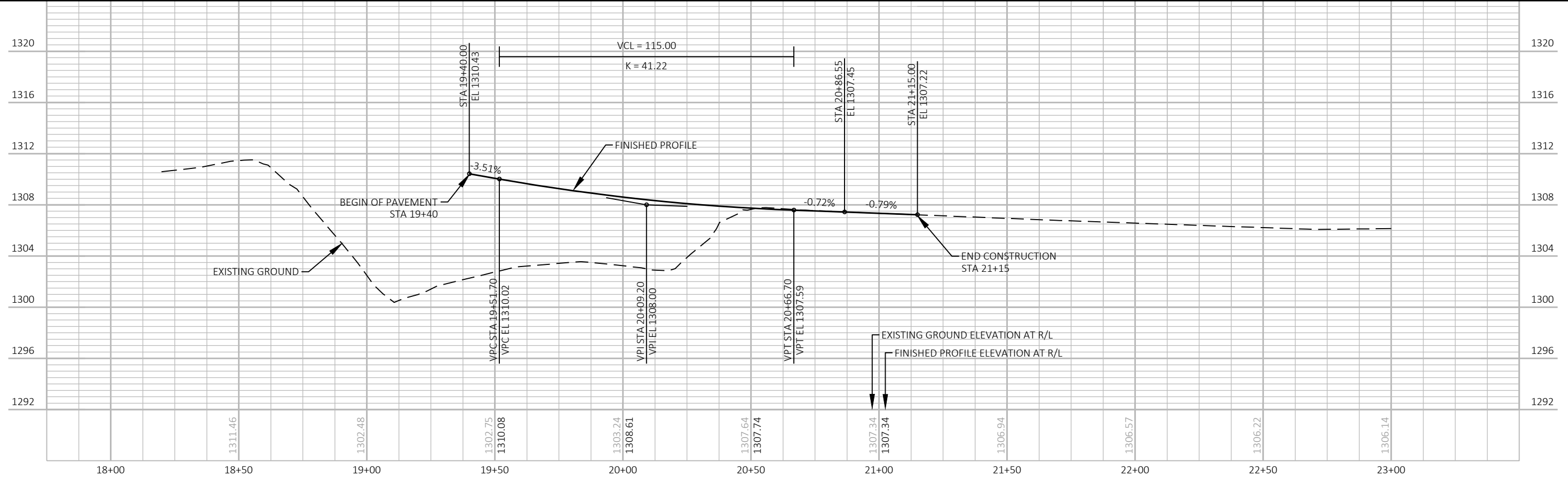
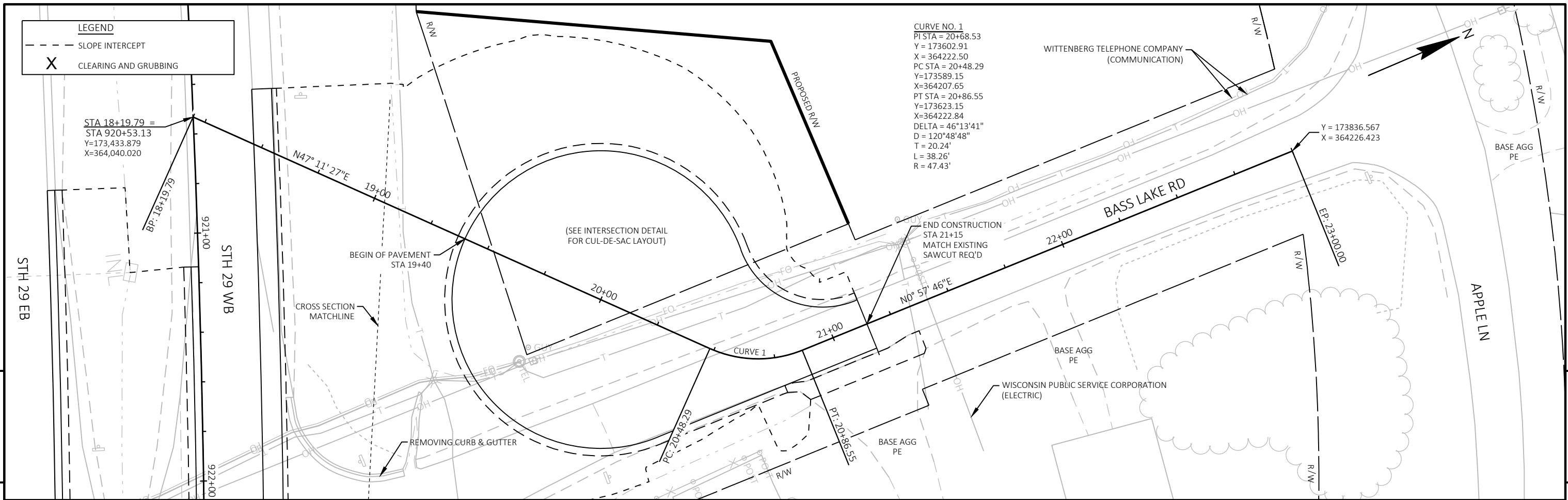
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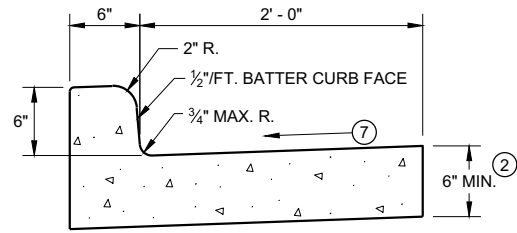
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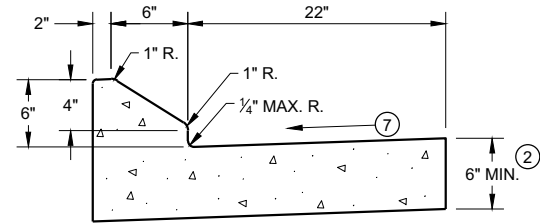
PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON PLAN AND PROFILE: BASS LAKE RD N SHEET E

Standard Detail Drawing List

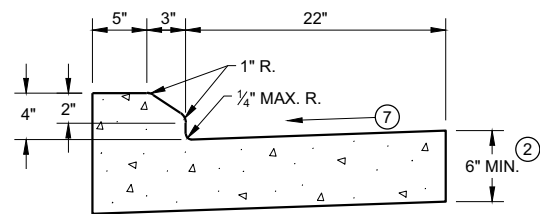
08D01-22A	CONCRETE CURB & GUTTER
08D01-22B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D04-06	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E15-01	CULVERT PIPE CHECK
13A05-05A	SHOULDER RUMBLE STRIP, MILLING
13A05-05B	SHOULDER RUMBLE STRIP, MILLING
13C19-03	HMA LONGITUDINAL JOINTS
14B29-01	SAFETY EDGE
14B42-07A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-07D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B47-03A	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-03B	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-03C	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-03D	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-03E	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-03F	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-03G	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B52-03A	CABLE BARRIER TYPE 1 LAYOUT
14B52-03B	CABLE BARRIER TYPE 1 LAYOUT
14B52-03C	CABLE BARRIER TYPE 1 LAYOUT
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-08F	ADVANCED WIDTH RESTRICTION SIGNING
15C03-05	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C08-21A	LONGITUDINAL MARKING (MAINLINE)
15C08-21B	TEMPORARY LONGITUDINAL PAVEMENT MARKING
15C11-09B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C19-07C	MOVING PAVEMENT MARKING OPERATION MULTI-LANE DIVIDED ROADWAY
15C26-04	END-OF-ROADWAY SIGNING
15C35-05A	PAVEMENT MARKING (INTERSECTIONS)
15D12-10B	TRAFFIC CONTROL, LANE CLOSURE, SPEED REDUCTION
15D21-07A	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE
15D21-07B	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE
15D27-03	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH
15D40-04B	TRAFFIC CONTROL, FULL LANE SHIFT MULTILANE DIVIDED 50 MPH AND GREATER
15D40-04D	TRAFFIC CONTROL, PARTIAL LANE SHIFT MULTILANE DIVIDED 50 MPH AND GREATER
15D43-02	TRAFFIC CONTROL, SHORT DURATION MOBILE OPERATIONS



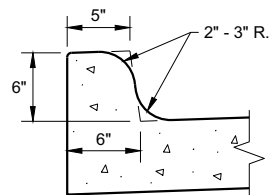
TYPES A^① & D



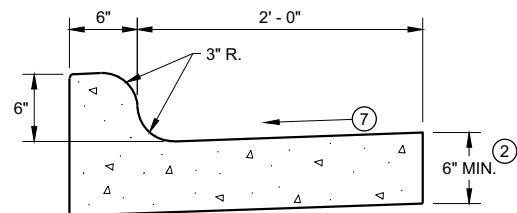
6" SLOPED CURB TYPES G^① & J



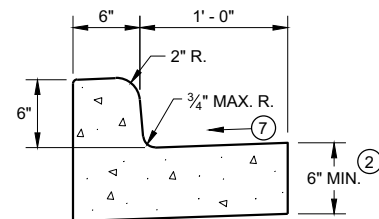
4" SLOPED CURB TYPES G^① & J



TYPES K^① & L
(OPTIONAL CURB SHAPE)

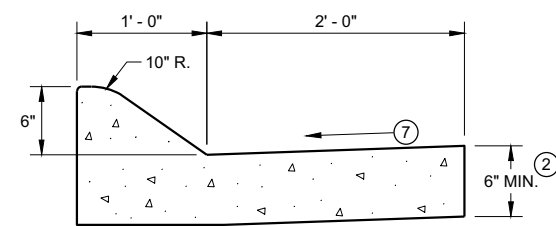


TYPES K^① & L
CONCRETE CURB AND GUTTER 30"

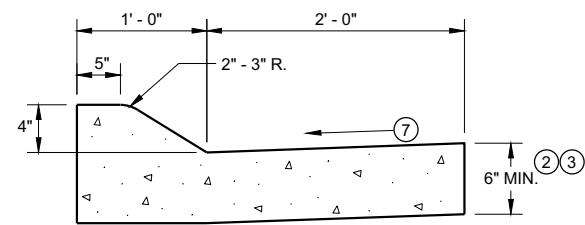


TYPES A^① & D

CONCRETE CURB AND GUTTER 18"

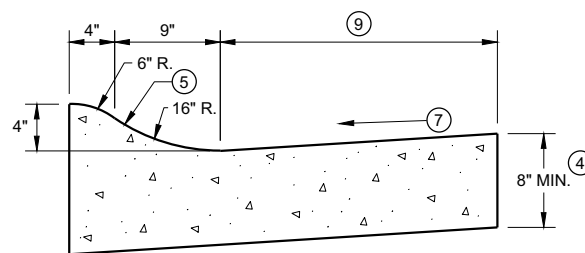


6" SLOPED CURB TYPES A^① & D



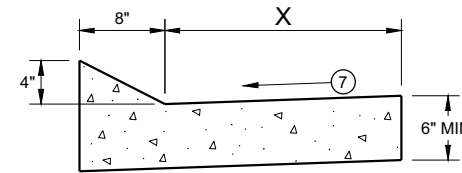
4" SLOPED CURB TYPES A^① & D

CONCRETE CURB AND GUTTER 36"



4" SLOPED CURB TYPES R^① & T

TBT & TBTT	X
30"	22"
36"	28"

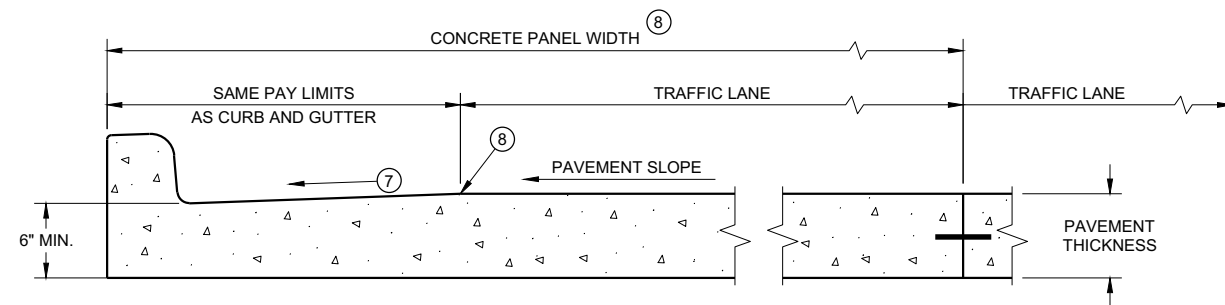


TYPES TBT & TBTT^①

CONCRETE CURB AND GUTTER

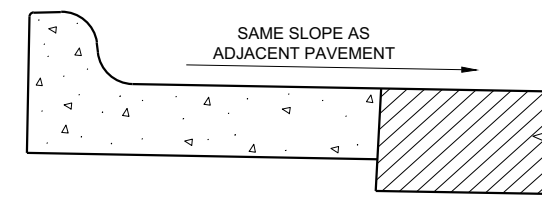
PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

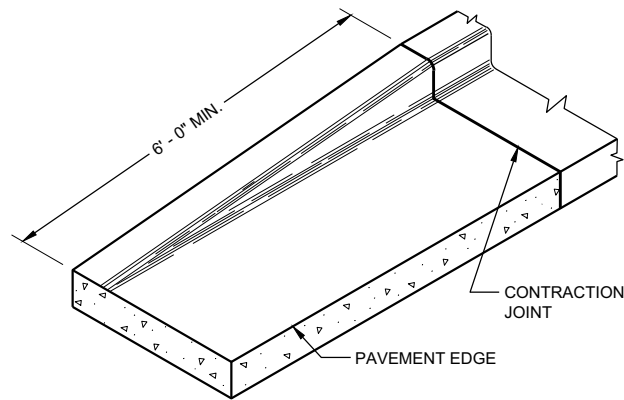
DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

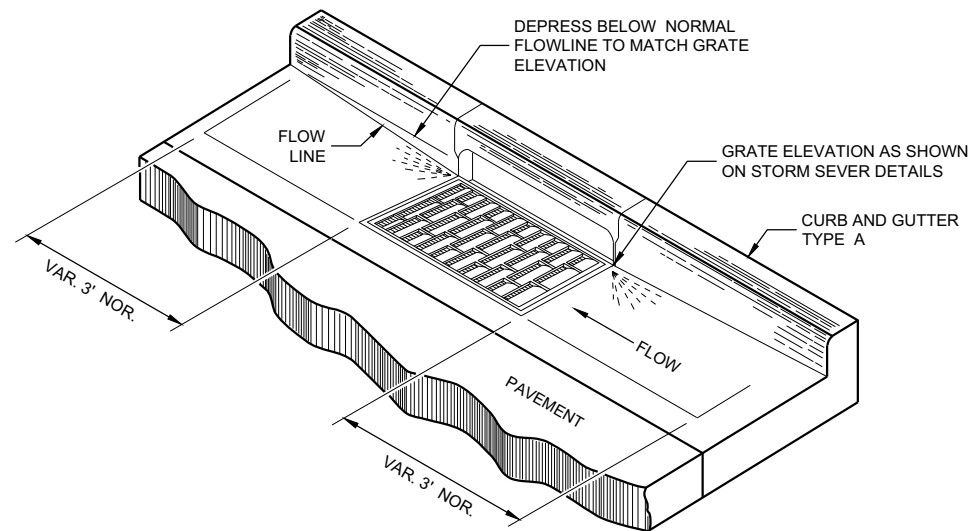
INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ UNLESS OTHERWISE NOTED, FOR STAKING PURPOSES THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.
- ⑨ CONCRETE CURB AND GUTTER 4-INCH SLOPED 30-INCH TYPE "R" AND "T" = 17 INCHES
CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE "R" AND "T" = 23 INCHES



END SECTION CURB AND GUTTER



DETAIL OF CURB AND GUTTER AT INLETS
(TYPICAL H INLET COVER SHOWN)

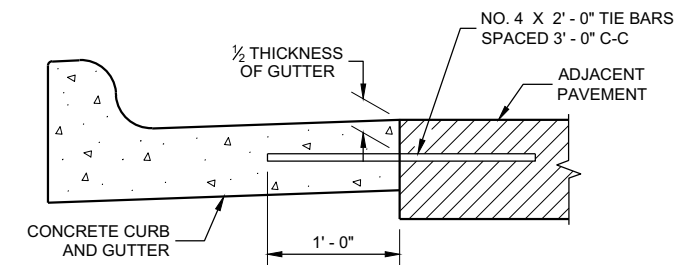
GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

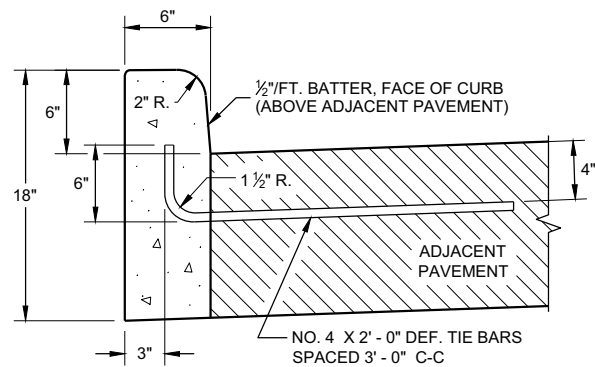
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

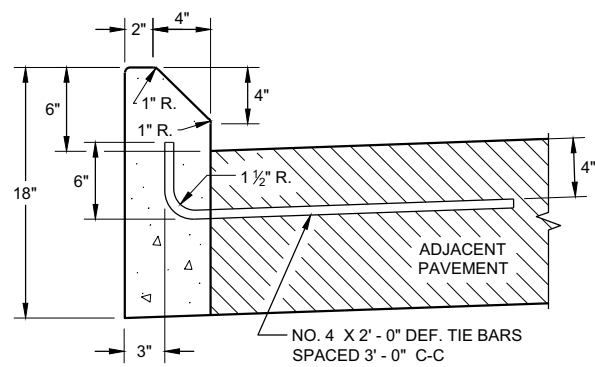
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 08D18 AND 08D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



TYPICAL TIE BAR LOCATION ①

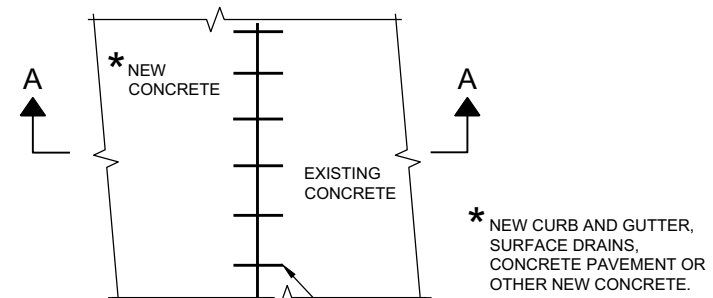


TYPES A ① & D

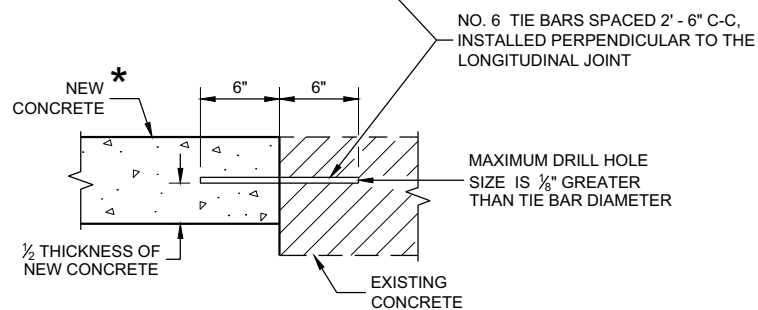


TYPES G ① & J

CONCRETE CURB

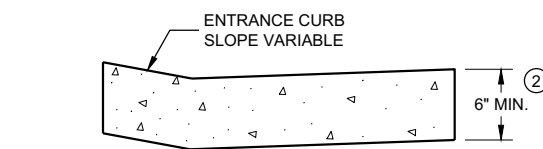


PLAN VIEW



SECTION A - A

TIE BARS DRILLED INTO EXISTING PAVEMENT



DRIVEWAY ENTRANCE CURB ⑨
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

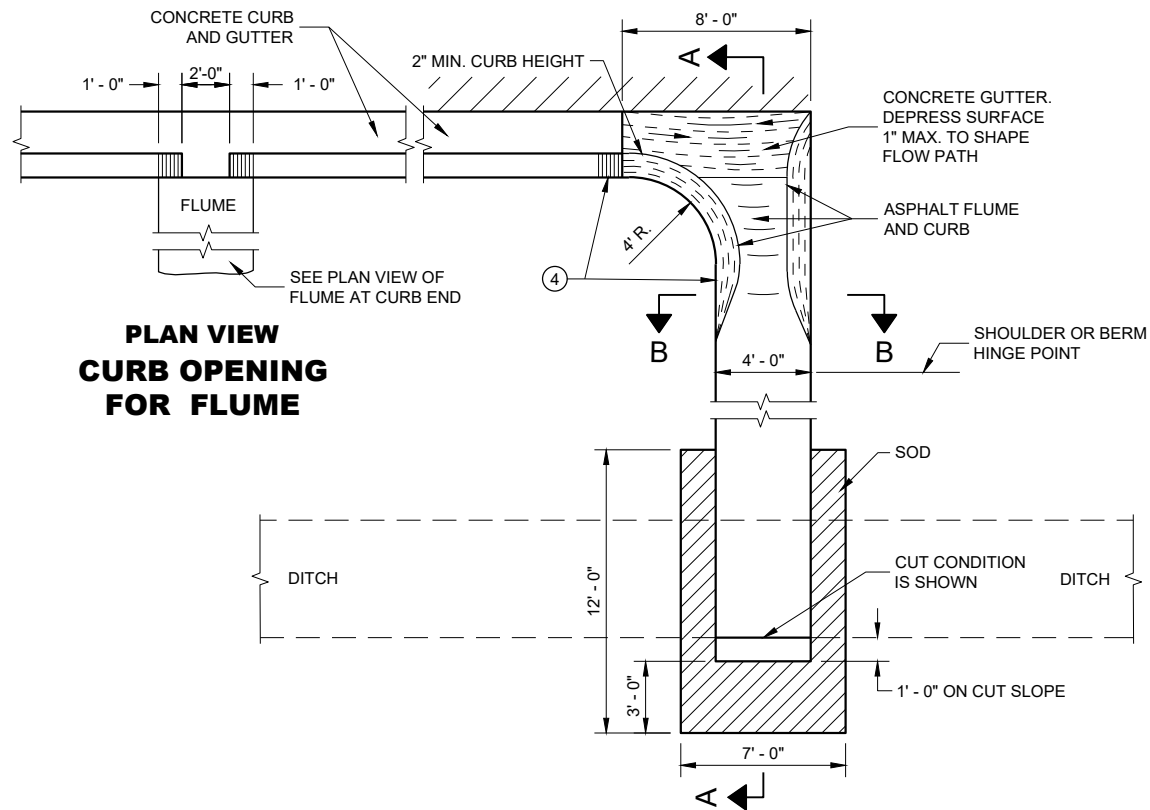
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA

NOTE: TAPER CURB ENDS TO GUTTER IN 1' - 0"

ASPHALTIC FLUME



**PLAN VIEW
CURB OPENING
FOR FLUME**

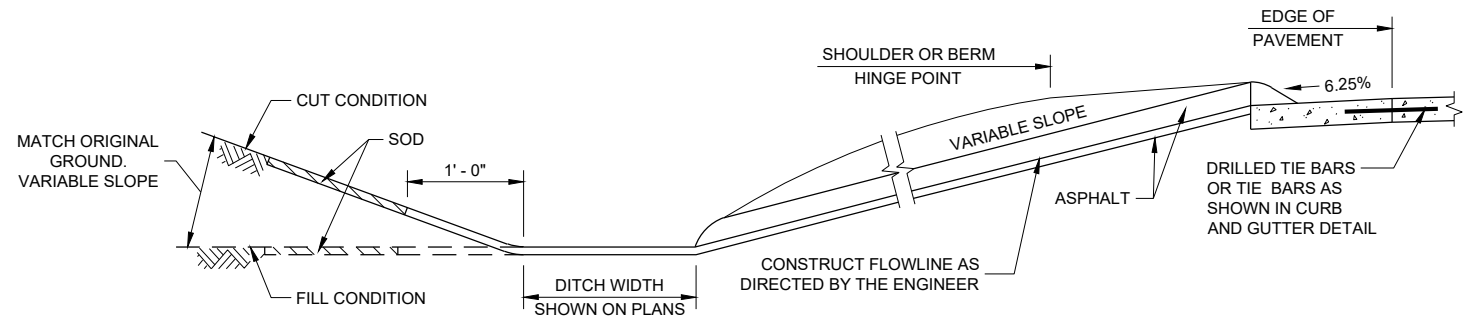
**PLAN VIEW
FLUME AT CURB END**

GENERAL NOTES

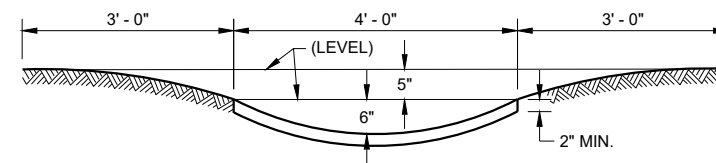
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

4" X 4" - W3.0 X W3.0 CONCRETE REINFORCEMENT SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

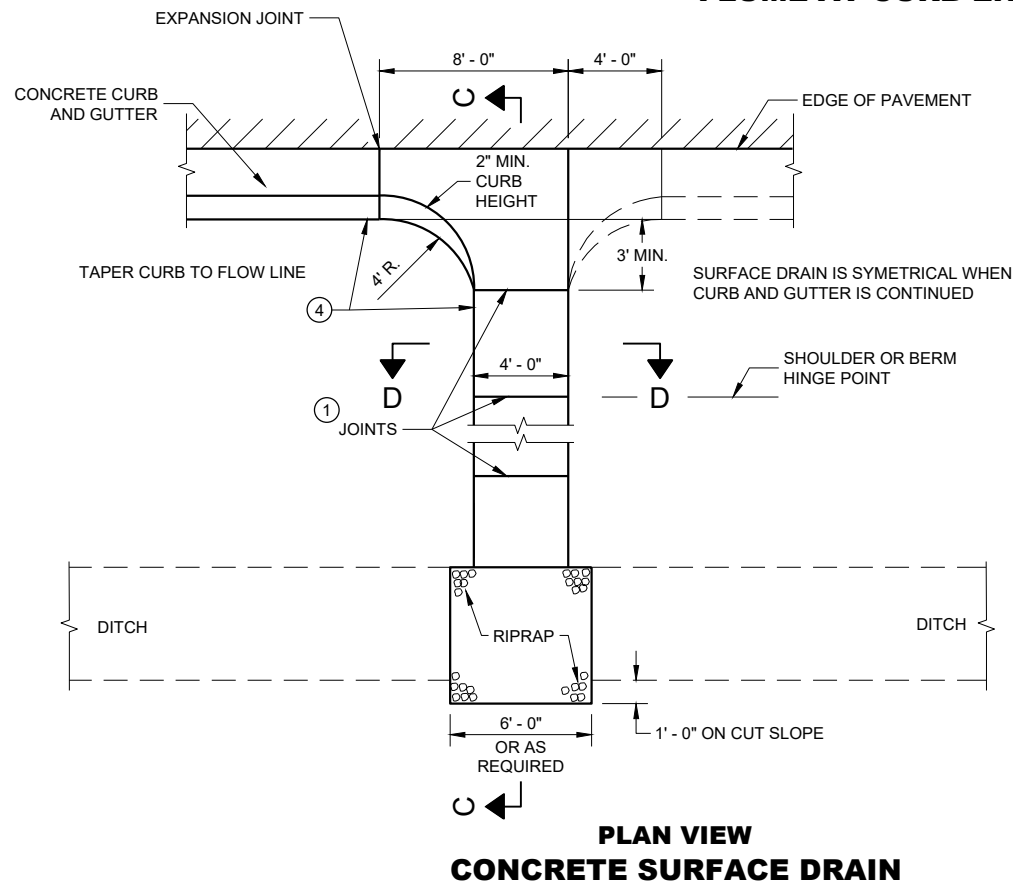
- ① JOINTS SHALL BE 1/8" TO 1/4" WIDE BY 1 1/2" DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED.
- ④ ANGLE OF FLUME IN RELATION TO BACK OF CURB TO BE CONSTRUCTED PER THE PLAN DETAILS OR AS DIRECTED BY THE ENGINEER. ANGLE OF FLUME MAY BE OTHER THAN 90 DEGREES AS SHOWN.



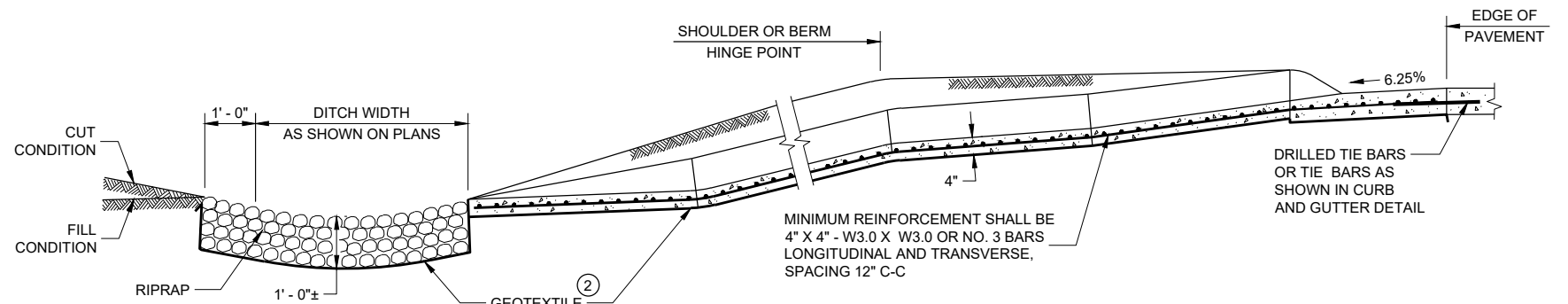
SECTION A - A



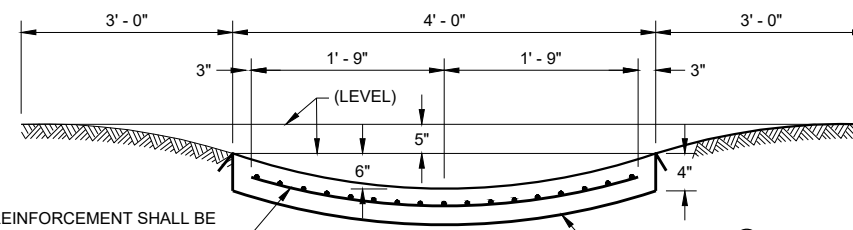
SECTION B - B



**PLAN VIEW
CONCRETE SURFACE DRAIN**



SECTION C - C



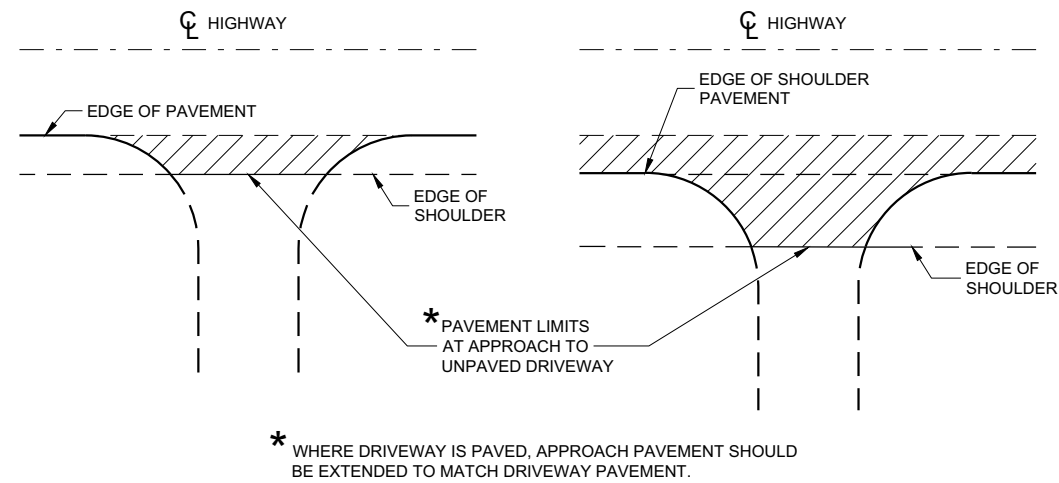
SECTION D - D

MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE, SPACING 12" C-C

CONCRETE SURFACE DRAINS AND ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

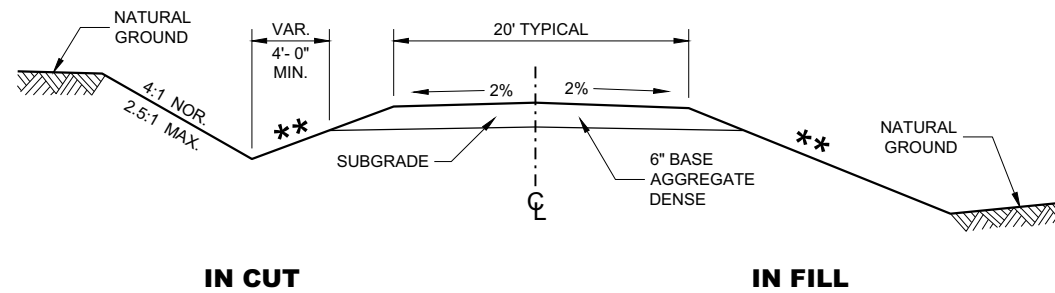
APPROVED
November 2021 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

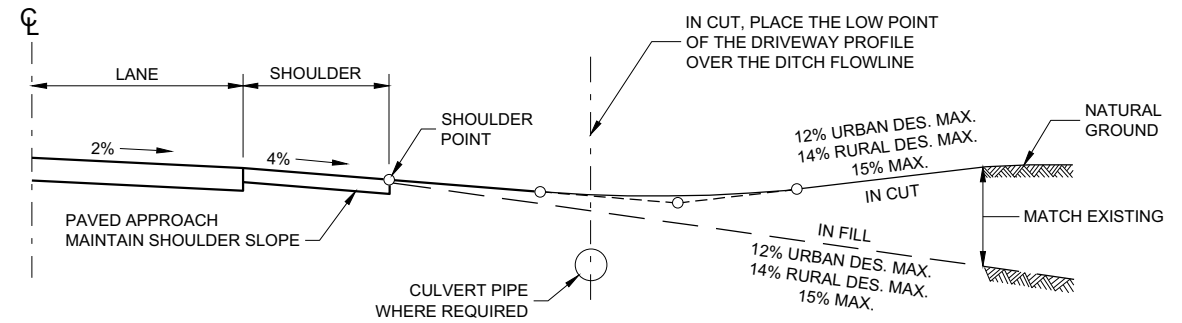
**RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB AND GUTTER OR SIDEWALK)**



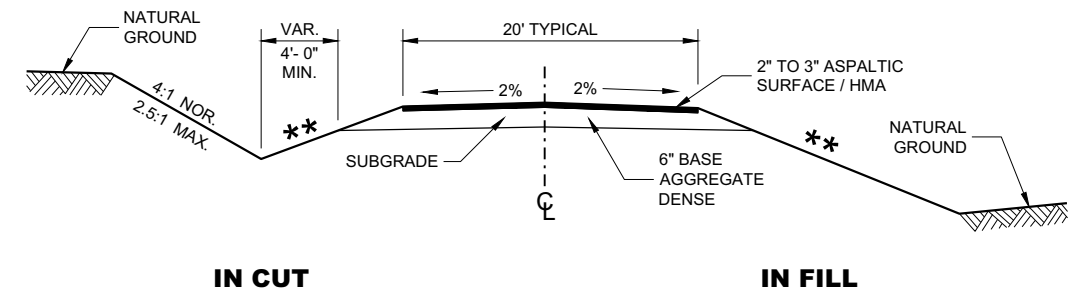
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
AGGREGATE SURFACE**

** SLOPE CAN VARY WITH SPEED. SEE 11-45-30.6.2

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥ 35 TO < 60	6:1
≥60	10:1



TYPICAL DRIVEWAY PROFILES



**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
ASPHALTIC SURFACE**

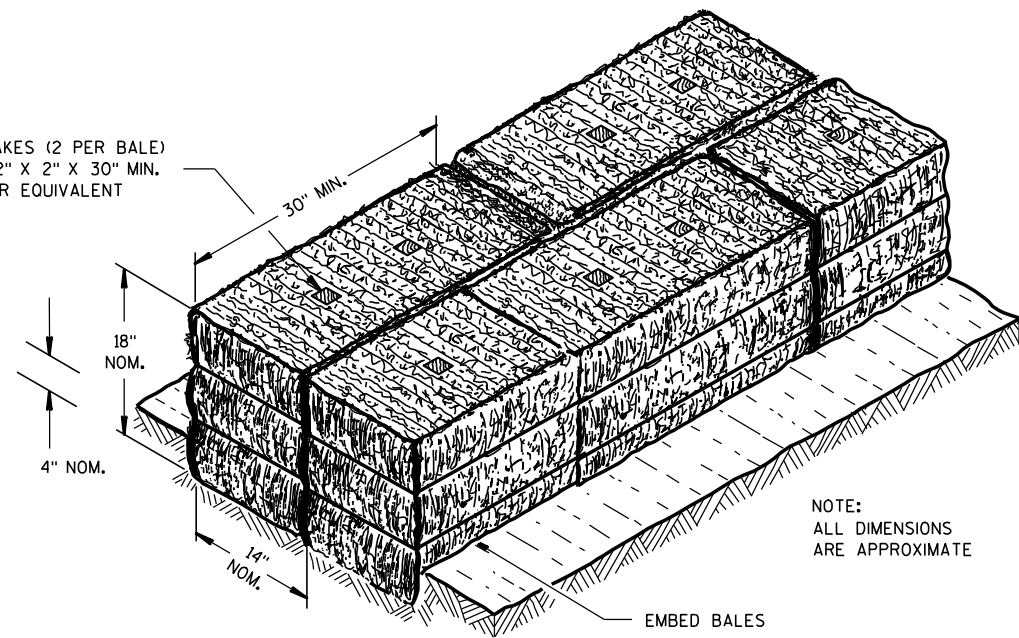
DRIVEWAYS WITHOUT CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
December 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR

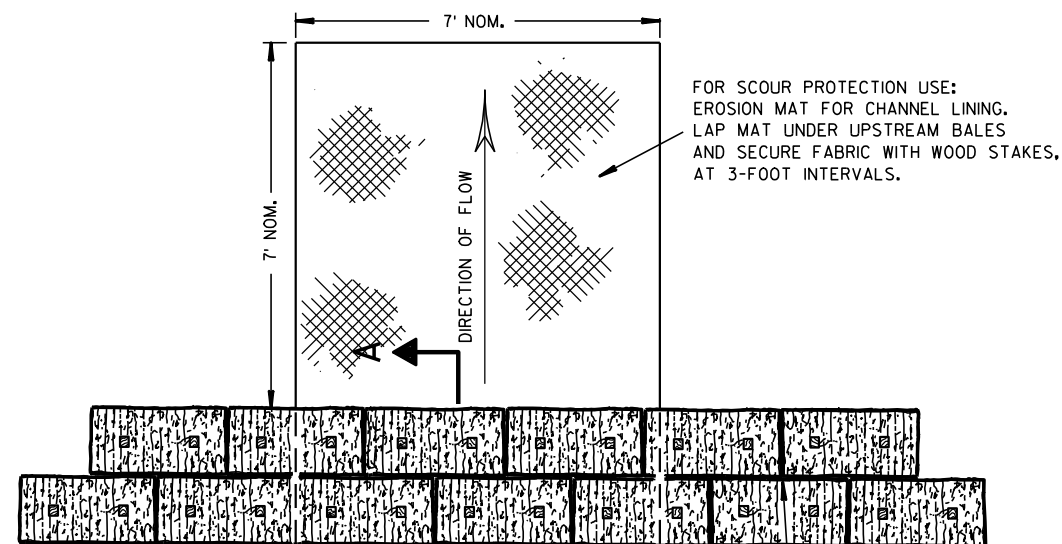
FHWA

WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

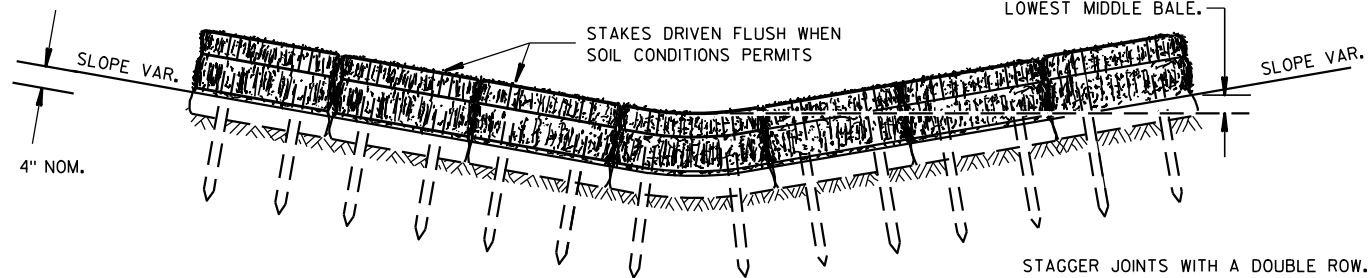
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



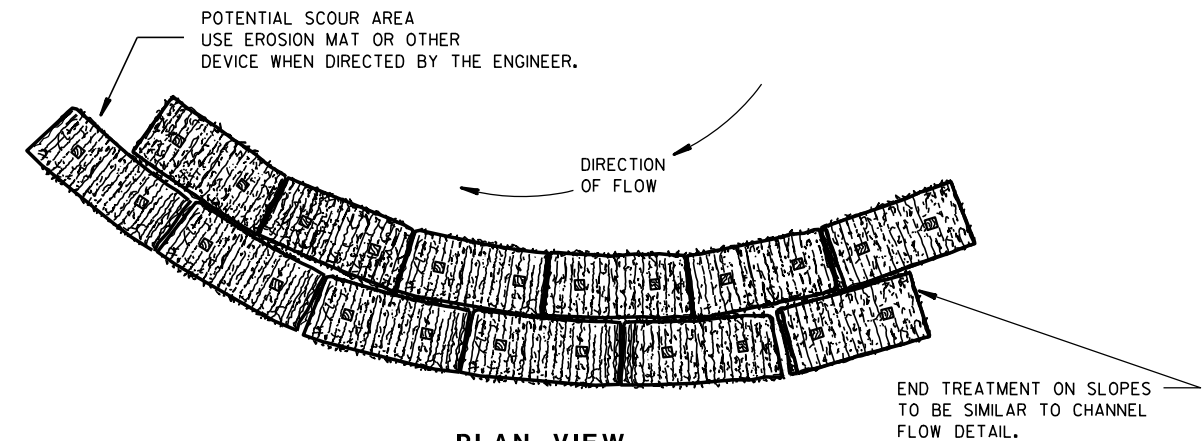
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

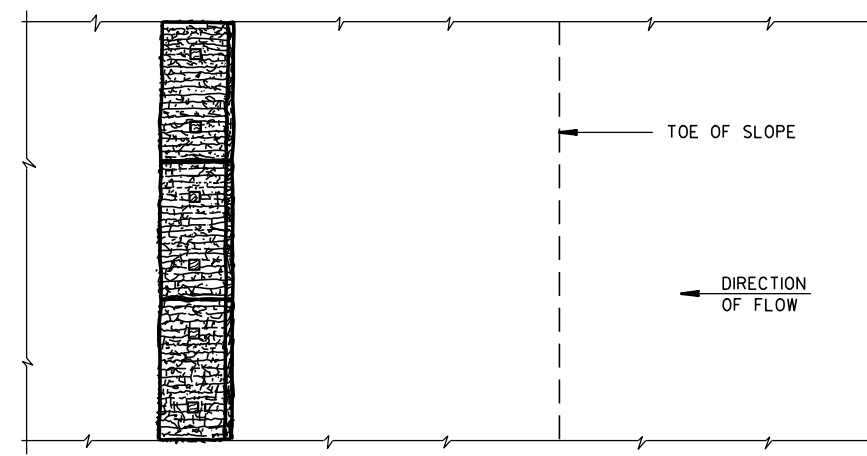
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

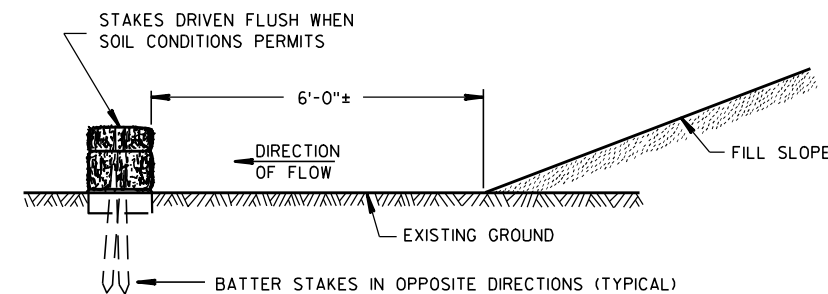


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

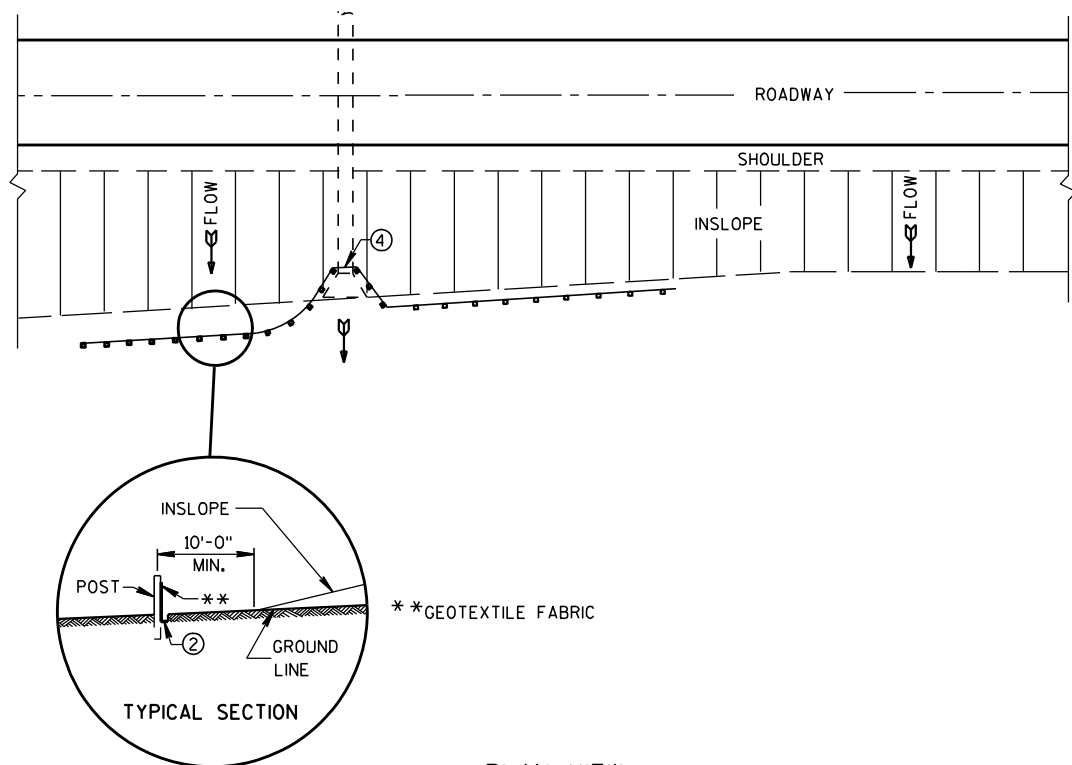
WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

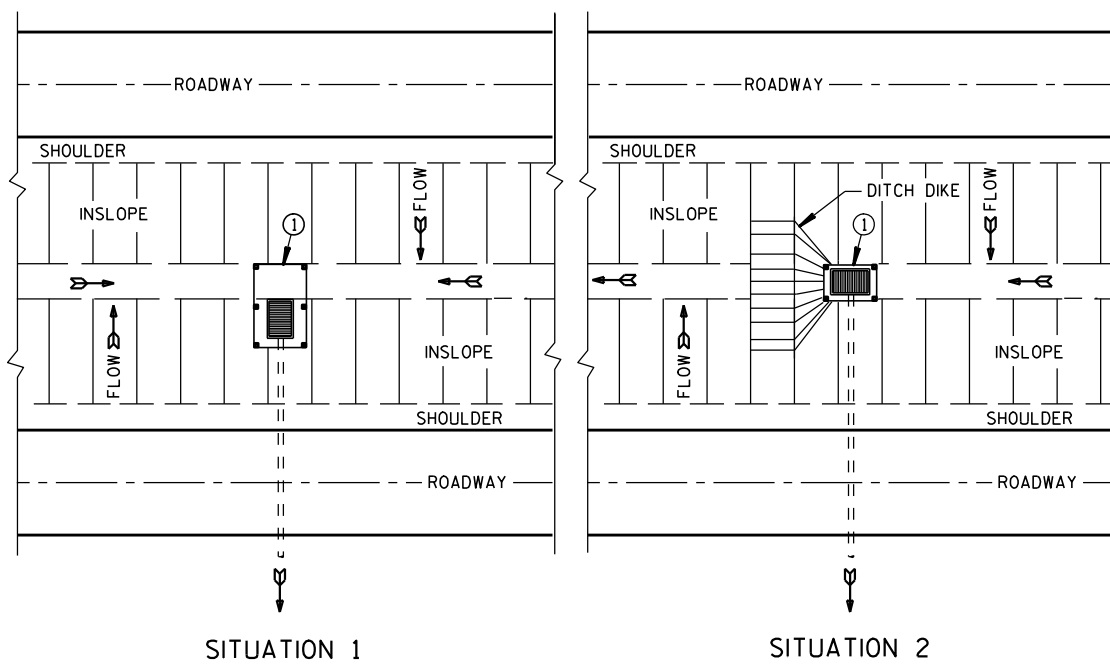
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
 6/04/02 /S/ Beth Canestra
 DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
 FHWA



PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

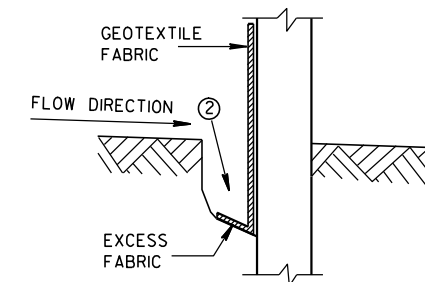


SITUATION 1 SITUATION 2
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

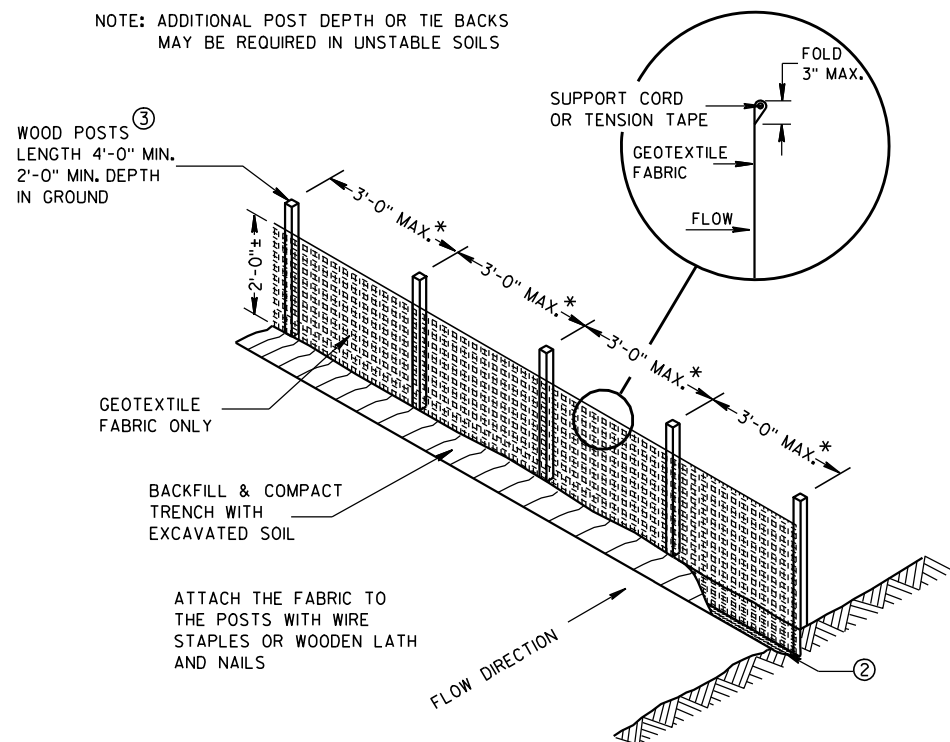
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



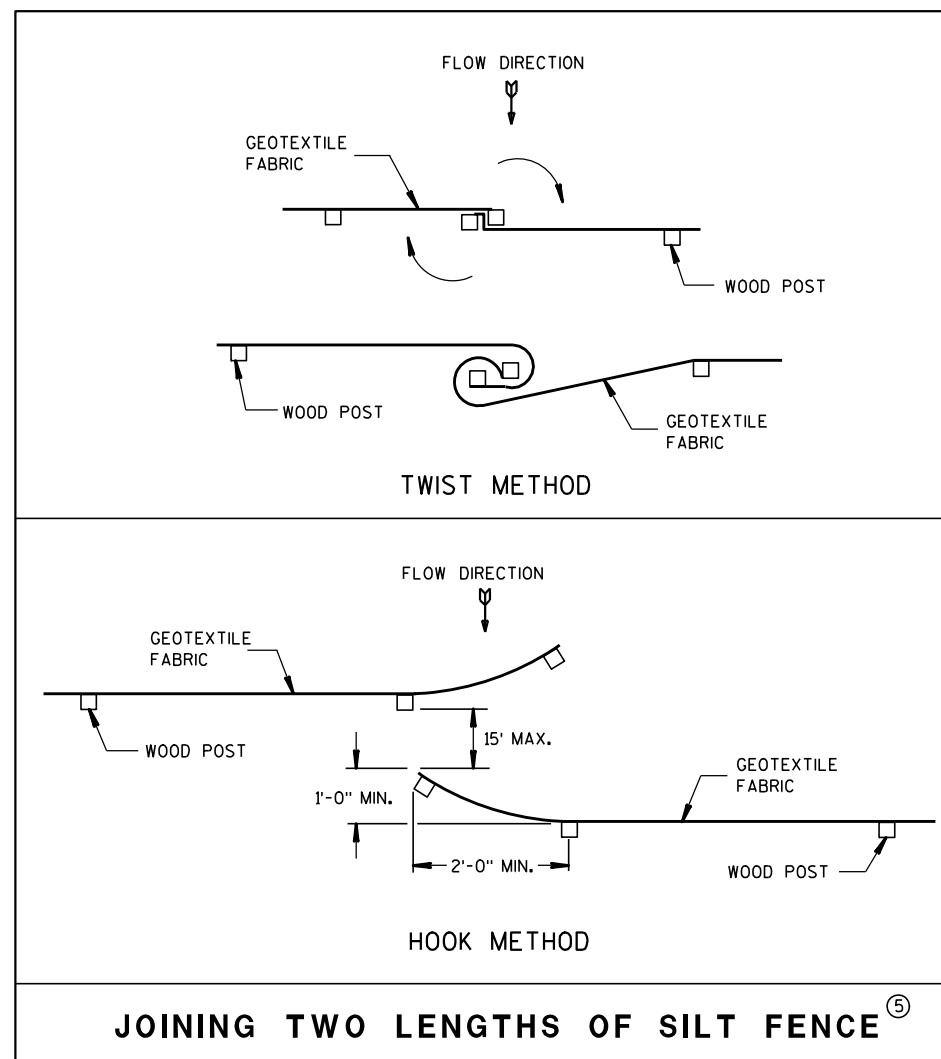
TRENCH DETAIL



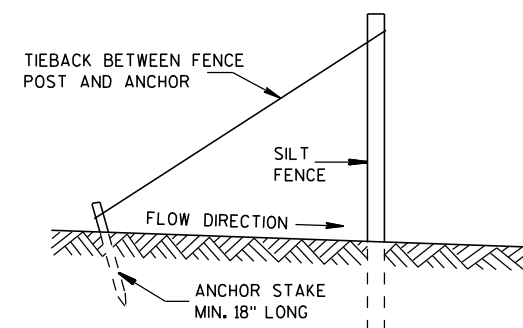
SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

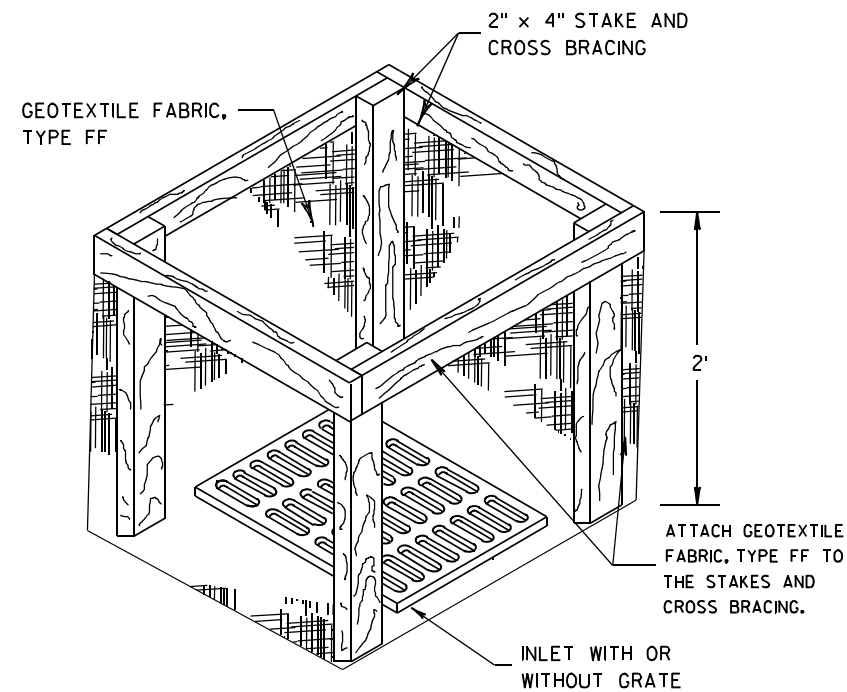
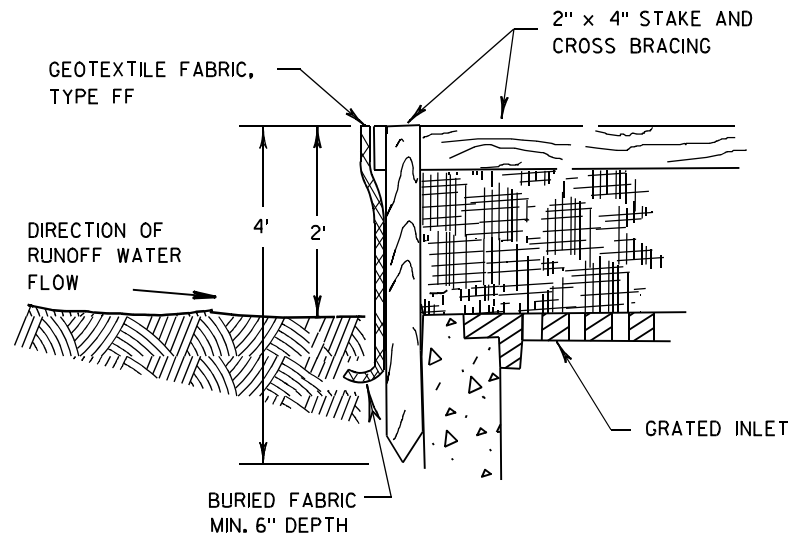
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



INLET PROTECTION, TYPE A

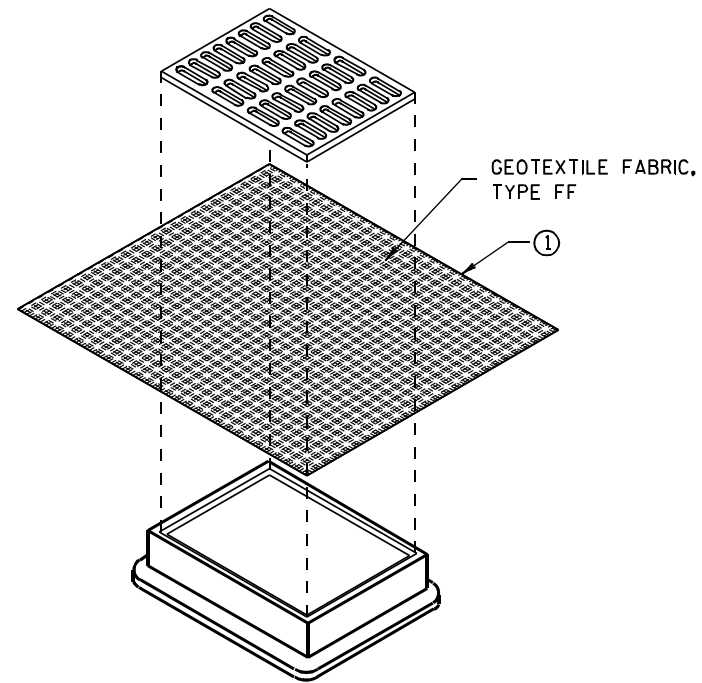
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

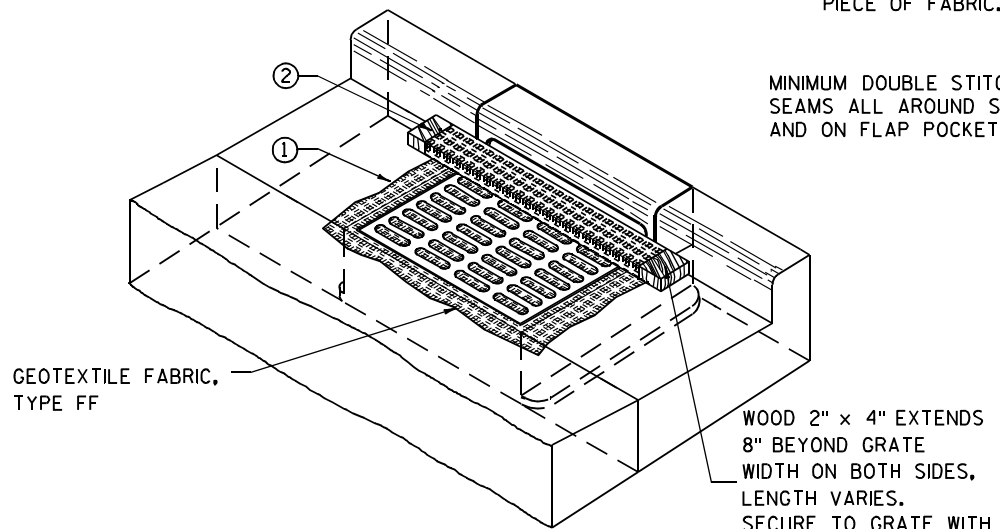
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

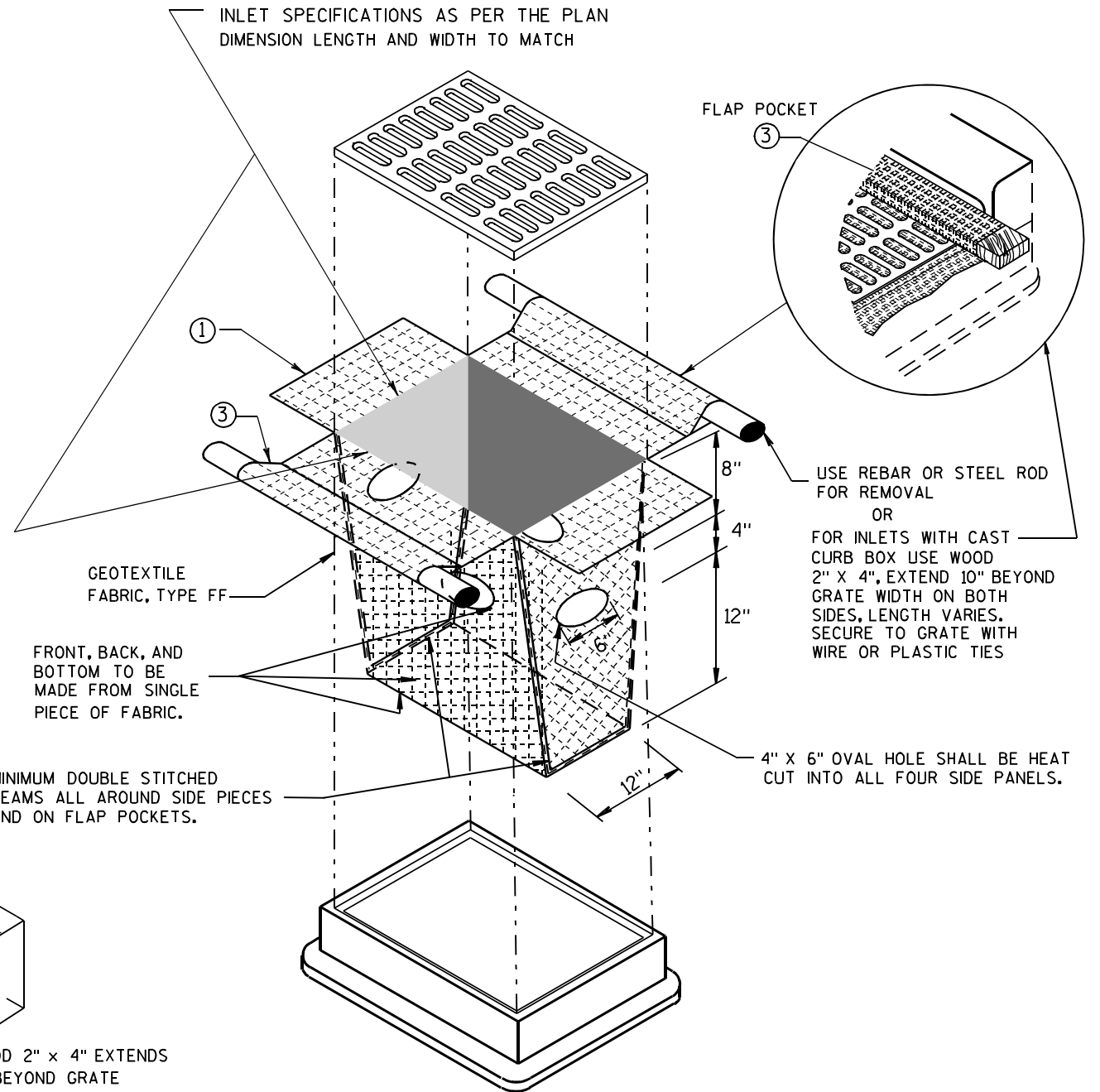
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

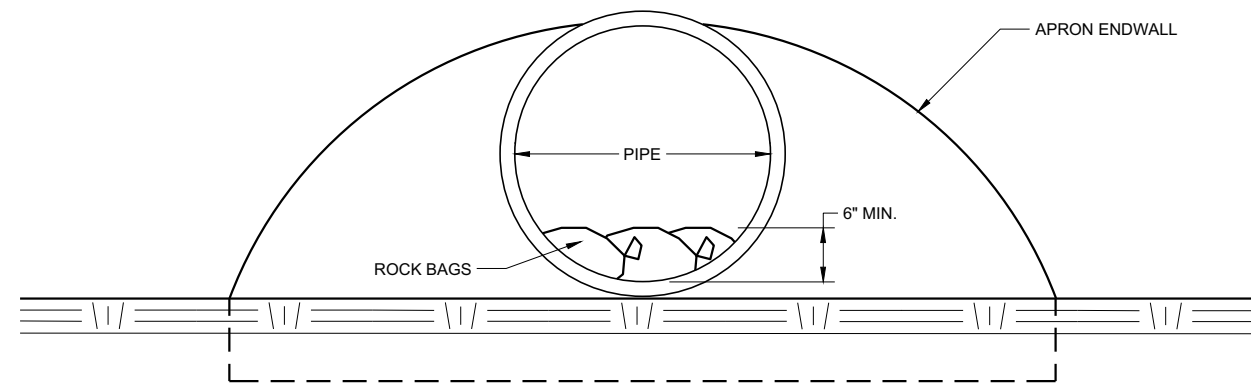
THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



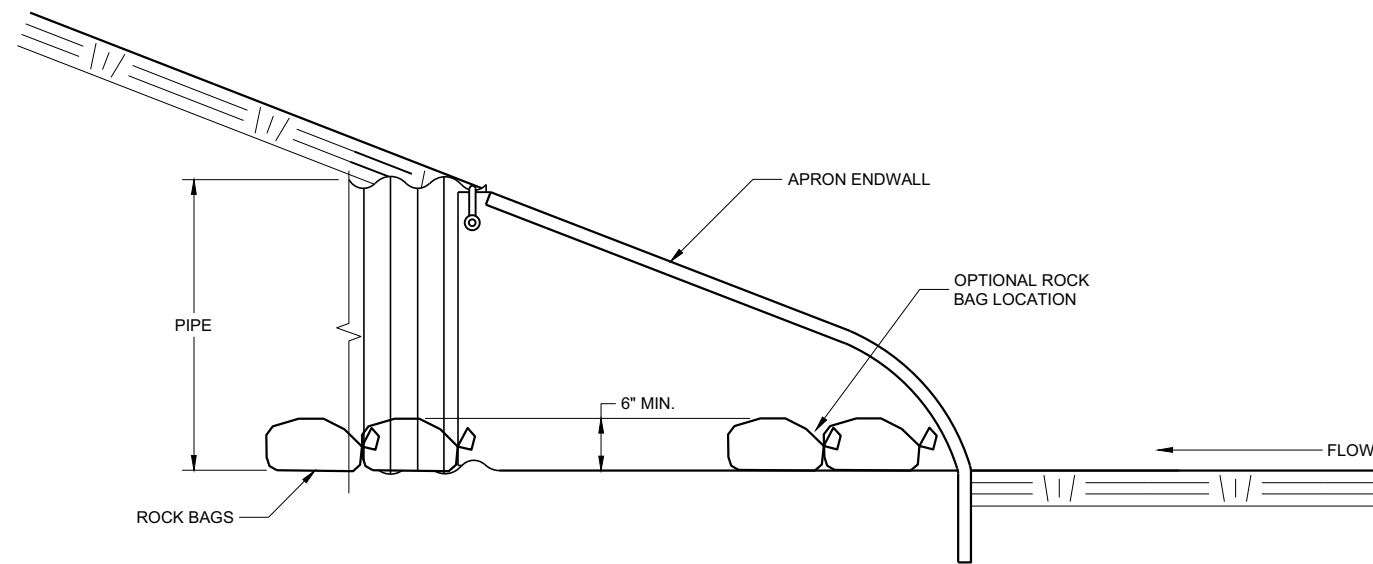
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

INLET PROTECTION TYPE A, B, C, AND D	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/s/ Beth Conestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



END VIEW



SIDE VIEW

CULVERT PIPE CHECK
(INSTALL ON INLET END ONLY)

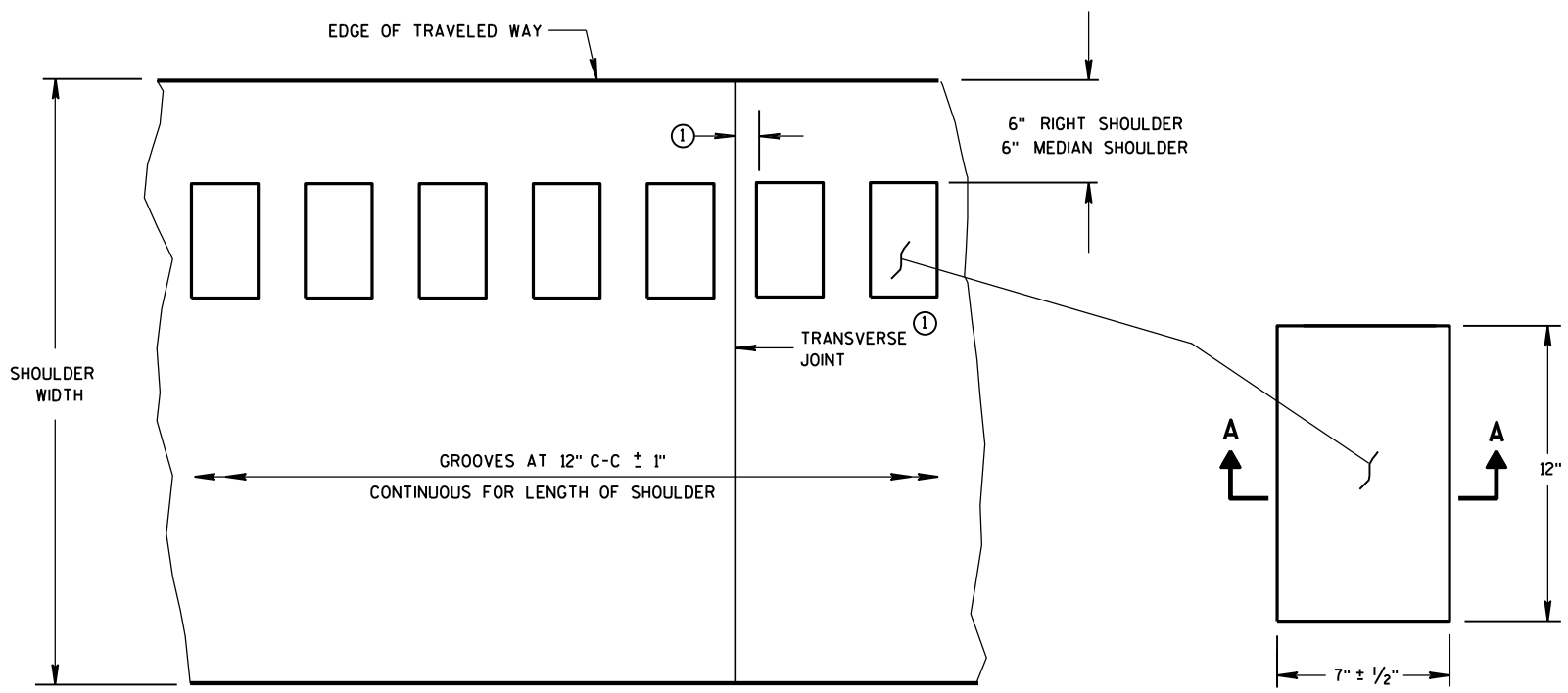
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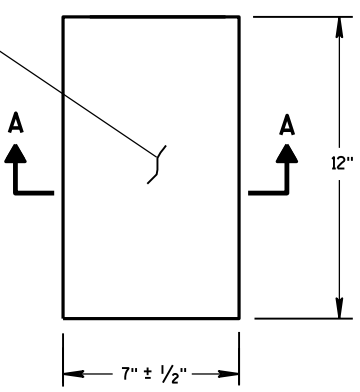
SDD 08E15 - 01

SDD 08E15 - 01

CULVERT PIPE CHECK	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER
<small>FHWA</small>	



PLAN VIEW
SHOULDER WITH GROOVES



PLAN VIEW
(SINGLE GROOVE)

PLACEMENT DETAIL FOR MILLED RUMBLE STRIP

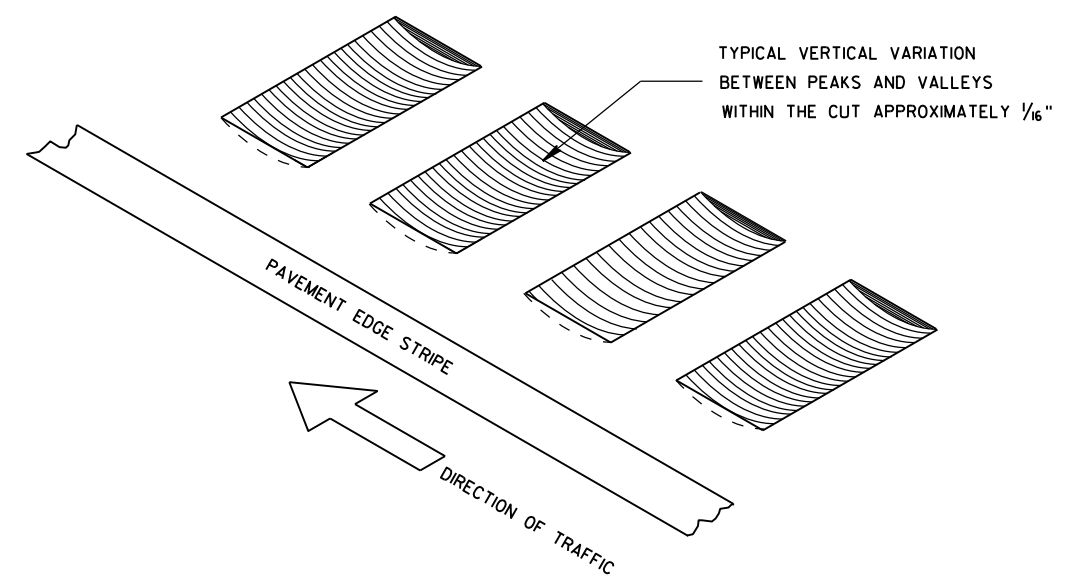
GENERAL NOTES

DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

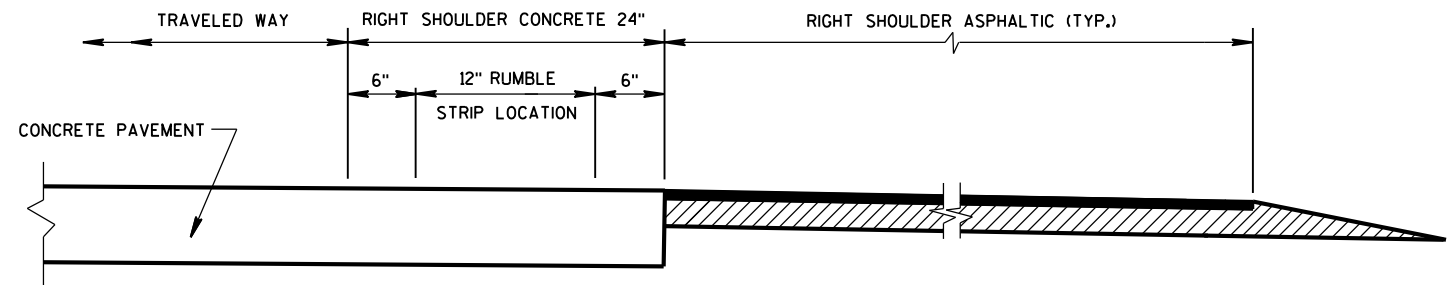
RUMBLE STRIPS ON EXPRESSWAYS

DO NOT INSTALL RUMBLE STRIPS ACROSS SIDE ROAD INTERSECTIONS, COMMERCIAL DRIVEWAYS, PRIVATE DRIVEWAYS OR ADJACENT TO RIGHT TURN LANES, LEFT TURN LANES, TURN LANE TAPERS, BRIDGE DECKS, BRIDGE APPROACHES, OR 100 FEET IN ADVANCE OF RAILROAD CROSSING. THE ATTACHED STANDARD DETAIL DRAWING SHOWS THE LOCATION OF THE RUMBLE STRIPS AT INTERCHANGE AREAS.

