## Glossary of Terms

The definitions in this Glossary are for use with this Chapter and the references cited. They are not necessarily definitions as established by case or statutory law.

| Acre-Foot: | A unit of measurement for volume of water. It is equal to the quantity of water required <br> to cover one acre to a depth of one foot and is equal to 43,560 cubic feet or 325,851 <br> gallons. The term is commonly used in measuring volumes of water used or stored. <br> The highest peak discharge in a water year. |
| :--- | :--- |
| Annual Flood: |  |
| Antecedent Precipitation Index: |  |$\quad$| An index of moisture stored within a drainage basin before a storm (Linsley and others, |
| :--- |
| 1949, p. 414). |

Critical Depth (depth at which specific energy is a minimum):
The depth of water in a conduit at which under certain other conditions the maximum flow will occur. These other conditions are when the conduit is on the critical slope with the water flowing at its critical velocity and when there is an adequate supply of water. The depth of water flowing in an open channel or a conduit partially filled for which the velocity head equals one-half the hydraulic mean depth.
Critical Flow: $\quad$ A condition that exists at the critical depth. Under this condition, the sum of the velocity head and static head is a minimum.
Critical Slope: $\quad$ That slope at which the maximum flow will occur at the minimum velocity. The slope or grade that is exactly equal to the loss of head per foot resulting from flow at a depth that will give uniform flow at critical depth; the slope of a conduit that will produce critical flow.
Critical Velocity: $\quad$ Mean velocity of flow when flow is at critical depth.
Cubic Feet Per Second: A unit expressing rates of discharge. One cubic foot per second is equal to the discharge of a stream of rectangular cross section, one foot wide and one foot deep, flowing water an average velocity of one foot per second.
Culvert: $\quad$ A closed conduit, other than a bridge, that allows water to pass under a highway. A culvert has a span of 20 feet or less as measured between the interior walls of the outside bents.
Depression Storage: The volume of water contained in natural depressions in the land surface, such as puddles (After Horton, 1935, p. 2).
Design Discharge: The quantity of flow that is expected at a certain point as a result of a design storm. Usually expressed as a rate of flow in cubic feet per second.
Design Frequency: The recurrence interval for hydrologic events used for design purposes. As an example, a design frequency of 50 years means a storm of a magnitude that would be expected to recur on the average of once every 50 years.
Design Storm: $\quad$ That particular storm that contributes runoff that the drainage facilities were designed to handle. This storm is selected for design on the basis of its probable recurrence; i.e., a 50 -year design storm would be a storm for which its maximum runoff would occur on the average of once every 50 years.
Direct Runoff: The runoff entering stream channels promptly after rainfall or snowmelt. Superposed on base runoff, it forms the bulk of the hydrograph of a flood. Also see "Surface Runoff." The terms base runoff and direct runoff are time classifications of runoff. The terms groundwater runoff and surface runoff are classifications according to source.
Discharge: A volume of water flowing out of a drainage structure or facility. Measured in cubic feet per second.
Discharge Rating Curve:See "Stage-Discharge Relation."
Drainage:
(1) The process of removing surplus groundwater or surface water by artificial means.
(2) The system by which the waters of an area are removed. (3) The area from which waters are drained; a drainage basin.
Drainage Area (Drainage Basin) (Basin):
That portion of the earth's surface upon which falling precipitation flows to a given location. With respect to a highway, this location may be either a culvert, the farthest point of a channel, or an inlet to a roadway drainage system.
Drainage Divide: $\quad$ The rim of a drainage basin. A series of high points from which water flows in two directions, into the basin and away from the basin.
Drainage System: Usually a system of underground conduits and collector structures that flow to a single point of discharge.
Eddy Loss: The energy lost (converted into heat) by swirls, eddies, and impact, as distinguished from friction loss.
(1) That part of the precipitation that produces runoff. (2) A weighted average of current and antecedent precipitation that is "effective" in correlating with runoff. (3) As described by U.S. Bureau of Reclamation (1952, p. 4), that part of the precipitation falling on an irrigated area that is effective in meeting the consumptive use requirements.
Energy Grade Line: A hydraulic term used to define a line representing the total amount of energy available at any point along a watercourse, pipe, or drainage structure. Where the water is motionless, the water surface would coincide with the point or the energy grade line. As the flow of water is accelerated, the water surface drops further away from the energy grade line. If the flow is stopped at any point, the water surface jumps back to the energy grade line.
Energy Head: $\quad$ The elevation of the hydraulic grade line at any section plus the velocity head of the mean velocity of the water in that section.
Entrance Head: $\quad$ The head required to cause flow into a conduit or other structure. It includes both entrance loss and velocity head.
Entrance Loss: $\quad$ The head lost in eddies and friction at the inlet to a conduit or structure.
Equalizer: $\quad$ A drainage structure similar to a culvert but different in that it is not intended to pass a design flow in a given direction. Instead, it is often placed level so as to permit passage of water in either direction. It is generally used where there is no place for the water to go. Its purpose is to maintain the same water surface elevation on both sides of the highway embankment.
Evaporation: A process whereby water as a liquid is changed into water vapor through heat supplied by the sun.
Flood-Frequency Curve:
(1) A graph showing the number of times per year on the average, plotted as abscissa, that floods of magnitude, indicated by the ordinate, are equaled or exceeded. (2) A similar graph but with recurrence intervals of floods plotted as abscissa (see Dalrymple, 1960).

Flood Peak: $\quad$ The highest value of the stage or discharge attained by a flood, thus peak stage or peak discharge. Flood crest has nearly the same meaning, but since it connotes the top of the flood wave, it is properly used only in referring to stage, thus crest stage but not crest discharge.
Floodplain:
Flood Profile:
Strip of land adjacent to a river or channel that has a history of overflow.
A graph of elevation of the water surface of a river in flood, plotted as ordinate, against distance, measured in the downstream direction, plotted as abscissa. A flood profile may be drawn to show elevation at a given time, crests during a particular flood, or to show stages of concordant flows.
Flood Routing: The process of determining progressively the timing and shape of a flood wave at successive points along a river (see Carter and Godfrey, 1960).
Flood Stage: $\quad$ The elevation at which overflow of the natural banks of a stream begins to cause damage in the reach in which the elevation is measured.
Flow Line: $\quad$ A term used to describe the line connecting the low points in a watercourse.
Freeboard: The distance between the normal operating level and the top of the sides of an open conduit; the crest of a dam, etc., designed to allow for wave action, floating debris, or any other condition or emergency, without overtopping the structure.
Flow-Duration Curve: A cumulative frequency curve that shows the percentage of time that specified discharges are equaled or exceeded.
Free Outlet: $\quad$ A condition under which water discharges with no interference such as a pipe discharging into open air.
Gage Height: The water surface elevation referred to some arbitrary gage datum. Gage height is often used interchangeably with the more general term stage, although gage height is more appropriate when used with a reading on a gage.
Gaging Station: A particular site on a stream, canal, lake, or reservoir where systematic observations of gage height or discharge are obtained (also see "Stream Gaging Station").
Grade to Drain: $\quad$ A construction note often inserted on a plan for the purpose of directing the contractor to slope a certain area in a specific direction so that the storm waters will flow to a designated location.

| Gradient (Slope): | The rate of ascent or descent, expressed as a percent or as a decimal as determined <br> by the ratio of the change in elevation to the length. |
| :--- | :--- |
| Groundwater Runoff: |  |
| That part of the runoff that passed into the ground, has become groundwater, and has |  |
| been discharged into a stream channel as spring or seepage water (also see "Base |  |
| Runoff" and "Direct Runoff"). |  |
| When used as a hydraulic term, this represents an available force equivalent to a |  |
| certain depth of water. This is the motivating force in effecting the movement of water. |  |
| The height of water above any point or plane of reference. Used also in various |  |
| compound expressions, such as energy head, entrance head, friction head, static head, |  |
| pressure head, lost head, etc. |  |
| A line which represents the relative force available due to the potential energy available. |  |


| Mean Velocity: | Average velocity within a cross section. <br> The winding of a stream channel. |
| :--- | :--- |
| Meander: | A central value (such as arithmetic average or median) of annual quantities for a 30- <br> year period ending with an even 10-year period, thus 1921-50, 1931-60, and so forth. <br> This definition accords with that recommended by the Subcommittee on Hydrology of <br> the Federal Inter-Agency Committe on Water Resources. |
| The depth at which flow is steady and hydraulic characteristics are uniform. |  |
| Discharge or point of discharge of a culvert or other closed conduit. |  |


| Silt: | (1) Water-Borne Sediment: Detritus carried in suspension or deposited by flowing <br> water, ranging in diameter from 0.0002 to 0.002 inch. The term is generally confined to <br> fine earth, sand, or mud, but is sometime's broadened to include all material carried, <br> including both suspended and bed load. (2) Deposits of Water-Borne Material: As in a <br> reservoir, on a delta, or on floodplains. |
| :--- | :--- |
| Uhen a drainage structure is not normal (perpendicular) to the longitudinal axis of the |  |
| highway, it is said to be on a skew. The skew angle is the smallest angle between the |  |
| perpendicular and the axis of the structure. |  |
| (1) Gradient of a stream. (2) Inclination of the face of an embankment, expressed as the |  |
| ratio of horizontal to vertical projection. (3) The face of an inclined embankment or cut |  |
| slope. In hydraulics it is expressed as percent or in decimal form. |  |
| Flow in culvert or drainage structure that alternates between full and partly full. |  |
| Pulsating flow--mixed water and air. |  |

Supercritical Flow: Surface Runoff:

Tapered Inlet:
Time of Concentration: The time required for storm runoff to flow from the most remote point, in flow time, of a drainage area to the point under consideration. It is usually associated with the design storm (see Inlet Time).
Total Storage: $\quad$ The volume of reservoir below the maximum controllable level, including dead storage (Thomas and Harbeck, 1956, p. 13).
Trunk (or Trunk Line): In a roadway drainage system, the main conduit for transporting the storm waters. This main line is generally quite deep in the ground so that laterals coming from fairly long distances can drain by gravity into the trunk line.
Turbulent Flow: That type of flow in which any particle may move in any direction with respect to any other particle, and in which the head loss is approximately proportional to the square of the velocity.
Unit Hydrograph: $\quad$ The hydrograph of direct runoff from a storm uniformly distributed over the drainage basin during a specified unit of time; the hydrograph is reduced in vertical scale to correspond to a volume of runoff of one inch from the drainage basin (after American Society of Civil Engineer, 1949, p. 105). The hydrograph of surface runoff (not including groundwater runoff) on a given basin due to an effective rain falling for a unit of time (Sherman, 1949, p. 514) (also see Hoyt and others, 1936, p. 124).
Velocity Head: $\quad$ A term used in hydraulics to represent the kinetic energy of flowing water. This "head" is represented by a column of standing water equivalent in potential energy to the kinetic energy of the moving water calculated as $\mathrm{V} \$ 2 \$ / 2 \mathrm{~g}$, where " V " represents velocity in feet per second and " $g$ " represents potential acceleration due to gravity in feet per second per second.
Watershed:
Water Year:
Flow with a velocity head more than half the hydraulic mean depth of the water. The movement of water on the earth's surface, whether flow is over surface of ground or in channels.
A transition to direct the flow of water into a channel or culvert. A smooth transition to increase hydraulic efficiency of an inlet structure.

The area drained by a stream or stream system.
In Geological Survey reports dealing with surface water supply, the 12-month period, October 1 through September 30. The water year is designated by the calendar year in which it ends and which includes nine of the 12 months. Thus, the year ended September 30, 1959, is called the "1959 water year."

## SURFACE DRAINAGE STUDIES

Input - Output Data \& Design Aids


|  |  |  |
| :--- | :--- | :--- |
|  |  | P.C. program that mirror procedures in <br> Urban Hydrology for Small Watershed <br> Technical Release 55, June 1986 |
|  | Hydrain * HYDRA | Storm/sanitary sewers |


| Alternate <br> Project No. |  | Schedule No. |  |  |  |  | District No. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | County |  |  |  |  | Designer |  |  |
|  | Name of Road | Hwy. |  |  |  |  |  |  |  |
|  | Design quency | ------ | --- | $\mathrm{Da}$ |  |  |  |  |  |
| Major Drainage Summary Sheet |  |  |  |  |  |  |  |  |  |
| Input |  |  |  |  |  | Output |  |  | Remarks |
| Sat. or Loc. | Drainage <br> Area <br> (Acres) | Chief <br> Land Use or Cover | Description of Terrain | Head- <br> Water <br> Allow- <br> able | Existing Facility Size \& Type | Design Discharge | Proposed Facility Size \& Type | Cost | Remarks Special Limitation, Channel Changes |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |

Sample Stormwater-Drainage-WQ Report Spreadsheet: Drainage-Summary Worksheet
Download a zipped working copy of the spreadsheets at:
http://wisconsindot.gov/rdwy/fdm/files/WisDOT-Stormwater-Drainage-WQ-Channel-Spreadsheets.zip


Sample Stormwater-Drainage-WQ Report Spreadsheet: Data Worksheet (Use link on FDM 13-1 Attachment 10.1 to download a zipped working copy of the spreadsheets.

Drainage Data
Project ID: XXXX-XX-XX
Title: Example Project
Designer/Checker:
DOT Region/Firm Name:
Date:

| OUTFALL INFORMATION |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Outfall number | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ |
| Outfall discharges to: |  |  |  |  |  |  |
| Waterway crossing type | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| If discharging to environmentally sensitive area, <br> what kinds of buffers were used at outfall? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Previous flooding issues or flow restrictions? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Is the drainageway in the DOT ROW a navigable <br> waterway? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Classify the drainageway in the DOT ROW | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |


| BASIC SUB BASIN DRAINAGE INFORMATION |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Outfall number | 1 | 2 | 3 | 4 | 5 | 6 |
| Stormwater conveyance type | DD Menu | OD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Outfall station |  |  |  |  |  |  |
| Subbasin starting station |  |  |  |  |  |  |
| Subbasin ending station |  |  |  |  |  |  |
| Proposed roadway length (ft) | 0 | 0 | 0 | 0 | 0 | 0 |
| Flow conveyance change |  |  |  |  |  |  |
| Flood design frequency (yrs) |  |  |  |  |  |  |
| Check design frequency (yrs) |  |  |  |  |  |  |
| Is the check design storm safely passed? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| DOT right-of-way area (acres) |  |  |  |  |  |  |
| Subbasin drainage area (acres) |  |  |  |  |  |  |
| DOT right-of-way compared to subbasin drainage area (\%) | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! |
| DOT impervious area - existing (acres) |  |  |  |  |  |  |
| DOT impervious area - proposed (acres) |  |  |  |  |  |  |
| Change in impervious area (acres) | 0 | 0 | 0 | 0 | 0 | 0 |
| Percent change in DOT impervious area | \#DIV/0! | \#DIV/0! | \#DIV/O! | \#DIV/0! | \#DIV/0! | \#DIV/0! |
| Design software used |  |  |  |  |  |  |
| Method used to estimate peak flows |  |  |  |  |  |  |
| Complete lines 36-46 for culverts only |  |  |  |  |  |  |
| Existing peak flow (cfs) |  |  |  |  |  |  |
| Proposed peak flow (cfs) (before detention) |  |  |  |  |  |  |
| Proposed peak flow (cfs) (after detention/in-line storage/other) |  |  |  |  |  |  |
| Change in peak flow (cfs) | 0 | 0 | 0 | 0 | 0 | 0 |
| Percent change in peak flow | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! |
| Existing 2-yr peak flow (cfs) |  |  |  |  |  |  |
| Proposed 2-yr peak flow (cfs) (before detention) |  |  |  |  |  |  |
| Proposed 2-yr peak flow (cfs) (after detention/in-line storage/other) |  |  |  |  |  |  |
| Change in 2-yr peak flow (cfs) | 0 | 0 | 0 | 0 | 0 | 0 |
| Percent change in 2-yr peak flow | \#DIV/0! | \#DIVIO! | \#DIVIO! | \#DIV/0! | \#DIV/0! | \#DIV/0! |
| Existing Tc (min) |  |  |  |  |  |  |
| Proposed Tc (min) |  |  |  |  |  |  |
| C or CN (existing) |  |  |  |  |  |  |
| C or CN (proposed) |  |  |  |  |  |  |
| Rainfall intensity (in/hr) (rational method only) |  |  |  |  |  |  |
| Rainfall depth used for design storm, if applicable (in) |  |  |  |  |  |  |