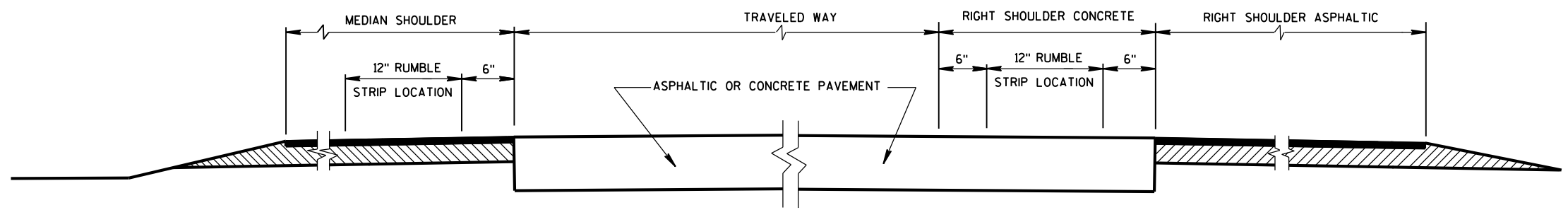
① CONCRETE PAVEMENT - RUMBLE STRIPS SHALL BE A MINIMUM OF 6" AWAY FROM TRANSVERSE JOINTS.



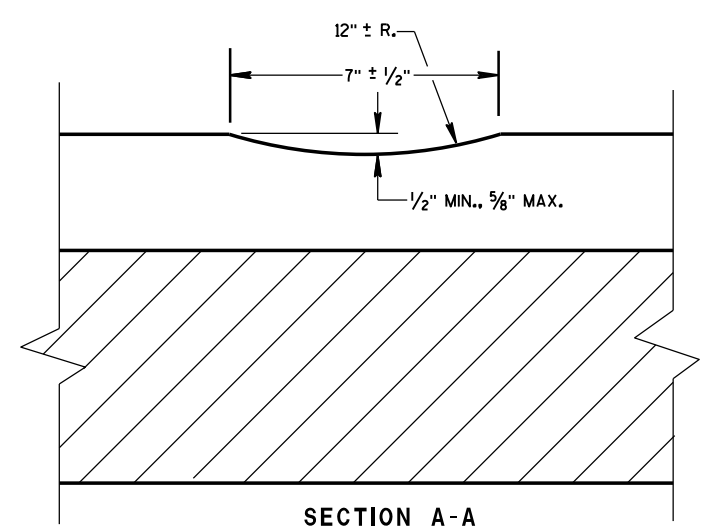
ISOMETRIC



SECTION VIEW
CONCRETE PAVEMENT EXTENDS INTO RIGHT SHOULDER)



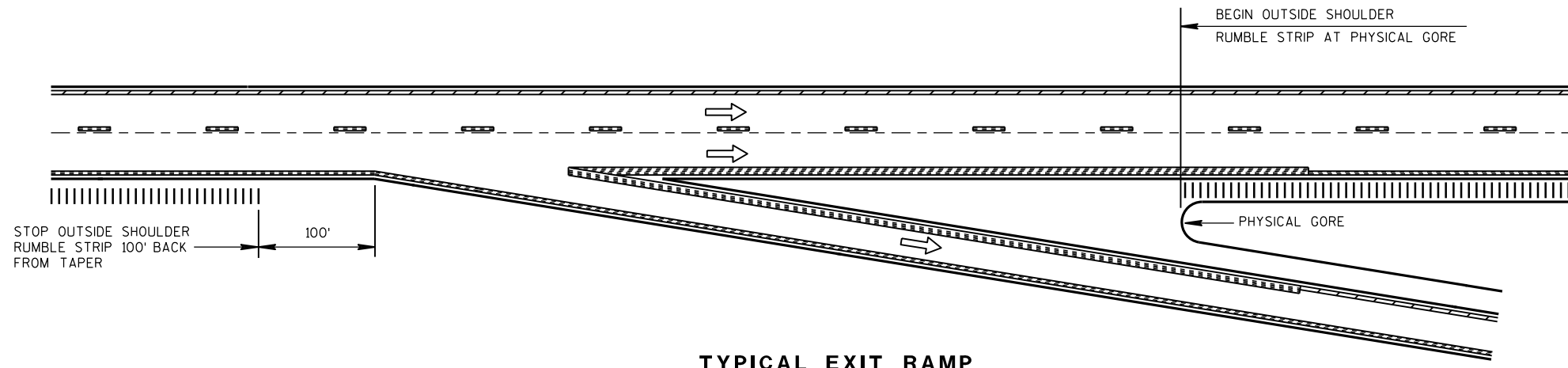
SECTION VIEW
TYPICAL LOCATIONS OF SHOULDER RUMBLE STRIPS
IN RURAL DIVIDED HIGHWAYS
(ONE ROADWAY IS SHOWN)



SECTION A-A

SHOULDER RUMBLE STRIP,
MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

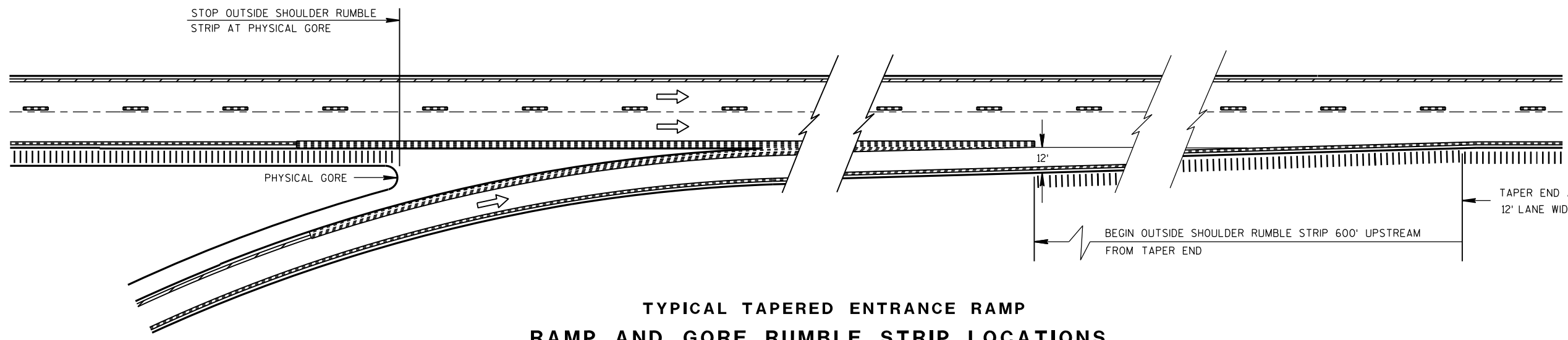


TYPICAL EXIT RAMP

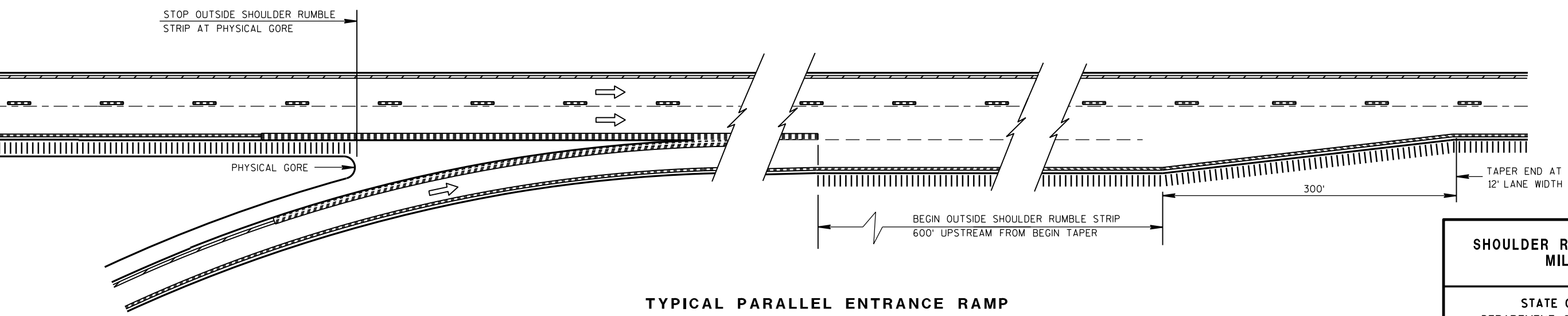
NOTES:

NO RUMBLE STRIP ON EXIT, DIRECTIONAL, OR ENTRANCE RAMP, EXCEPT NEAR THE ENTRANCE TAPER END AND ALONG THE PARALLEL RAMP AREA AS SHOWN.
 PAVEMENT MARKING DETAILS AND SPECIFICATIONS ARE PROVIDED ELSEWHERE IN THE CONTRACT.

NOTE:
 ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



TYPICAL TAPERED ENTRANCE RAMP
 RAMP AND GORE RUMBLE STRIP LOCATIONS



TYPICAL PARALLEL ENTRANCE RAMP
 RAMP AND GORE RUMBLE STRIP LOCATIONS

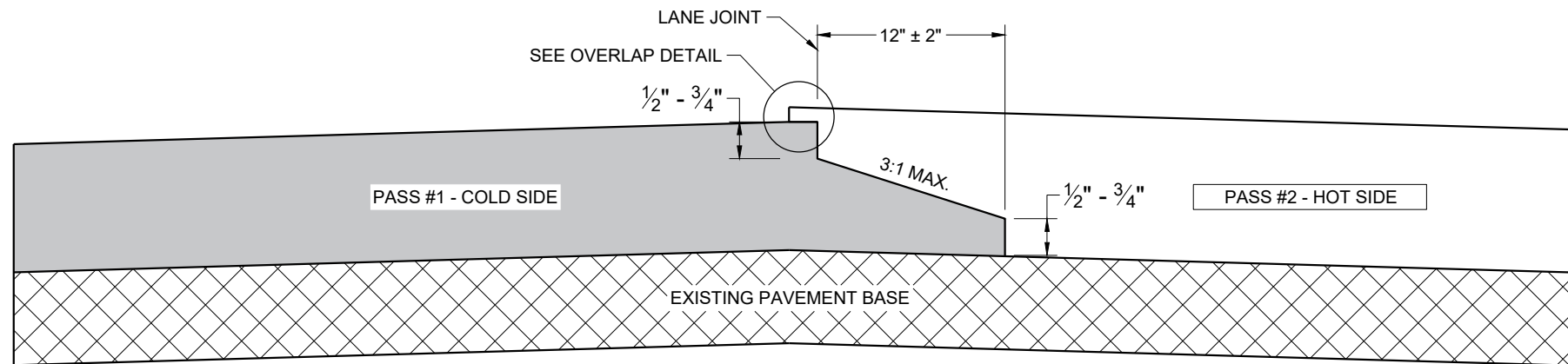
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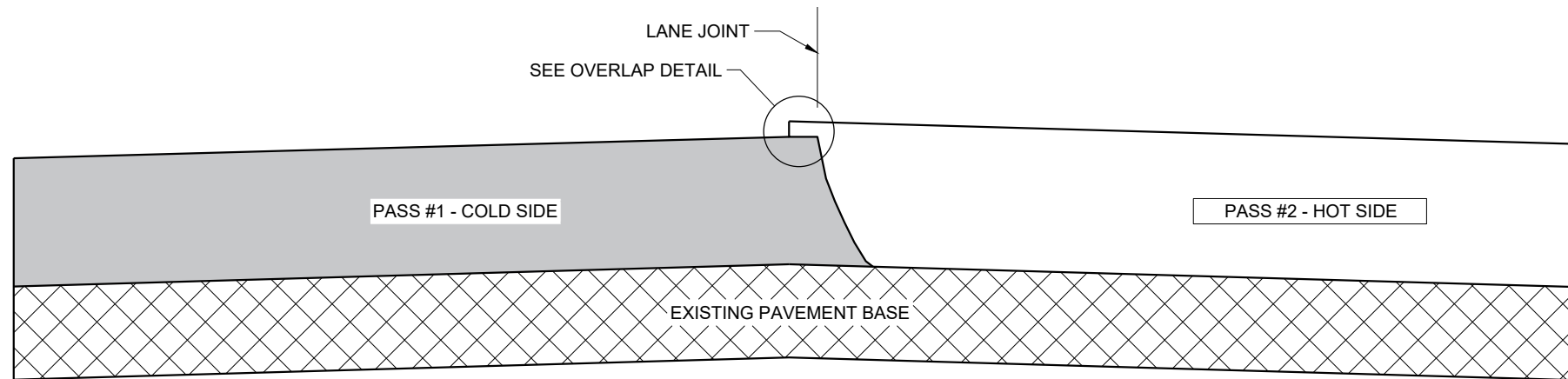
S.D.D. 13 A 5-5b

S.D.D. 13 A 5-5b

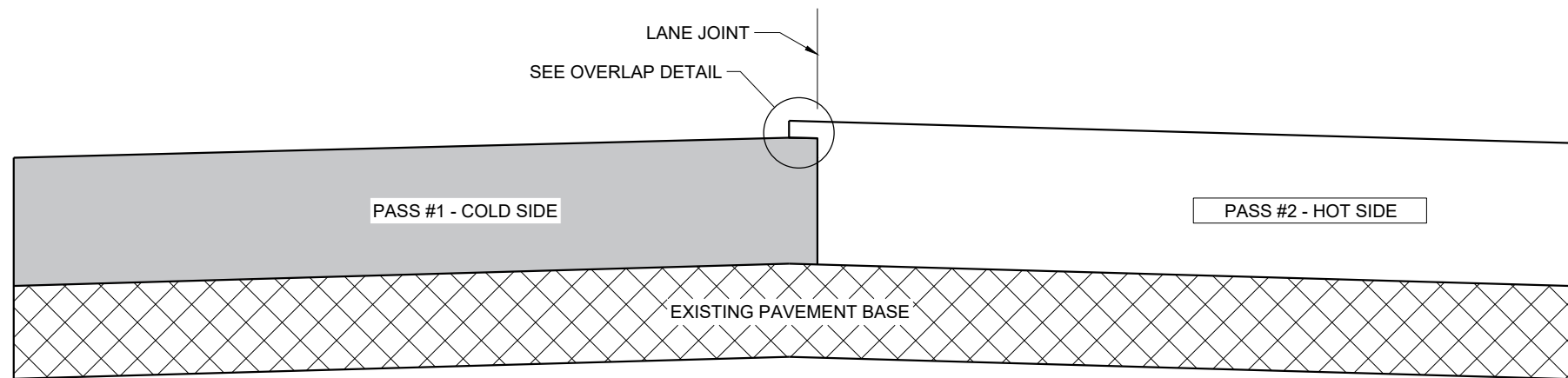
SHOULDER RUMBLE STRIP, MILLING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 12/17/2012	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



**TYPICAL PAVEMENT CROSS SECTION
NOTCHED WEDGE JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT**



**TYPICAL PAVEMENT CROSS SECTION
VERTICAL JOINT (MILLED)**

GENERAL NOTES

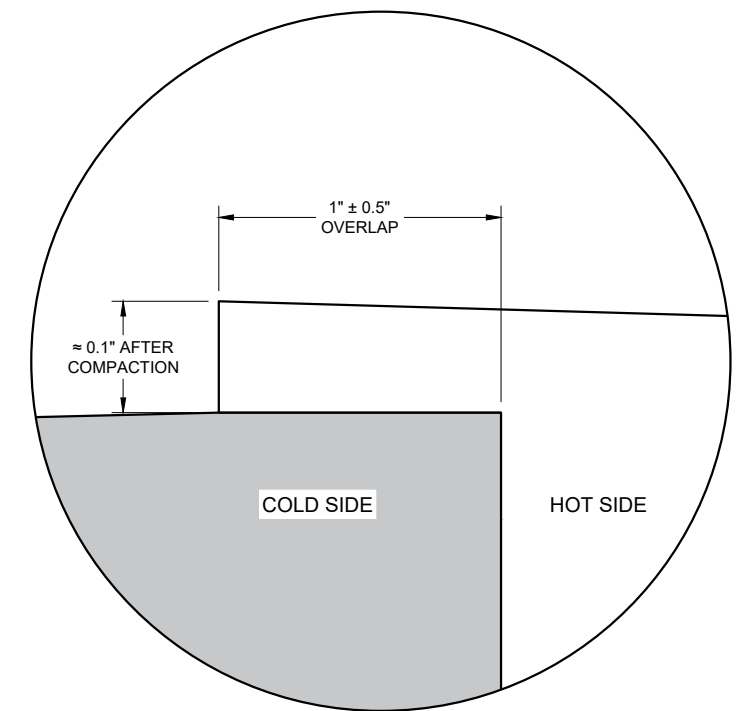
IN ADDITION TO THE DETAILS PROVIDED IN THIS DRAWING, CONFORM TO STANDARD SPECIFICATION 450.3.2.8 FOR WHEN A NOTCHED WEDGE JOINT IS REQUIRED AND FOR GENERAL JOINT CONSTRUCTION REQUIREMENTS.

FOR ALL LONGITUDINAL JOINTS, ENSURE THE PAVER SCREED OVERLAPS THE PREVIOUSLY PLACED PAVEMENT BY $1" \pm 0.5"$ AND THE HOT SIDE OF THE JOINT REMAINS HIGHER THAN THE COLD SIDE BY APPROXIMATELY $0.1"$ AFTER FINAL COMPACTION. (IT WILL BE FLUSH WHEN PAVING IN ECHELON.)

ONLY REMOVE THE LONGITUDINAL NOTCHED WEDGE JOINT FOR SMA PAVEMENT OR AS DIRECTED BY THE ENGINEER TO ADDRESS SPECIFIC LENGTHS OF JOINT DAMAGED BY TRAFFIC.

WHEN MILLING BACK OR REMOVING ANY LONGITUDINAL JOINT, LIMIT THE MATERIAL REMOVED TO $2"$ FROM THE TOP NOTCH OR FROM THE VERTICAL JOINT EDGE ON THE COLD SIDE OF THE JOINT.

USE LONGITUDINAL MILLED JOINT AS PLANS SHOW OR THE AS THE ENGINEER DIRECTS.



OVERLAP DETAIL (TYPICAL)

6

6

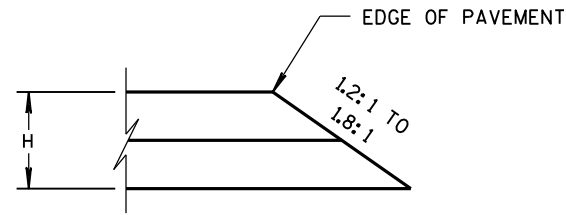
SDD 13C19 - 03

SDD 13C19 - 03

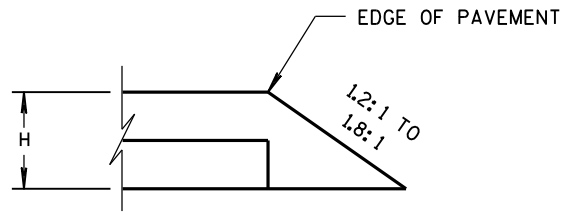
HMA LONGITUDINAL JOINTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

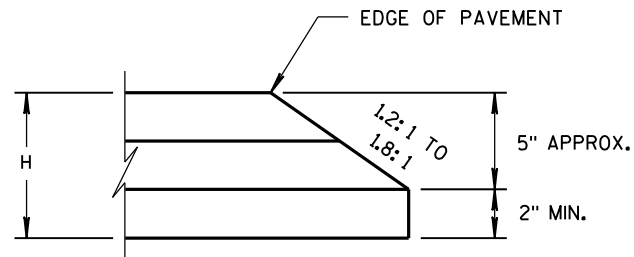
APPROVED
November 2020 DATE /S/ Steven Hefel
HMA PAVEMENT ENGINEER
FHWA



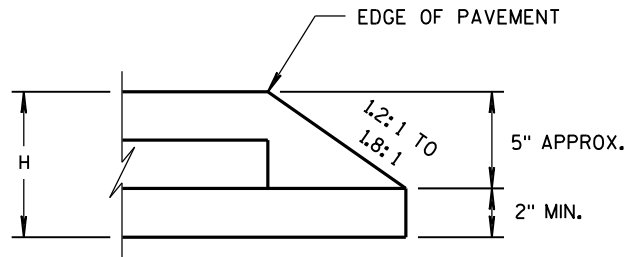
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

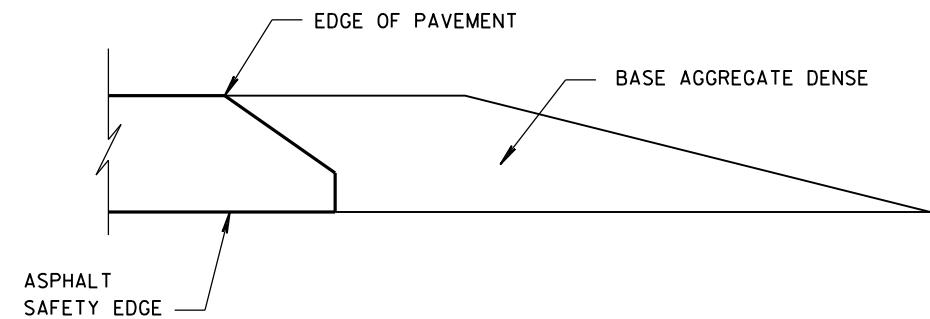


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

6

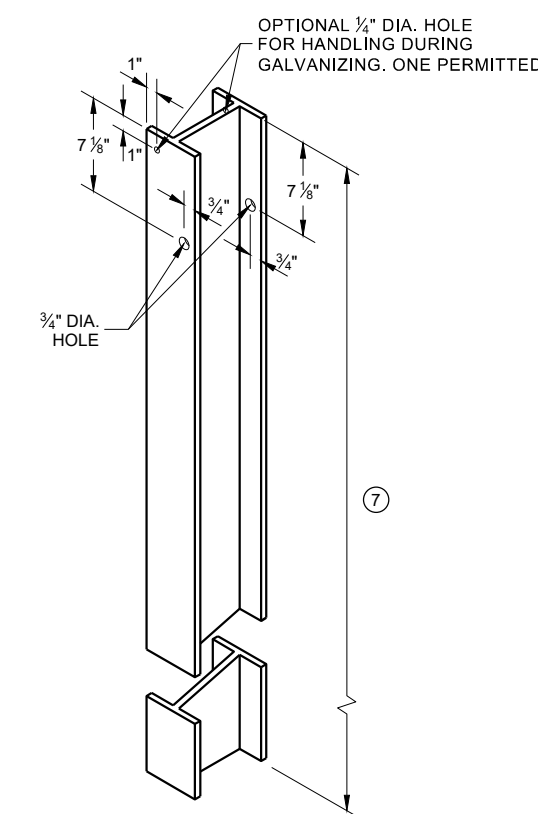
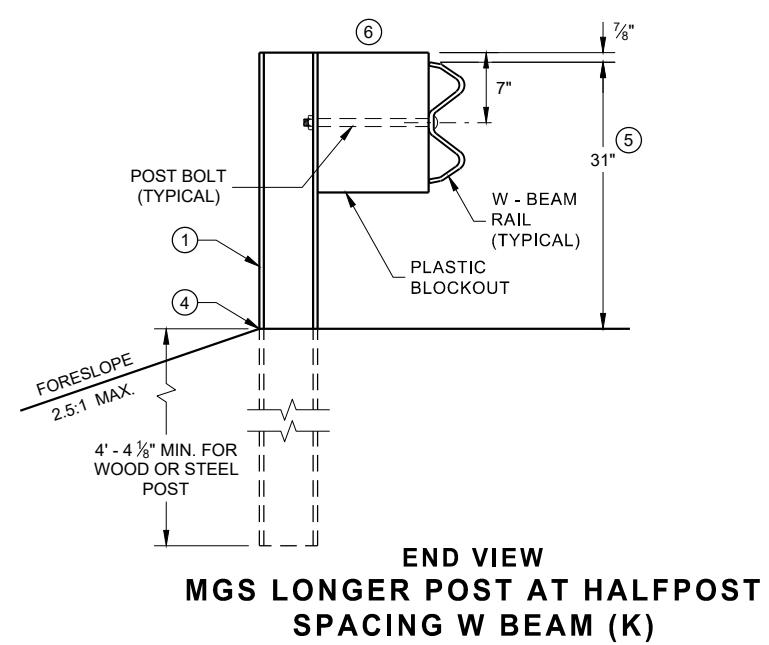
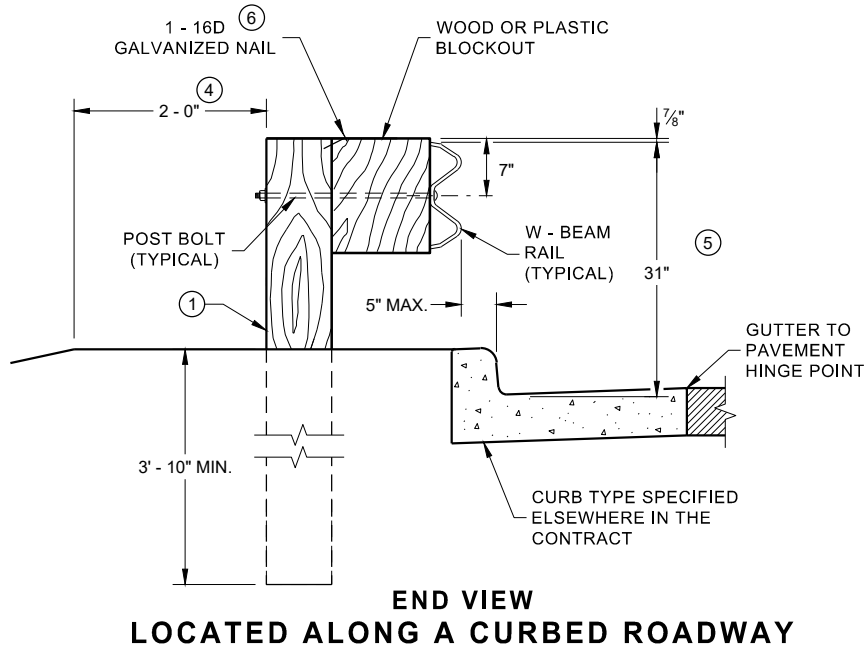
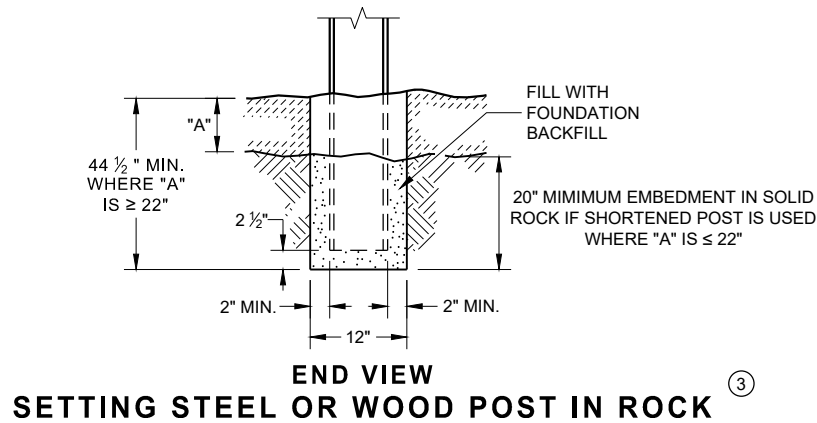
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S.D.D. 14 B 29-1

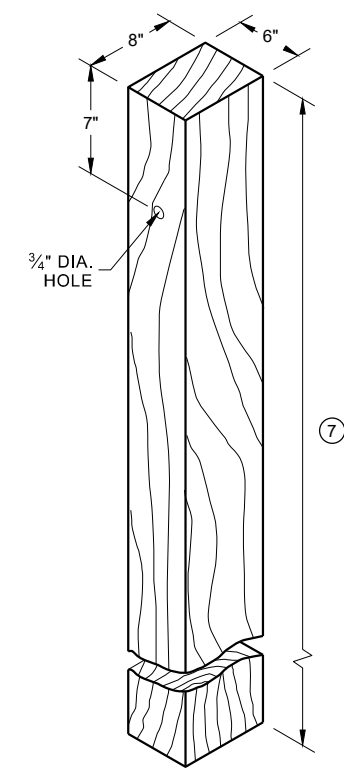
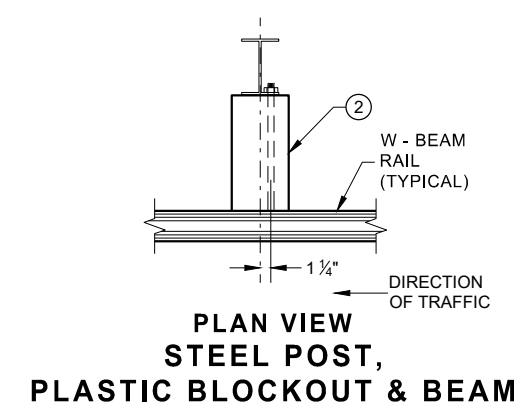
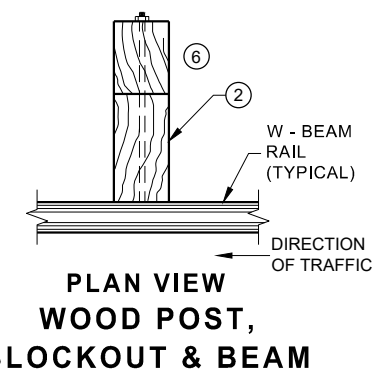
S.D.D. 14 B 29-1

SAFETY EDGE _{SM}	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE	/s/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	

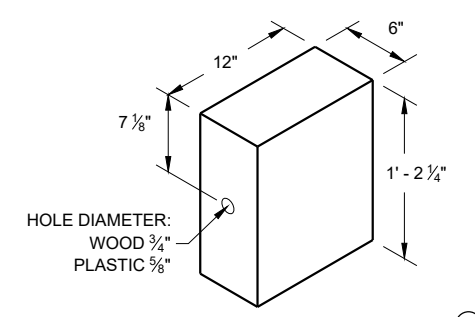
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ±1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



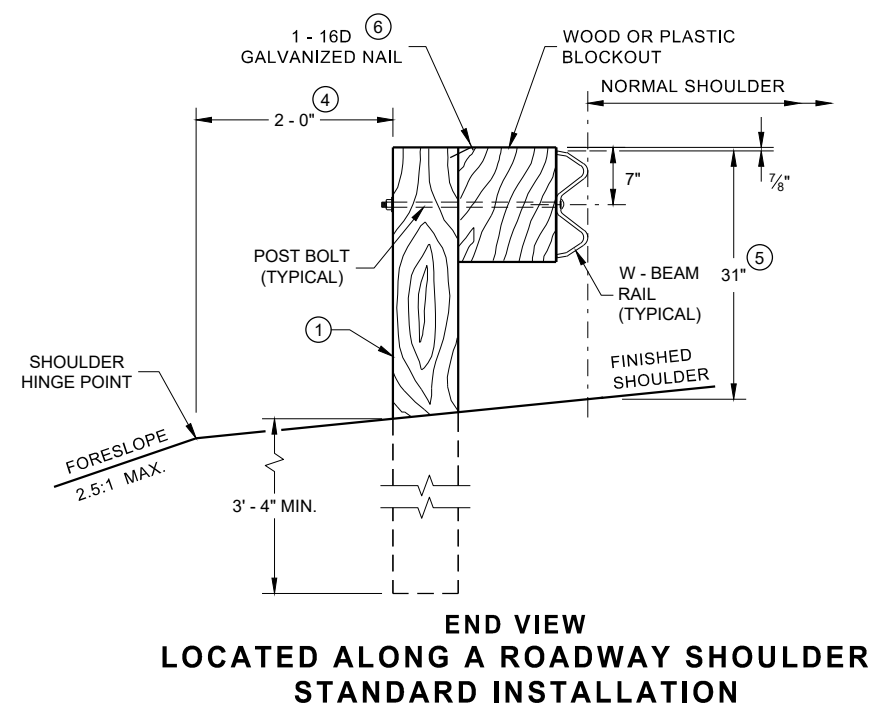
STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9) ①



WOOD POST (6" X 8") NOMINAL ①



WOOD OR PLASTIC BLOCKOUT ②



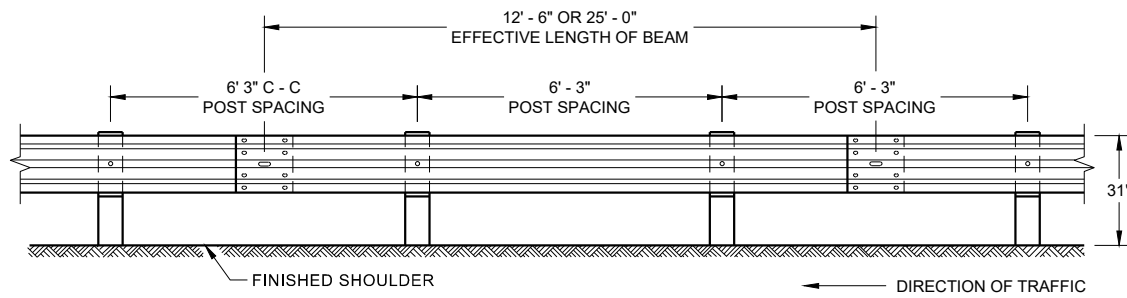
6

SDD 14B42 - 07a

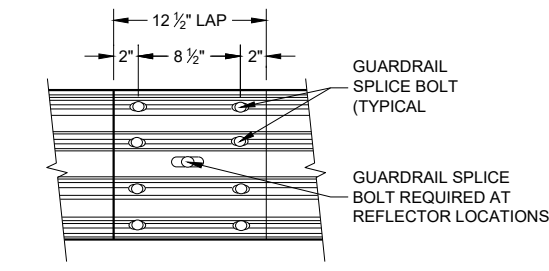
6

SDD 14B42 - 07a

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



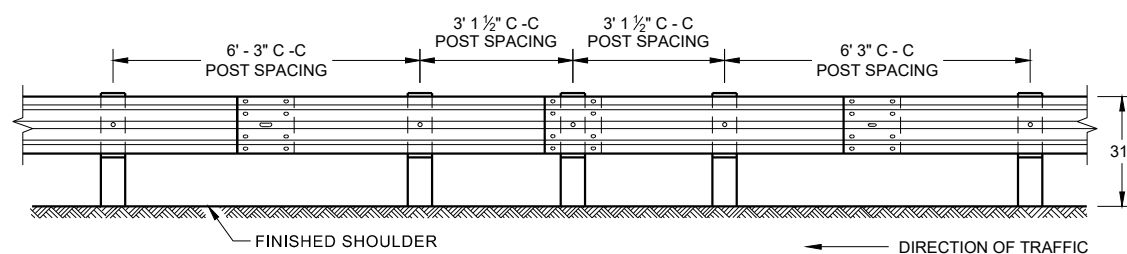
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



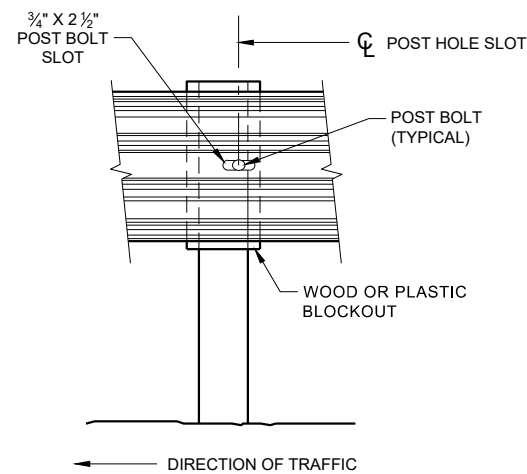
**FRONT VIEW
MID-SPAN BEAM SPLICE**

GENERAL NOTES

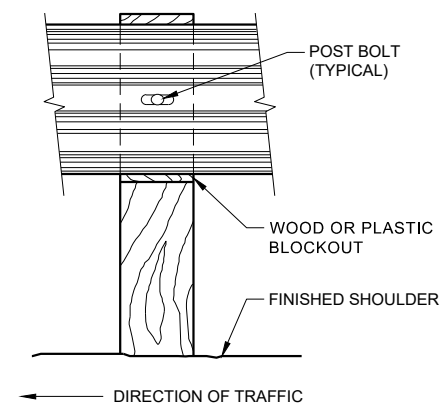
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



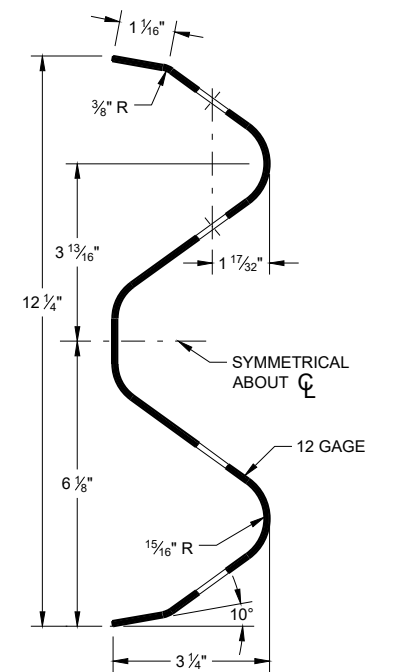
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



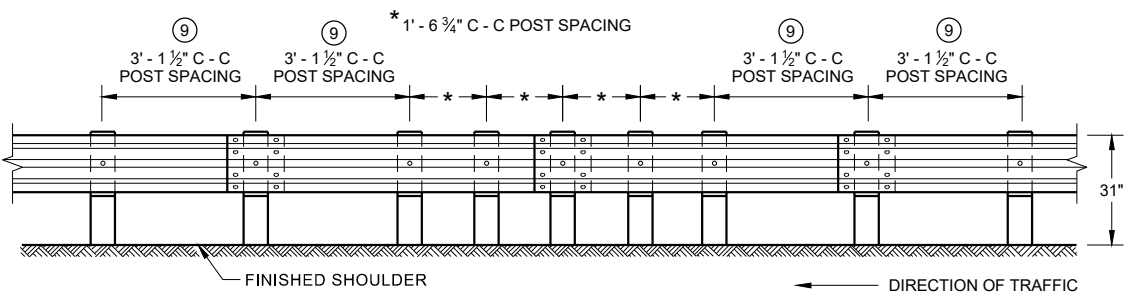
FRONT VIEW AT STEEL POST



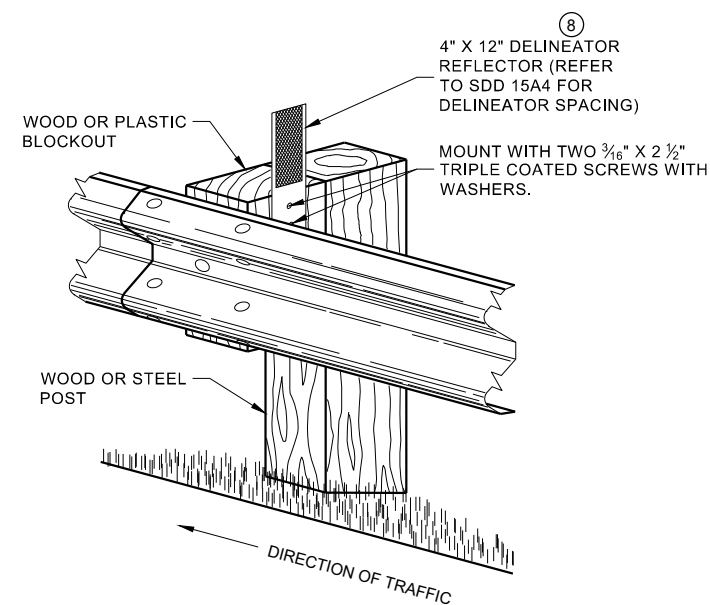
FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



**FRONT VIEW
QUARTER POST SPACING (QS)**



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

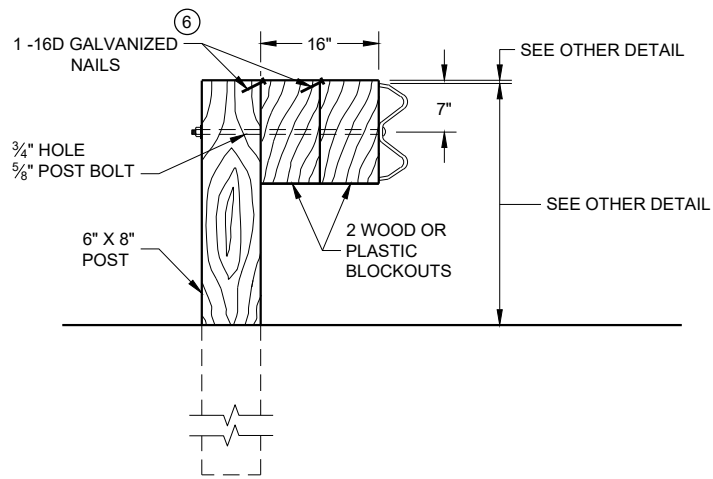
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

6

SDD 14B42 - 07b

SDD 14B42 - 07b

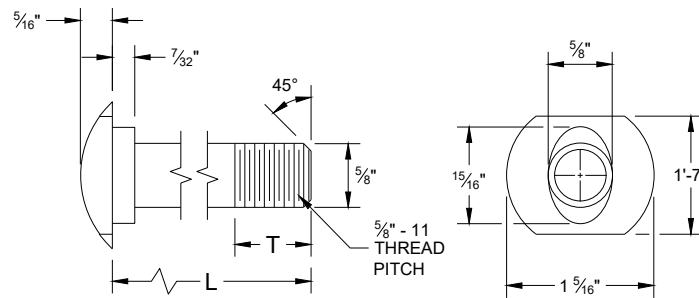


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

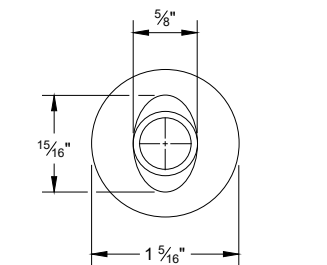
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

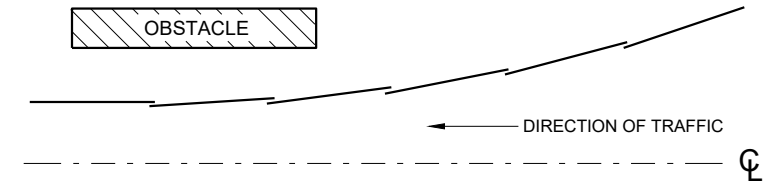


POST BOLT TABLE

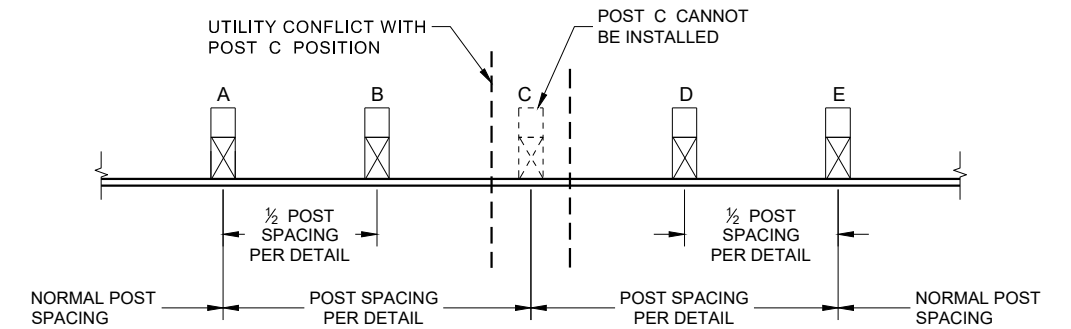
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



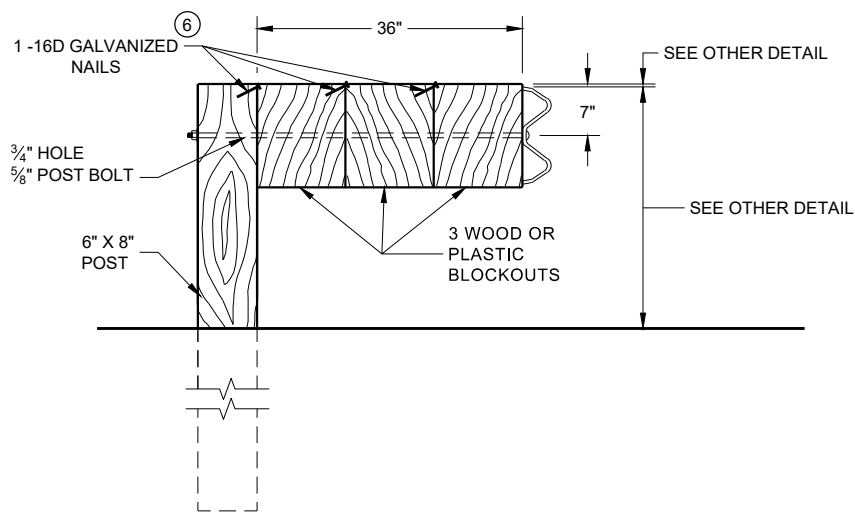
ALTERNATE BOLT HEAD



**PLAN VIEW
BEAM LAPPING DETAIL**

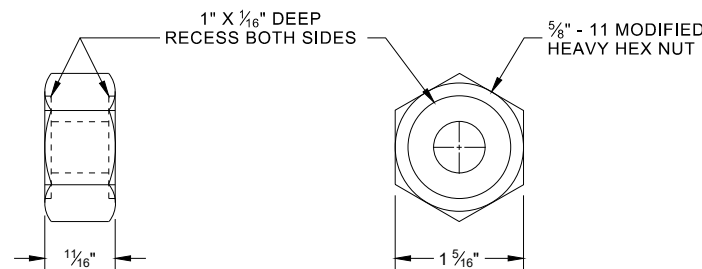


**POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION**

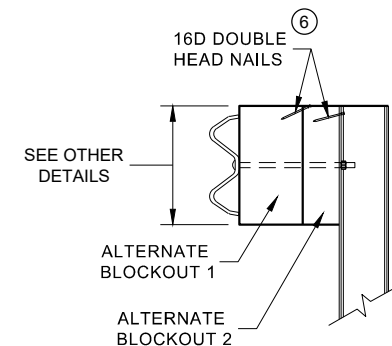


DETAIL FOR 36" BLOCKOUT DEPTH

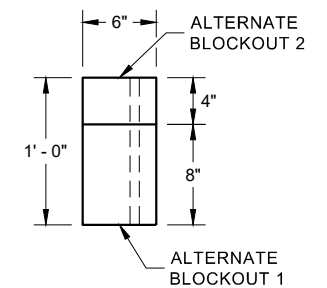
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



**POST BOLT, SPLICE BOLT
AND RECESS NUT**



SIDE VIEW



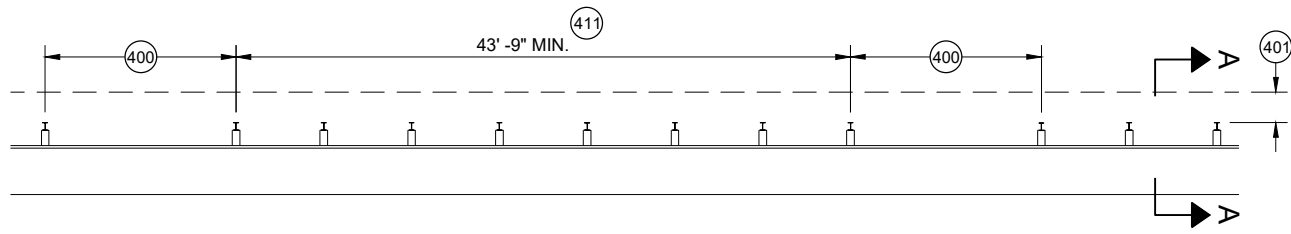
PLAN VIEW

**ALTERNATE WOOD
BLOCKOUT DETAIL**

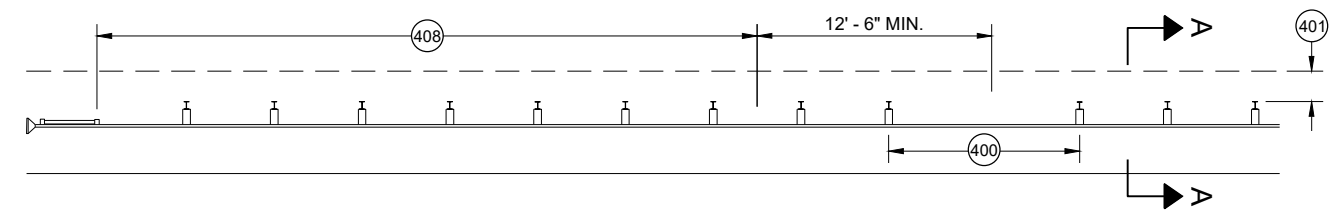
6 WHEN USING STEEL POST AND WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

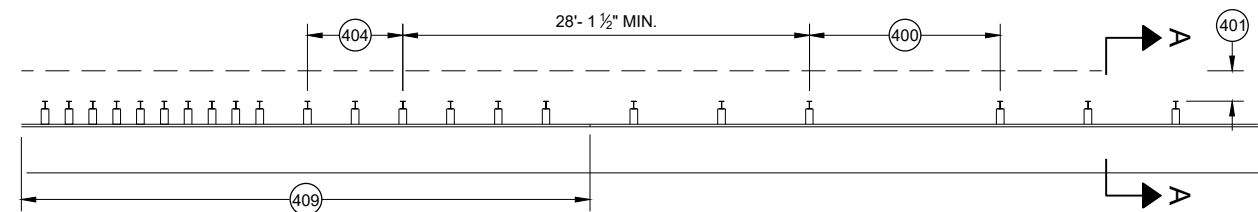
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



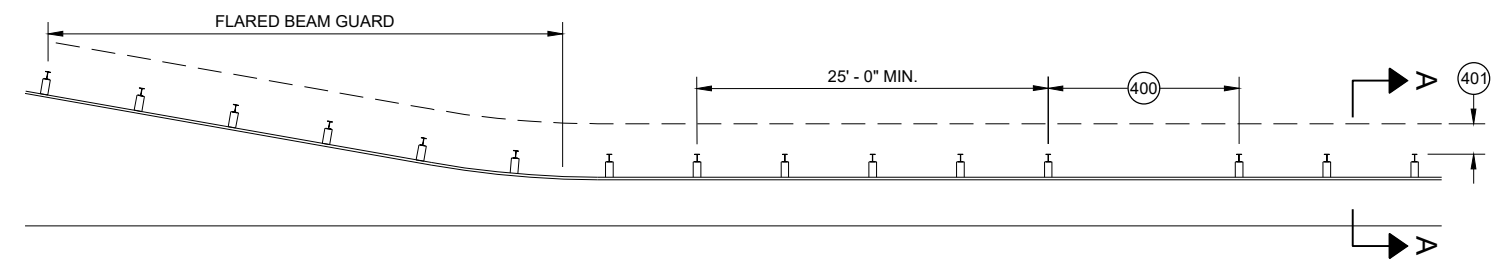
MISSING POST IN MGS GUARDRAIL



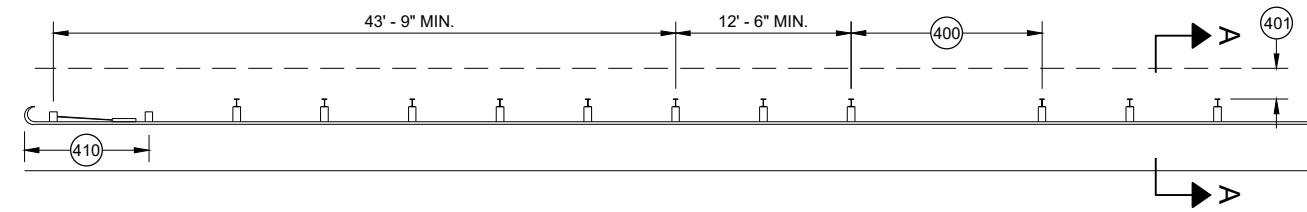
MISSING POST IN MGS GUARDRAIL NEAR EAT



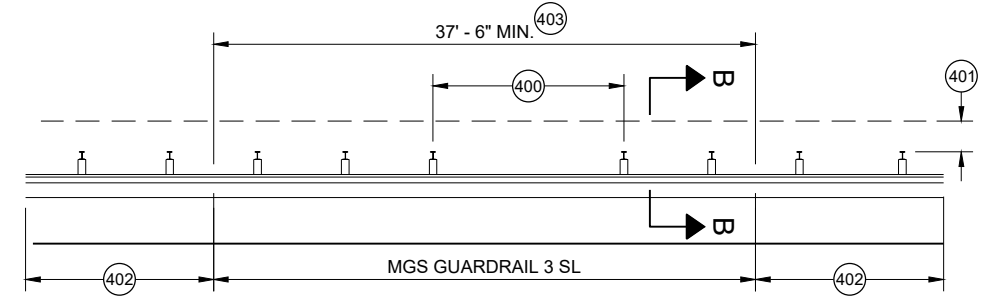
MISSING POST IN MGS GUARDRAIL NEAR AN APPROACH TRANSITION



MISSING POST IN MGS GUARDRAIL NEAR FLARED BEAM GUARD

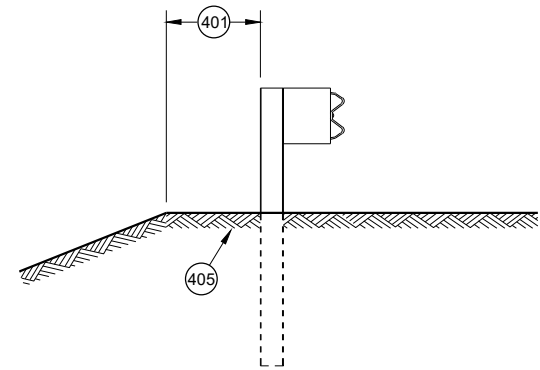


MISSING POST IN MGS GUARDRAIL NEAR A TYPE 2 END TERMINAL

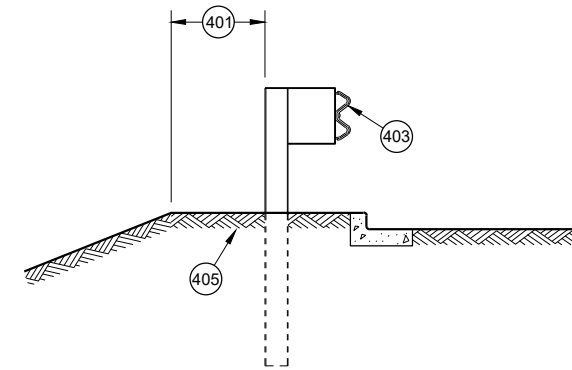


MISSING POST IN SHORT SPAN MGS GUARDRAIL NEAR CURB (SL)

- ④00 MAX SPAN 12' - 6"
- ④01 2' MIN.
- ④02 MGS GUARDRAIL 3
- ④03 NESTING BEAM GUARD
- ④04 ASYMMETRIC TRANSITION
- ④05 SOIL WELL DRAINED AND COMPACTED
- ④06 SEE OTHER DRAWINGS IN THIS SDD
- ④07 SEE OTHER DRAWINGS FOR MIN. SPACING BETWEEN SPANS
- ④08 SEE SDD 14B44
- ④09 SEE SDD 14B45
- ④10 SEE SDD 14B47
- ④11 MINIMUM DISTANCE BETWEEN MISSING POST SPANS.



SECTION A - A



SECTION B - B

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2021 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

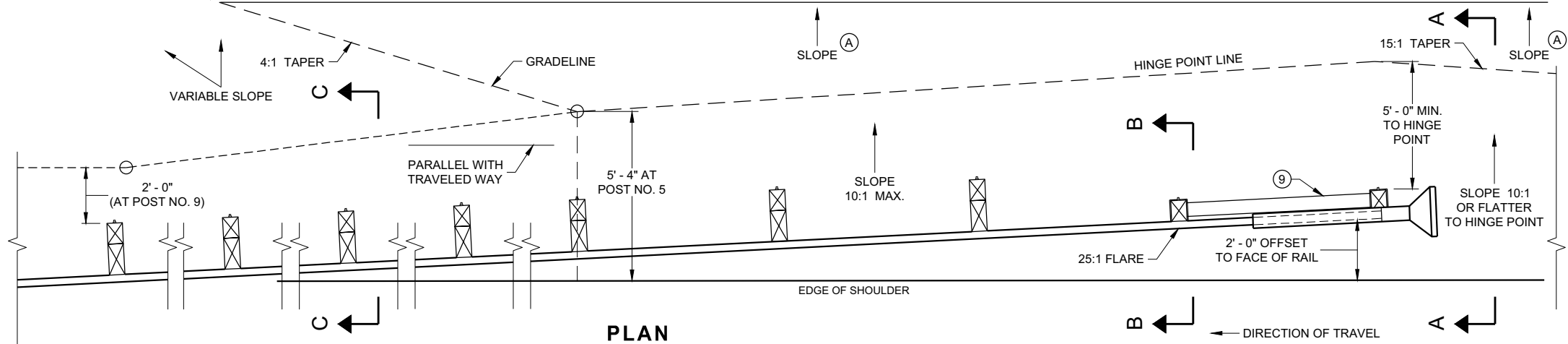
* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

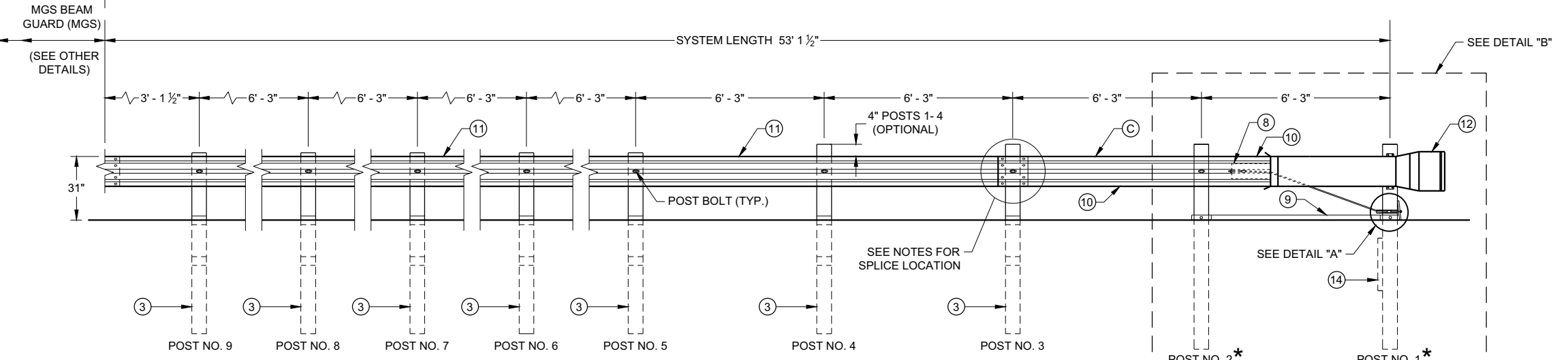
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

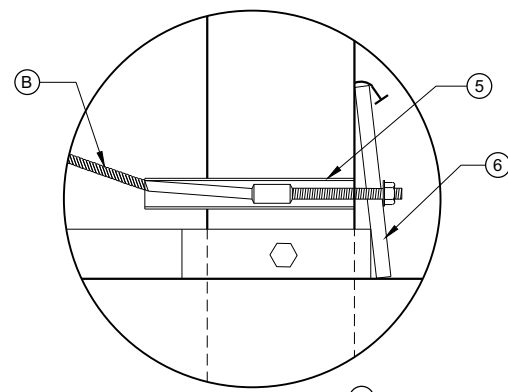
CLEAR ZONE LIMITS, EITHER AS SHOWN ELSEWHERE IN THE PLANS OR, IF NOT SHOWN ELSEWHERE IN THE PLANS, 15 FEET BEYOND THE HINGE POINT LINE



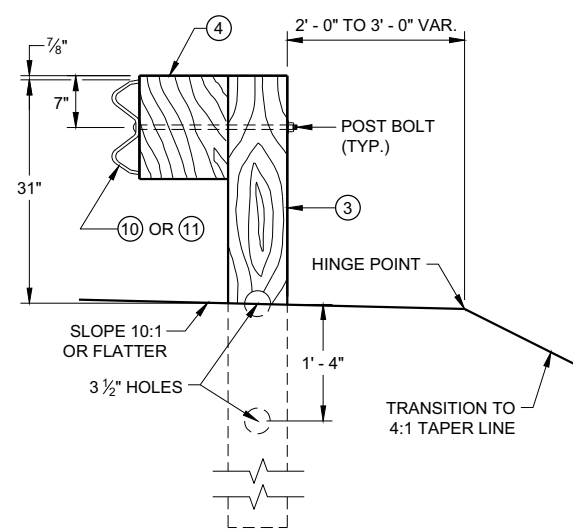
PLAN



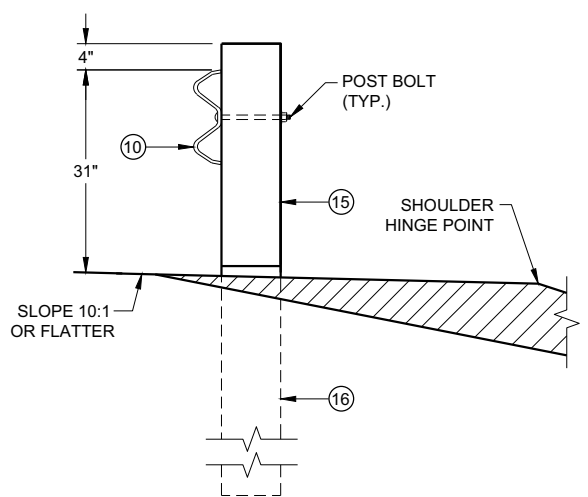
ELEVATION



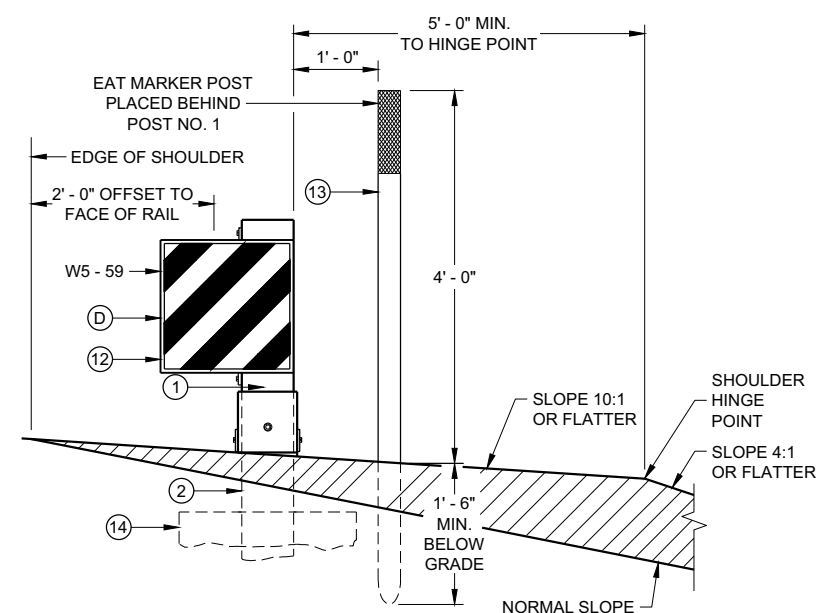
DETAIL "A"



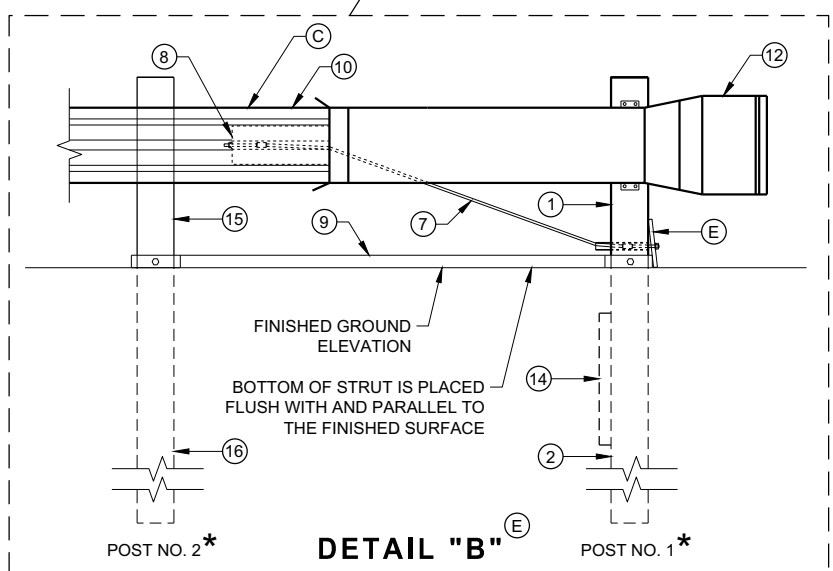
**SECTION C - C
TYPICAL AT POST NOS. 3 - 9**



**SECTION B - B
TYPICAL AT POST NO. 2***



**SECTION A - A
TYPICAL AT POST NO. 1***



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

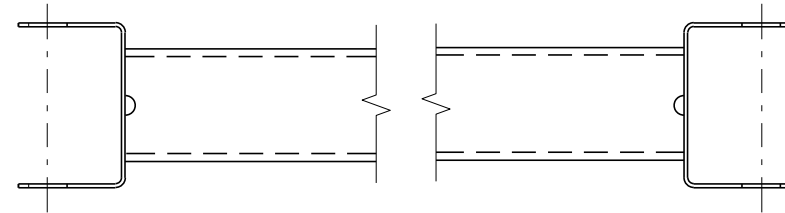
6

SDD 14B44 - 04a

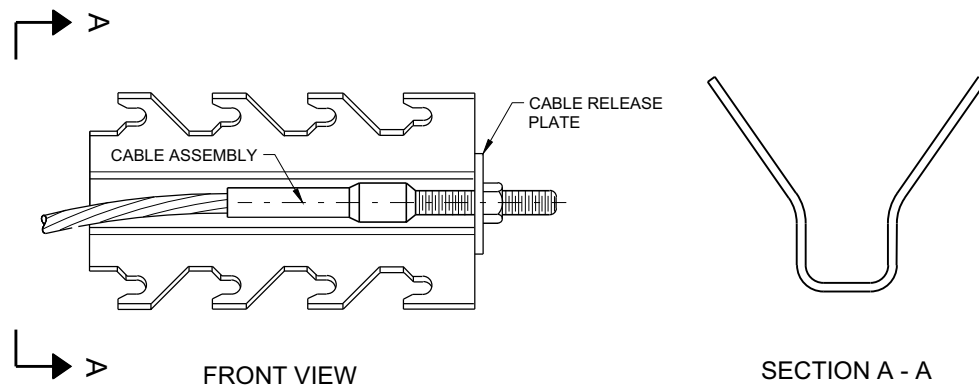
SDD 14B44 - 04a

BILL OF MATERIALS

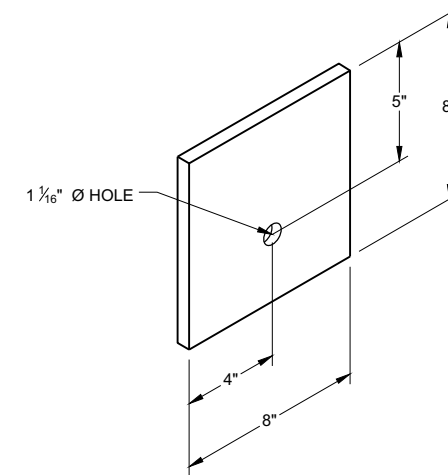
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