| CULVERT DESIGN Existing Culvert |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Outfall number | 1 | 2 | 3 | 4 | 5 | 6 |
| Culvert present? (Yes or No) | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Existing culvert shape | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Existing culvert material | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Existing culvert size (tt) |  |  |  |  |  |  |
| Existing number of culverts |  |  |  |  |  |  |
| Existing Manning's n |  |  |  |  |  |  |
| Inlet entrance type | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Inlet loss coefficient (Ke) |  |  |  |  |  |  |
| Upstream invert (ft) |  |  |  |  |  |  |
| Downstream invert (ft) |  |  |  |  |  |  |
| Length (ft) |  |  |  |  |  |  |
| Slope (\%) | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! |
| Floodplain Management |  |  |  |  |  |  |
| Is culvert in a mapped floodplain? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Will proposed culvert increase water surface profile? | DD Menu | DD Menu | OD Menu | DD Menu | DD Menu | DD Menu |
| Drainage District Issues |  |  |  |  |  |  |
| Is culvert in a drainage district? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Drainage District Name |  |  |  |  |  |  |
| Will proposed culvert raise the culvert invert or increase water surface profile? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Has drainage board approved increases? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Aquatic Organism Passage |  |  |  |  |  |  |
| Is aquatic organism passage a concern? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Does WDNR agree with AOP design? | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Proposed Culvert Design |  |  |  |  |  |  |
| Design ADT |  |  |  |  |  |  |
| Design flow |  |  |  |  |  |  |
| Design year frequency |  |  |  |  |  |  |
| Hydrological method used |  |  |  |  |  |  |
| Assumed tailwater condition |  |  |  |  |  |  |
| Maximum allowable headwater |  |  |  |  |  |  |
| Maximum allowable headwater design criteria | DDMenu | DDMenu | DDMenu | DDMenu | DDMenu | DDMenu |
| Proposed culvert shape | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Proposed culvert material | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Proposed culvert size |  |  |  |  |  |  |
| Proposed number of culverts |  |  |  |  |  |  |
| Manning's n |  |  |  |  |  |  |
| Type of endwalls | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu | DD Menu |
| Inlet loss coefficient (Ke) |  |  |  |  |  |  |
| Proposed upstream invert (ft) |  |  |  |  |  |  |
| Proposed downstream invert (ft) |  |  |  |  |  |  |
| Proposed length (ft) |  |  |  |  |  |  |
| Proposed slope (\%) | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! | \#DIV/0! |
| Embedment depth (ft) |  |  |  |  |  |  |
| Embedment material |  |  |  |  |  |  |
| Discharge velocity (ft/s) |  |  |  |  |  |  |
| Riprap outfall (Size riprap or None) |  |  |  |  |  |  |
| Station of lowest subgrade shoulder point in subbasin ( $0+00$ ) |  |  |  |  |  |  |
| Elevation of lowest subgrade shoulder point in subbasin (ft) |  |  |  |  |  |  |
| Headwater distance below subgrade shoulder point (ft) |  |  |  |  |  |  |
| Headwater to pipe diameter ratio |  |  |  |  |  |  |
| Design software used |  |  |  |  |  |  |
| Proposed tailwater condition |  |  |  |  |  |  |
| Discharge pipe end submerged? | DD Menu | DD Menu | OD Menu | DD Menu | DD Menu | DD Menu |
| Assumed tailwater elevation (ft) |  |  |  |  |  |  |



## POTENTIAL FOR BACTERIAL CORROSION OF ZINC GALVANIZED STEEL CULVERT PIPE



INDIVIDUAL SITES IN AREA 3 MAY BE STRONGLY TO MODERATELY CORROSIVE DUE TO LOCAL CONDITIONS SUCH AS FARM RUNOFF, ANAEROBIC BACTERIA IN THE SOIL, ETC.

STORM SEWER - FILL HEIGHT TABLE FOR CONCRETE PIPE

| Type/Class of Pipe | AASHTO <br> Materials <br> Designation | Pipe Size I.D. <br> (inches) | Maximum Height of Cover <br> Over Top of Pipe (feet) |
| :---: | :---: | :---: | :---: |
| Reinforced Concrete Class II | M 170 | $12-108$ | 11 |
| Reinforced Concrete Class III | M 170 | $12-108$ | 15 |
| Reinforced Concrete Class IV | M 170 | $12-84$ | 25 |
| Reinforced Concrete Class V | M 170 | $12-72$ | 35 |

## Surface Loadings

The minimum concrete pipe class required based on depth to subgrade is as follows:

| Depth of Subgrade Cover (feet) | 0 to 2 | 2 to 3 | 3 to 6 |
| :---: | :---: | :---: | :---: |
| Minimum Class of Concrete Pipe Required | IV | III | II |

The desired minimum cover is 2 feet below subgrade. Where less than two feet of cover is provided special measures may be required during construction to minimize equipment loading impacts on the pipe. At a minimum, locations with reduced subgrade cover should be identified on the plans so that the contractor can take precautionary measures.

## Design Criteria

The above table refers to Class C bedding using sand/gravel backfill weighing $120 \mathrm{lb} / \mathrm{ft}^{3}$ with zero projecting embankment condition and trench widths as specified Standard Spec 608.

FILL HEIGHT TABLE 1
Corrugated Steel, Aluminum, Polyethylene, Polypropylene and Reinforced Concrete Pipe HS20 Loading 2" $\times 2 / 3$ " Corrugations - Standard Specification Bedding Unless Otherwise Noted

|  |  | Height of Cover Over Top Pipe in Feet - "H" |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. to $15^{\prime}$ (2) |  |  | 16' to 20' |  |  | 21' to $25^{\prime}$ |  |  | 26' to 30' |  |  | 31' to 35' |  |  | 36 ' to 40' |  |  |
| $\begin{aligned} & \text { Dia. } \\ & \text { In. (5) } \end{aligned}$ | Area S.F. | Thickness |  | RCCP <br> Class | Thickness |  | RCCP <br> Class Pipe | Thickness |  | RCCP Class Pipe | Thickness |  | RCCP <br> Class Pipe | Thickness |  | RCCP <br> Class Pipe | Thickness |  | RCCP <br> Class Pipe |
|  |  | Steel | Alum |  | Steel | Alum |  | Steel | Alum |  | Steel | Alum |  | Steel | Alum |  | Steel | Alum |  |
| 12 * | 0.8 | 0.064 | 0.060 | III | 0.064 | 0.060 | IV | 0.064 | 0.060 | IV | 0.064 | 0.060 | V | 0.064 | 0.060 | V | 0.064 | 0.075 | V (4) |
| 15 * | 1.2 | 0.064 | 0.060 | III | 0.064 | 0.060 | IV | 0.064 | 0.060 | IV | 0.064 | 0.060 | V | 0.064 | 0.075 | V | 0.064 | 0.105 | V (4) |
| 18 * | 1.8 | 0.064 | 0.060 | III | 0.064 | 0.060 | IV | 0.064 | 0.060 | IV | 0.064 | 0.075 | V | 0.064 | 0.105 | V | 0.064 | 0.135 | V (4) |
| 21 * | 2.4 | 0.064 | 0.060 | III | 0.064 | 0.060 | IV | 0.064 | 0.075 | IV | 0.064 | 0.105 | V | 0.064 | 0.135 | V | 0.079 | $X$ | V (4) |
| 24 * | 3.1 | 0.064 | 0.075 | III | 0.064 | 0.075 | IV | 0.079 | 0.075 | IV | 0.079 | 0.105 | V | 0.079 | 0.164 | V | 0.079 | $X$ | V (4) |
| 30 * | 4.9 | 0.079 | 0.075 | III | 0.079 | 0.075 | IV | 0.079 | 0.105 | IV | 0.079 | 0.135 | V | 0.109 | $X$ | V | 0.109 | X | V (4) |
| 36 * | 7.1 | 0.079 | 0.105 | III | 0.079 | 0.105 | IV | 0.109 | 0.135 | IV | 0.109 | 0.164 | V | 0.138 | $X$ | V | 0.138 | X | V (4) |
| 42 | 9.6 | 0.109 | 0.105 | III | 0.109 | 0.135 | IV | 0.109 | 0.164 | IV | 0.138 | 0.164 | V | 0.138 | X | V | 0.168 | X | V (4) |
| 48 | 12.6 | 0.109 | 0.105 | III | 0.109 | 0.135 | IV | 0.138 | 0.164 | IV | 0.168 | X | V | 0.168 | X | V | 0.138 E | X | V (4) |
| 54 | 15.9 | 0.109 | 0.105 | III | 0.138 | 0.135 | IV | 0.168 | 0.164 | IV | 0.168 | X | V | 0.109 E | X | V | 0.138 E | X | V (4) |
| 60 | 19.6 | 0.138 | 0.164 | III | 0.138 | X | IV | 0.168 | X | IV | 0.138 E | X | V | 0.138 E | X | V | 0.168 E | X | V (4) |
| 66 | 23.8 | 0.138 | 0.164 | III | 0.168 | X | IV | 0.168 | X | IV | 0.138 E | X | V | 0.138 E | X | V | 0.168 E | X | V (4) |
| 72 | 28.3 | 0.138(3) | 0.164 | III | 0.168 | X | IV | 0.168 | X | IV | 0.138 E | X | V |  |  |  |  |  |  |
| 78 | 33.2 | 0.168 | X | III | 0.168 | X | IV | 0.168 E | X | IV | (1) |  |  |  |  |  |  |  |  |
| 84 | 38.5 | 0.168 | X | III | 0.168 | X | IV |  |  |  |  |  |  |  |  |  |  |  |  |

E = Elongated, Vertical Axis 5\% greater than Horizontal.
(1) Any pipe under the heavy line will require a special design.
(2) 12" minimum cover, top of pipe to top of subgrade for steel, aluminum and concrete. 24" required minimum cover for Class IIIA and IIIB pipe under Standard Spec 520 or 608, or as polyethylene and polypropylene pipe under Standard Spec 530
(3) A thickness of $0.138^{\prime \prime}$ may be used for fill heights of minimum to 10 Ft . a thickness of $0.168^{\prime \prime}$ may be used for fill heights of greater than 10 Ft . but less than 26 feet.
(4) Class " $B$ " Bedding required.

NOTE: For steel and aluminum pipe in the shaded portion of the table (>60 in. dia.), a corrugation size of 3" by $1^{\prime \prime}$ is generally more economical than $22 / 3^{\prime \prime}$ by $1 / 2^{\prime \prime}$. See Tables 2 and 7 .
$X=$ Do not use
For corrugated steel pipe in a 6 ", $8^{\prime \prime}$, or $10^{\prime \prime}$ diameter, the minimum thickness is $0.052^{\prime \prime}$ and 0.064 " respectively.
For corrugated aluminum pipe in $6^{\prime \prime}, 8^{\prime \prime}$ or 10 " diameter, the minimum thickness is $0.048^{\prime \prime}, 0.048$ " and 0.06 " respectively.

Corrugated polyethylene and corrugated polypropylene pipe in these diameters are available for use under the Class III-A and Class III-B bid items as specified in FDM 13-1-15 and FDM 13-1-17. Minimum fill height shall be 24 inches and maximum fill height shall be 11 feet for polyethylene (Class III-A) and 15 feet for polypropylene (Class III-B). It is not necessary to specify thickness for polyethylene or polypropylene pipe.

FILL HEIGHT TABLE 2 (1) Corrugated Steel Pipe - 3" x 1" Corrugations - H20 Live Load

| Pipe Dia. In. | Waterway Area Sq. Ft. | Min. CoverIn. (3) | Maximum Height of Fill - Ft. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Metal Thickness in Inches (2) |  |  |  |  |
|  |  |  | 0.064 | 0.079 | 0.109 | 0.138 | 0.168 |
| 60 | 19.6 | 12 | 24 | 30 | 44 | 53 | 58 |
| 66 | 23.8 | 12 | 22 | 27 | 40 | 48 | 53 |
| 72 | 28.3 | 12 | 20 | 25 | 37 | 44 | 49 |
| 78 | 33.2 | 12 | 18 | 23 | 34 | 40 | 45 |
| 84 | 38.5 | 12 | 17 | 22 | 32 | 37 | 42 |
| 90 | 44.2 | 12 | 16 | 20 | 29 | 35 | 39 |
| 96 | 50.3 | 12 | X | 19 | 28 | 33 | 37 |
| 102 | 56.7 | 24 | X | 17 | 26 | 31 | 34 |
| 108 | 63.6 | 24 | X | X | 24 | 29 | 32 |
| 114 | 70.9 | 24 | X | X | 23 | 27 | 31 |
| 120 | 78.5 | 24 | X | X | X | 26 | 29 |

FILL HEIGHT TABLE 3 (1)
Structural Plate Pipe 6" x 2" Corrugations - H2O Live Load

| Pipe Dia. <br> In. | Waterway Area Sq. Ft. | Min. Cover In. (3) | Maximum Height of Fill - Ft. (4) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Metal Thickness in Inches (2) |  |  |  |  |  |  |
|  |  |  | 0.10 | 0.138 | 0.168 | 0.188 | 0.218 | 0.249 | 0.280 |
| 60 | 19.6 | 12 | 35 | 51 | 67 | 77 | 87 (93) | 96 (110) | 106 (120) |
| 72 | 28.3 | 12 | 29 | 43 | 54 | 57 (64) | 62 (77) | 67 (91) | 73 (100) |
| 84 | 38.5 | 12 | 25 | 36 | 44 | 46 (55) | 49 (66) | 53 (78) | 56 (85) |
| 96 | 50.3 | 12 | 22 | 32 | 39 | 40 (48) | 42 (58) | 44 (68) | 47 (75) |
| 102 | 56.7 | 24 | 20 | 30 | 37 | 38 | 40 (55) | 42 (64) | 43 (70) |
| 108 | 63.6 | 24 | 19 | 28 | 35 | 36 | 38 (52) | 39 (61) | 41 (66) |
| 120 | 78.5 | 24 | 17 | 25 | 33 | 34 | 35 (46) | 36 (55) | 37 (60) |
| 132 | 95.0 | 24 | 16 | 23 | 30 | 32 | 33 (42) | 34 (50) | 35 (54) |
| 144 | 113.1 | 24 | 14 | 21 | 28 | 31 | 32 | 32 (45) | 33 (50) |
| 156 | 132.7 | 24 | 13 | 19 | 25 | 29 | 31 | 31 (42) | 32 (46) |
| 168 | 153.9 | 24 | 12 | 18 | 24 | 27 | 30 | 31 | 31 (42) |
| 180 | 176.7 | 24 | 11 | 17 | 22 | 25 | 30 | 30 | 30 (40) |

(1) Table 2 is valid for $5^{\prime \prime} \times 1^{\prime \prime}$ corrugations which may be used in lieu of $3^{\prime \prime} \times 1^{\prime \prime}$ corrugations for fill heights to 30 feet.
(2) The steel thicknesses shown are adequate for structural requirements only. Where corrosive and/or abrasive conditions exist, greater thicknesses should be specified.
(3) Minimum cover top of pipe to top of subgrade.
(4) Maximum fill heights shown in parentheses are permitted if the pipe is elongated - Vertical axis $5 \%$ greater than the horizontal axis.
NOTE: Corrugated steel pipe (CSCP) is normally more economical to use than structural plate pipe (SPP) for installations where either type will satisfy fill height requirements. The potential cost savings of the CSCP is possible because CSCP is factory assembled into transportable lengths whereas SPP must be field assembled from plates.