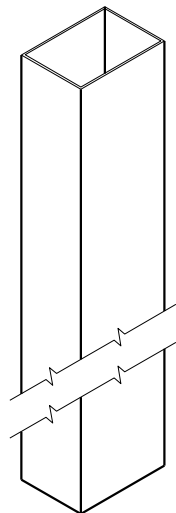
GENERIC GROUND STRUT ⑨ ⑤



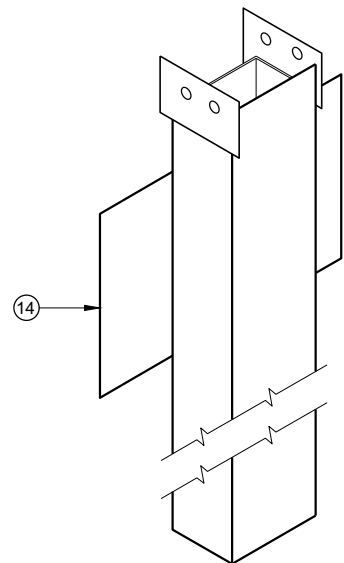
GENERIC ANCHOR CABLE BOX ⑨ ⑤



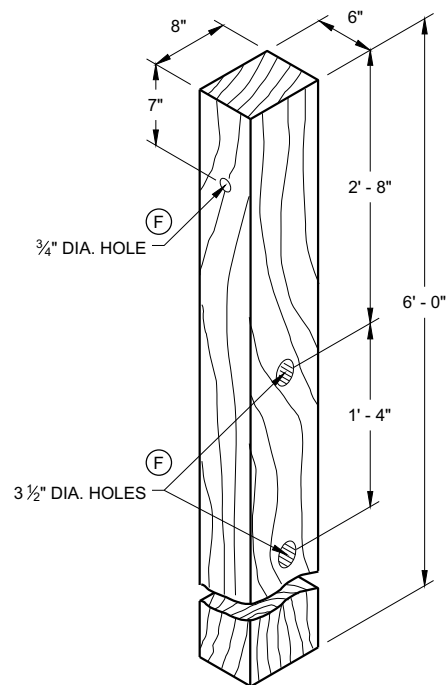
BEARING PLATE ⑥ ⑤



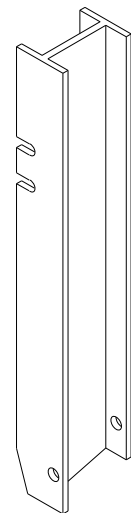
UPPER POST NO. 1 ⁽¹⁾ (E)



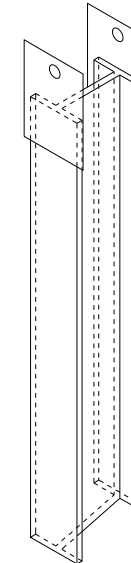
LOWER POST NO. 1 ⁽²⁾ (E)



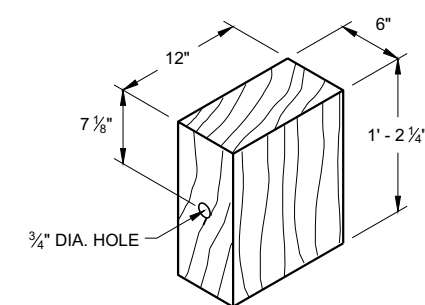
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



UPPER POST NO. 2 ⁽¹⁵⁾ (E)

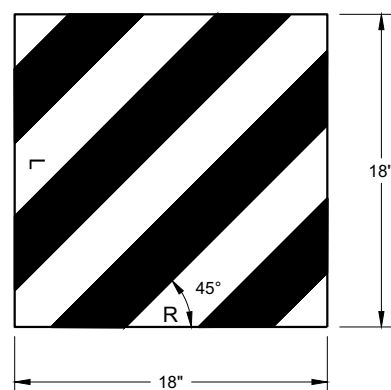


LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

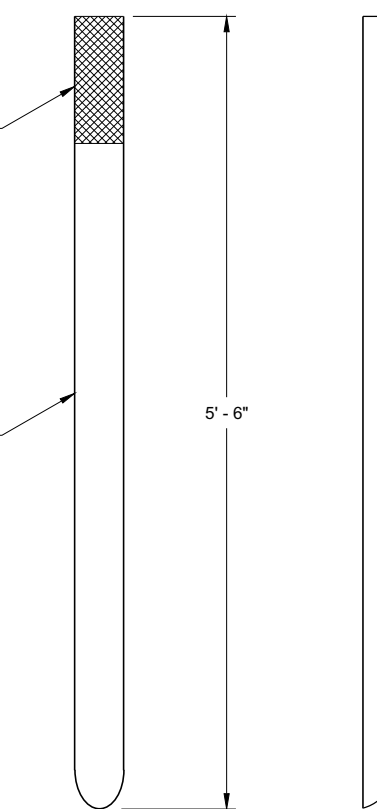
6



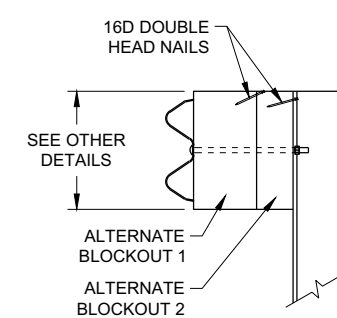
W5 - 59
REFLECTIVE SHEETING DETAIL ^(E)

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

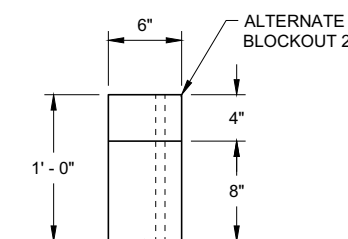
E.A.T. MARKER
POST (YELLOW)



FRONT VIEW SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

6

SDD 14B44 - 04c

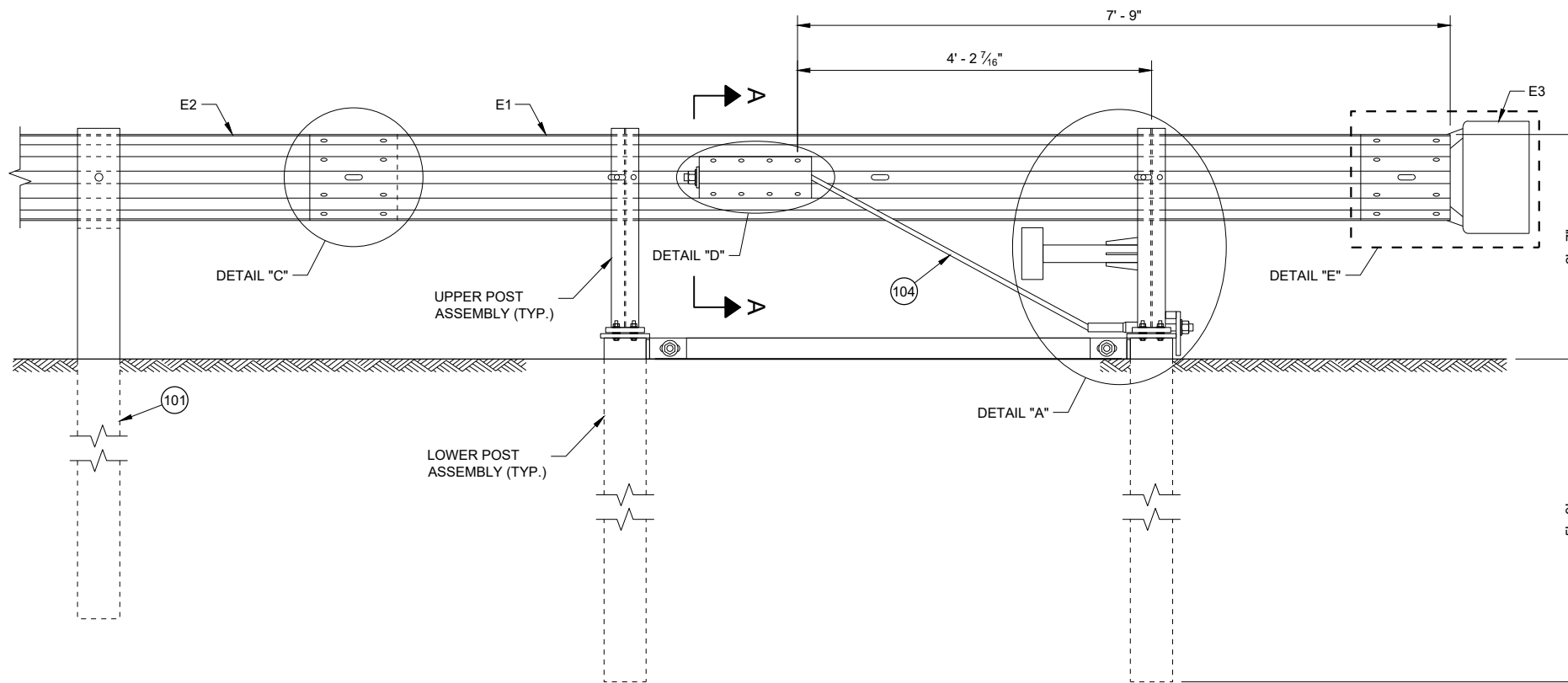
SDD 14B44 - 04c

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

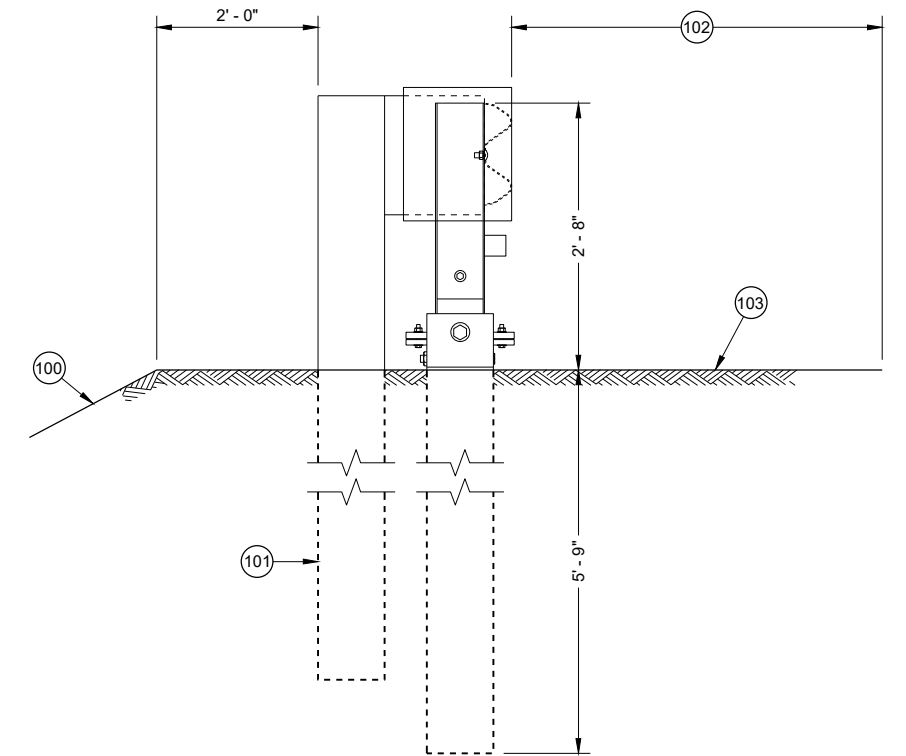
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

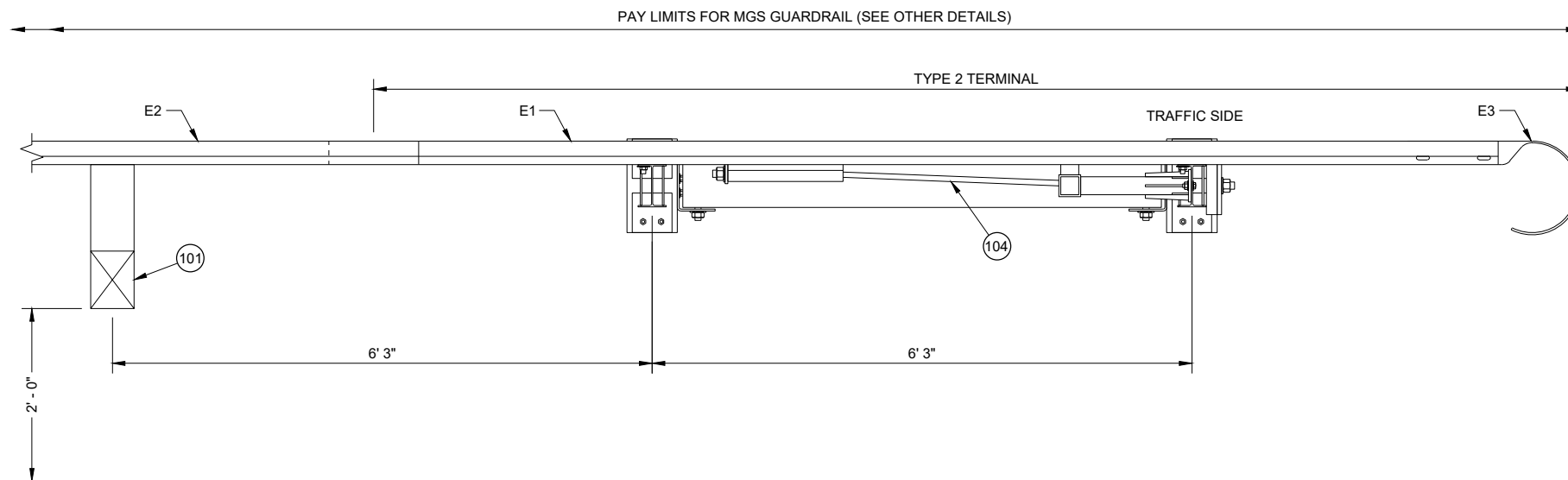
FHWA



**BACK VIEW
TYPE 2 TERMINAL**



**SIDE VIEW
TYPE 2 TERMINAL**

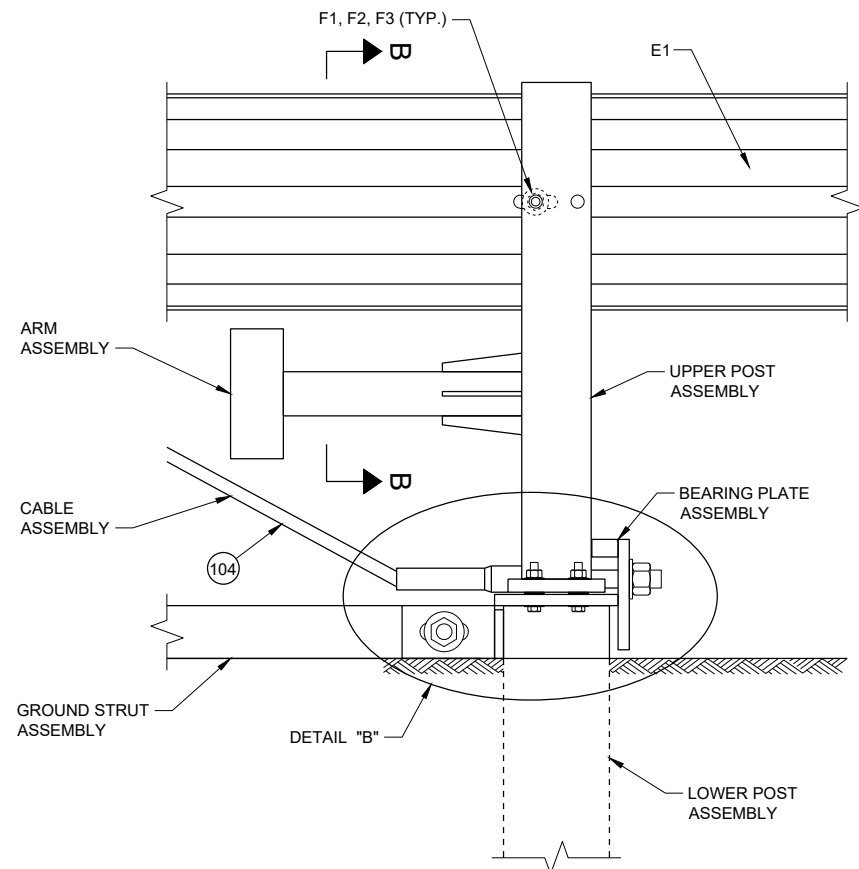


**TOP VIEW
TYPE 2 TERMINAL**

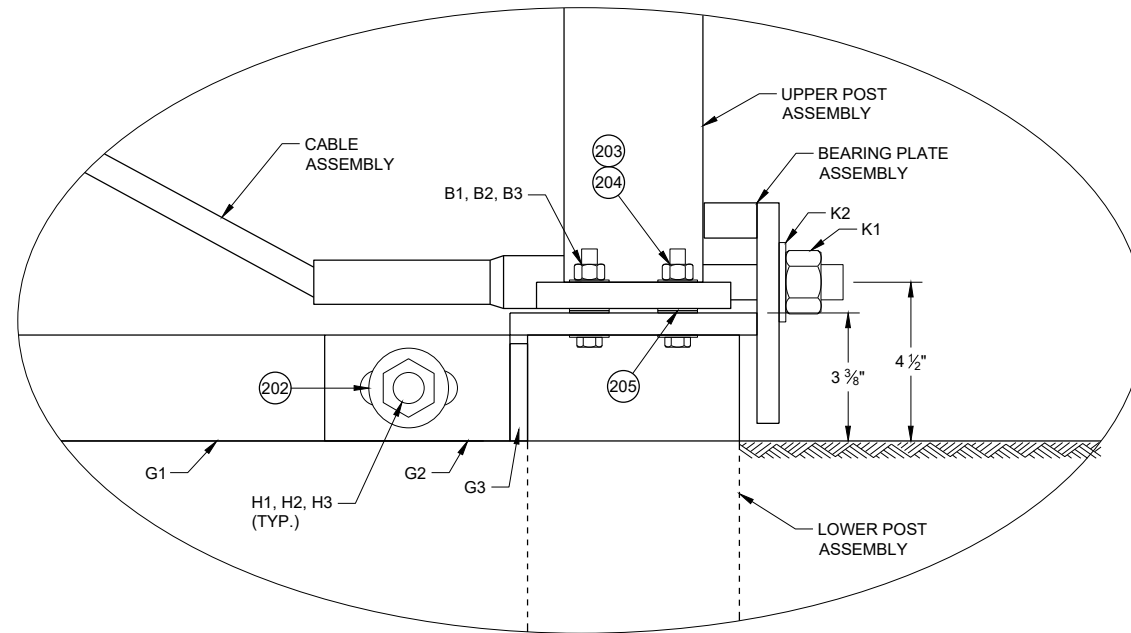
- GENERAL NOTES**
- 100 MAXIMUM SLOPE IS 2.5:1.
 - 101 SEE SDD 14B42 FOR MORE INFORMATION.
 - 102 SHOULDER
 - 103 MAXIMUM SLOPE IS 10:1.
 - 104 AFTER ASSEMBLY, CABLE IS TO BE TIGHTENED WITHOUT TWISTING THE CABLE.

**MIDWEST GUARDRAIL
SYSTEM (MGS)
TYPE 2 TERMINAL**

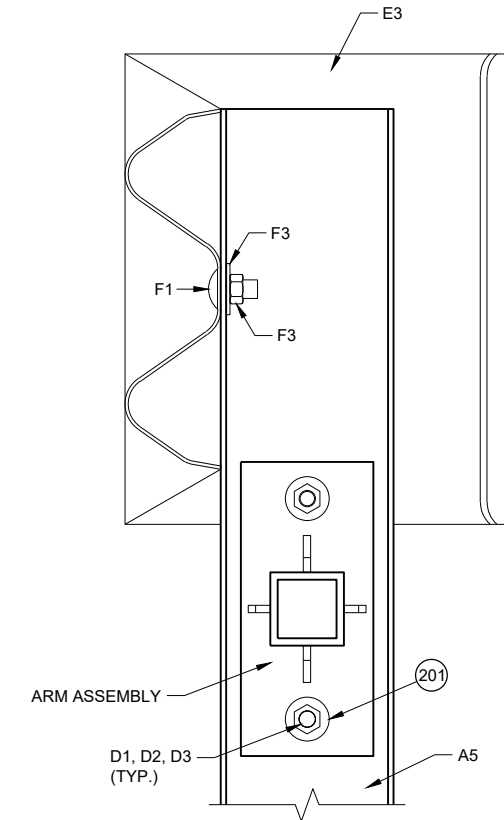
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



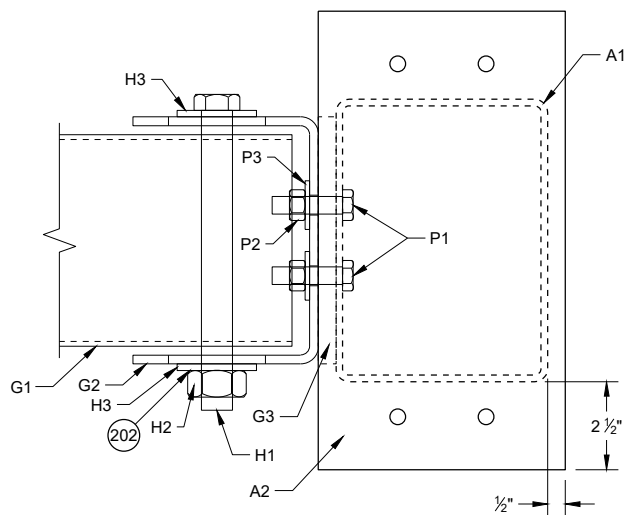
DETAIL "A"



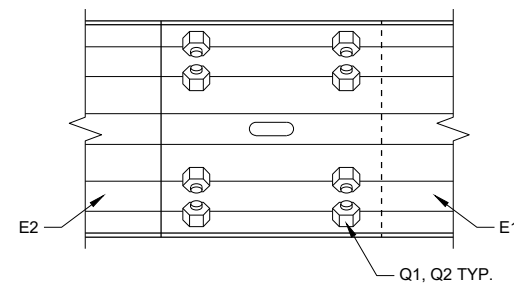
DETAIL "B"



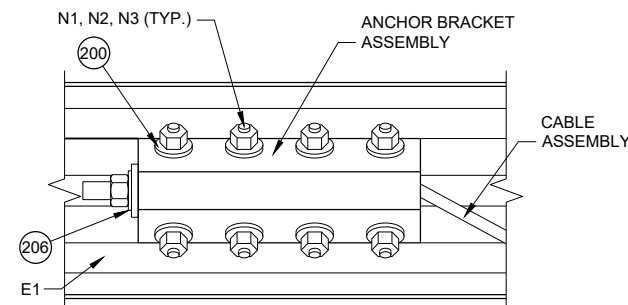
SECTION B - B



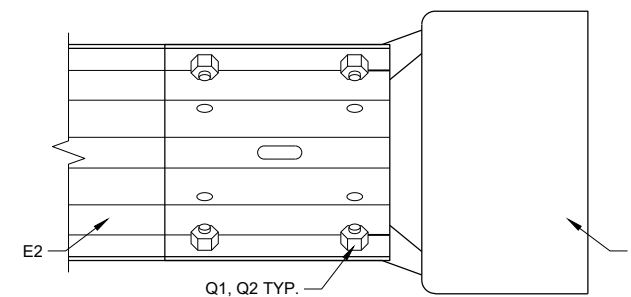
**TOP VIEW
GROUND STRUT
CONNECTION DETAIL**



DETAIL "C"



DETAIL "D"



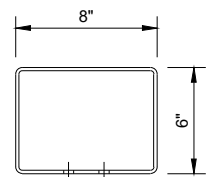
DETAIL "E"

GENERAL NOTES

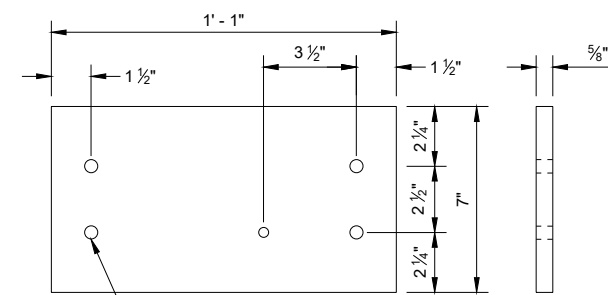
- 200 INSTALL ONE WASHER UNDER BOLT HEAD AND RAIL AND ON WASHER BETWEEN NUT AND ANCHOR BRACKET ASSEMBLY.
- 201 INSTALL ONE WASHER UNDER BOLT HEAD AND UPPER POST ASSEMBLY AND ONE WASHER BETWEEN NUT AND ARM PLATE.
- 202 INSTALL ONE WASHER UNDER BOLT HEAD AND GROUND STRUT CONNECTOR AND ONE WASHER BETWEEN NUT AND GROUND STRUT CONNECTOR.
- 203 INSTALL ONE WASHER UNDER BOLT HEAD AND LOWER POST ASSEMBLY AND ONE WASHER BETWEEN NUT AND UPPER POST ASSEMBLY.
- 204 TORQUE VALUE IS BETWEEN 60 - 75 FT-LB.
- 205 TWO WASHERS BETWEEN UPPER AND LOWER POST ASSEMBLY.
- 206 INSTALL ONE WASHER BETWEEN NUT AND ANCHOR BRACKET ASSEMBLY.

**MIDWEST GUARDRAIL
SYSTEM (MGS)
TYPE 2 TERMINAL**

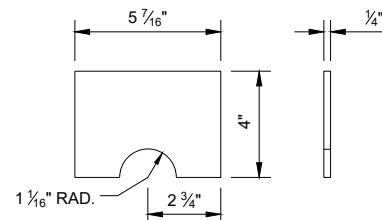
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



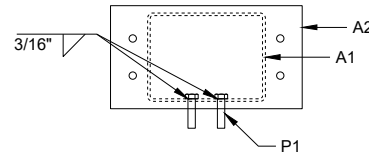
TOP VIEW



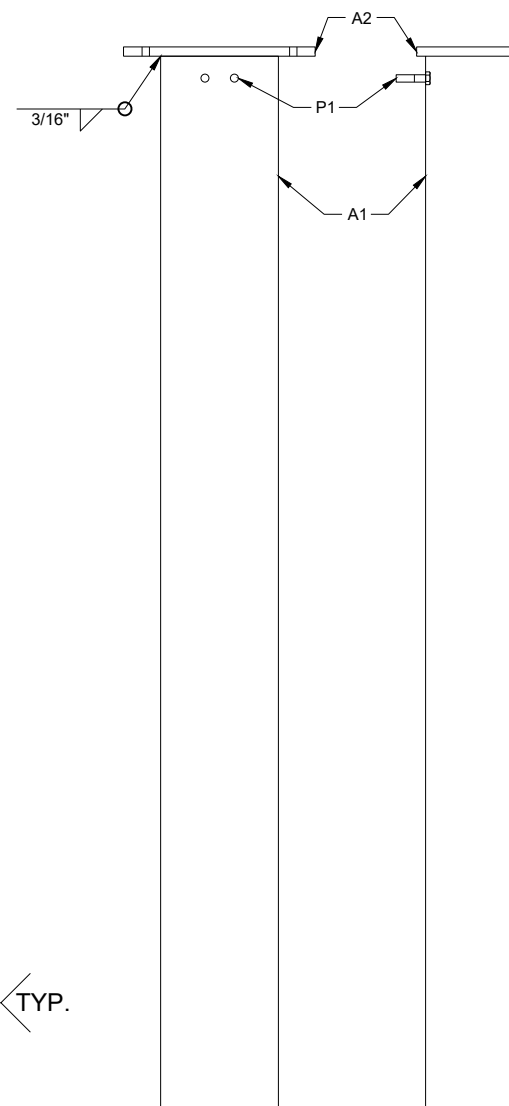
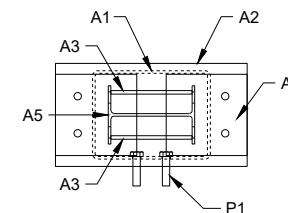
LOWER PLATE (A2)



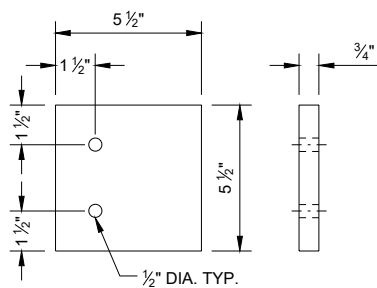
POST GUSSET (A3)



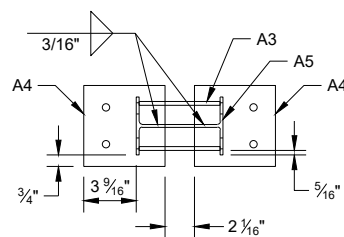
PLAN VIEW



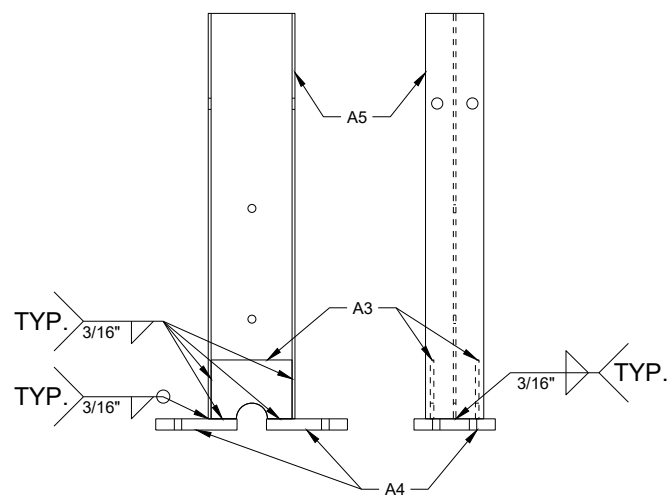
FRONT VIEW SIDE VIEW LOWER POST ASSEMBLY



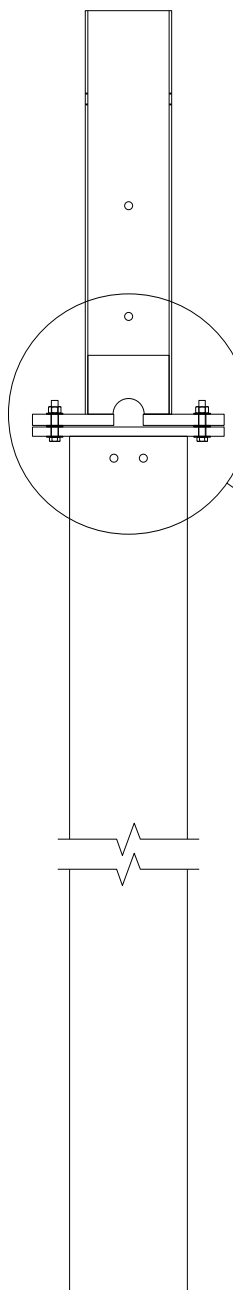
UPPER PLATE (A4)



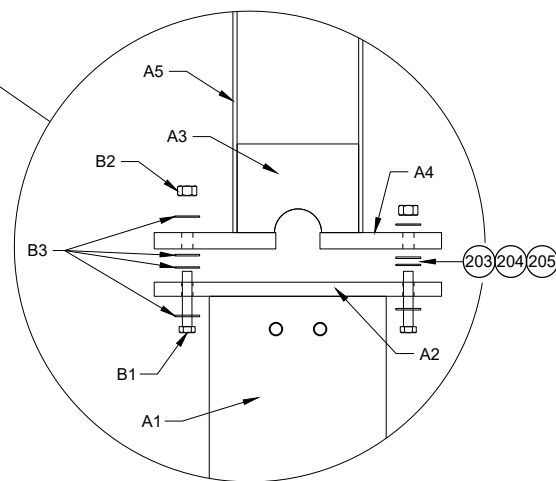
PLAN VIEW



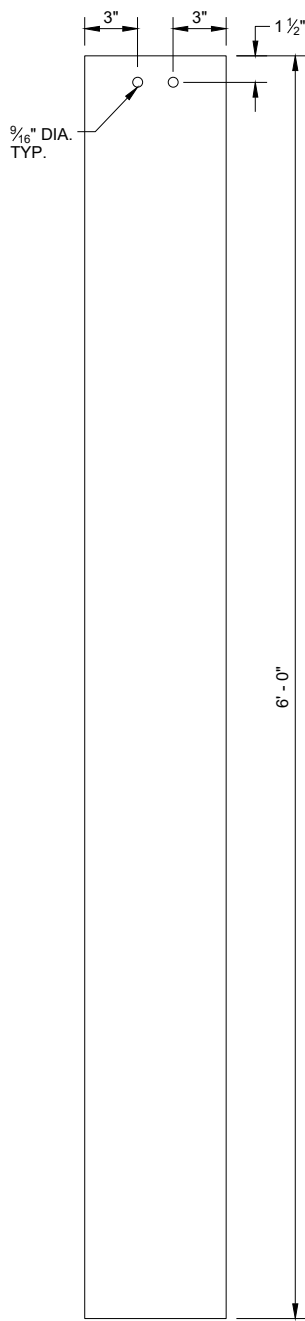
FRONT VIEW SIDE VIEW UPPER POST ASSEMBLY



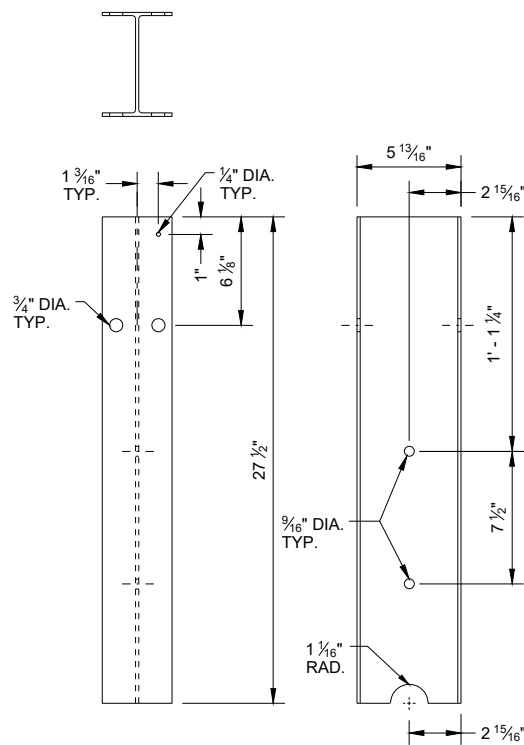
ASSEMBLED POST



POST CONNECTION DETAIL



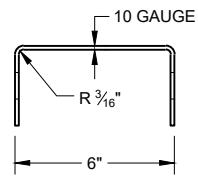
SIDE VIEW FOUNDATION TUBE (A1)



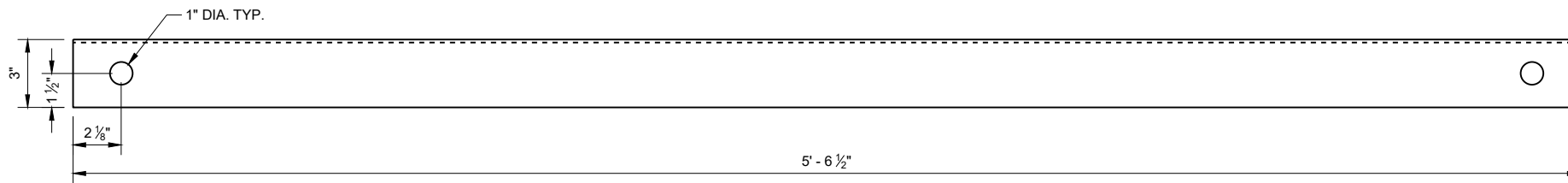
FRONT VIEW SIDE VIEW TYPE 2 POST (A5)

MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

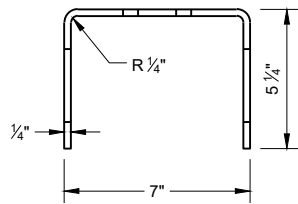


SIDE VIEW

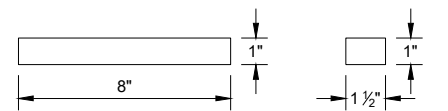


FRONT VIEW

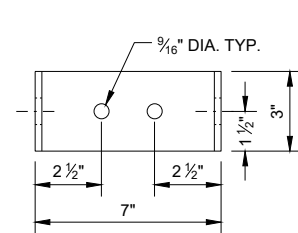
GROUND STRUT CHANNEL (G1)



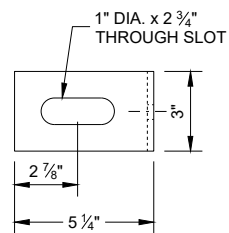
TOP VIEW



BEARING PLATE FLANGE (L2)

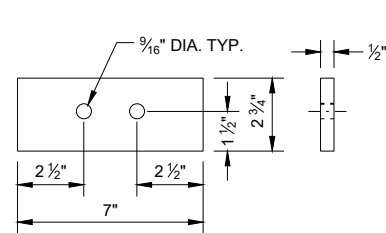


FRONT VIEW

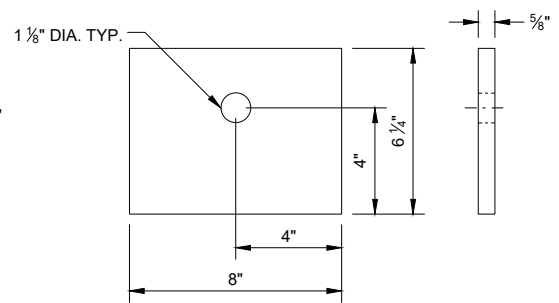


SIDE VIEW

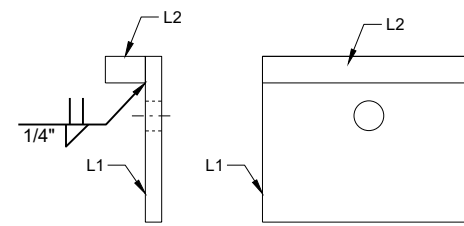
GROUND STRUT CONNECTOR (G2)



GROUND STRUT PLATE (G3)



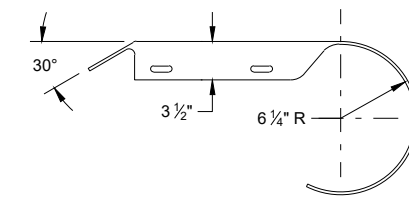
BEARING PLATE (L1)



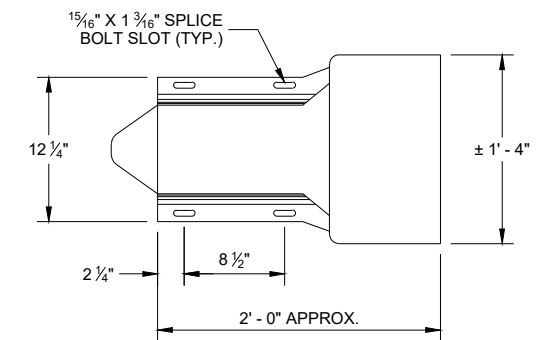
SIDE VIEW

FRONT VIEW

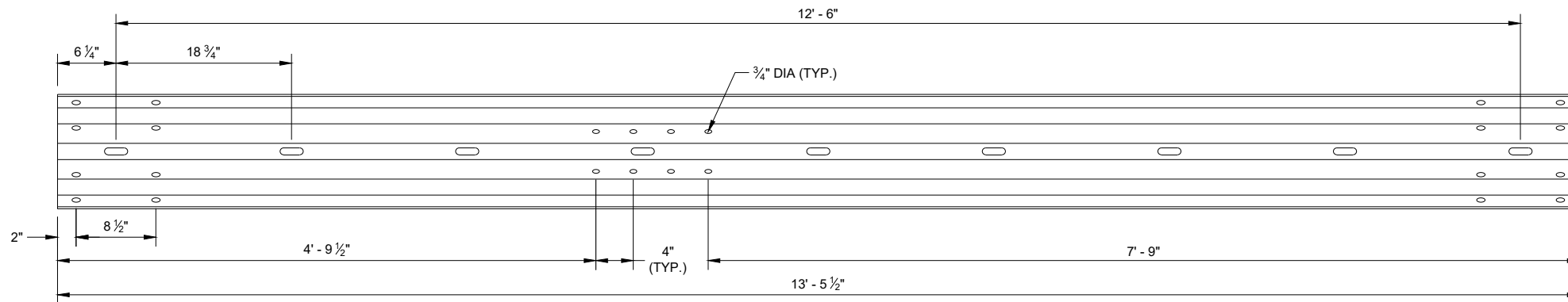
BEARING PLATE ASSEMBLY



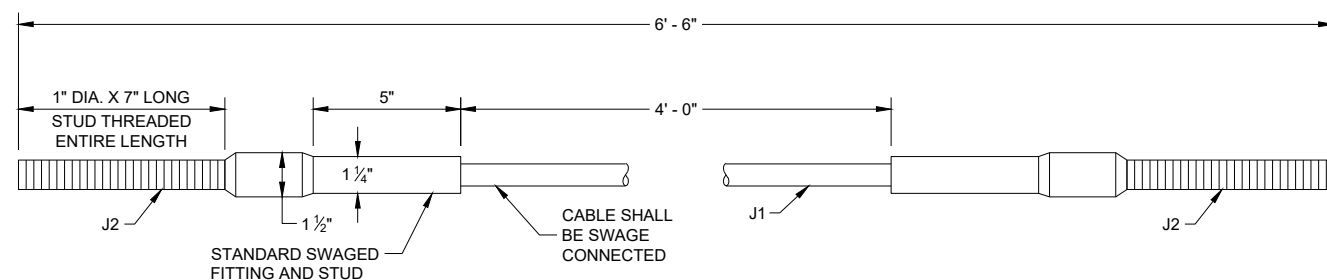
PLAN VIEW



**ELEVATION VIEW
ROUNDED BUFFER END (E3)**



TYPE 2 GUARDRAIL (E1)



CABLE ASSEMBLY

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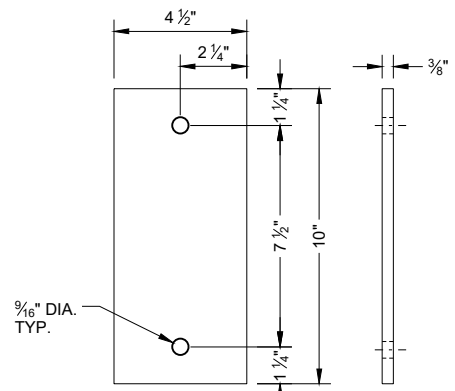
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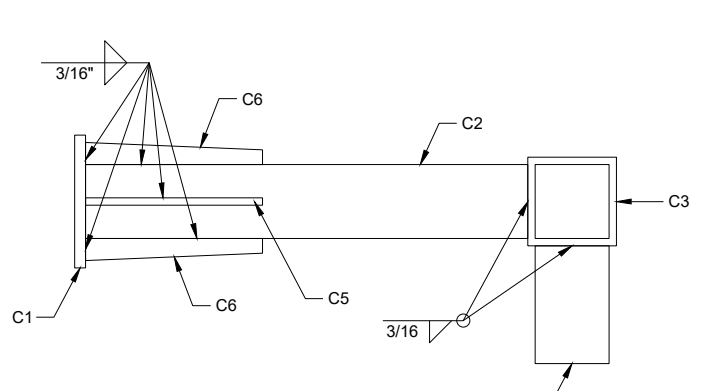
SDD 14B47 - 03d

**MIDWEST GUARDRAIL
SYSTEM (MGS)
TYPE 2 TERMINAL**

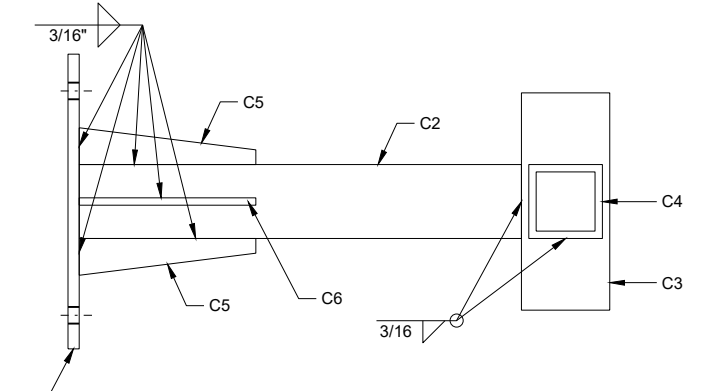
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



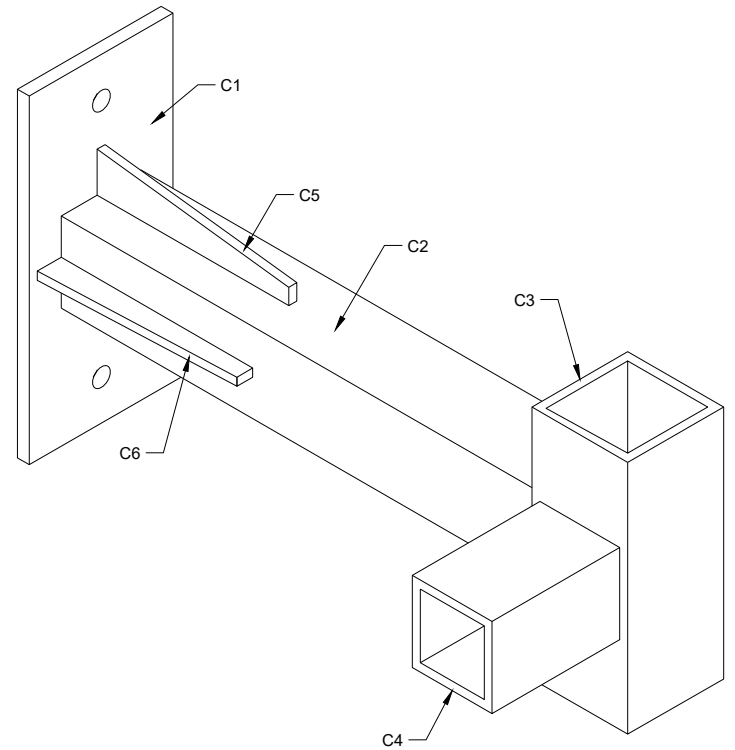
ARM PLATE (C1)



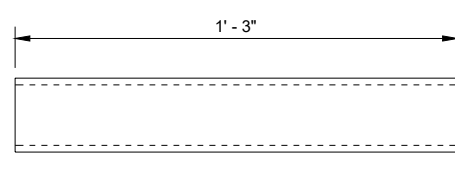
**TOP VIEW
ARM ASSEMBLY**



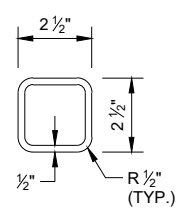
**SIDE VIEW
ARM ASSEMBLY**



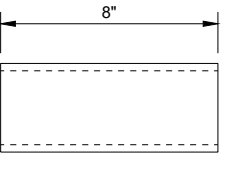
**ISOMETRIC VIEW
ARM ASSEMBLY**



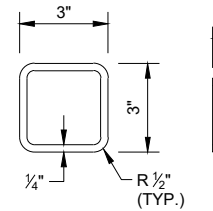
ARM TUBE 1 (C2)



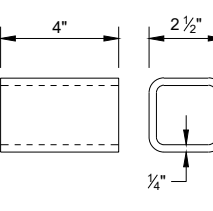
ARM TUBE 2 (C3)



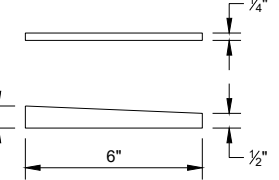
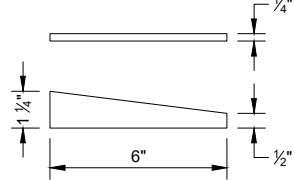
ARM TUBE 3 (C4)



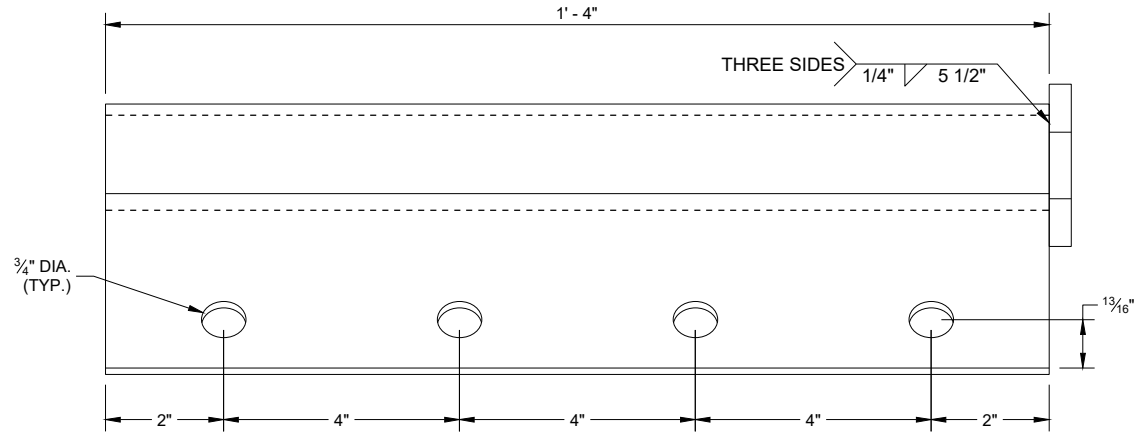
**ARM GUSSET
PLATE 1 (C5)**



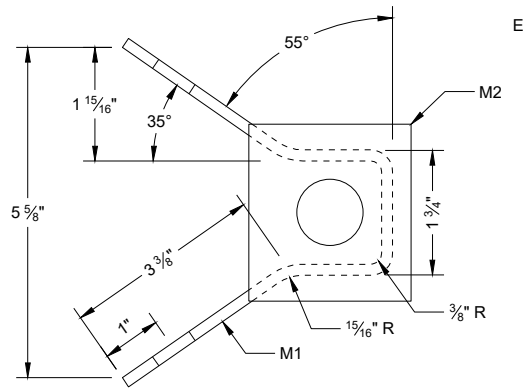
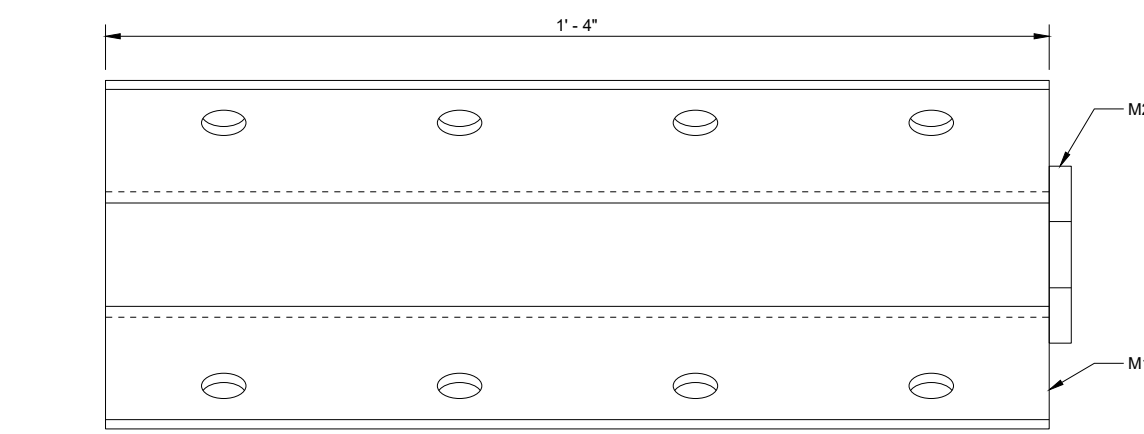
**ARM GUSSET
PLATE 2 (C6)**



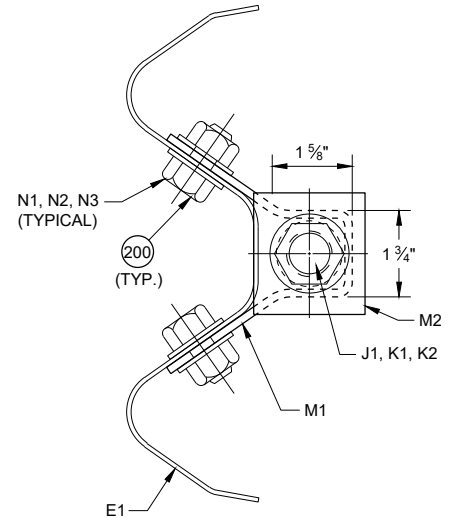
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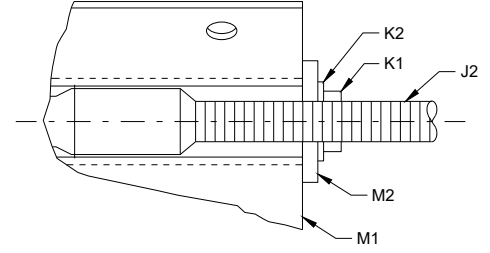
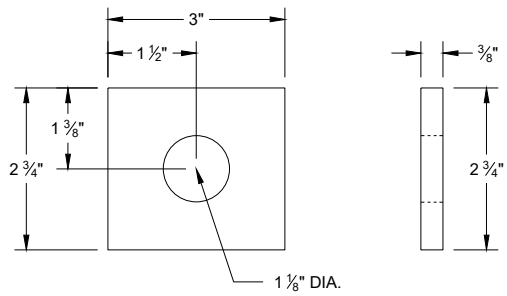
ANCHOR BRACKET (M1, M2)



ANCHOR BRACKET BEARING PLATE (M2)



SECTION A - A



SDD 14B47 - 03e

**MIDWEST GUARDRAIL
SYSTEM (MGS)
TYPE 2 TERMINAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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SDD 14B47 - 03e

BILL OF MATERIALS - TYPE 2 TERMINAL (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	TYPE 2 FOUNDATION TUBE	AASHTO M111 / ASTM A123 ASTM A500 GRADE B OR ASTM A-501	TS 8" x 6" x 3/16"
A2	LOWER PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	5/8" THICKNESS
A3	POST GUSSET	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1/4" THICKNESS
A4	UPPER PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	3/4" THICKNESS
A5	TYPE 2 POST	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	
B1	BREAKAWAY BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC HEAVY HEX HEAD ASTM F3125 GRADE A325 TYPE 1 HEAVY HEX HEAD OR SAE J429 GRADE 5 HEAVY HEX HEAD / ASTM A449 TYPE 1 HEAVY HEX HEAD. BOLTS MAY BE FULLY THREADED . PROVIDE ENOUGH THREADING FOR PROPER TIGHTENING OF BOLT.	7/16" DIA.
B2	BREAKAWAY BOLT WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 F436 TYPE 1 (HARDEN WASHER ONLY)	7/16" DIA.
B3	BREAKAWAY BOLT NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291/ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
C1	ARM ASSEMBLY PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	5/8" THICKNESS
C2	ARM ASSEMBLY TUBE 1	AASHTO M111 / ASTM A123 ASTM A500 GRADE B OR ASTM A-501	TS 8" x 6" x 3/16"
C3	ARM ASSEMBLY TUBE 2	AASHTO M111 / ASTM A123 ASTM A500 GRADE B OR ASTM A-501	TS 3" x 3" x 1/4"
C4	ARM ASSEMBLY TUBE 3	AASHTO M111 / ASTM A123 ASTM A500 GRADE B OR ASTM A-501	TS 2 1/2" x 2 1/2" X 1/4"
C5	ARM ASSEMBLY GUSSET PLATE 1	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1/4" THICKNESS
C6	ARM ASSEMBLY GUSSET PLATE 2	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1/4" THICKNESS
D1	ARM ASSEMBLY BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC HEAVY HEX HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	1/2" DIA.
D2	ARM ASSEMBLY WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 F436 TYPE 1 (HARDEN WASHER ONLY)	1/2" DIA.
D3	ARM ASSEMBLY NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	1/2" DIA.
E1	TYPE 2 GUARD RAIL	AASHTO M180 CLASS A TYPE 2 12 GAUGE APPROVED PRODUCER	
E2	BEAM GUARD RAIL	AASHTO M180 CLASS A TYPE 2 12 GAUGE APPROVED PRODUCER	
E3	BEAM GUARD ROUNDED BUFFER END	AASHTO M180 CLASS A TYPE 2 12 GAUGE APPROVED PRODUCER	
F1	POST BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC HEAVY HEX HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	5/8" DIA.
F2	POST BOLT WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
F3	POST BOLT NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291/ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
G1	GROUND STRUT CHANNEL	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1/2" x 11 3/4" x 10 GAUGE
G2	GROUND STRUT CONNECTOR	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1/4" THICKNESS
G3	GROUND STRUT PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1/2" THICKNESS

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**MIDWEST GUARDRAIL
SYSTEM (MGS)
TYPE 2 TERMINAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - TYPE 2 TERMINAL (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
H1	GROUND STRUT BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC HEAVY HEX HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	7/8" DIA.
H2	GROUND STRUT BOLT WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 F436 TYPE 1 (HARDEN WASHER ONLY)	7/8" DIA.
H3	GROUND STRUT BOLT NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC HEAVY HEX HEAD 5/8" ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	
J1	BCT CABLE	AASHTO M30 / ASTM A741 6 x 19 INDEPENDENT WIRE CORE (IWRC) IMPROVED PLOW STEEL (IPS), 6 x 19 INDEPENDENT WIRE CORE (IWRC) IMPROVED PLOW STEEL (IPS) TYPE II OR IIC, CLASS C ZINC COATED MIN. BREAKING STRENGTH OF 42.7 KIPS	3/4" DIA.
J2	BCT CABLE	UNC 1" ASTM A576 GRADE 1035 SWAGE FITTINGS ARE TO BE FACTORY SWEDGED. MIN BREAKING STRENGTH OF 42.7 KIPS ASME B30.26 "FORGED, CAST, OR DIE STAMPED WITH THE FOLLOWING IN TO CONNECTION: NAME OF MANUFACTURE OR TRADEMARK OF CONNECTION'S MANUFACTURER, SIZE OR RATED LOAD, GRADE FOR ALLOY EYEBOLTS."	
K1	CABLE ASSEMBLY NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	1" DIA.
K2	CABLE ASSEMBLY WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1	1" DIA.
L1	BEARING PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	5/8" THICKNESS
L2	BEARING PLATE FLANGE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	1" THICKNESS
M1	BEAM GUARD ANCHOR BRACKET	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	
M2	BEAM GUARD ANCHOR END PLATE	AASHTO M111 / ASTM A123 ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI, OR ASTM A709 MAX STRENGTH 50 KSI, OR ASTM A992 MAX STRENGTH 50 KSI	3/8" THICKNESS
N1	ANCHOR BRACKET BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC AASHTO M180 HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	5/8" DIA.
N2	ANCHOR BRACKET BOLT WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
N3	ANCHOR BRACKET BOLT NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
P1	FOUNDATION TUBE BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	1/2" DIA.
P2	FOUNDATION TUBE WASHER	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 7/8" ASTM F844 TYPE 1 (HARDENED WASHER ONLY)	1/2" DIA.
P3	FOUNDATION TUBE NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	
Q1	SPLICE BOLT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC AASHTO M180 HEAD ASTM A307 GRADE B OR SAE J429 GRADE 2 OR ASTM F1554 GRADE 36	
Q2	SPLICE NUT	HOT DIP AASHTO M232 CLASS / ASTM A153 CLASS C / ASTM F2329 C OR MECHANICAL GAL. TO AASHTO M298 CLASS 50 TYPE 1 / ASTM B695 CLASS 50 TYPE 1 UNC OVER TAP NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563 AASHTO M180 RECESSED HEAVY HEX HEAD ASTM A563DH OR SAE J995 GRADE 5	5/8" DIA.

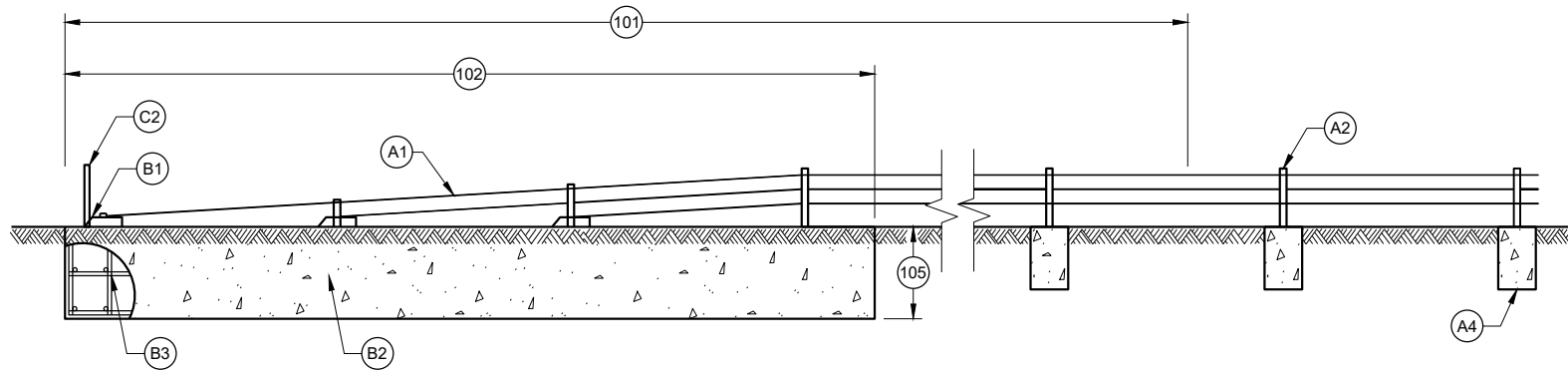
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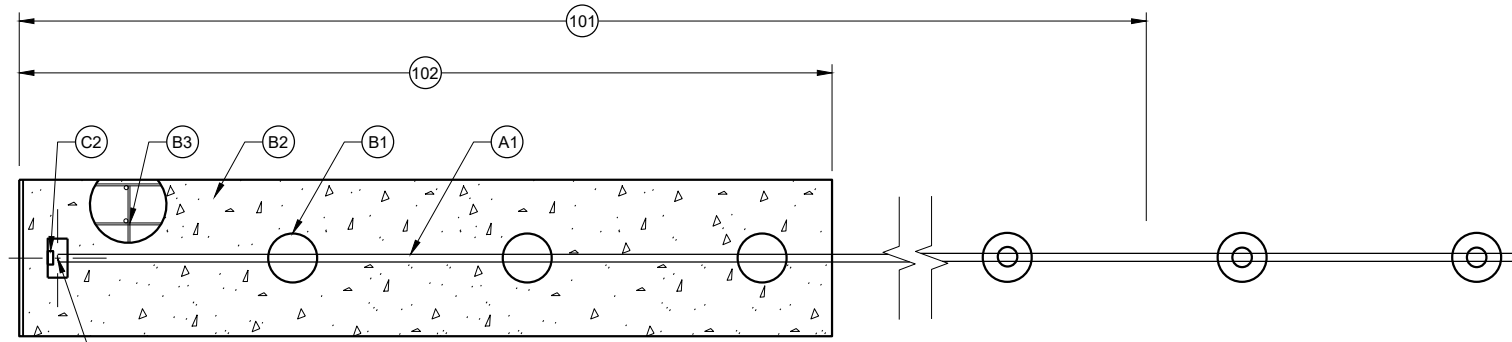
SDD 14B47 - 039

SDD 14B47 - 039

<p>MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL</p>
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>
<p>APPROVED August 2021 /S/ Rodney Taylor DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER</p>
<p>FHWA</p>



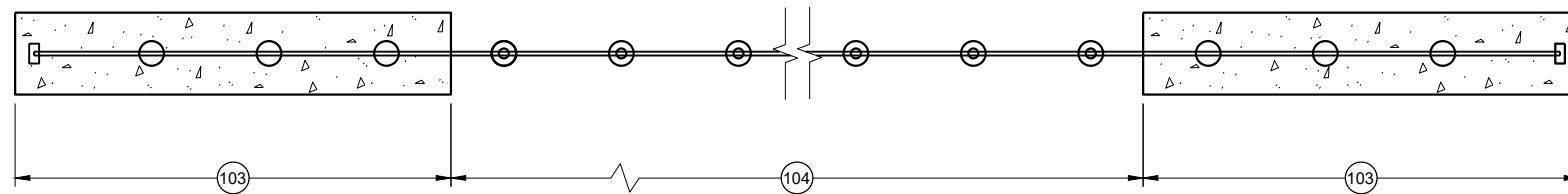
PROFILE VIEW



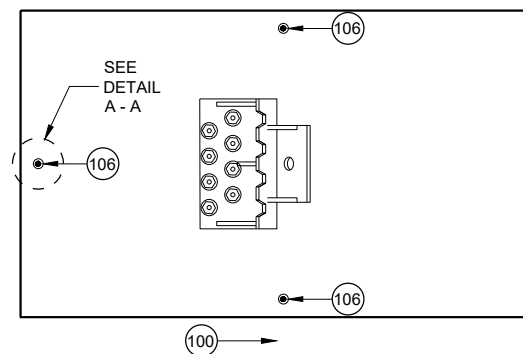
LOCATION OF STATION OFFSET FOR CABLE BARRIER END TERMINAL

PLAN VIEW

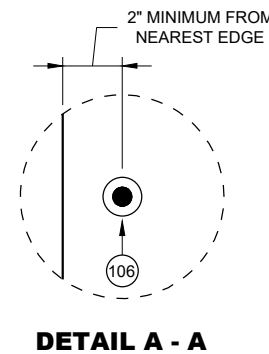
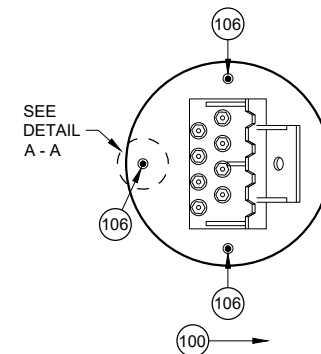
TRANSITION FROM CABLE BARRIER TERMINAL TO CABLE BARRIER LINE POSTS



TYPICAL PLAN VIEW



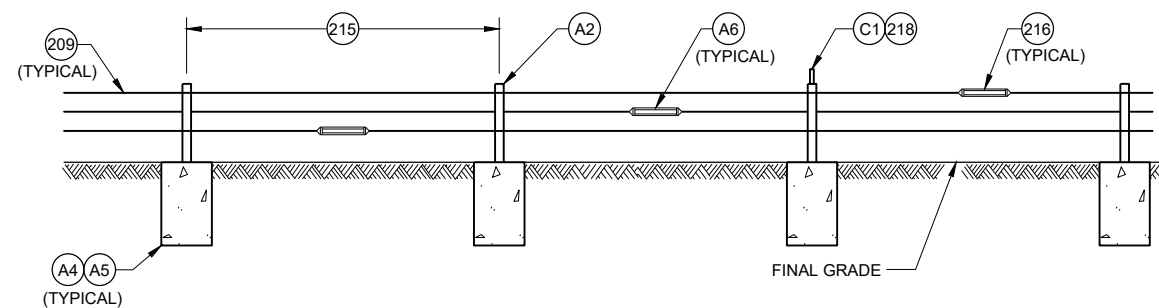
ANCHOR MONITOR POINTS FOR CABLE BARRIER END TERMINAL ANCHORS



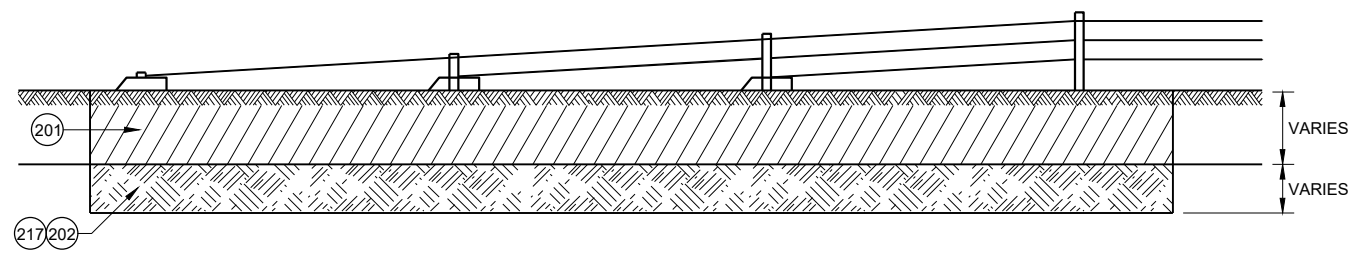
GENERAL NOTES

- DRAWINGS ARE GENERAL IN NATURE. SEE MANUFACTURER'S INFORMATION FOR MORE DETAIL.
 - PROVIDE 2 INCH CLEAR COVER FROM OUTER EDGE OF CONCRETE FOOTINGS TO REINFORCEMENT.
 - INSTALL LINE POSTS PLUMB. LINE POSTS ARE TO BE EASILY REMOVED BY HAND AND HOLD CABLES AT THE PROPER ELEVATION.
 - PROVIDE CABLE BARRIER SYSTEM FROM APPROVED PRODUCT LIST.
 - PROVIDE A SYSTEM TO HAVE THE WORKING WIDTH INDICATED IN PLAN.
 - PROVIDE DOCUMENTATION HOW POST SPACING, RADIUS OF CURVE AND ANCHOR SPACING INFLUENCES WORKING WIDTH TO CONSTRUCTION STAFF.
 - CONSTRUCT SHAFTS VERTICALLY. VERTICAL TOLERANCE OF SHAFT IS $\frac{1}{8}$ " PER FOOT OF DEPTH. SHAFTS ARE TO MINIMIZE DISTURBANCE TO ADJACENT SOILS.
 - SECURE STEEL REINFORCEMENT AND STEEL SLEEVE PRIOR TO PLACEMENT OF CONCRETE. MAINTAIN CLEAR DISTANCE BETWEEN SOIL AND REINFORCEMENT CAGE.
 - PLACE CONCRETE IN ONE CONTINUOUS POUR FOR EACH FOOTING. USE VIBRATION TO CONSOLIDATE CONCRETE.
 - PROVIDE CASING AS NECESSARY TO PREVENT INTRUSION OF UNCONSOLIDATED MATERIALS OR WATER. USE CASINGS WHEN THERE IS 3 OR MORE INCHES OF WATER IN EXCAVATION.
 - PROVIDE WISCONSIN PROFESSIONAL ENGINEER SIGNED AND APPROVED FOOTING DESIGN USING A CASING AND CONSTRUCTION SEQUENCE. PROJECT ENGINEER WILL REVIEW AND APPROVED CASING DESIGN AND CONSTRUCTION SEQUENCE. CASING IS TO HAVE INTIMATE CONTACT WITH SHAFT SIDEWALL. CASING IT TO WITHSTAND INSERTION STRESS, REMOVAL STRESS, CONCRETE PRESSURE AND SOIL PRESSURE. REMOVE CASING DURING CONCRETE PLACEMENT OR IMMEDIATELY AFTER CONCRETE PLACEMENT. NO TEMPORARY CASING MAY REMAIN IN-PLACE.
 - PROVIDE WISCONSIN PROFESSIONAL ENGINEER SIGNED AND APPROVED FOOTING DESIGN AND CONSTRUCTION SEQUENCE WHEN OVER EXCAVATION IS REQUIRED NEAR A FOOTING. PROJECT ENGINEER WILL REVIEW AND APPROVED DESIGN AND CONSTRUCTION SEQUENCE.
 - FINISH TOP OF FOOTINGS TO THE DIMENSIONS INDICATED IN PLAN. REMOVE EXCESS CONCRETE.
 - DESIGN POST FOOTINGS SO THAT LINE POST FOOTING MOVE LESS THAN 1 INCH WHEN LINE POST IS IMPACTED BY A NCHRP 350 TL-3 SMALL CAR.
 - USE MARINE GRADE ANTI-SEIZE LUBRICANT FOR THREADING FITTINGS THAT IS ACCEPTABLE FOR USE ON GALVANIZED STEEL.
- 100 DIRECTION THAT THE CABLE PULLS THE END ANCHOR FOOTING
 - 101 LOCATION OF LENGTH OF NEED POINT FOR CABLE BARRIER END TERMINAL VARIES. (SEE MANUFACTURER'S INFORMATION)
 - 102 PAY LIMIT FOR CABLE BARRIER END TERMINAL. LENGTH OF CABLE BARRIER END TERMINAL VARIES. (SEE MANUFACTURER'S INFORMATION)
 - 103 CABLE BARRIER END TERMINAL
 - 104 CABLE BARRIER AND LINE POSTS
 - 105 IN SOIL MINIMUM DEPTH OF CABLE BARRIER END TERMINAL FOOTING IS 60 INCHES. DEEPER FOOTINGS PER MANUFACTURER'S RECOMMENDATION ARE ACCEPTABLE.
 - 106 ANCHOR MONITOR POINTS ARE GALVANIZED SURVEY NAIL, OR MASONRY NAIL, PLACED INTO CONCRETE FOOTING BEFORE HARDENING. IF THERE ARE MULTIPLE ANCHOR POINTS WITHIN A PAY LIMIT FOR A CABLE BARRIER END TERMINAL, EACH ANCHOR POINT NEEDS THREE ANCHOR MONITOR POINTS.