FILL HEIGHT TABLE 4
Corrugated Steel Pipe Arch - 2" x 1/2" Corrugations - H20 Live Load

|  |  |  |  | Round Pipe of Equal <br> Periphery |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Min. <br> Size: Span x <br> Rise (Inches) | Min. <br> Thickness <br> In. (1) | Max. <br> Cover <br> In. (2) | Meight <br> of Fill <br> Ft. (3) | Waterway <br> Area Sq. <br> Ft. | Waterway Area <br> Sq. Ft. |
| $17 \times 13$ | 0.064 | 18 | 13 | 1.1 | Dia. <br> Inches |  |
| $21 \times 15$ | 0.064 | 18 | 12 | 1.6 | 1.23 | 15 |
| $24 \times 18$ | 0.064 | 18 | 10 | 2.2 | 2.77 | 18 |
| $28 \times 20$ | 0.064 | 18 | 9 | 2.8 | 3.14 | 21 |
| $35 \times 24$ | 0.079 | 18 | 9 | 4.4 | 4.91 | 24 |
| $42 \times 29$ | 0.079 | 18 | 7 | 6.4 | 7.07 | 30 |
| $49 \times 33$ | 0.109 | 18 | 7 | 8.7 | 9.62 | 42 |
| $57 \times 38$ | 0.109 | 18 | 7 | 11.4 | 12.57 | 48 |
| $64 \times 43$ | 0.109 | 18 | 7 | 14.3 | 15.90 | 54 |
| $71 \times 47$ | 0.138 | 18 | 7 | 17.6 | 19.64 | 60 |
| $77 \times 52$ | 0.168 | 18 | 7 | 21.3 | 23.76 | 66 |
| $83 \times 57$ | 0.168 | 18 | 8 | 25.3 | 28.27 | 72 |

FILL HEIGHT TABLE 5
Corrugated Steel Pipe Arch (4)-3" x 1" Corrugations - H20 Live Load

|  |  |  |  | Round Pipe of Equal <br> Periphery |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size: Span <br> x Rise <br> (Inches) | Min. <br> Thickness <br> In. (1) | Min. <br> Cover <br> In. (2) | Max. <br> Height <br> of Fill <br> Ft. (3) | Waterway <br> Area Sq. <br> Ft. | Waterway <br> Area Sq. Ft. | Dia. <br> Inches |
| $40 \times 31$ | 0.064 | 18 | 12 | 6.4 | 7.07 | 36 |
| $46 \times 36$ | 0.064 | 18 | 12 | 8.7 | 9.62 | 42 |
| $53 \times 41$ | 0.064 | 18 | 12 | 11.4 | 12.57 | 48 |
| $60 \times 46$ | 0.064 | 18 | 12 | 14.3 | 15.90 | 54 |
| $66 \times 51$ | 0.064 | 18 | 12 | 17.6 | 19.64 | 60 |
| $73 \times 55$ | 0.064 | 18 | 15 | 22.0 | 23.76 | 66 |
| $81 \times 59$ | 0.079 | 18 | 15 | 26.0 | 28.27 | 72 |
| $87 \times 63$ | 0.079 | 18 | 14 | 31.0 | 33.18 | 78 |
| $95 \times 67$ | 0.109 | 18 | 12 | 35.0 | 38.48 | 84 |
| $103 \times 71$ | 0.109 | 24 | 11 | 40.0 | 44.18 | 90 |
| $112 \times 75$ | 0.109 | 24 | 10 | 46.0 | 50.27 | 96 |
| $117 \times 79$ | 0.109 | 24 | 10 | 52.0 | 56.74 | 102 |
| $128 \times 83$ | 0.138 | 24 | 9 | 58.0 | 63.62 | 108 |

(1) The steel thicknesses shown are adequate for structural requirements only. Where corrosive and/or abrasive conditions exist, greater thicknesses should be specified.
(2) Minimum cover top of pipe to top of subgrade.
(3) Allowable fill heights are computed on the basis that corner bearing pressure will not exceed two tons per square foot.
(4) Table 5 is also valid for the metric $125 \mathrm{~mm} \times 25 \mathrm{~mm}$ corrugation which may be used in lieu of the $3^{\prime \prime} \times 1^{\prime \prime}$ corrugations.

## Fill Height Table 6

Structural Plate Pipe Arch - 6" x 2" Corrugations - H20 Live Load

| Bid Item <br> Number | Size | Waterway Area Sq. Ft. | Min. Thickness Inches (1) | Min. Cover Inches (2) | Max. Height of Fill Ft. (3) | Corner Radius Inches | Lay out Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Span x Rise <br> (Ft. - Inches) |  |  |  |  |  | $\begin{gathered} \text { B } \\ \text { Inches } \end{gathered}$ | R1 <br> Feet | R2 <br> Feet |
| 527.0305 | 6-1 $\times 4-7$ | 22 | 0.109 | 18 | 15 | 18 | 21.0 | 3.07 | 6.36 |
| 527.0310 | 7-0 x 5-1 | 28 |  |  | 15 |  | 21.4 | 3.53 | 8.68 |
| 527.0315 | 8-2 $\times$ 5-9 | 38 |  | 24 | 12 |  | 20.9 | 4.08 | 15.24 |
| 527.0320 | 8-10 x 6-1 | 43 |  |  | 11 |  | 21.8 | 4.24 | 14.89 |
| 527.0325 | 9-9 x 6-7 | 52 |  |  | 10 |  | 21.9 | 4.86 | 18.98 |
| 527.0330 | $11-5 \times 7-3$ | 64 |  |  | 8 |  | 27.4 | 5.78 | 13.16 |
| 527.0335 | $11-10 \times 7-7$ | 71 |  |  | 7 |  | 25.2 | 5.93 | 18.03 |
| 527.0340 | $12-10 \times 8-4$ | 85 |  |  | 6 |  | 24.0 | 6.44 | 26.23 |
| SPV. 0090 | $13-3 \times 9-4$ | 97 |  | 36 | 13 | 31 | 38.5 | 6.68 | 16.05 |
| SPV. 0090 | 14-2 x 9-10 | 109 |  |  | 12 |  | 38.8 | 7.13 | 18.55 |
| SPV. 0090 | 15-4 x 10-4 | 123 | 0.138 |  | 11 |  | 41.8 | 7.76 | 17.38 |
| SPV. 0090 | $16-3 \times 10-10$ | 137 |  |  | 10 |  | 42.1 | 8.21 | 19.67 |
| SPV. 0090 | 17-2 x 11-4 | 151 |  |  | 10 |  | 42.3 | 8.65 | 22.23 |
| SPV. 0090 | 18-1 x 11-10 | 167 | 0.168 |  | 9 |  | 42.4 | 9.09 | 24.98 |
| SPV. 0090 | 19-3 x 12-4 | 182 |  |  | 8 |  | 45.9 | 9.75 | 23.22 |
| SPV. 0090 | $19-11 \times 12-10$ | 200 |  |  | 7 |  | 42.5 | 9.98 | 31.19 |
| SPV. 0090 | $20-7 \times 13-2$ | 211 | 0.188 |  | 6 |  | 43.7 | 10.33 | 31.13 |

(1) The metal thickness shown are adequate for structural requirements only. Where corrosive and/or abrasive conditions exist, greater thicknesses should be specified at least for the bottom plates.
(2) Minimum cover top of pipe to top of subgrade.
(3) Allowable fill heights are computed on the basis that corner bearing pressure will not exceed two tons per square foot.


LAYOUT DIMENSIONS

FILL HEIGHT TABLE 7
Corrugated Aluminum Pipe 3" x 1" Corrugations - H20 Live Load

|  |  |  | Maximum Height of Fill - Ft. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $*$ <br> Pipe Dia. <br> In. | Waterway <br> Area Sq. <br> Ft. | Min. Cover <br> In. (2) | Metal Thickness in Inches (1) |  |  |  |  |
| 60 | 19.6 |  | $\mathbf{0 . 0 6 0}$ | $\mathbf{0 . 0 7 5}$ | $\mathbf{0 . 1 0}$ | $\mathbf{0 . 1 3}$ | $\mathbf{0 . 1 6 4}$ |
| 66 | 23.8 |  | 12 | 17 | 23 | 31 | 32 |
| 72 | 28.3 | 12 | 12 | 16 | 21 | 31 | 31 |
| 78 | 33.2 | 18 | $X$ | 13 | 19 | 30 | 30 |
| 84 | 38.5 | 18 | $X$ | $X$ | 17 | 29 | 30 |
| 90 | 44.2 | 18 | $X$ | $X$ | 16 | 29 | 29 |
| 96 | 50.3 | 18 | $X$ | $X$ | 16 | 29 | 29 |
| 102 | 56.7 | 18 | $X$ | $X$ | $X$ | 27 | 29 |
| 108 | 63.6 | 18 | $X$ | $X$ | $X$ | 25 | 28 |
| 114 | 70.9 | 18 | $X$ | $X$ | $X$ | $X$ | 28 |
| 120 | 78.5 | 18 | $X$ | $X$ | $X$ | $X$ | 28 |