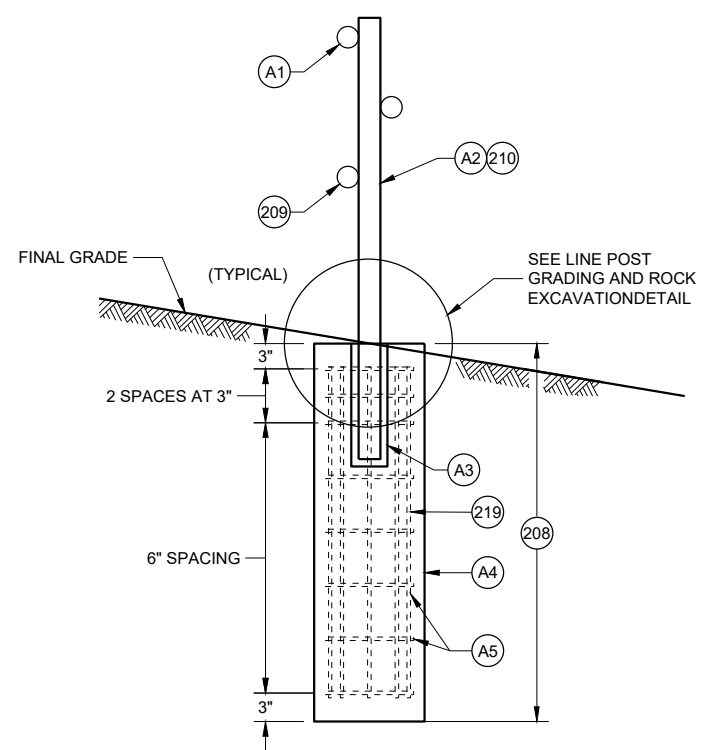
CABLE BARRIER TYPE 1 LAYOUT
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



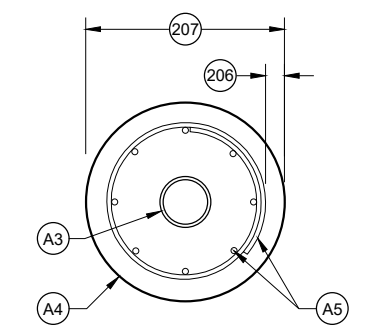
**PROFILE VIEW
LINE POST INSTALLATION**



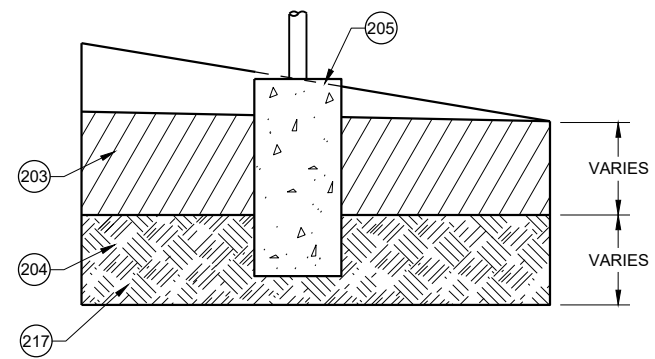
**CABLE BARRIER END TERMINAL
ROCK EXCAVATION DETAIL**



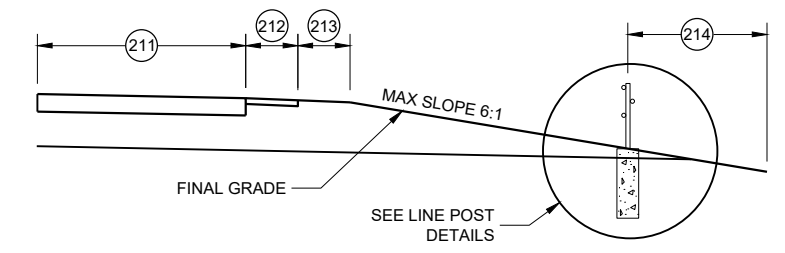
CROSS SECTION



**PROFILE VIEW
(LINE POSTS AND CABLES NOT SHOWN)**



**LINE POST GRADING
AND ROCK EXCAVATION DETAIL**



CABLE BARRIER OFFSET FROM DITCH LINE

GENERAL NOTES

- 201 SOIL TO BE EXCAVATED FOR CABLE BARRIER END TERMINAL (VARIES)
- 202 ROCK TO BE EXCAVATED FOR CABLE BARRIER END TERMINAL (VARIES)
- 203 SOIL TO BE EXCAVATED FOR LINE POST (VARIES)
- 204 ROCK TO BE EXCAVATED FOR LINE POST (VARIES)
- 205 EXCAVATE AND GRADE LINE FOR LINE POST FOOTINGS. INSTALL LINE POST FOOTING TO MINIMIZE 4 INCH TALL OBJECT ON 5 FOOT CHORD.
- 206 2 INCHES OF CLEAR COVER FROM EDGE OF CONCRETE TO REINFORCEMENT.
- 207 DIAMETER OF LINE POST FOOTING VARIES. SEE MANUFACTURERS' INFORMATION.
- 208 MINIMUM DEPTH OF LINE POST FOOTING IS 4' - 0" IN SOIL. DEEPER FOOTINGS PER MANUFACTURER'S RECOMMENDATION ARE ACCEPTABLE.
- 209 NUMBER AND LOCATION OF CABLES VARY. SEE MANUFACTURERS' INFORMATION.
- 210 LINE POST DIMENSIONS AND CONNECTION HARDWARE VARY. SEE MANUFACTURERS' INFORMATION.
- 211 LANE OF ROADWAY (VARIES). SEE PLAN FOR MORE INFORMATION.
- 212 PAVED SHOULDER (VARIES). SEE PLAN FOR MORE INFORMATION.
- 213 GRAVEL SHOULDER (VARIES). SEE PLAN FOR MORE INFORMATION.
- 214 CABLE BARRIER OFFSET FROM CENTERLINE OF MEDIAN DITCH (8 FOOT MINIMUM). SEE PLAN FOR MORE INFORMATION.
- 215 MAXIMUM POST SPACING IS 15 FEET.
- 216 STAGGER TURNBUCKLES (TYPICAL).
- 217 SEE MANUFACTURER'S DESIGN WHEN ROCK IS ENCOUNTERED.
- 218 LINE POST DELINEATOR SPACING IS 100 FEET.
- 219 MINIMUM LINE POST FOOTING REINFORCEMENT SHOWN. MANUFACTURER IS TO INDICATE REINFORCEMENT IS ADEQUATE FOR THEIR SYSTEM. IF REINFORCEMENT IS NOT ADEQUATE, PROVIDE FOOTING DESIGN WITH A ADEQUATE REINFORCEMENT.

LINE POST DETAILS

CABLE BARRIER TYPE 1 LAYOUT
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS

PART NUMBER	QTY.	DESCRIPTION	MATERIALS SPECIFICATIONS
(A1)	3 OR 4	¾" 3x7 PRESTRECHED GALVANIZED STEEL WIRE ROPE	AASHTO M30 TYPE 1 CLASS A OR ASTM A741 TYPE 1 CLASS A WITH MINIMUM BREAKING STRENGTH = 39 KIPS (173.5 KN)
(A2)	1 PER LINE POST	GALVANIZED REMOVABLE STEEL LINE POST	SEE MANUFACTURER'S INFORMATION ON DIMENSIONS AND MATERIAL REQUIREMENTS. ASTM A123 (GALVANIZATION).
(A3)	1 PER LINE POST	GALVANIZED STEEL SLEEVE	SEE MANUFACTURER'S INFORMATION ON DIMENSIONS AND MATERIAL REQUIREMENTS. ASTM A123 (GALVANIZATION).
(A4)	VARIES	CONCRETE FOR LINE POST FOOTING	A, A-FA.A-T, OR A-IP OF STANDARD SPECIFICATION 501.2 OR AS MANUFACTURER SPECIFIES. STANDARD SPECIFICATION 716 QMP FOR CLASS II ANCILLARY CONCRETE SEE MANUFACTURER'S INFORMATION ON DIMENSIONS.
(A5)	MINIMUM REINFORCEMENT: 8 HORIZONTAL LOOP BARS 8 VERTICAL BARS	EPOXY COATED STEEL REINFORCEMENT	STANDARD SPECIFICATION 505. ALL BARS ARE NO. 4 BARS
(A6)	VARIES	TURNBUCKLES AND OTHER CABLE CONNECTING HARDWARE	SEE MANUFACTURER'S INFORMATION ON DIMENSIONS. MINIMUM BREAKING STRENGTH OF TURNBUCKLES AND CONNECTION HARDWARE IS EQUAL TO CABLE. TURNBUCKLES AND OTHER CABLE CONNECTION HARDWARE IS FIELD SWAGED PER MANUFACTURER'S RECOMMENDATION AND DETAILS. PROVIDE DOCUMENTATION THAT THE FITTINGS ARE STRONGER THAN THE CABLE BARRIER. DOCUMENTATION IS TO INCLUDE: MANUFACTURER NAME, TESTING RESULTS, AND DATE OF TESTING.
(B1)	VARIES	CABLE CONNECTION TO CABLE BARRIER END TERMINAL	SEE MANUFACTURER'S INFORMATION ON DIMENSIONS AND MATERIAL REQUIREMENTS.
(B2)	VARIES	CONCRETE FOR CABLE BARRIER END TERMINAL	A, A-FA.A-T, OR A-IP OF STANDARD SPECIFICATION 501.2. STANDARD SPECIFICATION 716 QMP FOR CLASS II ANCILLARY CONCRETE
(B3)	VARIES	EPOXY COATED STEEL REINFORCEMENT	STANDARD SPECIFICATION 505.
(C1)	VARIES	LINE POST DELINEATOR	REFLECTIVE SHEETING TYPE SH. SEE APPROVED PRODUCT LIST YELLOW.
(C2)	VARIES	CABLE BARRIER END TERMINAL DELINEATOR	REFLECTIVE SHEETING TYPE SH. SEE APPROVED PRODUCT LIST OBJECT MARKER TYPE 3 PATTERN

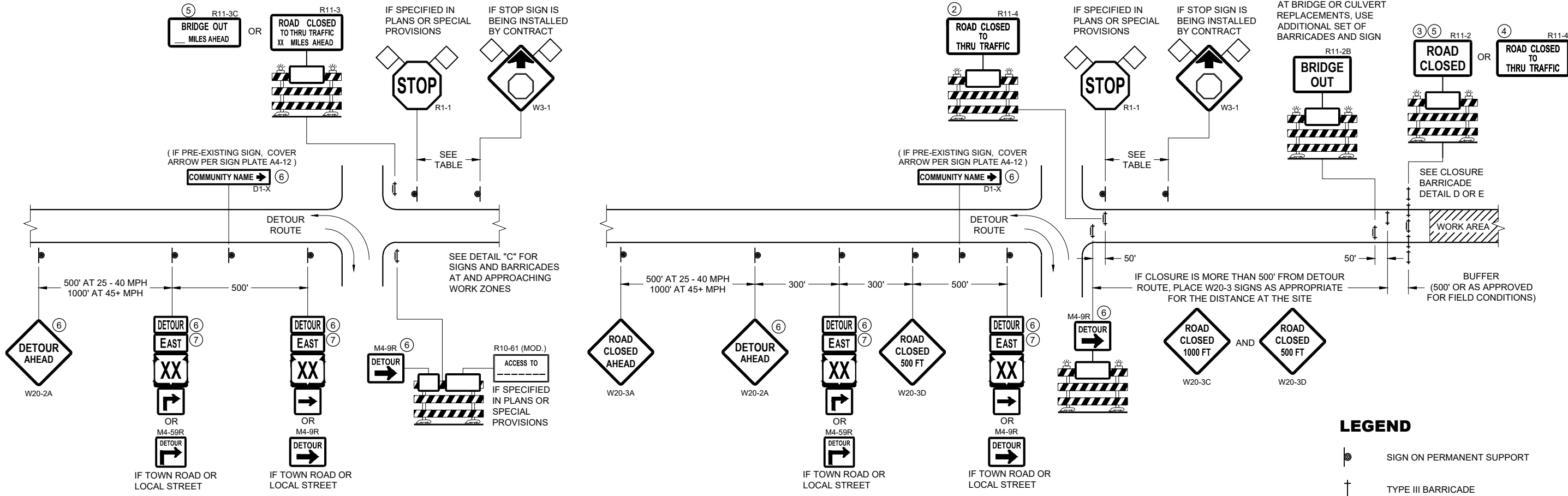
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SDD 14B52 - 03C

SDD 14B52 - 03C

CABLE BARRIER TYPE 1 LAYOUT	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2022 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



**DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR**

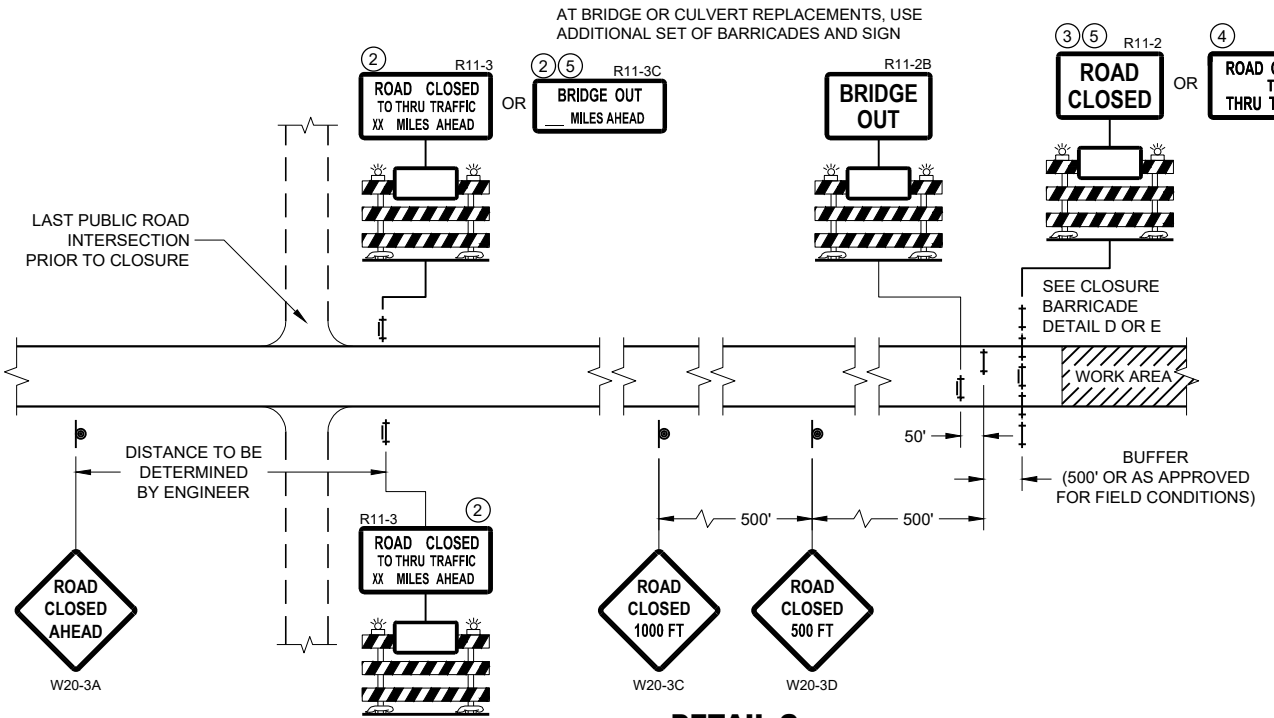
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

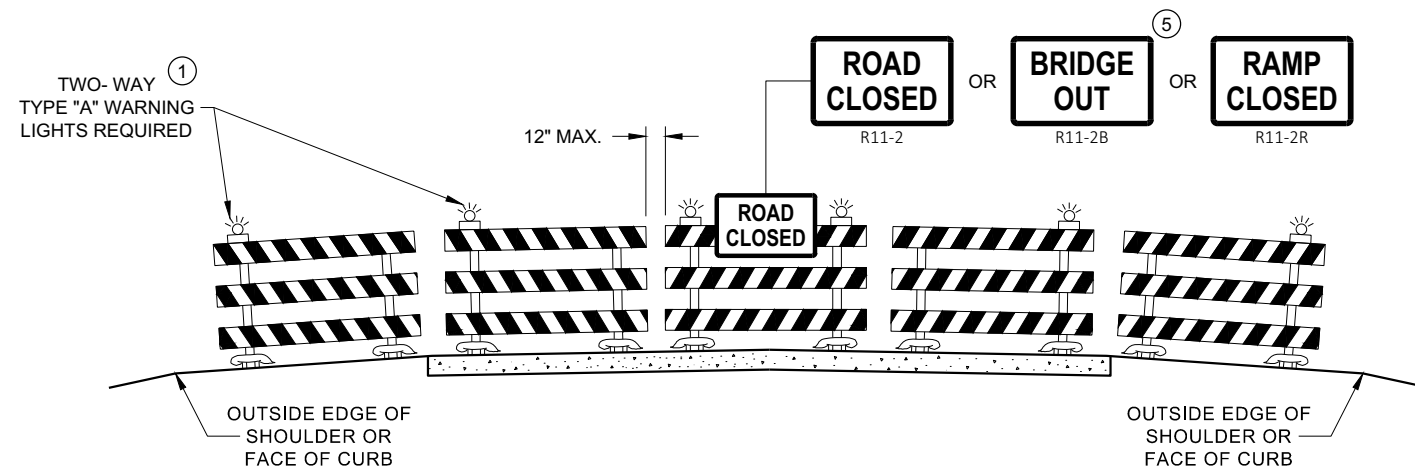


**DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR**

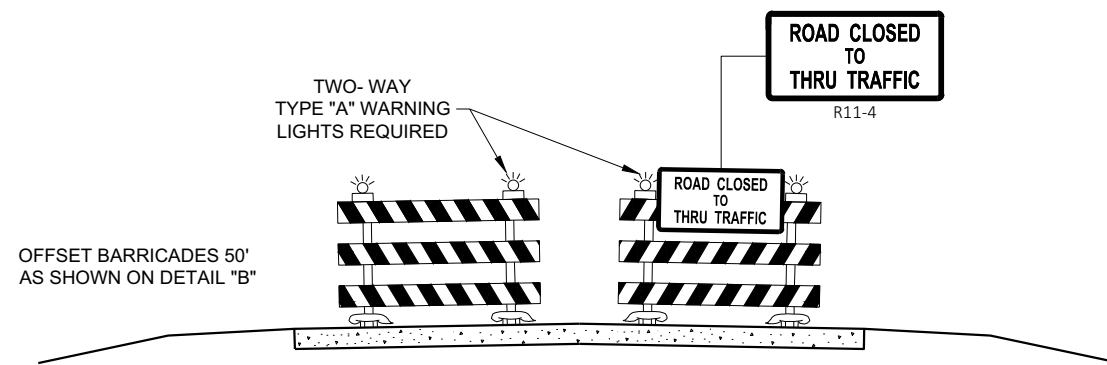
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER



**DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW**



**DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

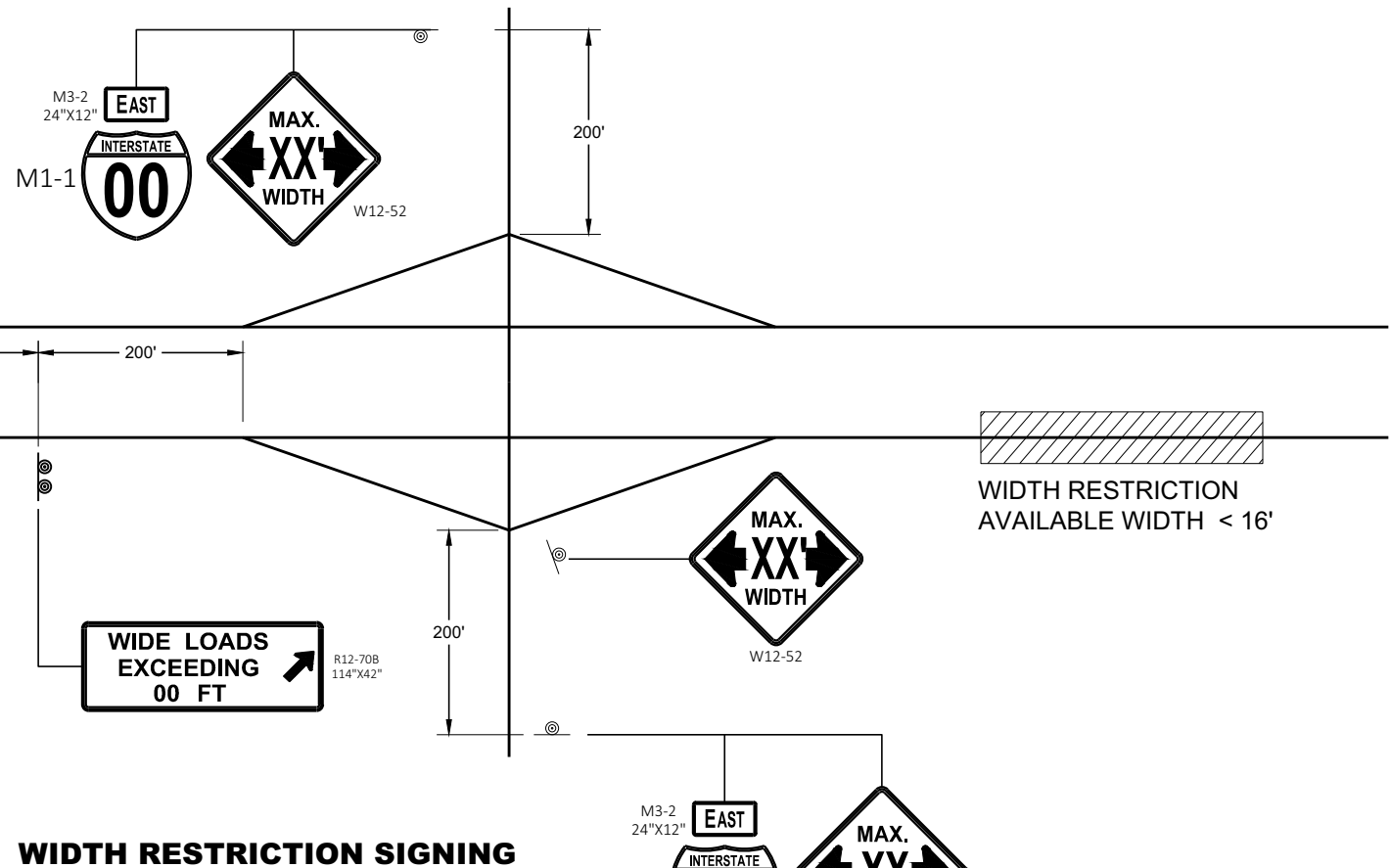
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES**

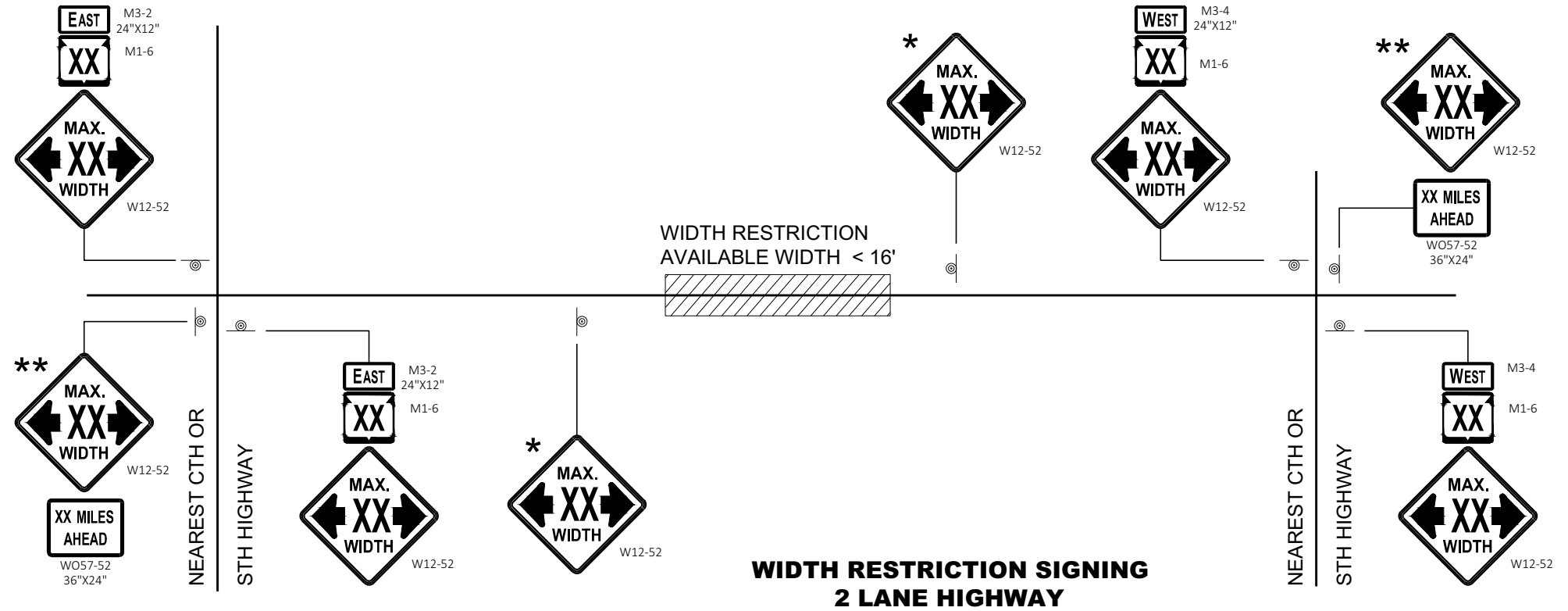
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



WIDTH RESTRICTION SIGNING



**WIDTH RESTRICTION SIGNING
2 LANE HIGHWAY**

LEGEND

⊙ SIGN ON PERMANENT SUPPORT

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WIDTH ON SIGN TO BE APPROXIMATELY ONE FOOT LESS THAN AVAILABLE WIDTH.

* PLACE 500 FEET AFTER THE W20 - 1A AND 500 FEET BEFORE ADDITIONAL SIGNS FOR ROADWAYS WITH A PRE - CONSTRUCTION SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200 FOOT TYPICAL SPACING.

** SIGN SHALL BE VISIBLE FROM ROADWAY.

*** ADDITIONAL SIGNS NEEDED IF THERE IS AN ON RAMP BETWEEN SIGNS.

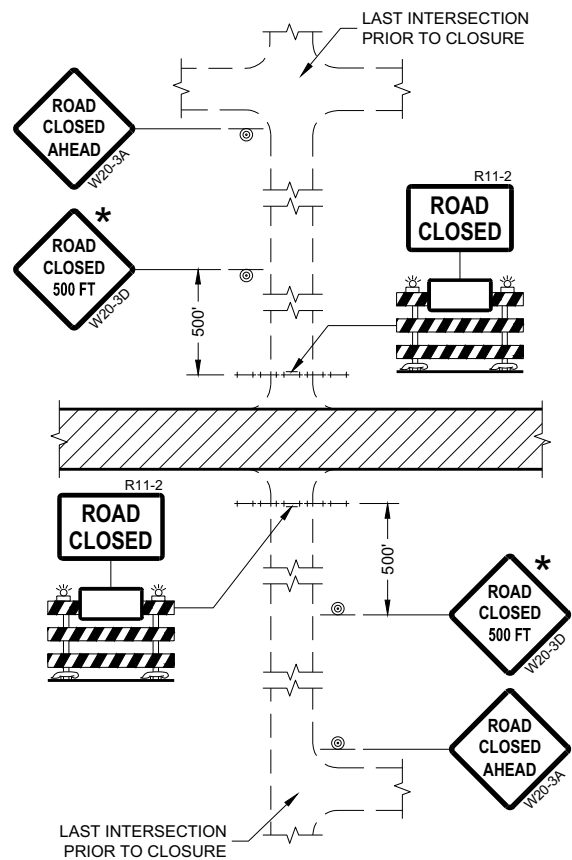


WIDTH ON SIGN TO BE APPROX. 1 - FOOT LESS THAN AVAILABLE WIDTH

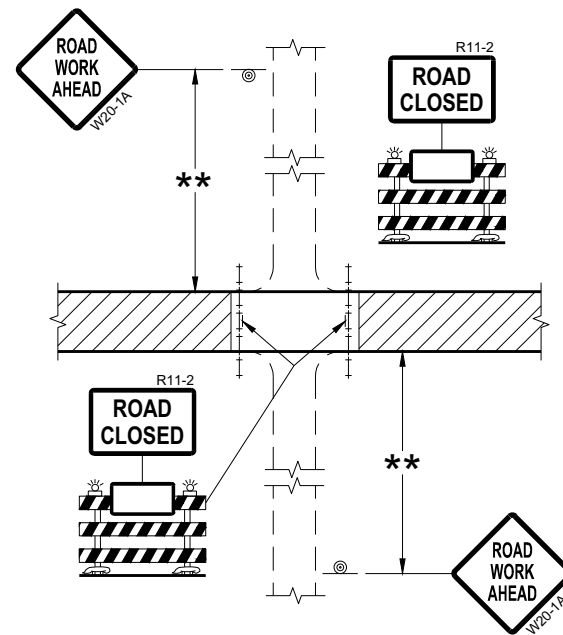
ADVANCED WIDTH RESTRICTION SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

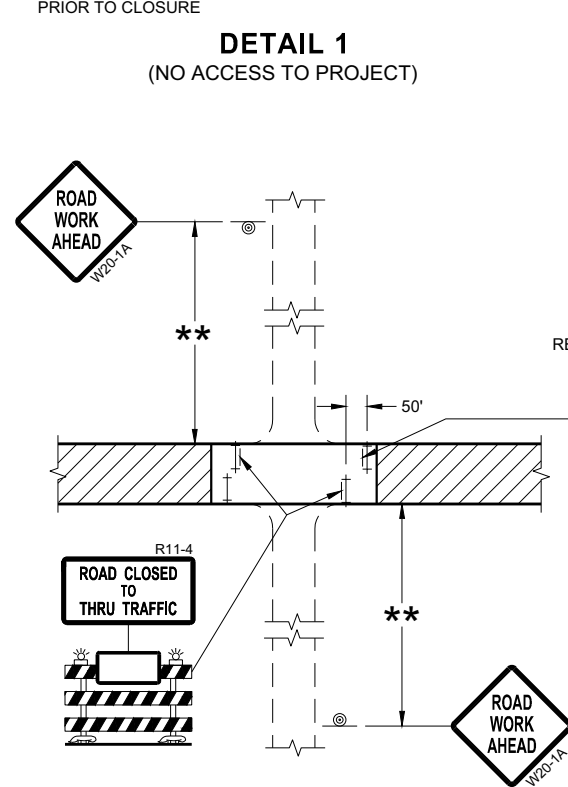
APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



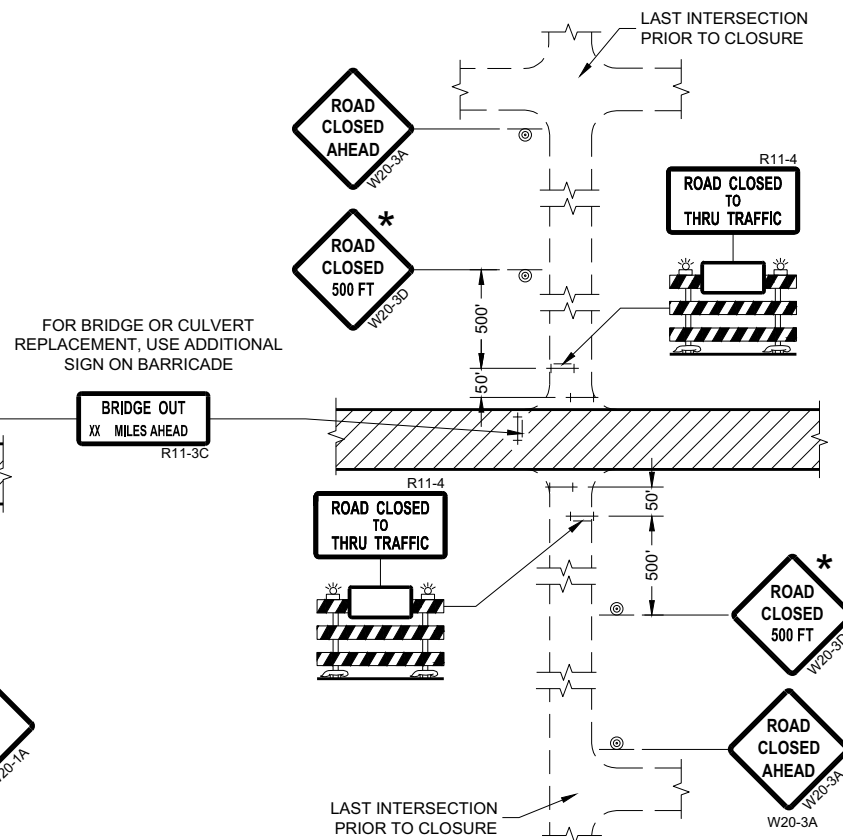
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

* OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.

** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

**BARRICADES AND SIGNS
FOR
SIDEROAD CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.




ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

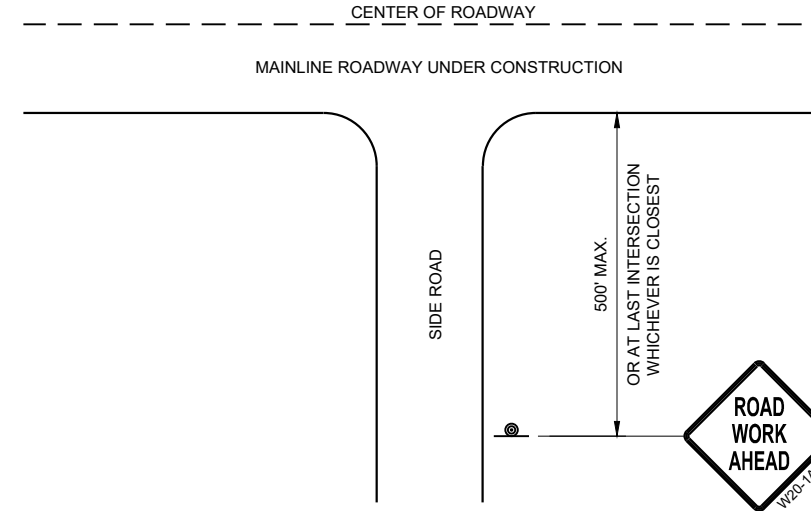
SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

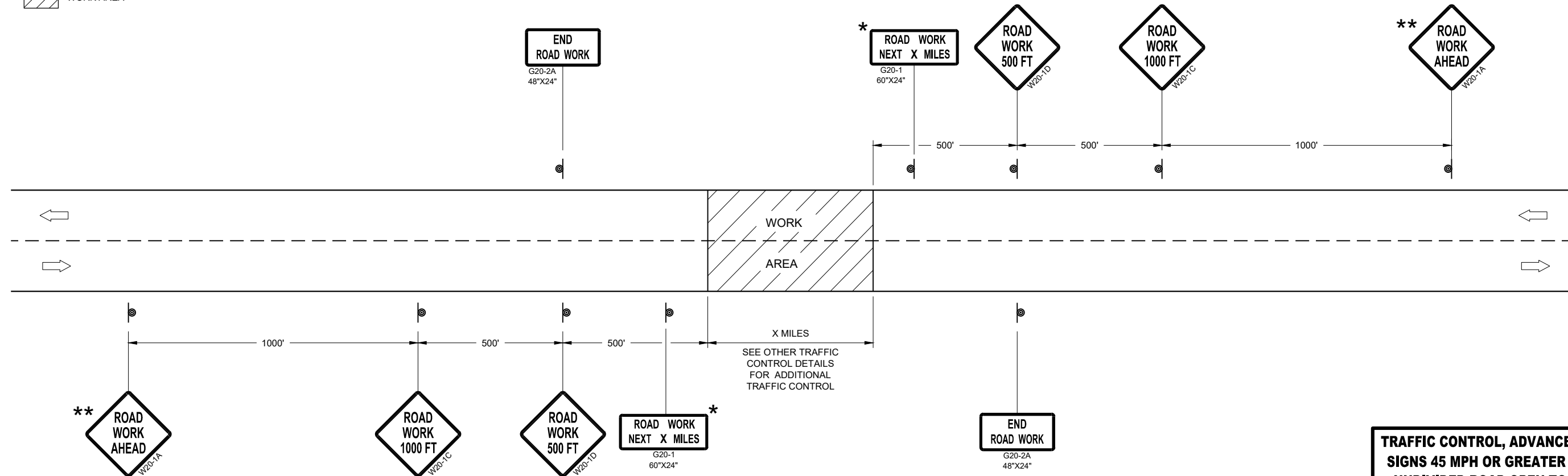
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA



**TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL**



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

**TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED _____ /S/ Andrew Heidtke
DATE July 2018 WORK ZONE ENGINEER




FHWA

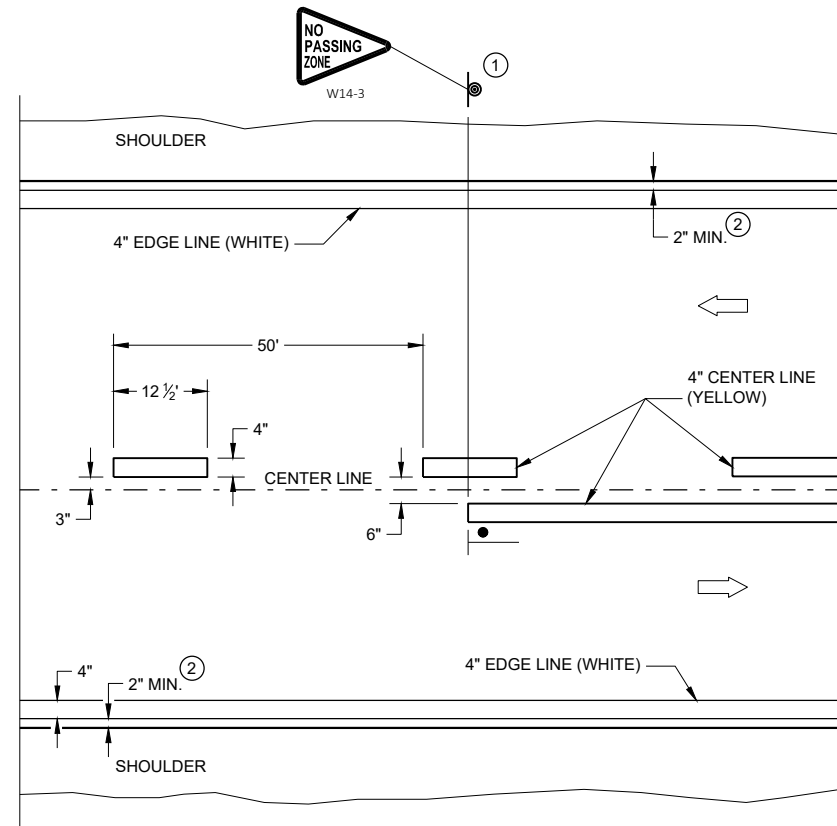
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

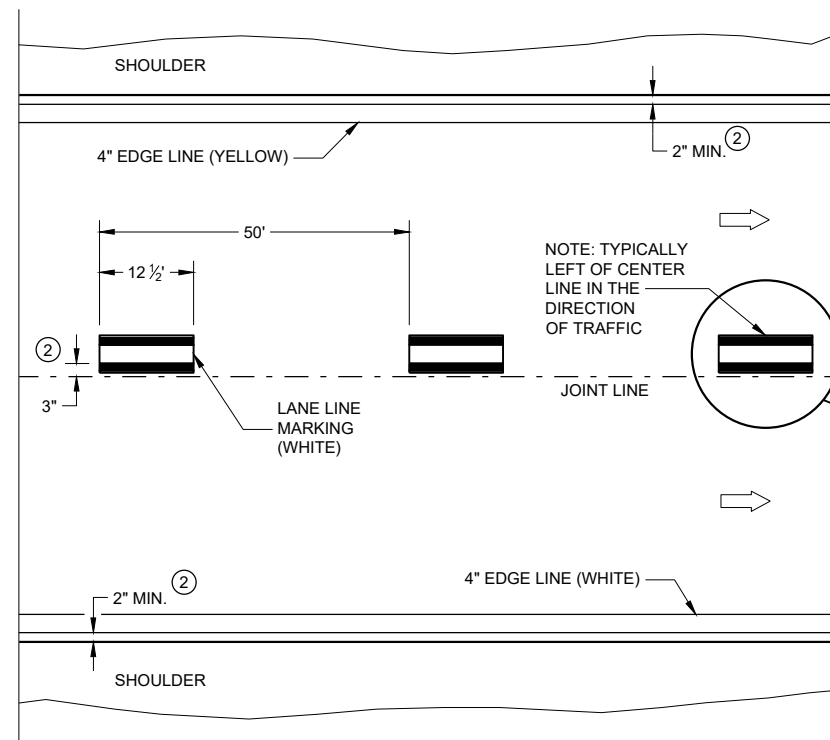
- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

-  "T" MARKING
-  SIGN ON PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC

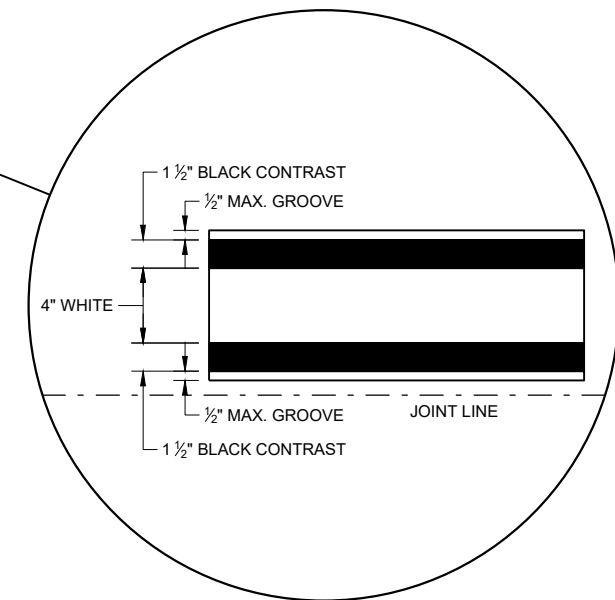


TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



6

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SDD 15C08 - 21a

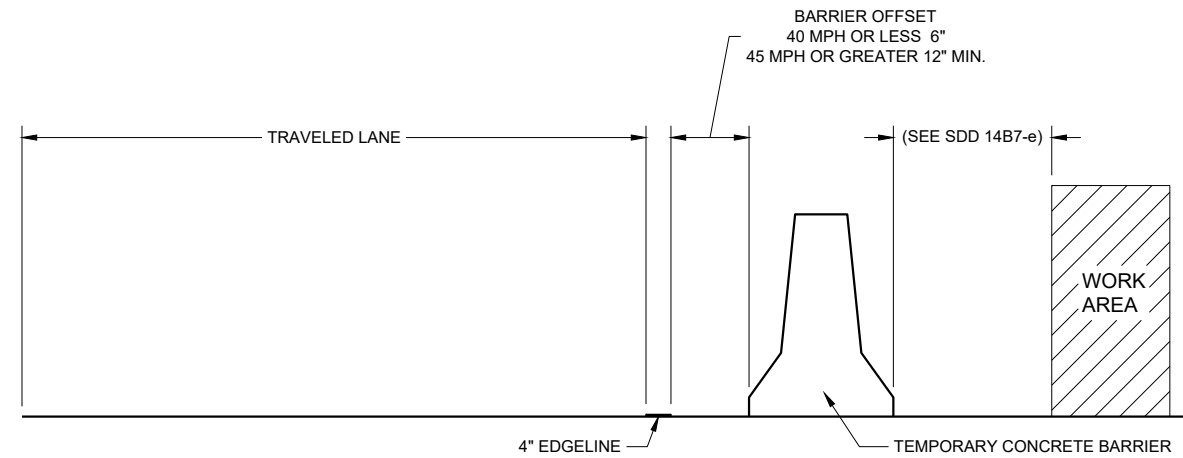
SDD 15C08 - 21a

PERMANENT LONGITUDINAL PAVEMENT MARKINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Jeannie Silver
STATEWIDE SIGNING AND MARKING ENGINEER

FHWA



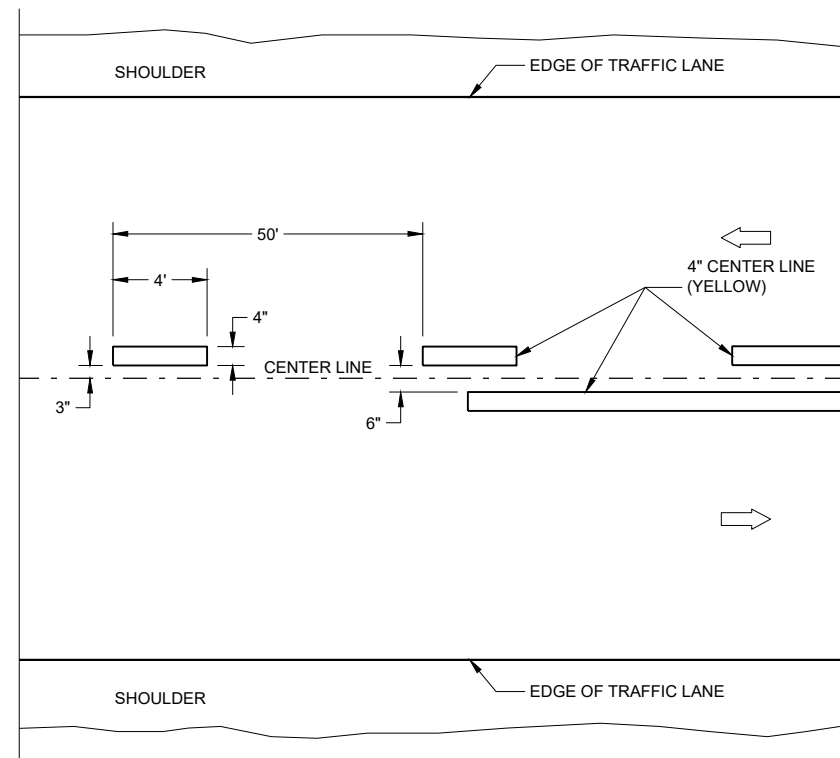
TEMPORARY BARRIER OFFSET FROM EDGELINE

GENERAL NOTES

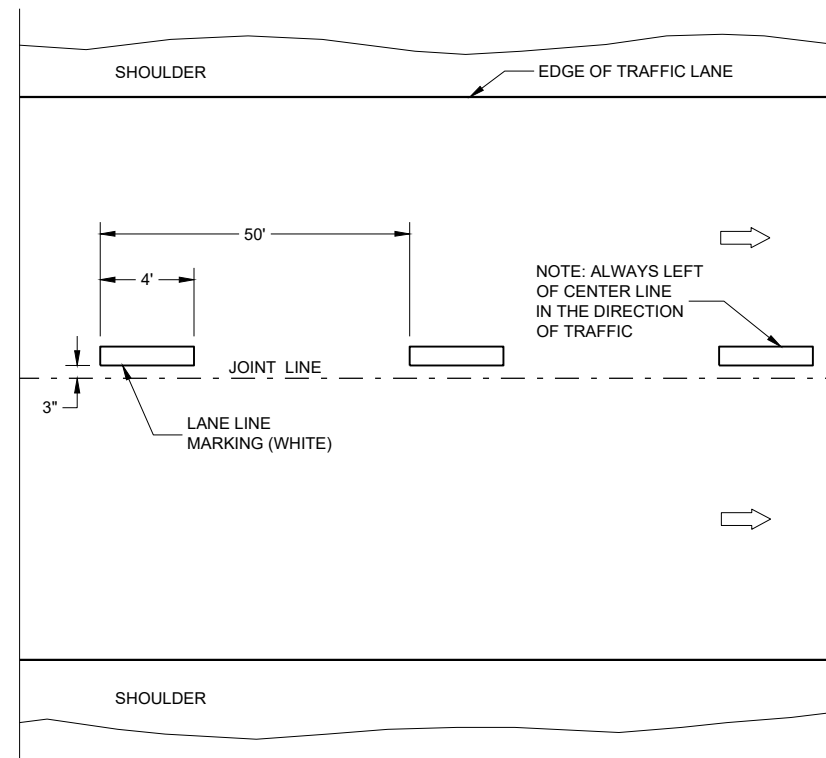
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

LEGEND

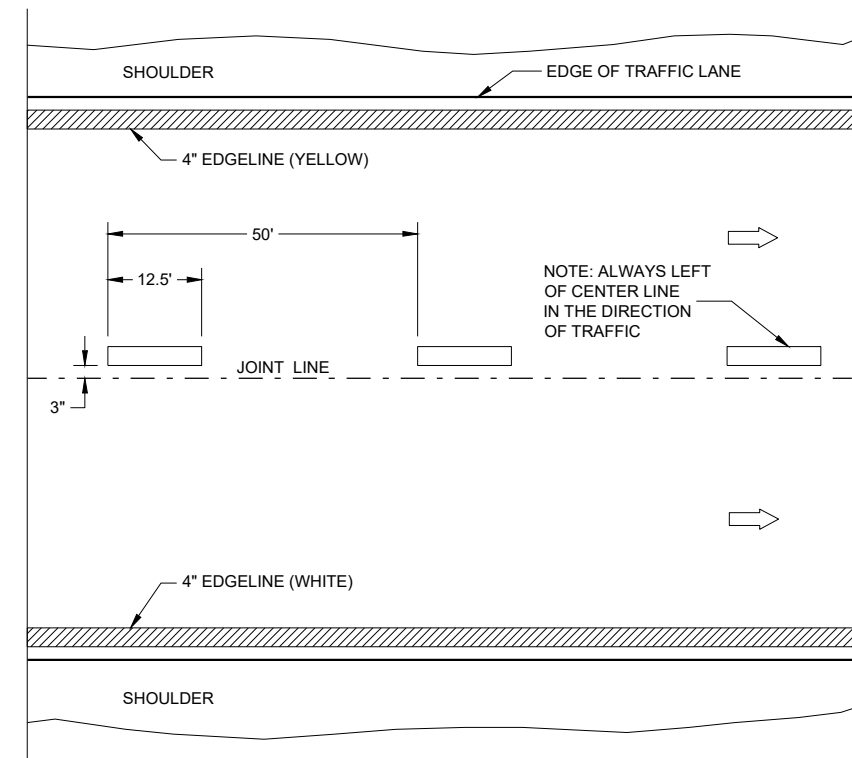
➡ DIRECTION OF TRAFFIC



TWO WAY TRAFFIC



ONE WAY TRAFFIC



FREEWAYS AND EXPRESSWAYS

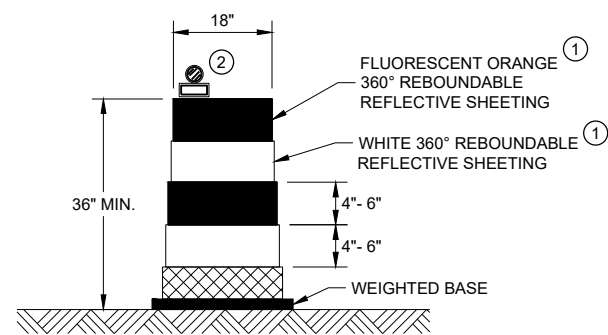
TEMPORARY PAVEMENT MARKING

TEMPORARY LONGITUDINAL PAVEMENT MARKING

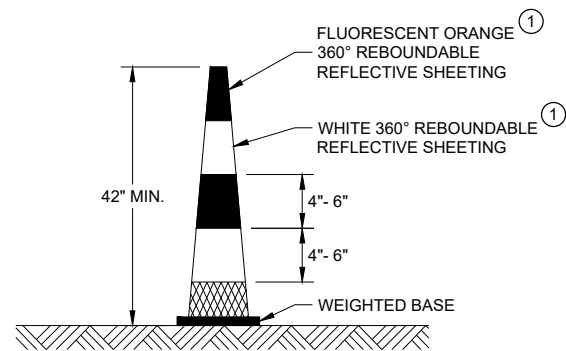
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2022 /S/ Jeannie Silver
DATE STATEWIDE SIGNING AND MARKING ENGINEER

FHWA



DRUM

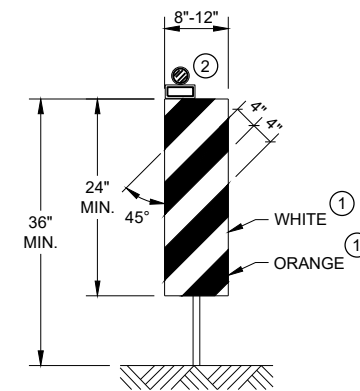


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

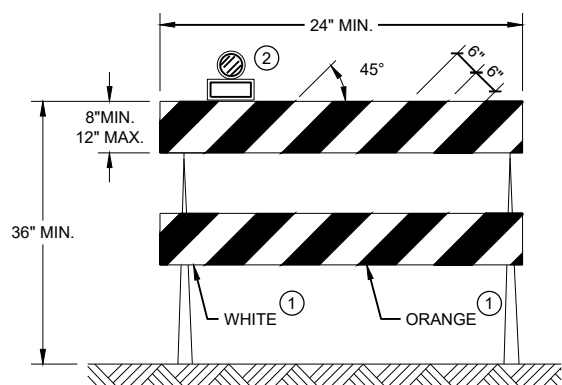
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



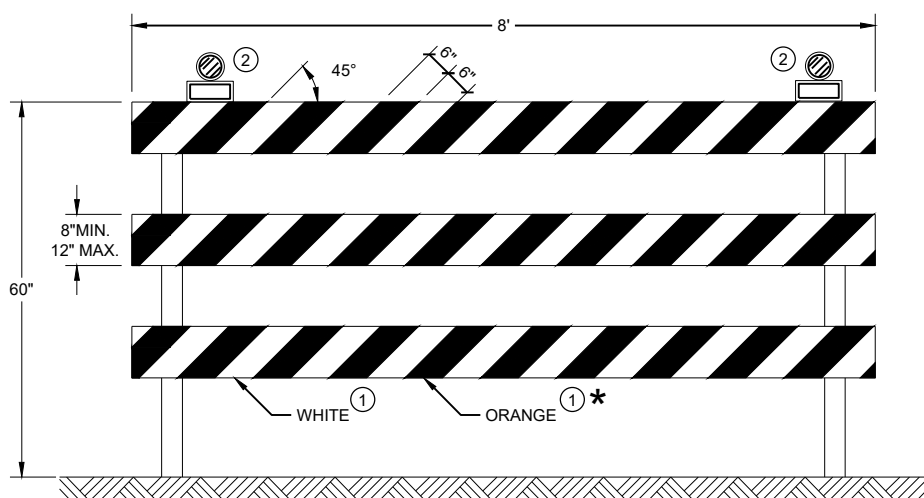
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.






* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

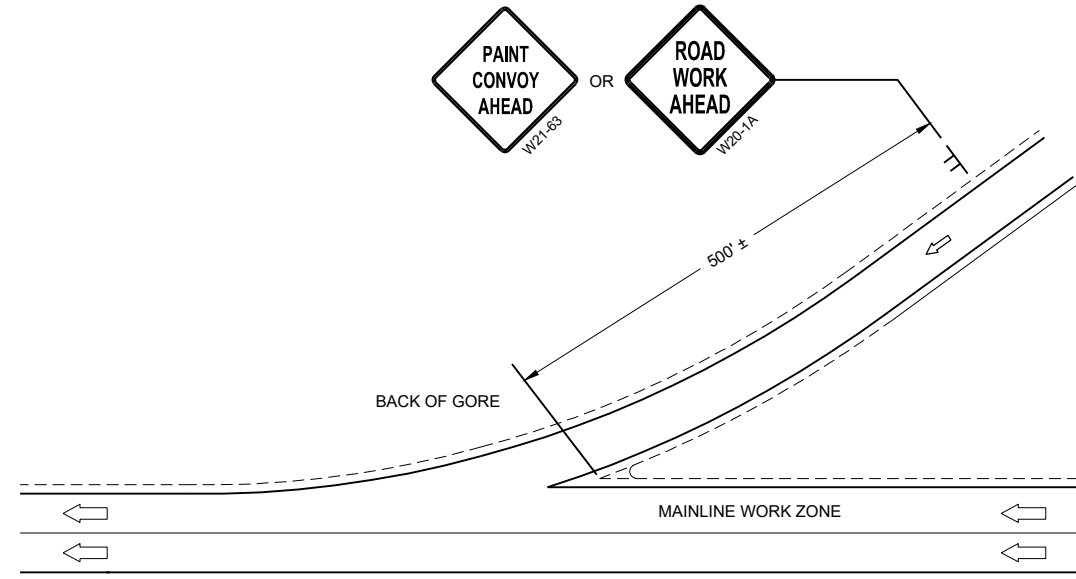
**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

LEGEND

- V1 MARKING VEHICLE
- V2 SHADOW VEHICLE
- V3 TRAIL VEHICLE
-  TRUCK MOUNTED ATTENUATOR (TMA)
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  FLASHING ARROW PANEL (MERGE)
-  FLASHING ARROW PANEL (CAUTION)



GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

WHEN WORK ACTIVITY BLOCKS THE LEFT LANE, REVERSE TRAFFIC CONTROL.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, PROVIDE ADDITIONAL TRAFFIC CONTROLS AS SPECIFIED IN THE CONTRACT OR AS APPROVED BY THE ENGINEER.

USE AN ATTENUATOR ON THE REAR MOST VEHICLE THAT BLOCKS ALL OR PART OF THE TRAFFIC LANE.

IF THE SHOULDER IS TOO NARROW TO ACCOMMODATE THE LAST TRAILING VEHICLE, THE VEHICLE SHOULD STRADDLE THE EDGE LINE.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC

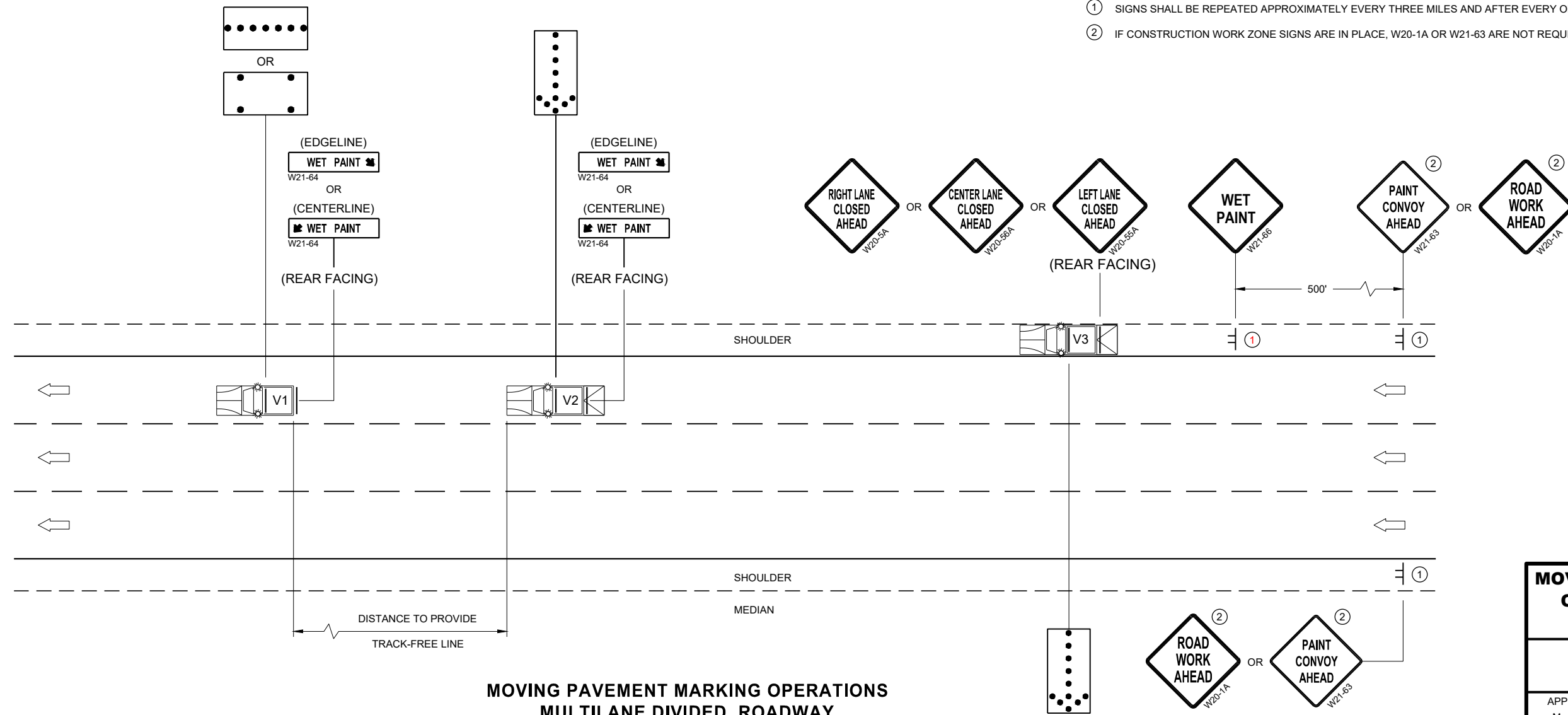
CONES SHOULD BE USED BETWEEN THE MARKING AND SHADOW VEHICLE AT 100 FOOT SPACING. CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

CONES SHALL BE A MINIMUM HEIGHT OF 28" FOR WET PAVEMENT MARKINGS

- ① SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES AND AFTER EVERY ON RAMP.
- ② IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1A OR W21-63 ARE NOT REQUIRED.

6

6



SDD 15C19 - 07C

SDD 15C19 - 07C

**MOVING PAVEMENT MARKING OPERATIONS
MULTILANE DIVIDED ROADWAY**

**MOVING PAVEMENT MARKING
OPERATION MULTI-LANE
DIVIDED ROADWAY**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2022 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

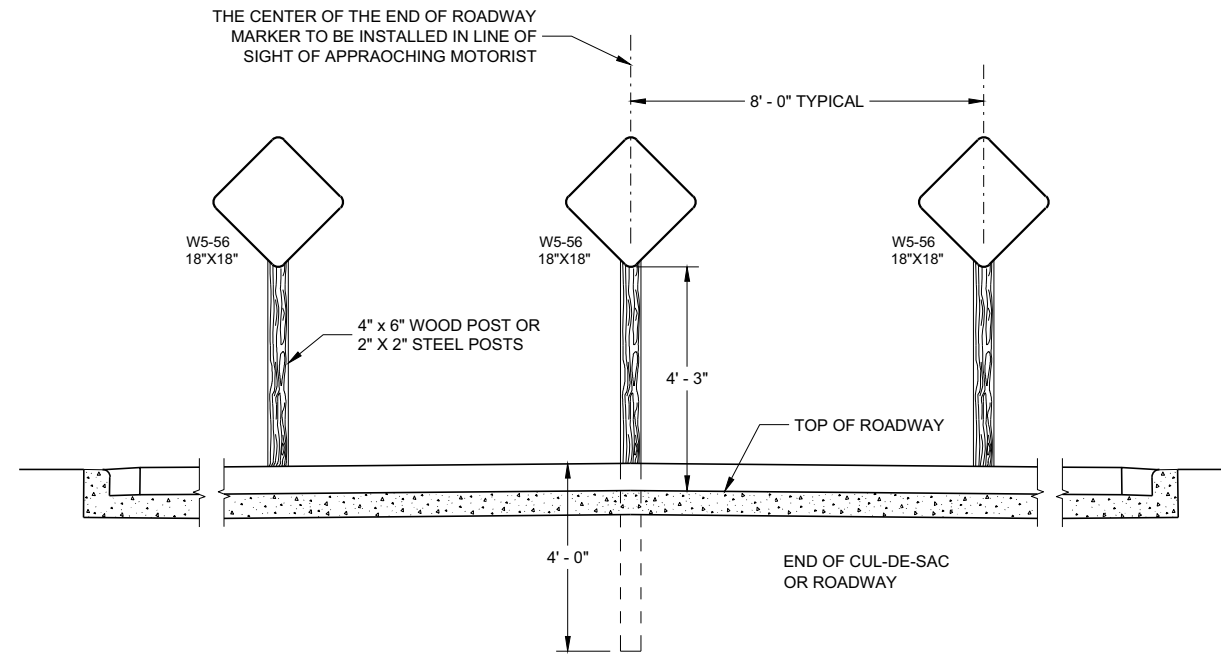
FHWA

GENERAL NOTES

SIGN LOCATIONS SHOWN ARE TYPICAL PLACEMENT AND MAY BE ADJUSTED BY THE ENGINEER AS FIELD CONDITIONS DICTATE.

THE MINIMUM NUMBER OF END-OF-ROADWAY SIGNS ARE THREE (AS SHOWN). ADDITIONAL END-OF-ROADWAY SIGNS MAY BE INSTALLED AS FIELD CONDITIONS DICTATE. (SEE SIGNING PLAN).

WHEN BEAMGUARD IS REQUIRED, PLACE END-OF-ROADWAY SIGNING BEHIND BEAMGUARD.



TYPICAL SIGN INSTALLATION

END-OF-ROADWAY SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

May 2019
DATE

/S/ Matthew Rauch
STATE SIGNING AND MARKING
ENGINEER

FHWA

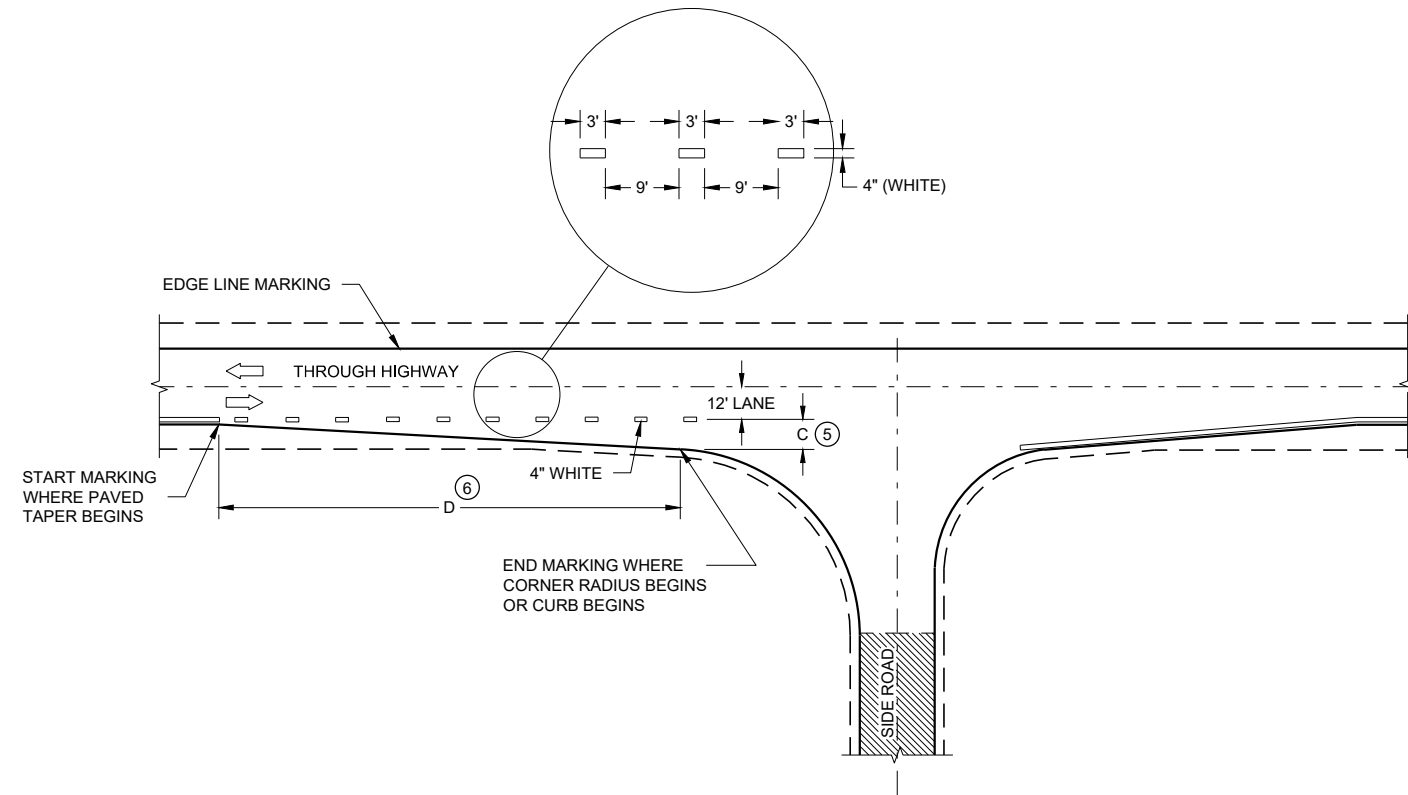
GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

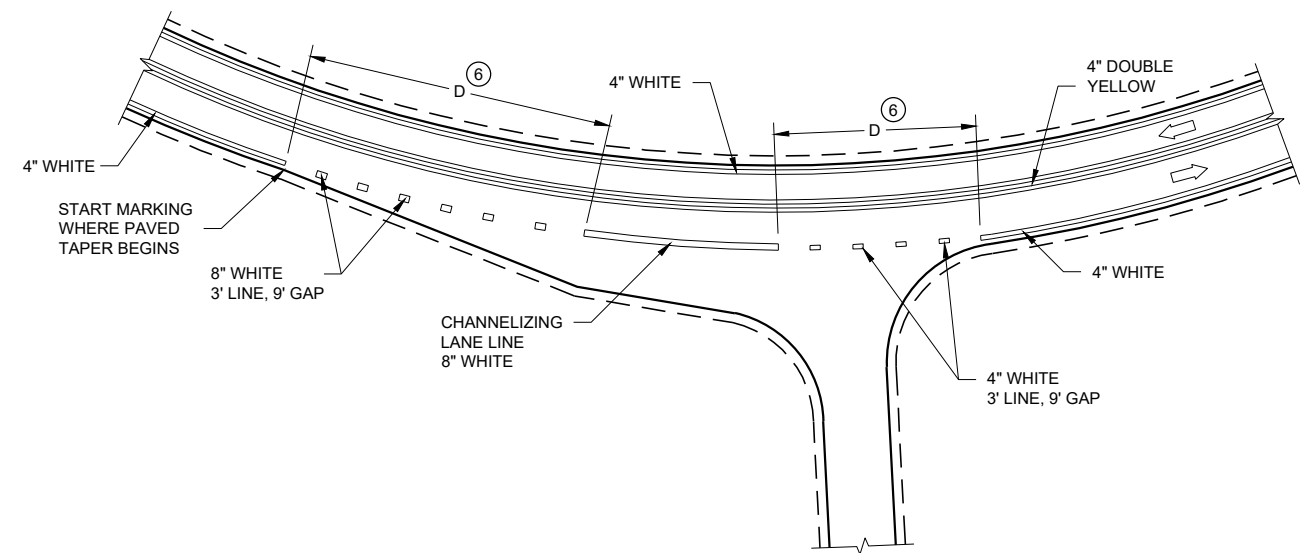
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
- ⑤ WHEN DISTANCE "C" IS LESS THAN 4 FEET, OMIT DOTTED EXTENSION.
- ⑥ WHEN DISTANCE "D" IS LESS THAN 50 FEET, OMIT DOTTED EXTENSION.

LEGEND

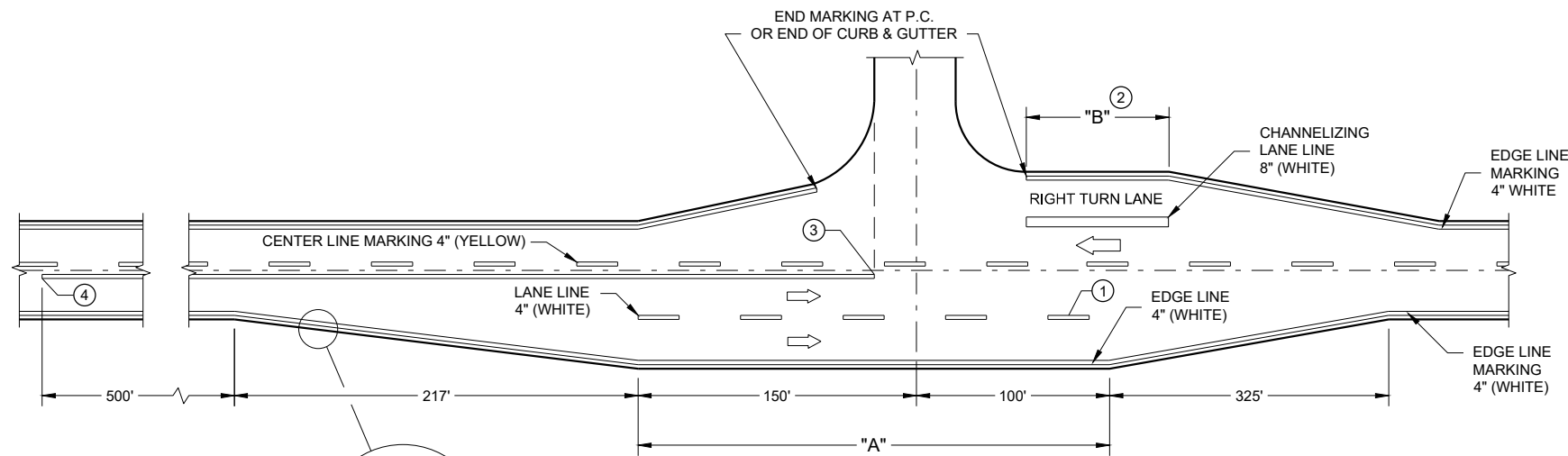
➡ DIRECTION OF TRAVEL



MINOR INTERSECTION

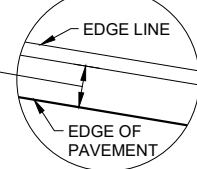


INTERSECTION ON OUTSIDE OF CURVE



**MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)**

BYPASS LANE PAVED SHOULDER WIDTH (AS SHOWN ELSEWHERE IN PLANS) - PLUS 2 INCHES



**PAVEMENT MARKING
(INTERSECTIONS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING LINE IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS.










WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE ONE HALF THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

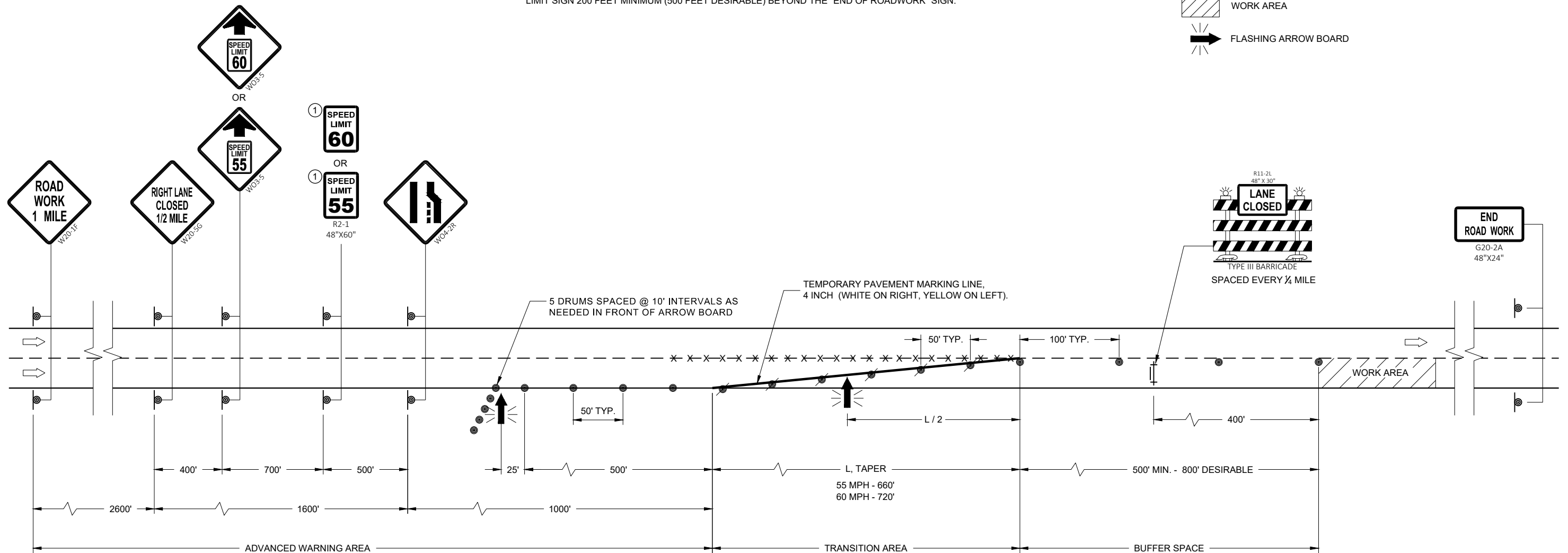
① A SPEED LIMIT SIGN SHALL BE LOCATED 1500 FEET BEYOND THE END OF THE ACCELERATION LANE OF EACH ENTRANCE RAMP. PLACE A SPEED LIMIT SIGN A MINIMUM OF EVERY 3 MILES. INCLUDE A RESUME SPEED LIMIT SIGN 200 FEET MINIMUM (500 FEET DESIRABLE) BEYOND THE "END OF ROADWORK" SIGN.

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  REMOVING PAVEMENT MARKINGS
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLASHING ARROW BOARD

6

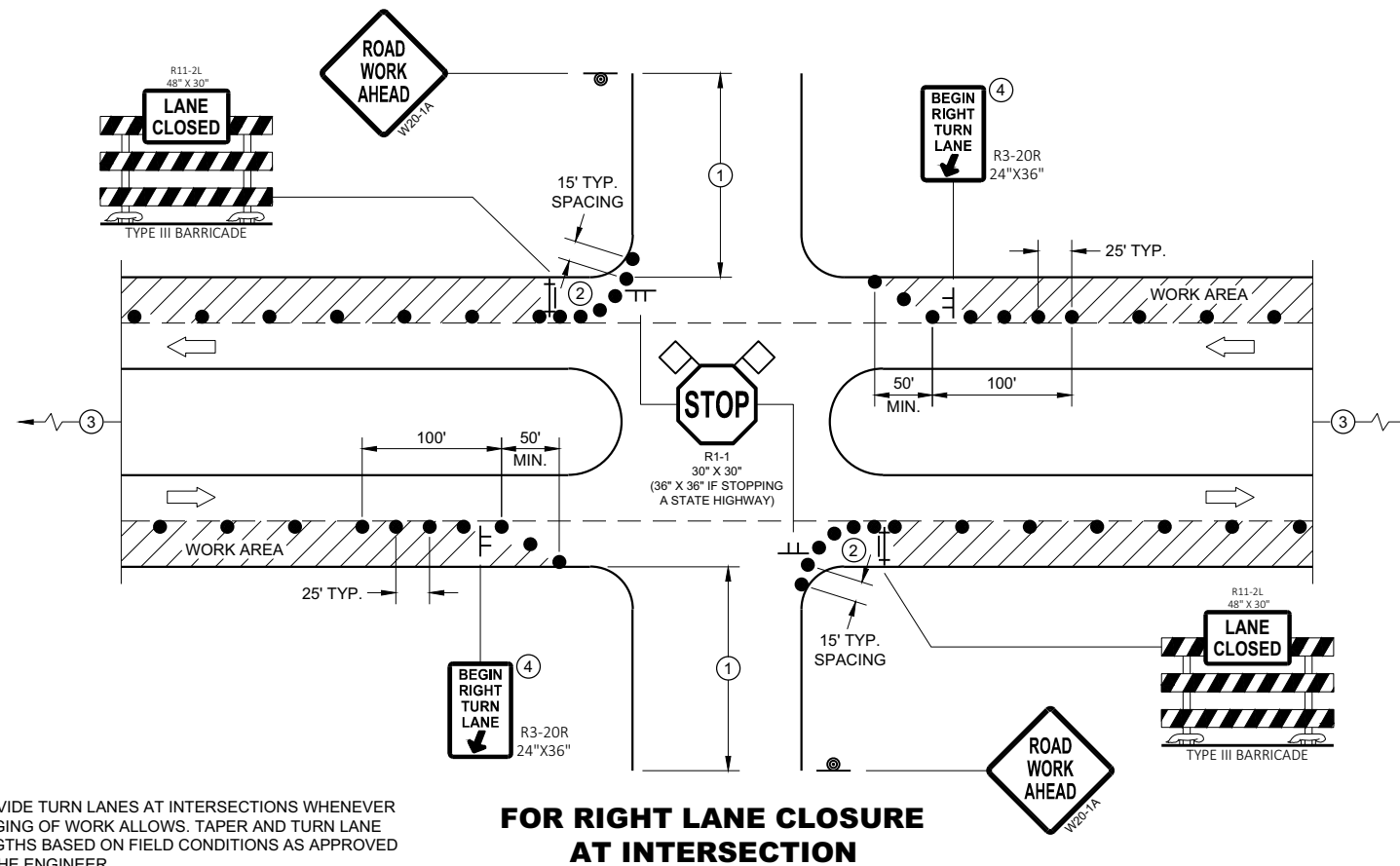
SDD 15D12 - 10b



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SDD 15D12 - 10b

TRAFFIC CONTROL, LANE CLOSURE, SPEED REDUCTION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED February 2022 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



PROVIDE TURN LANES AT INTERSECTIONS WHENEVER STAGING OF WORK ALLOWS. TAPER AND TURN LANE LENGTHS BASED ON FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" MAY BE USED IF APPROVED BY THE DISTRICT TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500' DESIRABLE) DISTANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE

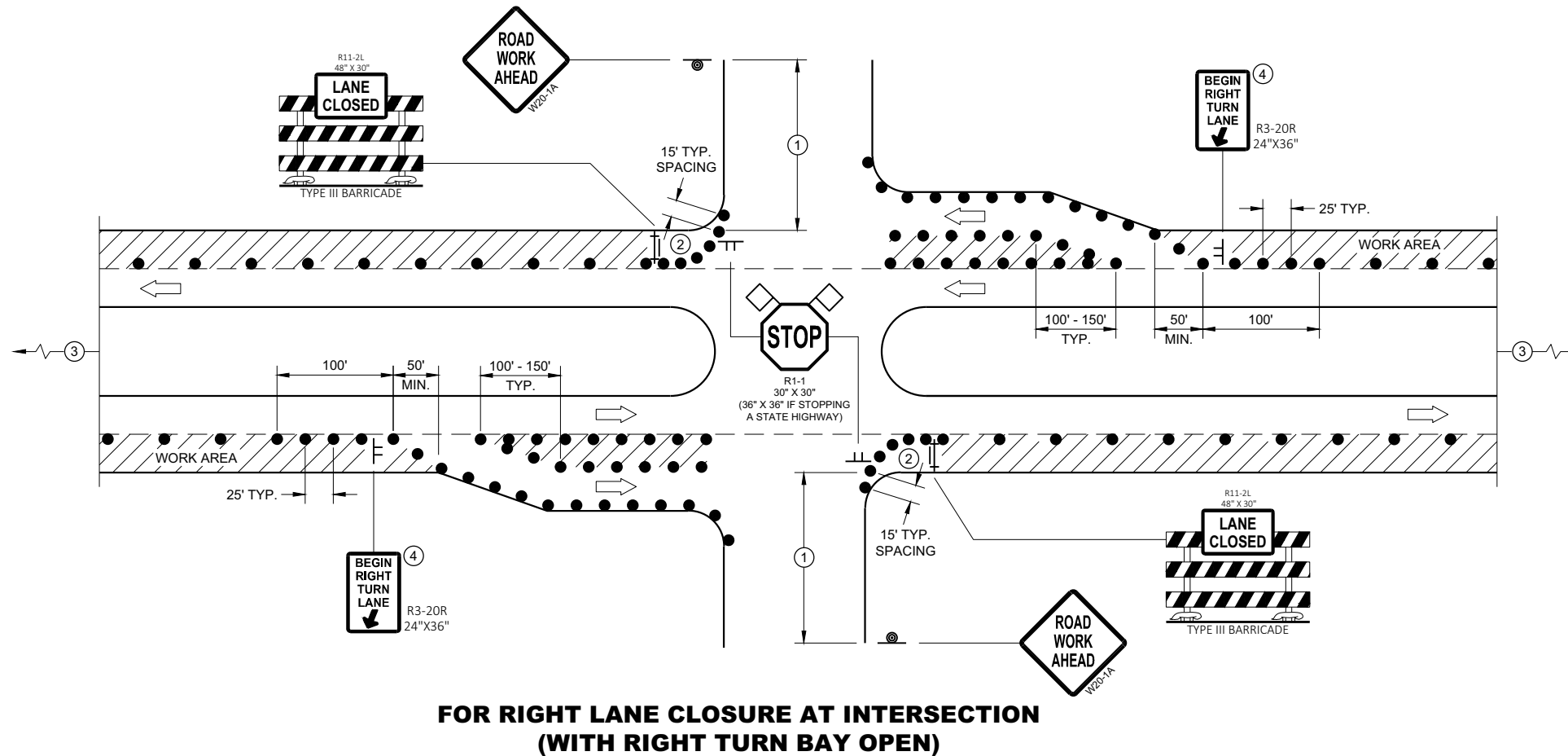
SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL REMAIN IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS OR THAT WILL BE PLACED IN A CLOSED LANE MAY BE MOUNTED ON PORTABLE SUPPORTS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

- ① 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.
350' IF 35 - 40 MPH.
200' IF 25 - 30 MPH.
- ② ALSO USE BARRICADE AND 15 FOOT TYPICAL DRUM SPACING AT COMMERCIAL DRIVEWAYS
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.
- ④ MINIMUM MOUNTING HEIGHT OF 5 FEET FROM EDGE OF PAVEMENT (AT EDGE LINE LOCATION) TO BOTTOM OF SIGN.

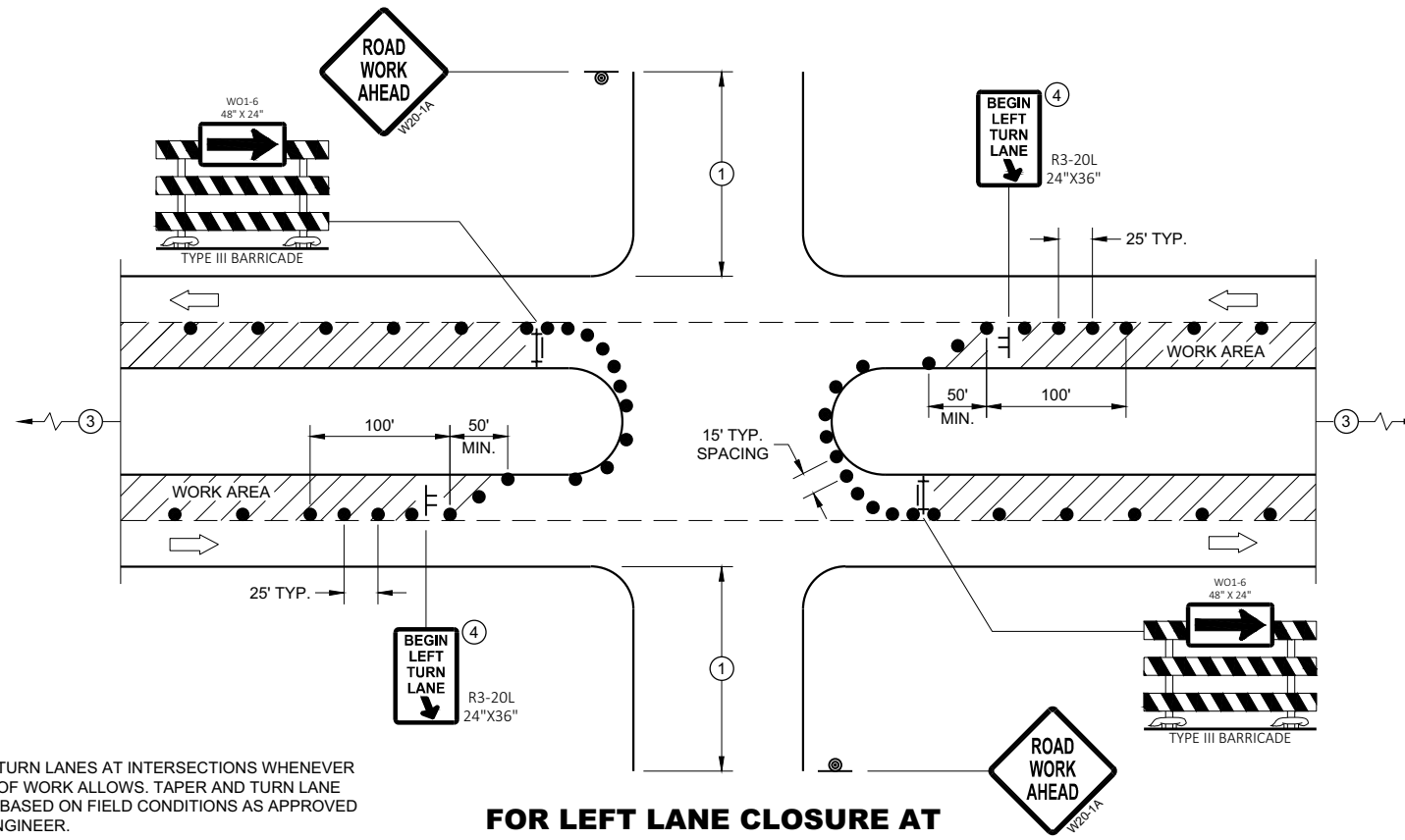


LEGEND

- SIGN ON TEMPORARY SUPPORT
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- DIRECTION OF TRAFFIC
- FLAGS, 16" X 16" MIN., ORANGE
- WORK AREA

**TRAFFIC CONTROL,
INTERSECTION WITHIN SINGLE
RIGHT LANE CLOSURE**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



PROVIDE TURN LANES AT INTERSECTIONS WHENEVER STAGING OF WORK ALLOWS. TAPER AND TURN LANE LENGTHS BASED ON FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

FOR LEFT LANE CLOSURE AT INTERSECTION OR MEDIAN OPENING

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" MAY BE USED IF APPROVED BY THE DISTRICT TRAFFIC UNIT.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500' DESIRABLE) DISTANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE

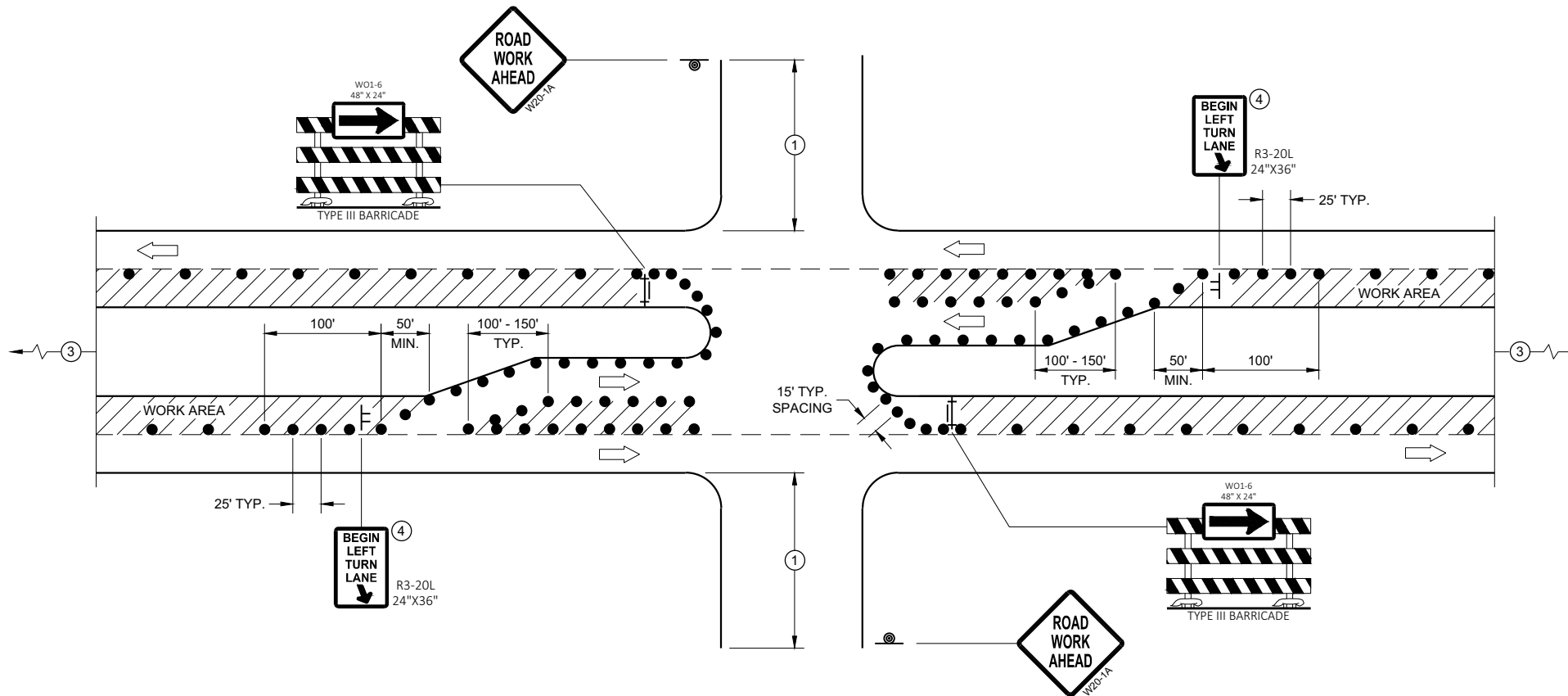
SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL REMAIN IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS OR THAT WILL BE PLACED IN A CLOSED LANE MAY BE MOUNTED ON PORTABLE SUPPORTS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

- ① 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.
350' IF 35 - 40 MPH.
200' IF 25 - 30 MPH.
- ② ALSO USE BARRICADE AND 15 FOOT TYPICAL DRUM SPACING AT COMMERCIAL DRIVEWAYS
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.
- ④ MINIMUM MOUNTING HEIGHT OF 5 FEET FROM EDGE OF PAVEMENT (AT EDGE LINE LOCATION) TO BOTTOM OF SIGN.



FOR LEFT LANE CLOSURE AT INTERSECTION OR MEDIAN OPENING (WITH LEFT TURN BAY OPEN)

LEGEND

- SIGN ON TEMPORARY SUPPORT
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE WITH ATTACHED SIGN
- DIRECTION OF TRAFFIC
- FLAGS, 16" X 16" MIN., ORANGE
- WORK AREA

TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LEFT LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED August 2020 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

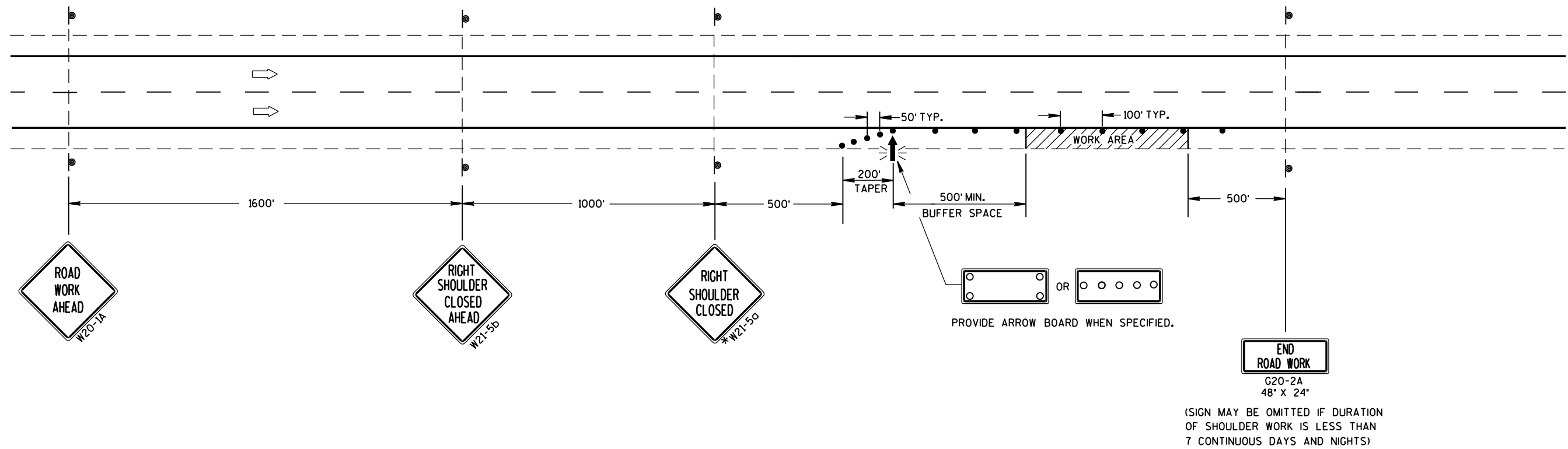
CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.










*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-50 SIGN MAY BE OMITTED.

LEGEND

- TRAFFIC CONTROL DRUM
- ⊙ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ⚡ FLASHING ARROW BOARD
- ▨ WORK AREA



LEGEND

-  TYPE III BARRICADE WITH ATTACHED SIGN
-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
-  TYPE "A" WARNING LIGHT (FLASHING)
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
-  CONCRETE BARRIER TEMPORARY PRECAST

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR LANE SHIFT RIGHT - REVERSE FOR SHIFTING LEFT.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON ANY "COVERED" OR "DOWNED" SIGNS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARDS SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING LINES IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

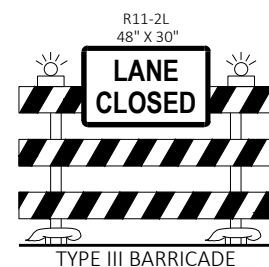
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

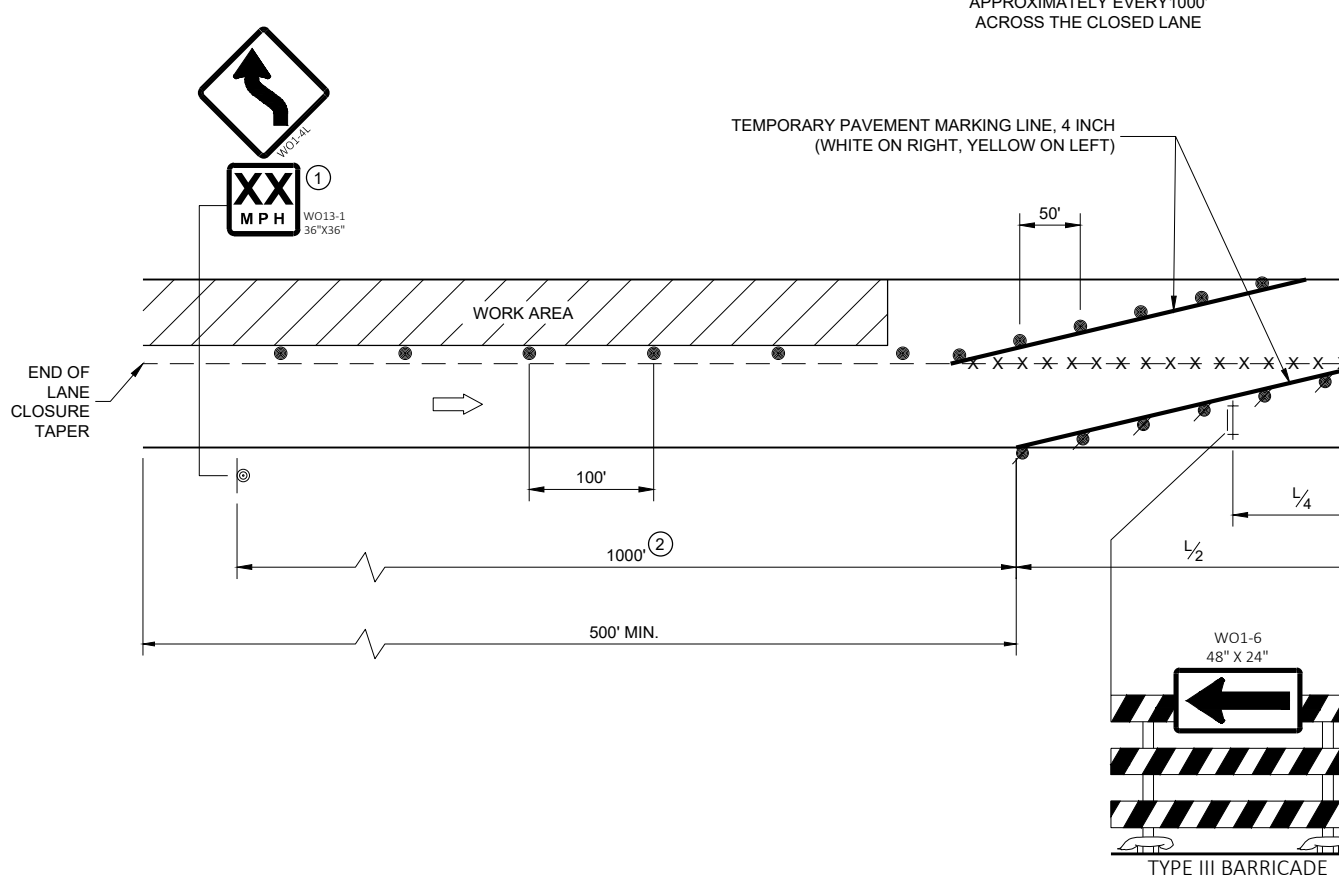
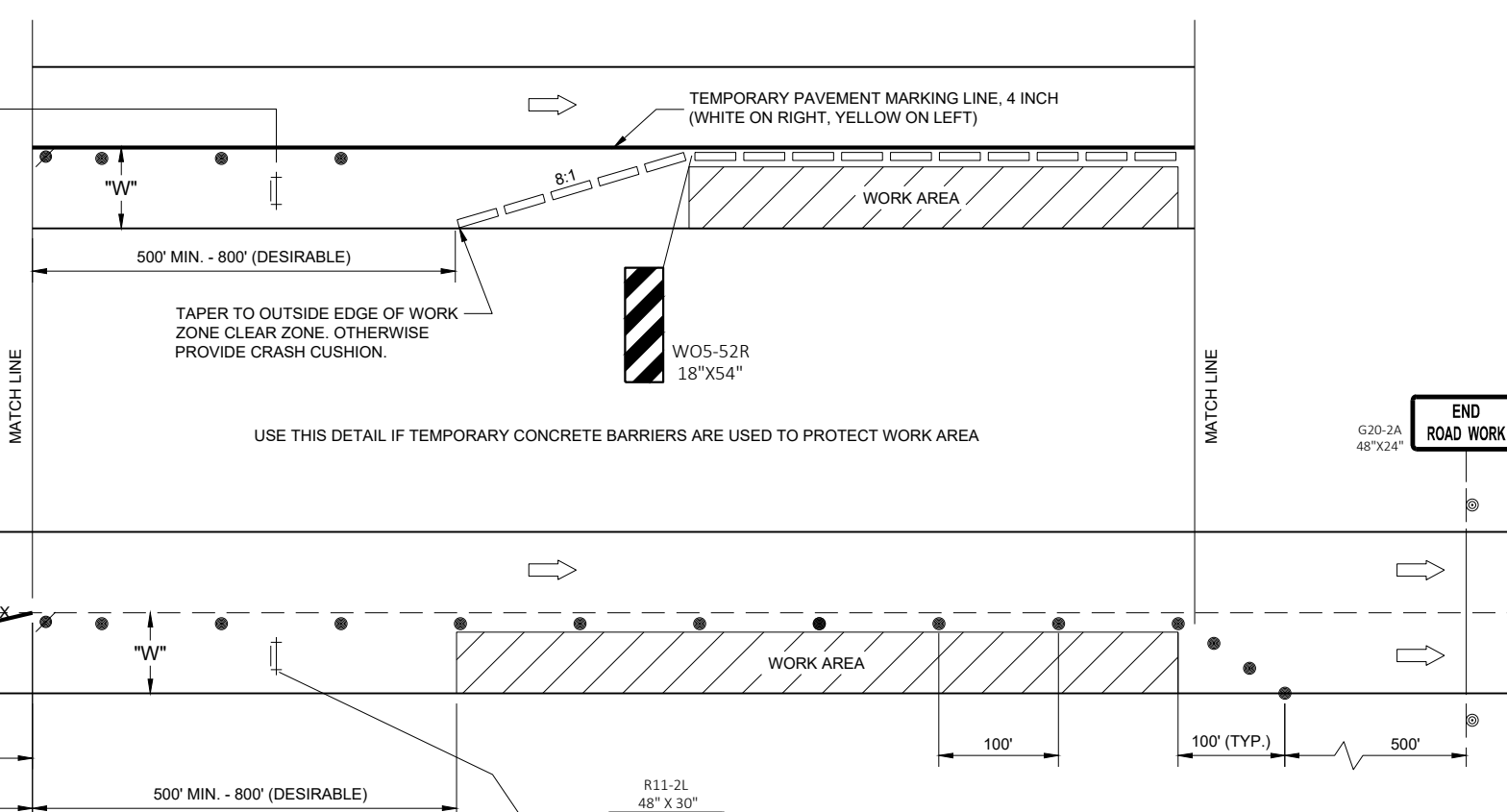
ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE SHIFT OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE SHIFT MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

- ① USE ONLY IF DESIGN SPEED IS 10 MPH BELOW POSTED SPEED.
- ② IF BEGINNING OF LANE SHIFT IS 1200' OF LESS FROM THE END OF THE LANE CLOSURE TAPER, PLACE THE WO1-4L SIGN 200 FEET AFTER THE END OF THE LANE CLOSURE TAPER.

POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	SHIFTING TAPER 1/2				
	W, LATERAL OFFSET (FT)				
	10	11	12	13	14
50	250	275	300	325	350
55	275	303	330	358	385
60	300	330	360	390	420
65	325	358	390	423	455
70	350	385	420	455	490



PLACE BARRICADE AND SIGN APPROXIMATELY EVERY 1000' ACROSS THE CLOSED LANE



TRAFFIC CONTROL, FULL LANE SHIFT, MULTI-LANE DIVIDED 50 MPH AND OVER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: May 2022 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA










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SDD 15D40 - 04b

SDD 15D40 - 04b

LEGEND

-  TYPE III BARRICADE WITH ATTACHED SIGN
-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
-  TYPE "A" WARNING LIGHT (FLASHING)
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
-  CONCRETE BARRIER TEMPORARY PRECAST

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR LANE SHIFT LEFT - REVERSE FOR SHIFTING RIGHT.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON ANY "COVERED" OR "DOWNED" SIGNS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARDS SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING LINES IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

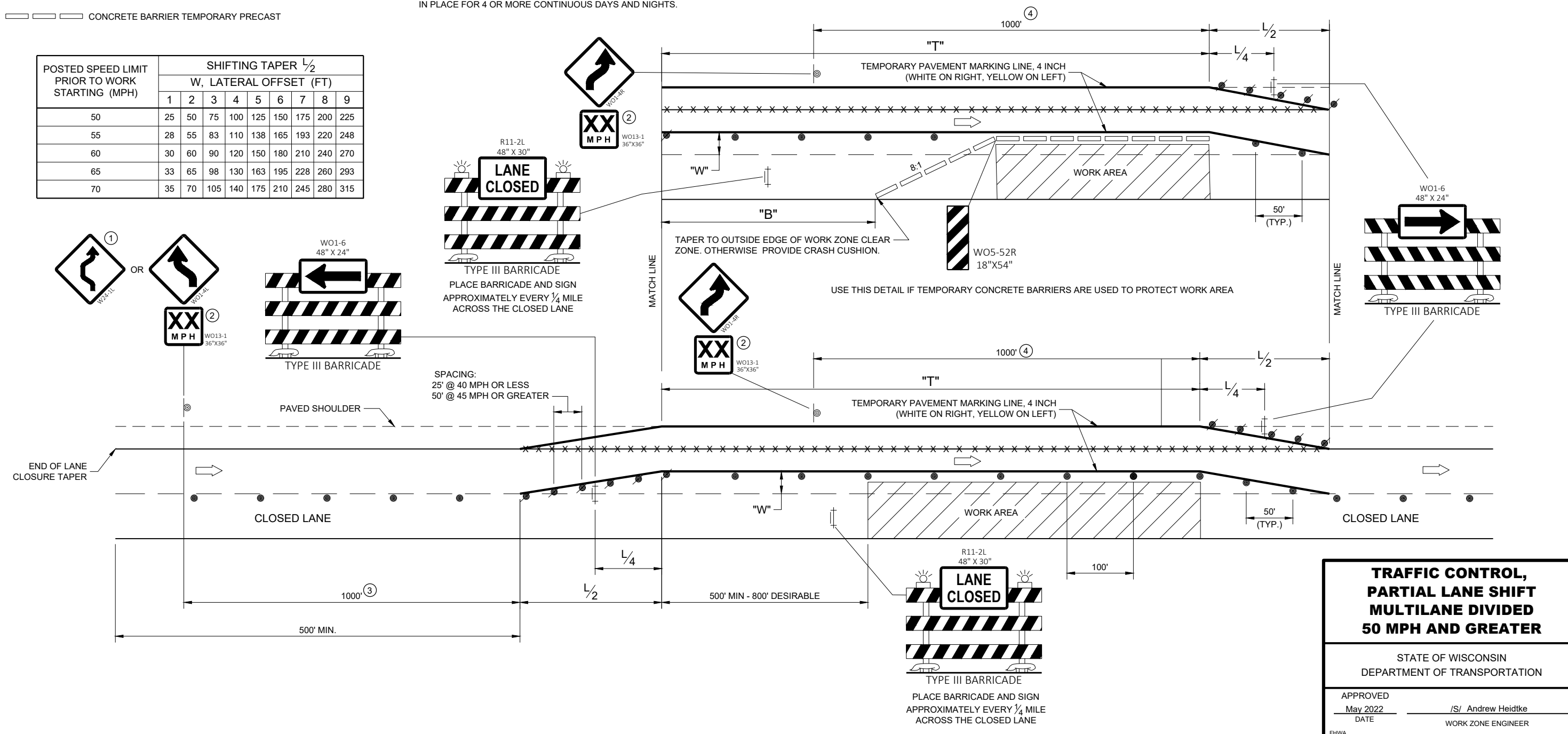
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE SHIFT OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE SHIFT MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

- ① USE ONLY WHEN T<600', OMIT WO1-4R.
- ② IF NEEDED, USE ONLY IF DESIGN SPEED IS 10 MPH BELOW POSTED SPEED.
- ③ IF THE BEGINNING OF LANE SHIFT TAPER IS 1200 FEET OR LESS FROM END OF LANE CLOSURE TAPER, PLACE THE WO1-4L SIGN 200 FEET AFTER THE END OF THE LANE CLOSURE TAPER.
- ④ IF THE BEGINNING OF THE SECOND LANE SHIFT TAPER IS 1200 FEET OR LESS FROM END OF THE FIRST LANE CLOSURE TAPER, PLACE THE WO1-4L SIGN 200 FEET AFTER THE END OF THE FIRST LANE CLOSURE TAPER.

POSTED SPEED LIMIT PRIOR TO WORK STARTING (MPH)	SHIFTING TAPER 1/2 W, LATERAL OFFSET (FT)								
	1	2	3	4	5	6	7	8	9
50	25	50	75	100	125	150	175	200	225
55	28	55	83	110	138	165	193	220	248
60	30	60	90	120	150	180	210	240	270
65	33	65	98	130	163	195	228	260	293
70	35	70	105	140	175	210	245	280	315



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SDD 15D40 - 04d

SDD 15D40 - 04d

**TRAFFIC CONTROL,
PARTIAL LANE SHIFT
MULTILANE DIVIDED
50 MPH AND GREATER**

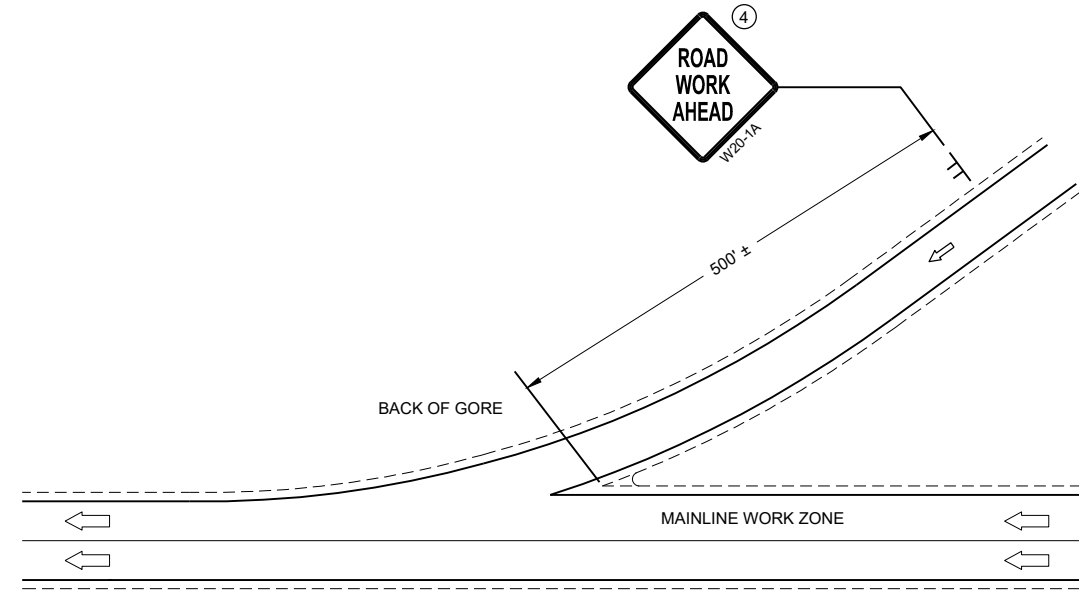
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED _____
DATE May 2022 /S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

LEGEND

- V1 SHADOW VEHICLE 1
- V2 SHADOW VEHICLE 2
- V3 ADVANCE WARNING TRUCK
- TRAFFIC CONTROL DRUM
- ◻ TRUCK MOUNTED ATTENUATOR (TMA)
- ⊥ SIGN ON TEMPORARY SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ◻ FLASHING ARROW PANEL (MERGE)
- ◻ FLASHING ARROW PANEL (CAUTION)
- PCMS PORTABLE CHANGEABLE MESSAGE SIGN
- ▨ WORK AREA



GENERAL NOTES

SHORT DURATION IS WORK THAT OCCUPIES A LOCATION UP TO 1 HOUR.

MOBILE IS WORK THAT MOVES INTERMITTENTLY OR CONTINUOUSLY.

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

ALL VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

WHEN WORK ACTIVITY BLOCKS THE RIGHT LANE, REVERSE TRAFFIC CONTROL.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, PROVIDE ADDITIONAL TRAFFIC CONTROLS AS SPECIFIED IN THE CONTRACT OR AS APPROVED BY THE ENGINEER.

USE DOUBLE ARROWS WHEN CONVOY IS IN CENTER LANE ONLY.

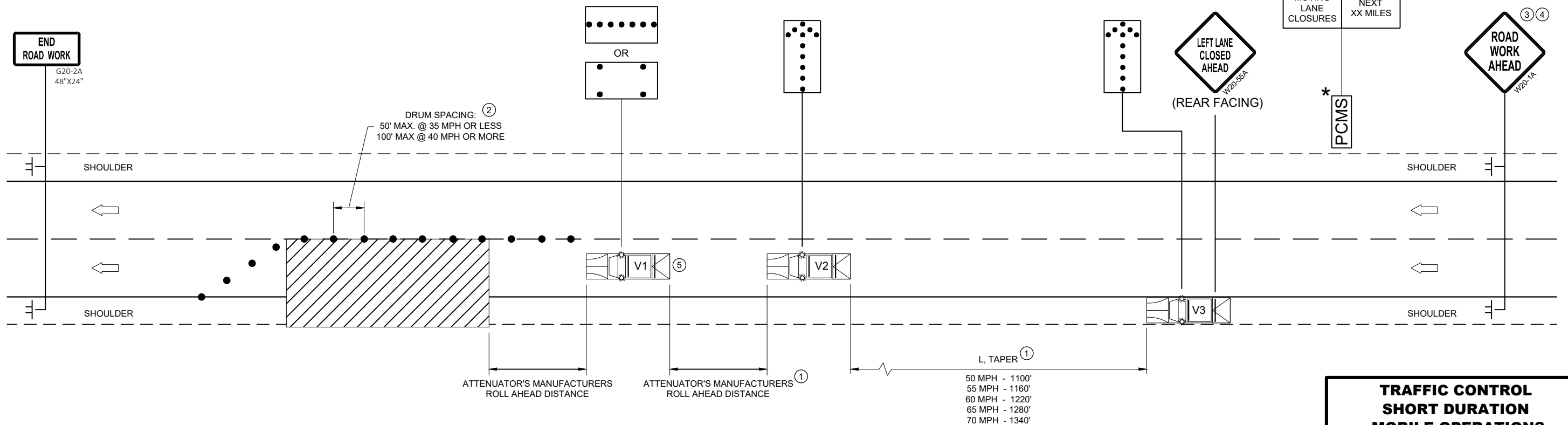
WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR LAY STATIONARY SIGNS AND SUPPORTS FLAT ON THE GRADE WITH UPRIGHTS ORIENTED PARALLEL TO AND DOWNSTREAM FROM TRAFFIC

- ① DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL AND HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- ② DRUMS ARE TO BE USED FOR BRIDGE DECK SEALING AND OTHER PROJECTS THAT REQUIRE DELINEATION.
- ③ WITHIN 5 MILES, RELOCATE SIGNS AS WORK PROGRESSES AND NECESSARY OR AS DIRECTED BY THE ENGINEER.
- ④ SIGN NOT REQUIRED IF MOVING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- ⑤ SHADOW VEHICLE 1 (V1) IS OPTIONAL

* PCMS OPTIONAL

PCMS MESSAGING

FRAME 1	FRAME 2
MOVING LANE CLOSURES	NEXT XX MILES



**TRAFFIC CONTROL
SHORT DURATION
MOBILE OPERATIONS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
August 2021 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

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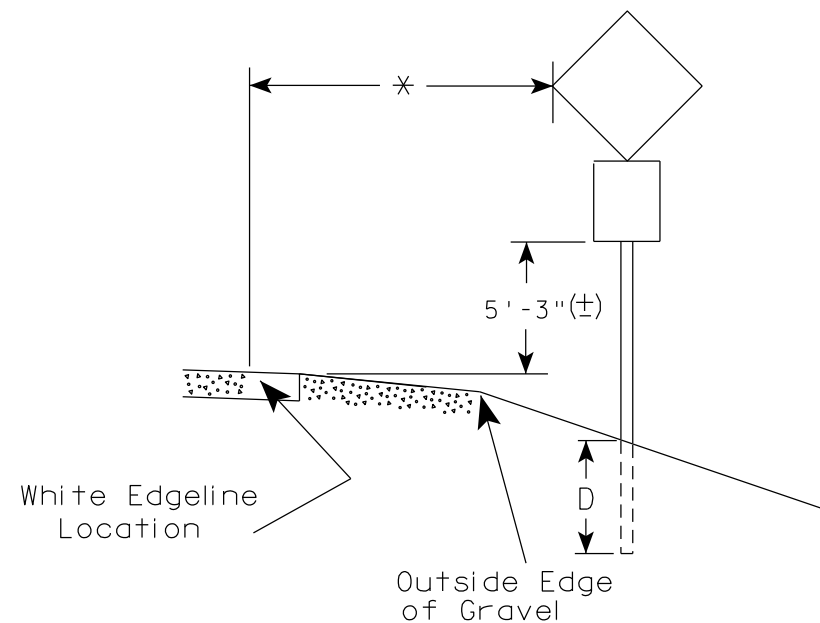
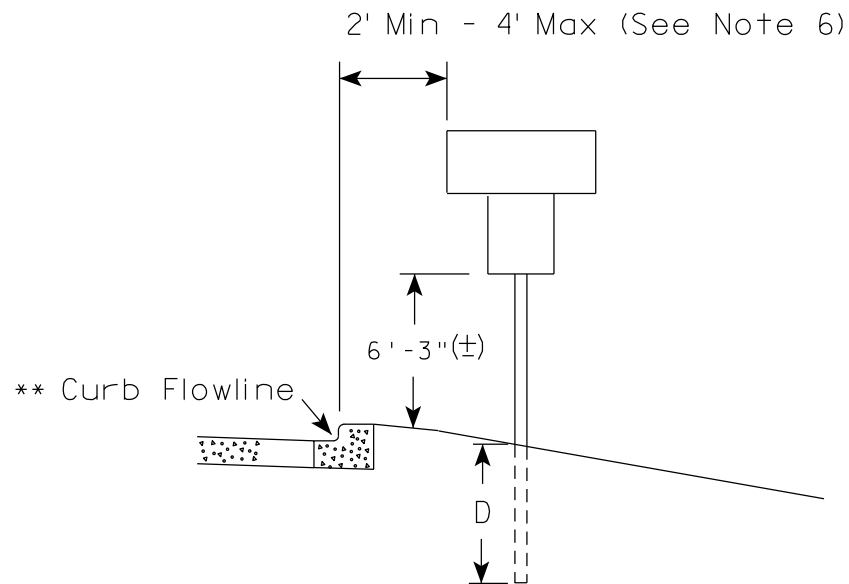
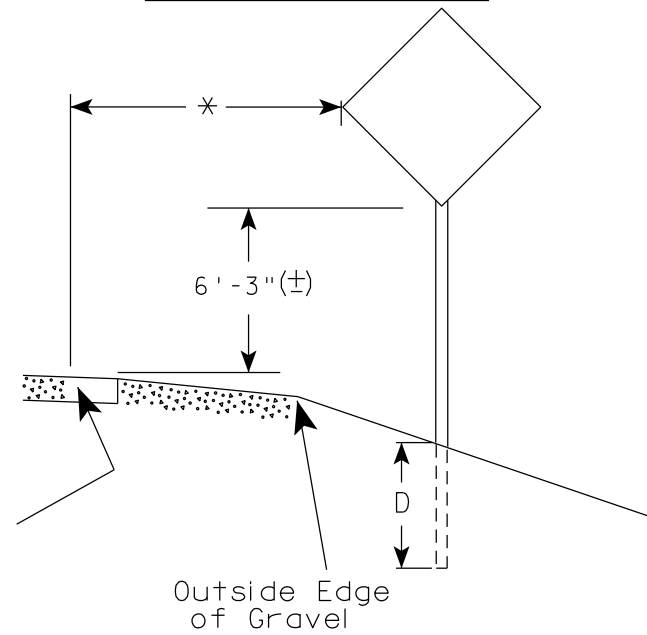
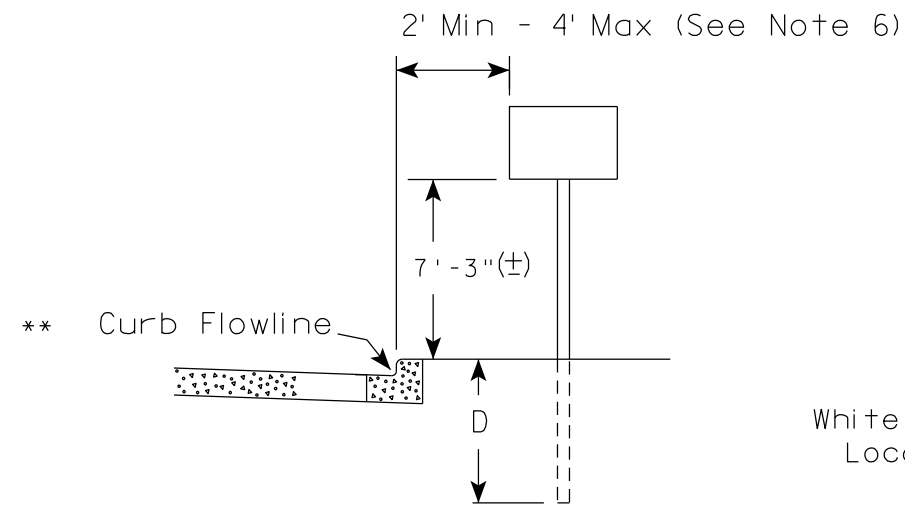
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SDD 15D43 - 02

SDD 15D43 - 02

URBAN AREA

RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

- GENERAL NOTES**
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 6. The (±) tolerance for mounting height is 3 inches.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

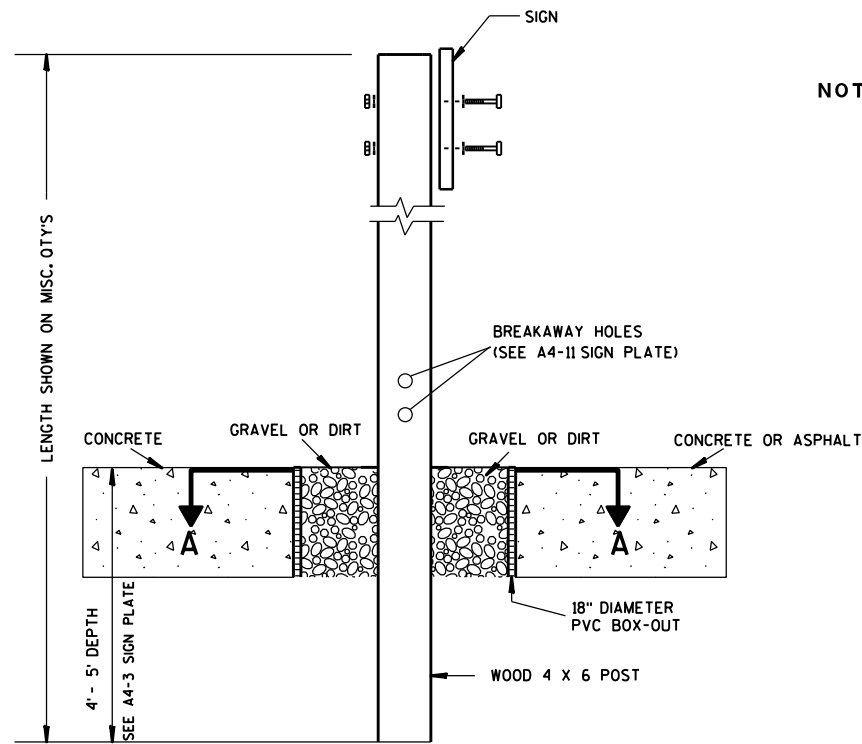
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

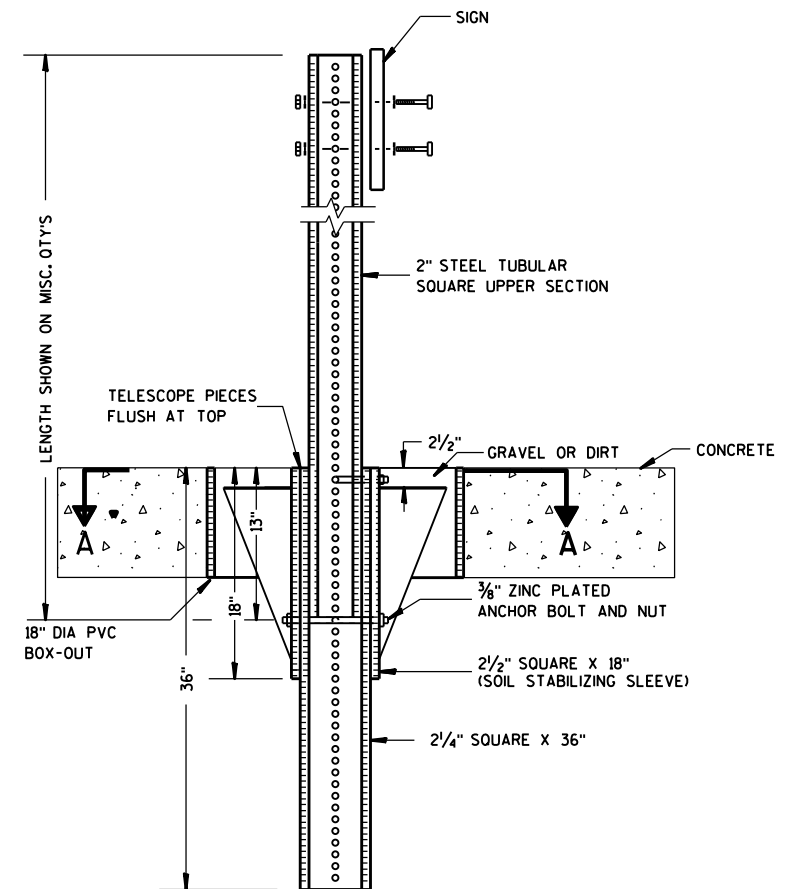
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

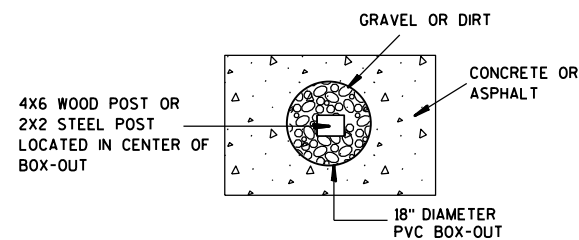
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

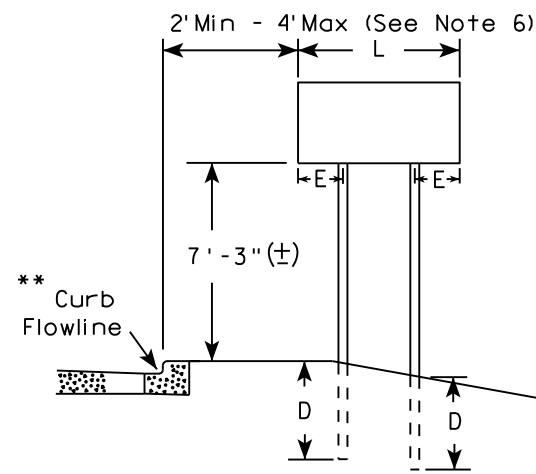
FOR NEW CONCRETE/ ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED <i>Matthew R. Rauch</i> for State Traffic Engineer	
DATE 1/27/14	PLATE NO. A4-3B.1

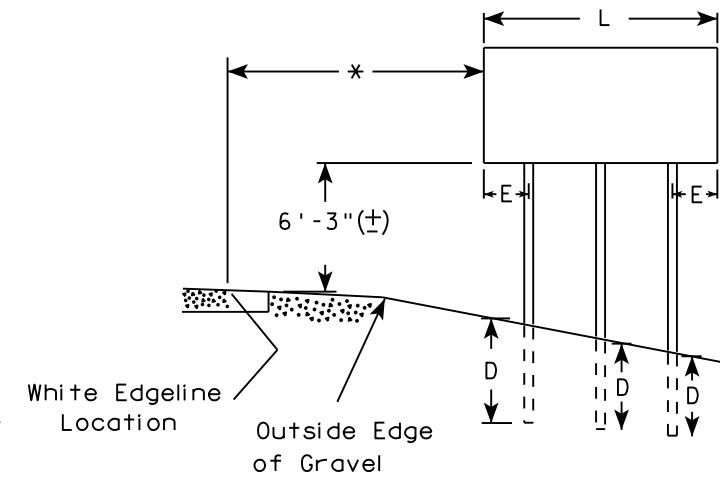
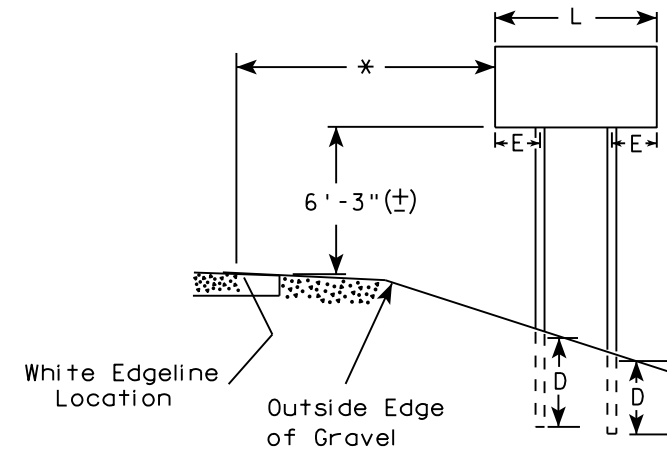
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

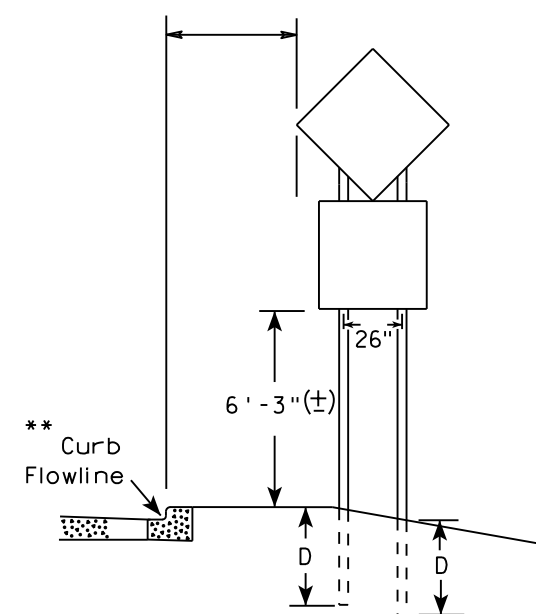
URBAN AREA



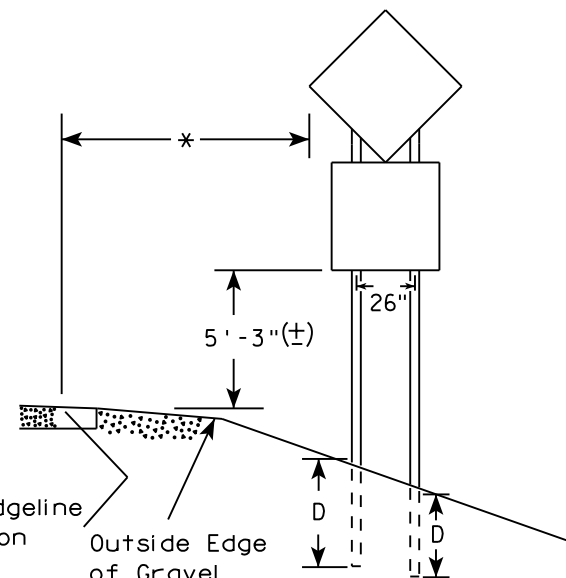
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

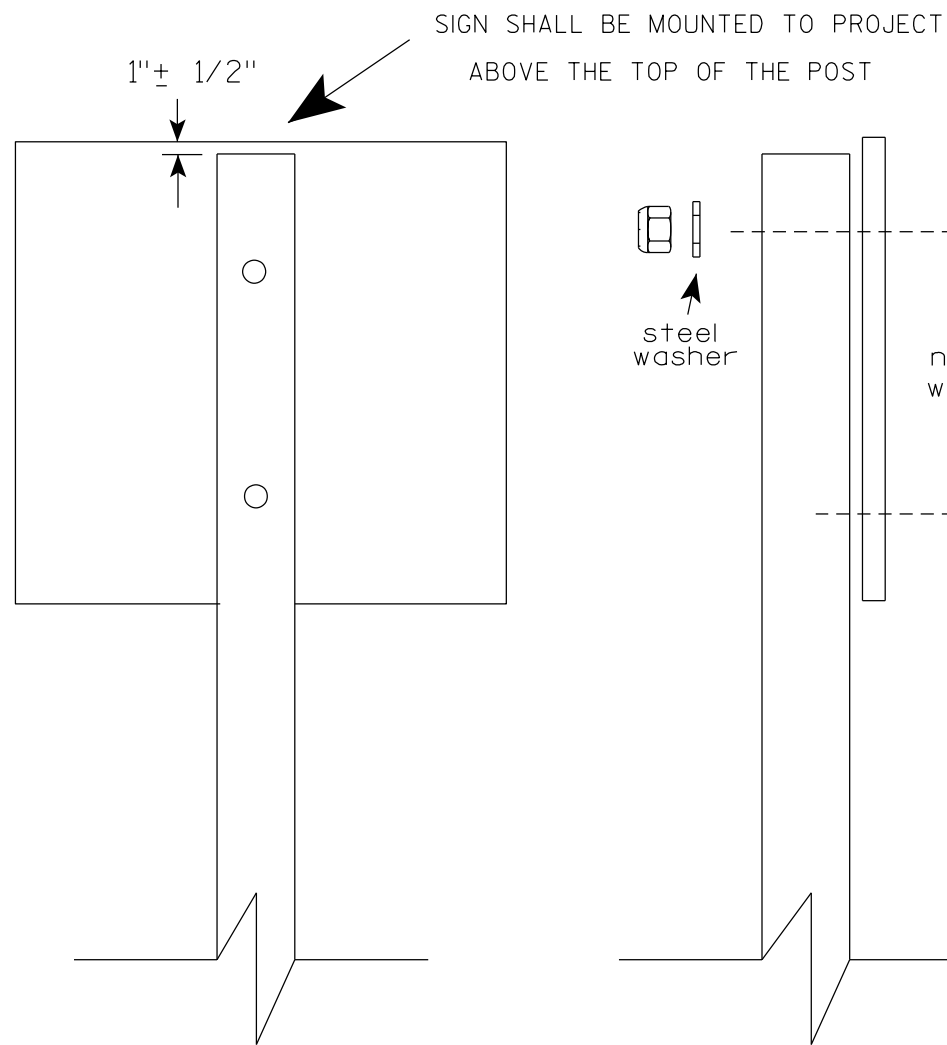
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

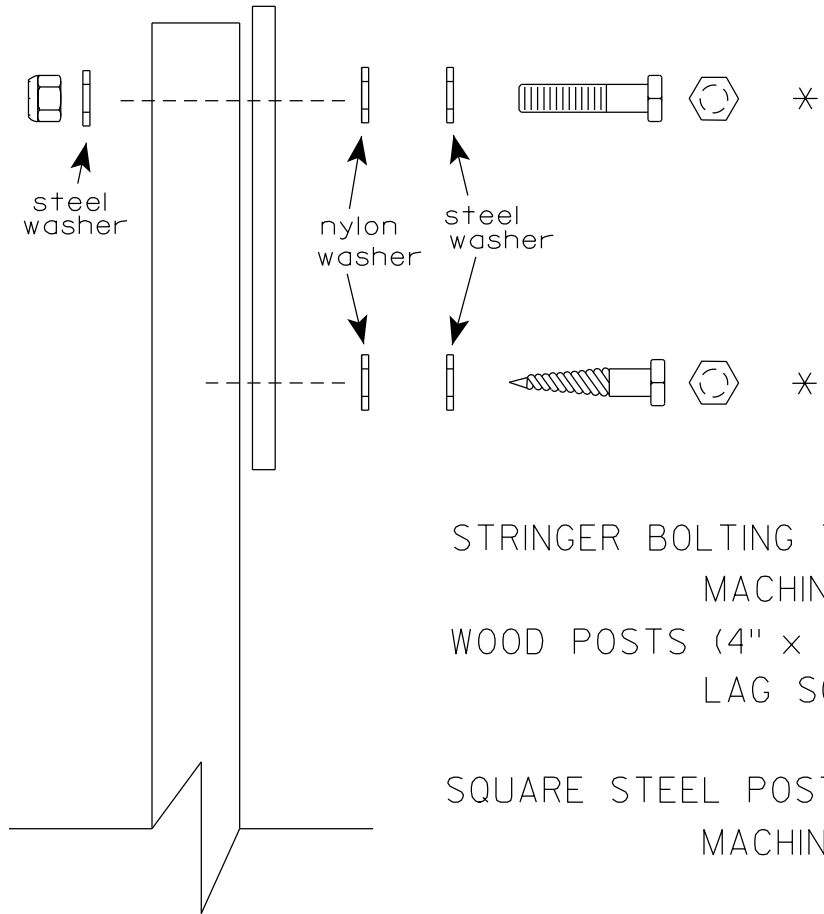
WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.



STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 6")

LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
 O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL

1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

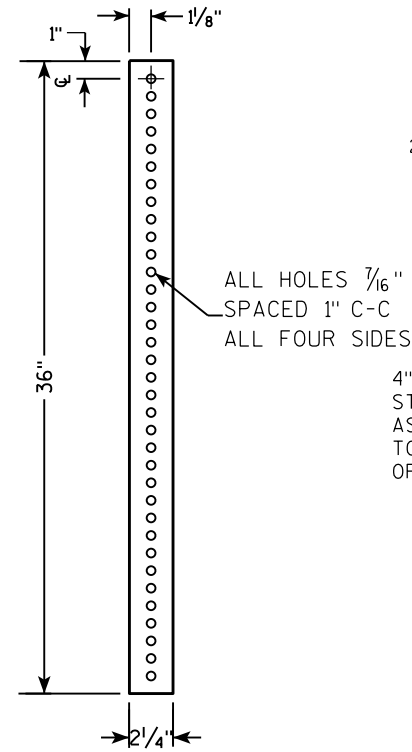
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

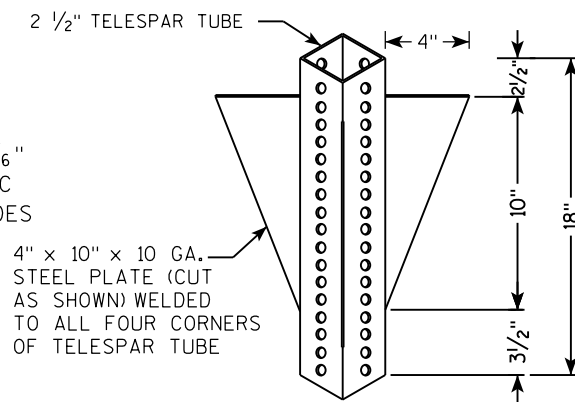
DATE 4/1/2020 PLATE NO. A4-8.9

**TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM**

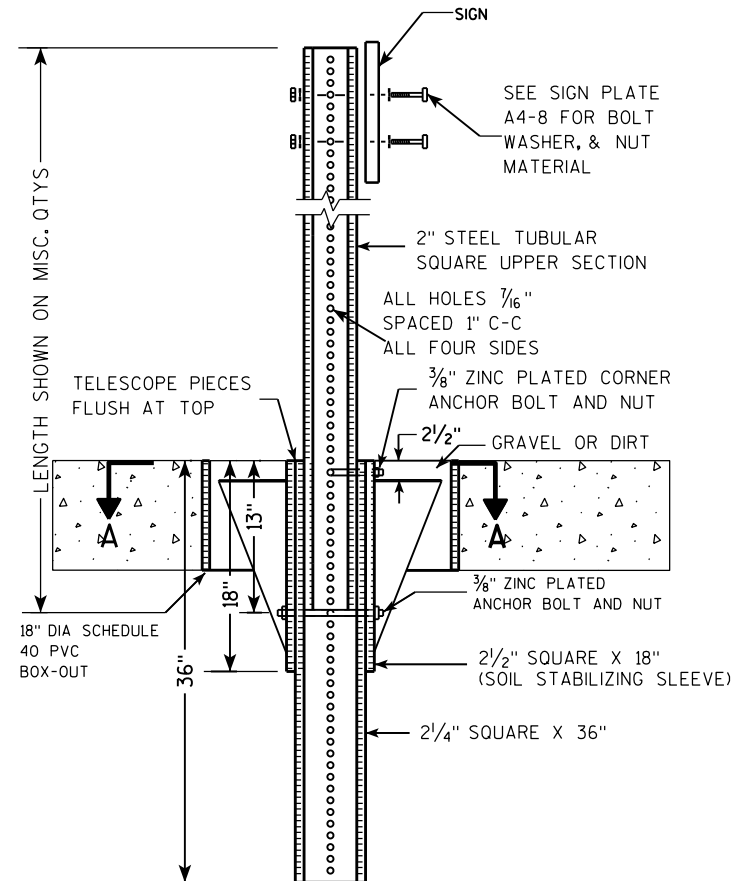
**2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



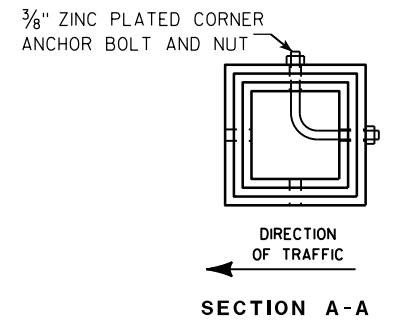
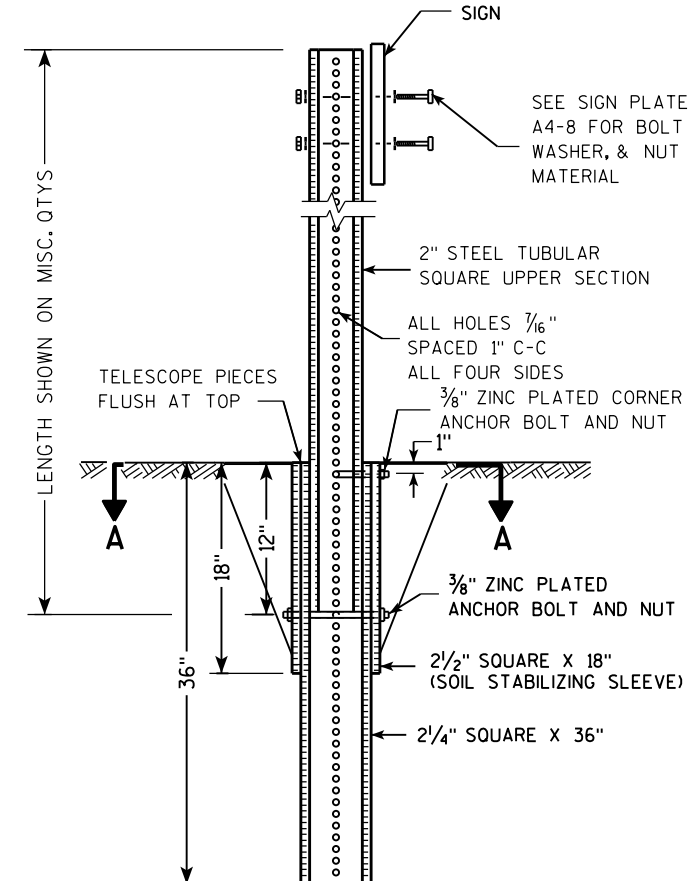
**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

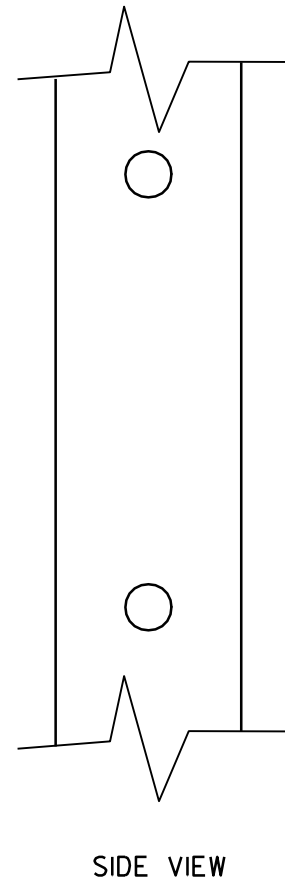
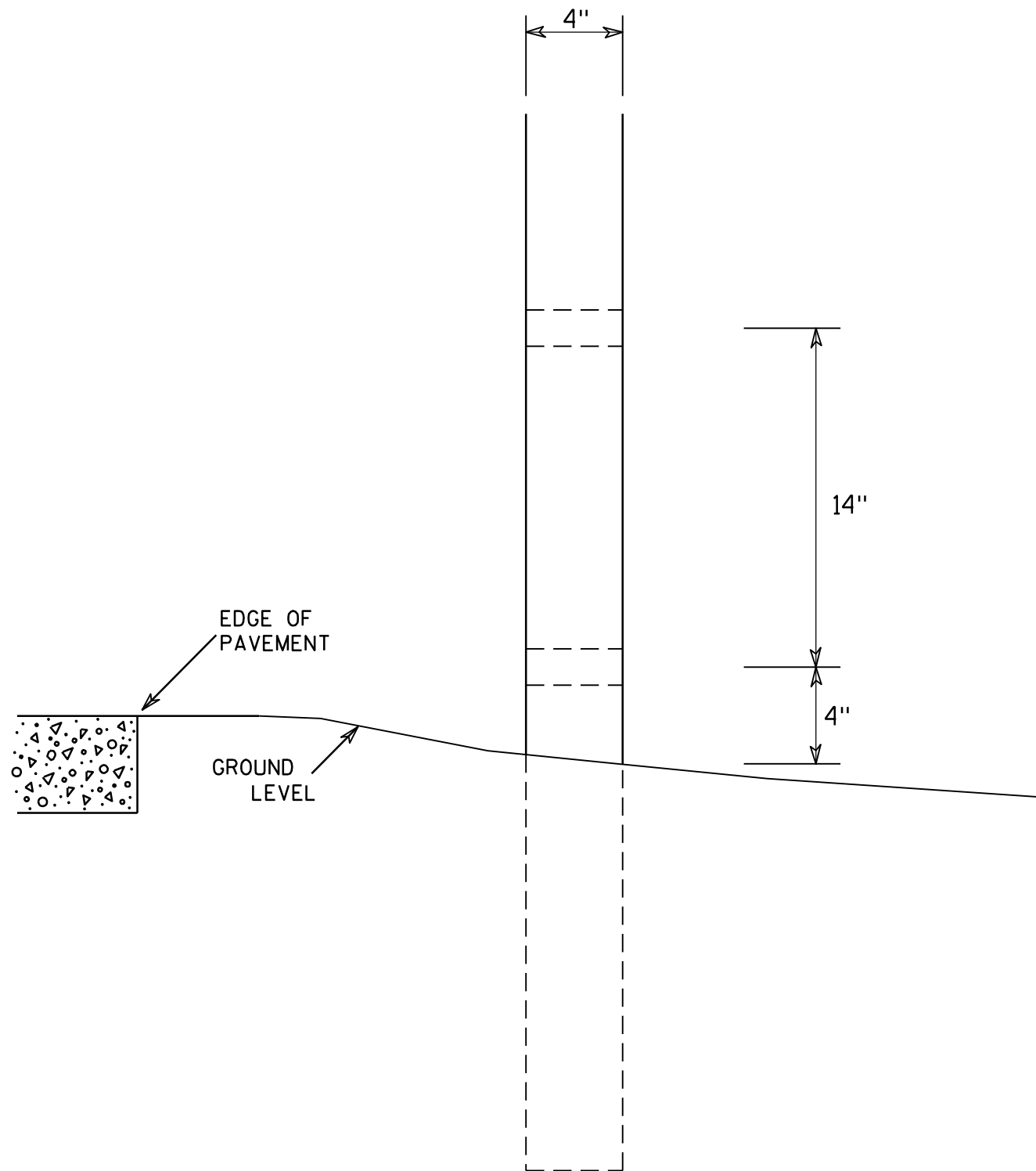
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL
SIGN POST
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

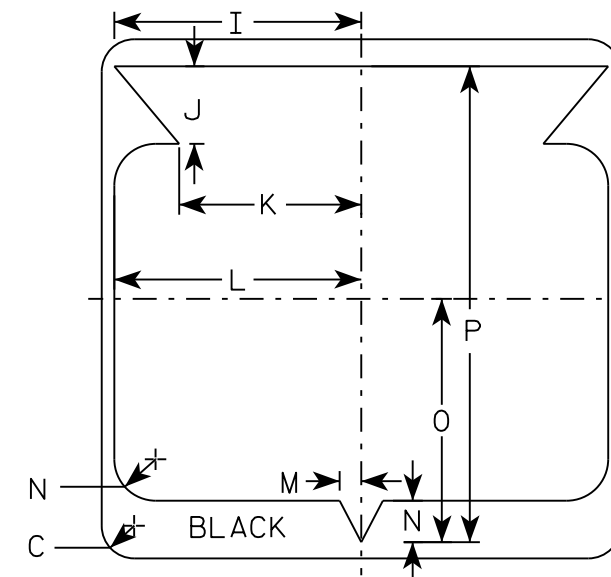
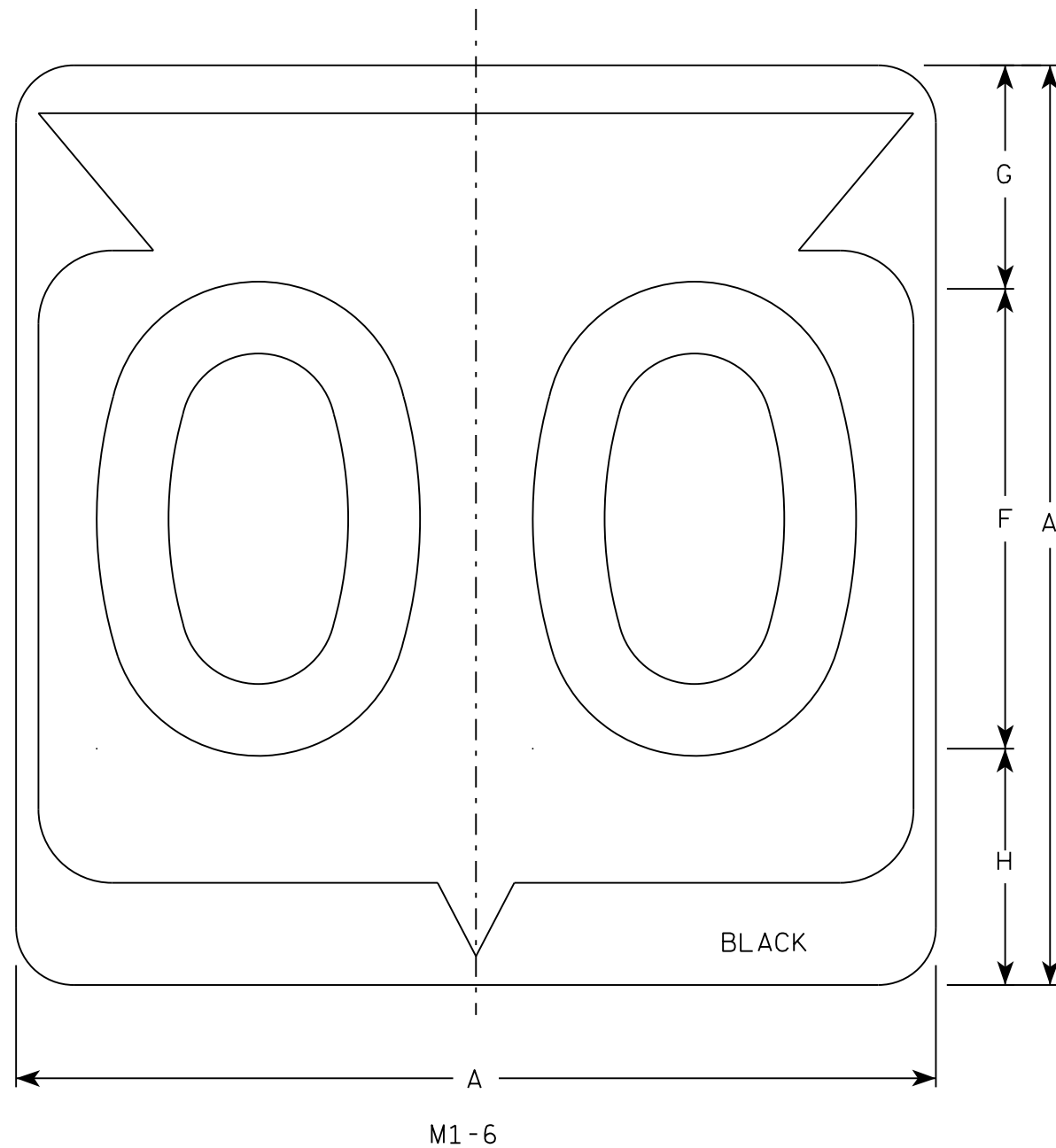
7

7

4 X 6 WOOD POST MODIFICATIONS	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D except 3 number signs Series C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/16/18 PLATE NO. M1-6.10

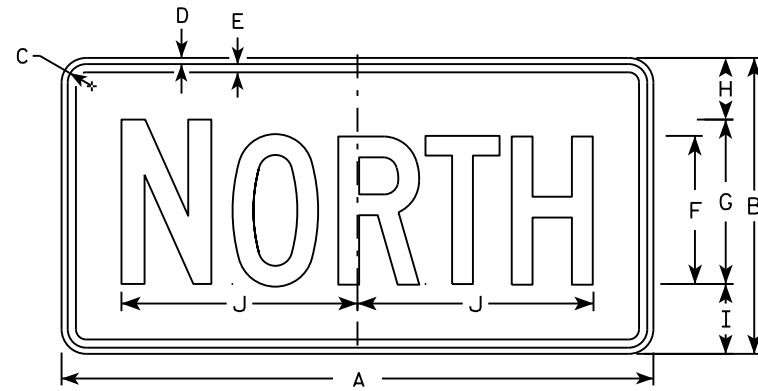
PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: _____ **E**

7

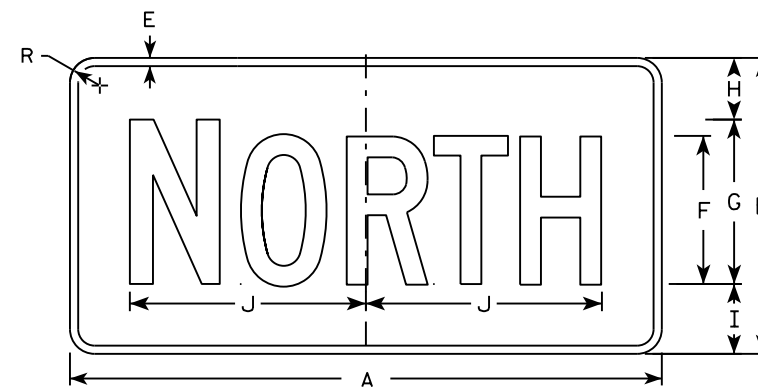
7

NOTES

- All Signs Type II - Type H
- Color:
 - Background - See note 5
 - Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - White
 Message - Black
 MB3-1 thru MB3-4 Background - Blue
 Message - White
 MK3-1 thru MK3-4 Background - Green
 Message - White
 MM3-1 thru MM3-4 Background - White
 Message - Green
 MN3-1 thru MN3-4 Background - Brown
 Message - White
 MP3-1 thru MP3-4 Background - White
 Message - Blue
- Note the first letter of each direction is larger than the remainder of the message.



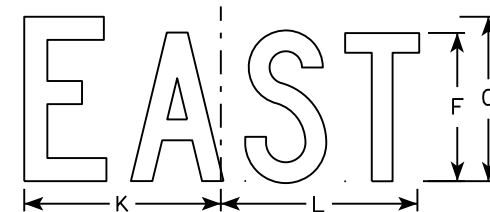
M3-1
MM3-1
MP3-1



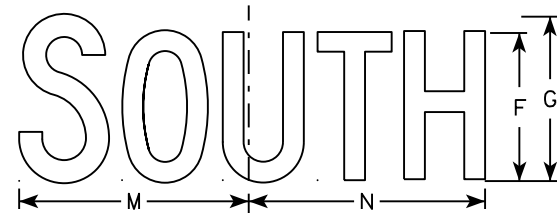
MB3-1
MK3-1
MN3-1



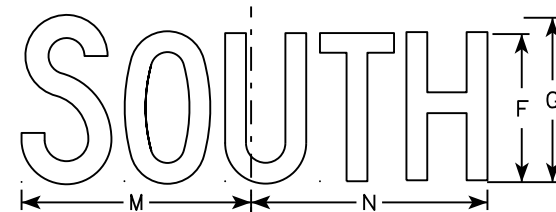
M3-2
MM3-2
MP3-2



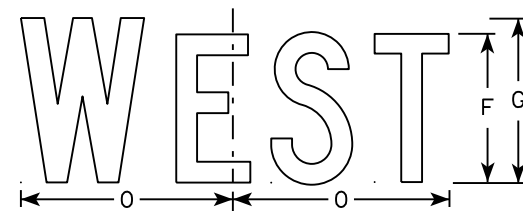
MB3-2
MK3-2
MN3-2



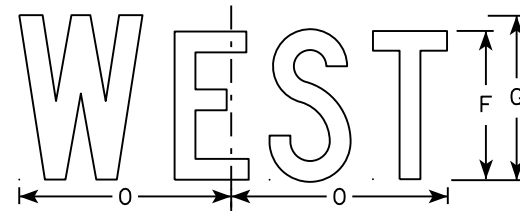
M3-3
MM3-3
MP3-3



MB3-3
MK3-3
MN3-3



M3-4
MM3-4
MP3-4



MB3-4
MK3-4
MN3-4

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS
M3-1 thru M3-4
SERIES

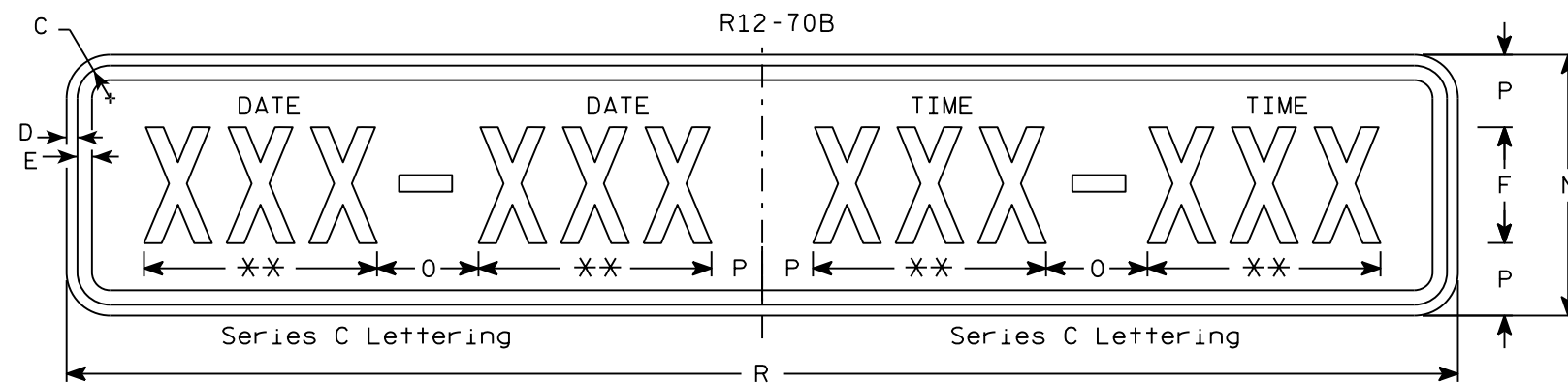
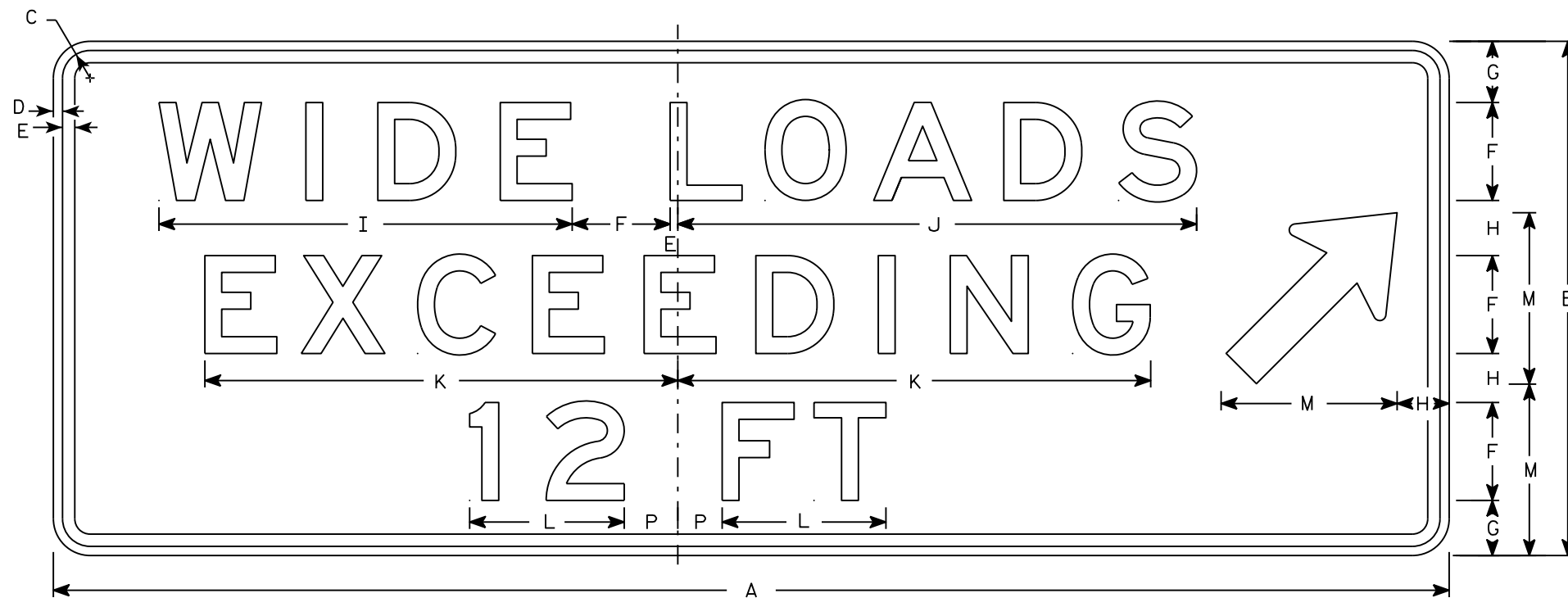
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 2. Color:
Background - White
Message - Black
 3. Message Series - E except as noted
 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- ** Substitute appropriate message, optically center message



R12-70C

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	R12-70	R12-70C
																											Area sq. ft.	Area sq. ft.
1																												
2S	90	36	2 1/4	1/2	5/8	6	4	5	20 7/8	28 3/8	24 5/8	8 1/8	12	12	6	3		66									22.5	5.5
2M	90	36	2 1/4	1/2	5/8	6	4	5	20 7/8	28 3/8	24 5/8	8 1/8	12	12	6	3		66									22.5	5.5
3																												
4	114	42	2 1/4	3/4	1	8	5	4	34	42	39	13	14	18	7	3 1/2		96									36.75	12.0
5	114	42	2 1/4	3/4	1	8	5	4	34	42	39	13	14	18	7	3 1/2		96									36.75	12.0

TYPICAL SIGN
R12-70B

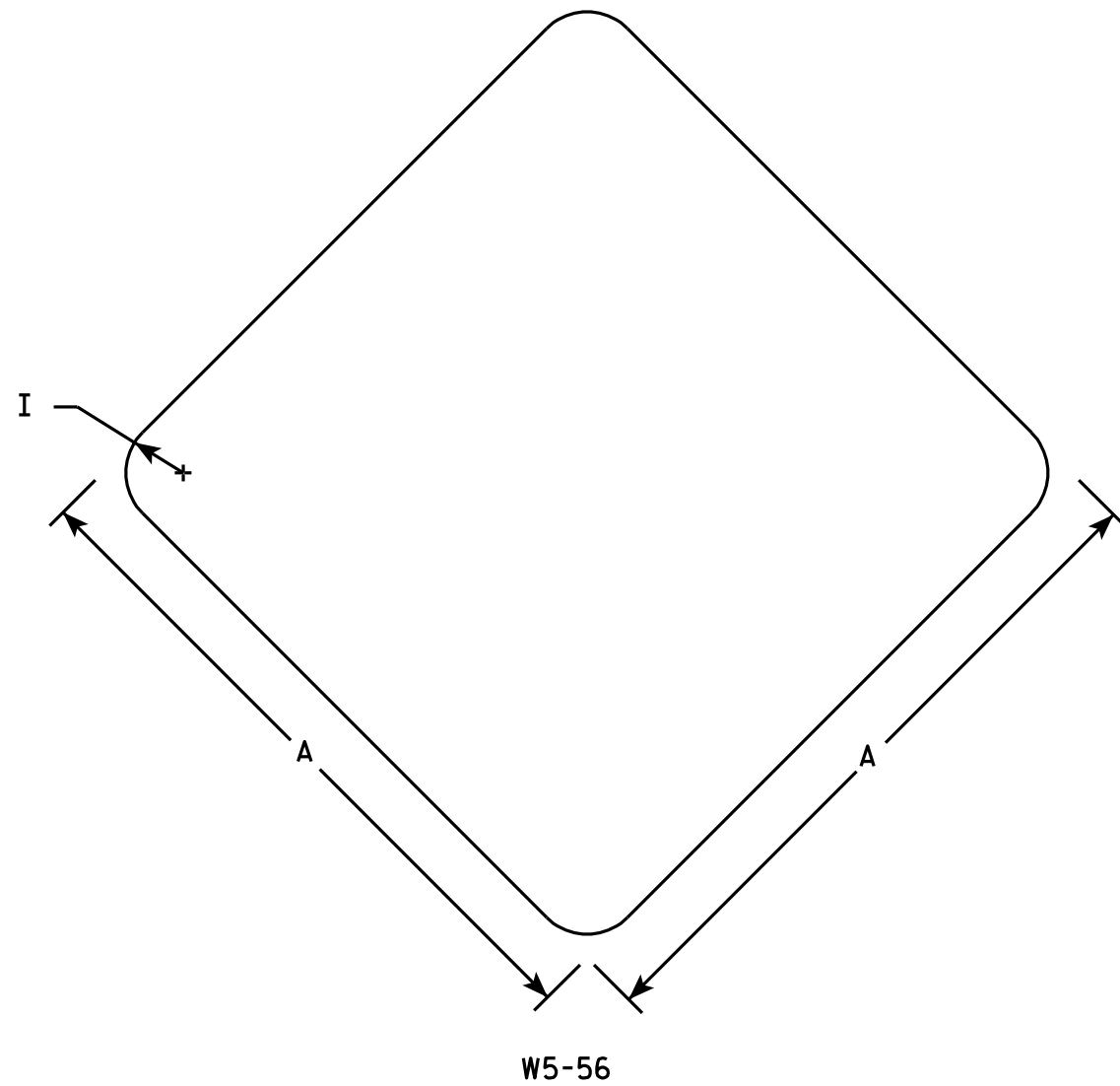
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/10/15 PLATE NO. R12-70B.3

NOTES

1. Sign is Type II - Type SH Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Red
3. Corners may be square or rounded when base material is plywood. When base material is metal the corners shall be rounded.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12								1																		1.0
2S	18								1 1/2																		2.25
2M	18								1 1/2																		2.25
3																											
4																											
5																											

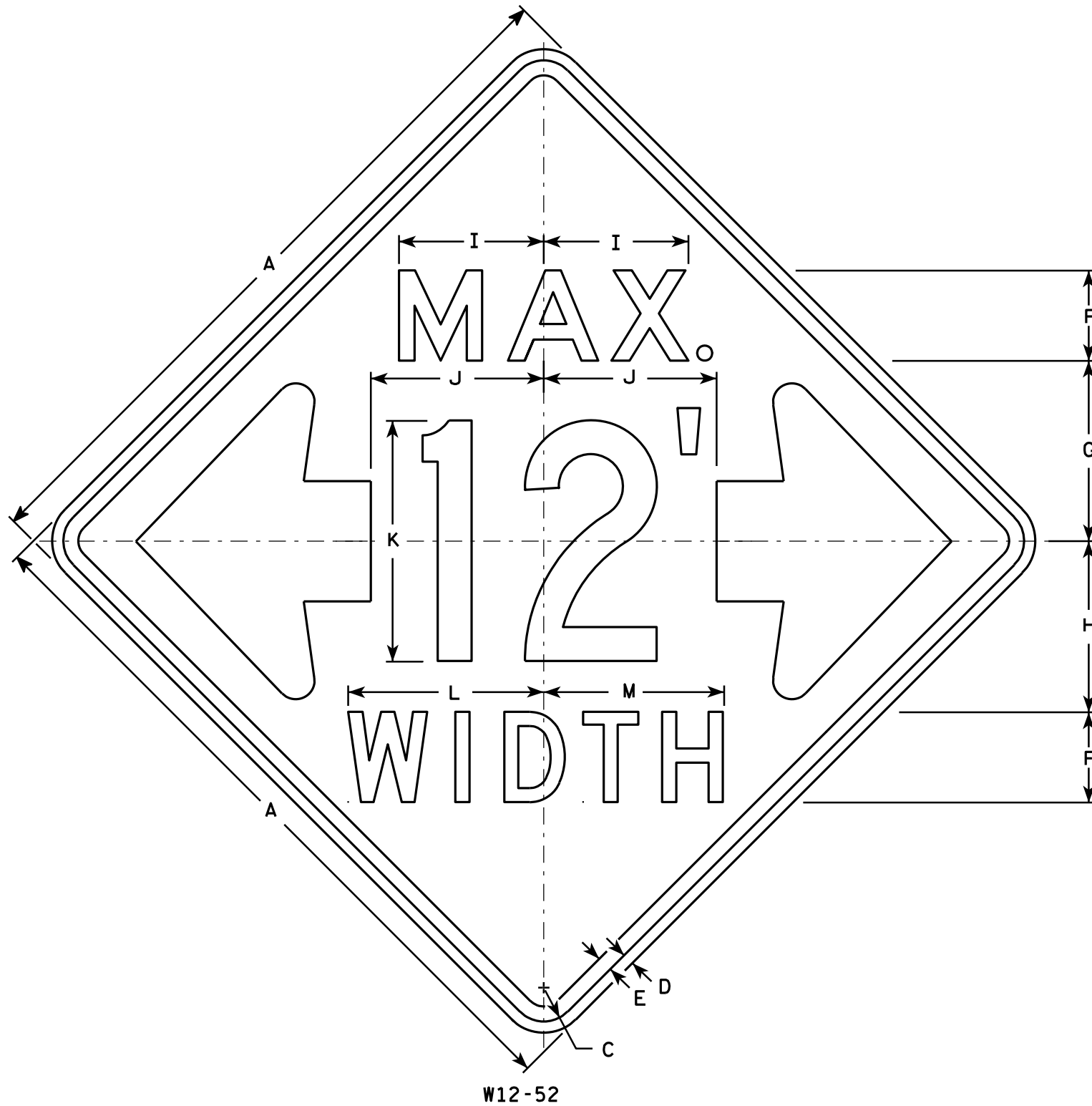
STANDARD SIGN
W5-56

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
for State Traffic Engineer

DATE 11/2/10 PLATE NO. W5-56.6

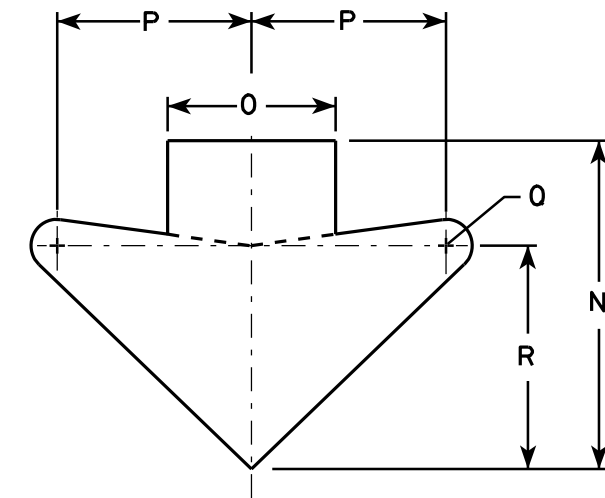
PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**



W12-52

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. The top line is series E, the numerals are series C, and the bottom line is series D.
6. Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

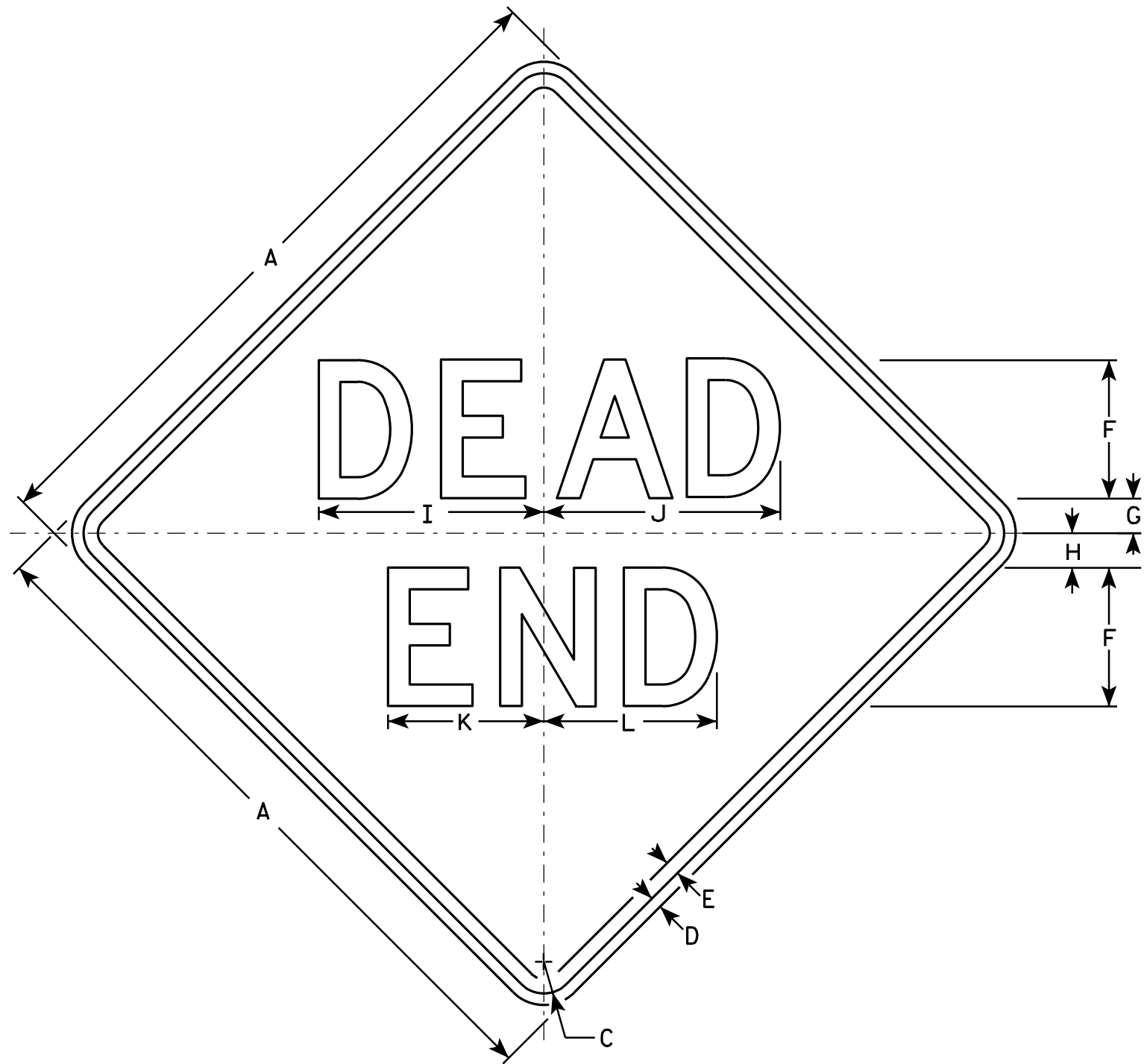
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8								16.0	
2M	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8								16.0	
3																											
4																											
5																											

STANDARD SIGN
W12-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/16/11 PLATE NO. W12-52.7



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

W14-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area, sq. ft.
1	24		1 1/8	3/8	1/2	5	1	2	8 1/4	8 5/8	5 5/8	6 1/4															4.0
2S	30		1 3/8	1/2	5/8	6	1 1/2	2 1/2	9 3/4	10 1/4	6 3/4	7 1/2															6.25
2M	30		1 3/8	1/2	5/8	6	1 1/2	2 1/2	9 3/4	10 1/4	6 3/4	7 1/2															6.25
3	36		1 5/8	5/8	3/4	7	2	3	11 3/8	12	7 7/8	8 3/4															9.0
4																											
5																											

STANDARD SIGN
W14-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W14-1.7

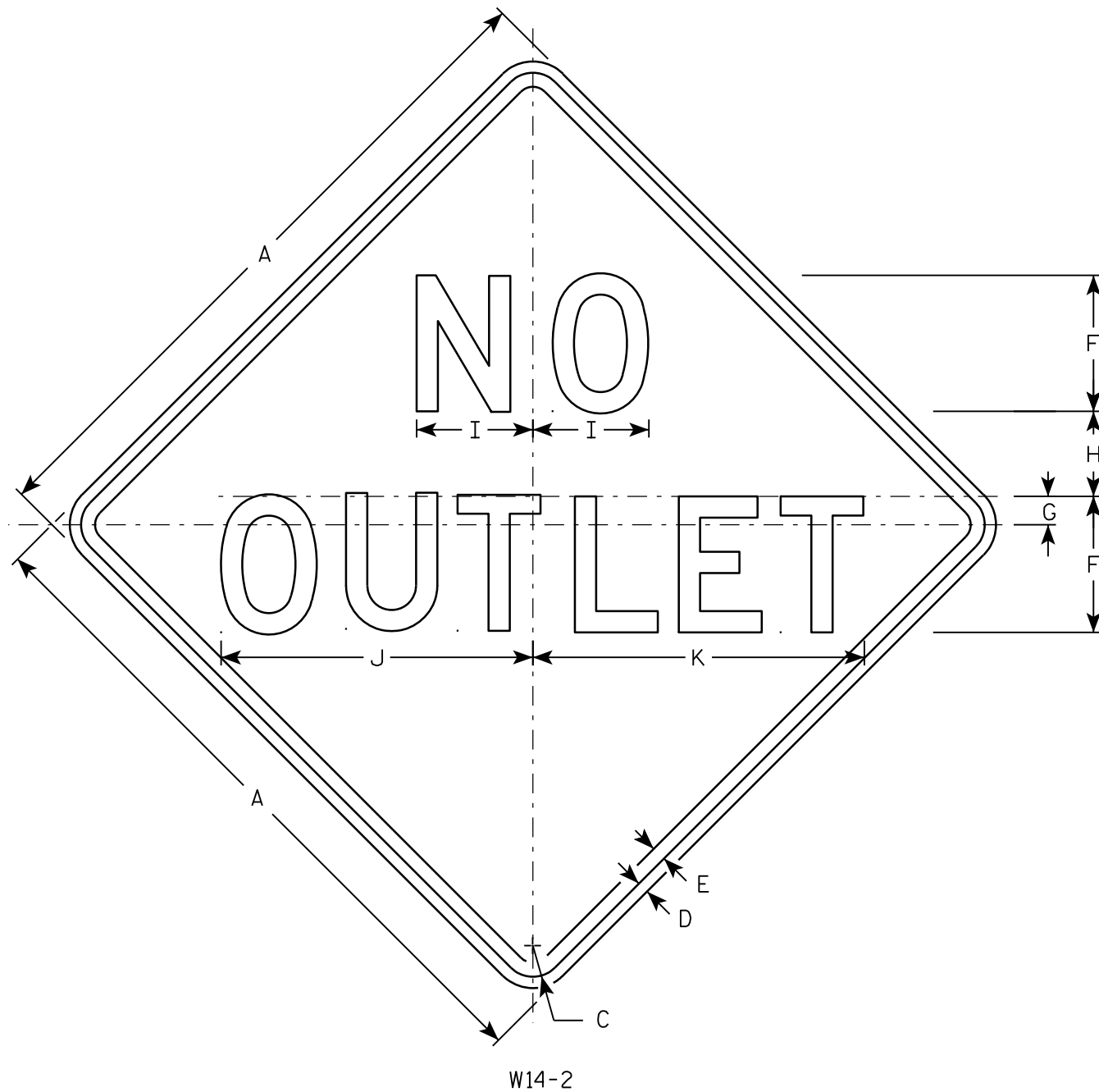
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Message - BLACK
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	5	1	2 3/4	4 1/8	11 3/4	12 3/8															4.0	
2S	30		1 3/8	1/2	5/8	6	1 1/4	3 3/4	5 1/8	13 3/4	14 5/8															6.25	
2M	30		1 3/8	1/2	5/8	6	1 1/4	3 3/4	5 1/8	13 3/4	14 5/8															6.25	
3	36		1 5/8	5/8	3/4	7	1 3/8	4 5/8	6	16 1/8	17 1/8															9.0	
4																											
5																											

STANDARD SIGN
W14-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W14-2.3

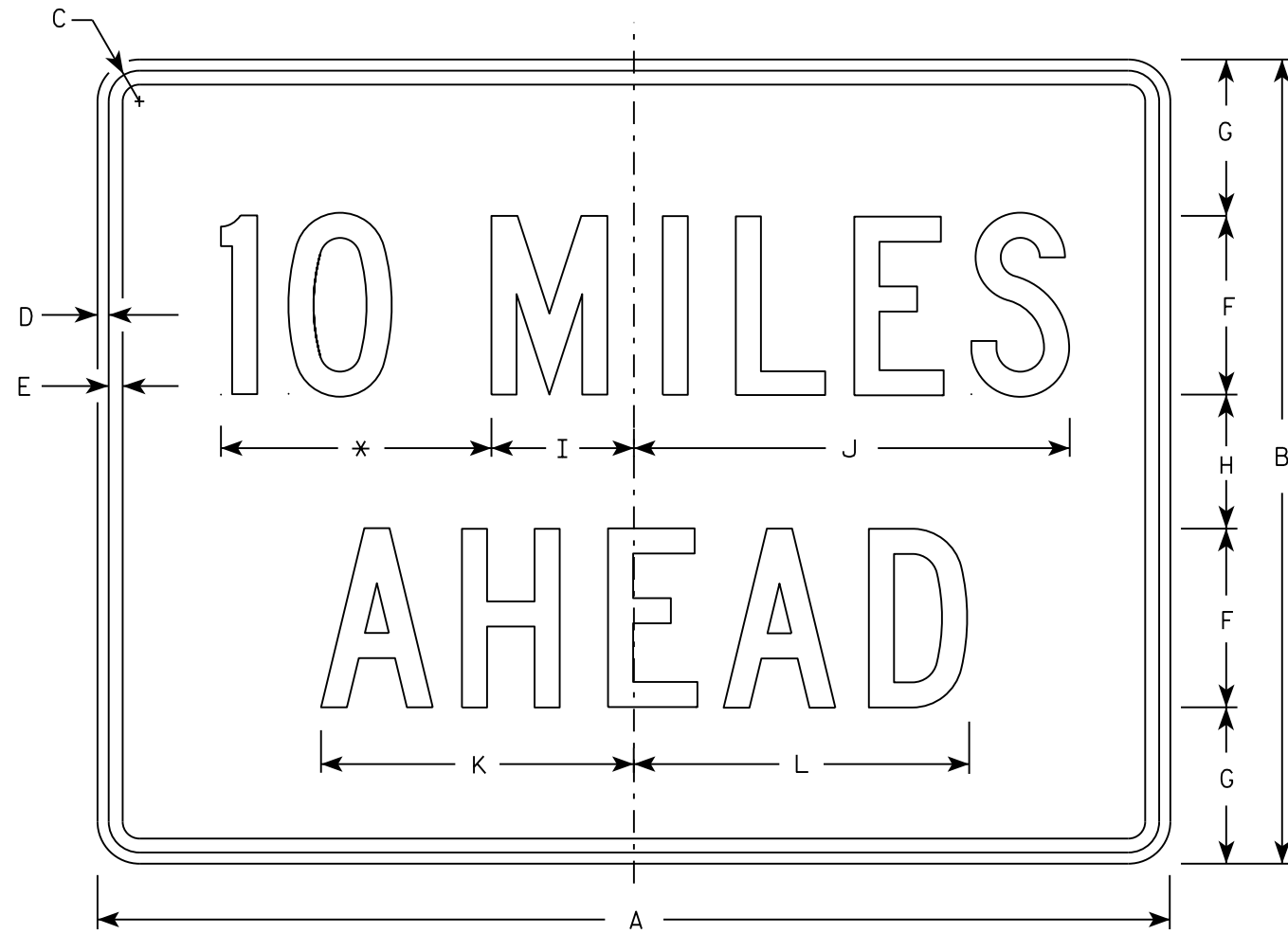
PROJECT NO:

SHEET NO:

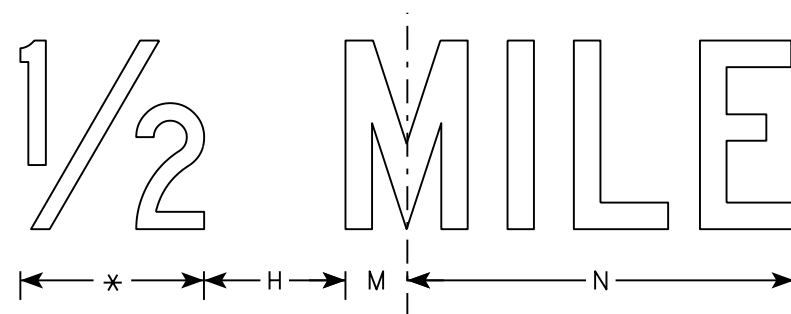
E

NOTES

1. Sign is Type II - Type F Reflective
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to the nearest quarter mile and optically adjust spacing to achieve proper balance.



W057-52



* See note 5

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	24	1 1/8	3/8	1/2	6	4 1/2	3	4 3/4	14 5/8	10 5/8	11 3/8	2	12													6.0
2S	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
2M	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
3	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
4	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
5	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0

STANDARD SIGN
W057-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 3/21/17 PLATE NO. W057-52.2

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

STH 29 - WB - AT GUARDRAIL - STA 942+09 TO STA 952+74, LT - DIVISION 1								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE NOTE 4
		CUT NOTE 1	FILL NOTE 2	CUT NOTE 1	FILL NOTE 2	CUT NOTE 1 1.00	EXPANDED FILL NOTE 3 1.25	
942+09	0	6	0	0	0	0	0	0
942+30	21	11	94	7	37	7	46	-39
942+55	25	6	122	8	100	15	171	-156
942+80	25	7	148	6	125	21	328	-307
943+00	20	7	150	5	110	26	465	-439
944+00	100	7	0	26	278	52	813	-761
945+00	100	7	0	26	0	78	813	-735
946+00	100	5	1	22	2	100	815	-715
947+00	100	4	90	17	169	117	1026	-909
948+00	100	5	76	17	307	134	1410	-1276
949+00	100	5	17	19	172	153	1625	-1472
950+00	100	5	0	19	31	172	1664	-1492
951+00	100	7	0	22	0	194	1664	-1470
951+92	92	11	0	31	0	225	1664	-1439
952+00	8	11	0	3	0	228	1664	-1436
952+17	17	13	0	8	0	236	1664	-1428
952+42	25	15	0	13	0	249	1664	-1415
952+74	32	13	0	17	0	266	1664	-1398
TOTALS				266	1331			

STH 29 - AT BASS LAKE ROAD - STA 920+43 TO STA 924+50 - DIVISION 2								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE NOTE 4
		CUT NOTE 1	FILL NOTE 2	CUT NOTE 1	FILL NOTE 2	CUT NOTE 1 1.00	EXPANDED FILL NOTE 3 1.25	
920+43	0	17	6	0	0	0	0	0
920+50	7	17	5	4	1	4	1	3
920+81	31	28	46	26	29	30	38	-8
921+00	19	29	37	20	29	50	74	-24
921+14	14	50	30	20	17	70	95	-25
921+41	27	72	10	61	20	131	120	11
921+50	9	94	1	28	2	159	123	37
922+00	50	200	0	272	1	431	124	307
922+50	50	233	5	401	5	832	130	702
923+00	50	177	0	380	5	1212	136	1076
923+50	50	142	1	295	1	1507	138	1370
923+95	45	66	1	173	2	1680	140	1540
924+00	5	43	1	10	0	1690	140	1550
924+50	50	30	1	68	2	1758	143	1616
TOTALS				1758	114			

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL. SALVAGED/UNUSABLE PAVEMENT MATERIAL IS CALCULATED ON THE SECTION 3 SUMMARY SHEET.
2 - FILL	DOES NOT INCLUDE SALVAGED/UNUSABLE PAVEMENT AREA/VOLUME. SALVAGED/UNUSABLE PAVEMENT MATERIAL IS CALCULATED ON THE SECTION 3 SUMMARY SHEET.
3 - EXPANDED MATERIAL	(UNEXPANDED MATERIAL)*(EXPANSION FACTOR)
4 - MASS ORDINATE	CUT - (EXPANDED FILL); POSITIVE. INDICATES AN EXCESS OF MATERIAL

BASS LAKE ROAD (S) - STA 6+95 TO STA 9+00 - DIVISION 2								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE NOTE 4
		CUT NOTE 1	FILL NOTE 2	CUT NOTE 1	FILL NOTE 2	CUT NOTE 1 1.00	EXPANDED FILL NOTE 3 1.25	
6+95	0	24	0	0	0	0	0	0
7+00	5	24	2	4	0	4	0	4
7+38	38	36	5	42	5	46	6	40
7+50	12	47	3	18	2	64	9	55
8+00	50	279	11	302	13	366	25	341
8+31	31	210	60	281	41	647	76	571
8+50	19	133	105	121	58	768	149	619
9+00	50	108	106	223	195	991	393	598
		TOTALS		991	314			

BASS LAKE ROAD (N) - STA 19+00 TO STA 21+15 - DIVISION 2								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE NOTE 4
		CUT NOTE 1	FILL NOTE 2	CUT NOTE 1	FILL NOTE 2	CUT NOTE 1 1.00	EXPANDED FILL NOTE 3 1.25	
19+00	0	3	58	0	0	0	0	0
19+40	40	121	723	92	579	92	724	-632
19+50	10	274	743	73	271	165	1063	-898
20+00	50	201	335	440	998	605	2310	-1705
20+50	50	83	54	263	360	868	2760	-1892
21+00	50	56	0	129	50	997	2823	-1826
21+08	8	36	0	14	0	1011	2823	-1812
21+15	7	35	0	9	0	1020	2823	-1803
		TOTALS		1020	2258			

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL. SALVAGED/UNUSABLE PAVEMENT MATERIAL IS CALCULATED ON THE SECTION 3 SUMMARY SHEET.
2 - FILL	DOES NOT INCLUDE SALVAGED/UNUSABLE PAVEMENT AREA/VOLUME. SALVAGED/UNUSABLE PAVEMENT MATERIAL IS CALCULATED ON THE SECTION 3 SUMMARY SHEET.
3 - EXPANDED MATERIAL	(UNEXPANDED MATERIAL)*(EXPANSION FACTOR)
4 - MASS ORDINATE	CUT - (EXPANDED FILL); POSITIVE. INDICATES AN EXCESS OF MATERIAL

STH 29 - EB - AT HILLY ACRES ROAD TURN LANES - STA 604+58 TO STA 609+26 - DIVISION 3								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE NOTE 4
		CUT NOTE 1	FILL NOTE 2	CUT NOTE 1	FILL NOTE 2	CUT NOTE 1 1.00	EXPANDED FILL NOTE 3 1.25	
604+58	0	10	0	0	0	0	0	0
604+59	1	25	0	1	0	1	0	1
604+70	11	25	0	10	0	11	0	11
605+00	30	24	0	27	0	38	0	38
605+09	9	23	1	8	0	46	0	46
605+50	41	23	6	35	5	81	6	75
605+84	34	22	10	28	10	109	19	90
606+00	16	22	12	13	7	122	28	95
606+08	8	22	14	7	4	129	33	97
606+50	42	23	17	35	24	164	63	102
607+00	50	21	20	41	34	205	105	100
607+50	50	23	19	41	36	246	150	96
608+00	50	23	17	43	33	289	191	98
608+50	50	27	8	46	23	335	220	115
608+75	25	35	0	29	4	364	225	139
608+84	9	41	0	13	0	377	225	152
609+00	16	18	0	17	0	394	225	169
609+05	5	19	0	3	0	397	225	172
609+26	21	15	0	13	0	410	225	185
		TOTALS		410	180			

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL. SALVAGED/UNUSABLE PAVEMENT MATERIAL IS CALCULATED ON THE SECTION 3 SUMMARY SHEET.
2 - FILL	DOES NOT INCLUDE SALVAGED/UNUSABLE PAVEMENT AREA/VOLUME. SALVAGED/UNUSABLE PAVEMENT MATERIAL IS CALCULATED ON THE SECTION 3 SUMMARY SHEET.
3 - EXPANDED MATERIAL	(UNEXPANDED MATERIAL)*(EXPANSION FACTOR)
4 - MASS ORDINATE	CUT - (EXPANDED FILL); POSITIVE. INDICATES AN EXCESS OF MATERIAL

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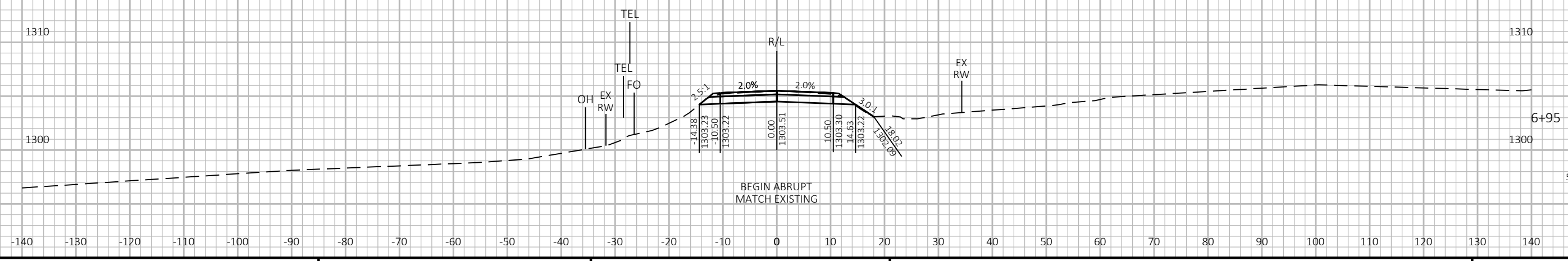
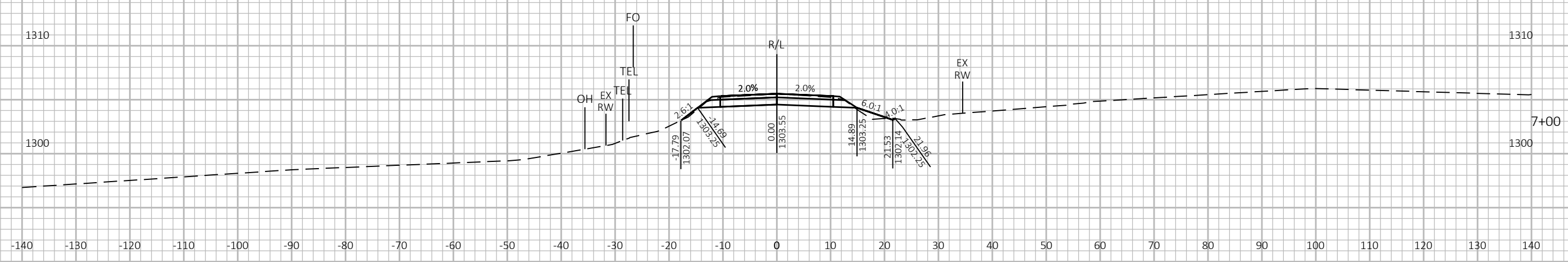
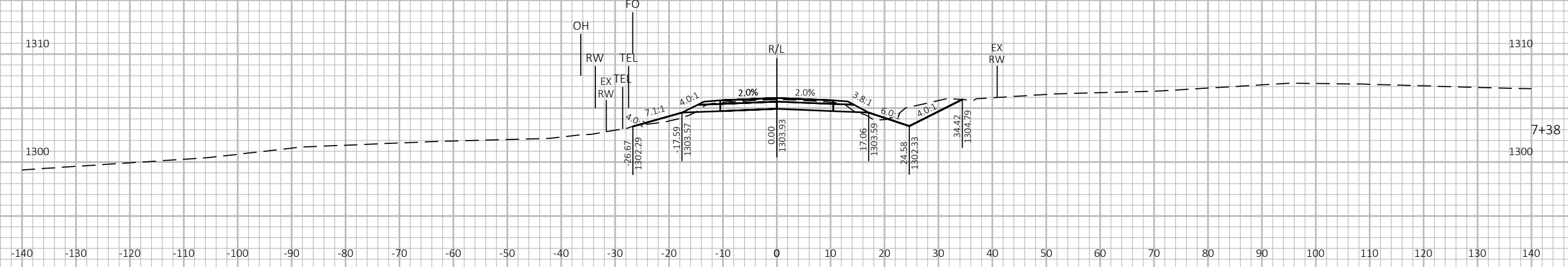
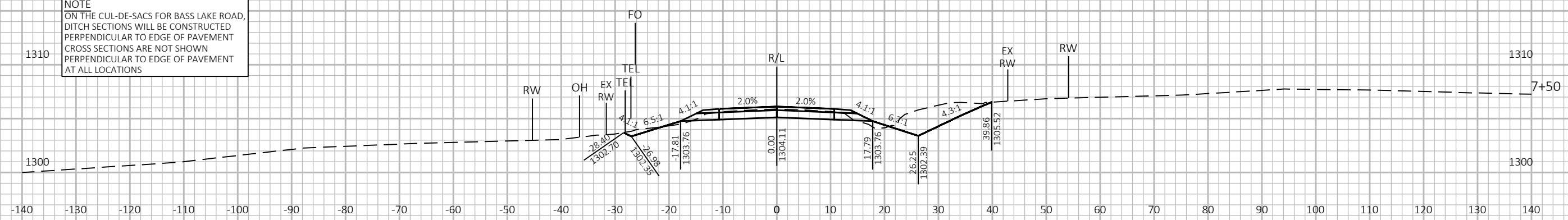
STH 29 - WB - AT HILLY ACRES ROAD TURN LANE - STA 1010+25 TO STA 1021+93 - DIVISION 3								
STATION	DISTANCE	AREA (SF)		INCREMENTAL VOLUME (CY) (UNADJUSTED)		CUMULATIVE VOLUME (CY)		MASS ORDINATE NOTE 4
		CUT NOTE 1	FILL NOTE 2	CUT NOTE 1	FILL NOTE 2	CUT NOTE 1 1.00	EXPANDED FILL NOTE 3 1.25	
1010+25	0	22	0	0	0	0	0	0
1010+43	18	32	0	18	0	18	0	18
1010+50	7	29	0	8	0	26	0	26
1010+74	24	23	2	23	1	49	1	48
1011+00	26	20	2	21	2	70	4	66
1011+50	50	23	2	40	4	110	9	101
1011+79	29	25	1	26	2	136	11	125
1012+00	21	25	0	19	0	155	11	144
1012+50	50	19	2	41	2	196	14	182
1013+00	50	16	9	32	10	228	26	202
1013+24	24	15	11	14	9	242	38	205
1013+46	22	15	11	12	9	254	49	205
1013+50	4	15	14	2	2	256	51	205
1014+00	50	15	8	28	20	284	76	208
1014+44	44	15	6	24	11	308	90	218
1014+50	6	15	4	3	1	311	91	220
1014+95	45	15	4	25	7	336	100	236
1015+00	5	0	4	1	1	337	101	236
1015+50	50	1	3	1	6	338	109	229
1016+00	50	1	1	2	4	340	114	226
1016+50	50	0	0	1	1	341	115	226
1017+00	50	0	0	0	0	341	115	226
1017+50	50	0	0	0	0	341	115	226
1018+00	50	0	3	0	3	341	119	222
1018+50	50	1	2	1	5	342	125	217
1019+00	50	1	3	2	5	344	131	213
1019+50	50	0	3	1	6	345	139	206
1020+00	50	0	5	0	7	345	148	198
1020+50	50	0	6	0	10	345	160	185
1021+00	50	0	5	0	10	345	173	173
1021+50	50	0	5	0	9	345	184	161
1021+64	14	0	5	0	3	345	188	158
1021+93	29	0	1	0	3	345	191	154
		TOTALS		345	153			

NOTES:	
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3 - EXPANDED MATERIAL	(UNEXPANDED MATERIAL)*(EXPANSION FACTOR)
4 - MASS ORDINATE	CUT - (EXPANDED FILL); POSITIVE. INDICATES AN EXCESS OF MATERIAL

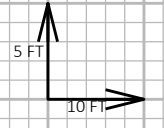
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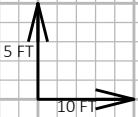
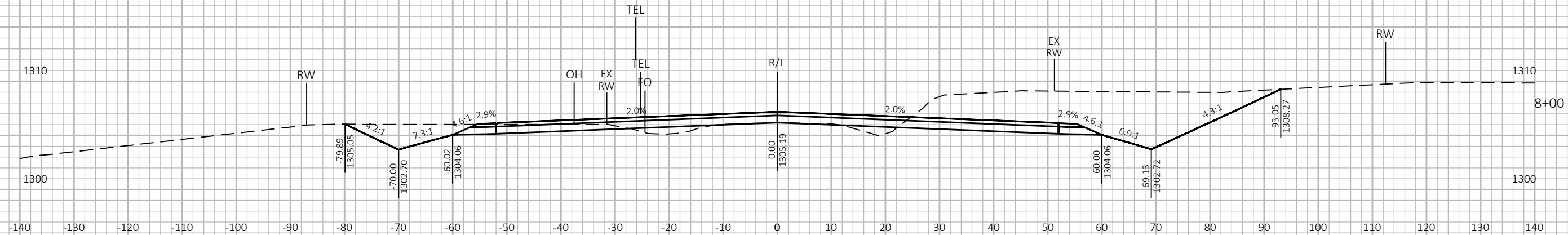
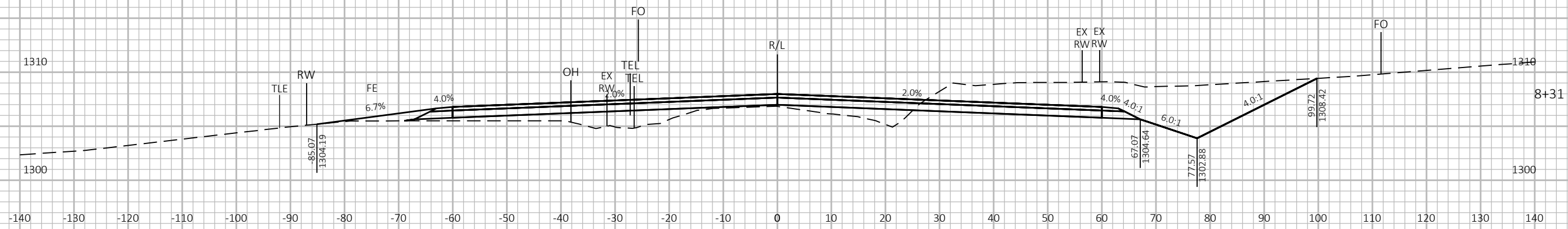
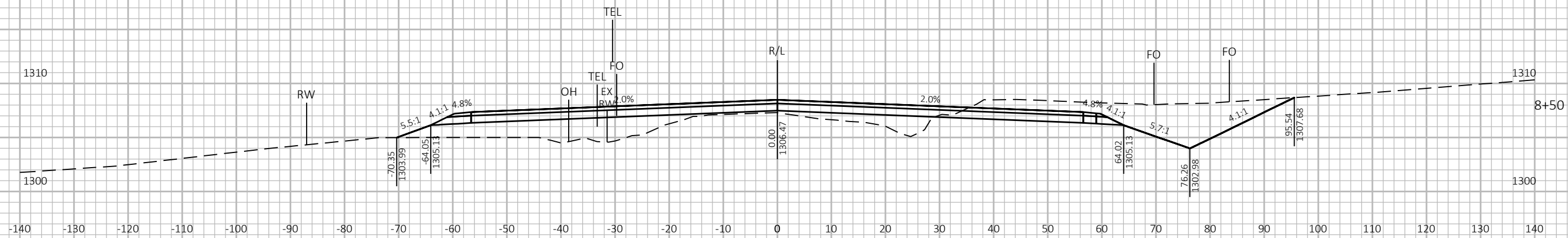
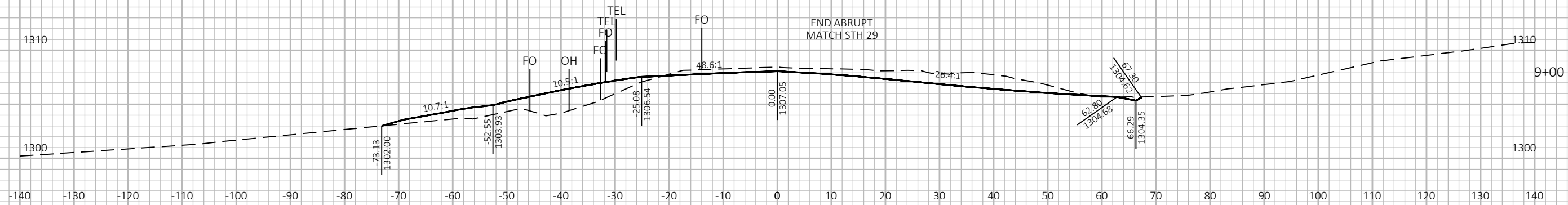
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NOTE
 ON THE CUL-DE-SACS FOR BASS LAKE ROAD,
 DITCH SECTIONS WILL BE CONSTRUCTED
 PERPENDICULAR TO EDGE OF PAVEMENT
 CROSS SECTIONS ARE NOT SHOWN
 PERPENDICULAR TO EDGE OF PAVEMENT
 AT ALL LOCATIONS



BEGIN ABRUPT
 MATCH EXISTING





PROJECT NO: 1053-07-76

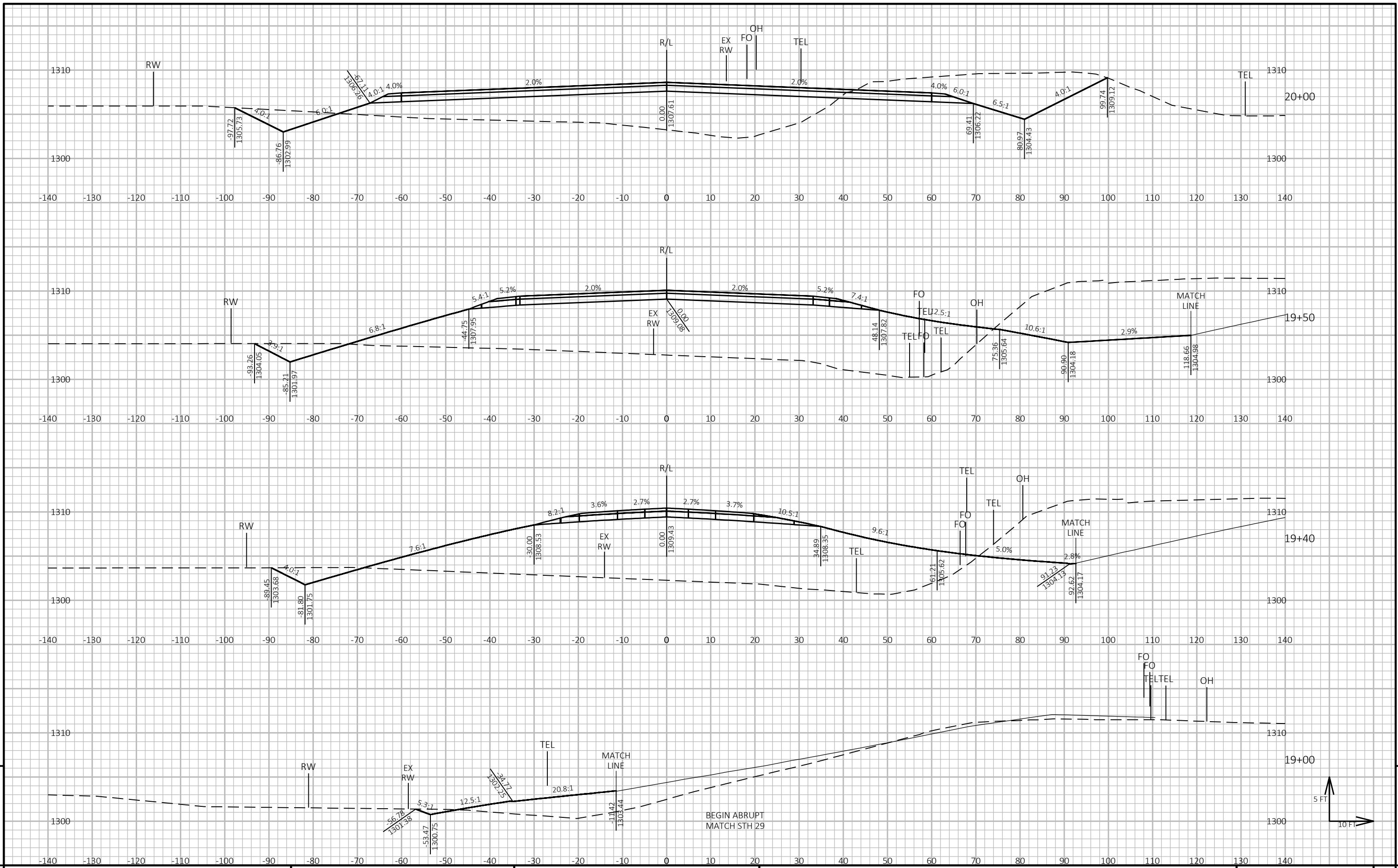
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COUNTY: MARATHON

CROSS SECTIONS: BASS LAKE ROAD CUL-DE-SAC (S)

SHEET

E



PROJECT NO: 1053-07-76

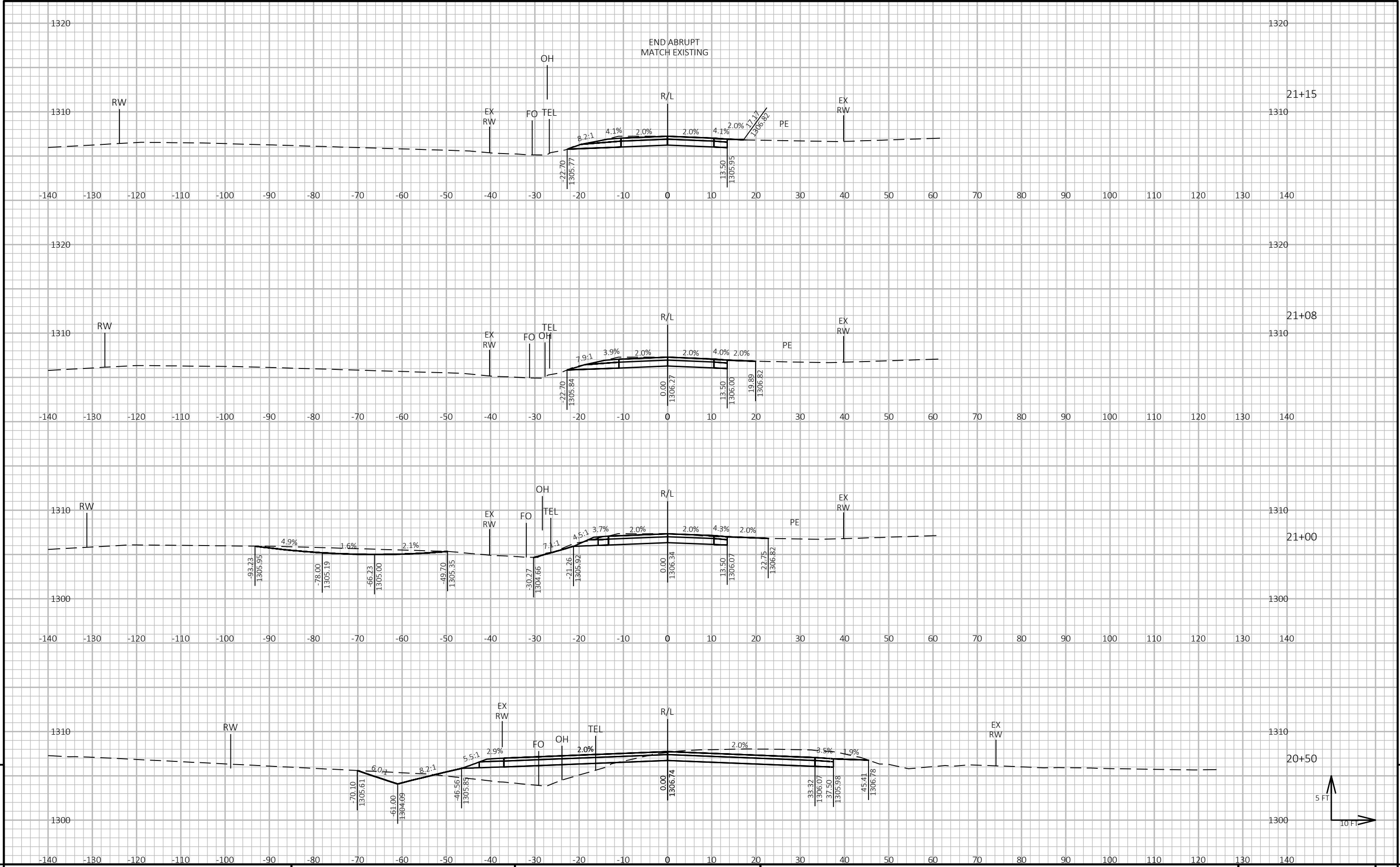
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COUNTY: MARATHON

CROSS SECTIONS: BASS LAKE ROAD CUL-DE-SAC (N)

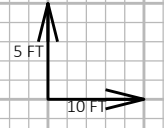
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: BASS LAKE ROAD CUL-DE-SAC (N) SHEET E

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LAYOUT NAME - 04



PROJECT NO:1153-07-76

HWY:STH 29

COUNTY:MARATHON

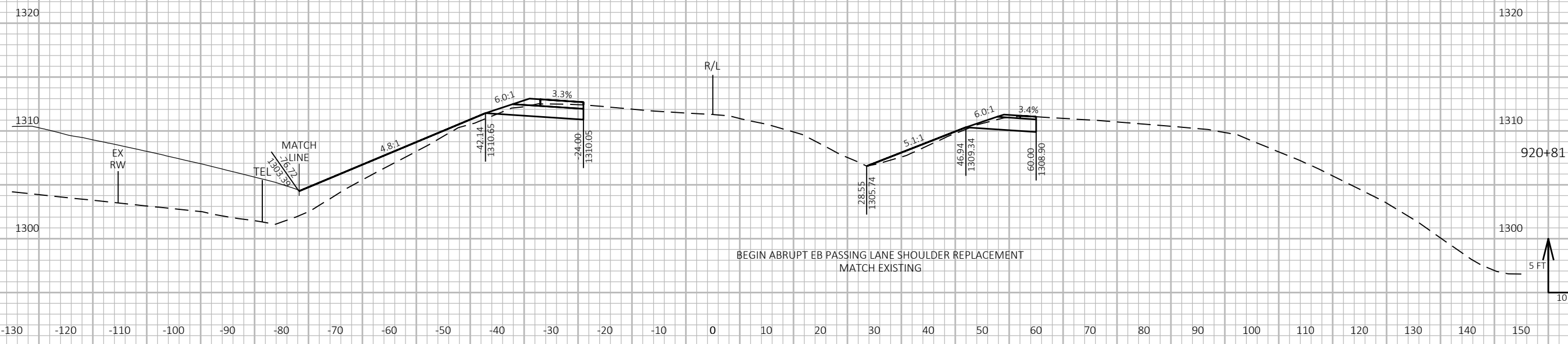
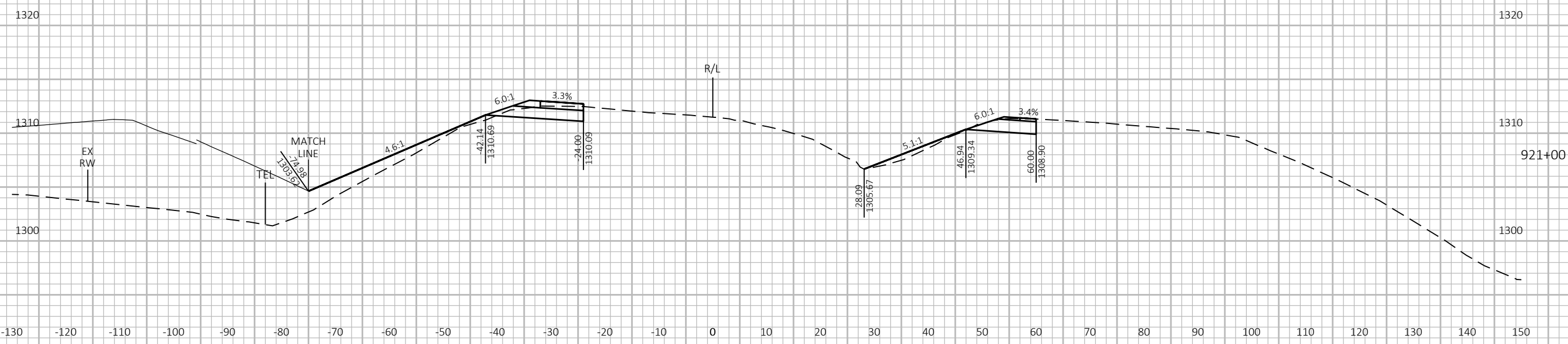
CROSS SECTIONS:STH 29 AT BASS LAKE ROAD