FILL HEIGHT TABLE 8
Aluminum Alloy, Structural Plate Pipe 9" x 2 1/2" Corrugations - H20 Live Load

| Pipe Dia. In. | Waterway Area Sq. Ft. | Minimum Cover In. <br> (2) | Maximum Height of Fill - Ft. |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Metal Thickness in Inches (1) |  |  |  |  |  |  |
|  |  |  | 0.10 | 0.12 | 0.15 | 0.17 | 0.20 | 0.22 | 0.250 |
| 60 | 19.6 | 15 | 22 | 29 | 37 | 44 | 55 | 59 | 61 |
| 72 | 28.3 | 21 | 18 | 24 | 31 | 37 | 44 | 46 | 48 |
| 84 | 38.5 | 21 | 15 | 21 | 26 | 31 | 37 | 39 | 40 |
| 96 | 50.3 | 24 | 14 | 19 | 23 | 28 | 35 | 35 | 36 |
| 102 | 56.7 | 24 | 13 | 17 | 22 | 26 | 34 | 34 | 35 |
| 108 | 63.6 | 27 | 12 | 16 | 21 | 24 | 33 | 33 | 34 |
| 120 | 78.5 | 27 | 11 | 14 | 19 | 22 | 31 | 32 | 32 |
| 132 | 95.0 | 30 | X | 13 | 17 | 20 | 28 | 31 | 31 |
| 144 | 113.1 | 30 | X | 12 | 15 | 18 | 25 | 29 | 30 |
| 156 | 132.7 | 30 | X | 11 | 14 | 17 | 24 | 27 | 30 |
| 168 | 153.9 | 30 | X | X | 13 | 16 | 22 | 25 | 28 |
| 180 | 176.7 | 30 | X | X | X | 15 | 20 | 23 | 26 |

Note: $\mathrm{X}=$ Do not use - design strengths exceeded.
(1) The metal thicknesses shown are adequate for structural requirements only. Where corrosive and/or abrasive conditions exist, greater thickness should be specified.
(2) Minimum cover top of pipe to top of subgrade.

FILL HEIGHT TABLE 9
Corrugated Aluminum Pipe Arch, 2-2/3" X 1/2" Corrugations - H2O Live Load

| Size | $\qquad$ | Min. Cover In. (2) | Max. <br> Height of Fill ft. (3) | Waterway Area Sq. Ft. | Round Pipe of Equal Periphery |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Span x Rise Inches |  |  |  |  | Waterway Area Sq. Ft. | Dia. Inches |
| $17 \times 13$ | 0.060 | 18 | 12 | 1.1 | 1.23 | 15 |
| $21 \times 15$ | 0.060 |  | 10 | 1.6 | 1.77 | 18 |
| $24 \times 18$ | 0.060 |  | 8 | 2.2 | 2.41 | 21 |
| $28 \times 20$ | 0.075 |  | 7 | 2.8 | 3.14 | 24 |
| $35 \times 24$ | 0.075 |  | 6 | 4.4 | 4.91 | 30 |
| $42 \times 29$ | 0.105 |  | 6 | 6.4 | 7.07 | 36 |
| $49 \times 33$ | 0.105 |  | 5 | 8.7 | 9.62 | 42 |
| $57 \times 38$ | 0.135 |  | 6 | 11.4 | 12.57 | 48 |
| $64 \times 43$ | 0.135 |  | 6 | 14.3 | 15.90 | 54 |
| $71 \times 47$ | 0.164 |  | 7 | 17.6 | 19.64 | 60 |

(1) The metal thicknesses shown are adequate for structural requirements only. Where corrosive and/or abrasive conditions exist, greater thicknesses should be specified.
(2) Minimum cover top of pipe to top of subgrade.
(3) Allowable fill heights are computed on the basis that corner bearing pressure will not exceed two tons per square foot.

FILL HEIGHT TABLE 10
Aluminum Alloy Structural Plate Pipe Arch - 9" X 2 1/2" Corrugations - H20 Live Load

| Size | Waterway Area Sq. Ft. | Min. <br> Thickness, In. (1) | Min. Cover (2) | Max. <br> Height of Fill (3) | Corner Radius | Layout Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { Span x Rise } \\ \text { Ft-In } \end{gathered}$ |  |  |  |  |  | B Inches | $\begin{gathered} R_{1} \\ \text { Feet } \end{gathered}$ | $\begin{gathered} \mathbf{R}_{2} \\ \text { Feet } \end{gathered}$ |
| 6-2 $\times$ 5-0 | 25 | 0.100 | $\begin{gathered} 24 \\ \text { Inches } \end{gathered}$ | 18 | 27 Inches | 27.2 | 3.25 | 24.93 |
| 6-7 $\times$ 5-8 | 30 |  |  | 16 | $31.8$ <br> Inches | 32.5 | 3.46 | 5.82 |
| 8-1 $\times 6$-1 | 39 |  |  | 13 |  | 33.5 | 4.44 | 9.00 |
| 8-10 x 6-4 | 44 |  | $\begin{gathered} 30 \\ \text { Inches } \end{gathered}$ | 11 |  | 35.6 | 5.27 | 7.75 |
| 9-11 $\times$ 6-8 | 53 |  |  | 10 |  | 34.2 | 5.53 | 15.72 |
| $11-5 \times 7-1$ | 64 |  |  | 9 |  | 35.3 | 6.51 | 18.50 |
| $12-3 \times 7-3$ | 70 |  | 36 Inches | 8 |  | 38.4 | 7.57 | 13.77 |
| $13-1 \times 8-4$ | 87 |  |  | 8 |  | 42.0 | 7.40 | 11.97 |
| $14-0 \times 8-7$ | 94 | 0.125 |  | 10 |  | 39.4 | 7.52 | 17.92 |
| $14-8 \times 9-8$ | 110 | 0.125 |  | 10 |  | 44.0 | 7.57 | 13.85 |
| $15-7 \times 10-2$ | 123 | 0.150 |  | 10 |  | 44.4 | 8.03 | 15.80 |
| $16-9 \times 10-8$ | 137 | 0.150 |  | 10 |  | 47.9 | 8.75 | 15.52 |
| $17-9 \times 11-2$ | 152 | 0.175 |  | 9 |  | 48.2 | 9.20 | 17.40 |
| $18-8 \times 11-8$ | 167 | 0.175 |  | 8 |  | 48.5 | 9.65 | 19.44 |
| $19-10 \times 12-1$ | 183 | 0.225 |  | 8 |  | 52.3 | 10.39 | 18.97 |
| $20-10 \times 12-7$ | 200 | 0.250 |  | 8 |  | 52.5 | 10.83 | 20.93 |
| $21-6 \times 12-11$ | 211 | 0.250 |  | 7 |  | 53.9 | 11.23 | 21.43 |

(1) The metal thicknesses shown are adequate for structural requirements only. Where corrosive and/or abrasive conditions exist, greater thicknesses should be specified at least for the bottom plates.
(2) Minimum cover top of pipe to top of subgrade.
(3) Allowable fill heights are computed on the basis that corner bearing pressure will not exceed two tons per square foot.