SHEET

E

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PROJECT NO: 1153-07-76

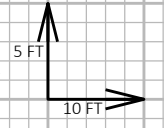
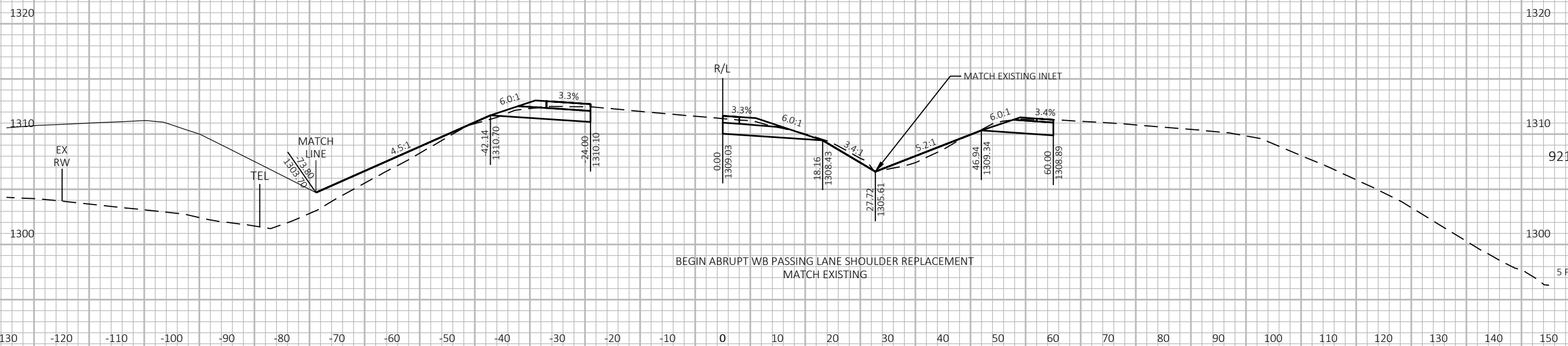
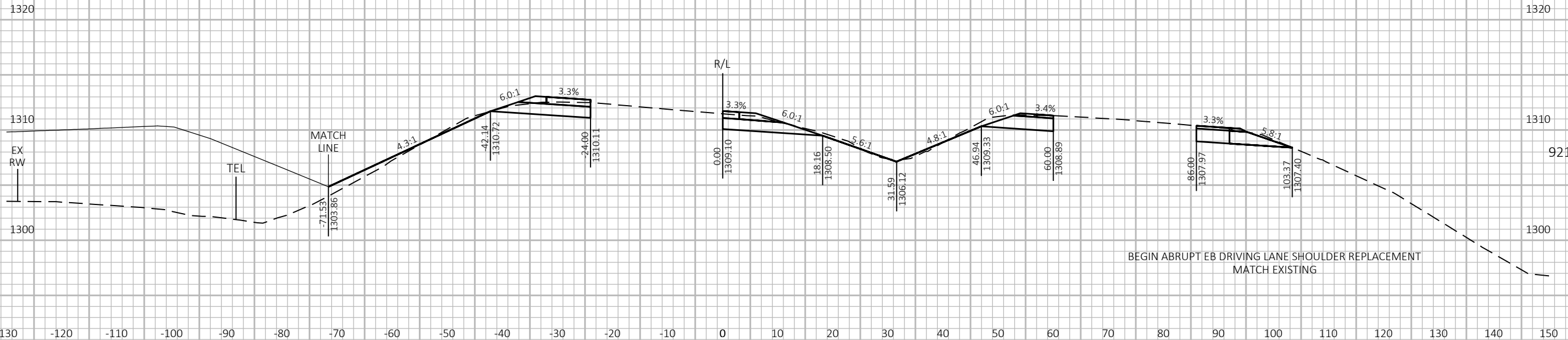
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 AT BASS LAKE ROAD

SHEET

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PROJECT NO: 1153-07-76

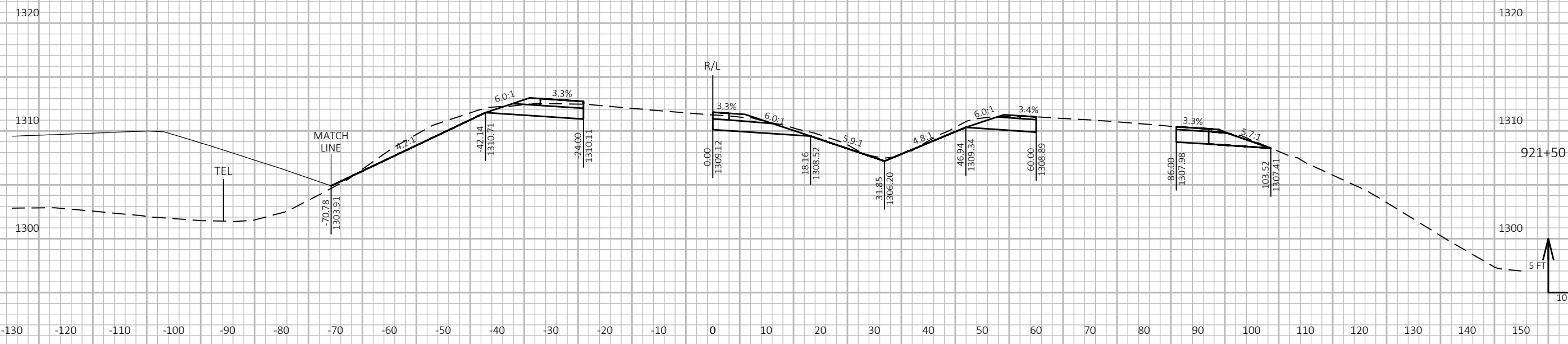
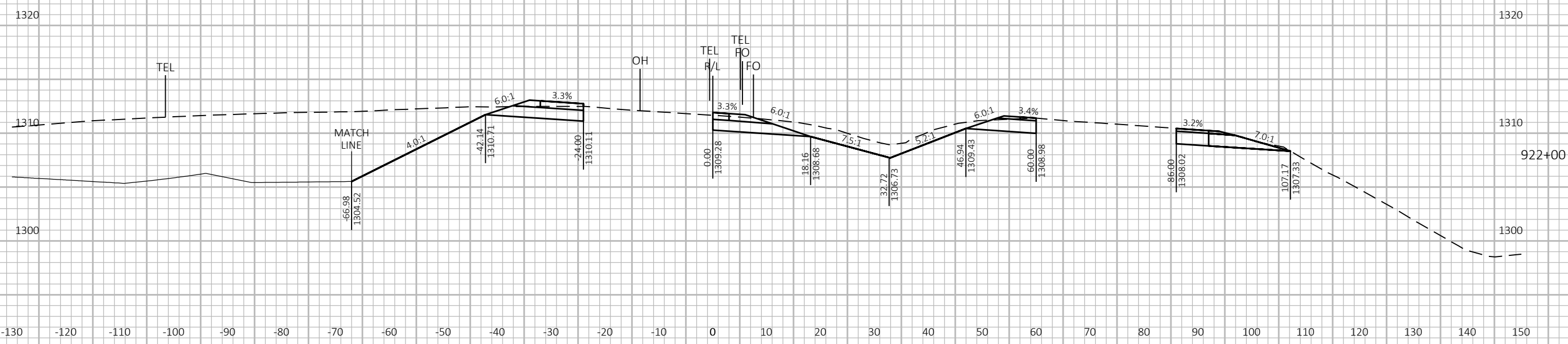
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 AT BASS LAKE ROAD

SHEET

E



PROJECT NO: 1153-07-76

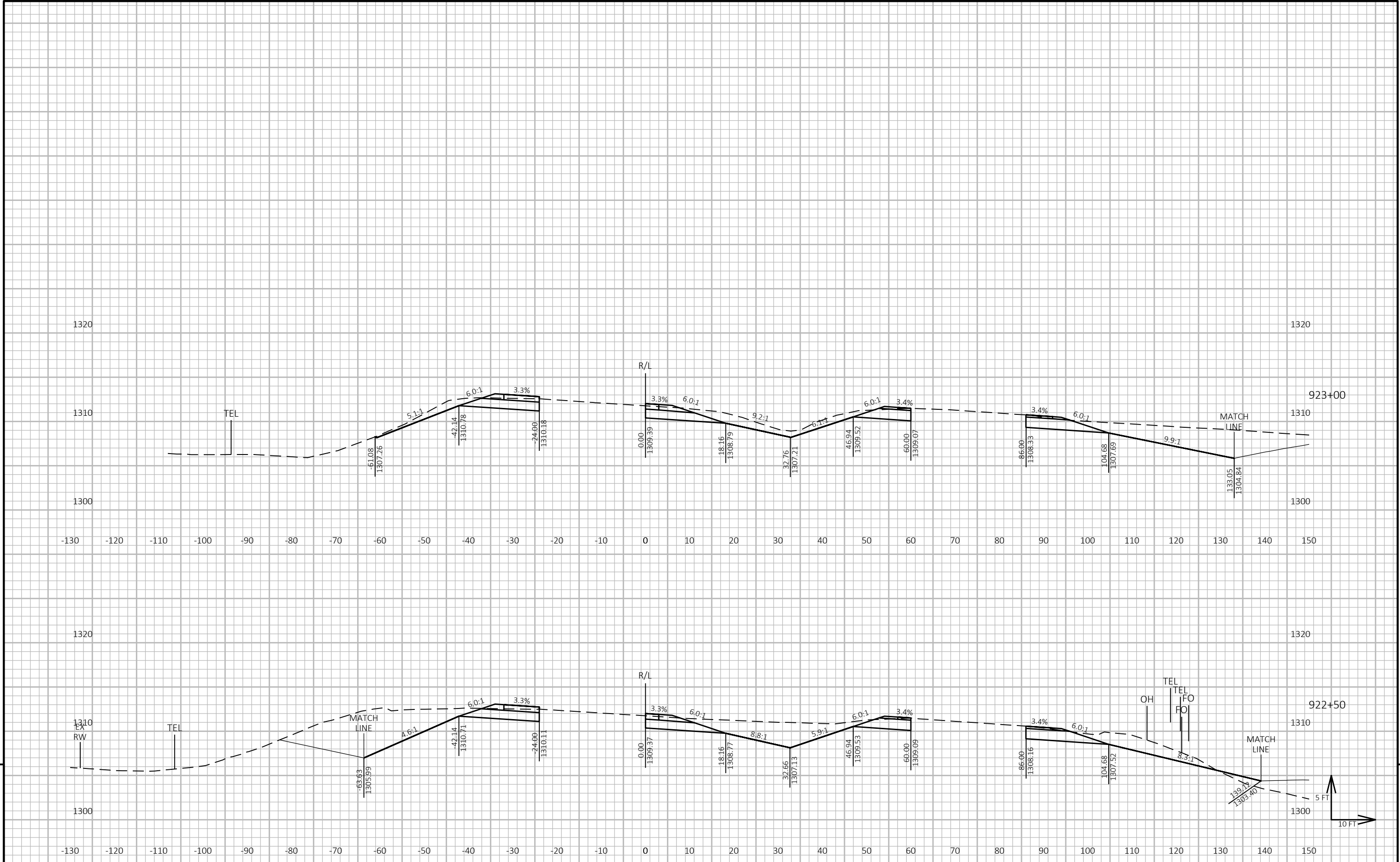
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 AT BASS LAKE ROAD

SHEET

E



PROJECT NO: 1153-07-76

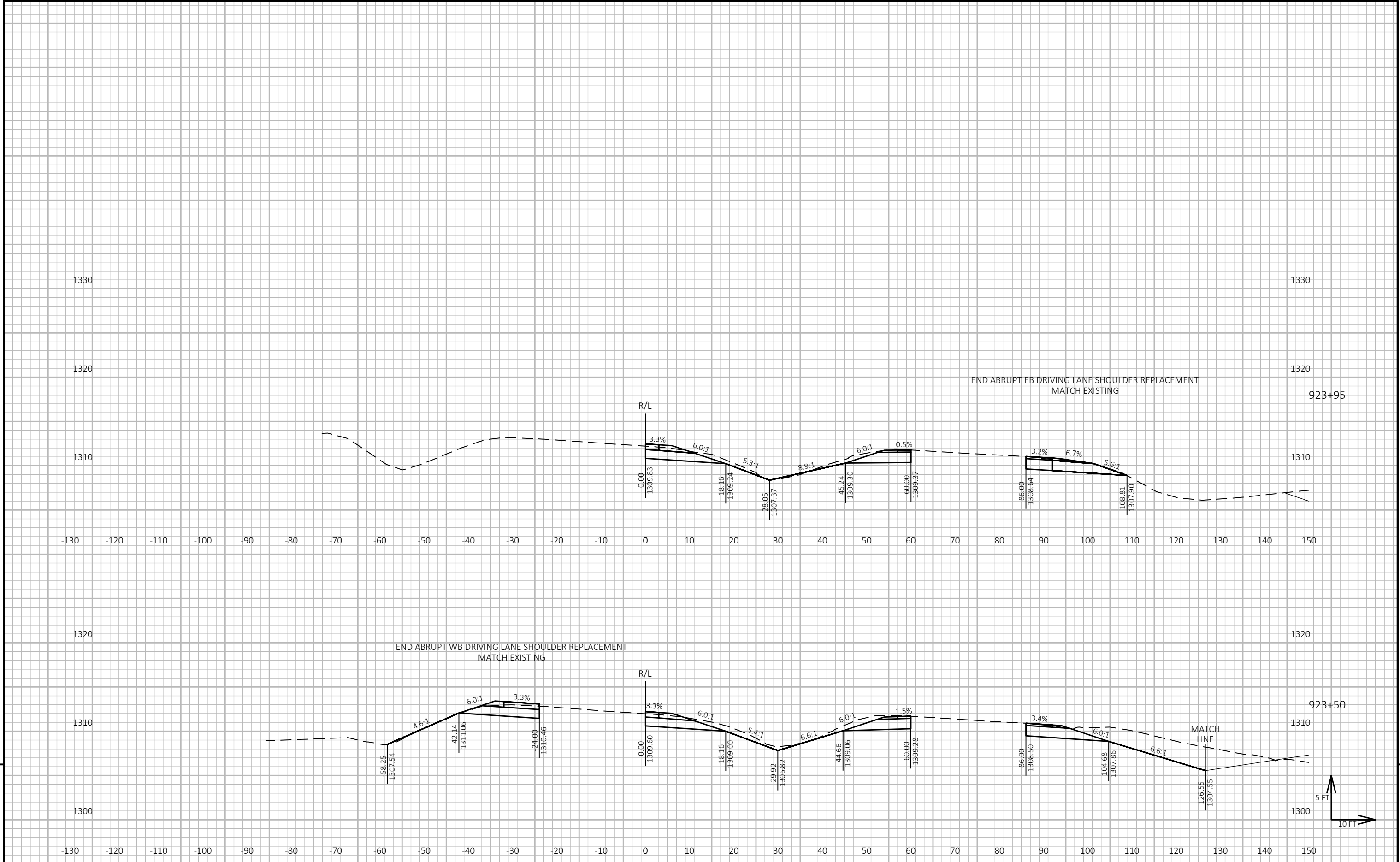
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 AT BASS LAKE ROAD

SHEET

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PROJECT NO: 1153-07-76

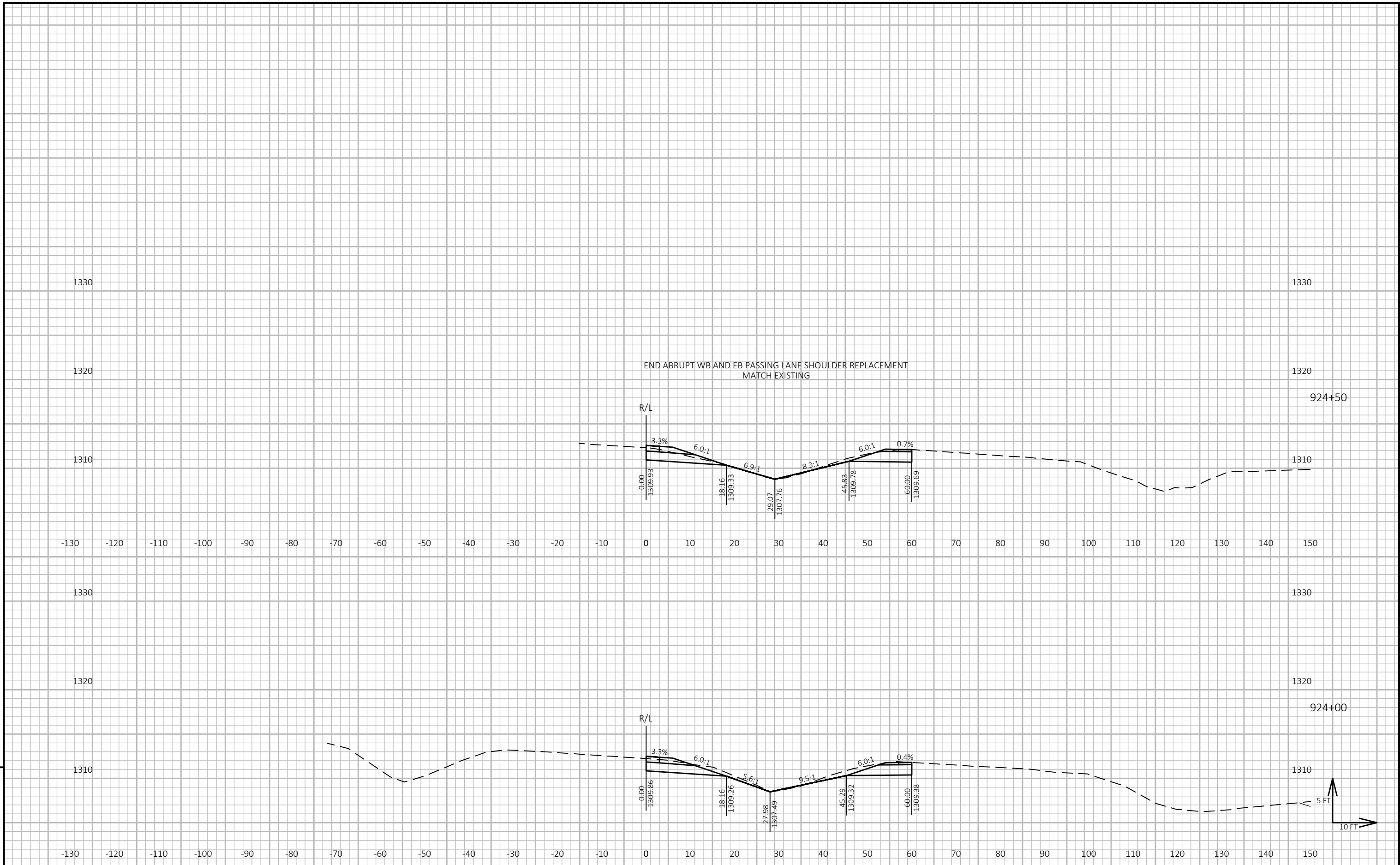
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 AT BASS LAKE ROAD

SHEET

E



PROJECT NO: 1153-07-76

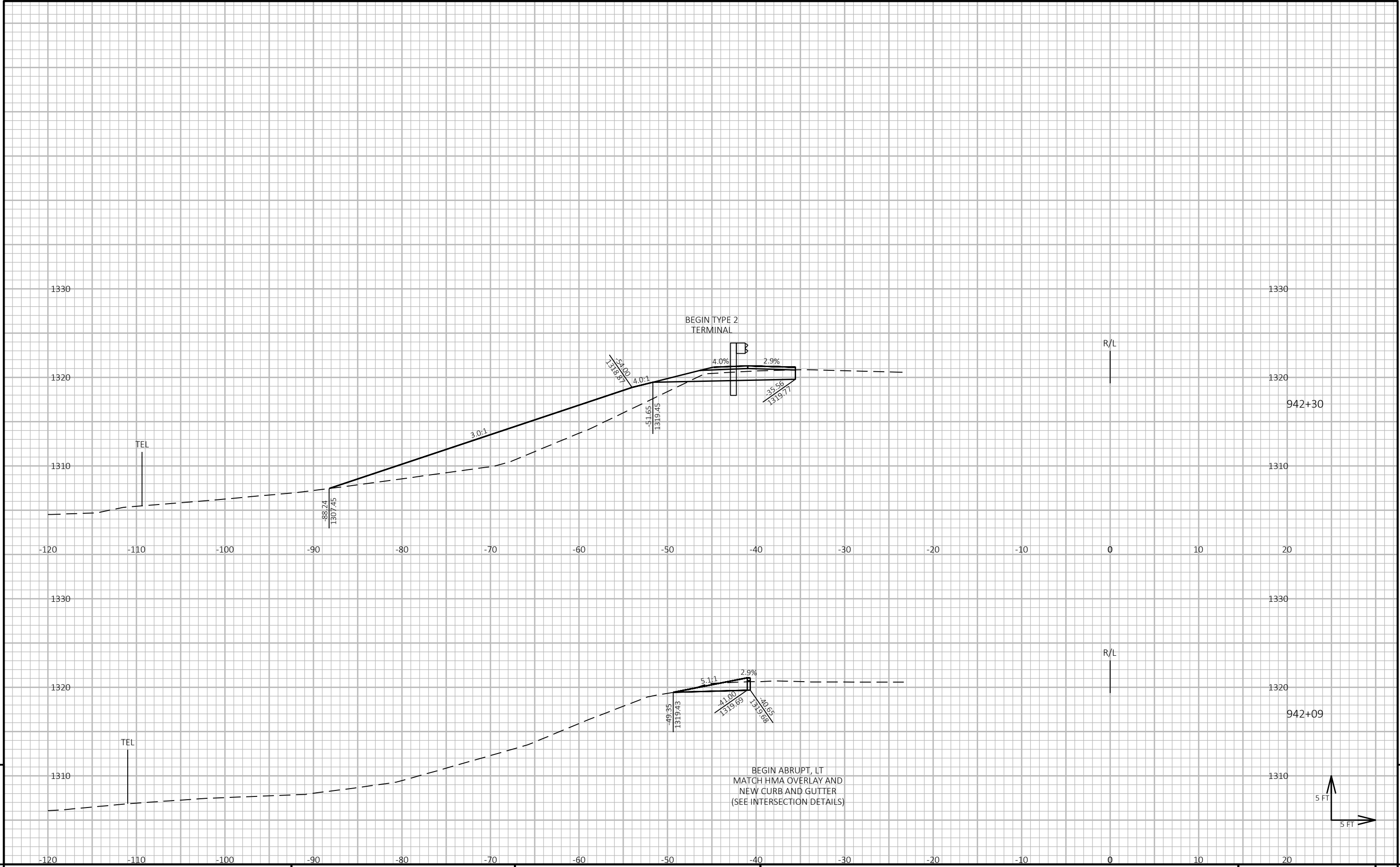
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 AT BASS LAKE ROAD

SHEET

E



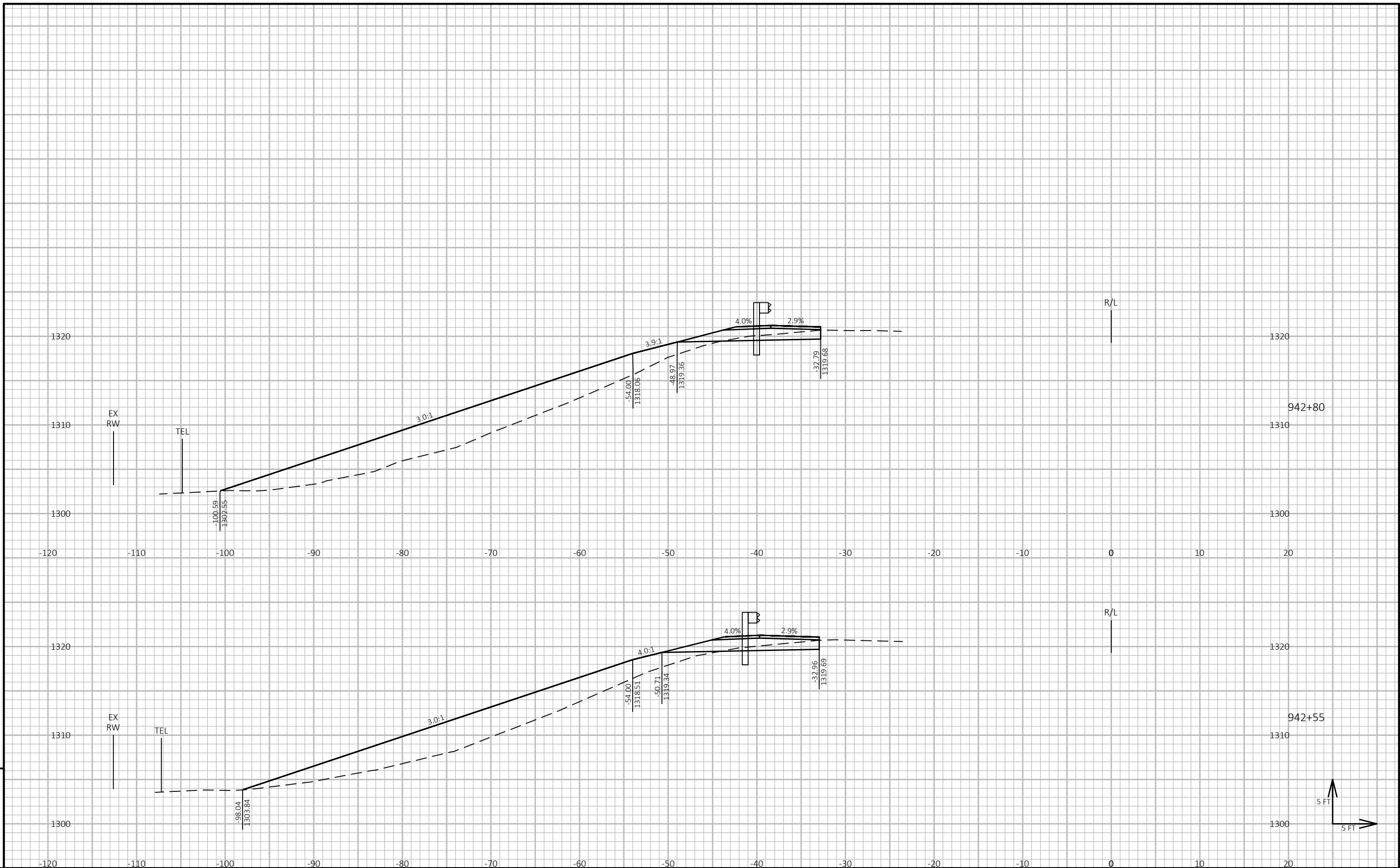
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS : STH 29 WB AT GUARDRAIL SHEET E

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LAYOUT NAME - 01



PROJECT NO: 1053-07-76

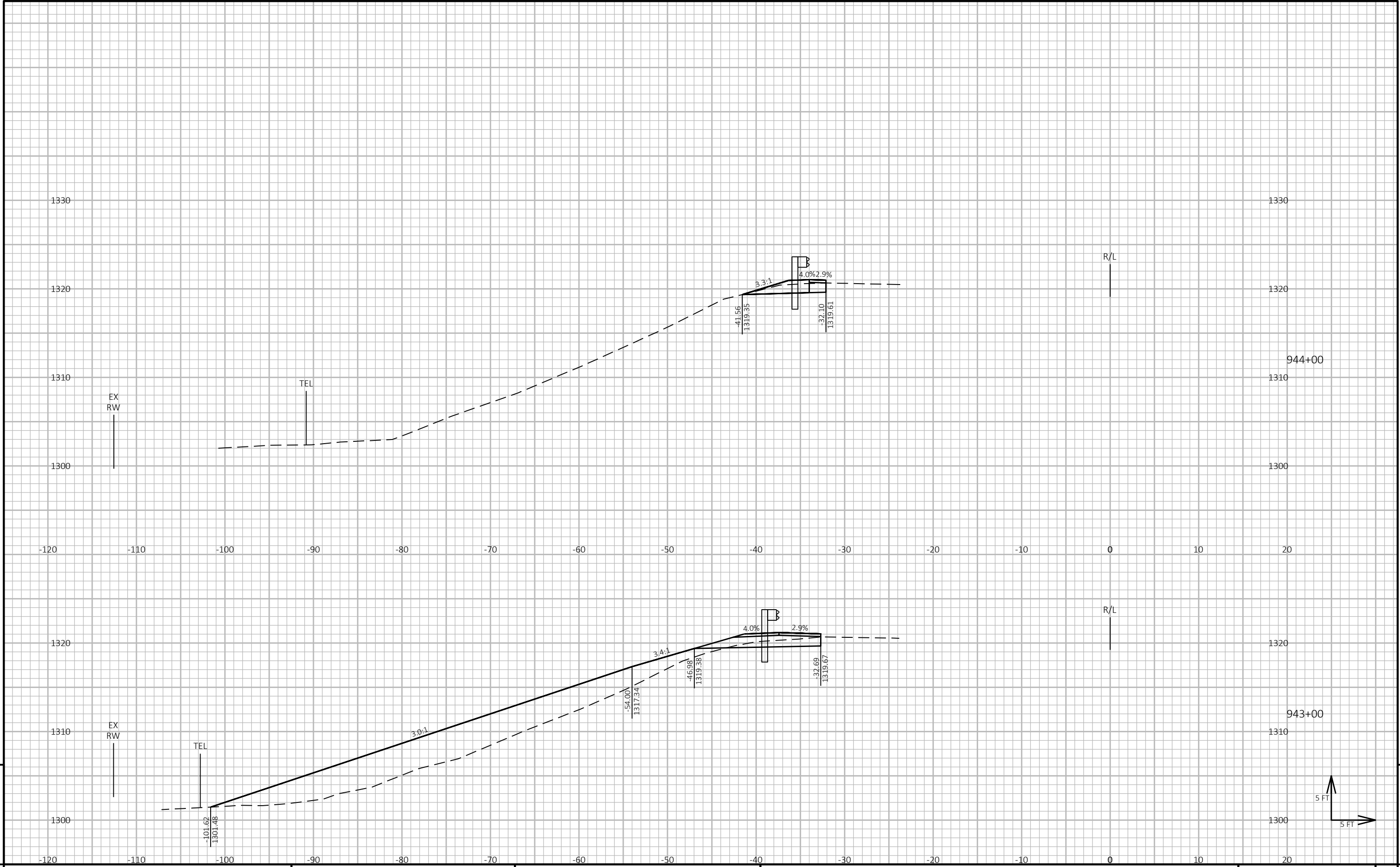
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS : STH 29 WB AT GUARDRAIL

SHEET

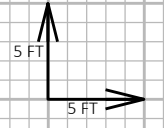
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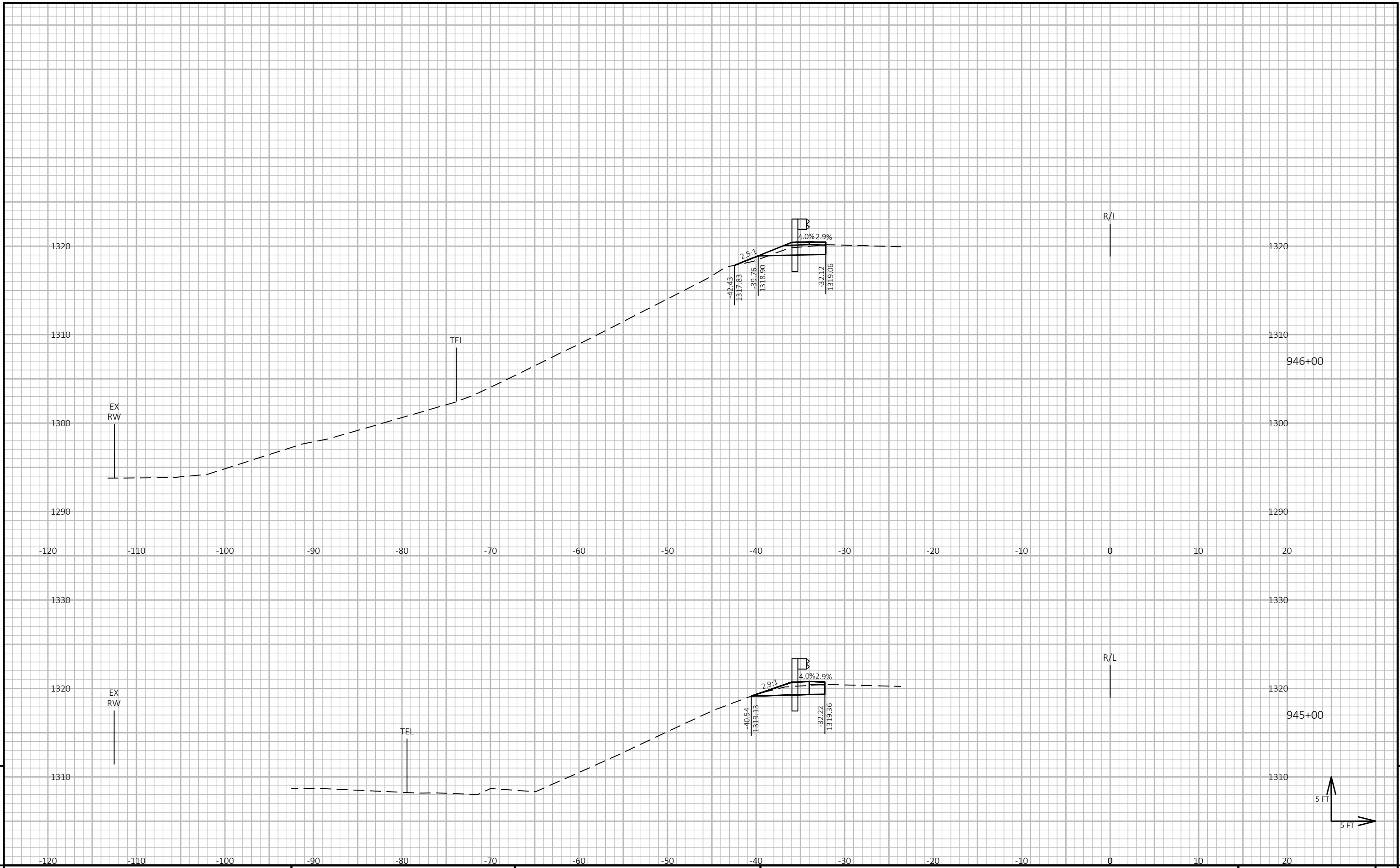


PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	CROSS SECTIONS : STH 29 WB AT GUARDRAIL	SHEET
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PROJECT NO: 1053-07-76

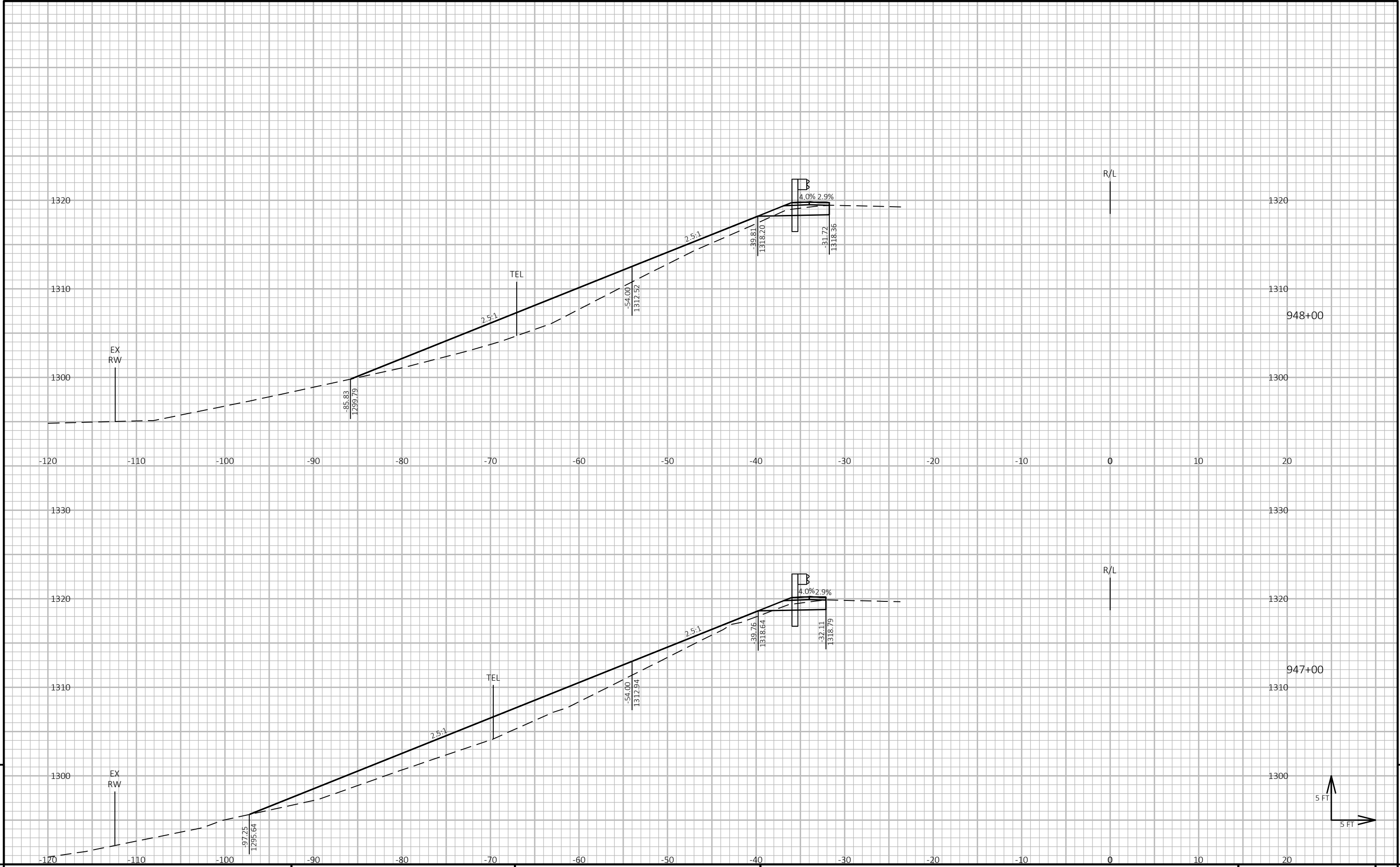
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COUNTY: MARATHON

CROSS SECTIONS : STH 29 WB AT GUARDRAIL

SHEET

E

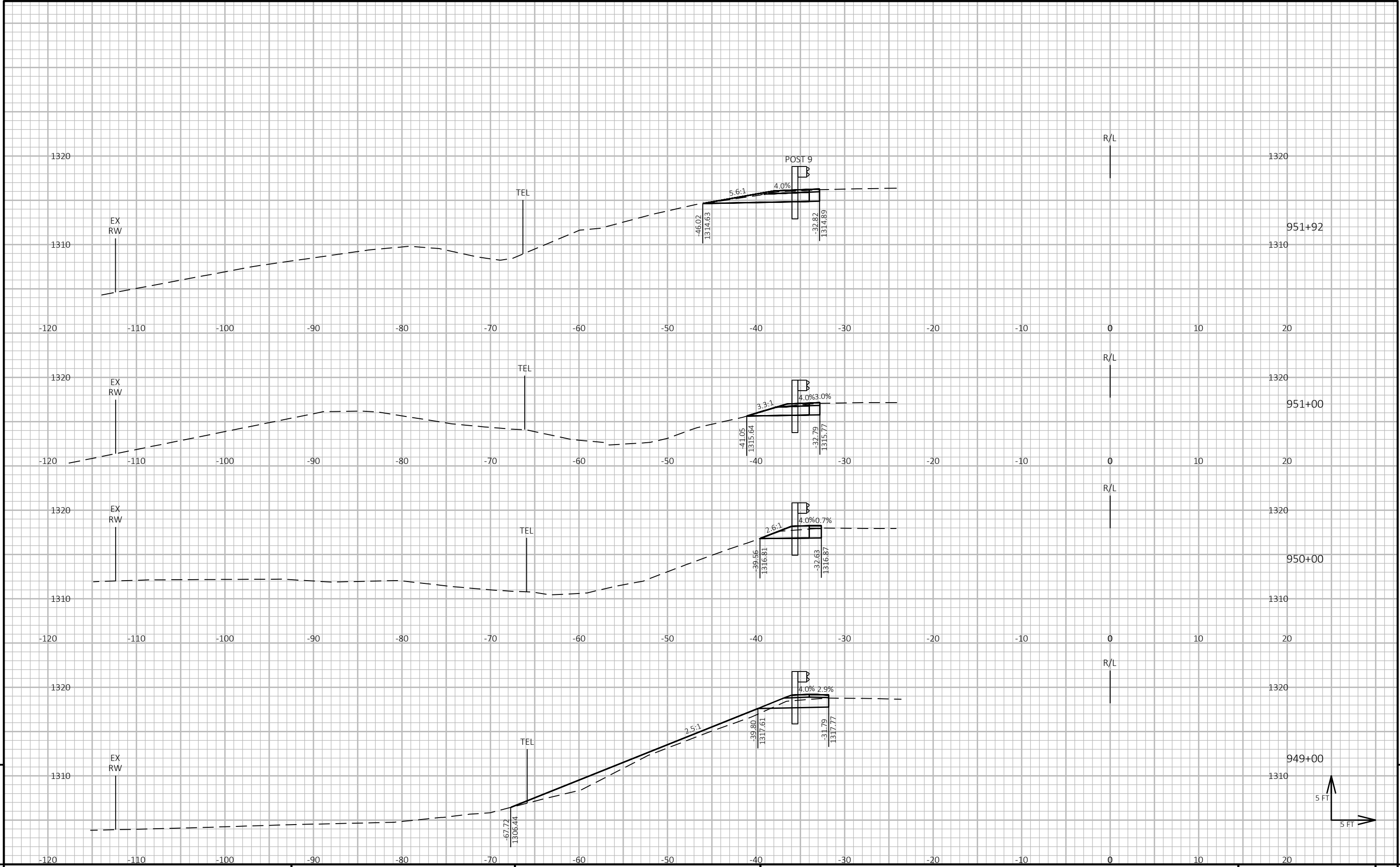


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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS : STH 29 WB AT GUARDRAIL SHEET E

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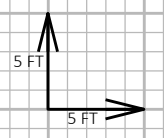
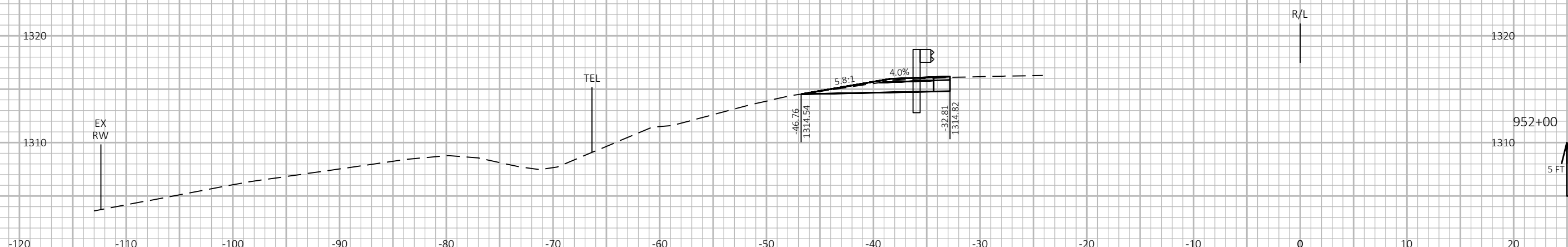
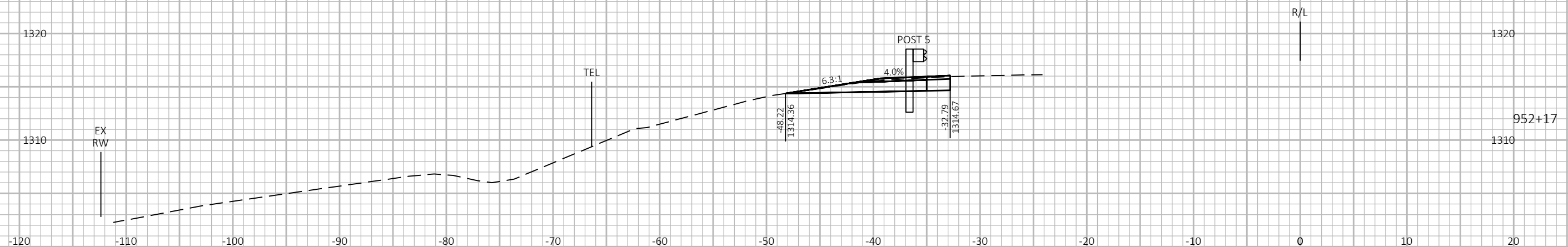
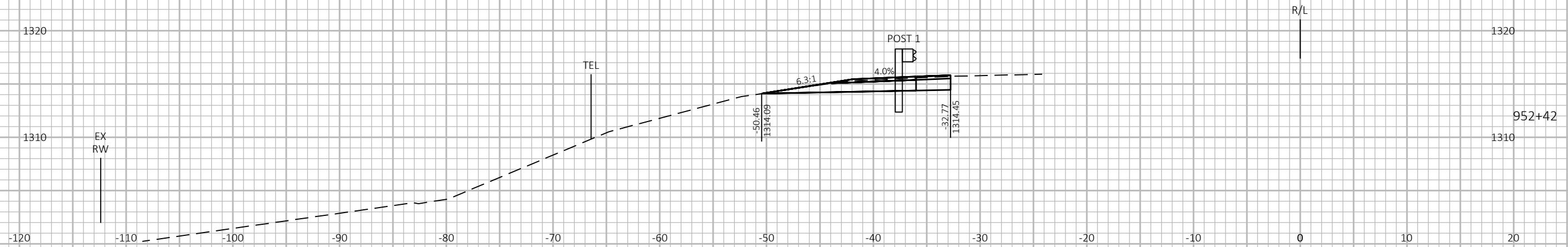
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS : STH 29 WB AT GUARDRAIL SHEET E

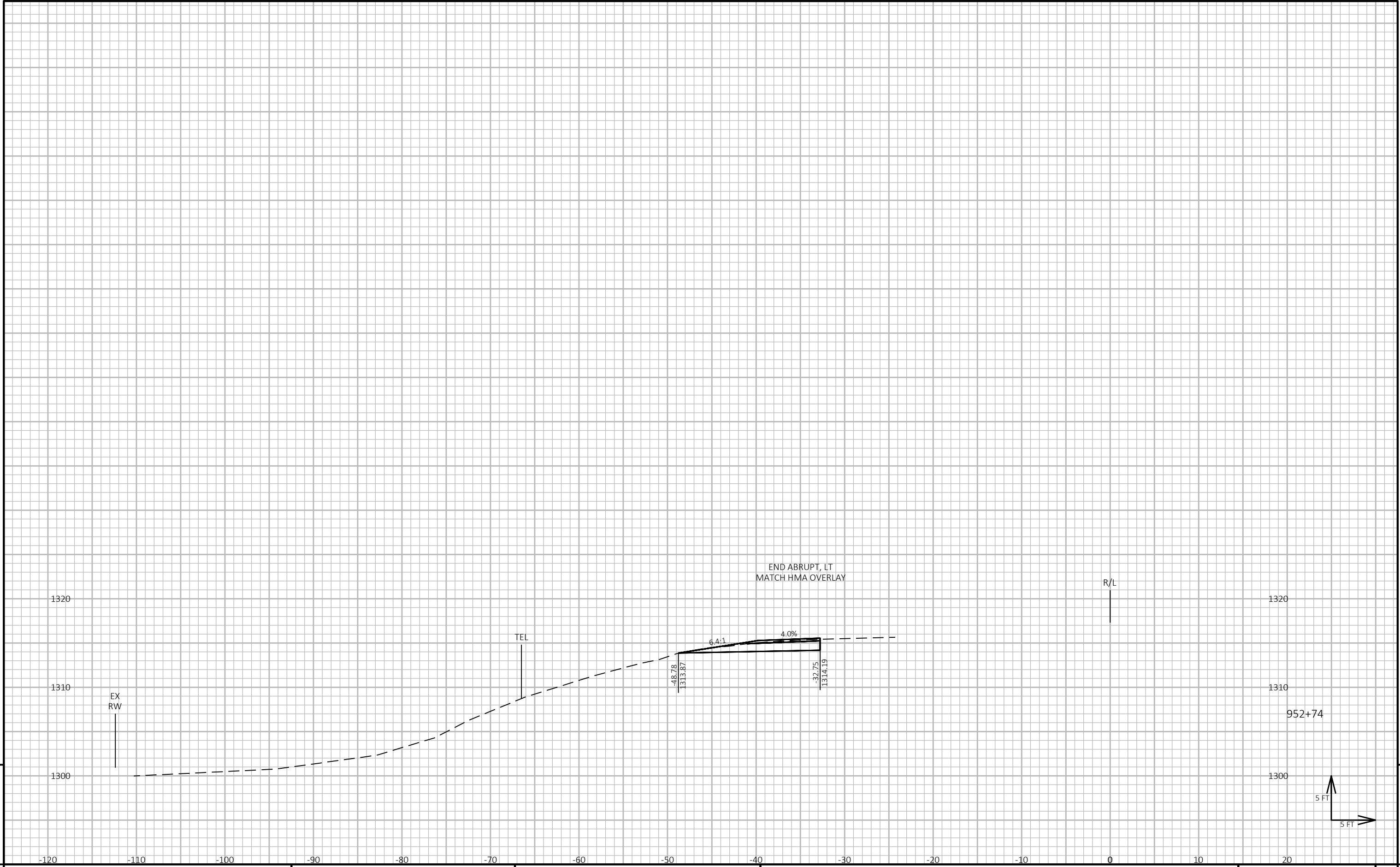
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LAYOUT NAME - 06



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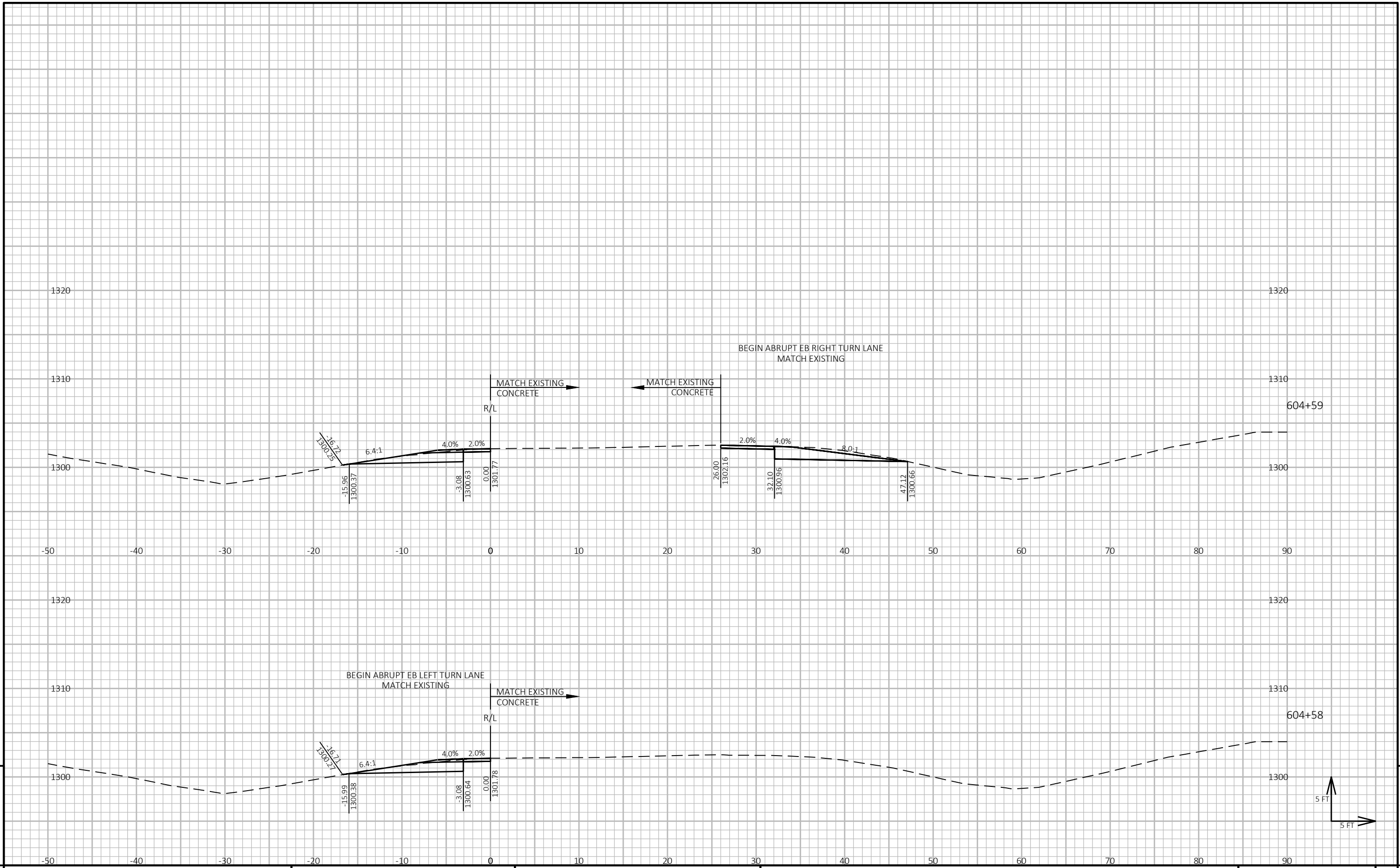
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PROJECT NO: 1053-07-76 | HWY: STH 29 | COUNTY: MARATHON | CROSS SECTIONS : STH 29 WB AT GUARDRAIL | SHEET | E

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LAYOUT NAME - 08



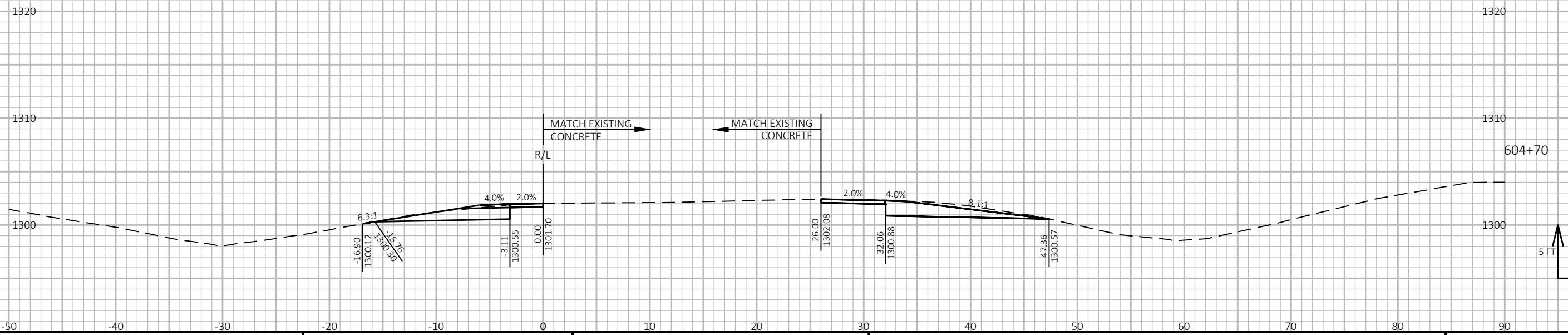
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD SHEET E

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LAYOUT NAME - 01



PROJECT NO: 1053-07-76

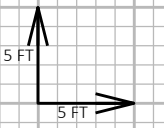
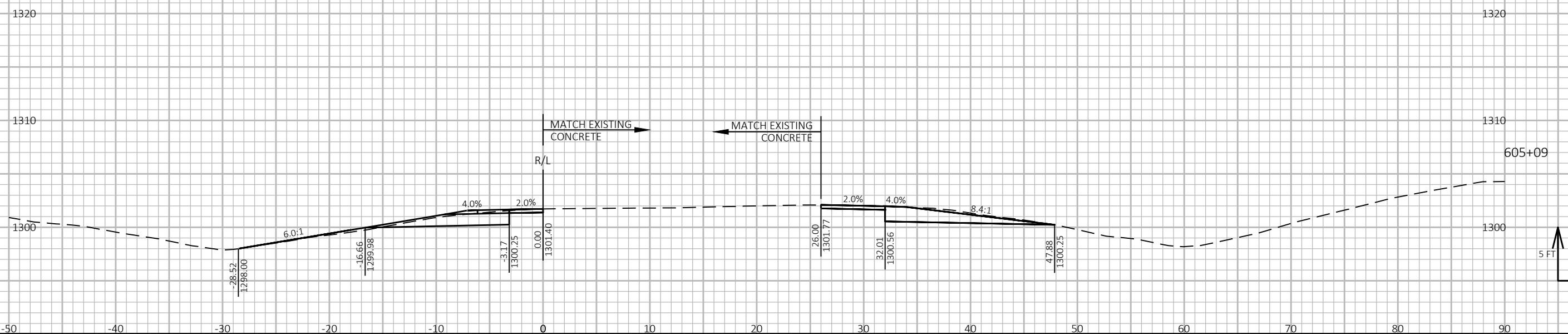
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD

SHEET

E



PROJECT NO: 1053-07-76

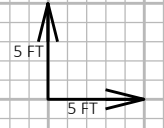
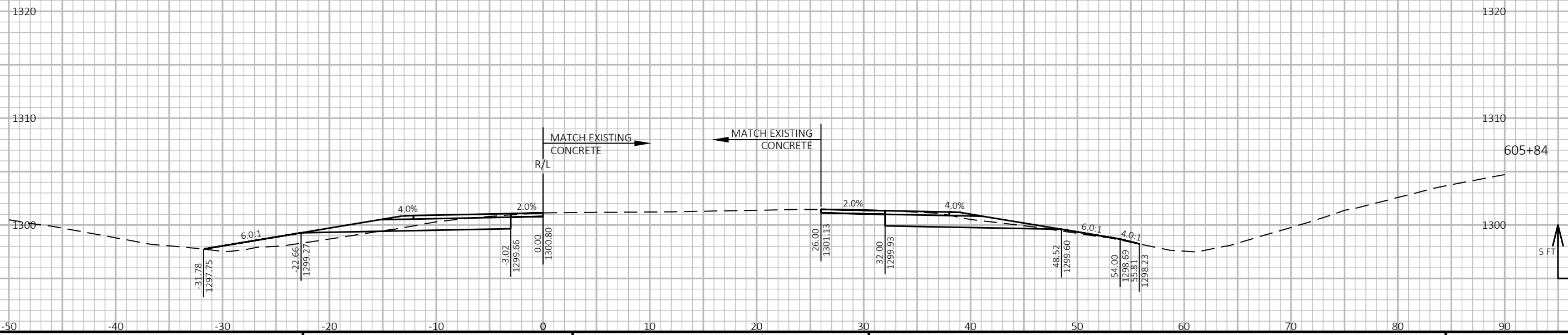
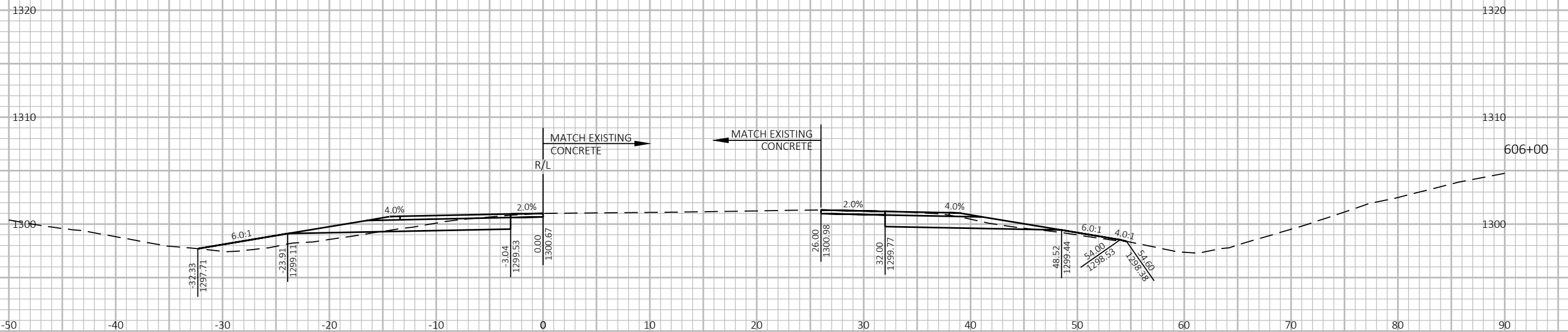
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD

SHEET

E



PROJECT NO: 1053-07-76

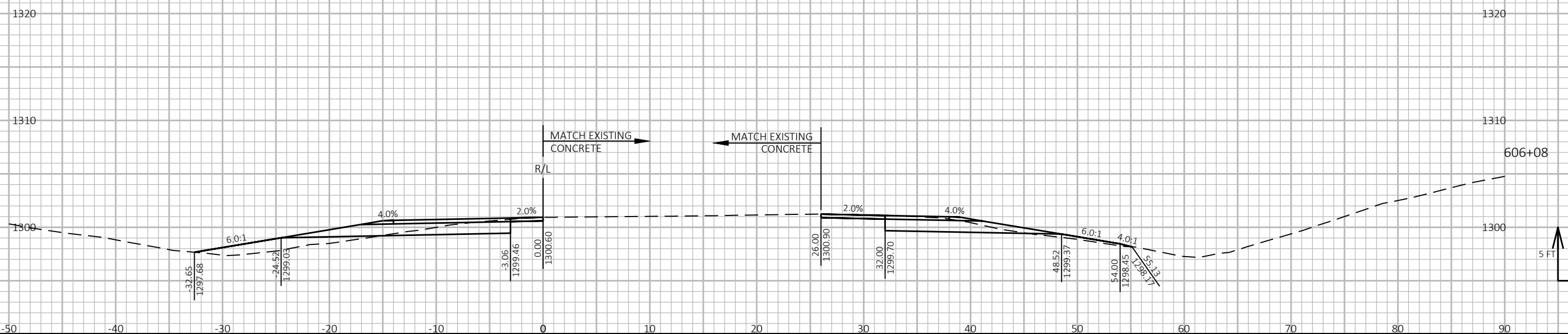
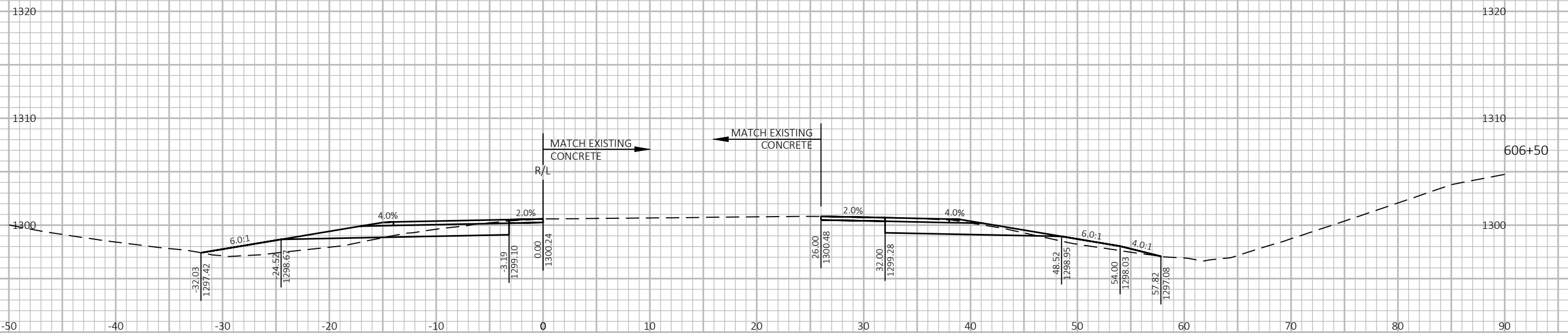
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD

SHEET

E



PROJECT NO: 1053-07-76

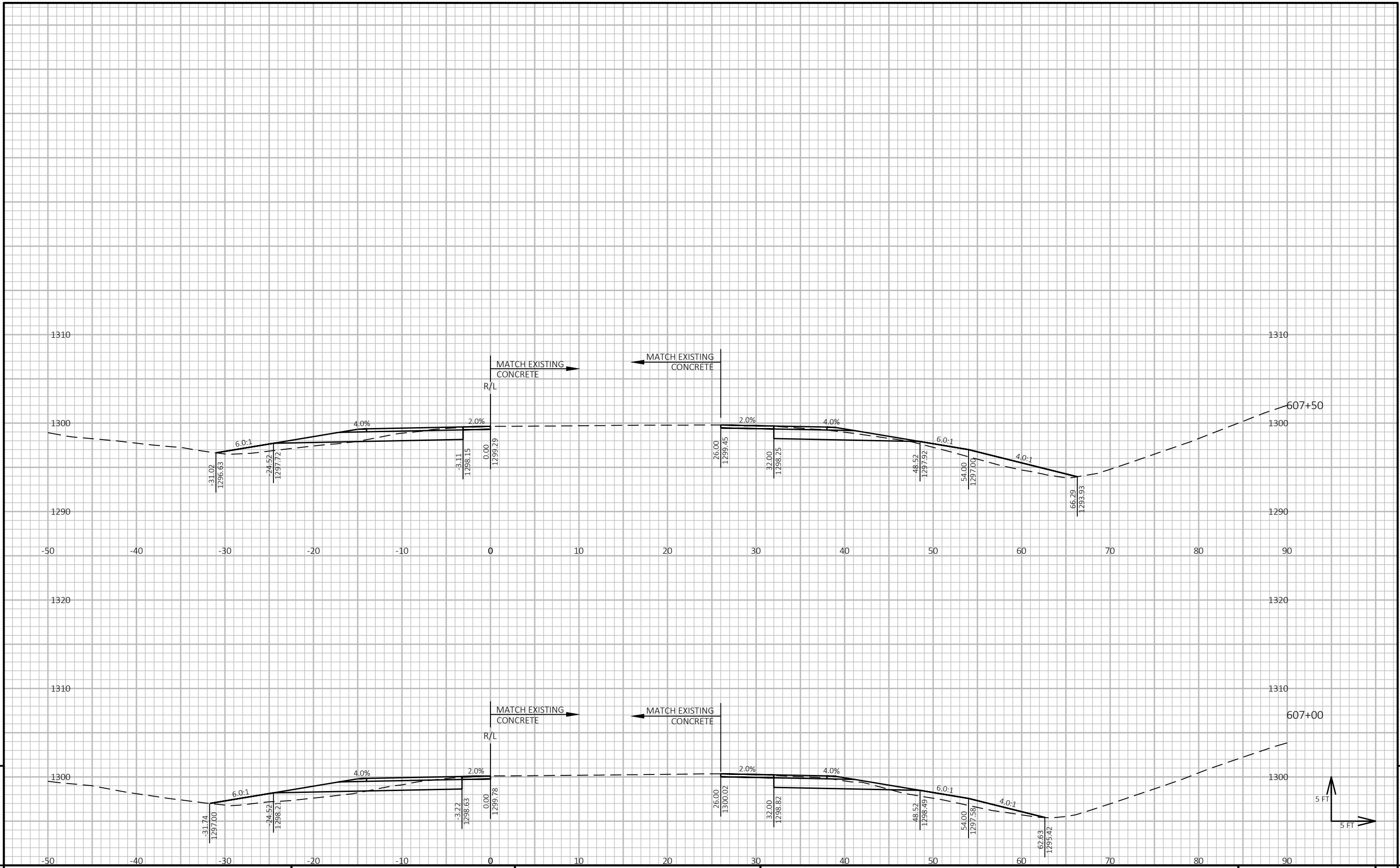
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD

SHEET

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PROJECT NO: 1053-07-76

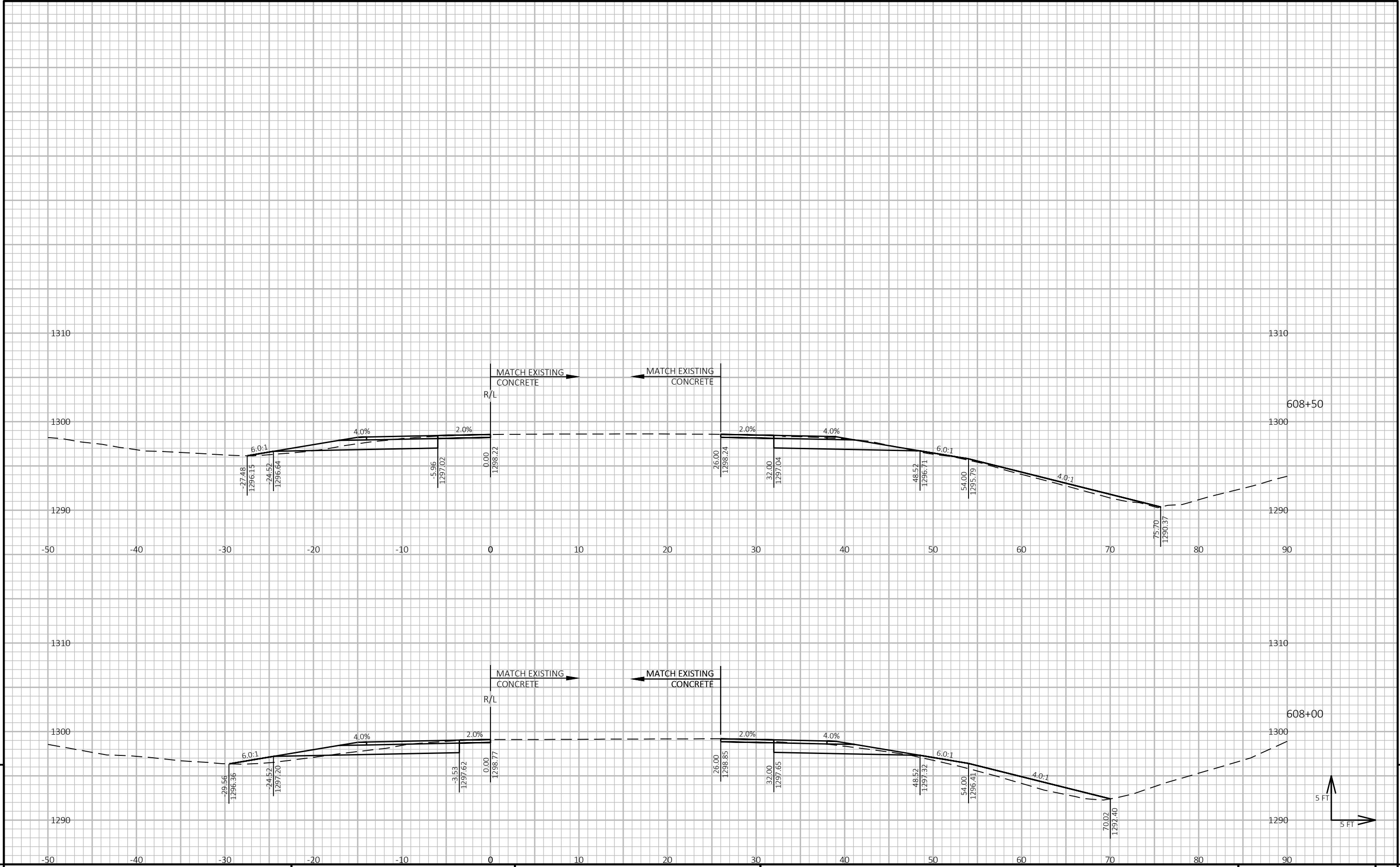
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COUNTY: MARATHON

CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD

SHEET

E



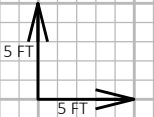
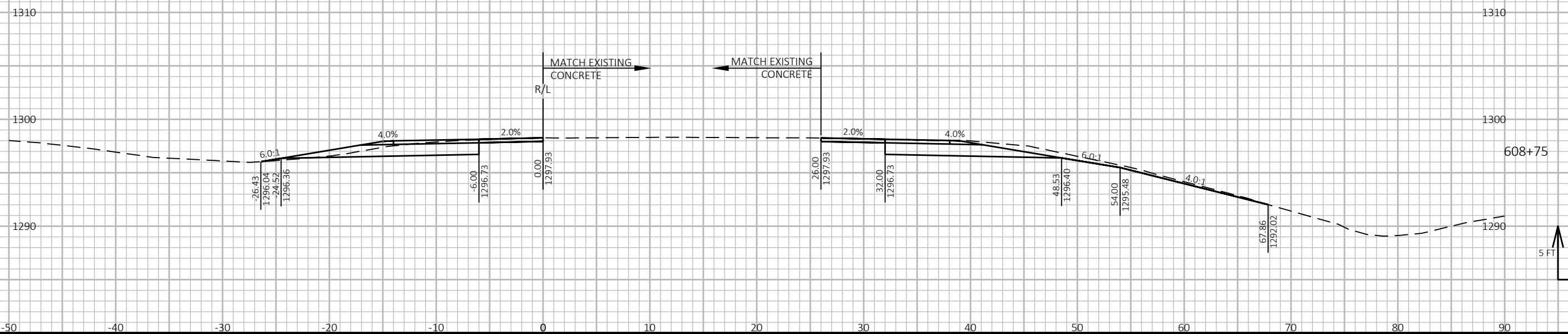
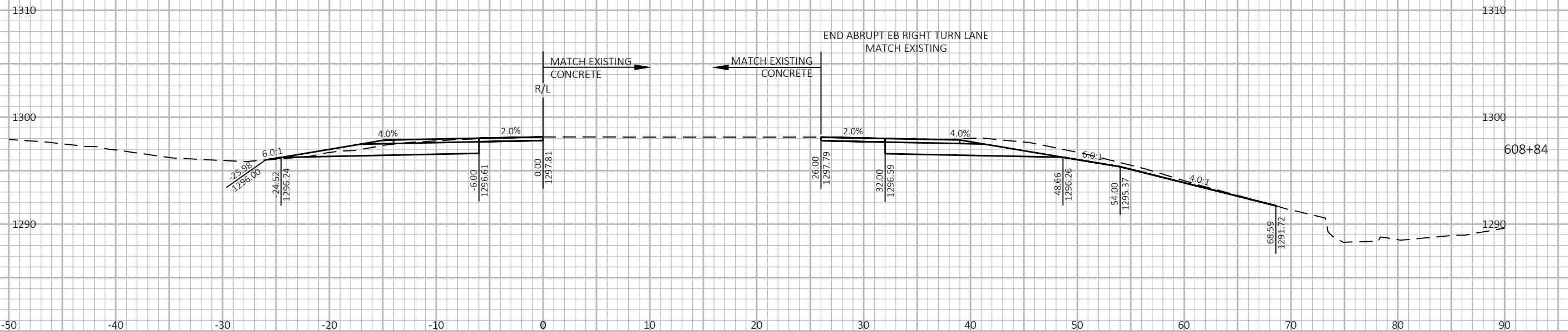
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD SHEET E

FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETSPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:36 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 07