LAYOUT DIMENSIONS

Dimensions for Reinforced Concrete Arch and Elliptical Pipe

|  | Arch |  |  | Vertical Elliptical |  |  | Horizontal Elliptical |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Equivalent Round Size (Inches) | Rise $x$ Span (Inches) | Waterway Area (Sq. Ft). | ```Minimum Wall Thickness (Inches)``` | Rise $x$ Span <br> (Inches) | Waterway Area (Sq. Ft.) | ```Minimum Wall Thickness (Inches)``` | Rise $x$ Span (Inches) | $\begin{gathered} \text { Waterway } \\ \text { Area } \\ \text { (Sq. Ft.) } \\ \hline \end{gathered}$ | Minimum Wall Thickness (Inches) |
| 15 | $11 \times 18$ | 1.1 | 2.25 |  |  |  |  |  |  |
| 18 | $13 \times 22$ | 1.6 | 2.5 |  |  |  | $14 \times 23$ | 1.8 | 2.75 |
| 21 | $15 \times 26$ | 2.2 | 2.75 |  |  |  |  |  |  |
| 24 | $18 \times 28$ | 2.8 | 3.0 |  |  |  | $19 \times 30$ | 3.3 | 3.25 |
| 27 |  |  |  |  |  |  | $22 \times 34$ | 4.1 | 3.5 |
| 30 | $22 \times 36$ | 4.4 | 3.5 |  |  |  | $24 \times 38$ | 5.1 | 3.75 |
| 33 |  |  |  |  |  |  | $27 \times 42$ | 6.3 | 3.75 |
| 36 | $27 \times 44$ | 6.4 | 4.0 | $45 \times 29$ | 7.4 | 4.5 | $29 \times 45$ | 7.4 | 4.5 |
| 39 |  |  |  | $49 \times 32$ | 8.8 | 4.75 | $32 \times 49$ | 8.8 | 4.75 |
| 42 | $31 \times 51$ | 8.8 | 4.5 | $53 \times 34$ | 10.2 | 5.0 | $34 \times 53$ | 10.2 | 5.0 |
| 48 | $36 \times 58$ | 11.4 | 5.0 | $60 \times 38$ | 12.9 | 5.5 | $38 \times 60$ | 12.9 | 5.5 |
| 54 | $40 \times 65$ | 14.3 | 5.5 | $68 \times 43$ | 16.6 | 6.0 | $43 \times 68$ | 16.6 | 6.0 |
| 60 | $45 \times 73$ | 17.7 | 6.0 | $76 \times 48$ | 20.5 | 6.5 | $48 \times 76$ | 20.5 | 6.5 |
| 66 |  |  |  | $83 \times 53$ | 24.8 | 7.0 | $53 \times 83$ | 24.8 | 7.0 |
| 72 | $54 \times 88$ | 25.6 | 7.0 | $91 \times 58$ | 29.5 | 7.5 | $58 \times 91$ | 29.5 | 7.5 |
| 78 |  |  |  | $98 \times 63$ | 34.6 | 8.0 | $63 \times 98$ | 34.6 | 8.0 |
| 84 | $62 \times 102$ | 34.6 | 8.0 | $106 \times 68$ | 40.1 | 8.5 | $68 \times 106$ | 40.1 | 8.5 |
| 90 | $72 \times 115$ | 44.5 | 8.5 | $113 \times 72$ | 46.1 | 9.0 | $72 \times 113$ | 46.1 | 9.0 |
| 96 | $77 \times 122$ | 51.7 | 9.0 | $121 \times 77$ | 52.4 | 9.5 | $77 \times 121$ | 52.4 | 9.5 |
| 102 |  |  |  | $128 \times 82$ | 59.2 | 9.75 | $82 \times 128$ | 59.2 | 9.75 |
| 108 | $87 \times 138$ | 66.0 | 10.0 | $136 \times 87$ | 66.4 | 10.0 | $87 \times 136$ | 66.4 | 10.0 |
| 114 |  |  |  | $143 \times 92$ | 74.0 | 10.5 | $92 \times 143$ | 74.0 | 10.5 |
| 120 | $97 \times 154$ | 81.8 | 11.0 | $151 \times 97$ | 82.0 | 11.0 | $97 \times 151$ | 82.0 | 11.0 |
| 132 | $106 \times 169$ | 99.1 | 10.0 | $166 \times 106$ | 99.2 | 12.0 | $106 \times 166$ | 99.2 | 12.0 |
| 144 |  |  |  | $180 \times 116$ | 118.6 | 13.0 | $116 \times 180$ | 118.6 | 13.0 |

Fill Height Table 11
Reinforced Concrete Arch and Elliptical Pipe (All Sizes)

| Type of Pipe | Maximum Height of Fill - Ft. |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Class of Pipe (0.01" Crack D-Load) |  |  |  |
|  | $\begin{aligned} & \text { Class A-III } \\ & \text { Class VE-III } \\ & \text { Class HE-III } \\ & (1350 \text { D) } \end{aligned}$ | $\begin{aligned} & \text { Class A-IV } \\ & \text { Class VE-IV } \\ & \text { Class HE-IV } \\ & (2000 \mathrm{D}) \end{aligned}$ | $\begin{aligned} & \text { Class VE-V } \\ & \text { (3000 D) } \end{aligned}$ | $\begin{gathered} \text { Class VE-VI } \\ \text { (4000 D) } \end{gathered}$ |
| Arch | 15 | 25 |  |  |
| Vertical Elliptical | 15 | 25 | 35 | 45 |
| Horizontal Elliptical | 15 | 25 |  |  |

## NOTES:

(1) Minimum cover excluding pavement shall be 1 ft .
(2) Fill Heights were computed assuming Class " C " bedding. If Class " B " bedding is used, increase maximum height of fill by $20 \%$.
Materials shall conform to AASHTO designation M206 for reinforced concrete arch pipe and AASHTO designation M207 for reinforced concrete elliptical pipe. Requires special provision. Use SPV. 0090 Bid Item.

## Guidelines for Determining a Rural Area

The following is meant to assist in the defining a "rural area" for the purposes of "in-kind" culvert replacement. This guidance is not all inclusive. Good engineering judgement should be employed in determining rural versus urban or urbanizing areas of a project.

## A Rural Area is:

A project area that is not within a defined municipal boundary, or an area where the population density averages $\mathbf{1 0 0 0}$ or more persons per square mile of urban area.

- The population density must correlate to the project area. If the project area covers only part of a populated area or municipal boundary, only those culverts within those areas require full $\mathrm{H} \& \mathrm{H}$ analysis.
- For annually revised population estimates, refer to the Wis. Department of Administration, Division of Inter-Governmental Relation's Website at: https://doa.wi.gov/demographics and reference the applicable population or population estimates. Other population projections may be obtained from the applicable Regional Planning Commission.

An area of the project in which the adjacent land is not used for commercial or industrial land uses.

- This includes a variety of commercial land uses such as strip commercial, office parks, shopping centers and downtown commercial.
- This classification also includes governmental, institutional, transportation and recreational uses that contain source areas (such as parking lots, streets, storage areas, large landscaped areas) generating an above average amount of rainfall runoff volumes and/or pollutant loads.

An area that is not surrounded by an area described above. Island parcels of land that are completely surrounded by urban land covers may also be considered urban, even though the existing land cover may be something else.

## Culvert Sizing Quick Check

To confirm field observations, or where visual observation of a culvert is inconclusive, these tables in offer a check of culvert size for "replace in kind" structures. The tables trend towards being conservative and are intended for small watersheds typical to the maximum "replace in kind" culvert size described in this part. These tables shall not be used to size culverts requiring complete hydrology and hydraulic analysis. The tables can be used however as part of the QA/QC of the H\&H drainage design.
The tables require the user to have a general idea of land cover, soil type, and watershed area. This does not have to be an extensive delineation and characterization of the watershed. Only the basic characteristics of the watershed are required. The tables assume a time of concentration based on the size of the watershed. For additional information on selection of a curve number ("C") refer to FDM 13-10-5.3 and FDM 13-10 Attachment 5.2 Runoff Coefficients (C), Rational Formula; and Runoff Coefficients for Specific Land Uses.

This check should also be only part of the evaluation of "in kind" replacement. The tables are not meant to dictate the need to increase or reduce the size of an existing culvert, they are intended as a check. Still, in the event the in-place culvert size and the tabulated size are substantially different, a full H\&H analysis may be appropriate.

Typical Culvert Sizing - Western and Southwestern Wisconsin - Corrugated Metal Culverts

| Drainage Area (acres) | Diameter of Culvert (inches) |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Wooded/ Gentle Slope ( $\mathrm{C}=0.2$ ) | Mixed Wooded/Open Space. Low to Medium Density Development (C=0.4) | Steeper Slopes with limited vegetative cover, Commercial Areas ( $\mathrm{C}=0.7$ ) | Impervious ( $\mathrm{C}=0.9$ ) |
| 0-2 | 24 | 24 | 24 | 24 |
| 2-5 | 24 | 30 | 36 | 36 |
| 5-10 | 30 | 36 | 42 | 48 |
| 10-15 | 30 | 36 | 42 | 48 |
| 15-20 | 30 | 42 | 48 | Perform H\&H |
| 20-30 | 36 | 48 | Perform H\&H | Perform H\&H |
| 30-40 | 36 | 48 | Perform H\&H | Perform H\&H |
| 40-50 | 42 | Perform H\&H | Perform H\&H | Perform H\&H |
| 50-75 | 48 | Perform H\&H | Perform H\&H | Perform H\&H |
| 75-100 | Perform H\&H | Perform H\&H | Perform H\&H | Perform H\&H |

Additional Notes:

1. Assumes 25 -year storm for rural class roadway with ADT $<7,000$.
2. 25-year rainfall was derived from typical volumes in updated IDF curves, NOAA Atlas 14, Volume 8.
3. Time of concentration is assumed to increase and therefore design rainfall intensity decreases with drainage area size.
4. The pipes are assumed to not be completely submerged by backwater.
5. A maximum HW/D of 1.5 is assumed per FDM 13-15-5.5.
6. For culverts up to 100 feet.