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PROJECT NO: 1053-07-76

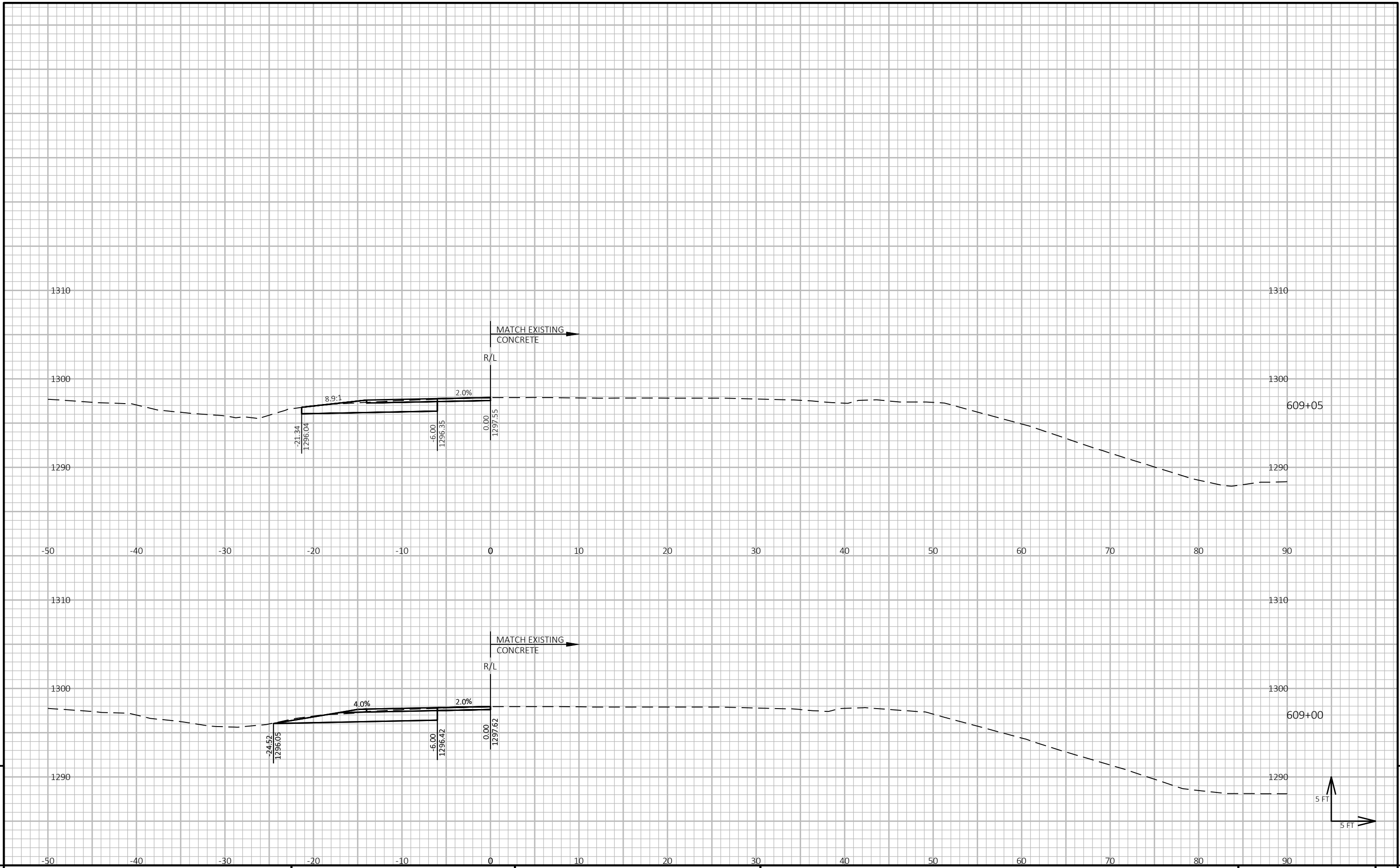
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD

SHEET

E



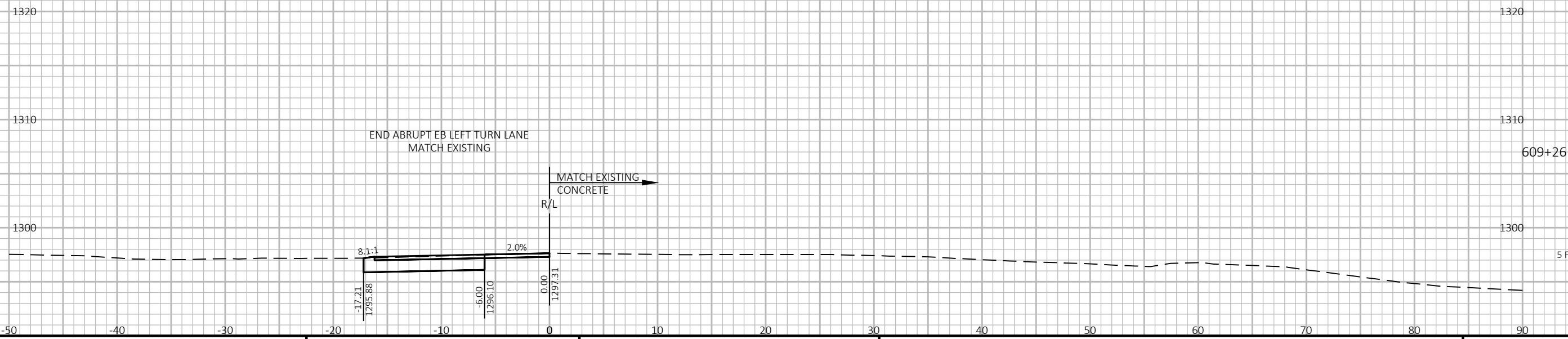
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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD	SHEET	E
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LAYOUT NAME - 09



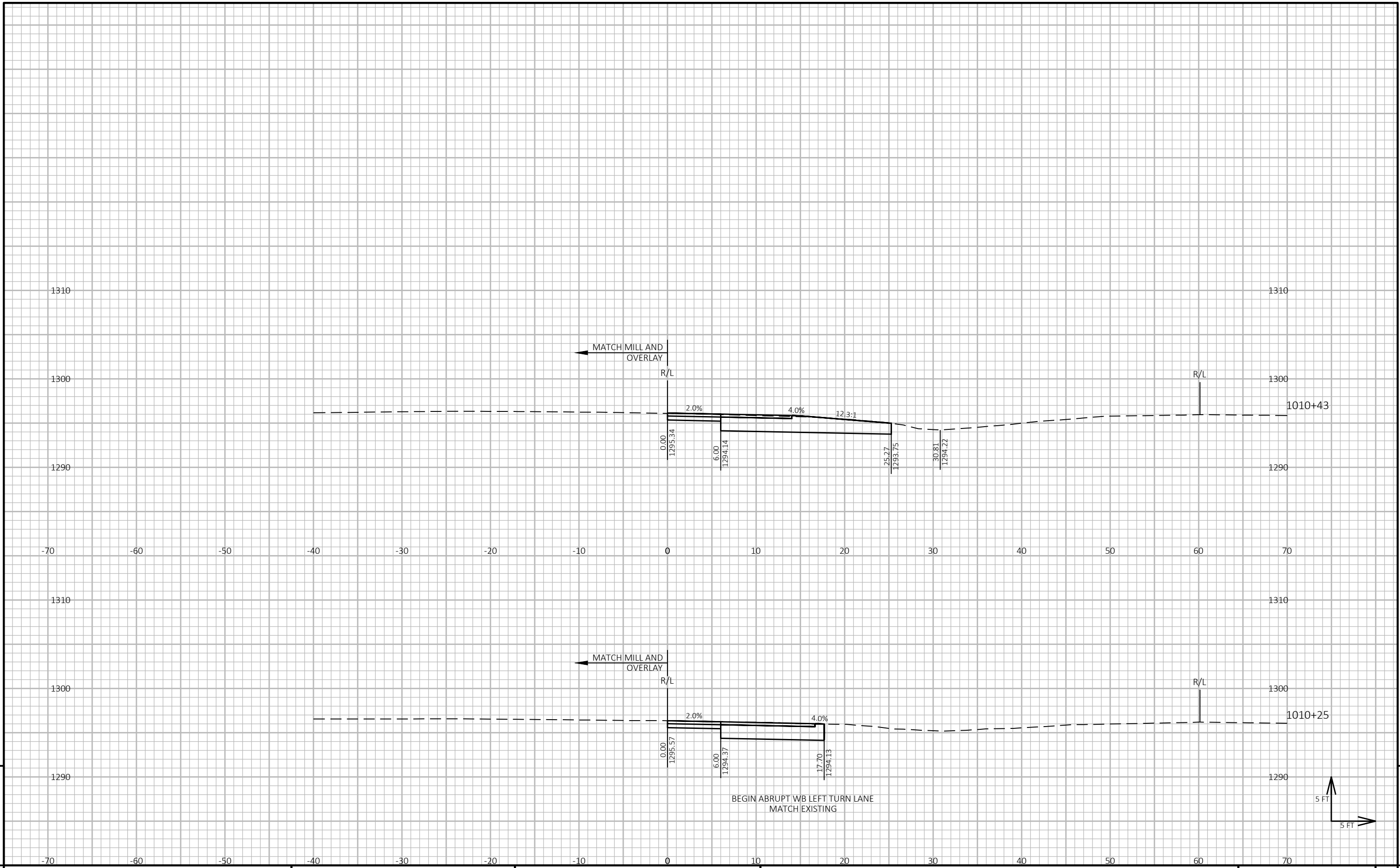
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 EB TURN LANES AT HILLY ACRES ROAD SHEET E

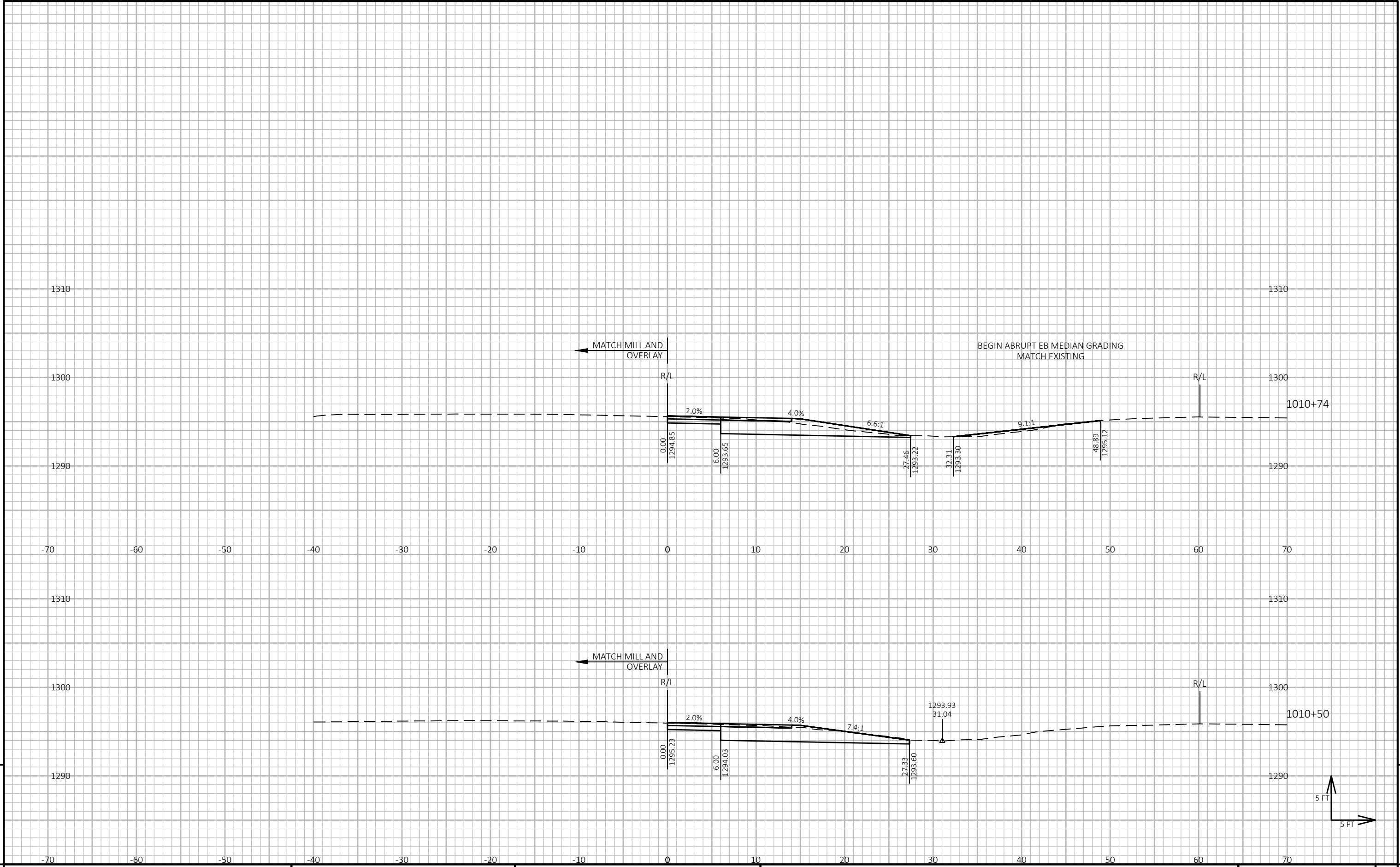
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LAYOUT NAME - 10

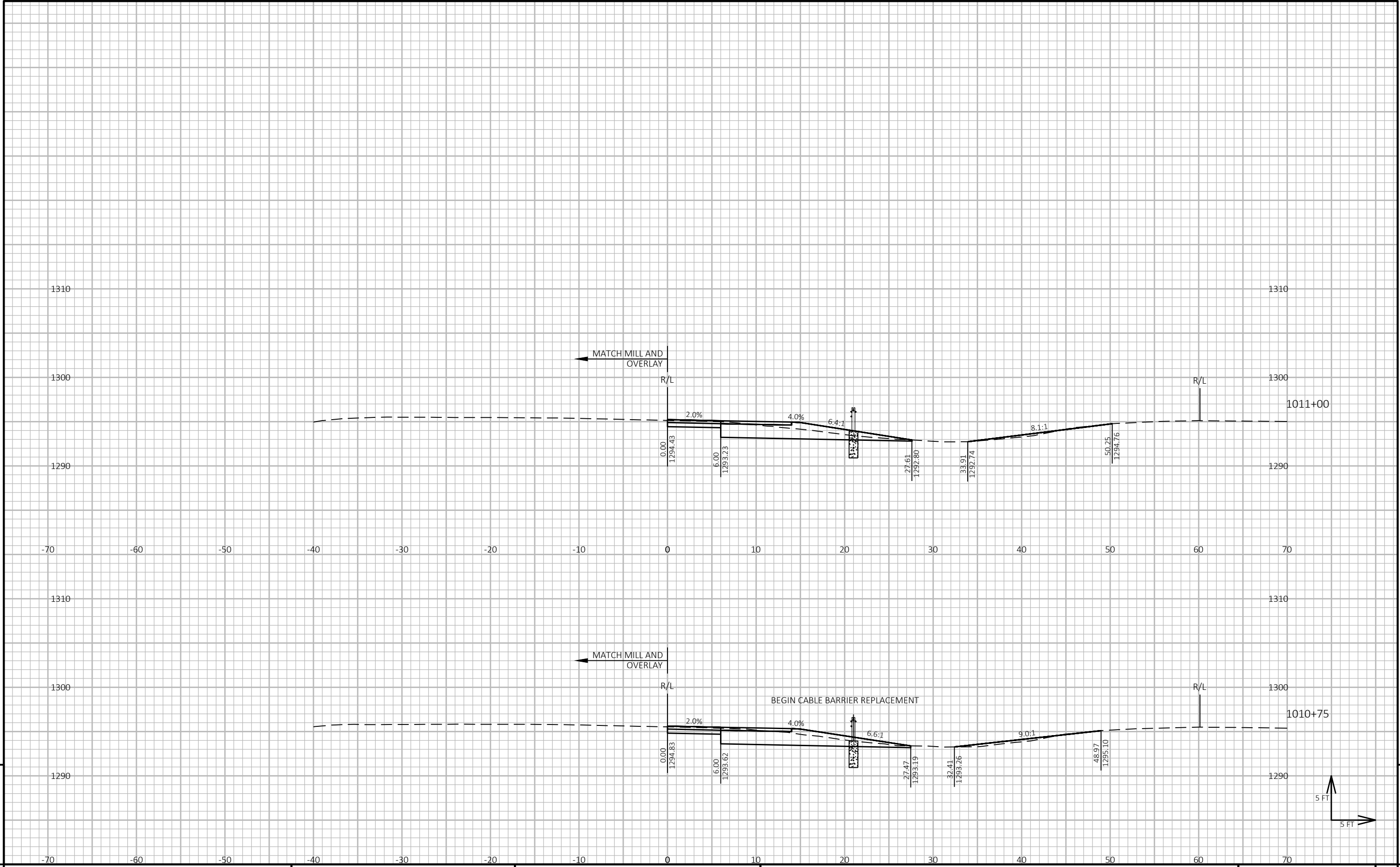


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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E



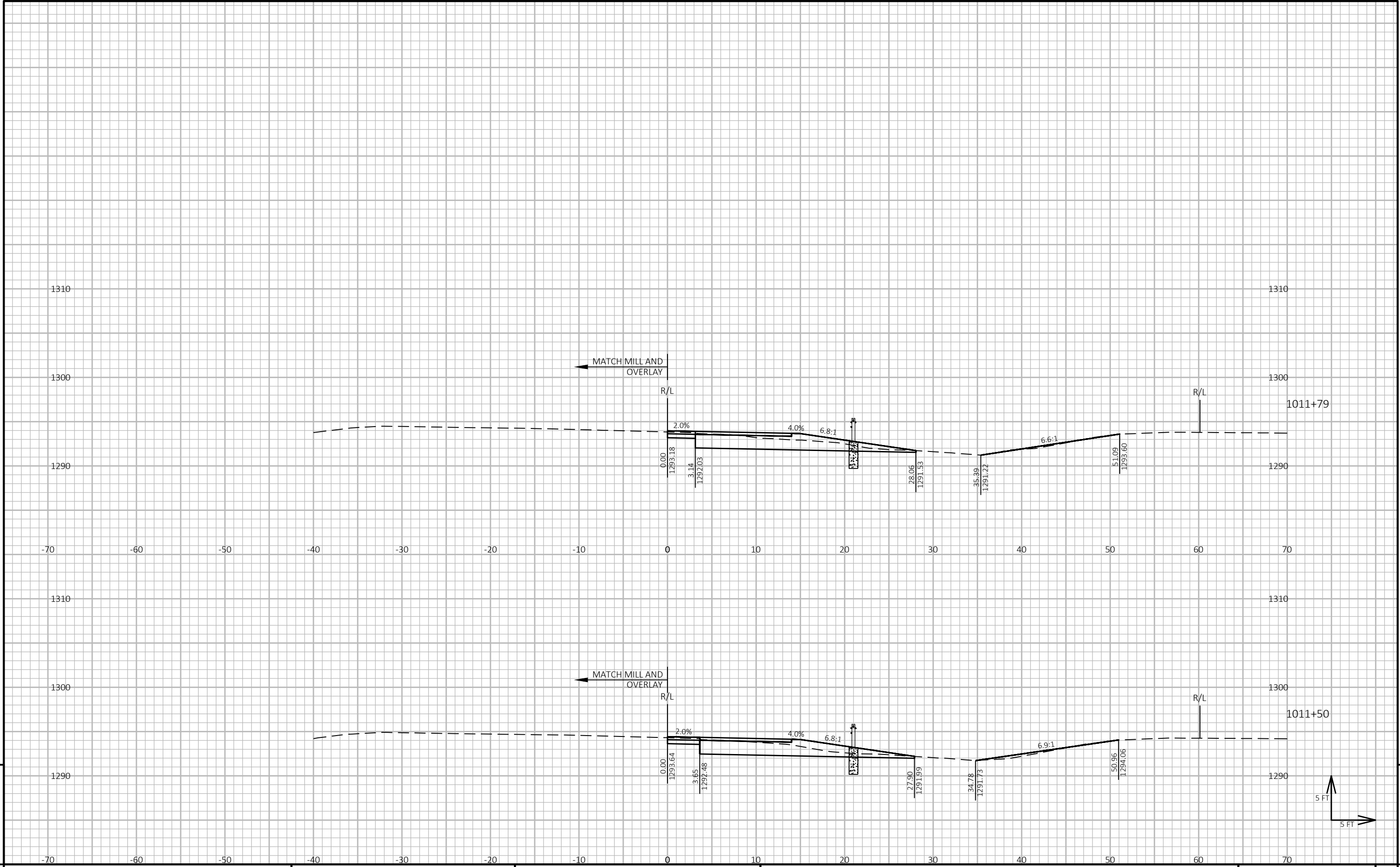
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:36 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 13



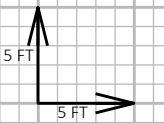
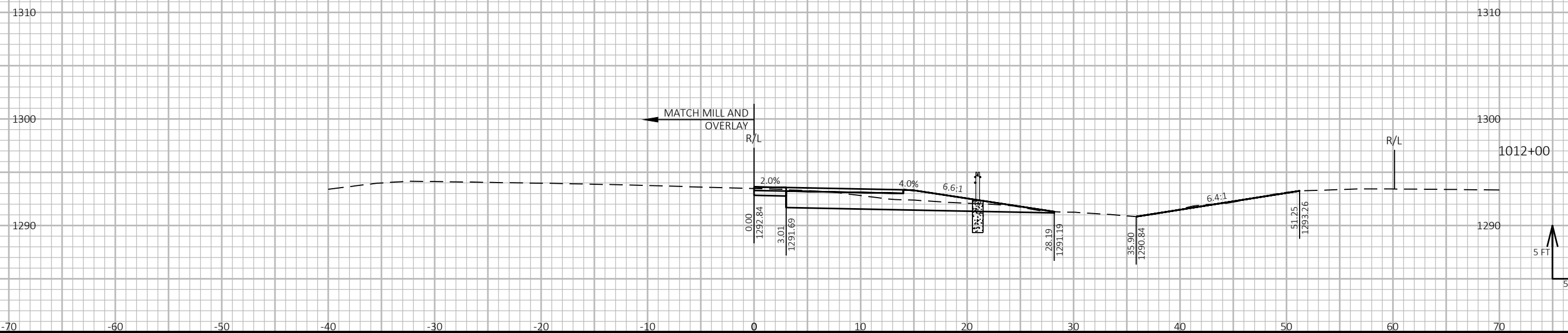
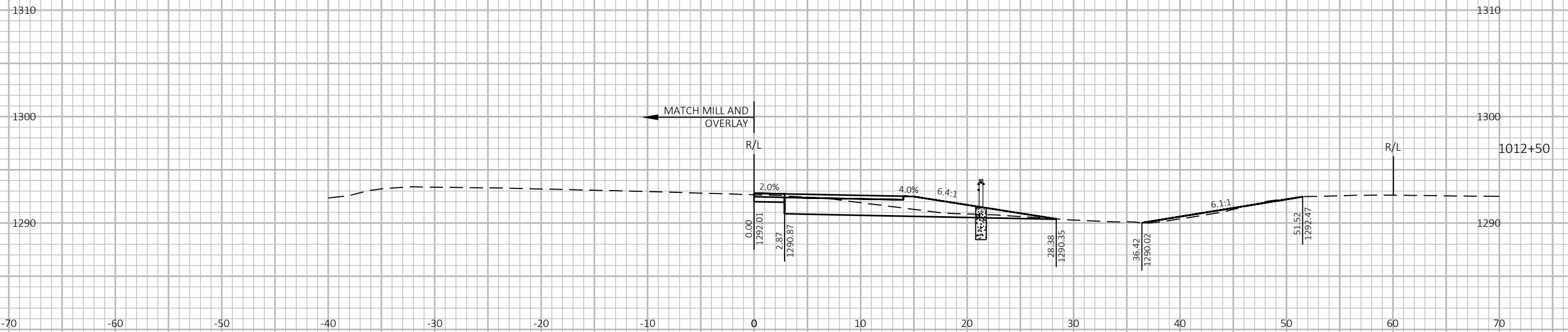
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:36 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 14



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PROJECT NO: 1053-07-76

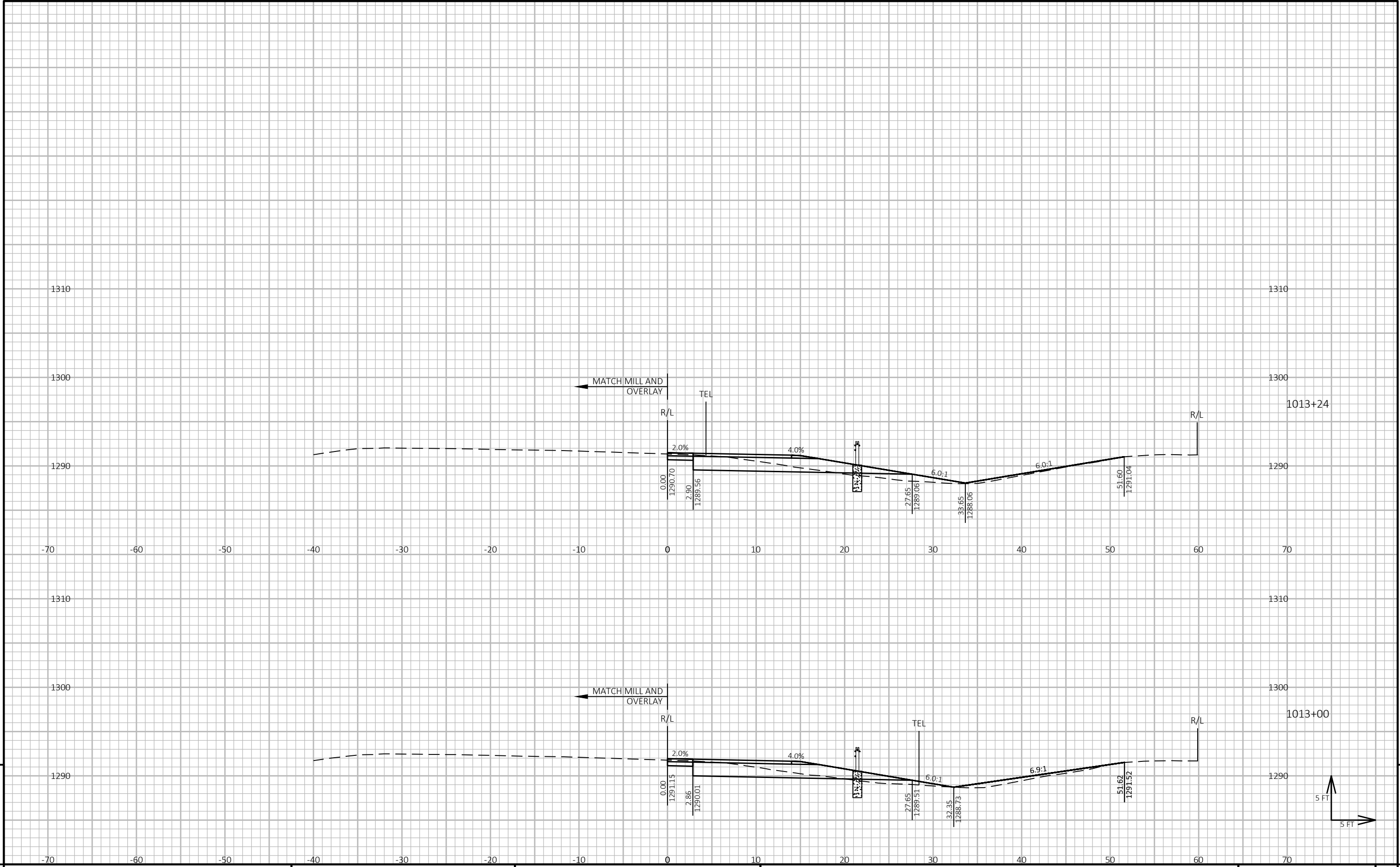
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD

SHEET

E



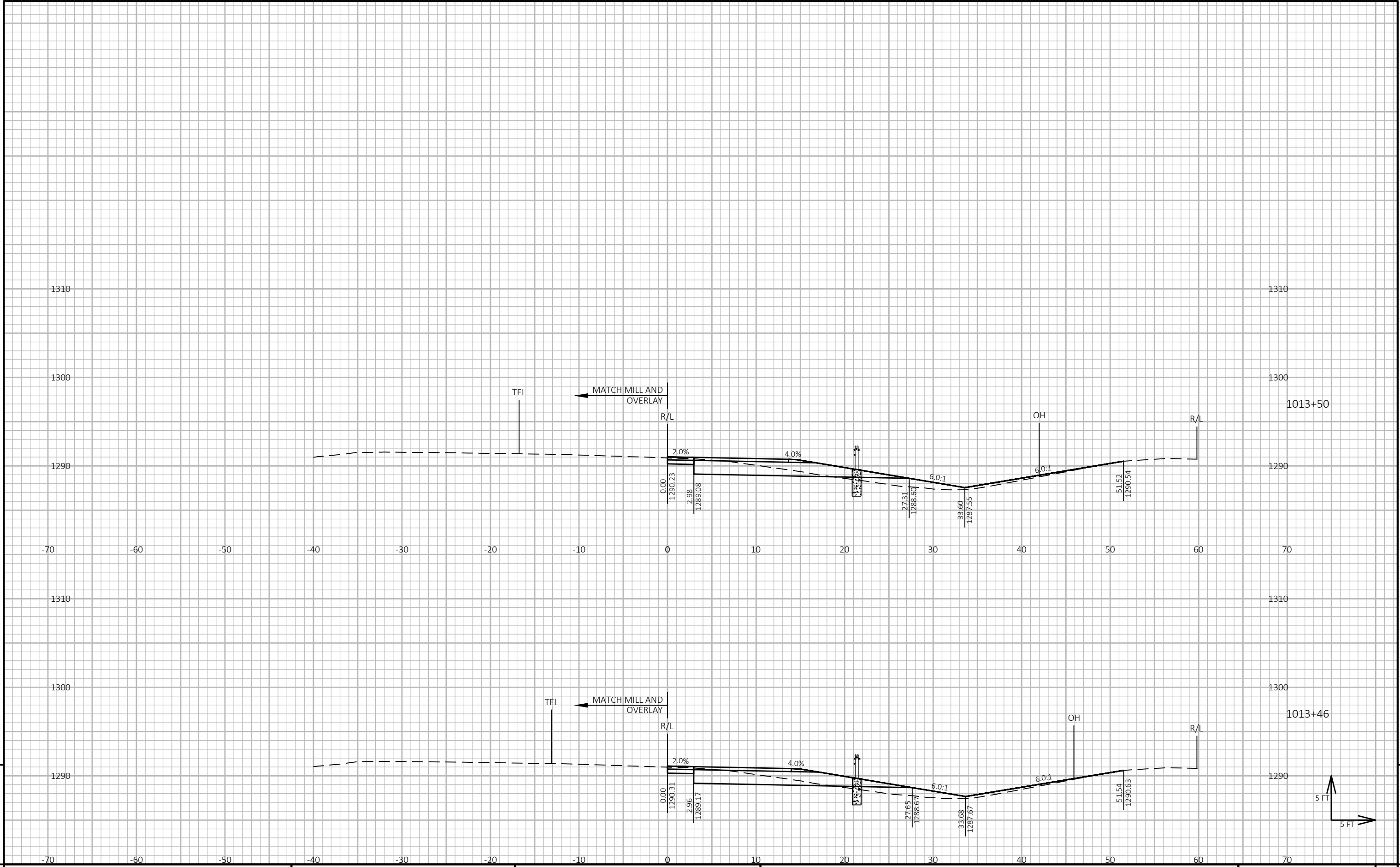
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

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LAYOUT NAME - 16



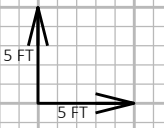
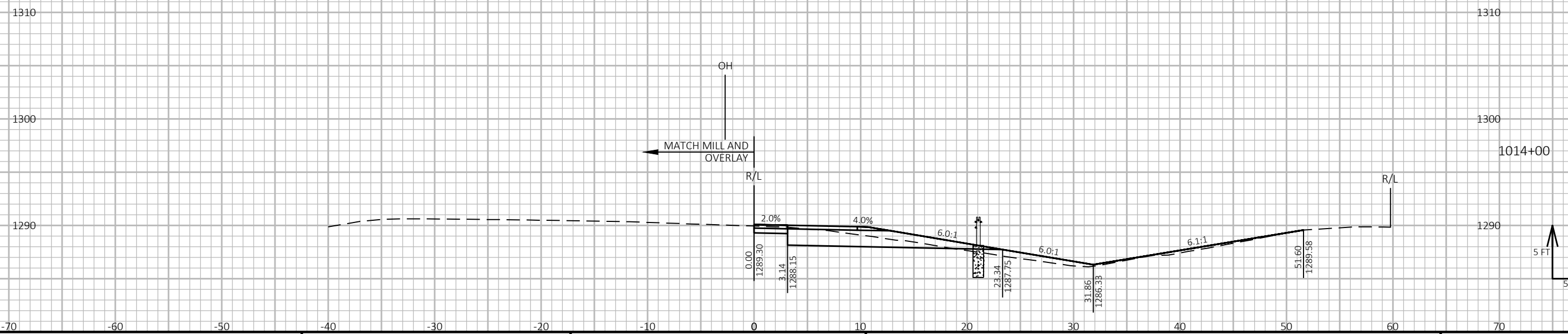
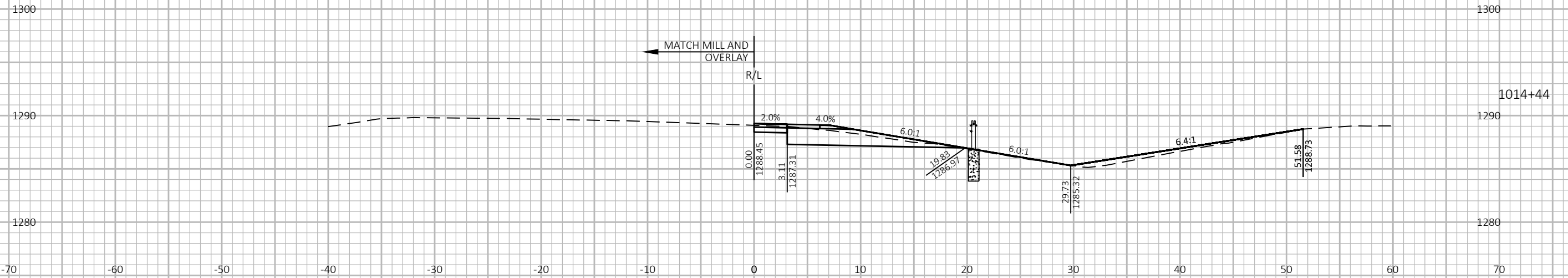
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

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LAYOUT NAME - 17



9

9

PROJECT NO: 1053-07-76

HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD

SHEET

E

1300

1290

1280

-70 -60 -50 -40 -30 -20 -10 0 10 20 30 40 50 60 70

MATCH MILL AND OVERLAY

R/L

END ABRUPT WB LEFT TURN LANE
MATCH EXISTING

2.0%

6.4:1

6.1:1

0.00

1287.33

3.00

1286.18

19.79

1283.86

30.07

1284.12

52.21

1287.73

1300

1014+95

1290

1280

1300

1290

1280

-70 -60 -50 -40 -30 -20 -10 0 10 20 30 40 50 60 70

MATCH MILL AND OVERLAY

R/L

END ABRUPT WB LEFT TURN LANE
MATCH EXISTING

2.0%

6.1:1

6.1:1

0.00

1288.32

5.70

1287.12

19.55

1286.85

30.27

1285.13

51.57

1288.62

1300

1014+50

1290

1280

5 FT

5 FT

9

9

PROJECT NO: 1053-07-76

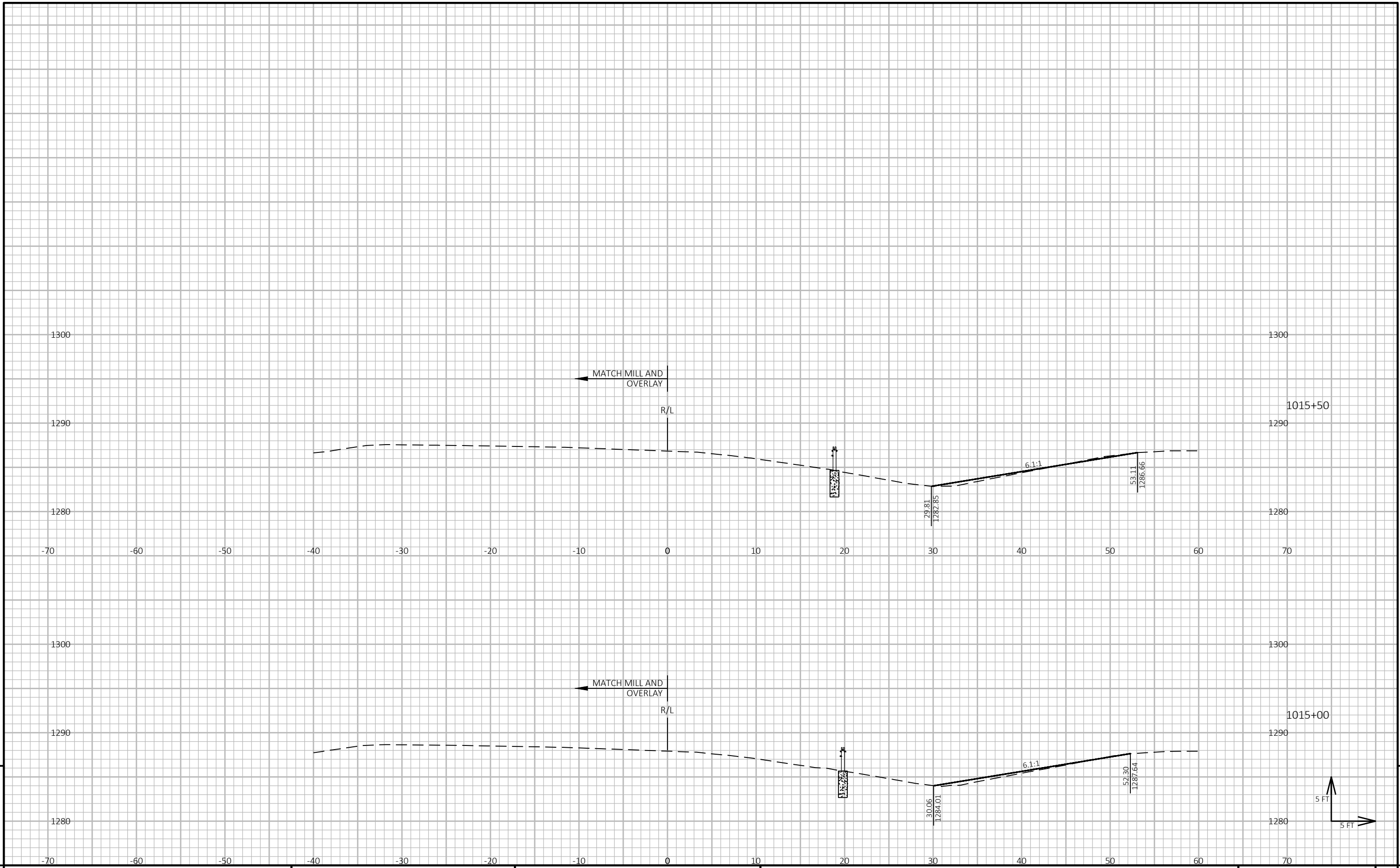
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD

SHEET

E



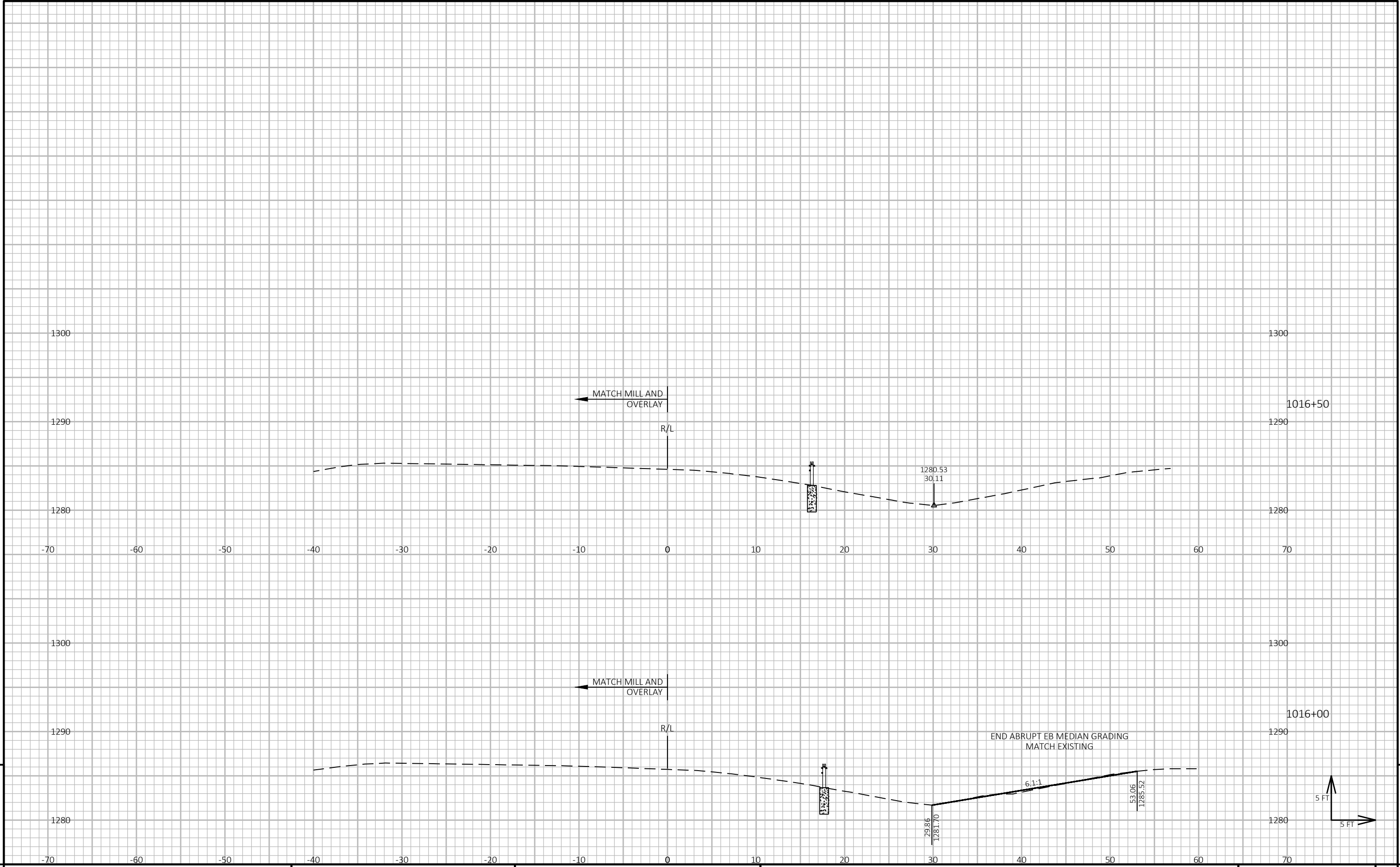
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETSPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:37 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 20



PROJECT NO: 1053-07-76

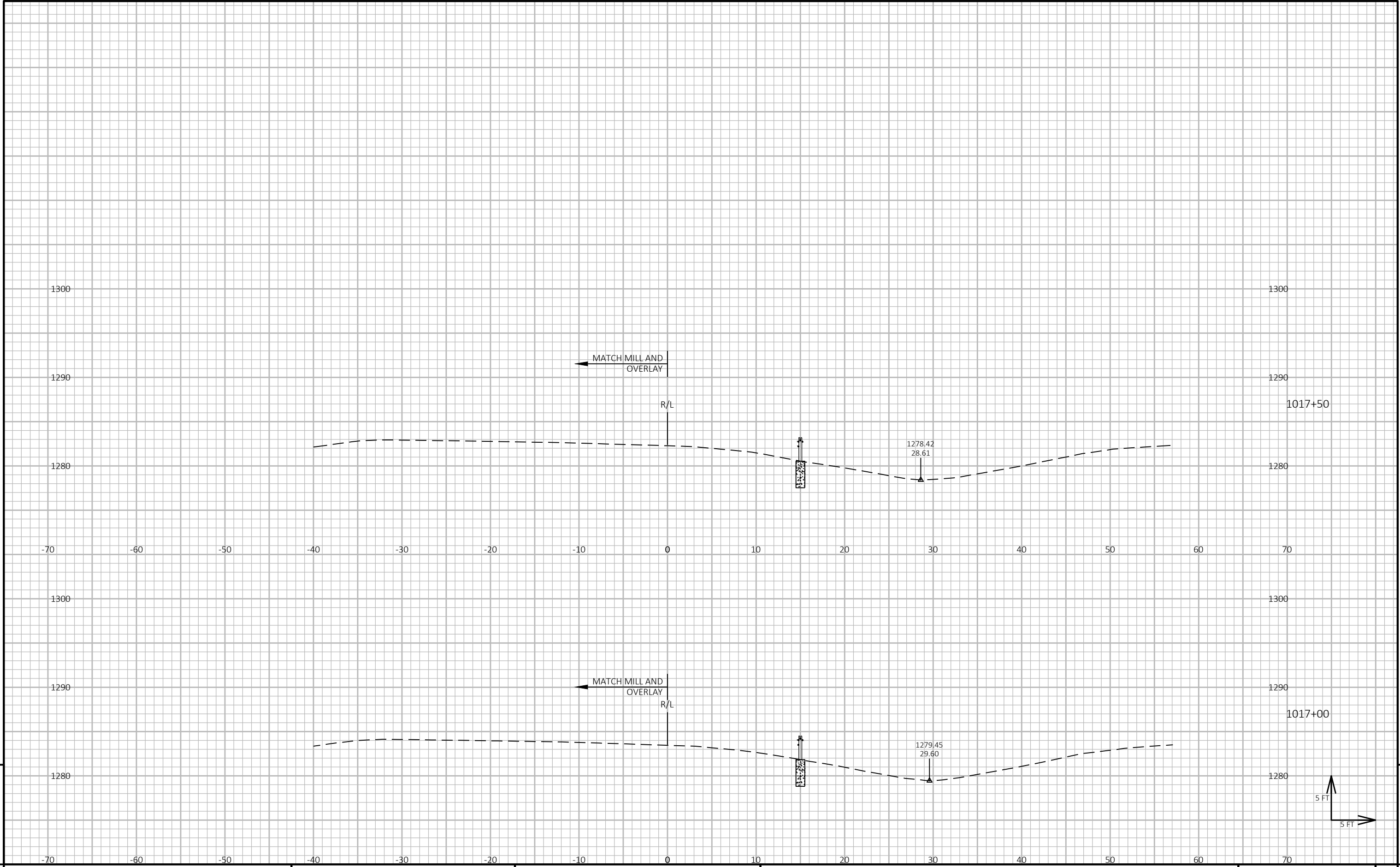
HWY: STH 29

COUNTY: MARATHON

CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD

SHEET

E



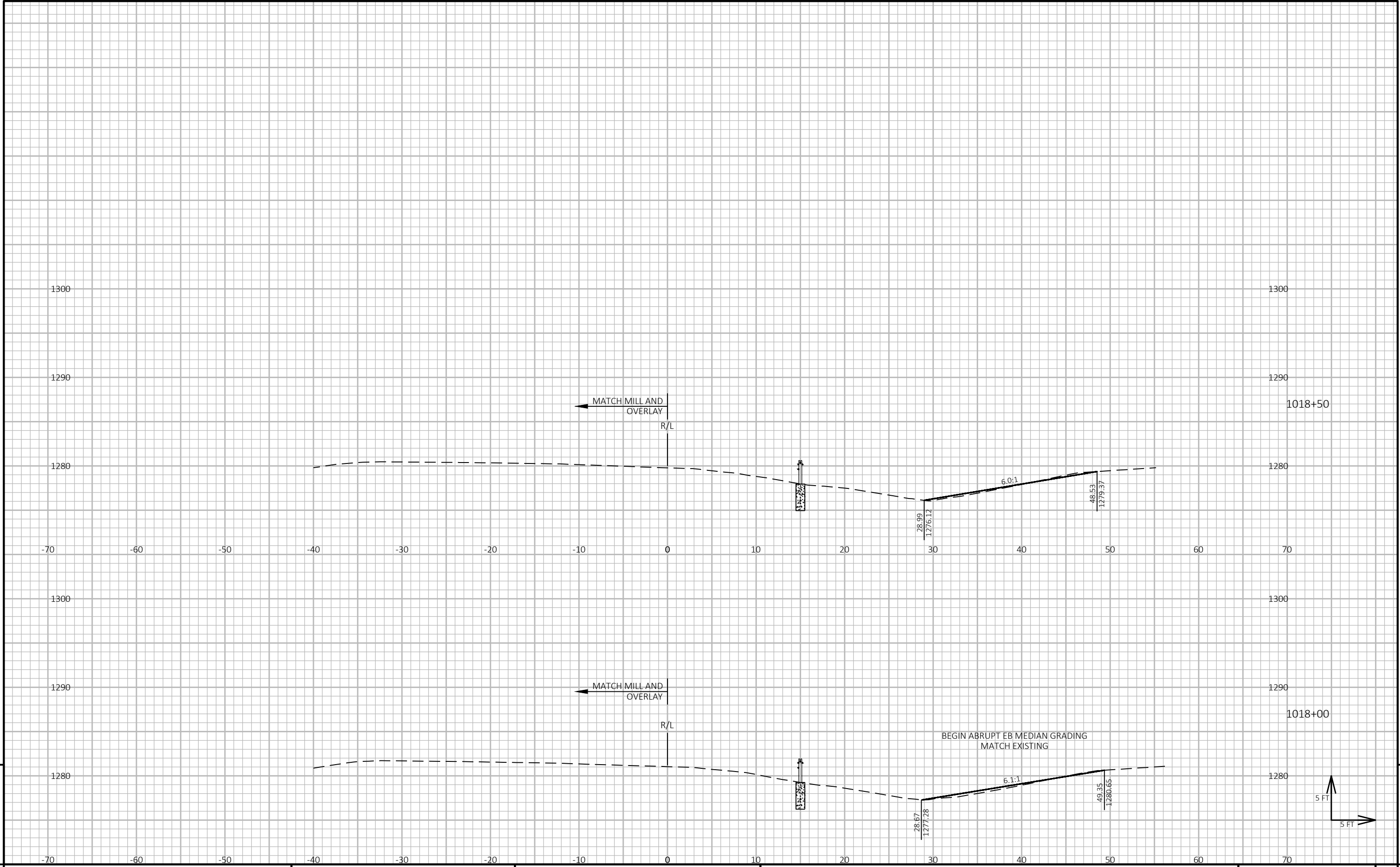
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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD	SHEET	E
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FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:37 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 22



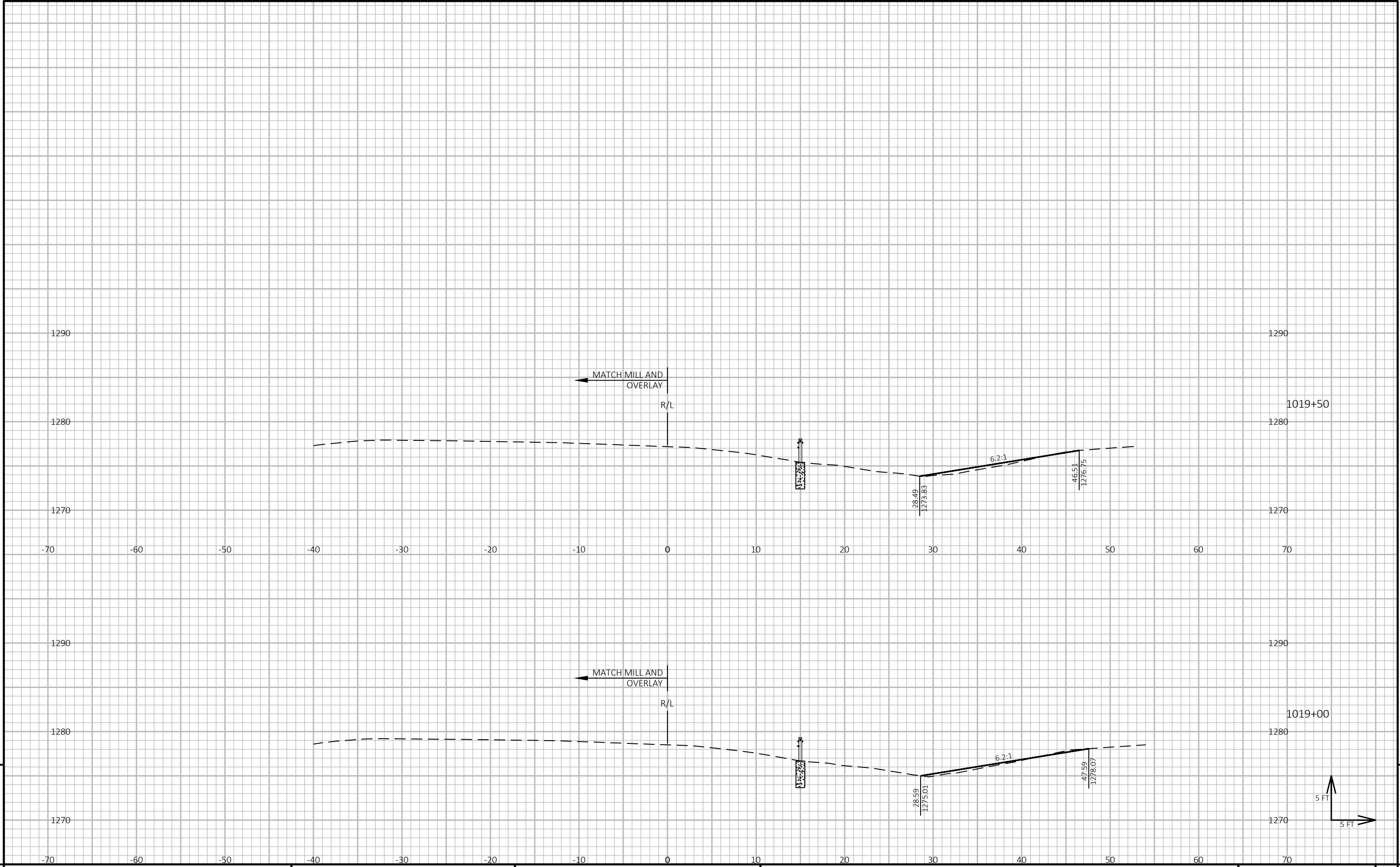
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

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LAYOUT NAME - 23



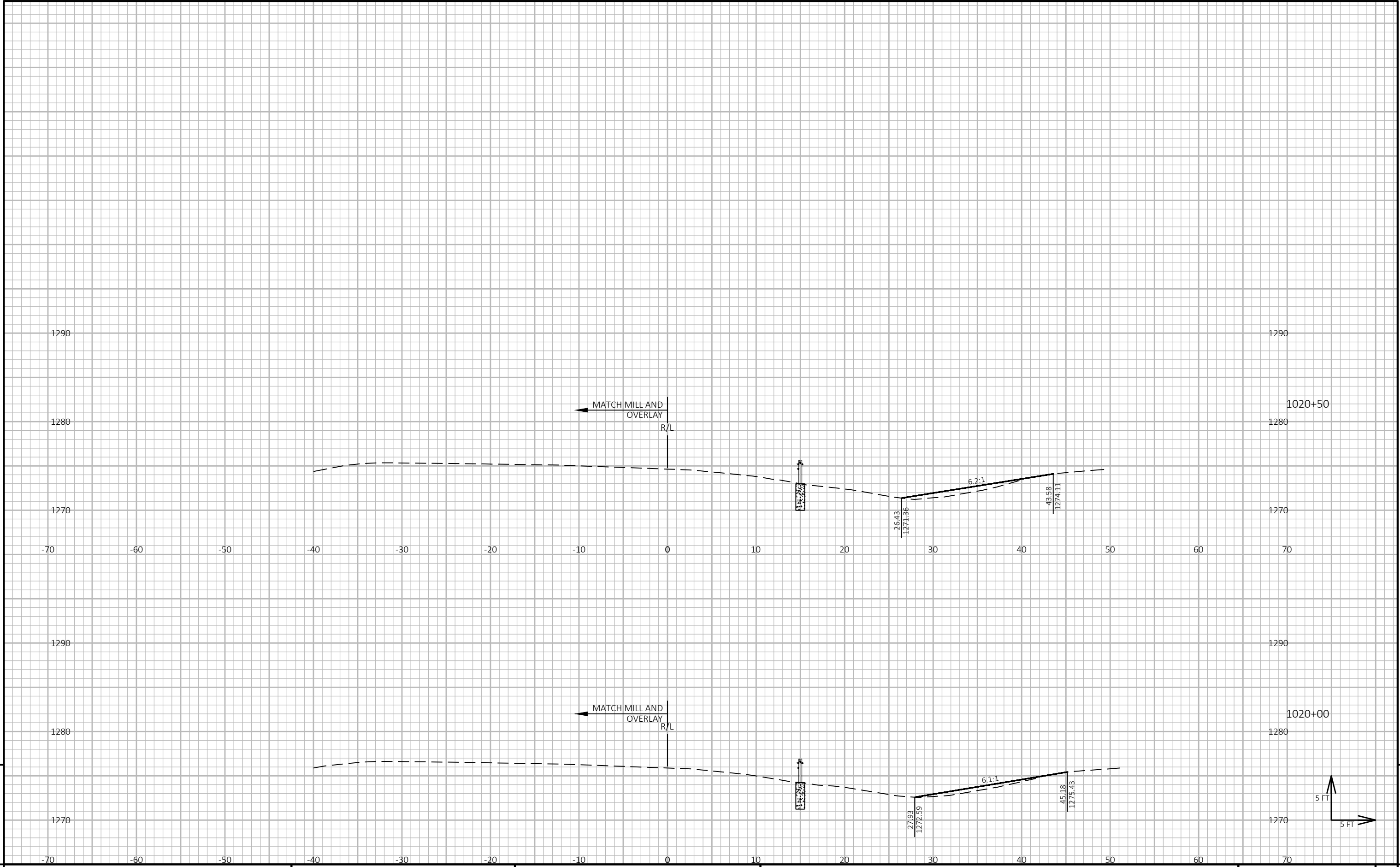
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

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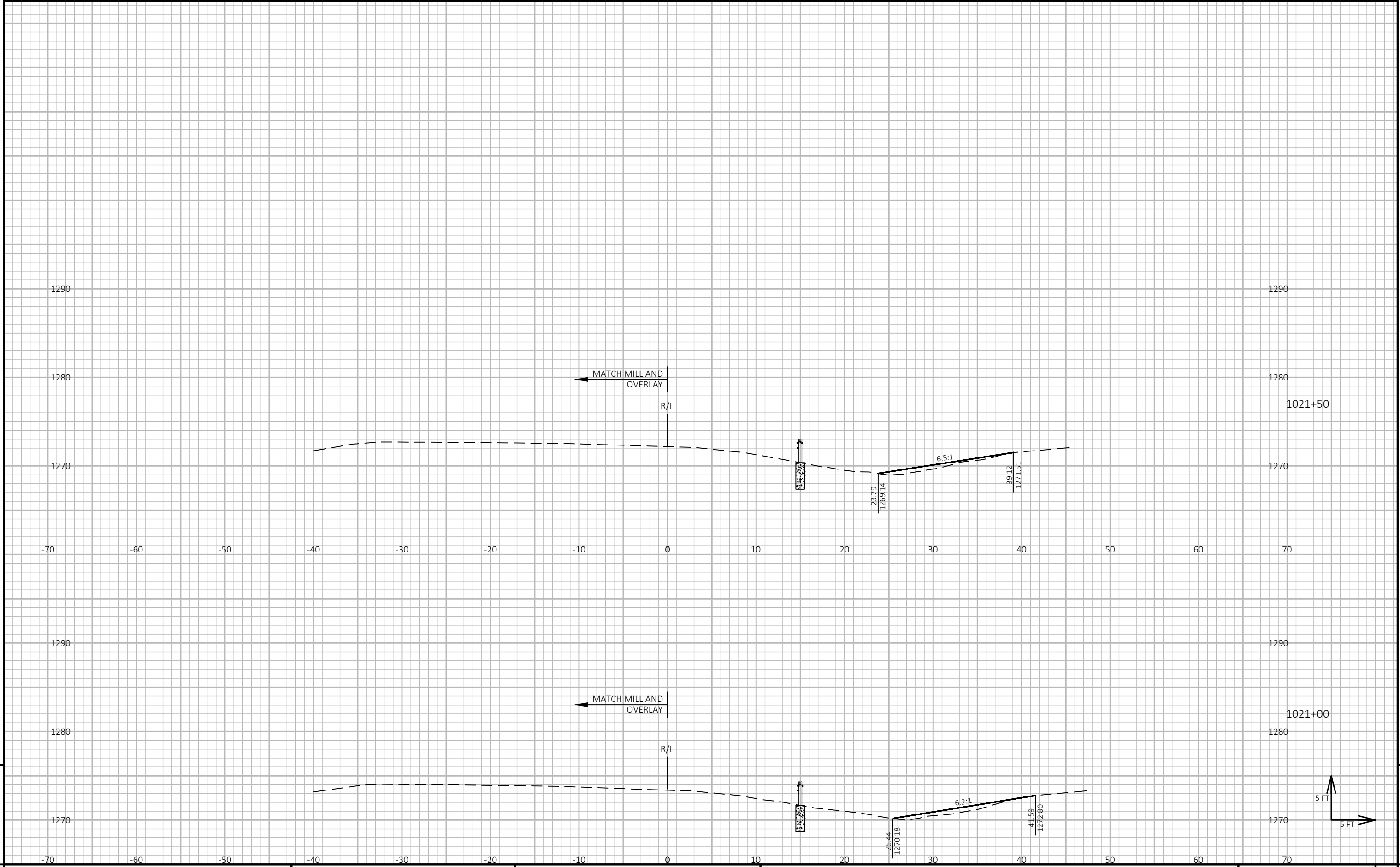
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

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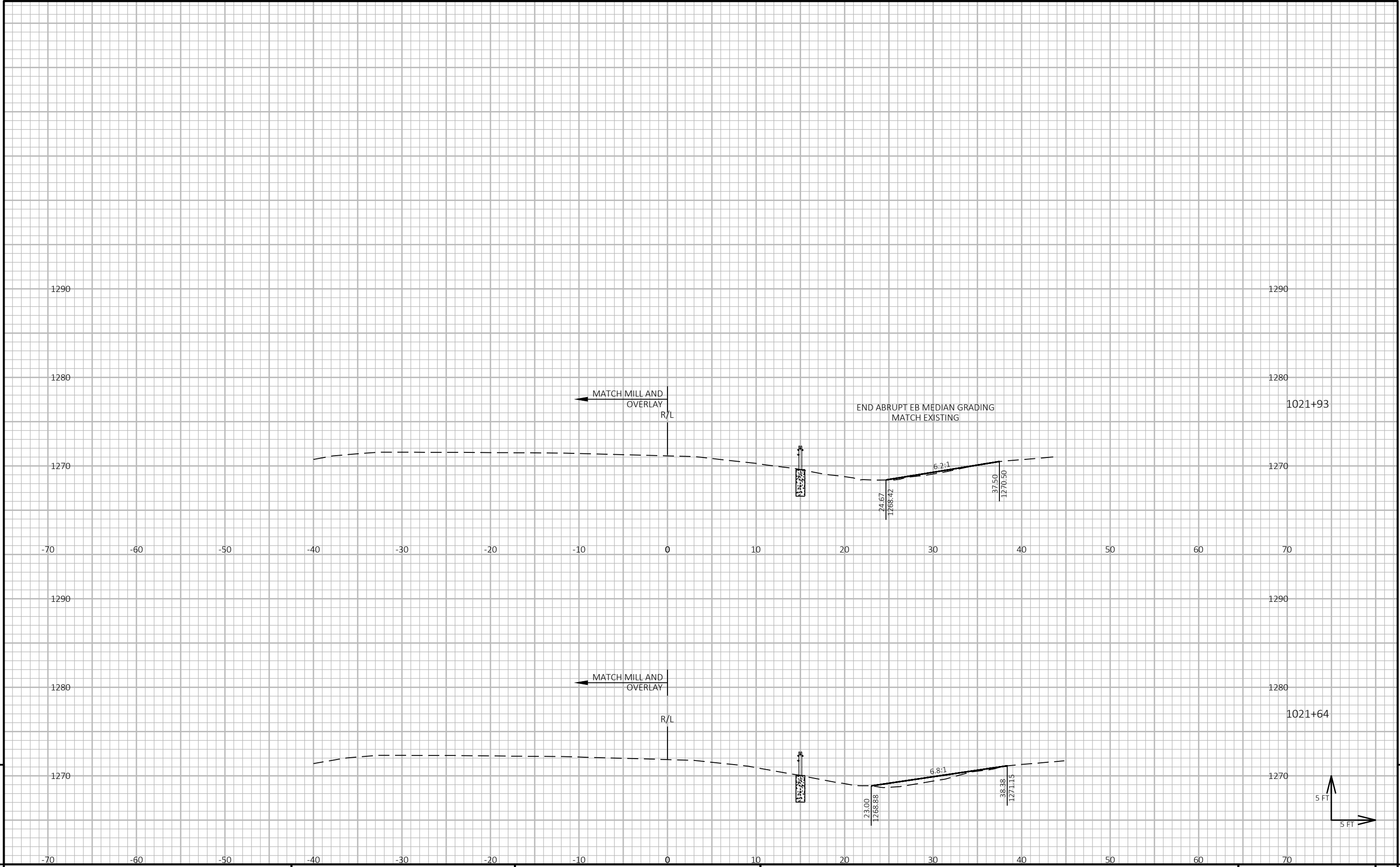
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E

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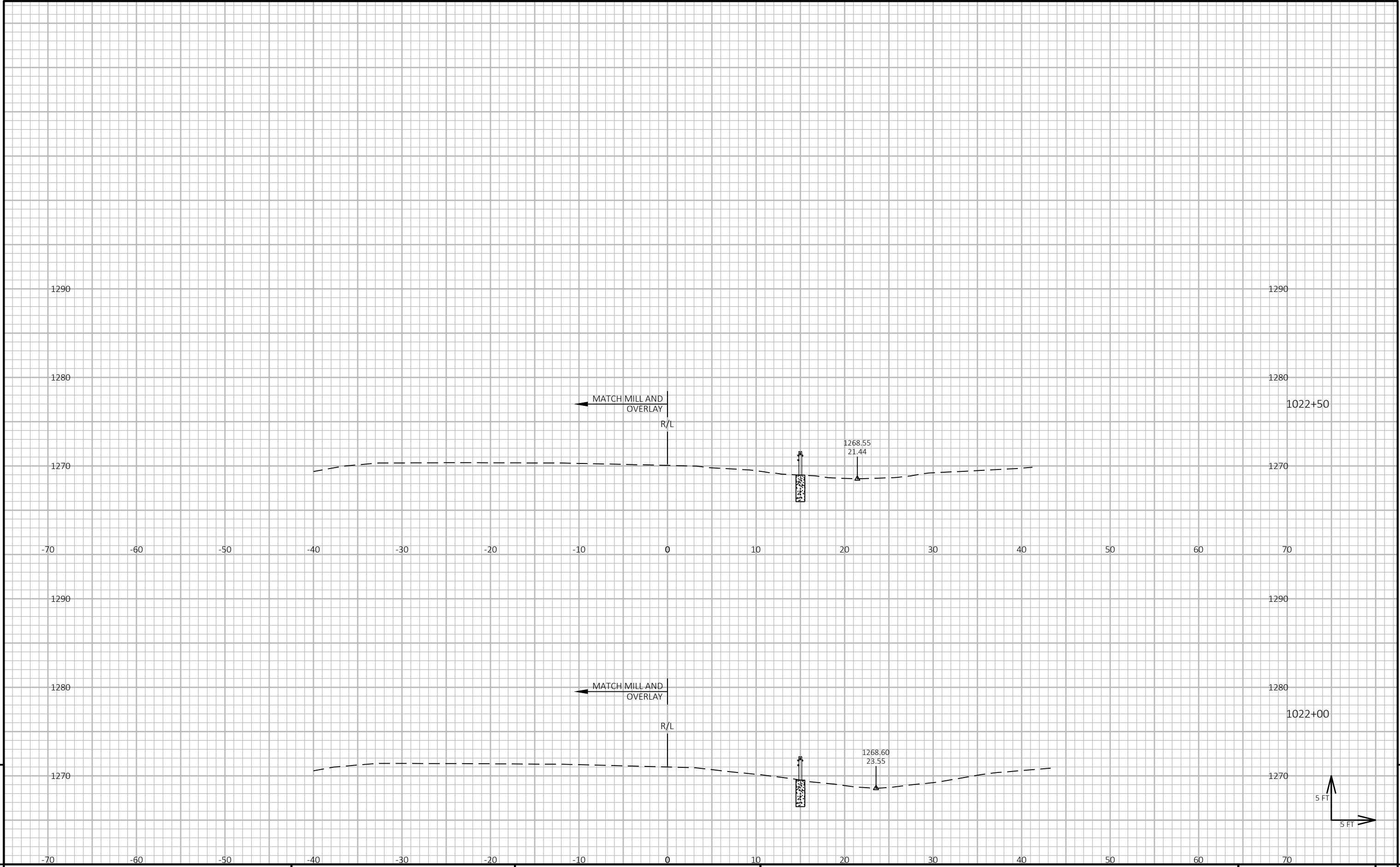
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PROJECT NO: 1053-07-76 HWY: STH 29 COUNTY: MARATHON CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD SHEET E



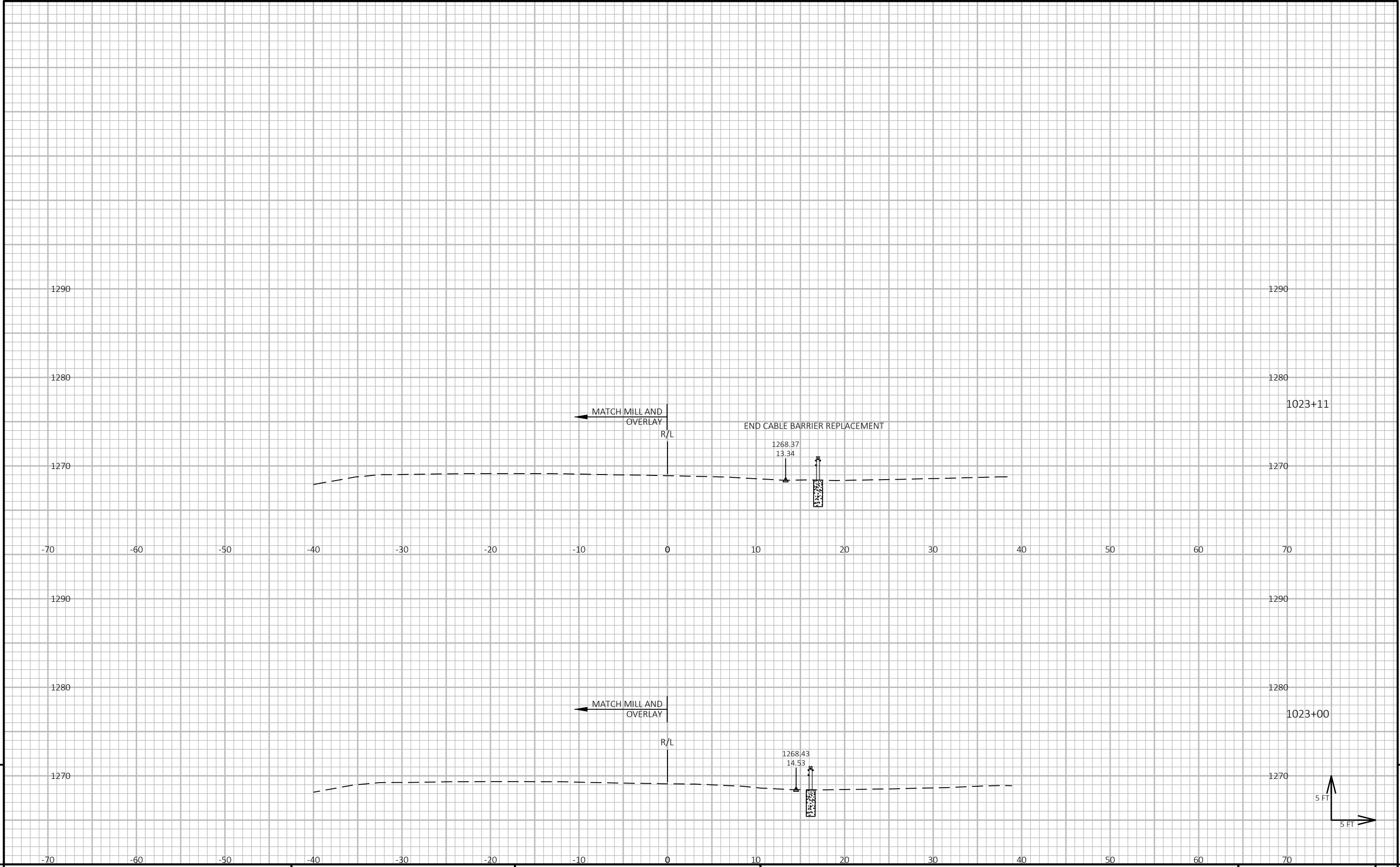
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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD	SHEET	E
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FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETSPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:37 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 28



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PROJECT NO: 1053-07-76	HWY: STH 29	COUNTY: MARATHON	CROSS SECTIONS: STH 29 WB TURN LANES AT HILLY ACRES ROAD	SHEET	E
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FILE NAME : P:\51XX\5199.DP.19.STH29.MAR\CADD\10530776\SHEETPLAN\090204-XS.DWG PLOT DATE : 7/25/2022 3:37 PM PLOT BY : JESSICA SPLITTGERBER PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT. WISDOT/CADD SHEET 49

LAYOUT NAME - 29



Wisconsin Department of Transportation

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