Typical Culvert Sizing - Far Northwestern and Southeastern Wisconsin - Corrugated Metal Culverts

| Drainage Area (acres) | Diameter of Culvert (inches) |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Wooded/ Gentle Slope (C=0.2) | Mixed Wooded/Open Space. Low to Medium Density Development (C=0.4) | Steeper Slopes with limited vegetative cover, Commercial Areas ( $\mathrm{C}=0.7$ ) | Impervious ( $\mathrm{C}=0.9$ ) |
| 0-2 | 24 | 24 | 24 | 24 |
| 2-5 | 24 | 30 | 30 | 36 |
| 5-10 | 30 | 36 | 42 | 48 |
| 10-15 | 30 | 36 | 42 | 48 |
| 15-20 | 30 | 42 | 48 | Perform H\&H |
| 20-30 | 36 | 48 | Perform H\&H | Perform H\&H |
| 30-40 | 36 | 48 | Perform H\&H | Perform H\&H |
| 40-50 | 42 | 48 | Perform H\&H | Perform H\&H |
| 50-75 | 48 | Perform H\&H | Perform H\&H | Perform H\&H |
| 75-100 | 48 | Perform H\&H | Perform H\&H | Perform H\&H |

Typical Culvert Sizing - Northeast Wisconsin - Corrugated Metal Culverts

| Drainage Area <br> (acres) | $\|c\|$ <br>  <br>  <br> Wooded/ Gentle Slope <br> $(\mathrm{C}=0.2)$ | Mixed Wooded/Open <br> Space. Low to Medium <br> Density Development <br> (C=0.4) | Steeper Slopes with <br> limited vegetative <br> cover, Commercial <br> Areas (C=0.7) | Impervious (C=0.9) |
| :---: | :---: | :---: | :---: | :---: |
|  | 24 | 24 | 24 | 24 |
|  | 24 | 24 | 30 | 36 |
| $5-10$ | 24 | 36 | 42 | 42 |
| $10-15$ | 30 | 36 | 42 | 48 |
| $15-20$ | 30 | 36 | 42 | Perform H\&H |
| $20-30$ | 36 | 42 | Perform H\&H | Perform H\&H |
| $30-40$ | 36 | 48 | Perform H\&H | Perform H\&H |
| $40-50$ | 42 | Perform H\&H | Perform H\&H | Perform H\&H |
| $50-75$ | 48 | Perform H\&H | Perform H\&H | Perform H\&H |
| $75-100$ |  |  |  |  |

## Additional Notes:

1. Assumes 25 -year storm for rural class roadway with ADT $<7,000$.
2. 25-year rainfall was derived from typical volumes in updated IDF curves, NOAA Atlas 14, Volume 8.
3. Time of concentration is assumed to increase and therefore design rainfall intensity decreases with drainage area size.
4. The pipes are assumed to not be completely submerged by backwater.
5. A maximum HW/D of 1.5 is assumed per FDM 13-15-5.5.
6. For culverts up to 100 feet.

Typical Culvert Sizing - Western and Southwestern Wisconsin - Concrete and Thermoplastic Culverts

| Drainage Area <br> (acres) | Wooded/ Gentle Slope <br> $(\mathrm{C}=0.2)$ | Mixed Wooded/Open <br> Space. Low to Medium <br> Density Development <br> $(\mathrm{C}=0.4)$ | Steeper Slopes with <br> limited vegetative <br> cover, Commercial <br> Areas (C=0.7) | Impervious (C=0.9) |
| :---: | :---: | :---: | :---: | :---: |
|  | 24 | 24 | 24 | 24 |
|  | 24 | 24 | 30 | 36 |
| $2-5$ | 24 | 36 | 42 | 48 |
| $5-10$ | 30 | 36 | 42 | 48 |
| $10-15$ | 30 | 36 | 48 | Perform H\&H |
| $15-20$ | 36 | 48 | Perform H\&H | Perform H\&H |
| $20-30$ | 36 | 48 | Perform H\&H | Perform H\&H |
| $30-40$ | 42 | Perform H\&H | Perform H\&H | Perform H\&H |
| $40-50$ | 48 | Perform H\&H | Perform H\&H | Perform H\&H |
| $50-75$ | 48 |  |  |  |
| $75-100$ |  |  |  |  |

Typical Culvert Sizing - Far Northwestern and Southeastern Wisconsin - Concrete and Thermoplastic Culverts

| Drainage Area (acres) | Diameter of Culvert (inches) |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Wooded/ Gentle Slope ( $\mathrm{C}=0.2$ ) | Mixed Wooded/Open Space. Low to Medium Density Development $(\mathrm{C}=0.4)$ | Steeper Slopes with limited vegetative cover, Commercial Areas ( $\mathrm{C}=0.7$ ) | Impervious ( $\mathrm{C}=0.9$ ) |
| 0-2 | 24 | 24 | 24 | 24 |
| 2-5 | 24 | 24 | 30 | 36 |
| 5-10 | 24 | 30 | 42 | 42 |
| 10-15 | 24 | 36 | 42 | 48 |
| 15-20 | 30 | 36 | 48 | 48 |
| 20-30 | 36 | 42 | Perform H\&H | Perform H\&H |
| 30-40 | 36 | 48 | Perform H\&H | Perform H\&H |
| 40-50 | 36 | 48 | Perform H\&H | Perform H\&H |
| 50-75 | 42 | Perform H\&H | Perform H\&H | Perform H\&H |
| 75-100 | 48 | Perform H\&H | Perform H\&H | Perform H\&H |

Additional Notes:

1. Assumes 25 -year storm for rural class roadway with ADT $<7,000$.
2. 25 -year rainfall was derived from typical volumes in updated IDF curves, NOAA Atlas 14, Volume 8.
3. Time of concentration is assumed to increase and therefore design rainfall intensity decreases with drainage area size.
4. The pipes are assumed to not be completely submerged by backwater.
5. A maximum HW/D of 1.5 is assumed per FDM 13-15-5.5.
6. For culverts up to 100 feet.

Typical Culvert Sizing - Northeast Wisconsin - Concrete \& Thermoplastic Culverts

| Drainage Area (acres) | Diameter of Culvert (inches) |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Wooded/ Gentle Slope $(C=0.2)$ | Mixed Wooded/Open Space. Low to Medium Density Development (C=0.4) | Steeper Slopes with limited vegetative cover, Commercial Areas ( $\mathrm{C}=0.7$ ) | Impervious ( $\mathrm{C}=0.9$ ) |
| 0-2 | 24 | 24 | 24 | 24 |
| 2-5 | 24 | 24 | 30 | 30 |
| 5-10 | 24 | 30 | 36 | 42 |
| 10-15 | 24 | 30 | 42 | 42 |
| 15-20 | 30 | 36 | 42 | 48 |
| 20-30 | 30 | 42 | 48 | Perform H\&H |
| 30-40 | 36 | 42 | Perform H\&H | Perform H\&H |
| 40-50 | 36 | 48 | Perform H\&H | Perform H\&H |
| 50-75 | 42 | Perform H\&H | Perform H\&H | Perform H\&H |
| 75-100 | 48 | Perform H\&H | Perform H\&H | Perform H\&H |

Additional Notes:

1. Assumes 25 -year storm for rural class roadway with ADT $<7,000$.
2. 25-year rainfall was derived from typical volumes in updated IDF curves, NOAA Atlas 14, Volume 8.
3. Time of concentration is assumed to increase and therefore design rainfall intensity decreases with drainage area size.
4. The pipes are assumed to not be completely submerged by backwater.
5. A maximum HW/D of 1.5 is assumed per FDM 13-15-5.5.
6. For culverts up to 100 feet.
